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## **APPENDIX**

PALM OIL

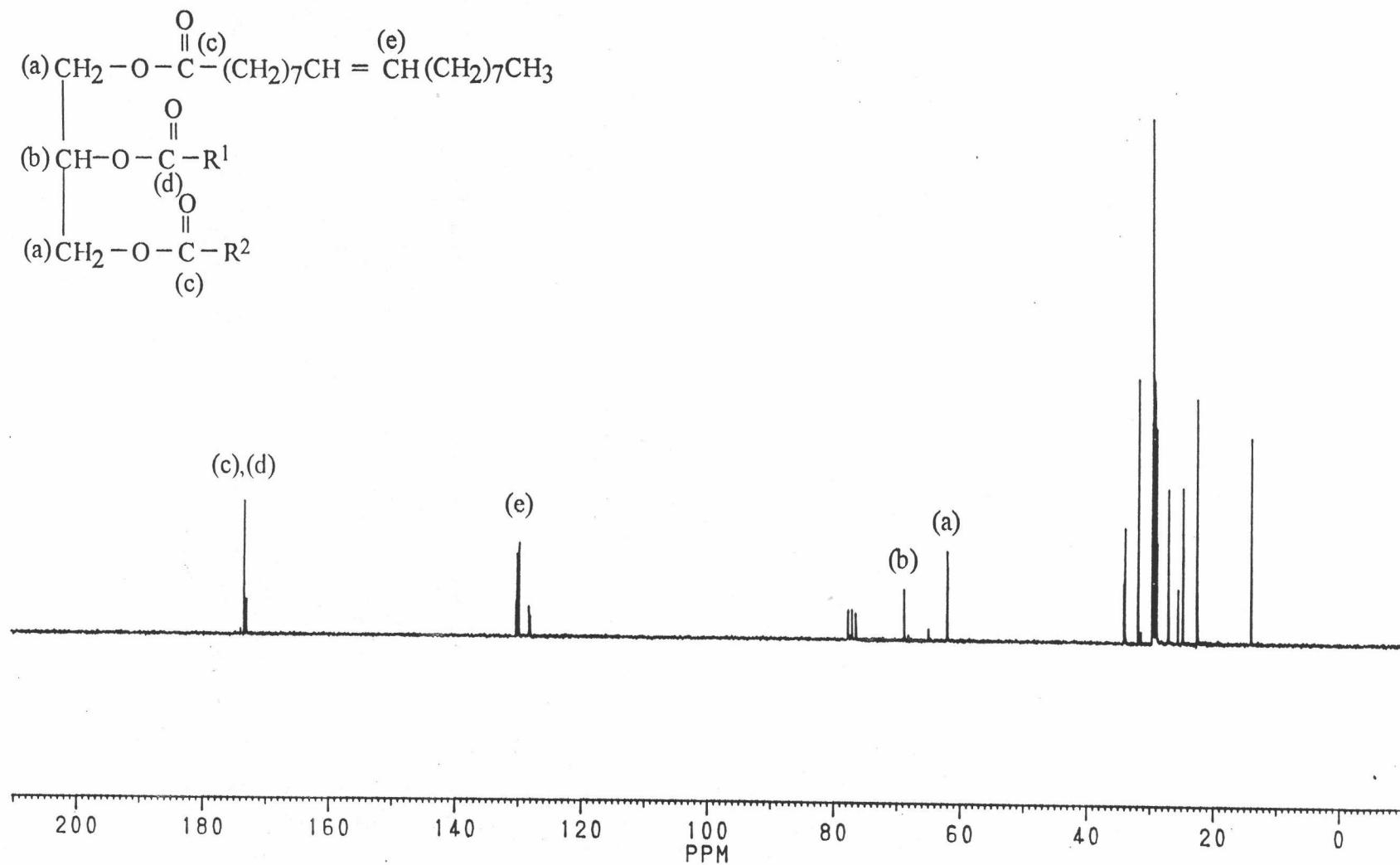


Figure A1 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of palm oil

1-BUTANOL

(d) (c) (b) (a)  
 $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_2\text{OH}$

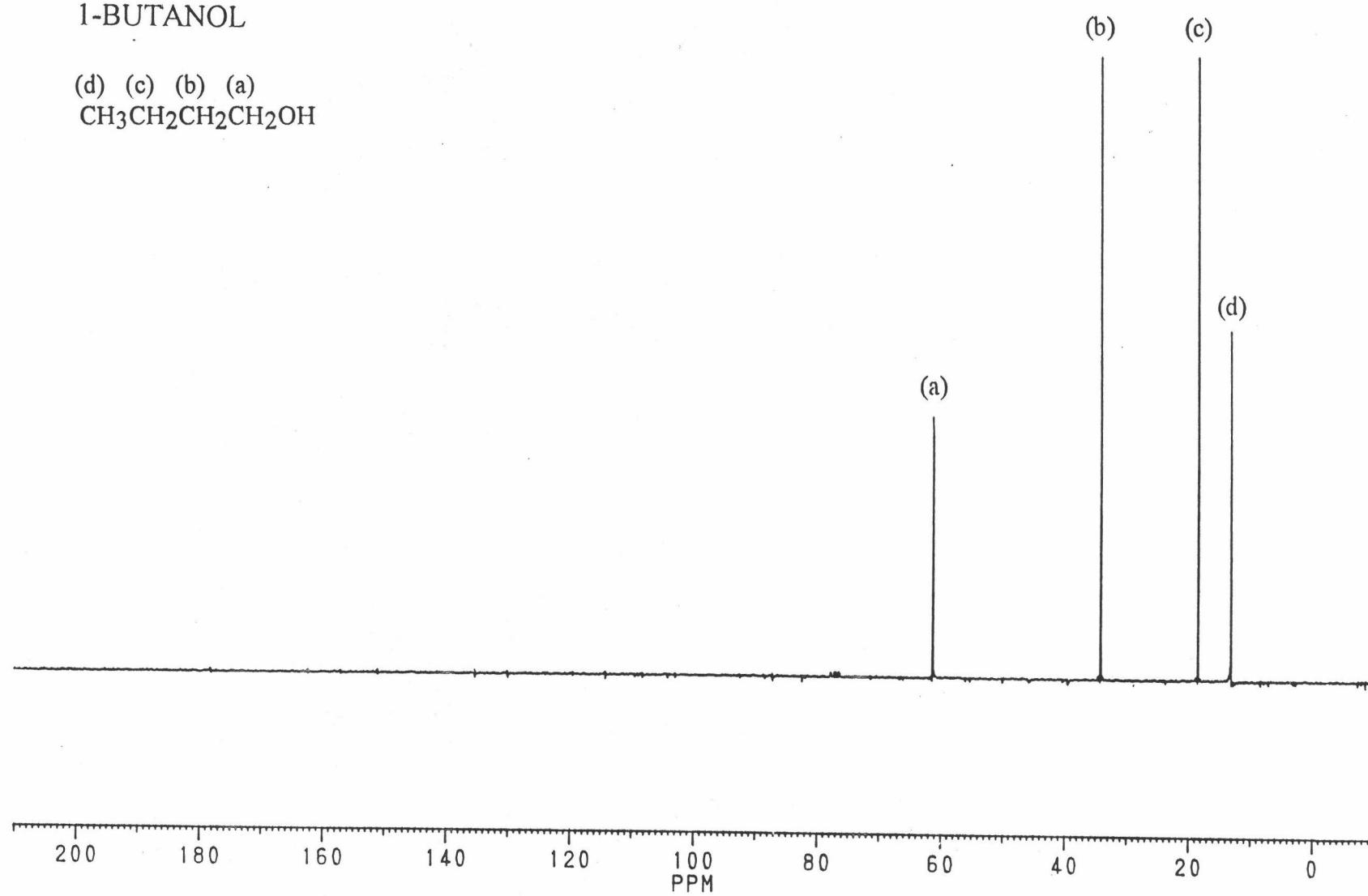


Figure A2 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of 1-butanol

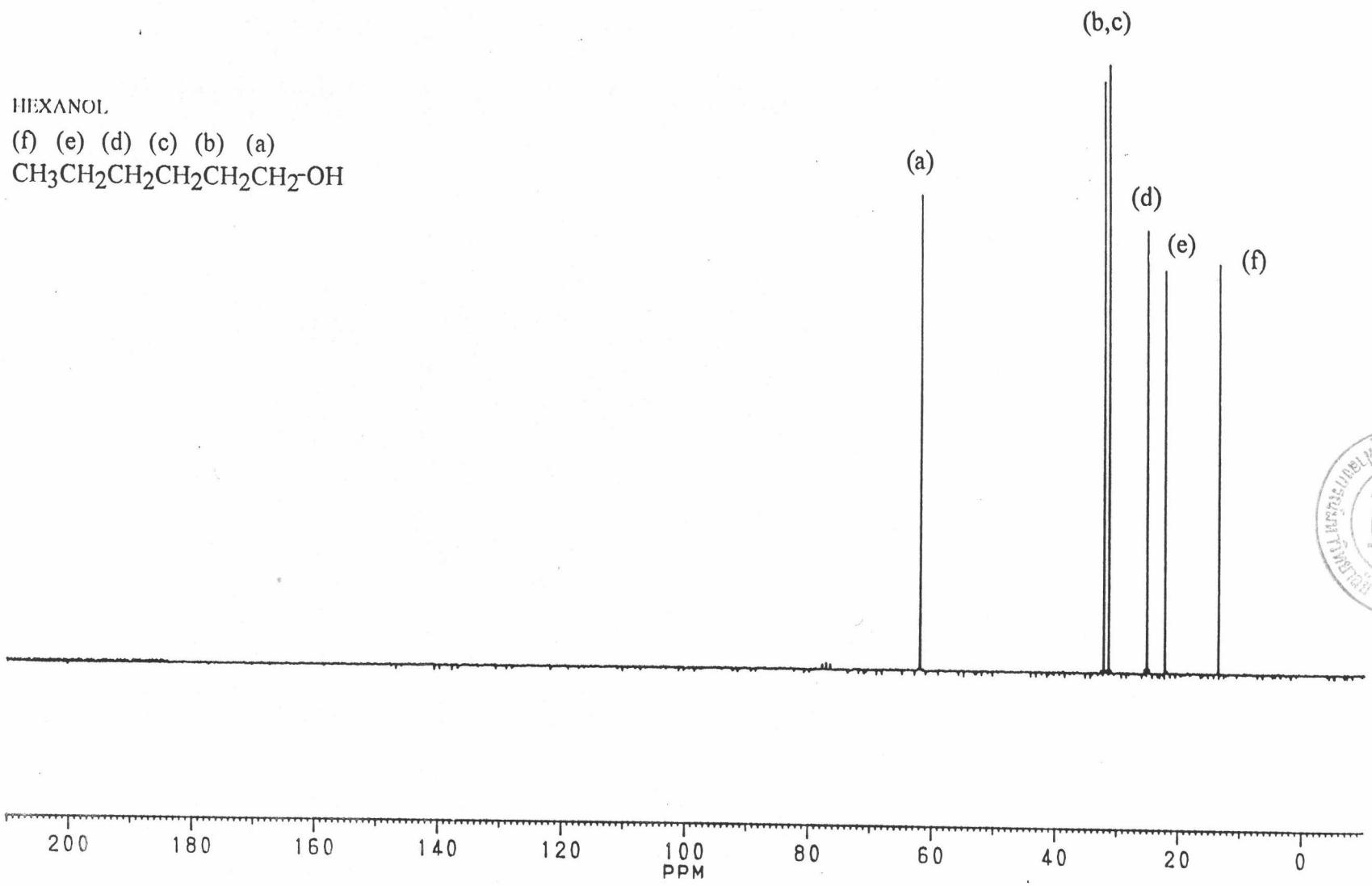


Figure A3 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of 1-hexanol

CYCLOHEXANOL

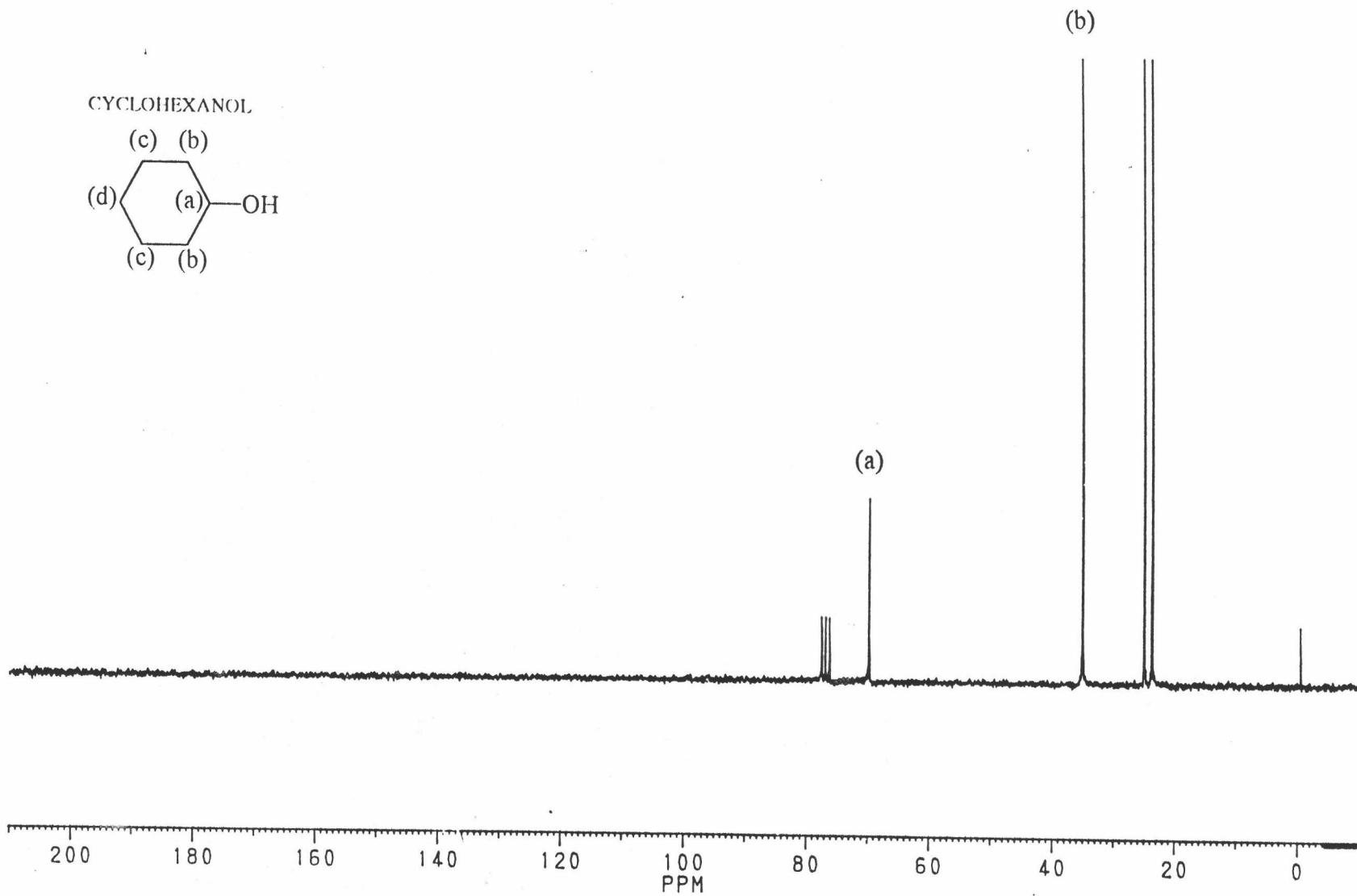
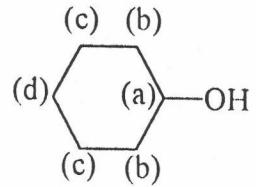


Figure A4 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of cyclohexanol

2-ETHYL-1-HEXANOL

(g) (f) (d) (c) (b) (a)

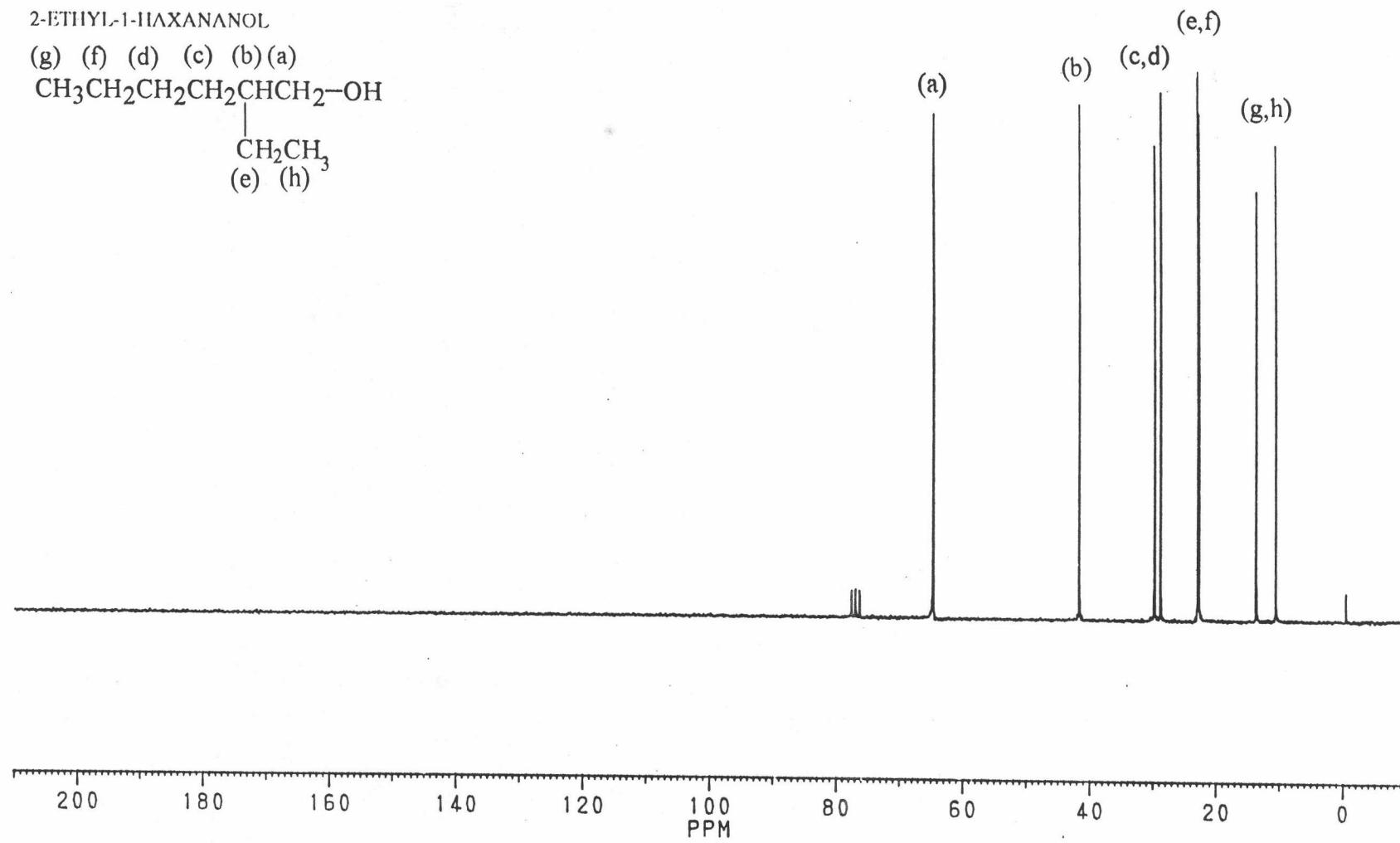
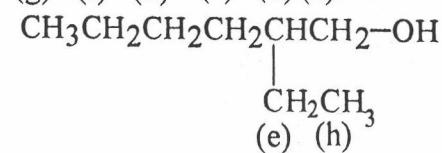


Figure A5 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of 2-ethyl-1-hexanol

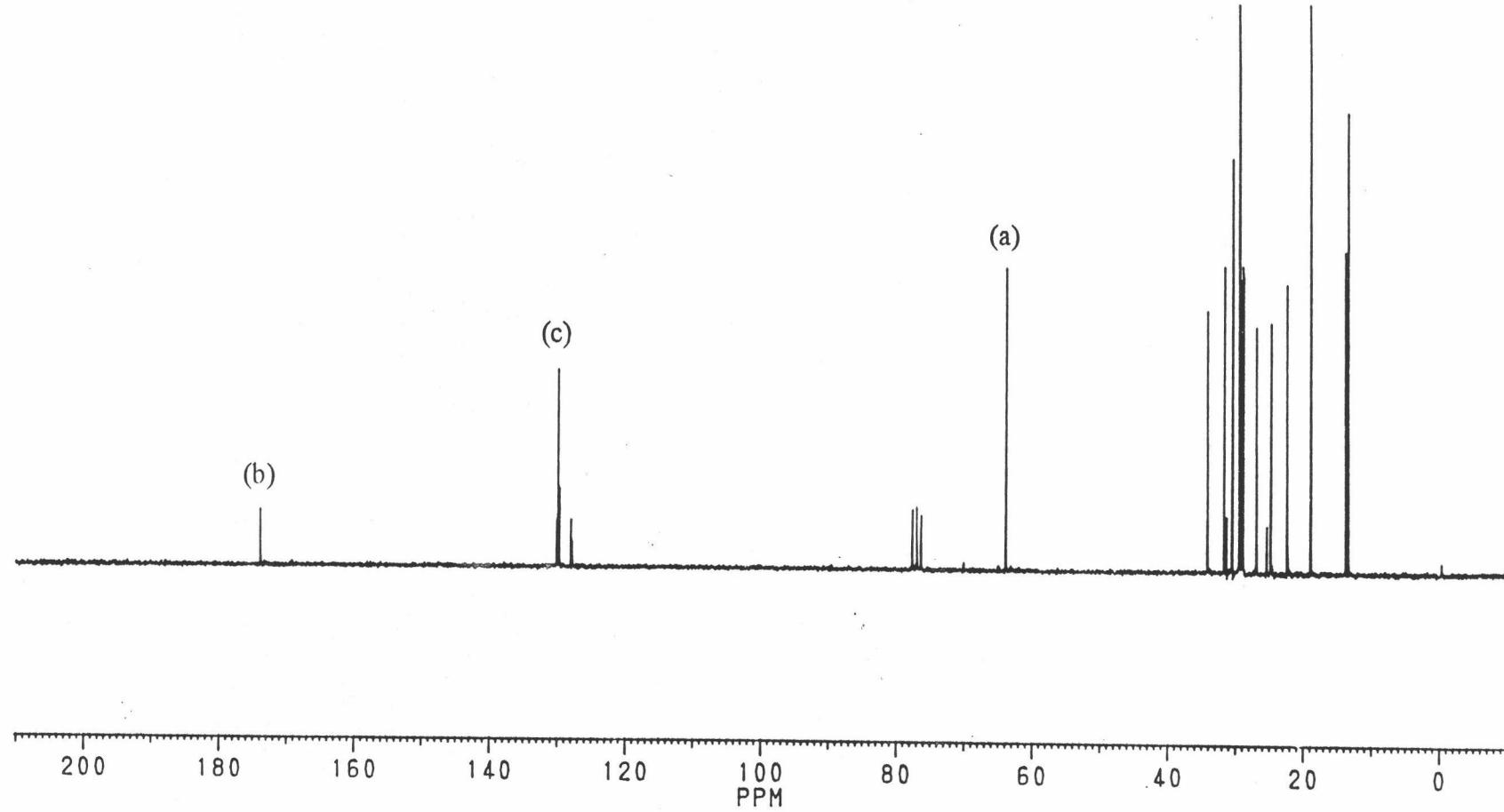
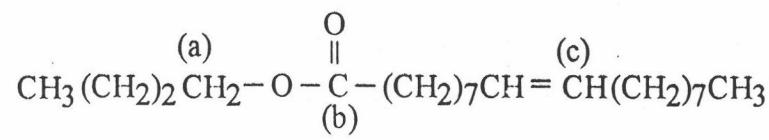


