


ผลของการเริงอายุทางกายภาพต่อสมบัติเชิงกลของผลิตภัณฑ์ประกอบแต่งอ็อกซีเสริมแรงด้วยเส้นใย  
สำหรับการซ่อมแซมและเสริมความแข็งแรงของโครงสร้างคอนกรีต



นาย บุรณินท์ กัมพลพันธ์

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย

วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิศวกรรมศาสตรมหาบัณฑิต

สาขาวิชาวิศวกรรมเคมี ภาควิชาวิศวกรรมเคมี

คณะวิศวกรรมศาสตร์ จุฬาลงกรณ์มหาวิทยาลัย


ปีการศึกษา 2545

ISBN 974-17-1032-1

ลิขสิทธิ์ของจุฬาลงกรณ์มหาวิทยาลัย

I 2116554 ๓

EFFECTS OF PHYSICAL AGING ON MECHANICAL PROPERTIES OF FIBER-REINFORCED  
EPOXY COMPOSITES FOR STRUCTURAL REPAIR AND STRENGTHENING  
OF CONCRETE STRUCTURE



Mr. Booranin Kamponpan

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย

A Thesis Submitted in Partial Fulfillment of the Requirements  
for the Degree of Master of Engineering in Chemical Engineering

Department of Chemical Engineering

Faculty of Engineering

Chulalongkorn University

Academic Year 2002

ISBN 974-17-1032-1



บูรณินท์ กัมพลพันธ์ : ผลของการเร่งอายุทางกายภาพต่อสมบัติเชิงกลของผลิตภัณฑ์ประกอบแต่งอีพอกซีเสริมแรงด้วยเส้นใยสำหรับการซ่อมแซมและเสริมความแข็งแรงของโครงสร้างคอนกรีต.  
(EFFECTS OF PHYSICAL AGING ON MECHANICAL PROPERTIES OF FIBER-REINFORCED EPOXY COMPOSITES FOR STRUCTURAL REPAIR AND STRENGTHENING OF CONCRETE STRUCTURE) อ. ที่ปรึกษา : ดร.สิริจุฑารัตน์ โควาริสารัช, 156 หน้า. ISBN 974-17-1032-1.

