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Appendix

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## Linear regression method

The basic premise of linear regression is that the best straight line is the straight line for which the sum of the squares of the difference between the predicted value and the measured value is a minimum.

The line of regression for the measured data  $(x_1, y_1)$ ,  $(x_2, y_2)$ , ...,  $(x_n, y_n)$ .

Let  $f(x) = mx + b$  The predicted value at  $x_1$  is  $f(x_1) = mx_1 + b$ . The measured value is  $y_1$ . Thus we wish to minimize

$$\begin{aligned} F(m, b) &= \sum_{i=1}^n (mx_i + b - y_i)^2 \\ &= \sum_{i=1}^n [m^2(x_i)^2 + b^2 + (y_i)^2 + 2mbx_i - 2by_i - 2mx_i y_i] \end{aligned}$$

or

$$(1) \quad F(m, b) = m^2 \sum_{i=1}^n (x_i)^2 + \sum_{i=1}^n b^2 + \sum_{i=1}^n (y_i)^2 + 2mb \sum_{i=1}^n x_i - 2b \sum_{i=1}^n y_i - 2m \sum_{i=1}^n x_i y_i$$

We note that  $\sum_{i=1}^n b^2 = \underbrace{b^2 + b^2 + \dots + b^2}_{n \text{ times}} = nb^2$ .

To simplify the notation we let

$$(2) \quad \begin{cases} P = \sum_{i=1}^n (x_i)^2 & Q = \sum_{i=1}^n (y_i)^2 & R = \sum_{i=1}^n x_i \\ S = \sum_{i=1}^n y_i & \text{and} & T = \sum_{i=1}^n x_i y_i \end{cases}$$

These numbers are all determined by the measured data. Thus, substituting these equations into Equation (1), we have  $F(m, b) = m^2P + nb^2 + Q + 2mbR - 2bS - 2mT$

We wish to minimize  $F$ . The critical points are given by

$$F_m = 2mP + 2bR - 2T = 0$$

$$\text{and } F_b = 2nb + 2mR - 2S = 0$$

You will show that the solution of this pair of equations is

$$(3) \quad m = \frac{nT - RS}{nP - R^2} \quad b = \frac{PS - RT}{nP - R^2}$$

Geometrically it is clear that  $F$  has a global minimum. Since the domain of  $F$  is all pairs  $(m, b)$ , the minimum must be at the critical point found. Note that the use Equation (3) it is not necessary to compute  $Q$ .

