



CHAPTER 4

PROGRAM DESCRIPTION

4.1 Program description

Optimization design for parallel cyclones having a tangential gas inlet program can simulate 6 types of cyclones, 5 standard cyclone types and a user cyclone type. The user can select to calculate only one or any combination of these cyclone types, and the program will calculate only the selected types.

There are 3 parts in this programs as follow:

4.1.1 Input data

4.1.2 Calculation

4.1.3 Result display.

To run this program, insert the diskette containing **cyc_dsn.exe** in drive A and type **a : cyc_dsn.exe** then press **Enter**

At this point the program is ready for inputting the data. (The help menu is available on-line by pressing **Alt_h**)

4.1.1 Input data. From main menu there are four types of data that the user has to input into the program and they are cyclone types, operating conditions, cost and thickness, and calculation Overall Efficiency. Each type of data is detailed as follow:

4.1.1.1 Cyclone types. At highlight bar when any standard cyclone is selected by press "**M**" for mark or unmark the selection, its configuration will be loaded automatically, but for the user cyclone type the user must input the cyclone configuration K , cyclone diameter D in meter, and the amount of cyclones AC . The following is a list of the cyclone types:

- Stairmand type (High Efficiency)
- Swift type (High Efficiency)

- Shepherd and Lapple type
- Swift type (General Purpose)
- Peterson and Whitby (General Purpose)
- User type

On screen details for input Cyclone types data as following Fig. 4.1

Fig. 4.1 On screen show for input Cyclone data

Cyclone Design

<p style="text-align: center;">Main Menu</p> <p style="border: 1px solid black; display: inline-block; padding: 2px;">Cyclone Data</p> Operating Condition Data Cost Data Thickness Data Cal. Overall Efficiency Calculation Quit	<p style="text-align: center;">Input Cyclone data Menu</p> <p style="border: 1px solid black; display: inline-block; padding: 2px;">High Eff. - Stairmand</p> High. Eff. - Swift Shepherd and Lapple Gen. Pur. - Swift Gen. Pur. - Peterson & Whitby User Type
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<p style="text-align: center;">Cyclone Data</p> h = 1.5 B = 0.375 H = 4.0 De = 0.5 S = 0.5	<p style="text-align: center;">Operating Condition Data</p> Q = 0.0 m ³ /s PD = 0.0 kg/m ³ FD = 0.0 kg/m ³ DL = 0.0 kg/m ³ Temp = 0.0 K° μ = 0.0 kg/s.m V _{in} = 0.0 m/s	<p style="text-align: center;">Cost & Thickness Data</p> Ce = 1.07 Baht/kw.hr Yrs = 0.0 Years Hpy = 0.0 hr./yr Thk = 0.0 mm Roc = 0.0 Baht/m ² Mac = 0.0 Baht/kg Fac = 0.0 Baht/kg Wt = 0.0 kg/m ²
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[Alt H - Hlep] [M - Mark/Unmark] [Enter - Mark] [Esc - Quit]

4.1.1.2. Operating condition data

- Gas volume flow rate, m³/s; Q
- Particle density, kg/m³; ρ_p

- Fluid density, kg/m^3 ; ρ
- Dust loading, kg/m^3 ; DL
- absolute temperature, K° ; T_1
- fluid viscosity, kg/m.s ; μ
- required cutsize particle diameter, m ; d_{cpr}
- Inlet velocity, m/s ; v_i

On screen details for input Operating condition data as following Fig. 4.2

Fig. 4.2 On screen show for input Operating condition data

Cyclone Design

<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: center;">Main Menu</th> </tr> <tr> <td style="text-align: center;">Cyclone Data</td> <td style="text-align: center;">Operating Condition Data</td> </tr> <tr> <td style="text-align: center;">Cost Data</td> <td style="text-align: center;">Thickness Data</td> </tr> <tr> <td style="text-align: center;">Cal. Overall Efficiency</td> <td style="text-align: center;">Calculation</td> </tr> <tr> <td style="text-align: center;">Quit</td> <td></td> </tr> </table>	Main Menu		Cyclone Data	Operating Condition Data	Cost Data	Thickness Data	Cal. Overall Efficiency	Calculation	Quit		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3" style="text-align: center;">Input Operating Condition Data</th> </tr> <tr> <td style="text-align: center;">Q</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">m^3/s</td> </tr> <tr> <td style="text-align: center;">PD</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">kg/m^3</td> </tr> <tr> <td style="text-align: center;">FD</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">kg/m^3</td> </tr> <tr> <td style="text-align: center;">DL</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">kg/m^3</td> </tr> <tr> <td style="text-align: center;">Temp</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">K°</td> </tr> <tr> <td style="text-align: center;">μ</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">$\text{kg}/\text{s.m}$</td> </tr> <tr> <td style="text-align: center;">V_{in}</td> <td style="text-align: center;">= 0.0</td> <td style="text-align: center;">m/s</td> </tr> </table>	Input Operating Condition Data			Q	= 0.0	m^3/s	PD	= 0.0	kg/m^3	FD	= 0.0	kg/m^3	DL	= 0.0	kg/m^3	Temp	= 0.0	K°	μ	= 0.0	$\text{kg}/\text{s.m}$	V_{in}	= 0.0	m/s
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[Alt H - Hlep] [M - Mark/Unmark] [Enter - Mark] [Esc - Quit]