งานวิจัยนี้ศึกษาผลของการเร่งอายุทางกายภาพต่อสมบัติเชิงกลของผลิตภัณฑ์ประกอบแต่งอีพอกซีเสริมแรงด้วยเส้นใยสำหรับการซ่อมแซมและเสริมความแข็งแรงของโครงสร้างคอนกรีต อีพอกซีเรซินที่ใช้คือ diglycidyl ether of bisphenol A (DGEBA) ที่บ่มด้วย polyoxypropylenediamine ส่วนเสริมแรงที่ใช้มี 2 ประเภทได้แก่ เส้นใยคาร์บอนและเส้นใยอะรามิด ปัจจัยในการเร่งอายุที่ทำการศึกษาคือ อุณหภูมิในการเร่งอายุ ความชื้นและแสง UV งานวิจัยนี้มีการประยุกต์ใช้หลักการออกแบบการทดลองแบบ  $2^k$  แฟกทอเรียล และการวิเคราะห์ความถดถอยทำให้ได้สมการความถดถอยพหุคูณเชิงเส้นที่แสดงสมบัติเชิงกลของผลิตภัณฑ์ประกอบแต่งอีพอกซีเสริมแรงด้วยเส้นใย นอกจากนี้ยังสามารถแสดงและเรียงลำดับปัจจัยที่มีนัยสำคัญต่อสมบัติเชิงกลดังกล่าว สำหรับผลิตภัณฑ์ประกอบแต่งที่เสริมแรงด้วยเส้นใยคาร์บอนพบว่า ปัจจัยหลักที่มีผลต่อความทนทานต่อแรงดัดคือ ความชื้น, อุณหภูมิและผลร่วมของอุณหภูมิกับแสง UV ตามลำดับ ความทนทานต่อแรงกดมีผลกระทบจากปัจจัยสี่ปัจจัยได้แก่ ความชื้น, แสง UV, ผลร่วมของความชื้นกับแสง UV และผลร่วมของความชื้นกับอุณหภูมิ ปัจจัยสำคัญที่มีผลต่อค่าความเหนียวเมื่อแตกและพลังงานในการแตกคือ ผลร่วมของอุณหภูมิและแสง UV, แสง UV และอุณหภูมิตามลำดับ สำหรับผลิตภัณฑ์ประกอบแต่งที่เสริมแรงด้วยเส้นใยอะรามิดพบว่า ความชื้นและผลร่วมของความชื้นกับอุณหภูมิส่งผลกระทบต่อความทนทานต่อแรงดัดตามลำดับ ปัจจัยสำคัญที่มีผลต่อความทนทานต่อแรงกดได้แก่ ความชื้น, ผลร่วมของความชื้นกับแสง UV และแสง UV ตามลำดับ สำหรับค่าความเหนียวเมื่อแตกและพลังงานในการแตกพบว่า ได้รับอิทธิพลจากอุณหภูมิ การศึกษานี้ยังแสดงว่าอุณหภูมิแปรสภาพแก้วจะมีค่าเพิ่มขึ้นเล็กน้อยตามอุณหภูมิในการเร่งอายุ จากการประยุกต์หลักการซ้อนทับของเวลากับอุณหภูมิ และสมการของ Williams, Landels และ Ferry (WLF equation) งานวิจัยนี้สามารถดัดแปลงค่าแฟกเตอร์ในการเลื่อน (Shift factor) ซึ่งขึ้นกับอุณหภูมิเพื่อใช้ในการทำนายอายุการใช้งานของผลิตภัณฑ์ประกอบแต่งอีพอกซีที่เสริมด้วยเส้นใยคาร์บอนและเส้นใยอะรามิด พารามิเตอร์ในสมการที่ได้ดัดแปลงในสมการ WLF นี้ จะสามารถใช้ได้กับระบบผลิตภัณฑ์ประกอบแต่งอีพอกซีเสริมแรงด้วยเส้นใยซึ่งมีค่าอุณหภูมิแปรสภาพแก้วต่างๆกัน

ภาควิชา..... วิศวกรรมเคมี..... ลายมือชื่อนิสิต..... บูรณินท์ กัมพลพันธ์  
สาขาวิชา..... วิศวกรรมเคมี..... ลายมือชื่ออาจารย์ที่ปรึกษา..... *S. Leuwvannit*  
ปีการศึกษา 2545



## 4270400121 : MAJOR CHEMICAL ENGINEERING

KEY WORD : EPOXY RESIN / PHYSICAL AGING / CARBON FIBER / ARAMID FIBER / TIME-TEMPERATURE SUPERPOSITION

BOORANIN KAMPONPAN : EFFECTS OF PHYSICAL AGING ON MECHANICAL PROPERTIES OF FIBER-REINFORCED EPOXY COMPOSITES FOR STRUCTURAL REPAIR AND STRENGTHENING OF CONCRETE STRUCTURE. THESIS ADVISOR : SIRIJUTARATANA COVAVISARUCH, 156 pp. ISBN 974-17-1032-1.