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Figure 1: Effect of pH



Intensity of peak

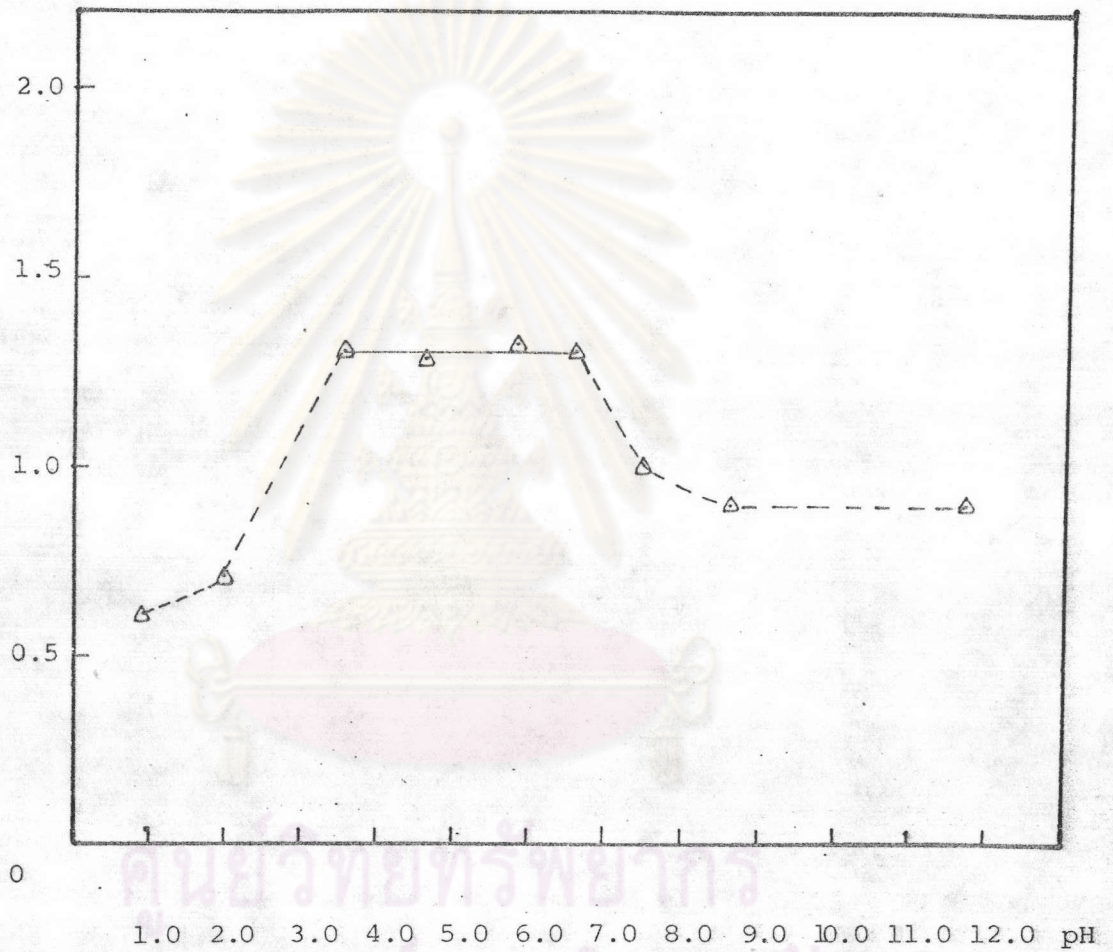
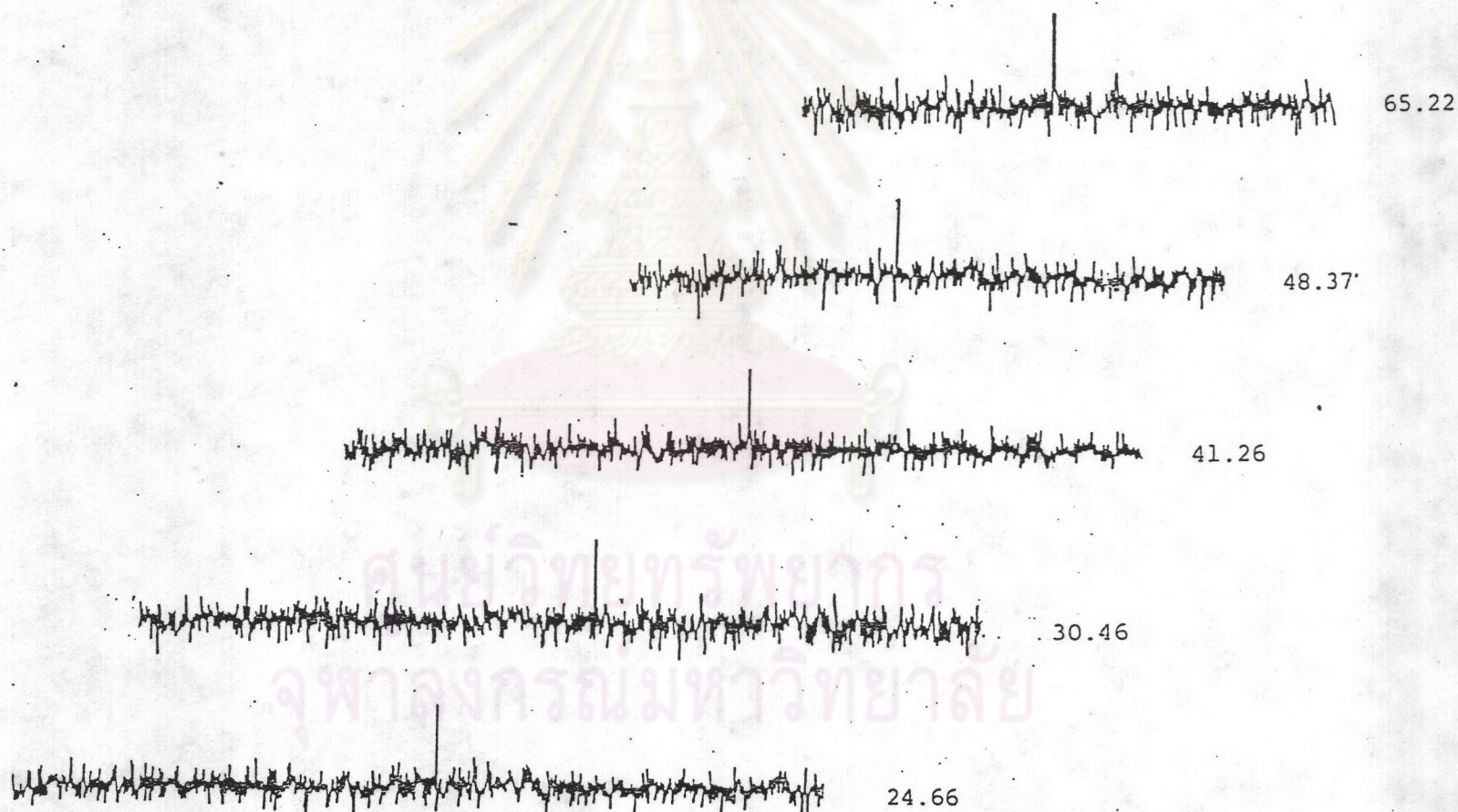