Figure A6 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and butanol

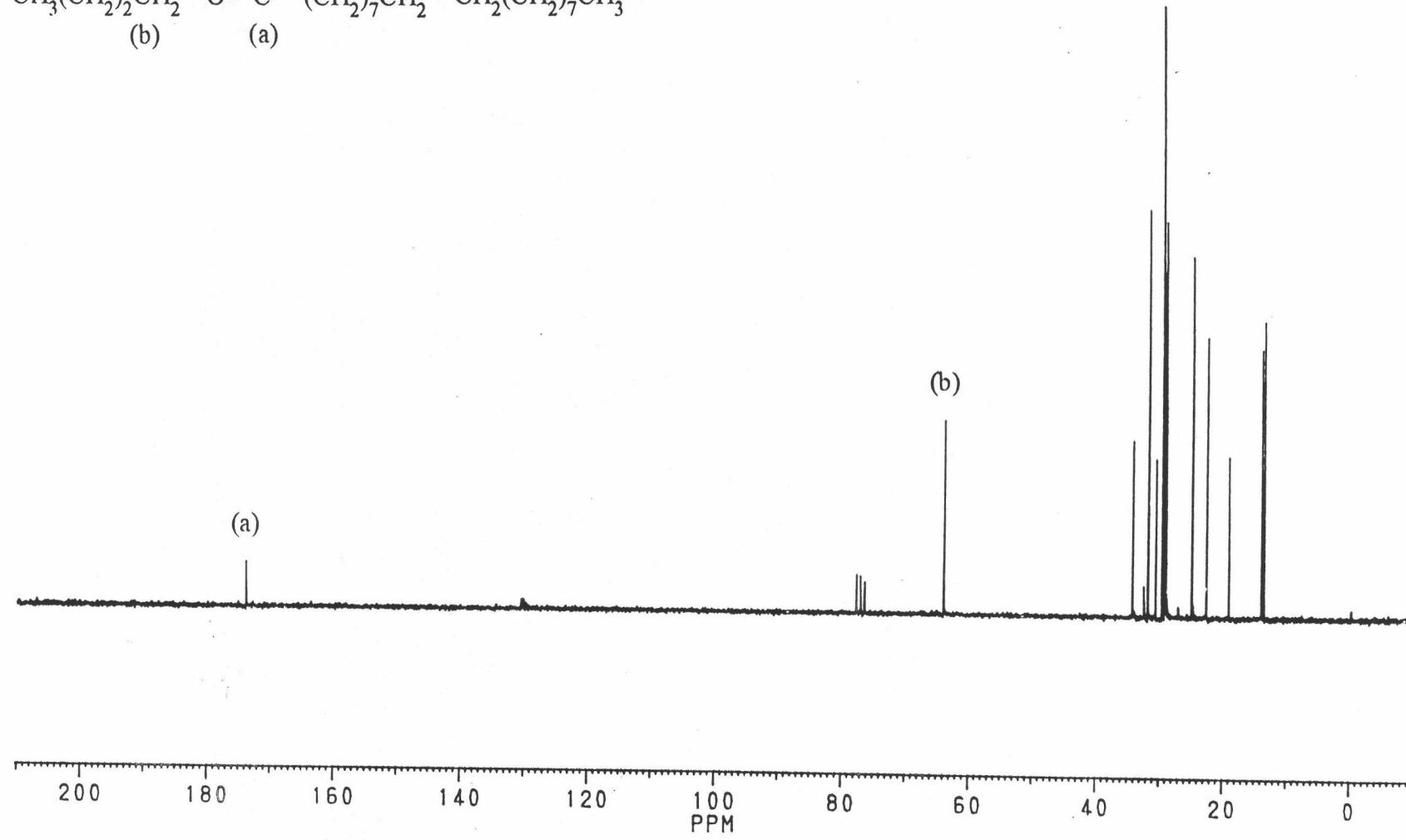
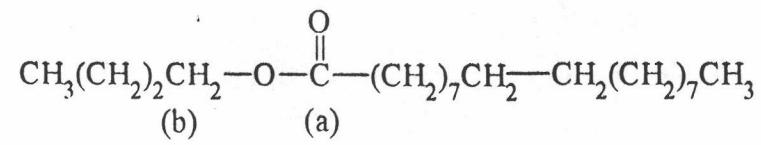


Figure A7 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and butanol (after hydrogenation)

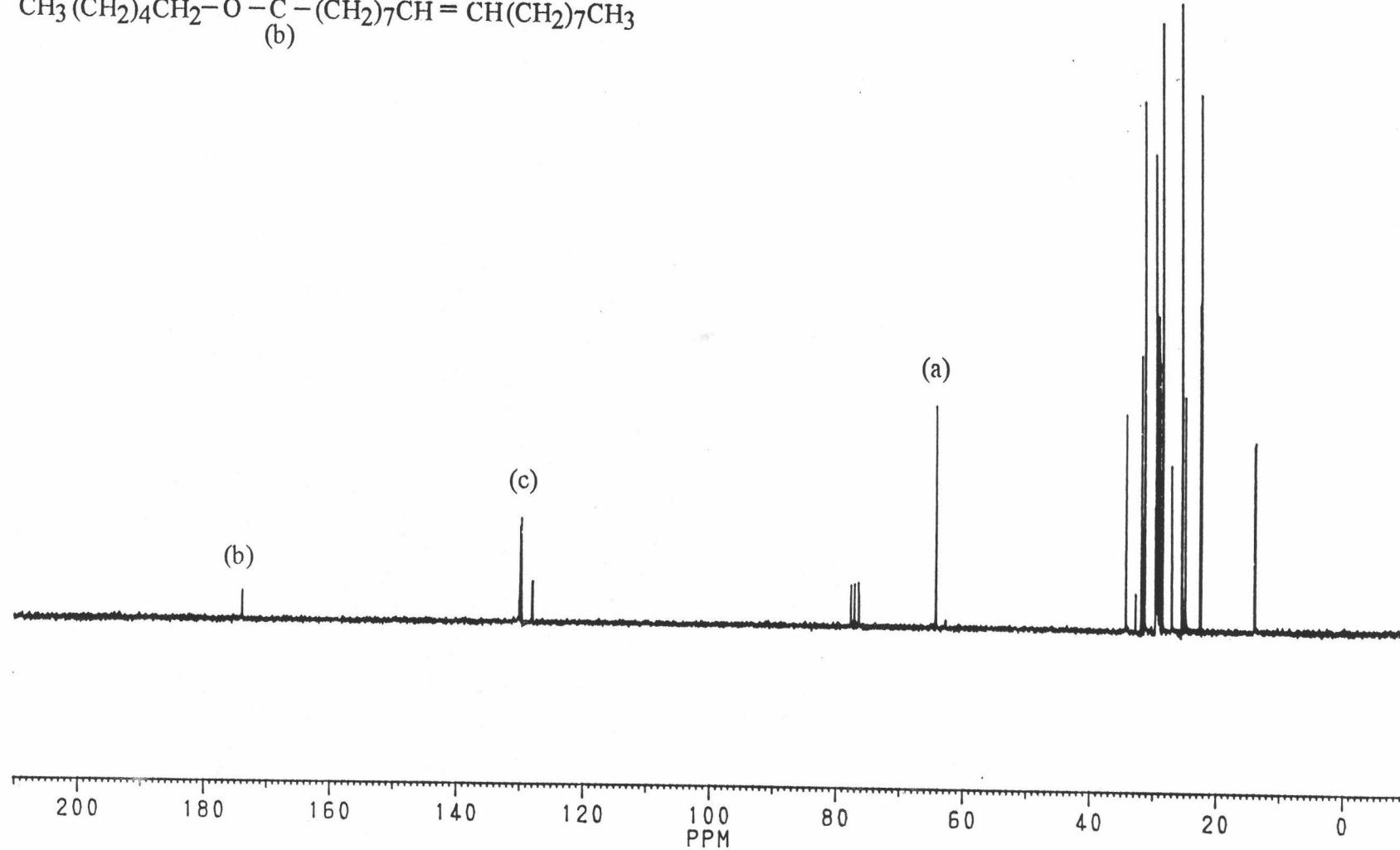
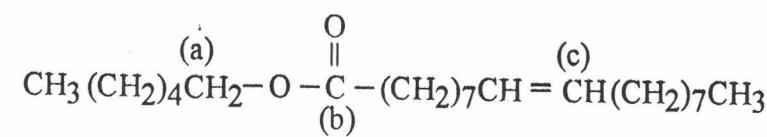


Figure A8 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and hexanol

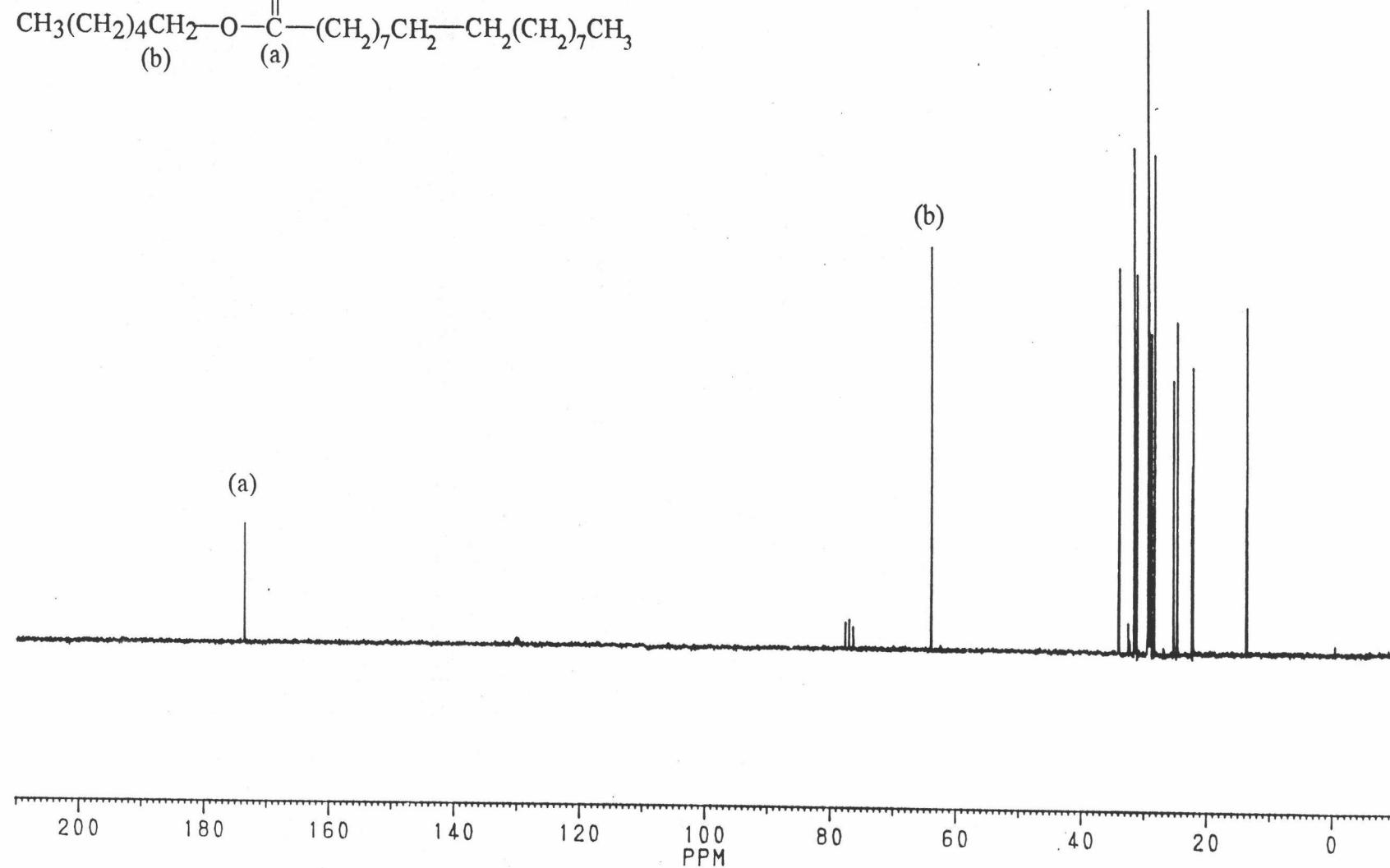
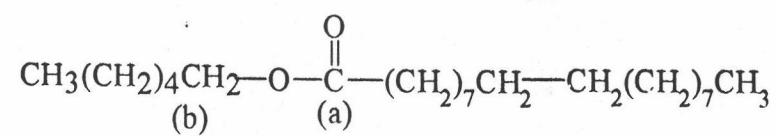


Figure A9 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and 1-hexanol (after hydrogenate)

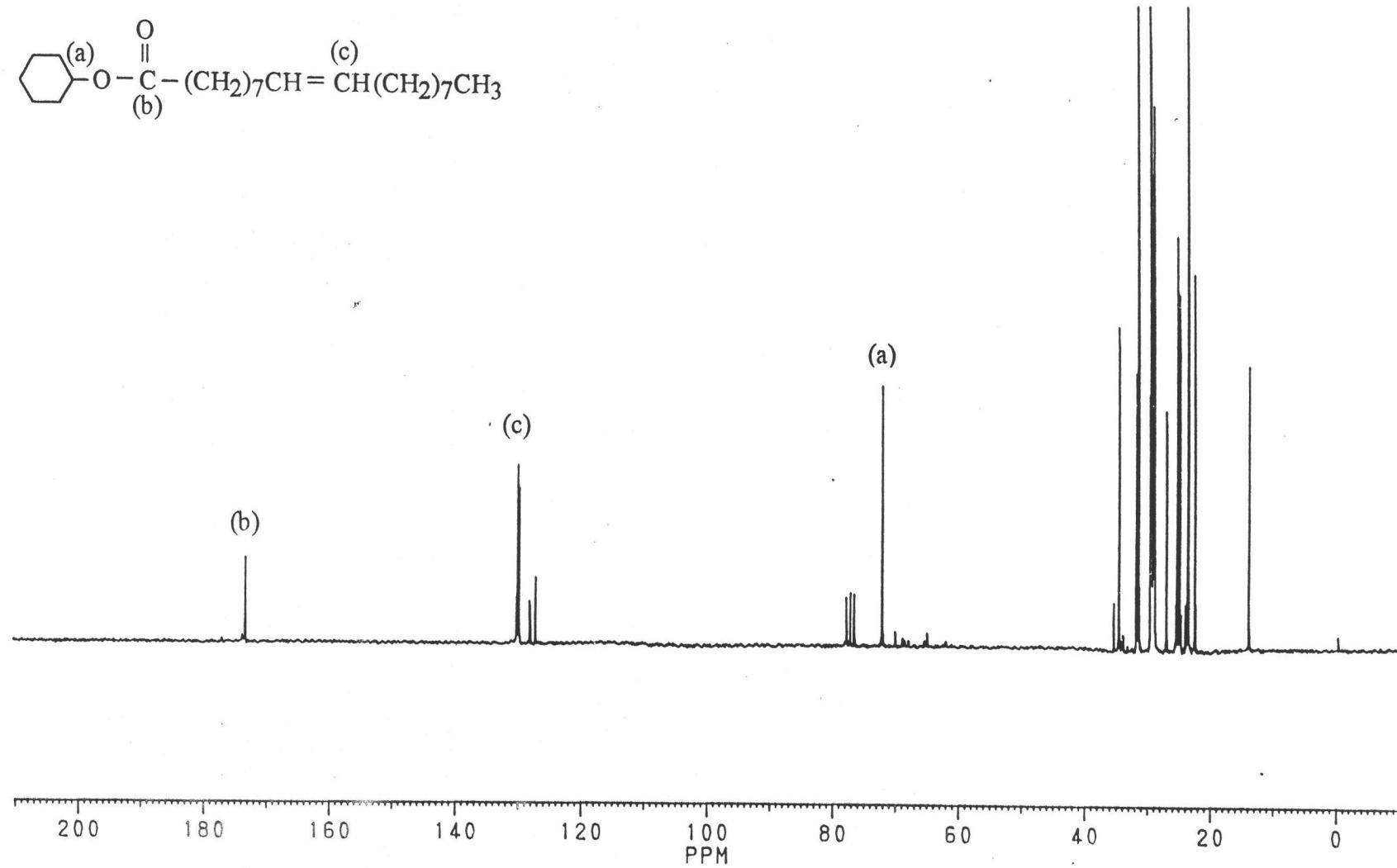
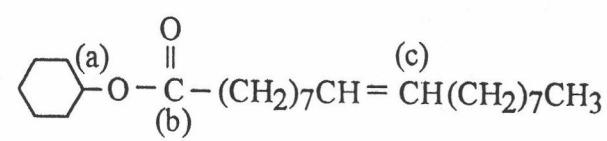


Figure A10 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and cyclohexanol

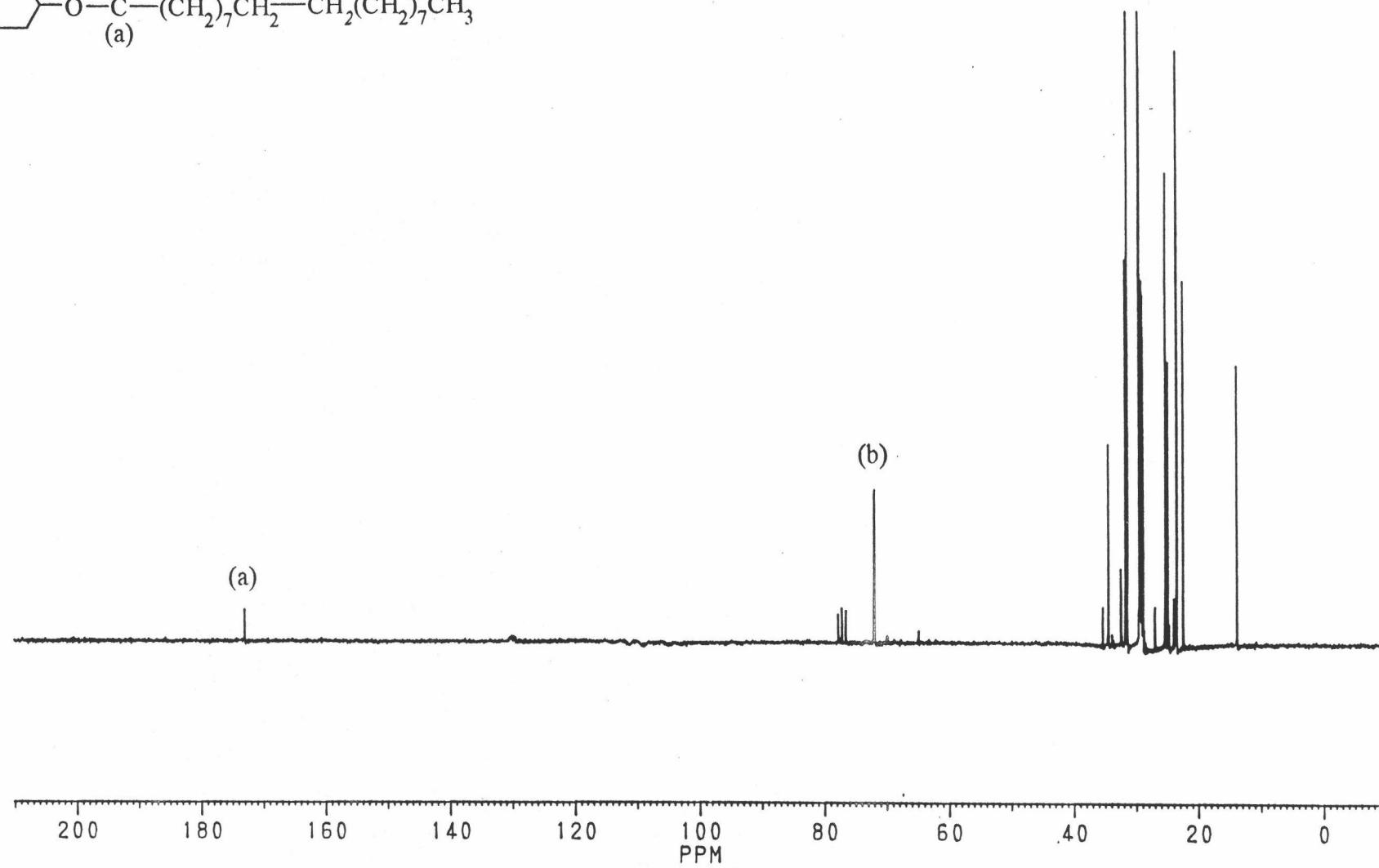
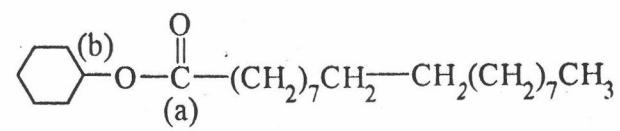


Figure A11 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and cyclohexanol (after hydrogenate)