4.1.1.3. Cost and Thickness data

- power rate, Baht/kw.hr; c_e
- amount operating years, year; yrs
- operating hours per year, hr/yr; hpy
- steel thickness, mm; Thk
- steel rolled cost, Baht/m²; Roc
- steel cost, Baht/kg of steel; Mac
- steel weight, kg of steel/m²; Wt

On screen details for input Cost and Thickness data as following Fig. 4.3 - Fig. 4.4

Fig. 4.3 On screen show for input Cost data

Cyclone Design

<p style="text-align: center;">Main Menu</p> <p>Cyclone Data</p> <p>Operating Condition Data</p> <p>Cost Data</p> <p>Thickness Data</p> <p>Cal. Overall Efficiency</p> <p>Calculation</p> <p>Quit</p>	<p style="text-align: center;">Input Cost Data</p> <p>Ce = 1.07 Baht/kw.hr</p> <p>Yrs = 0.0 Years</p> <p>Hpy = 0.0 hr./yr</p>
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<p style="text-align: center;">Cyclone Data</p> <p>h = 1.5</p> <p>B = 0.375</p> <p>H = 4.0</p> <p>De = 0.5</p> <p>S = 0.5</p>	<p style="text-align: center;">Operating Condition Data</p> <p>Q = 1.501 m³/s</p> <p>PD = 1500 kg/m³</p> <p>FD = 0.73625 kg/m³</p> <p>DL = 0.0001919 kg/m³</p> <p>Temp = 473 K^o</p> <p>μ = 0.00002597 kg/s.m</p> <p>V_{in} = 15 m/s</p>	<p style="text-align: center;">Cost & Thickness Data</p> <p>Ce = 1.07 Baht/kw.hr</p> <p>Yrs = 0.0 Years</p> <p>Hpy = 0.0 hr./yr</p> <p>Thk = 0.0 mm</p> <p>Roc = 0.0 Baht/m²</p> <p>Mac = 0.0 Baht/kg</p> <p>Fac = 0.0 Baht/kg</p> <p>Wt = 0.0 kg/m²</p>
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[Alt H - Hlep] [M - Mark/Unmark] [Enter - Mark] [Esc - Quit]

Fig. 4.5 On screen show for select to calculate Overall Efficiency data

Cyclone Design

Main Menu

Cyclone Data

Operating Condition Data

Cost Data

Thickness Data

Cal. Overall Efficiency

Calculation

Quit

Calculate Overall Efficiency Y/N ?

Cyclone Data	Operating Condition Data	Cost & Thickness Data
h = 1.5	Q = 1.501 m ³ /s	Ce = 1.07 Baht/kw.hr
B = 0.375	PD = 1500 kg/m ³	Yrs = 5 Years
H = 4.0	FD = 0.73625 kg/m ³	Hpy = 6000 hr./yr
De = 0.5	DL = 0.0001919 kg/m ³	Thk = 2.0 mm
S = 0.5	Temp = 473 K ^o	Roc = 350 Baht/m ²
	μ = 0.00002597 kg/s.m	Mac = 25 Baht/kg
	V _{in} = 15 m/s	Fac = 18 Baht/kg
		Wt = 19.62 kg/m ²

[Alt H - Hlep] [M - Mark/Unmark] [Enter - Mark] [Esc - Quit]

If the user chose to calculate the Overall Efficiency, by press "Y," and then input the mass of dust at each particle diameter range m , in gram at highlight bar. On screen detail as the following Fig. 4.6

total fixed cost, baht; C_{fixed}
 total operating cost, baht; C_{oper}
 total cost, baht; C_t

End.

User can exit the program by press 'Quit' at highlight bar from main menu. On screen detail as Fig. 4.8

Fig. 4.8 On screen show for Exit program

Cyclone Design

Main Menu

Cyclone Data

Operating Condition Data

Cost Data

Thickness Data

Cal. Overall Efficiency

Calculation

Quit

Cyclone Data	
h	= 1.5
B	= 0.375
H	= 4.0
De	= 0.5
S	= 0.5

Operating Condition Data		
Q	= 1.501	m ³ /s
PD	= 1500	kg/m ³
FD	= 0.73625	kg/m ³
DL	= 0.0001919	kg/m ³
Temp	= 473	K°
μ	= 0.00002597	kg/s.m
V _{in}	= 15	m/s

Cost & Thickness Data		
Ce	= 1.07	Baht/kw.hr
Yrs	= 5	Years
Hpy	= 6000	hr./yr
Thk	= 2.0	mm
Roc	= 350	Baht/m ²
Mac	= 25	Baht/kg
Fac	= 18	Baht/kg
Wt	= 19.62	kg/m ²

[Alt H - Hlep]
[M - Mark/Unmark]
[Enter - Mark]
[Esc - Quit]