Figure 2: Effect of pH

Figure 3: Effect of viscosity (centipoise)



Intensity of peak ·

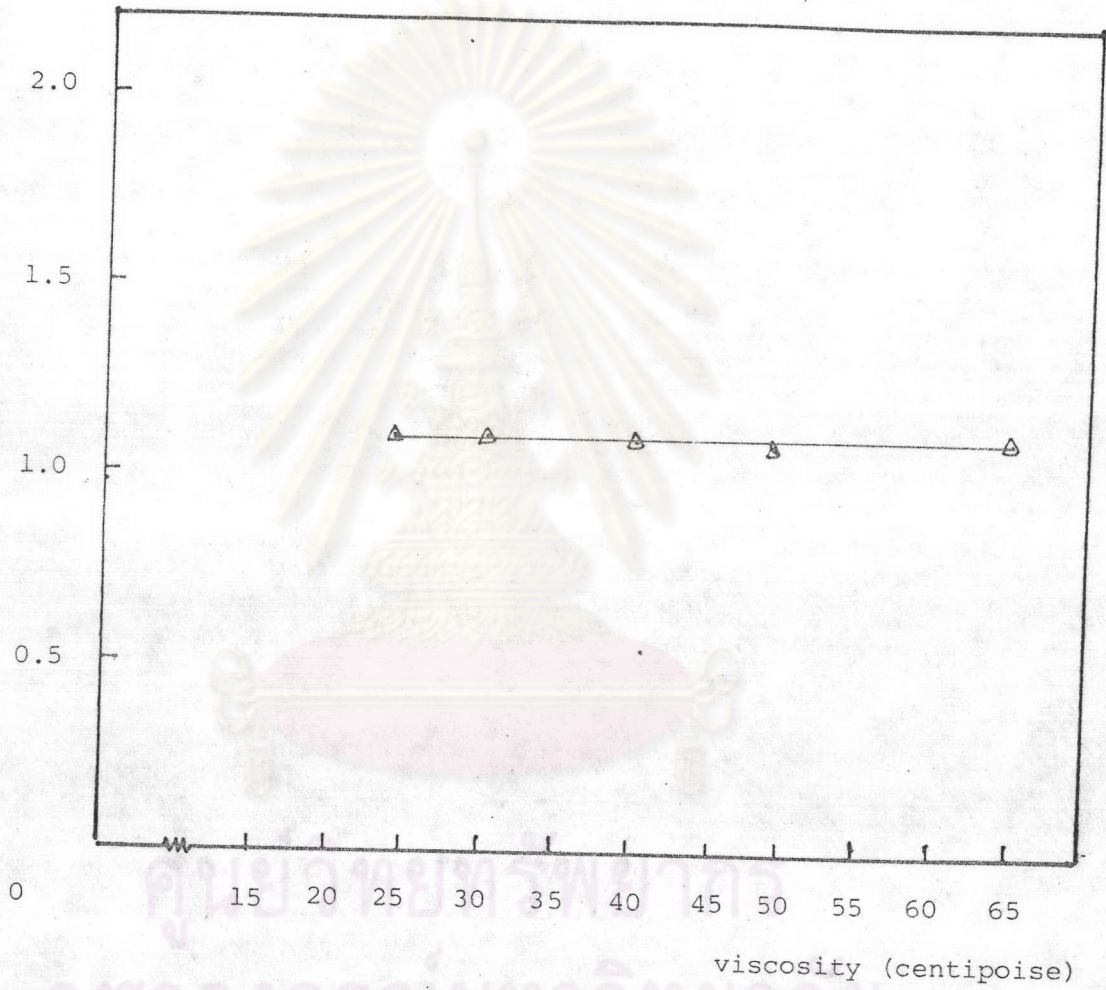


Figure 4: Effect of viscosity

Figure 5: NMR peak of Standard codeine phosphate solution





Log intensity of peak

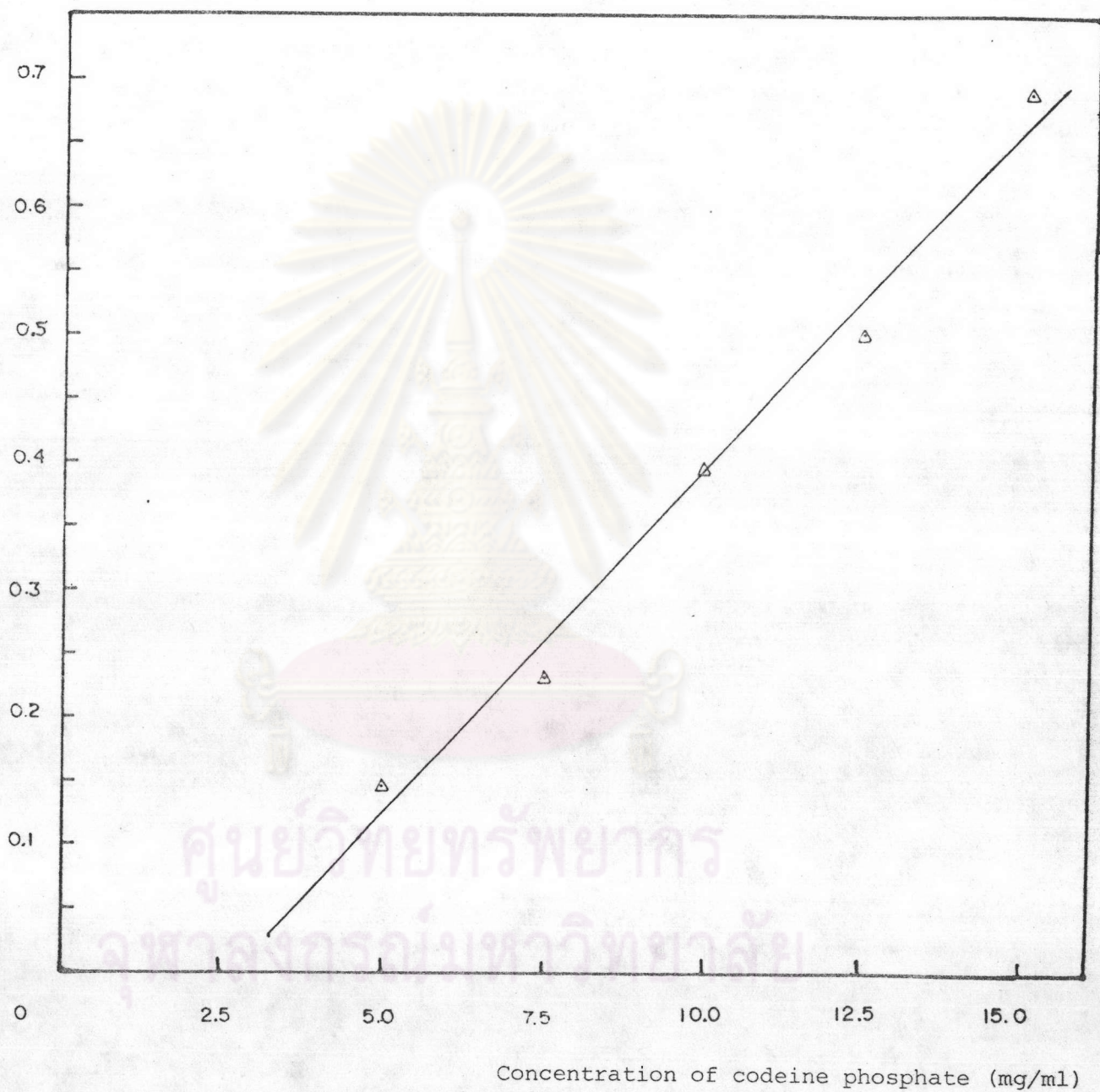


Figure 6: Standard curve of codeine phosphate solution

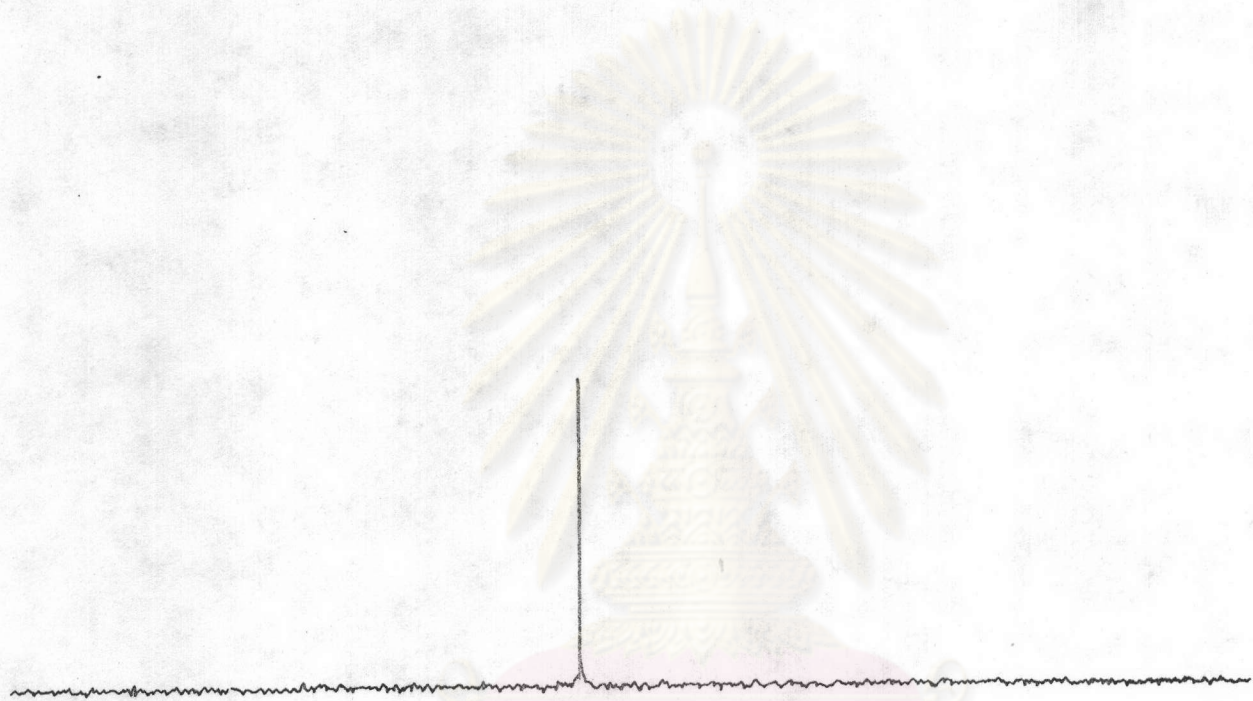


Figure 7: NMR peak of codeine phosphate injection

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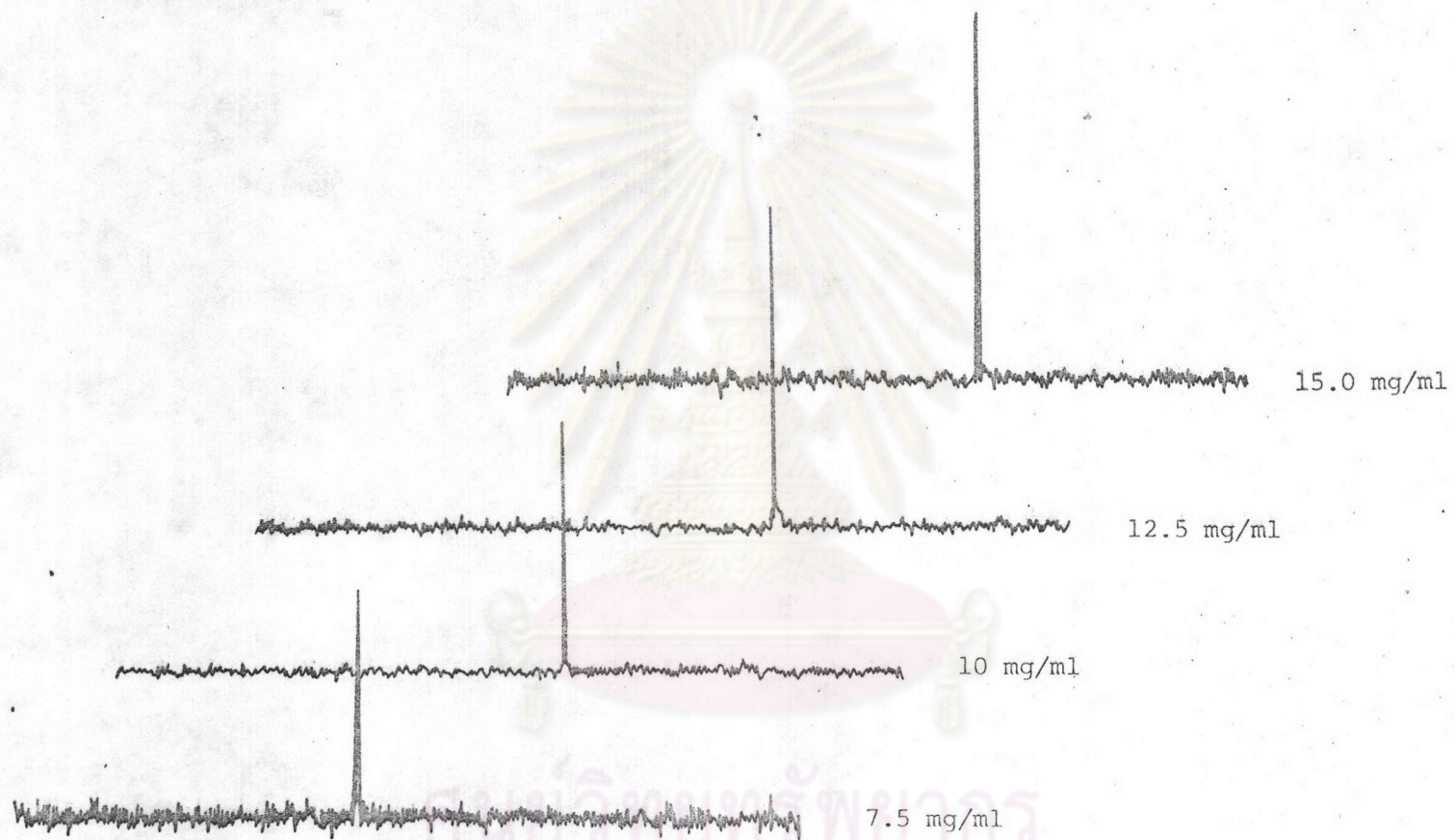


Figure 8: NMR peak of Standard codeine phosphate syrup

Log intensity of peak

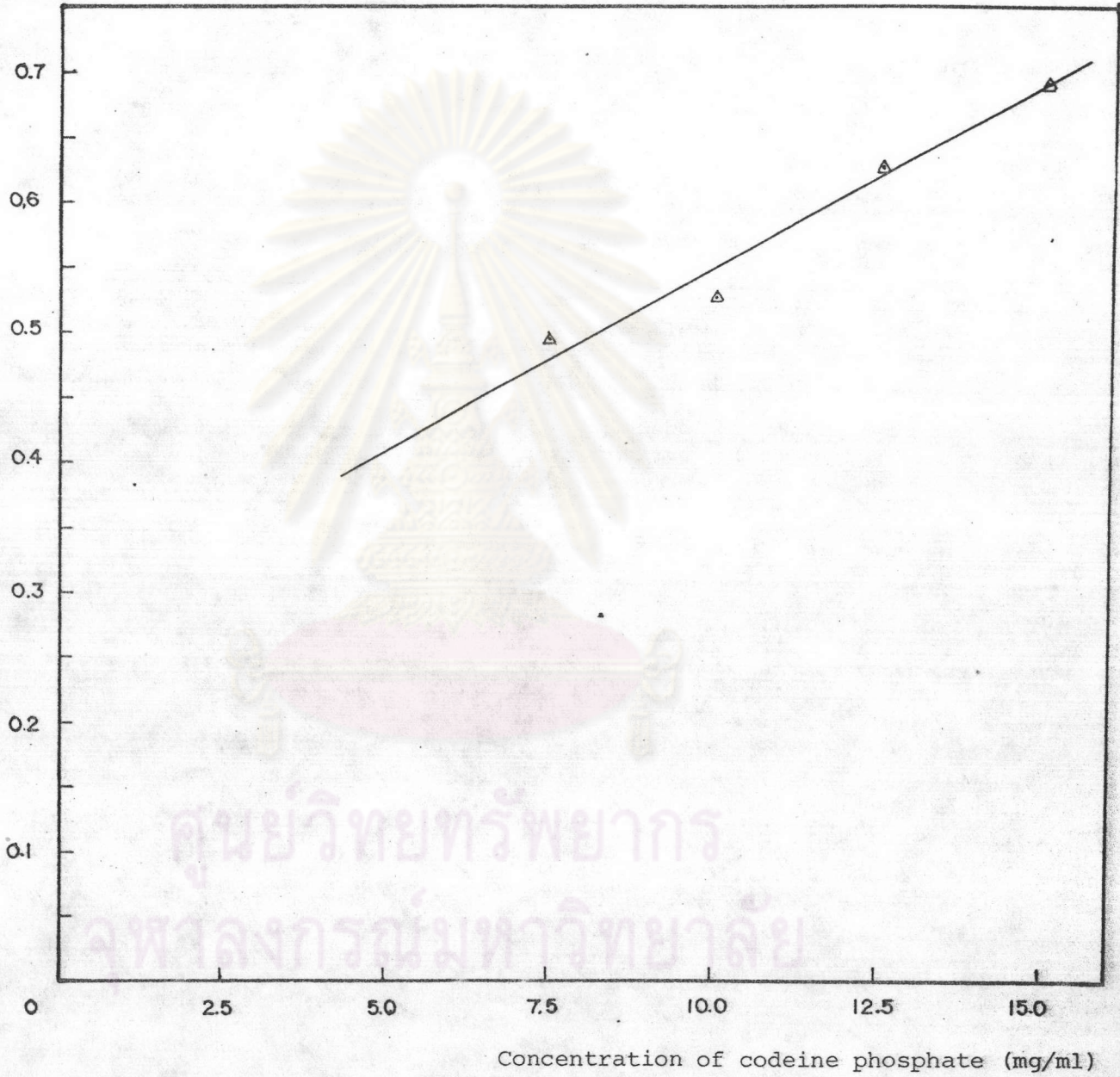


Figure 9: Standard curve of codeine phosphate syrup



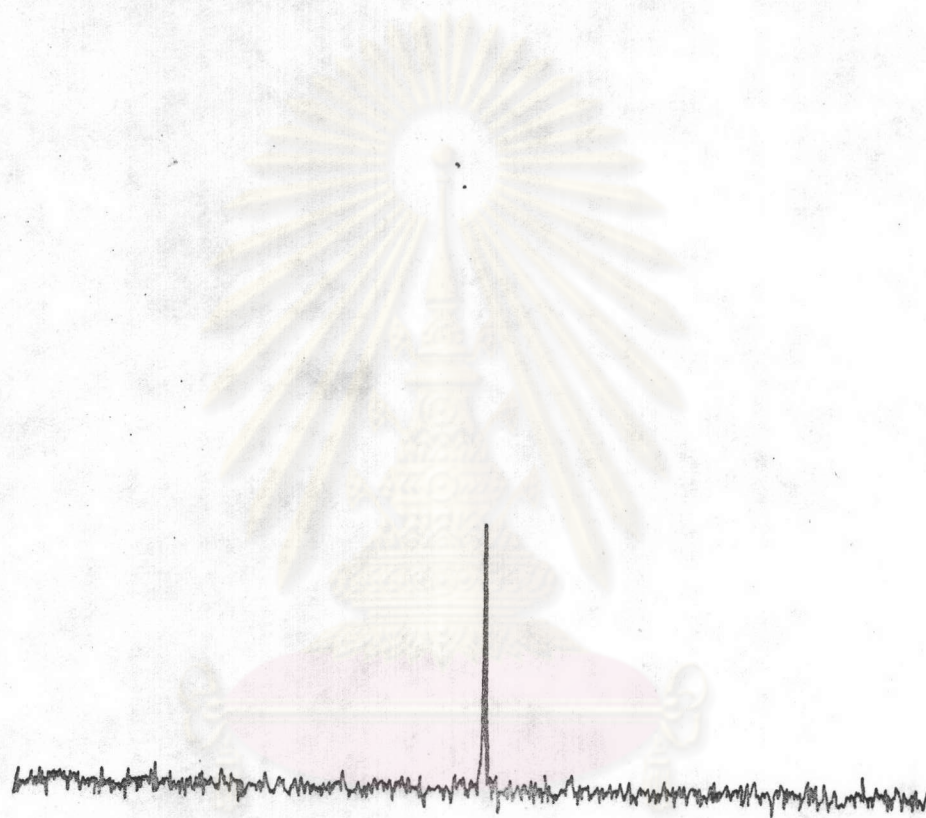


Figure 10: NMR peak of codeine phosphate syrup (sample)

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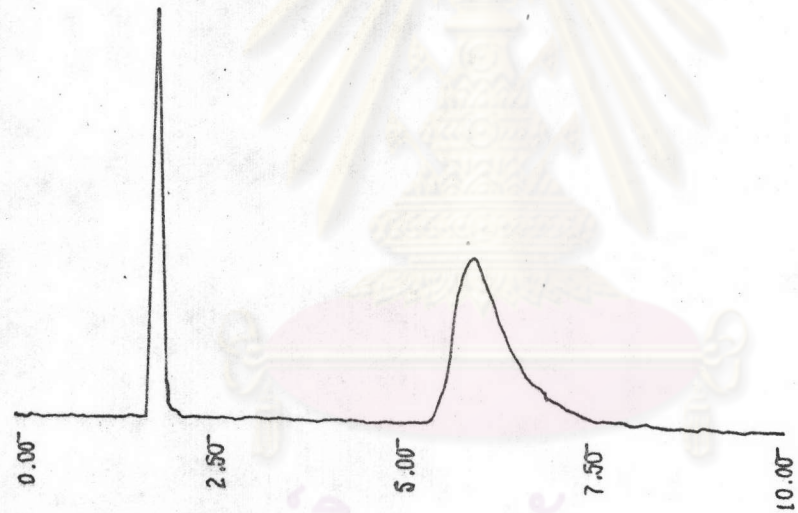


Figure 11: HPLC peak of standard codeine phosphate syrup

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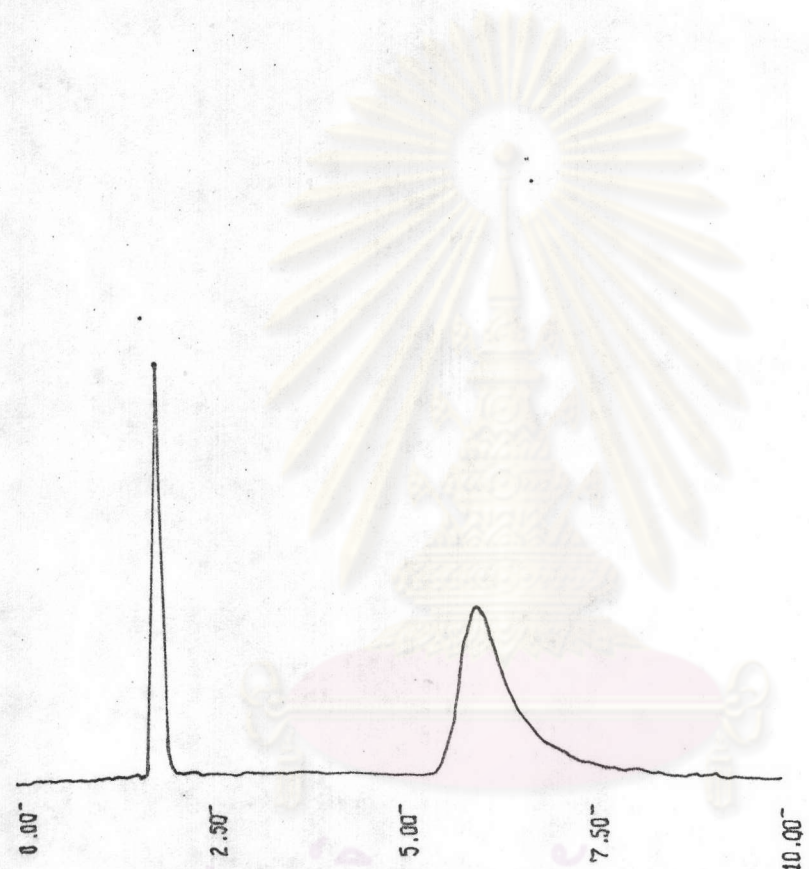