This research aims to investigate the effects of physical aging on mechanical properties of fiber-reinforced epoxy composites for concrete structure application. The epoxy resin was diglycidyl ether of bisphenol A (DGEBA) cured with polyoxypropylenediamine. The two reinforcing fibers in this study consisted of carbon fiber and aramid fiber. A  $2^k$  factorial experimental design had been applied so that the multiple linear regression models of mechanical properties of fiber-reinforced epoxy composites were obtained. They are useful tools for identifying factors affecting significantly the mechanical properties of the epoxy composites studied in sequential order. For carbon fiber reinforced composites, results showed that the main factors affecting the flexural strength were moisture, thermal and interaction of thermal-UV irradiation respectively. Four factors namely the humidity, UV irradiation, humidity-UV irradiation and thermal-humidity effectively influenced the compressive strength. Significant effects arised from the interaction of thermal-UV irradiation, UV irradiation and thermal effects were observed respectively on fracture toughness and fracture energy. For aramid fiber reinforced composites, moisture and interaction of thermal-moisture effects influenced respectively the flexural strength. The main factors affecting the compressive strength were humidity, humidity-UV irradiation and UV irradiation respectively. Fracture toughness and fracture energy were largely affected by thermal effect. Glass transition temperature was found to increase slightly with the aging temperature. By application of the concept of time-temperature superposition and the WLF equation, the temperature dependence of the shift factor was modified. The two parameters in the WLF equation for prediction of the service life of epoxy composites reinforced with carbon fiber and aramid fiber were determined based upon the corresponding glass transition temperature of the composites.

Department Chemical Engineering Student's signature Booranin Kamponpan  
 Field of study Chemical Engineering Advisor's signature S. Covavisaruch  
 Academic year 2002

## ACKNOWLEDGEMENT

This research is an endeavor with the assistance of many people. First of all, I sincerely appreciate and would like to thank many important advises from my thesis advisor, Dr. Sirijutaratana Covavisaruch. I may not be able to accomplish this thesis if I do not have any support from her. In addition, I would like to thank members of my thesis committee, namely Associate Professor Dr. Sutham Vanichseni, Assistant Professor Dr. Sasithorn Boon-Long and Dr. Sarawut Rimdusit, who have commented and given many helpful recommendations for completing my thesis.

Furthermore, thanks are extended to all organizations that had generously supported raw materials and testing facilities. They are Nontri Company Limited for the provision of epoxy resin, curing agent and fiber tow sheets as well as many technical recommendations from Mr. Thammachart Kulprapa, Managing Director of the company, Department of Metallurgical Engineering for the use of compression testing machine. Special thanks go to The Siam Fibre-Cement Company Limited and Nawa Plastic Industry Company Limited for the kind support in the use of QUV accelerated weathering tester. The assistance from these organizations had truly helped clarifying the obstacles of this work.

Additionally, thanks go to everyone in the polymer engineering laboratory who spent their valuable time encouraging me until I finish my work. I remember every discussion in which they had contributed and all their support.

Finally, I would like to dedicate this paragraph to my lovely family, my parents and my sister who have given me their warmth, love and support even in my difficult time. All of them are my inspiration. I have never felt lonely. That's why I can go through every situation.

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## SYMBOL

$a_c$	critical length
$a_T, S_T, S_S$	shift factor
k	independent variables
t	thickness of the test specimen
$t_n$	plate thickness in the plane of the crack
$t_g$	relaxation time at glass transition temperature
$t_S$	relaxation time at reference temperature
$t_T$	relaxation time at temperature T
$t_{T_0}$	relaxation time at temperature $T_0$
$x_1$	coded variable of the aging temperature
$x_2$	coded variable of humidity
$x_3$	coded variable of UV exposure
y	mechanical properties
A	aging temperature
B	humidity
C	UV exposure
$C_1, C_2$	parameters for WLF equation
$C_1', C_2', C_1'', C_2''$	modified parameters for WLF equation
E	Young's modulus
$E'$	storage modulus
$E''$	loss modulus
$G_{Ic}$	fracture energy
$K_{Ic}$	critical stress intensity factor
$M_c$	average molecular weight between crosslinks
P	load at the break point
$T_g, T_g'$	glass transition temperature



$T_r, T_S$	reference temperature
W	width of the test specimen
$W_m$	moment arm
Y	geometry constant
$\alpha$	slope
$\beta$	y-intercept
$\beta_j$	regression coefficients
$\sigma_c$	stress at failure
$\tan \delta$	loss factor
$\epsilon$	random error
$\rho$	density
$\nu$	Poisson's ratio



ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย