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**SYNTHESIS OF 1-PHENYL-3-METHYL-4-STEAROYLPYRAZOL-5-ONE
DOPED MESOPOROUS SILICA FOR REMOVAL OF METALS FROM
INDUSTRIAL WASTEWATER**

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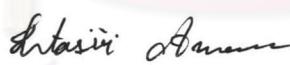
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งานวิจัยนี้มีวัตถุประสงค์เพื่อหาภาวะที่เหมาะสมในการสังเคราะห์เมโซโพรัสซิลิกาโดยปั้ดด้วย HPMSP เพื่อใช้เป็นสารดูดซับที่มีประสิทธิภาพในการขจัดโลหะจากน้ำเสียอุตสาหกรรม ผลการศึกษาอิทธิพลของสารตั้งต้นซิลิกาได้แสดงให้เห็นถึงการจัดเรียงรูปจนขนาดกลางของซิลิกาอย่างมีระเบียบและการกระจายขนาดรูปจนในช่วงที่แคบ เมื่อใช้ TEOS หรือเมโซโพรัสซิลิกาที่ผ่านการเผาที่อุณหภูมิสูงเป็นสารตั้งต้นซิลิกา การเบรียบเที่ยบความยากง่ายในการสังเคราะห์, ลักษณะทางกายภาพและความสามารถในการสกัด Cu(II) ของสารดูดซับชนิดต่างๆ พบว่าซิลิกาที่สังเคราะห์จาก CTAB/TEOS ในอัตราส่วน 0.18 เป็นสารดูดซับที่มีประสิทธิภาพมากที่สุด การตรวจสอบปั๊จจัยที่มีผลต่อการสกัด Cu(II) ในรูปแบบคอลัมน์ SPE พบว่าปั๊จจัยที่สำคัญคือ อัตราเร็วในการไหลของสารละลายน้ำและ โดยความสามารถสูงสุดในการสกัด Cu(II) ของสารดูดซับชนิดนี้มีค่าเท่ากับ 0.1764 มล./กิโลกรัม เมื่อหาโดยใช้สมการของ Langmuir การศึกษาปั๊จจัยที่มีผลต่อสมบัติในการสกัดโลหะชนิดอื่นๆ ของเมโซโพรัสซิลิกาโดยปั้ดด้วย HPMSP ให้ผลสรุปว่า ความสามารถของซิลิกาในการสกัดโลหะเหล่านี้ดีที่สุด เมื่อในสารละลายน้ำมีเกลือ NaNO_3 อยู่ด้วย และมี pH มากกว่า 3 การศึกษาการเลือกจำเพาะต่อการสกัดโลหะจากสารละลายน้ำและผสมจะห่วง Fe(III), Mn(II) และ Zn(II) พบว่าซิลิกาชนิดนี้มีความสามารถที่ดีเยี่ยมและมีการเลือกจำเพาะสูงต่อการสกัด Fe(III) โดยมีค่าการสกัดสูงสุดเท่ากับ 0.1825 มล./กิโลกรัม เมื่อคิดจากกราฟของ Langmuir ซิลิกาชนิดนี้สามารถนำกลับมาใช้ใหม่ได้โดยปราศจากการสูญเสียประสิทธิภาพในการสกัด การศึกษาจนผลศาสตร์ได้ชี้ให้เห็นถึงอัตราเร็วในกระบวนการสกัดโลหะของสารดูดซับชนิดนี้ การประยุกต์เมโซโพรัสซิลิกาที่โดยปั้ดด้วย HPMSP กับการขจัดโลหะชนิดต่างๆ จากตัวอย่างน้ำเสียอุตสาหกรรมที่มาระบุแล่งต่างๆ ได้ผลเป็นที่น่าพอใจ

สาขาวิชา..ปีตรเคมีและวิทยาศาสตร์พอลิเมอร์...ลายมือชื่อนิสิต.....*นันดา คง..... ธนาคม นิตา*
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KEY WORD: HPMSP / MESOPOROUS SILICA / SOLID-PHASE EXTRACTION/
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CHINNAWAT SATSANANAN : SYNTHESIS OF 1-PHENYL-3-METHYL-
4-STEAROYL PYRAZOL-5-ONE DOPED MESOPOROUS SILICA FOR
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This work is aimed at evaluating the optimum condition for the synthesis of HPMSP doped mesoporous silica to be used as an effective sorbent for the removal of metals from industrial wastewater. Effect of silica precursors was studied which showed the good ordered arrangement of mesopore and the narrow pore size distribution of the HPMSP modified materials when the silica precursor was TEOS or calcined mesoporous silica. The synthesis facility, morphology and the Cu(II) extraction capacity of different materials were compared. The results indicated that the silica prepared from 0.18 CTAB/TEOS mole ratio was the most effective sorbent. Other factors influencing the Cu(II) extractability of this sorbent investigated by SPE column method revealed the crucial role of an extraction flow rate. The maximum capacity of this sorbent obtained by the Langmuir equation was found to be 0.1764 mol/kg. The profound study on the parameters affected the extraction properties of the HPMSP doped mesoporous silica towards other metal ions was also performed. The attainment of sorbent capacities for the extraction of these ions was achieved, provided that pH of metal solution was greater than 3 and the metal solution contained NaNO₃ salt. The extraction of metal from mixture solution of these three metal ions demonstrated the excellent capacity and the high selectivity of such silica to the extraction of Fe(III) ions. The Langmuir plot gave maximum Fe(III) extraction capacity of the sorbent equal to 0.1825 mol/kg. The reusability of this silica was also established without any decrease in its performance. The study of kinetic extraction revealed the rapidity of the metal extraction process of the sorbent. The application of the HPMSP doped mesoporous silica for the removal of various metals from different wastewater samples was also achieved with satisfactory results.

Field of study..Petrochemistry and Polymer Science..Student's signature.....Chinnawat.

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LIST OF ABBREVIATION

APD	average pore diameter
BET	Brunauer-Emmet-Teller
BJH	Barrett-Joyner-Halenda
CTAB	cetyltrimethylammonium bromide
H ₂ PMP	1-phenyl-3-methyl-pyrazolone
HPMSP	1-phenyl-3-methyl-4-stearoyl-5-pyrazolone
IUPAC	International Union of Pure and Applied Chemistry
LCT	liquid crystal templating
LLE	liquid-liquid extraction
SPE	solid-phase extraction
TEOS	tetraethylorthosilicate
XRD	X-ray diffraction