Figure 12: HPLC peak of codeine phosphate syrup (sample)

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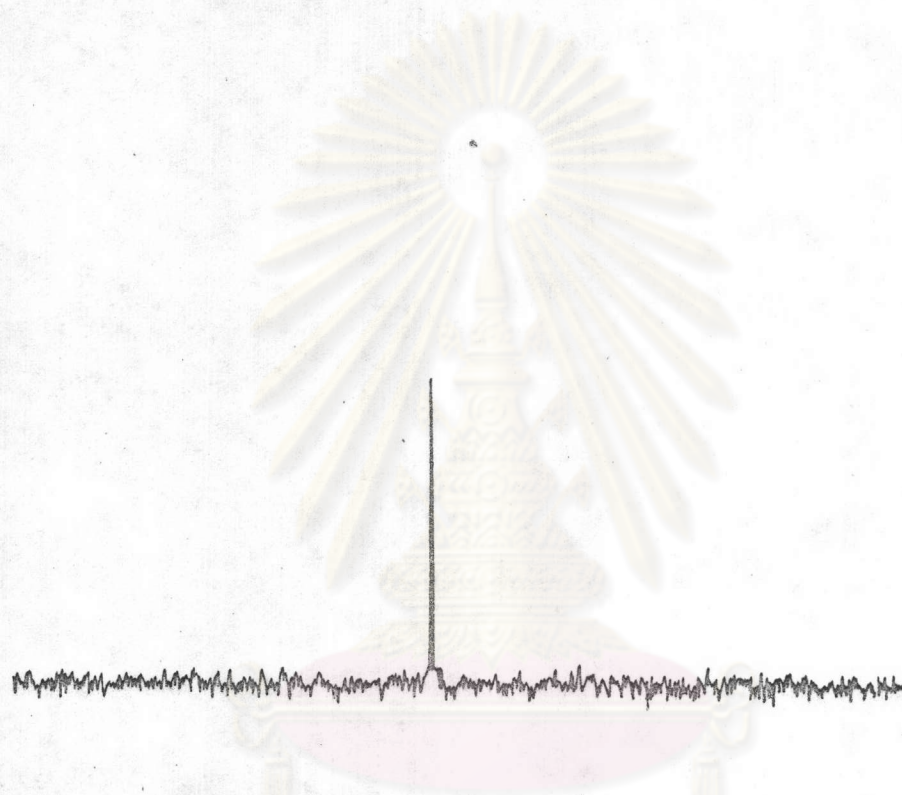


Figure 13: NMR peak of Actifed compound linctus



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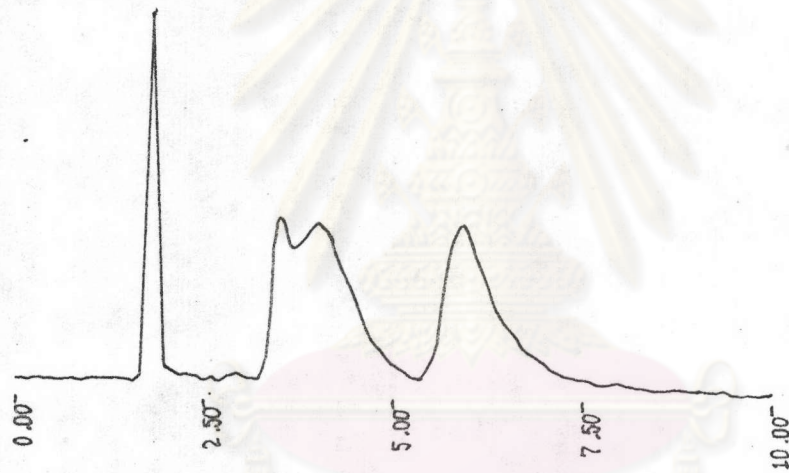


Figure 14: HPLC peak of Actifed compound linctus

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