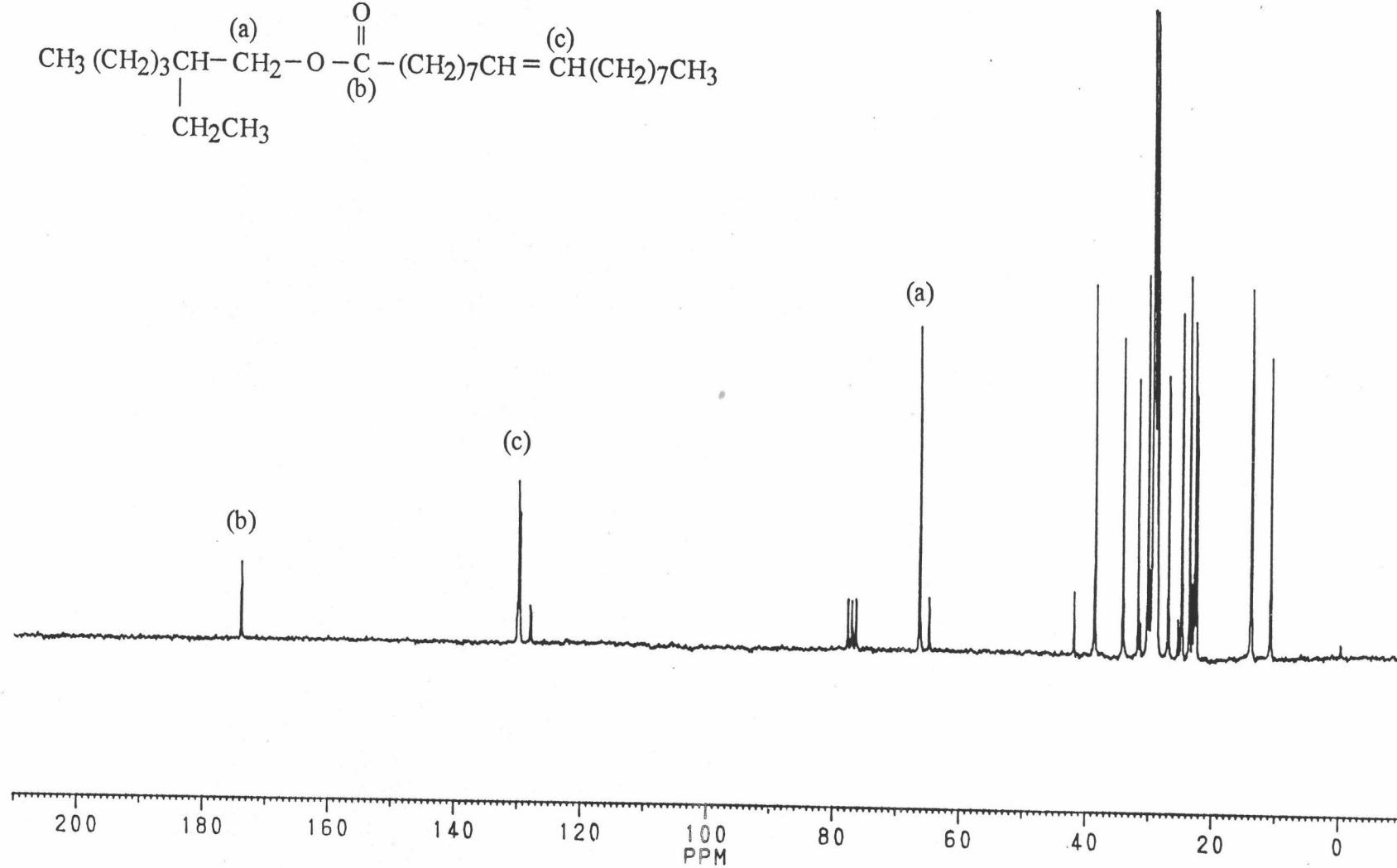
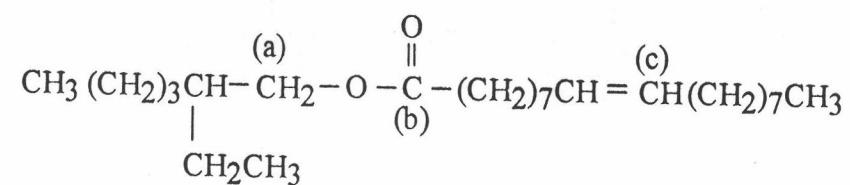


Figure A12 : A12  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and 2-ethyl-1-hexanol

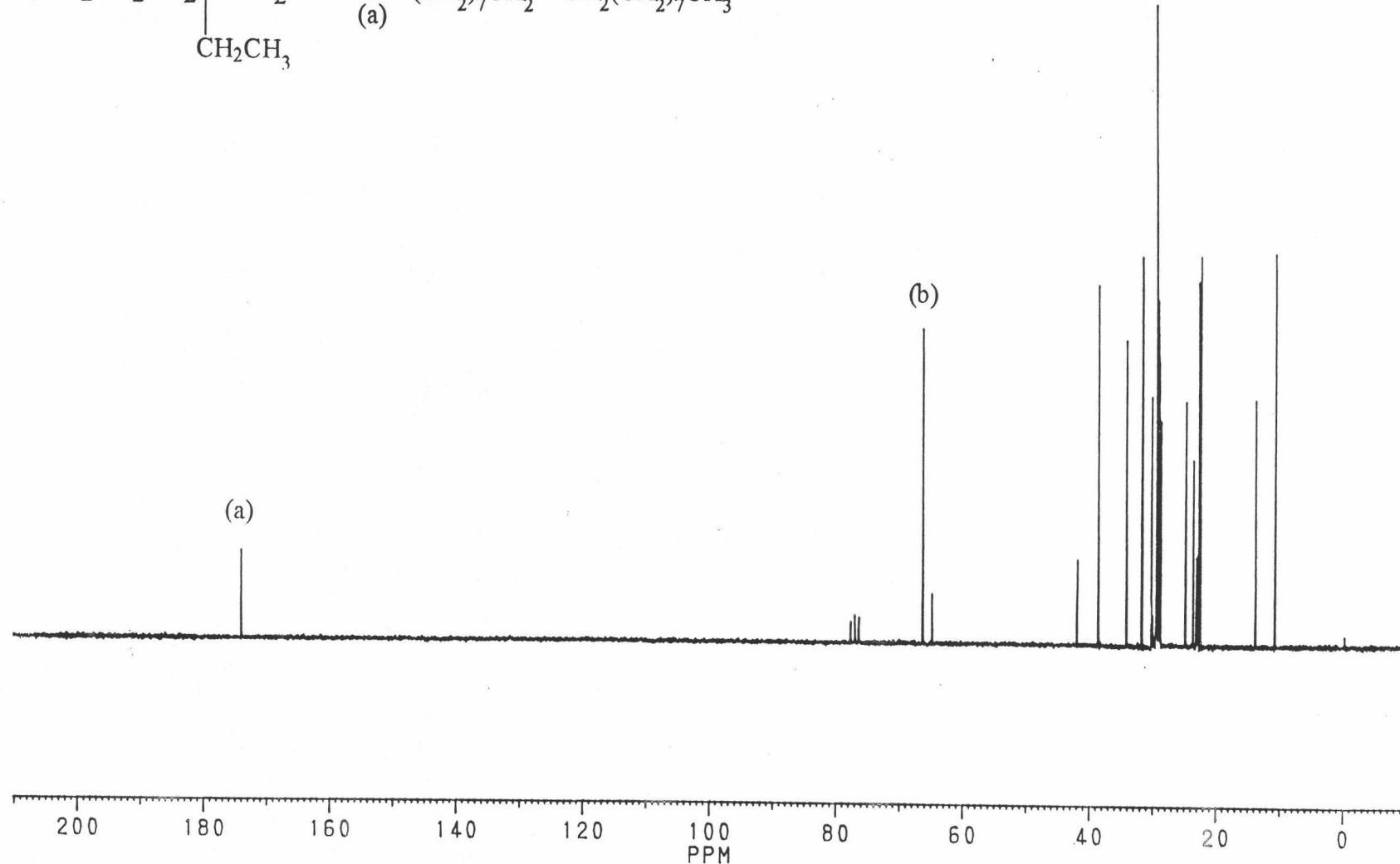
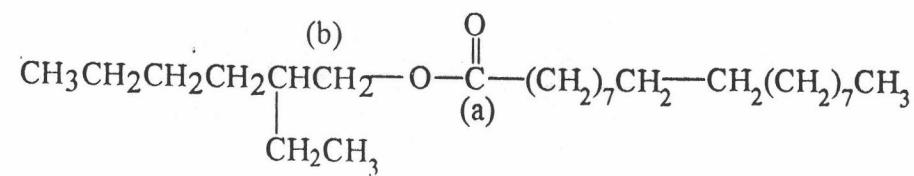


Figure A13 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and 2-ethyl-1-hexanol (after hydrogenate)

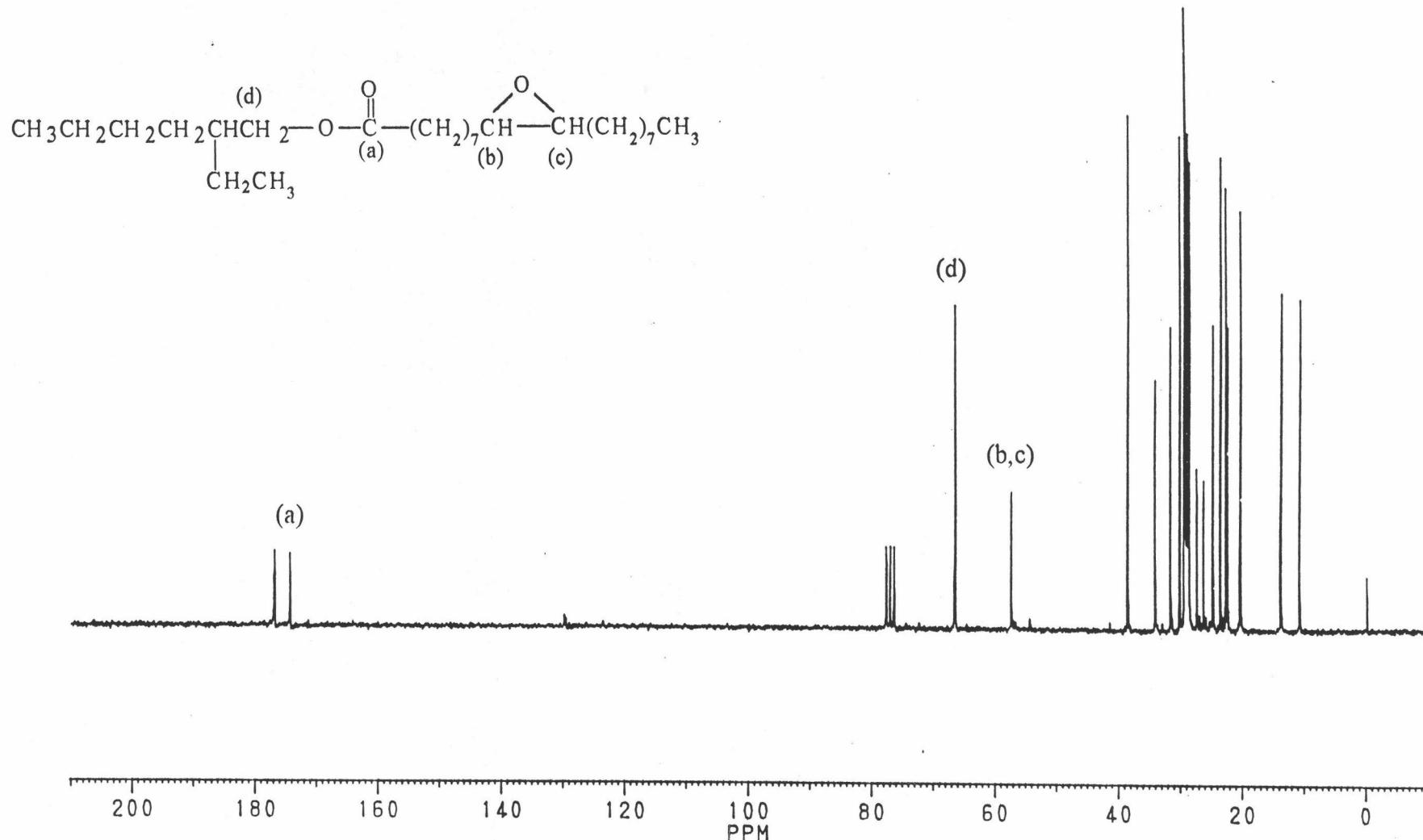


Figure A14 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and 2-ethyl-1-hexanol (after peroxydation)

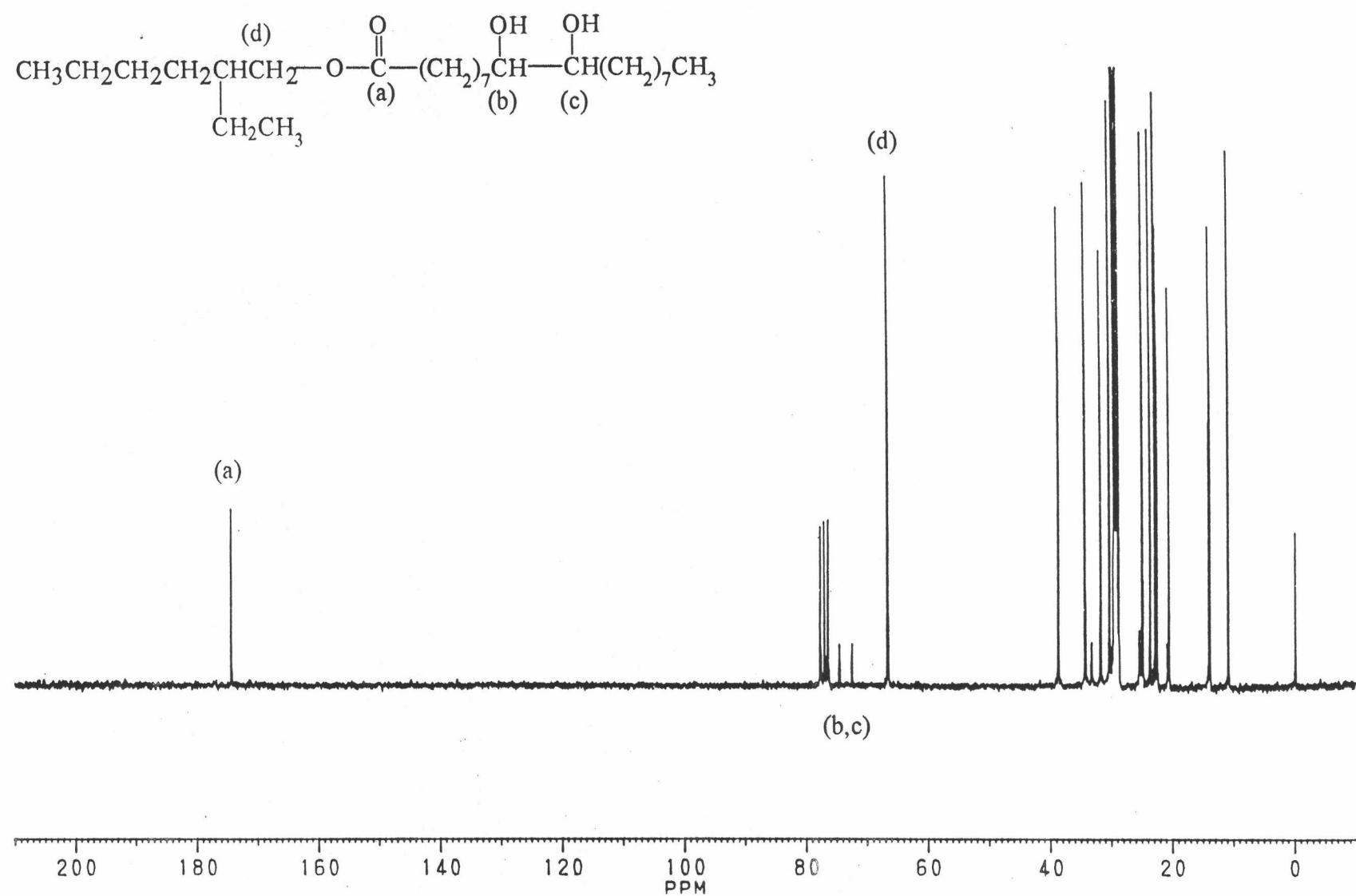


Figure A15 :  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of monoester obtained from transesterification between palm oil and 2-ethyl-1-hexanol (after ring opening)

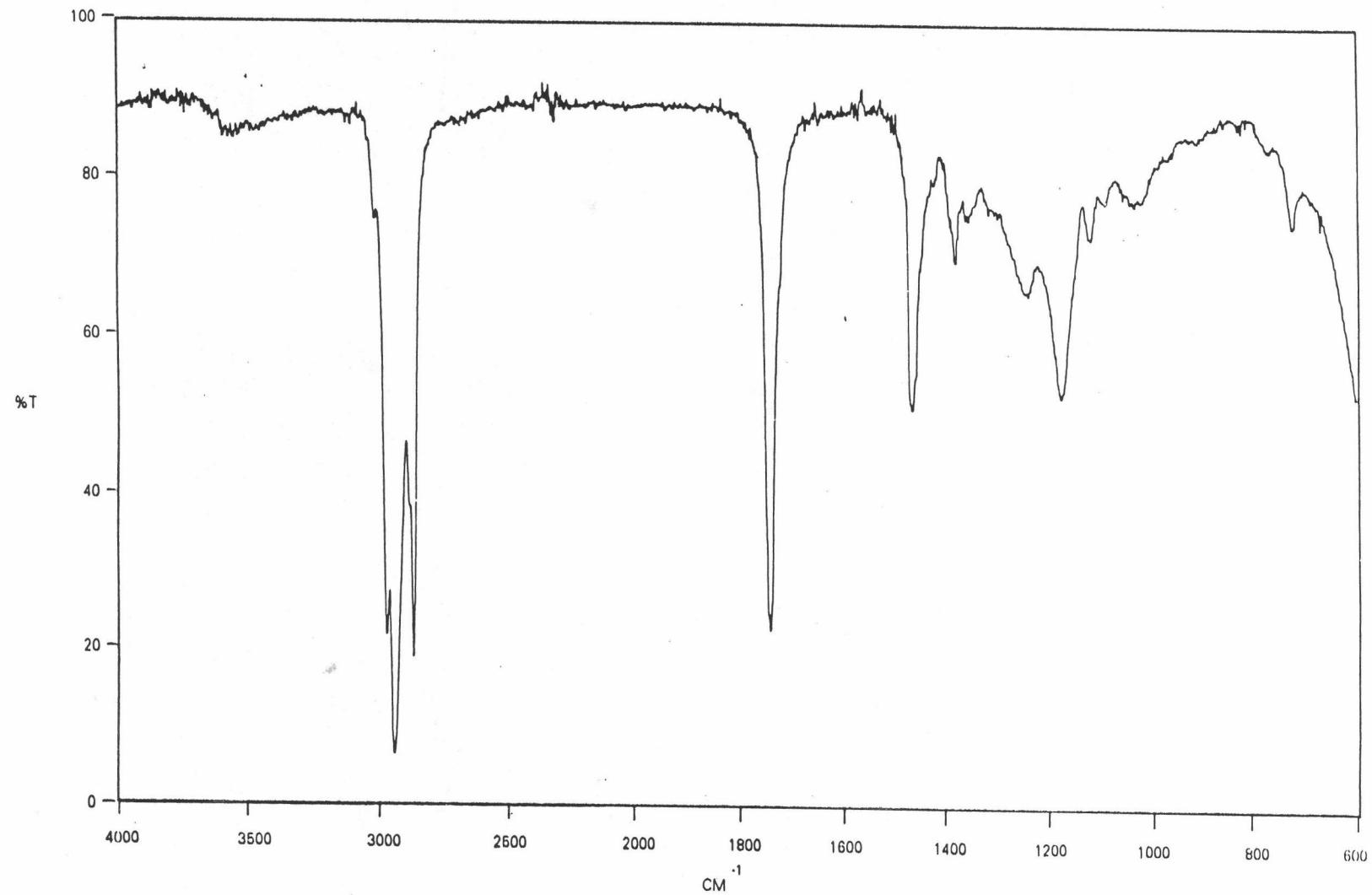


Figure A16 : IR spectrum of 2-ethyl-1-hexyl ester

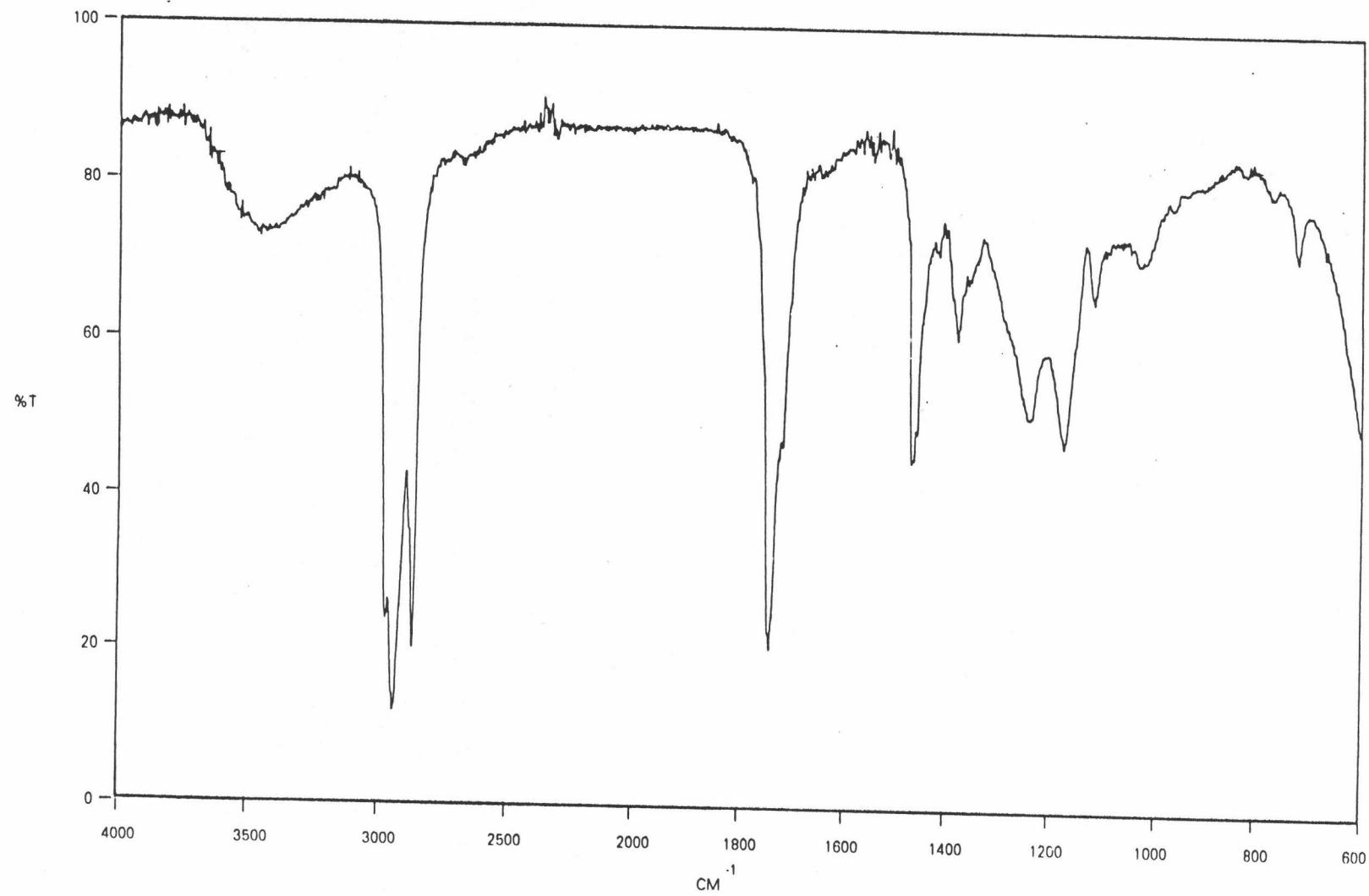


Figure A17 : IR spectrum of 2-ethyl-1-hexyl ester (after hydroxylation)

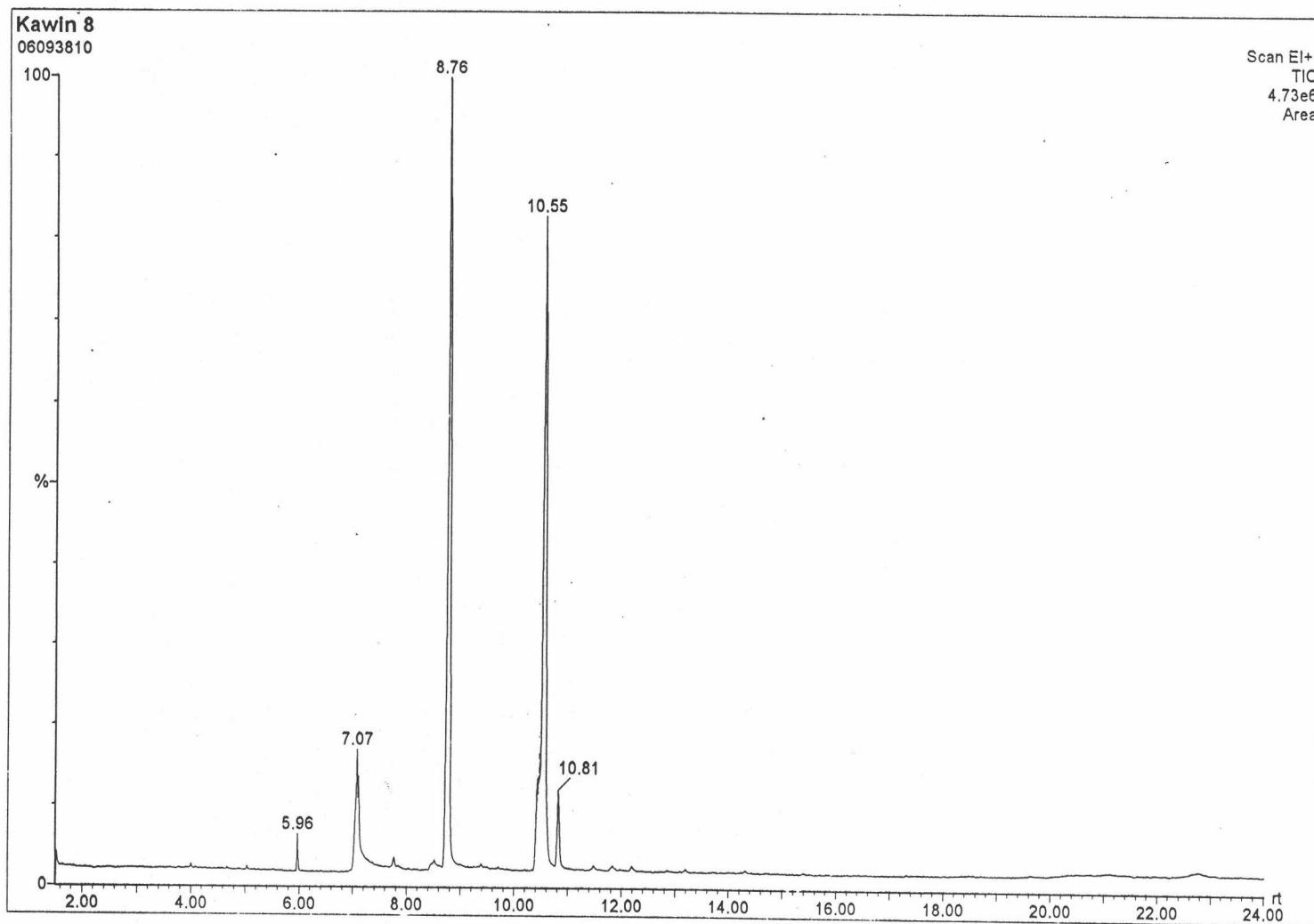


Figure A18 : GC-chromatogram of butyl ester

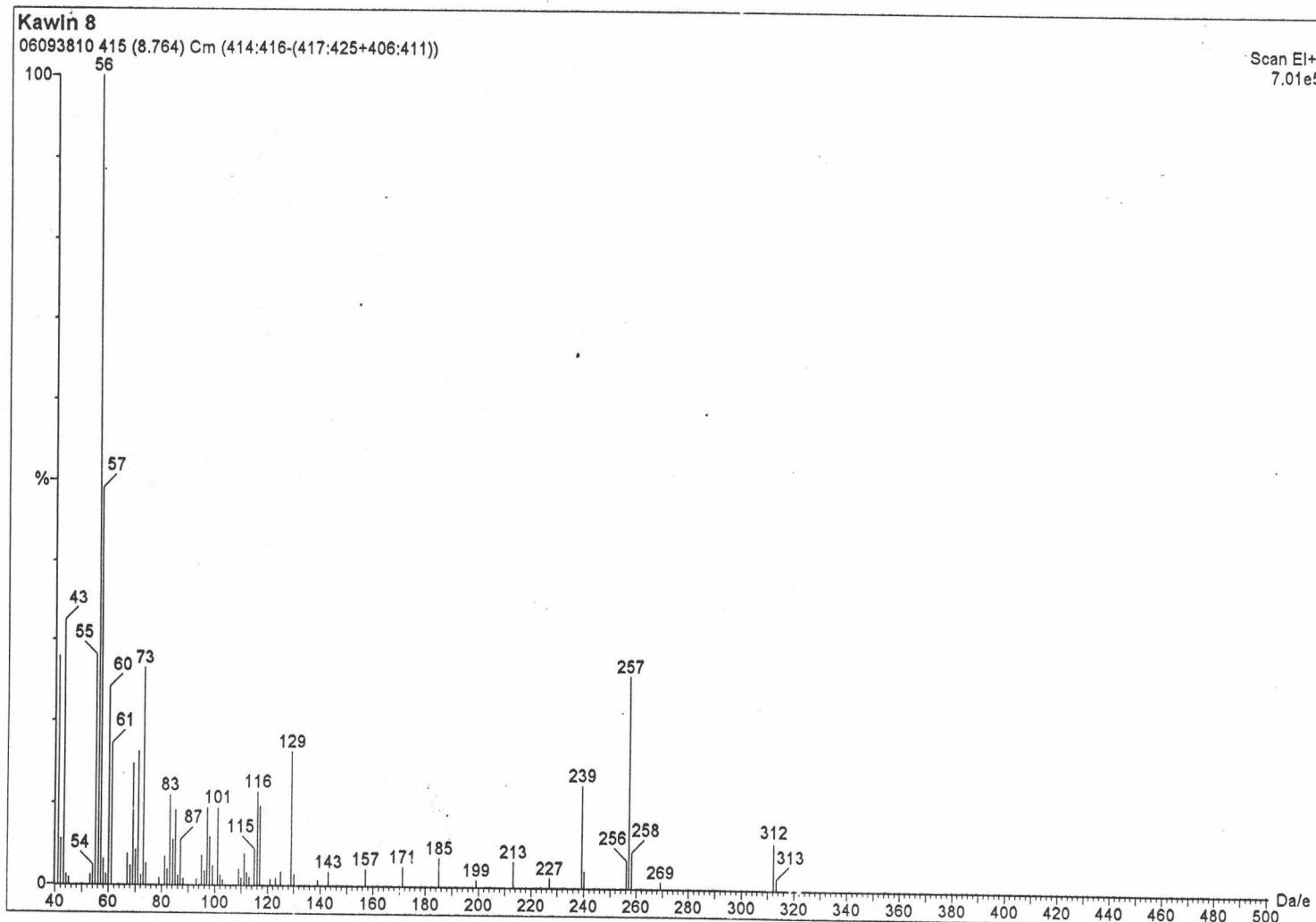


Figure A19 : Mass spectrum of butyl palmitate at retention time 8.76 in Figure A18

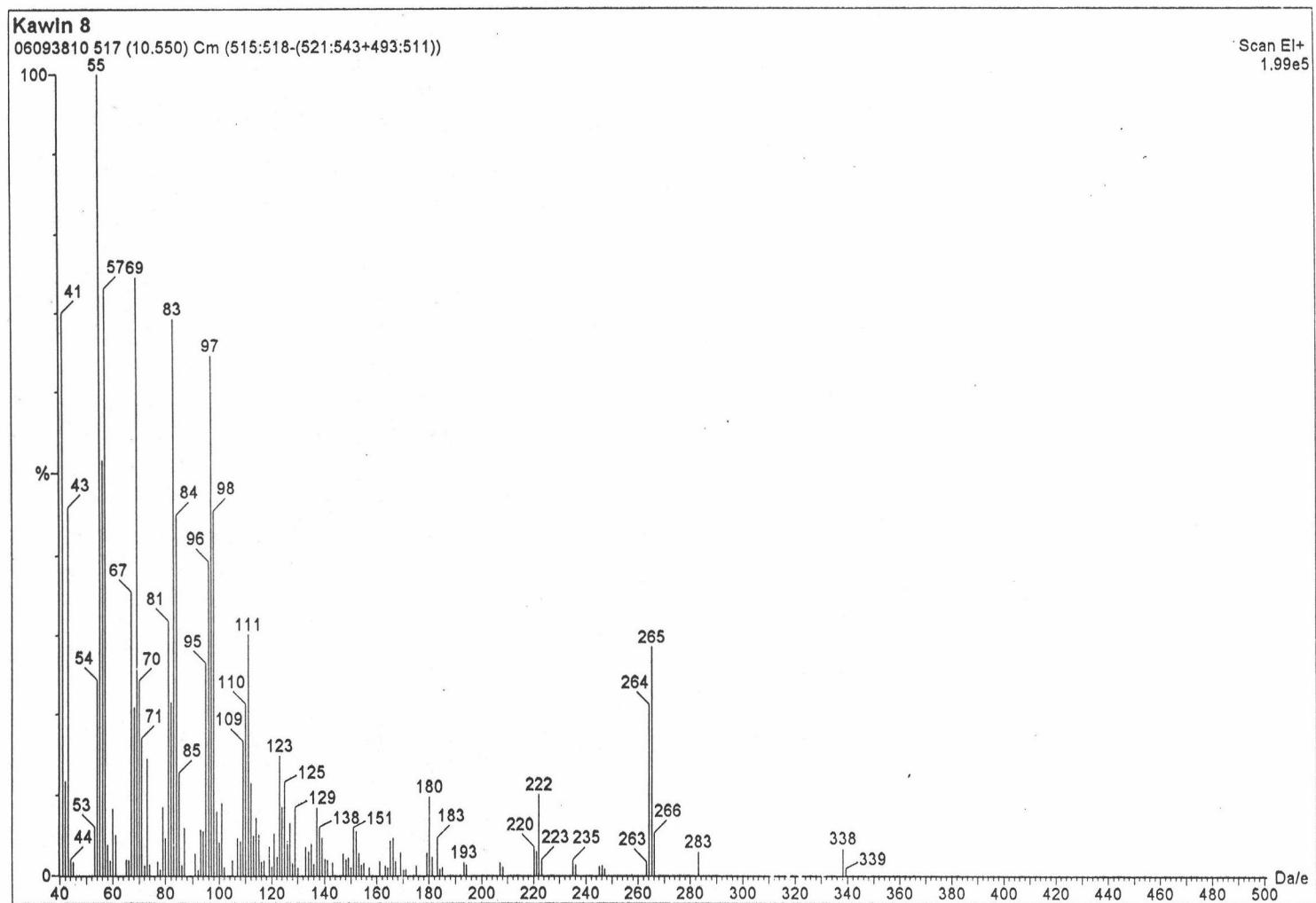


Figure A20 : Mass spectrum of butyl oleate at retention time 10.55 in Figure A18

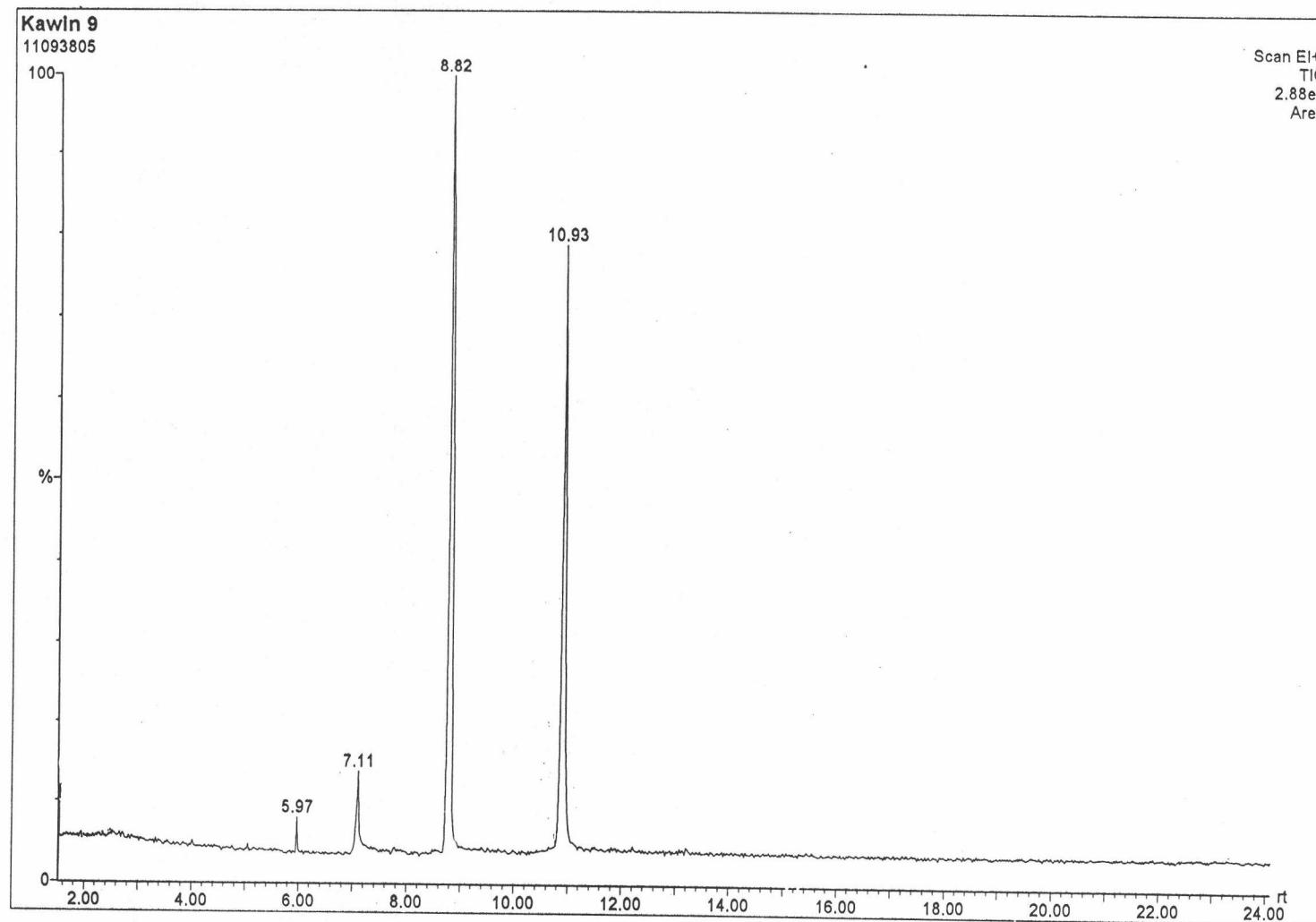


Figure A21 : GC-chromatogram of hydrogenated butyl ester

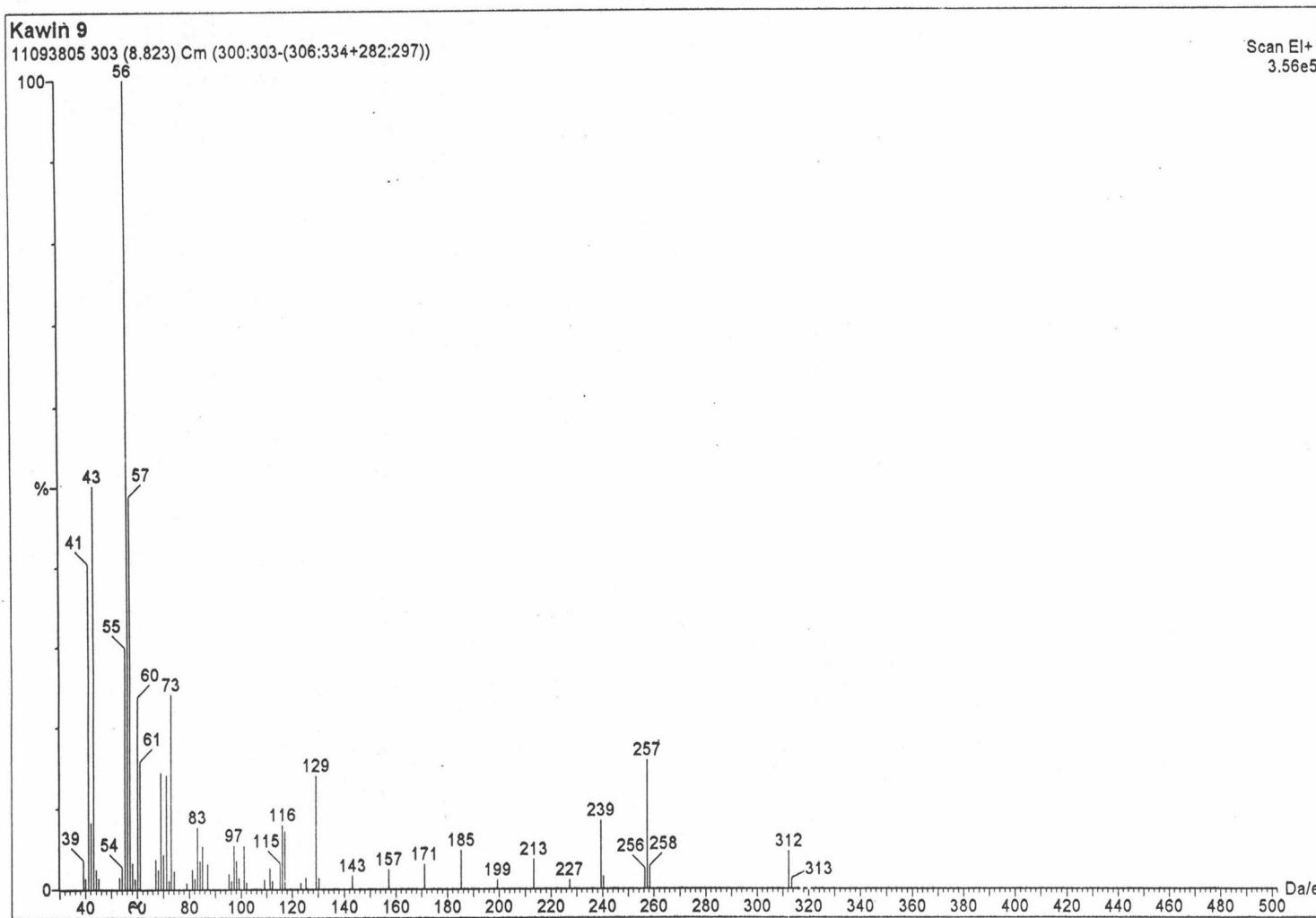


Figure A22 : Mass spectrum of butyl palmitate at retention time 8.82 in Figure A21

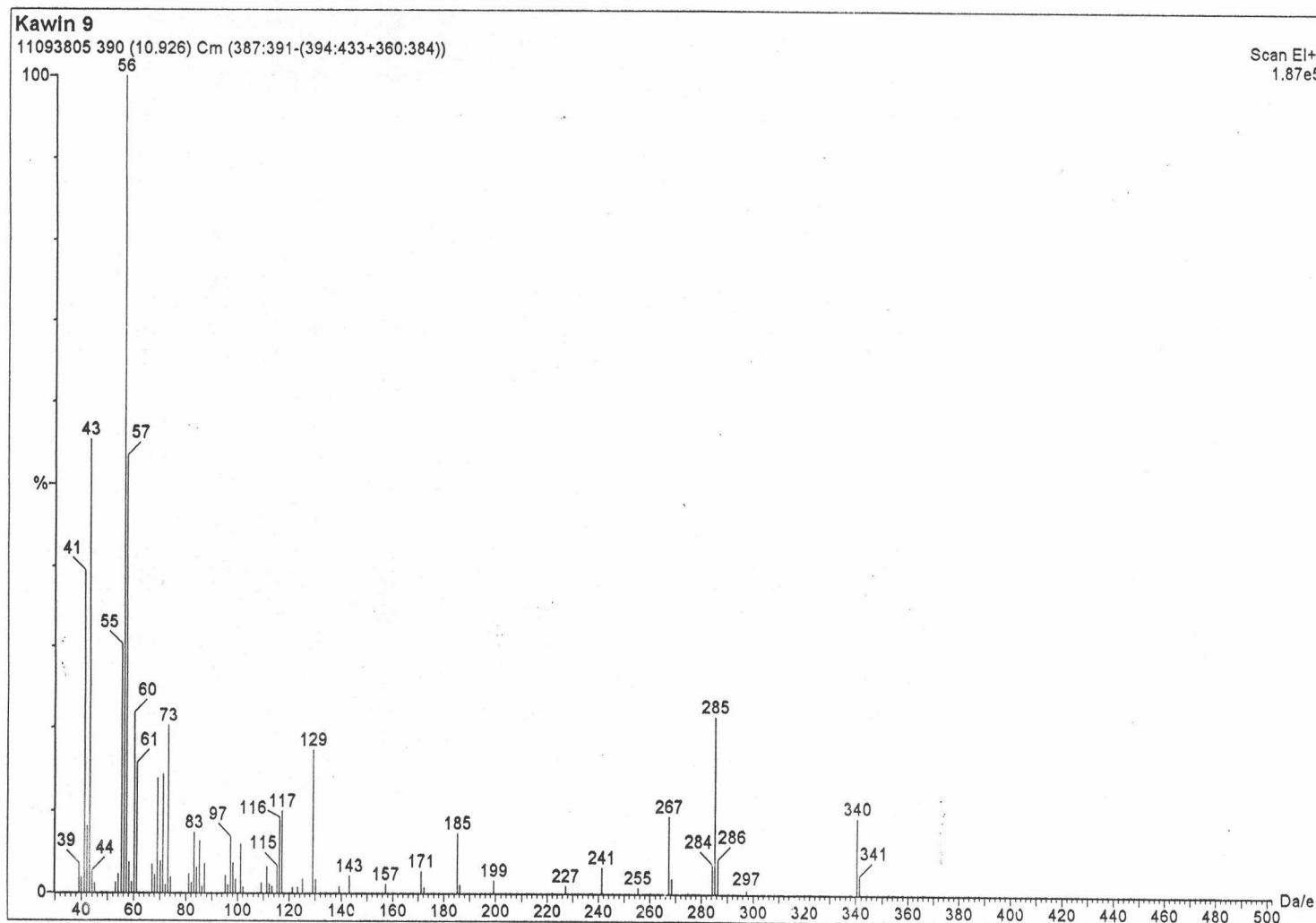


Figure A23 : Mass spectrum of butyl sterate at retention time 10.93 in Figure A21

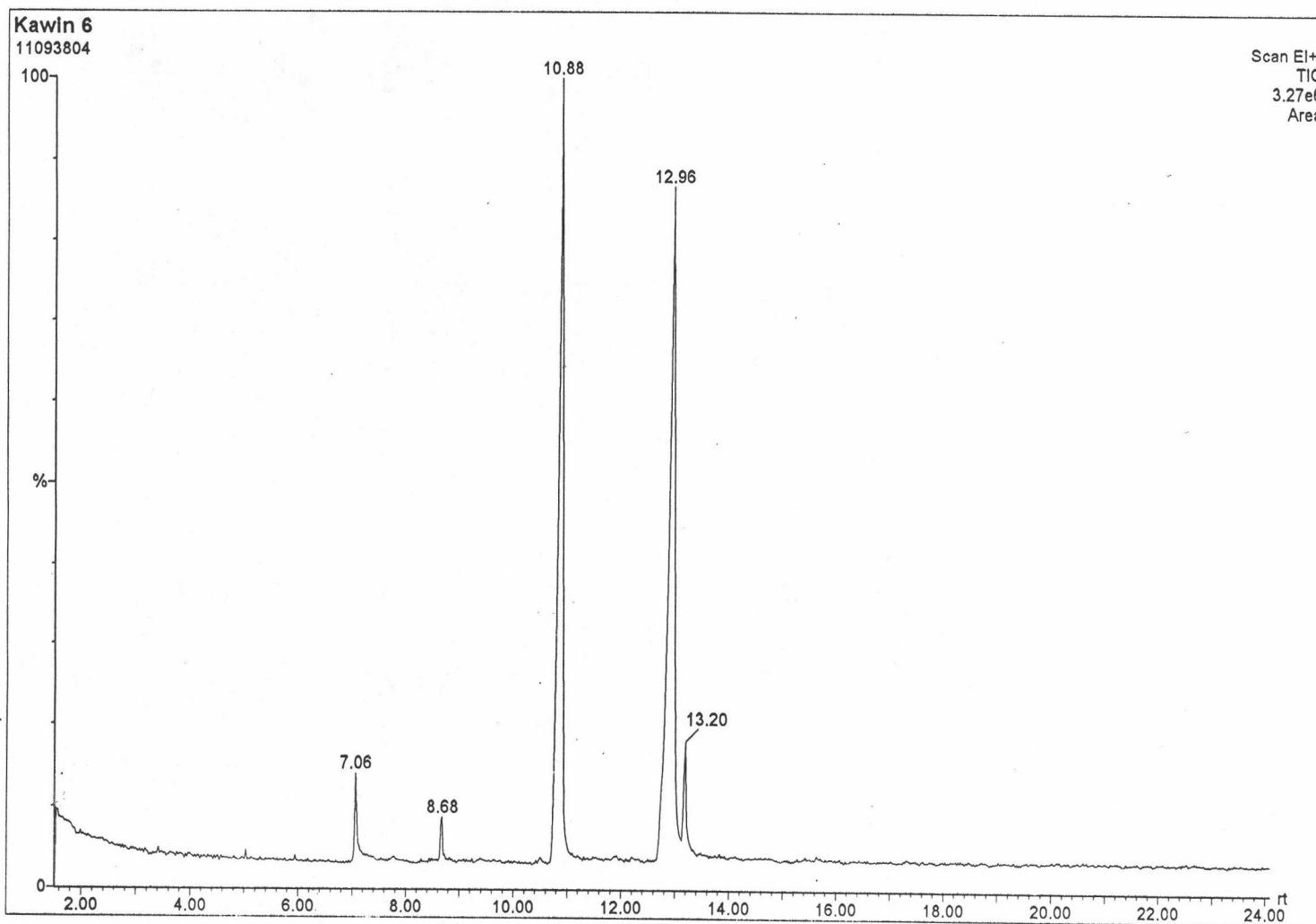


Figure A24 : GC-chromatogram of hexyl ester

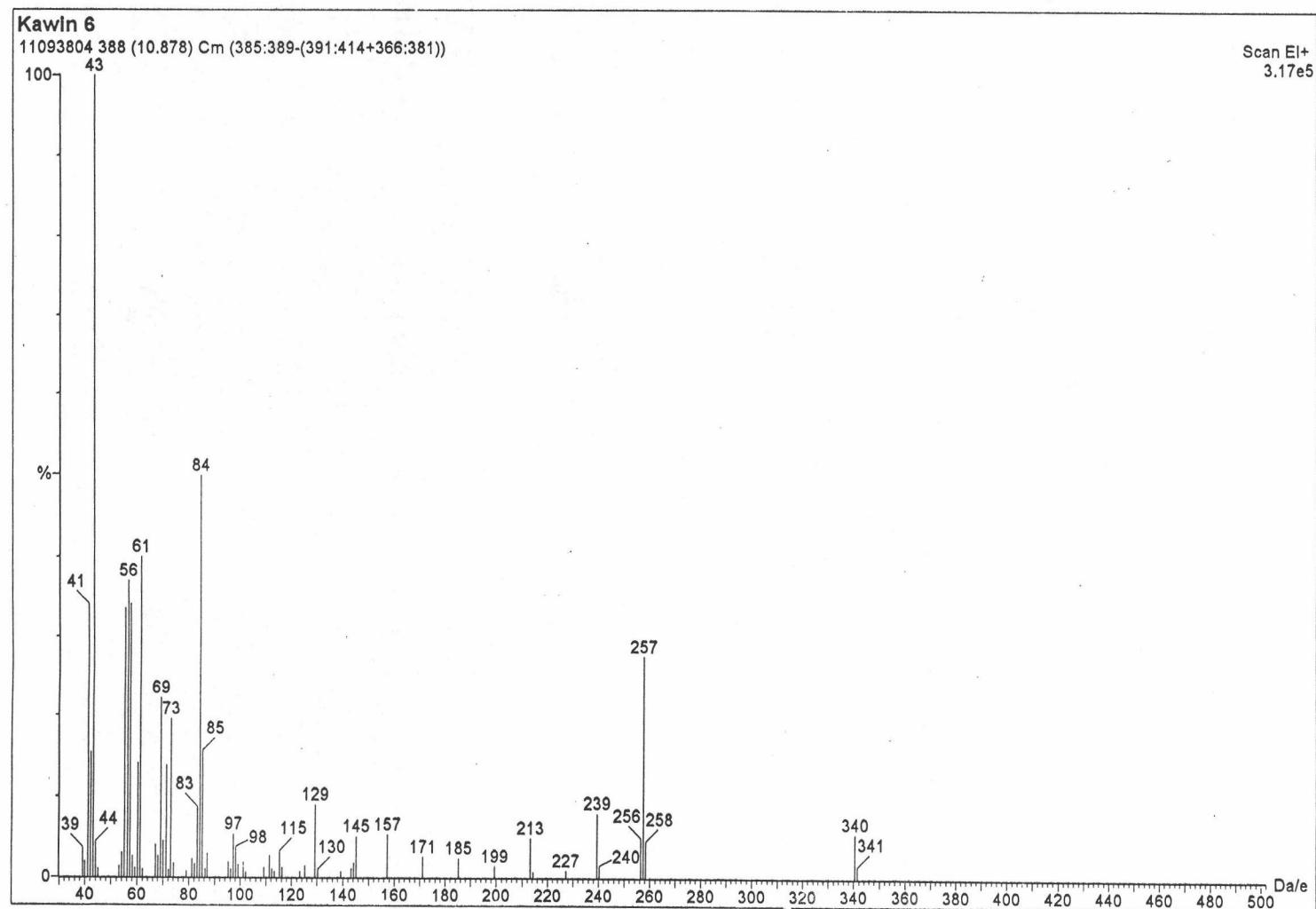


Figure A25 : Mass spectrum of hexyl palmitate at retention time 10.88 in Figure A24

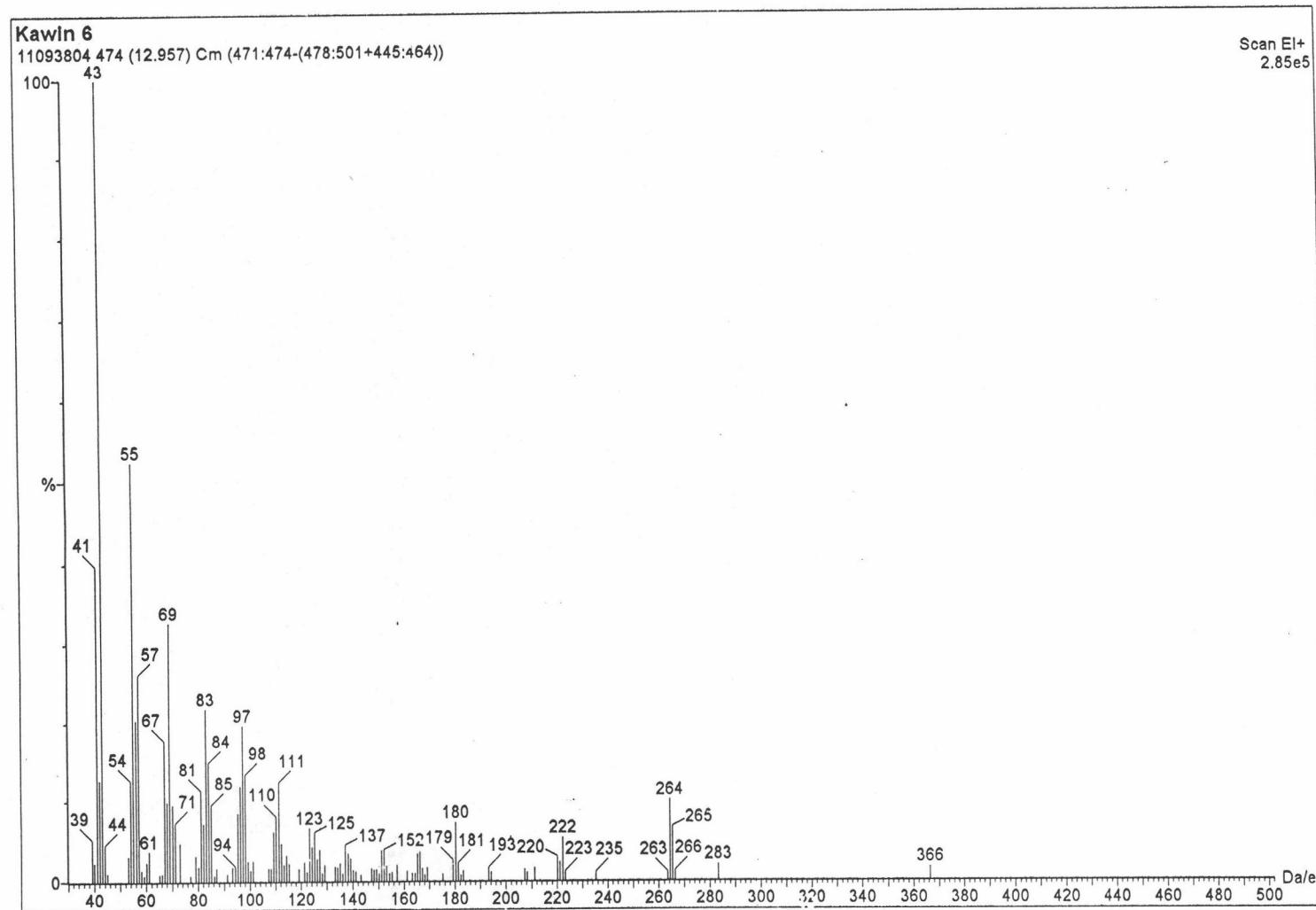


Figure A26 : Mass spectrum of hexyl oleate at retention time 12.96 in Figure A24

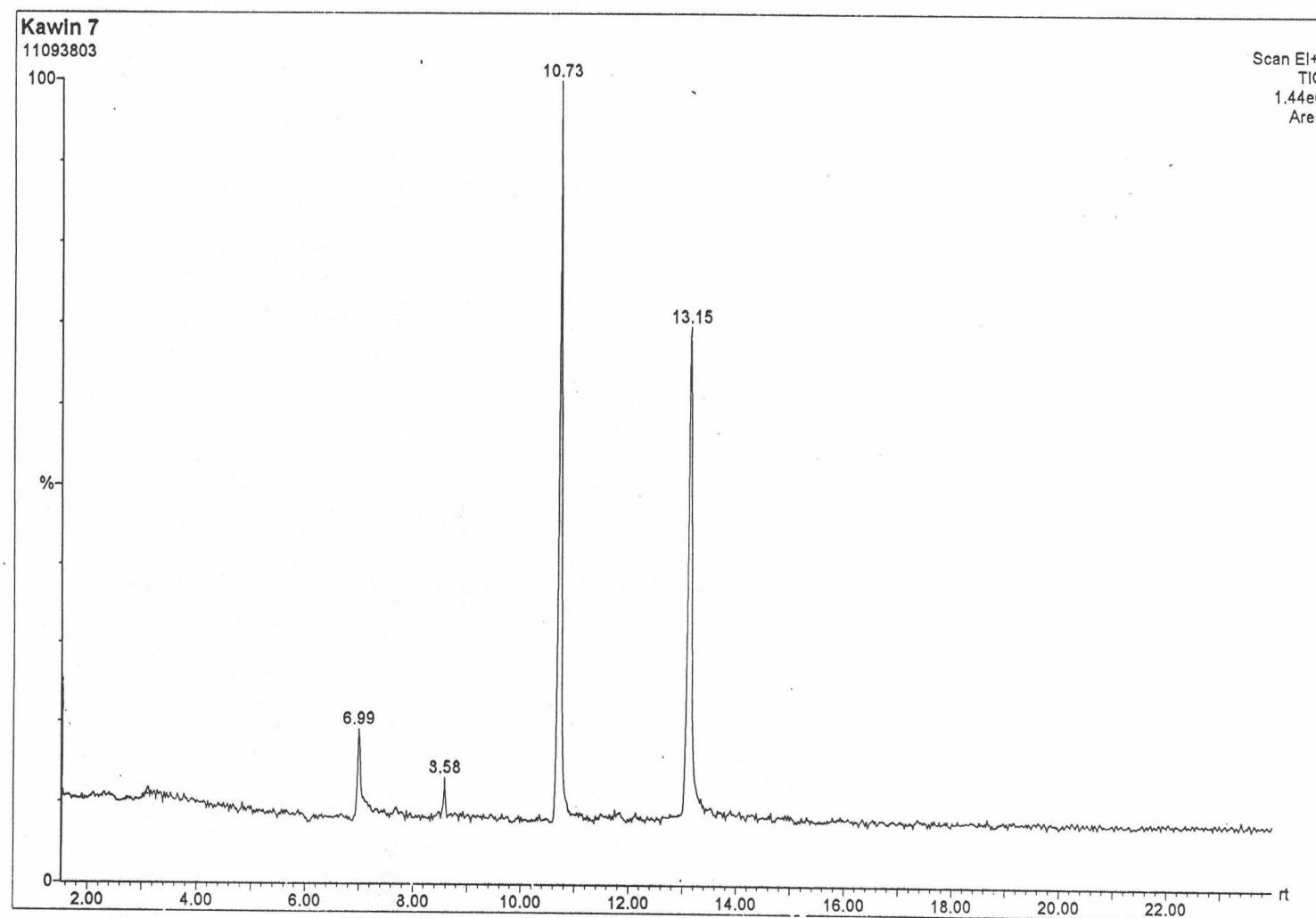


Figure A27 : GC-chromatogram of hydrogenated hexyl ester

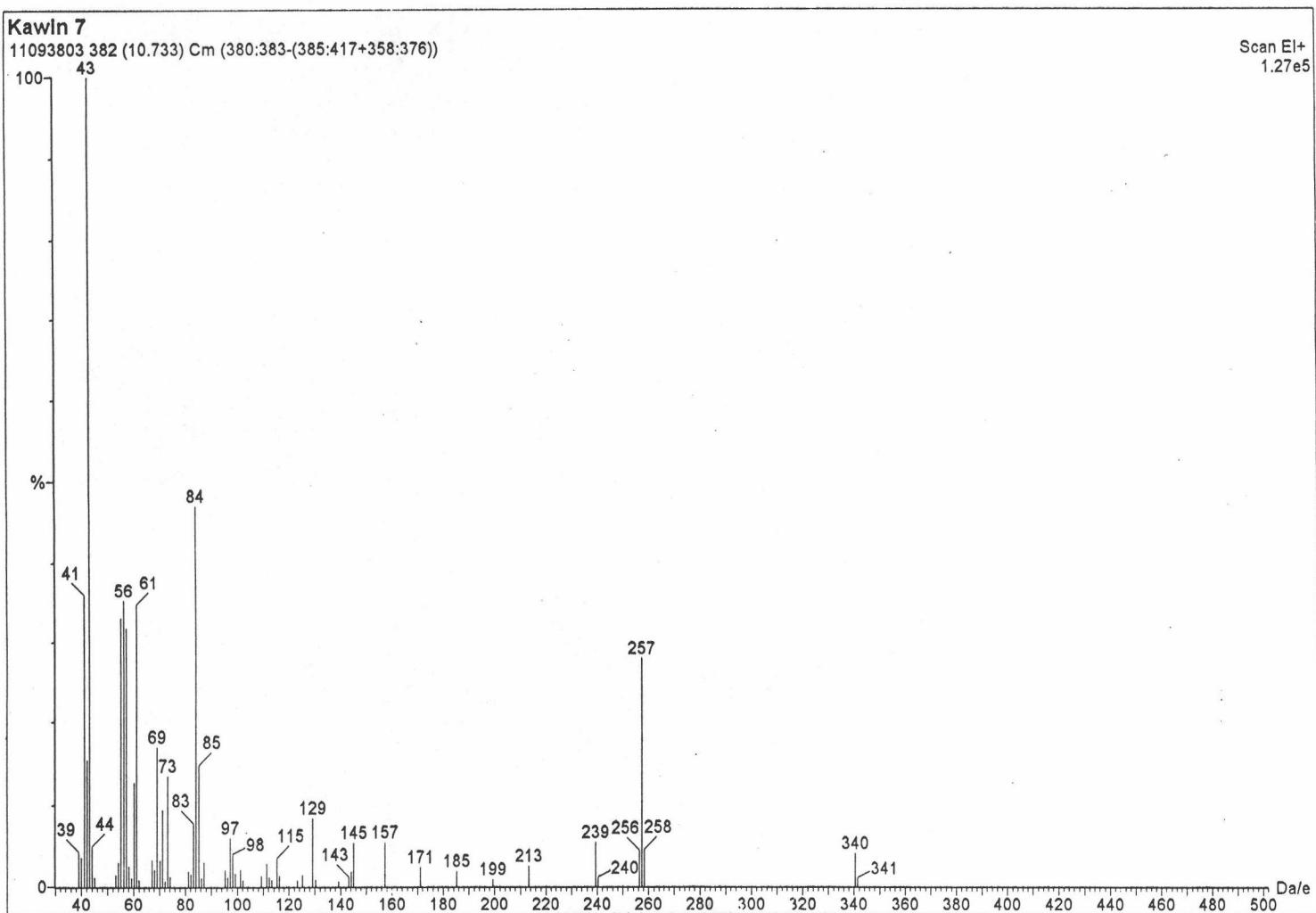


Figure A28 : Mass spectrum of hexyl palmitate at retention time 10.73 in Figure A27

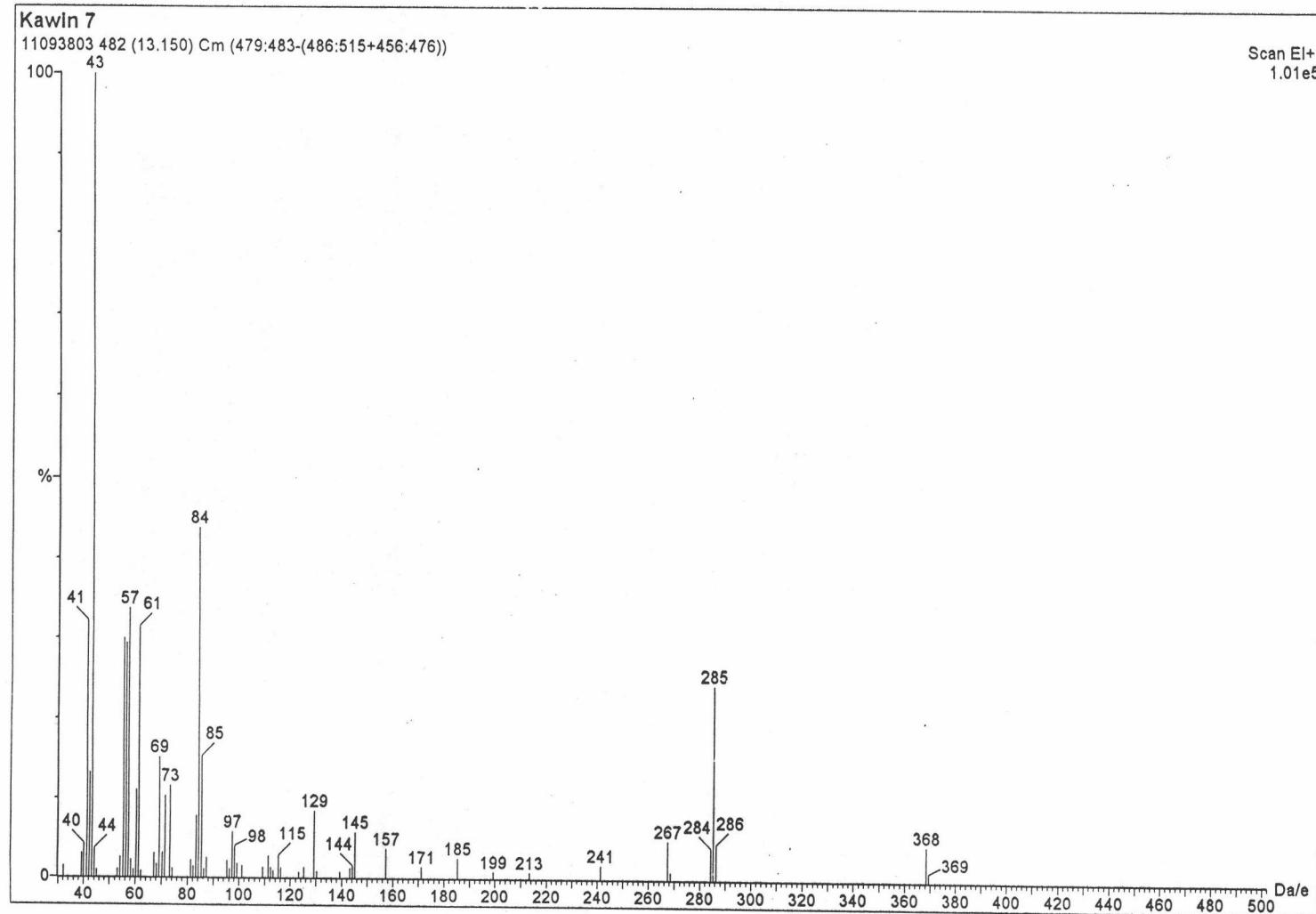


Figure A29 : Mass spectrum of hexyl sterate at retention time 13.15 in Figure A27

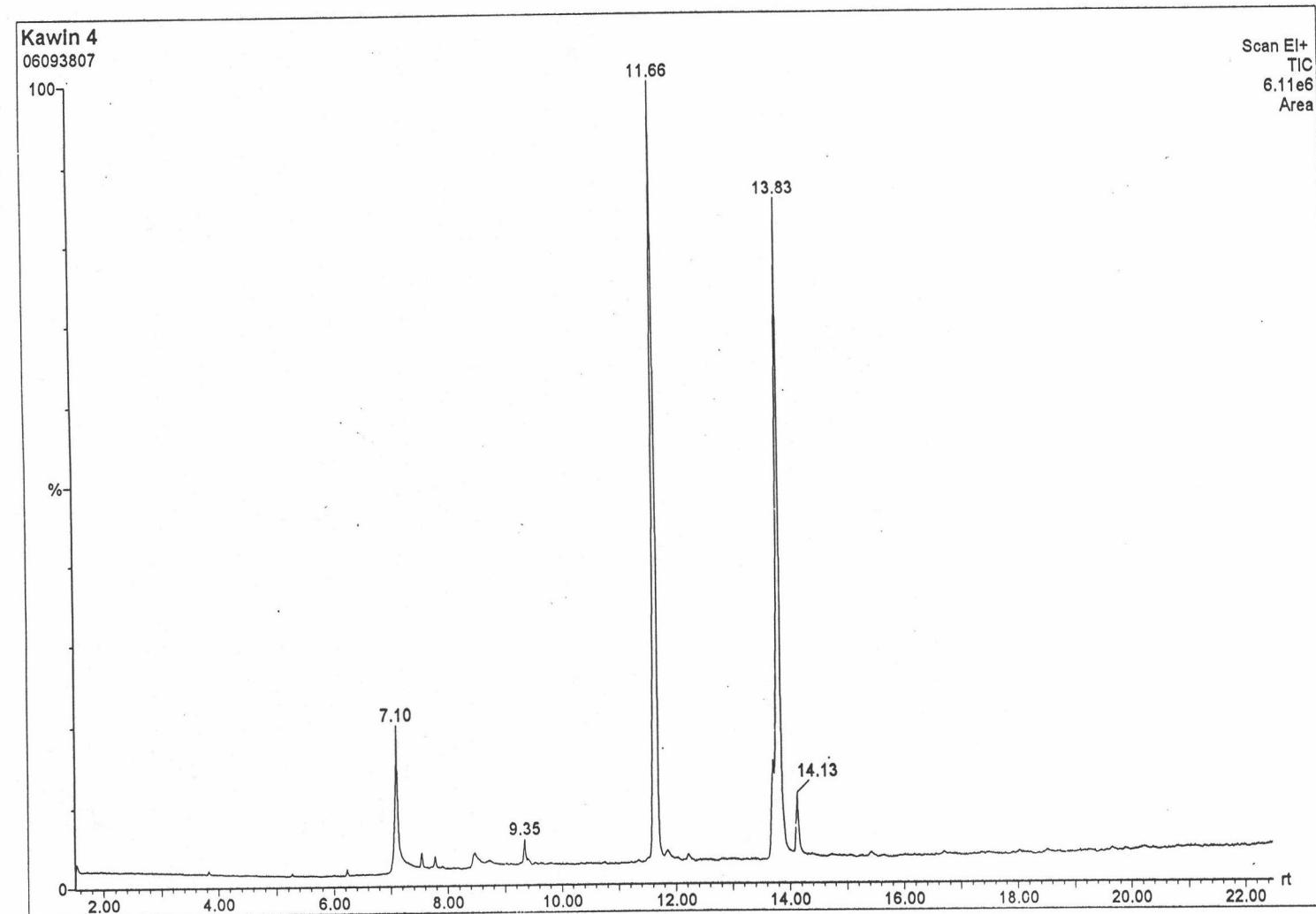


Figure A30 : GC-chromatogram of cyclohexyl ester

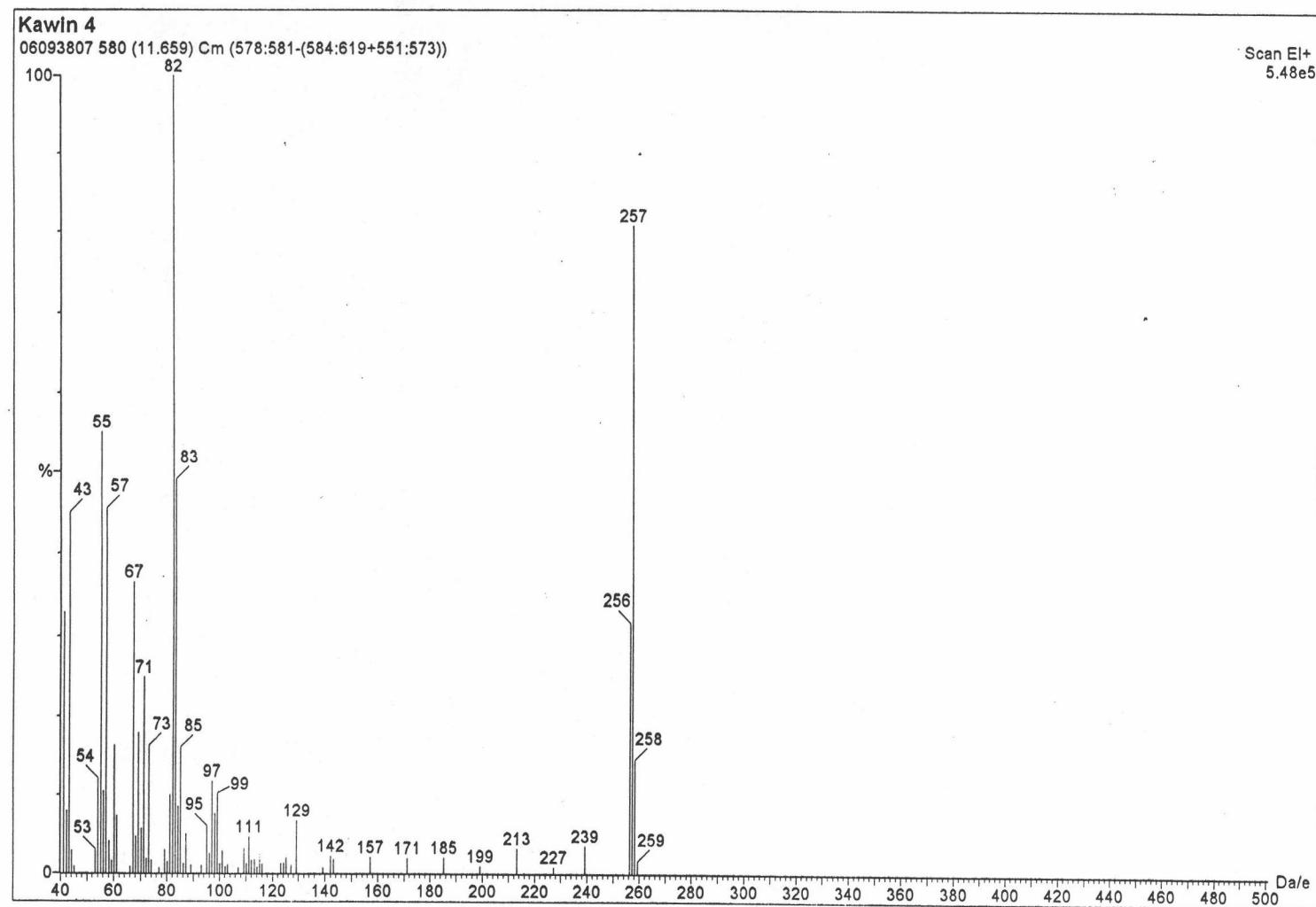


Figure A31 : Mass spectrum of cyclohexyl palmitate at retention time 11.66 in Figure A30

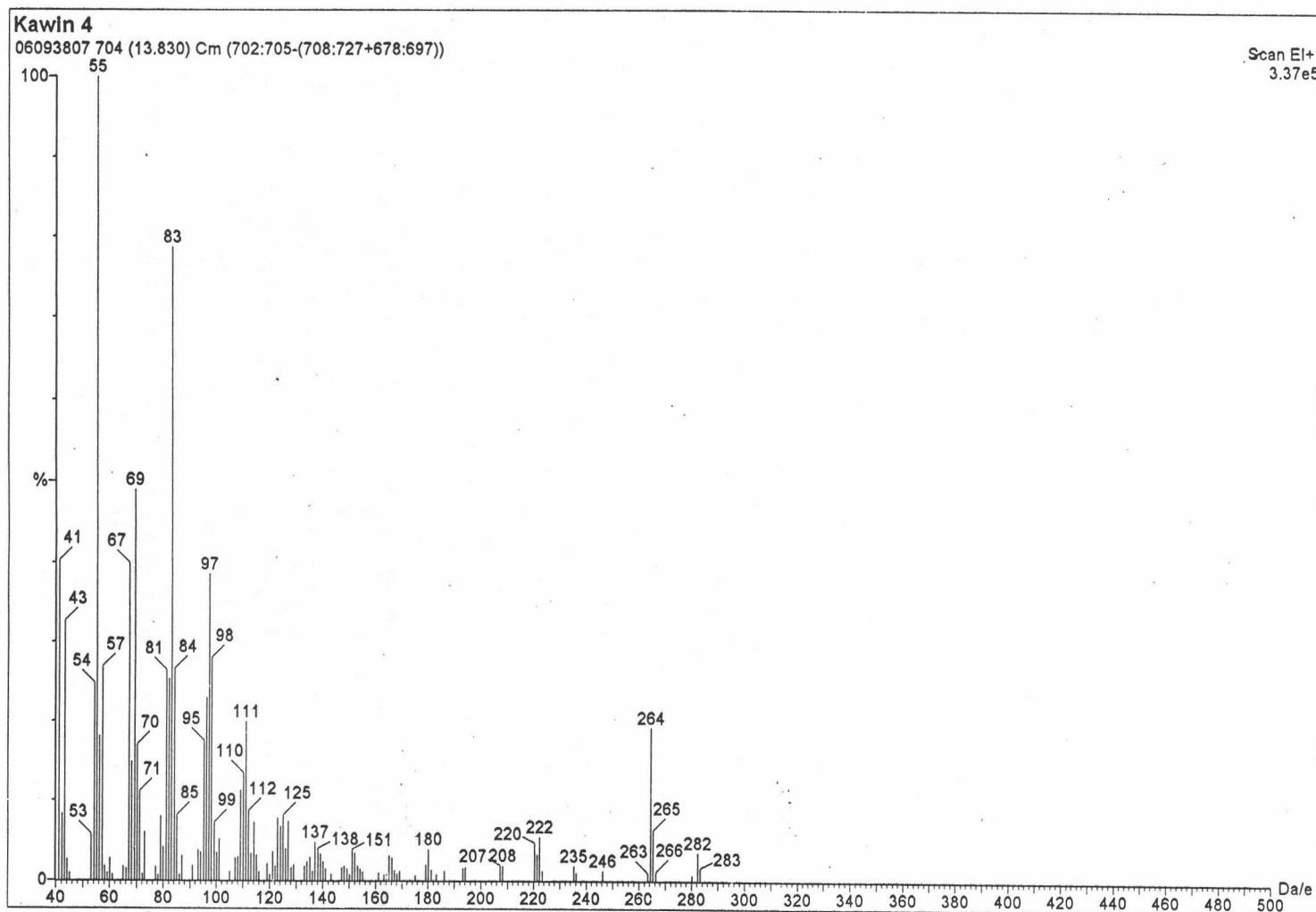


Figure A32 : Mass spectrum of cyclohexyl oleate at retention time 13.83 in Figure A30

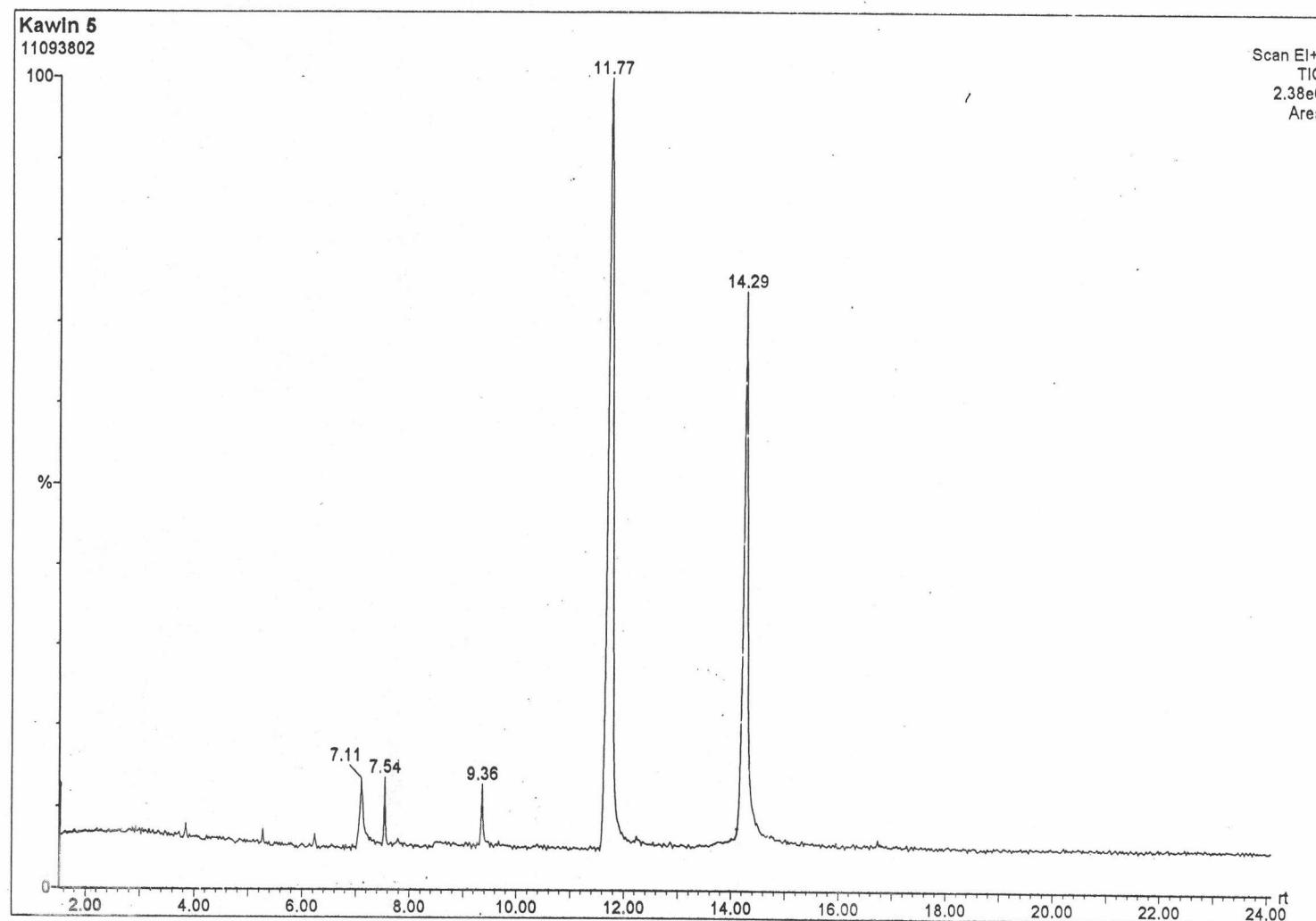


Figure A33 : GC-chromatogram of hydrogenated cyclohexyl ester

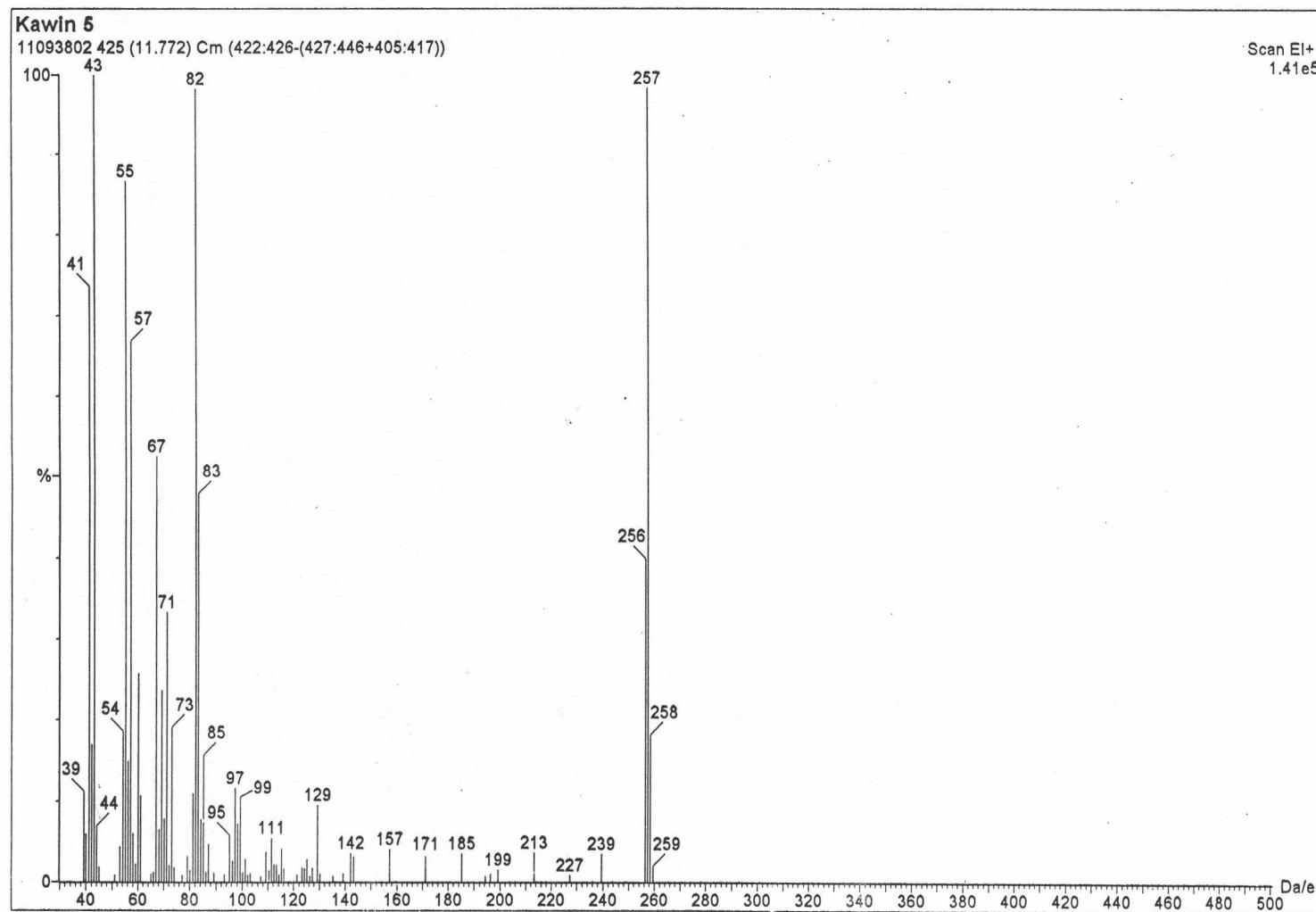


Figure A34 : Mass spectrum of cyclohexyl palmitate at retention time 11.77 in Figure A33

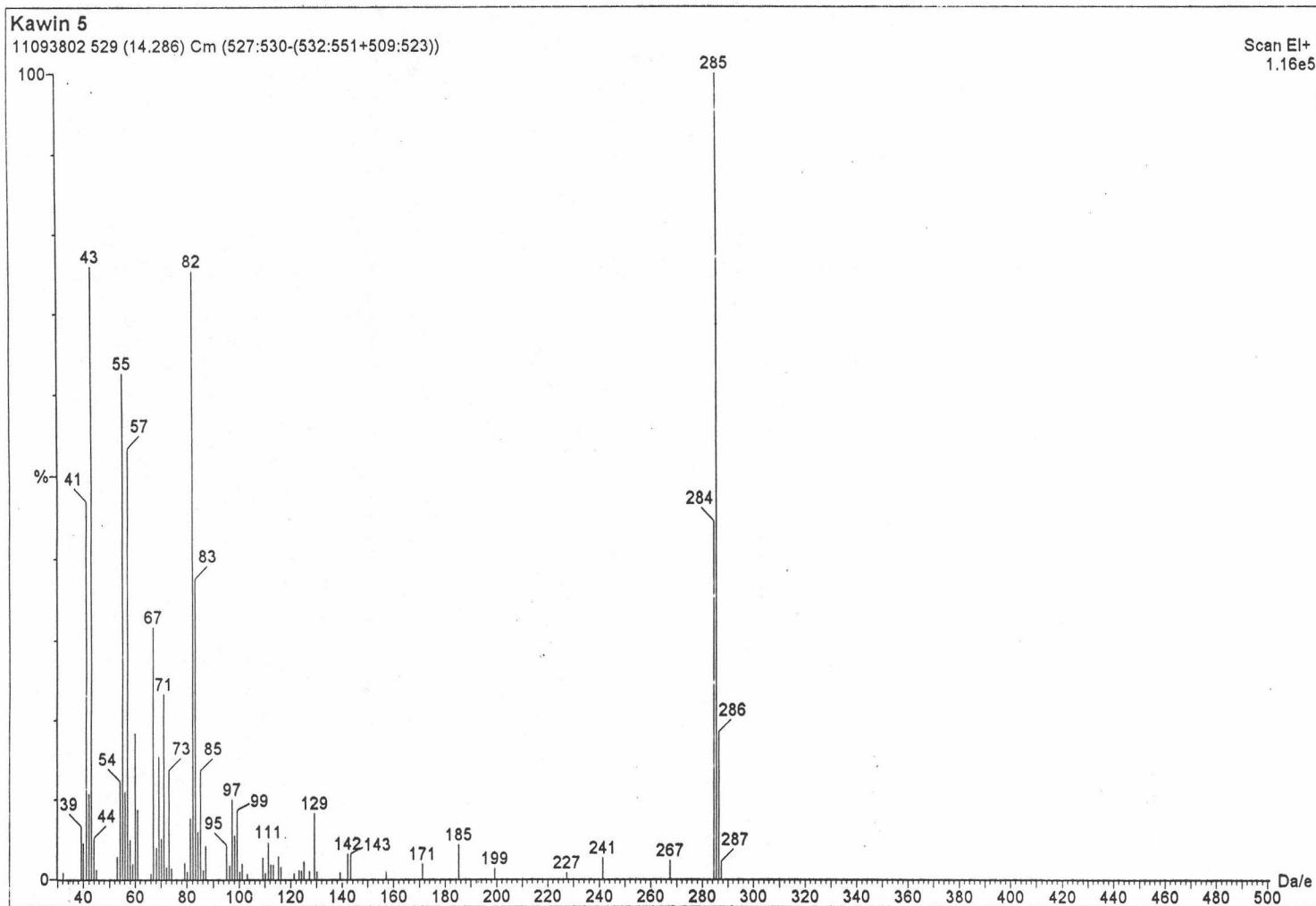


Figure A35 : Mass spectrum of cyclohexyl sterate at retention time 14.29 in Figure A33

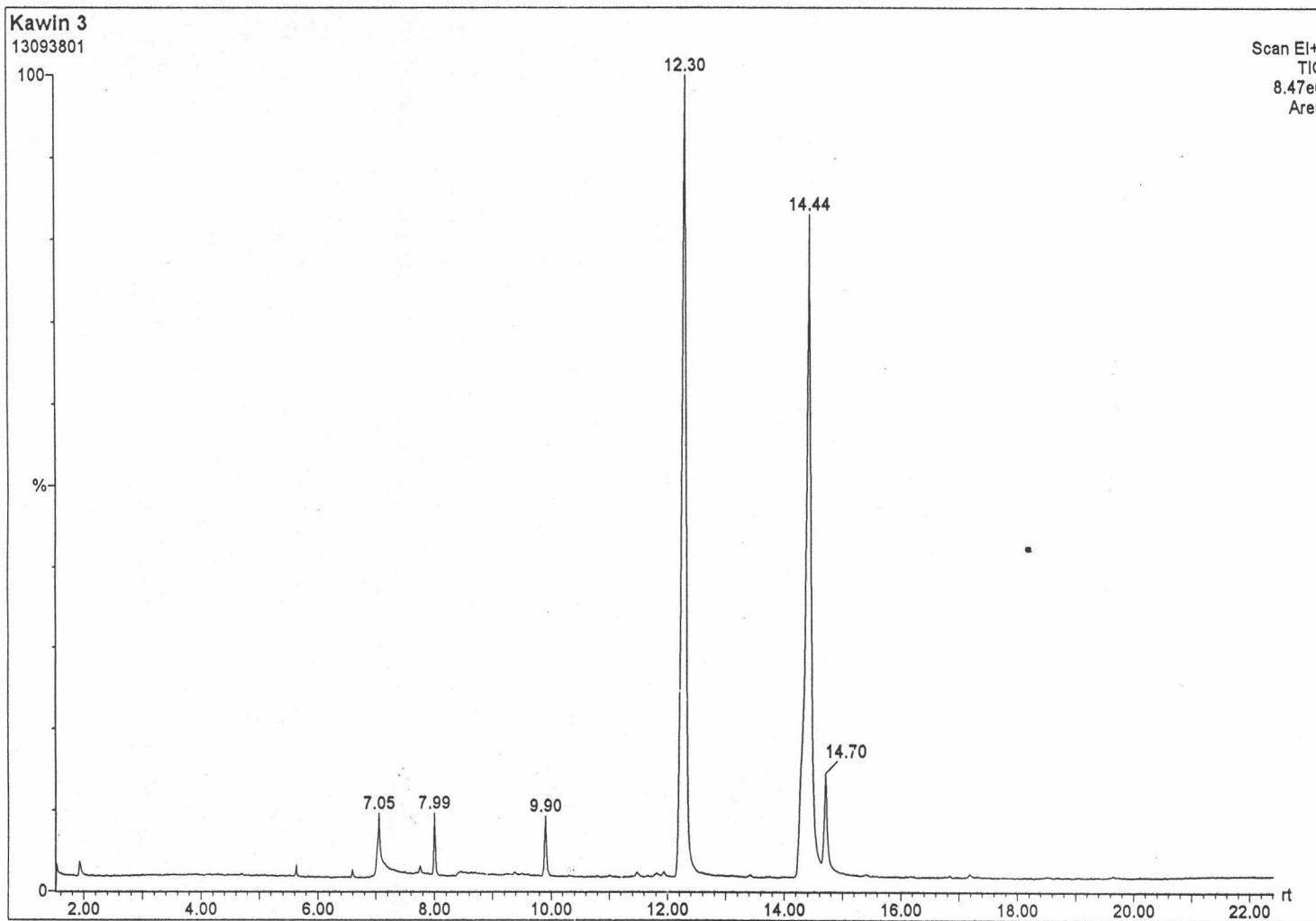


Figure A36 : GC-chromatogram of 2-ethylhexyl ester

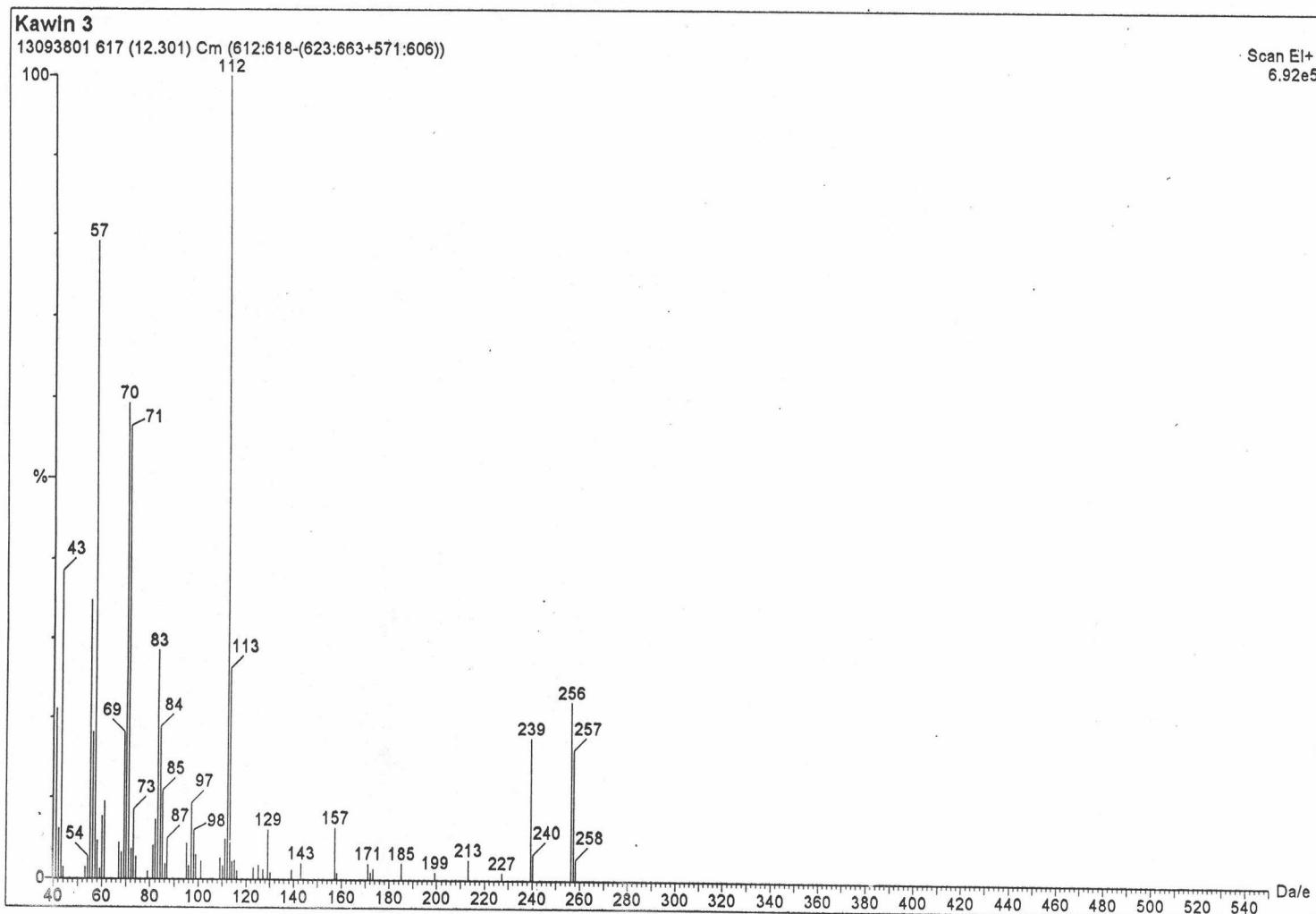


Figure A37 : Mass spectrum of 2-ethylhexyl palmitate at retention time 12.30 in Figure A36

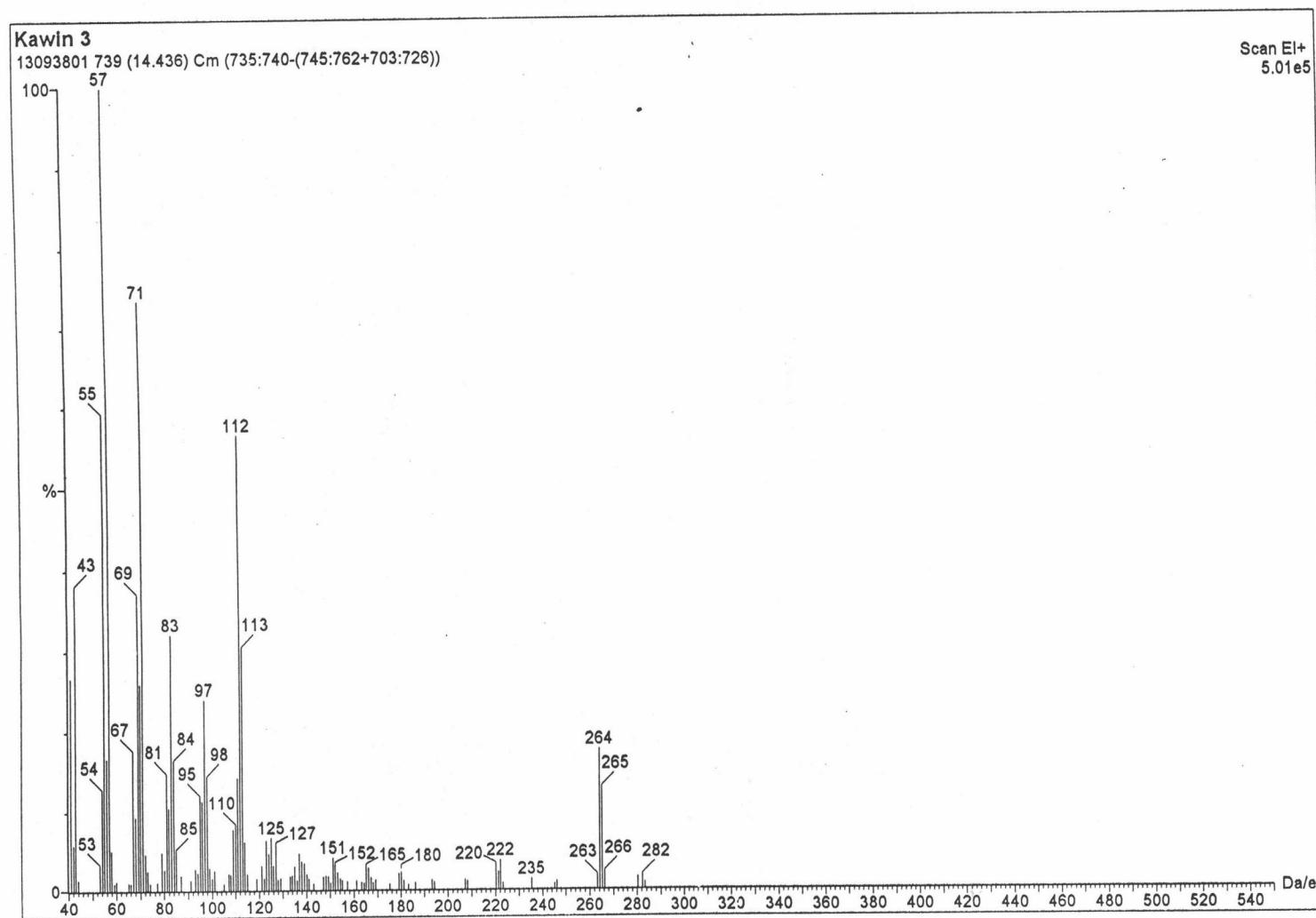


Figure A38 : Mass spectrum of 2-ethylhexyl oleate at retention time 14.44 in Figure A36

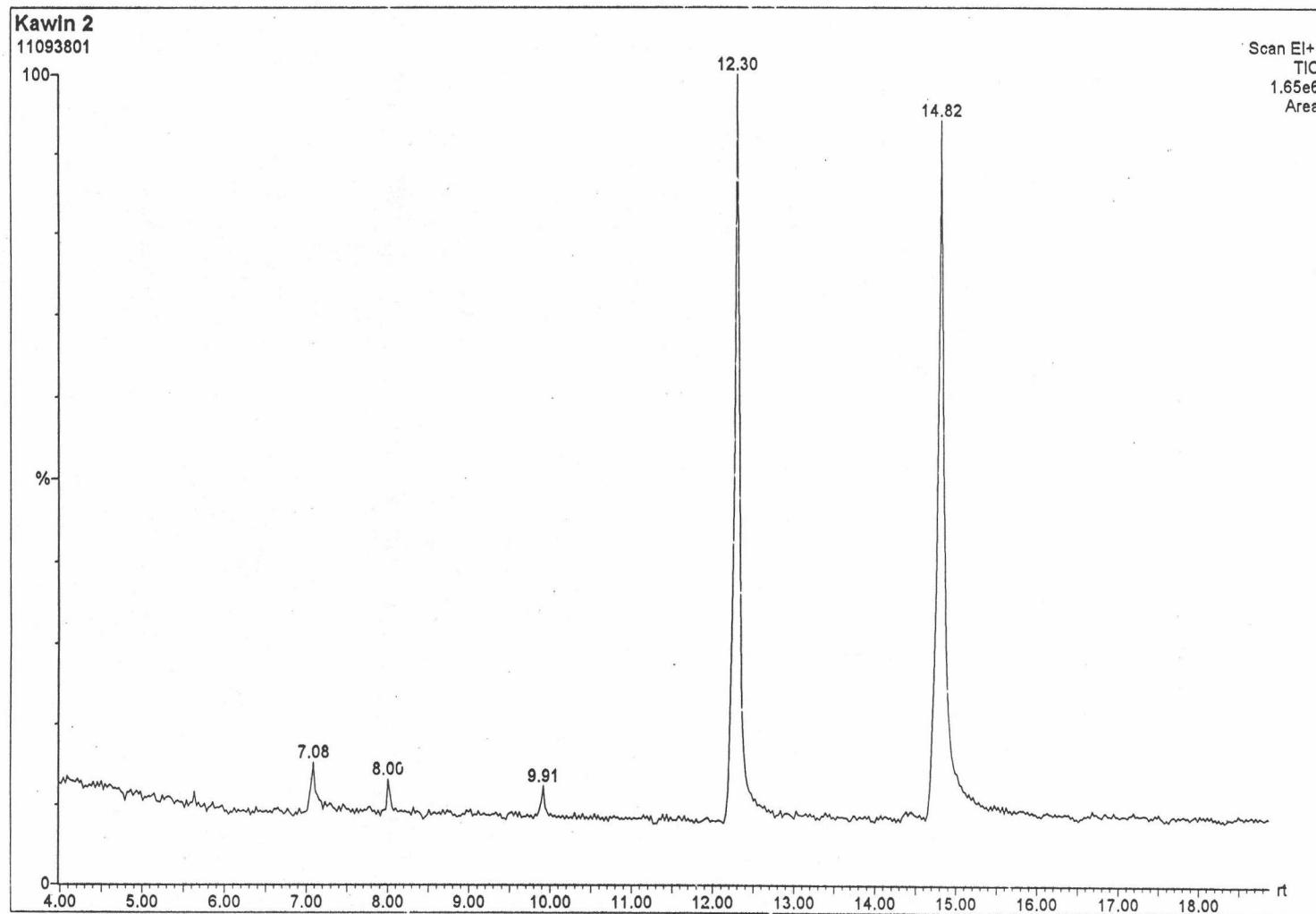


Figure A39 : GC-chromatogram of hydrogenated 2-ethylhexyl ester

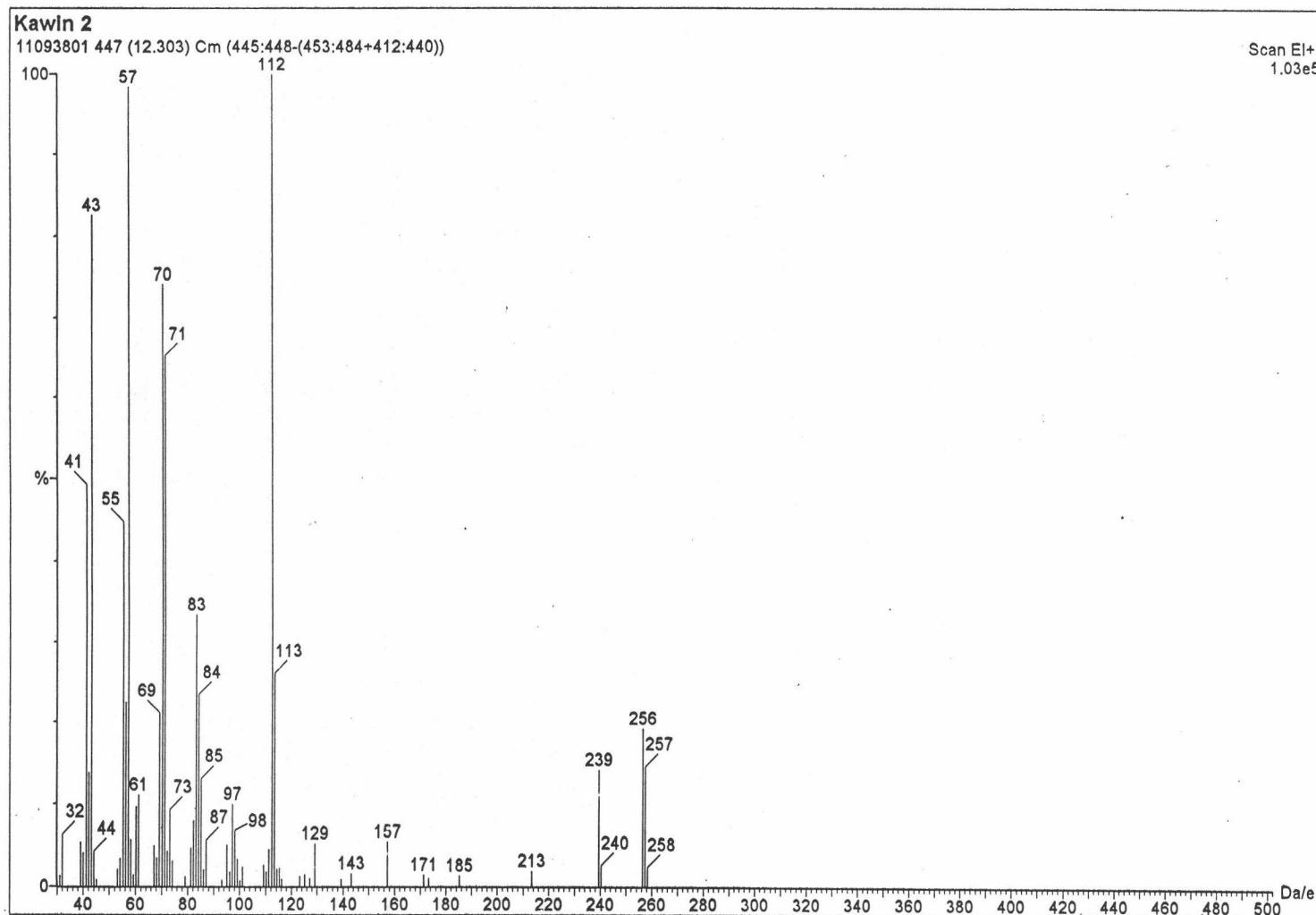


Figure A40 : Mass spectrum of 2-ethylhexyl palmitate at retention time 12.30 in Figure A39

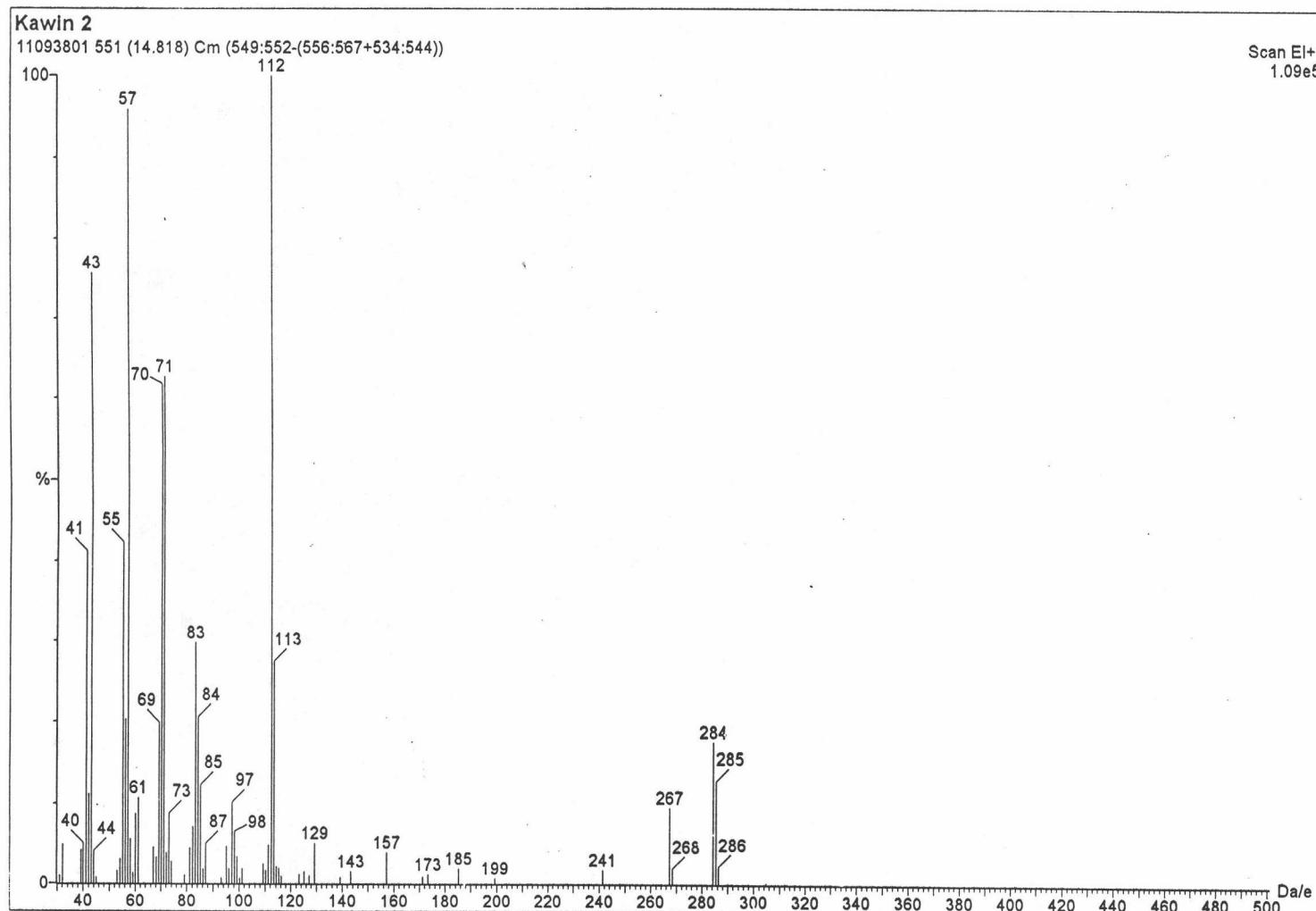


Figure A41 : Mass spectrum of 2-ethylhexyl sterate at retention time 14.82 in Figure A39

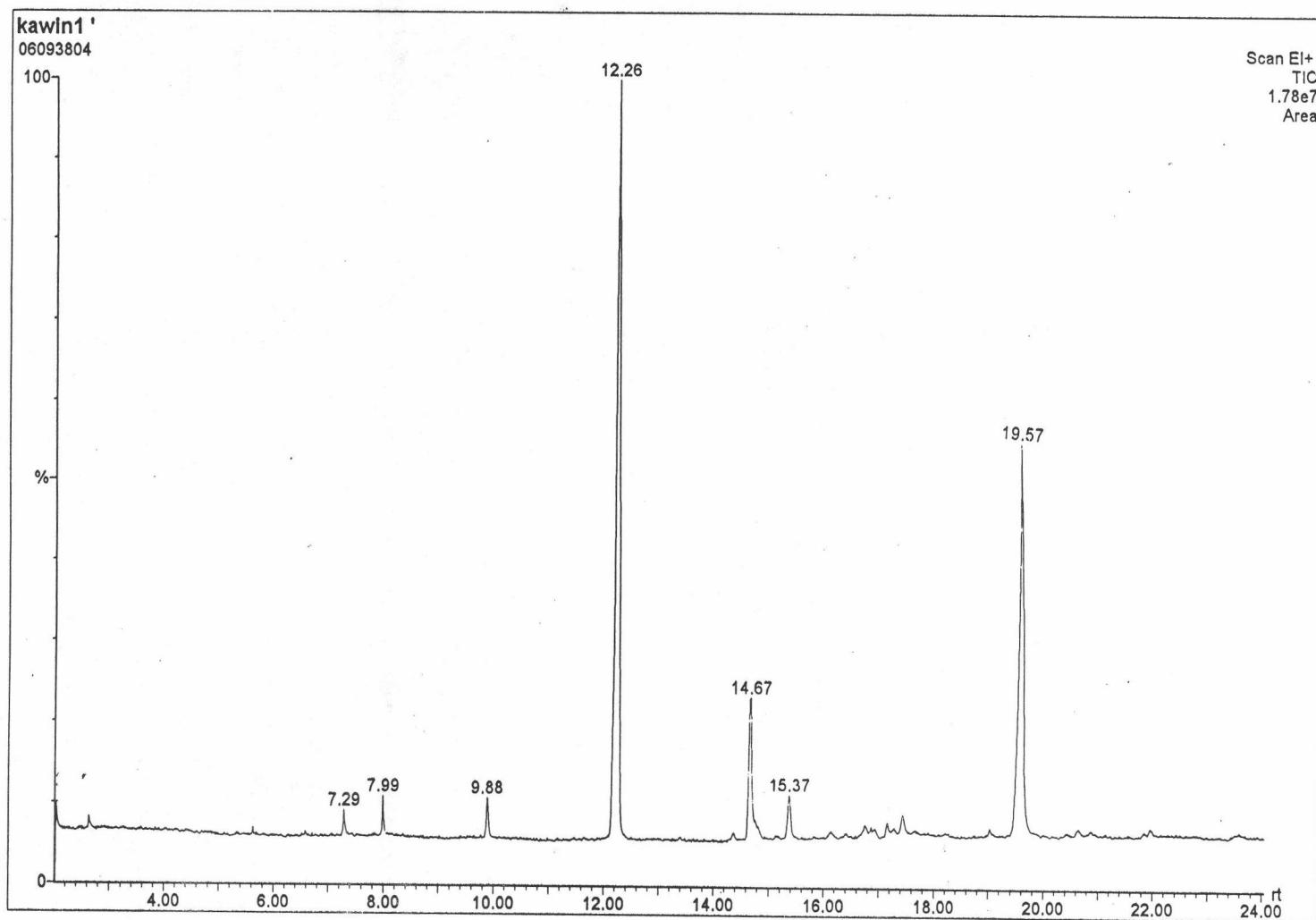


Figure A42 : GC-chromatogram of hydroxylation of 2-ethylhexyl ester

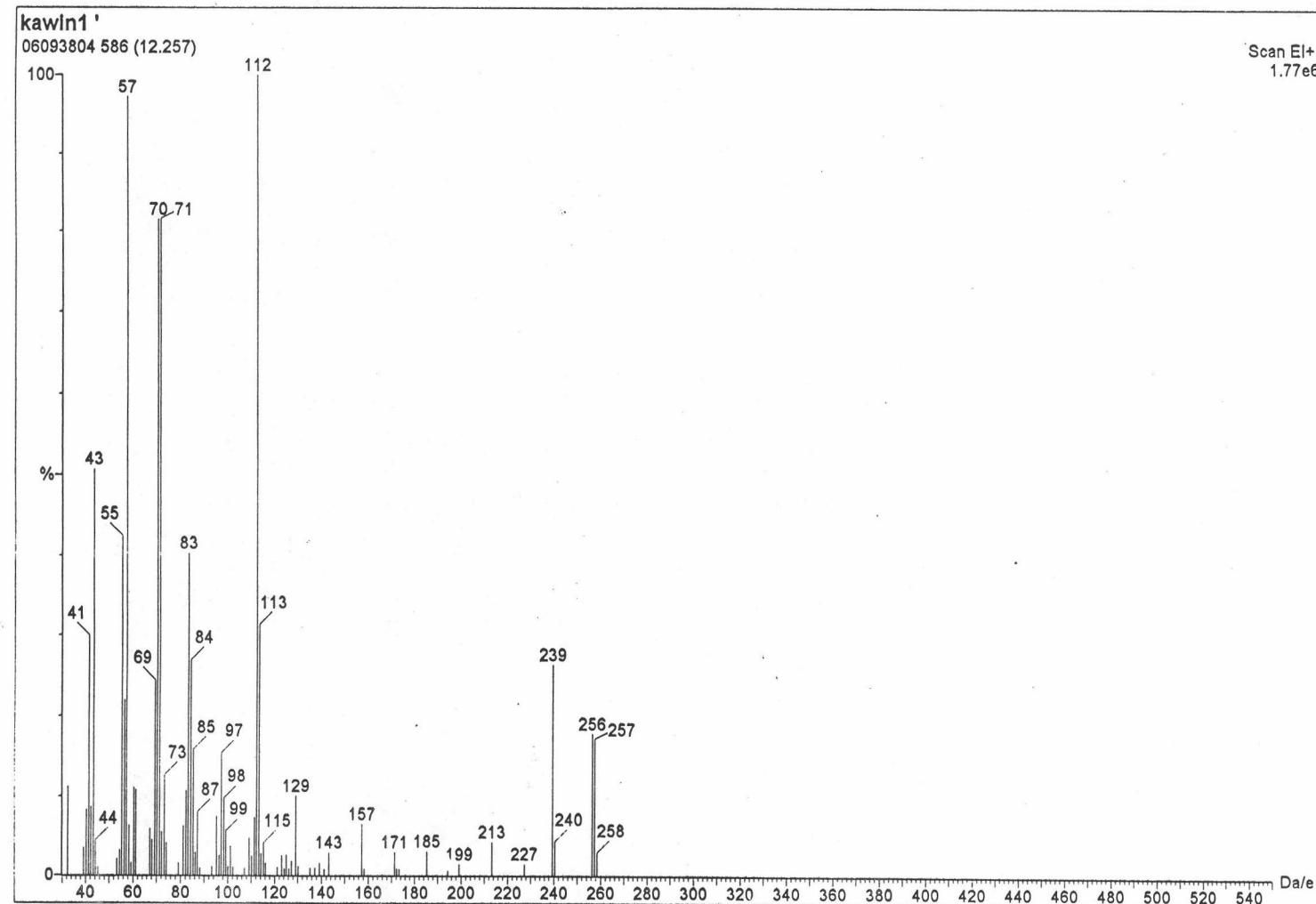


Figure A43 : Mass spectrum of 2-ethylhexyl palmitate at retention time 12.26 in Figure A42

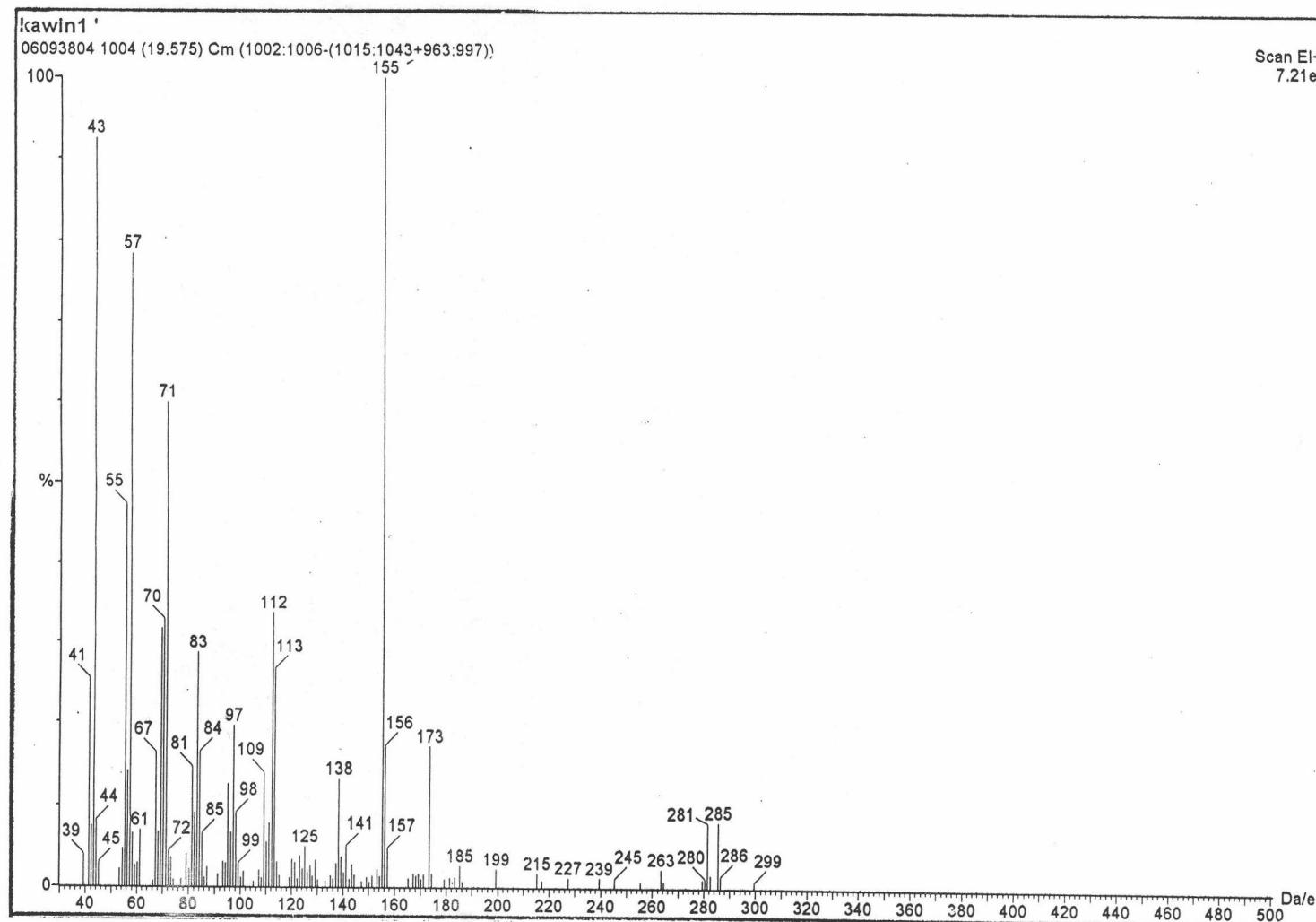


Figure A44 : Mass spectrum of 2-ethylhexyl-9,10-hydroxy sterate at retention time 19.57 in Figure A42

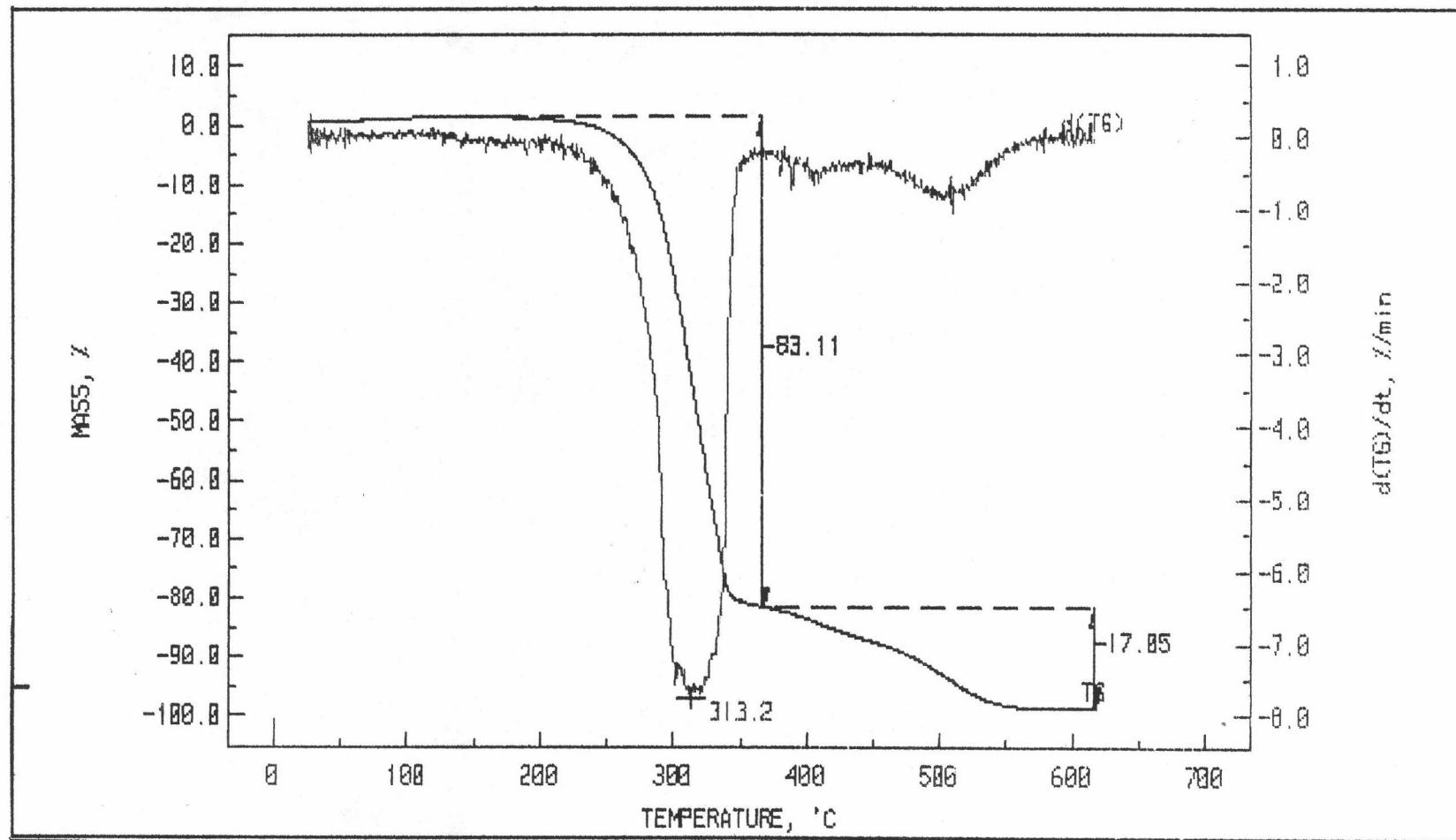


Figure A45 : Thermogram of lubricating base oil (150SN)

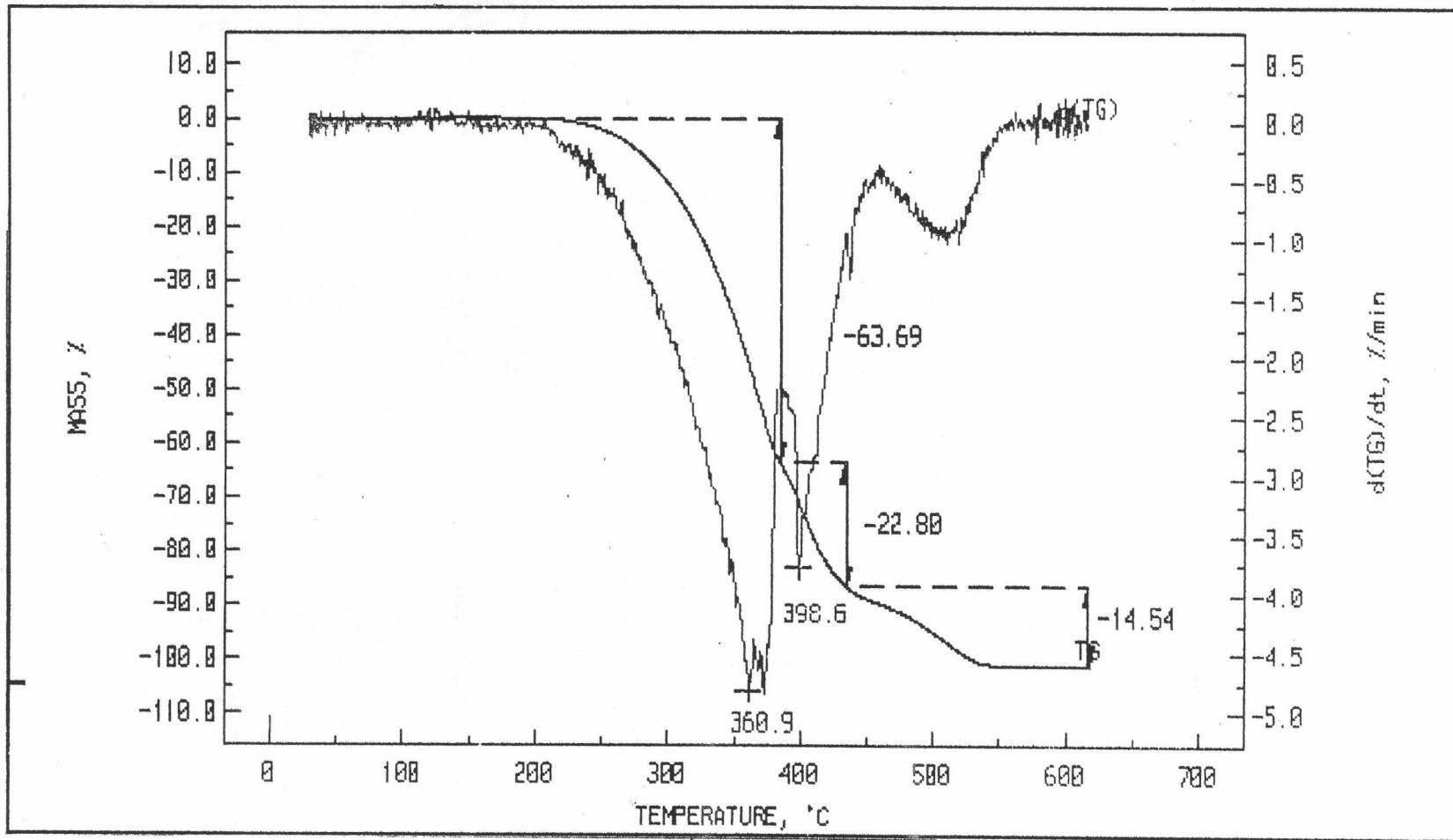


Figure A46 : Thermogram of palm oil

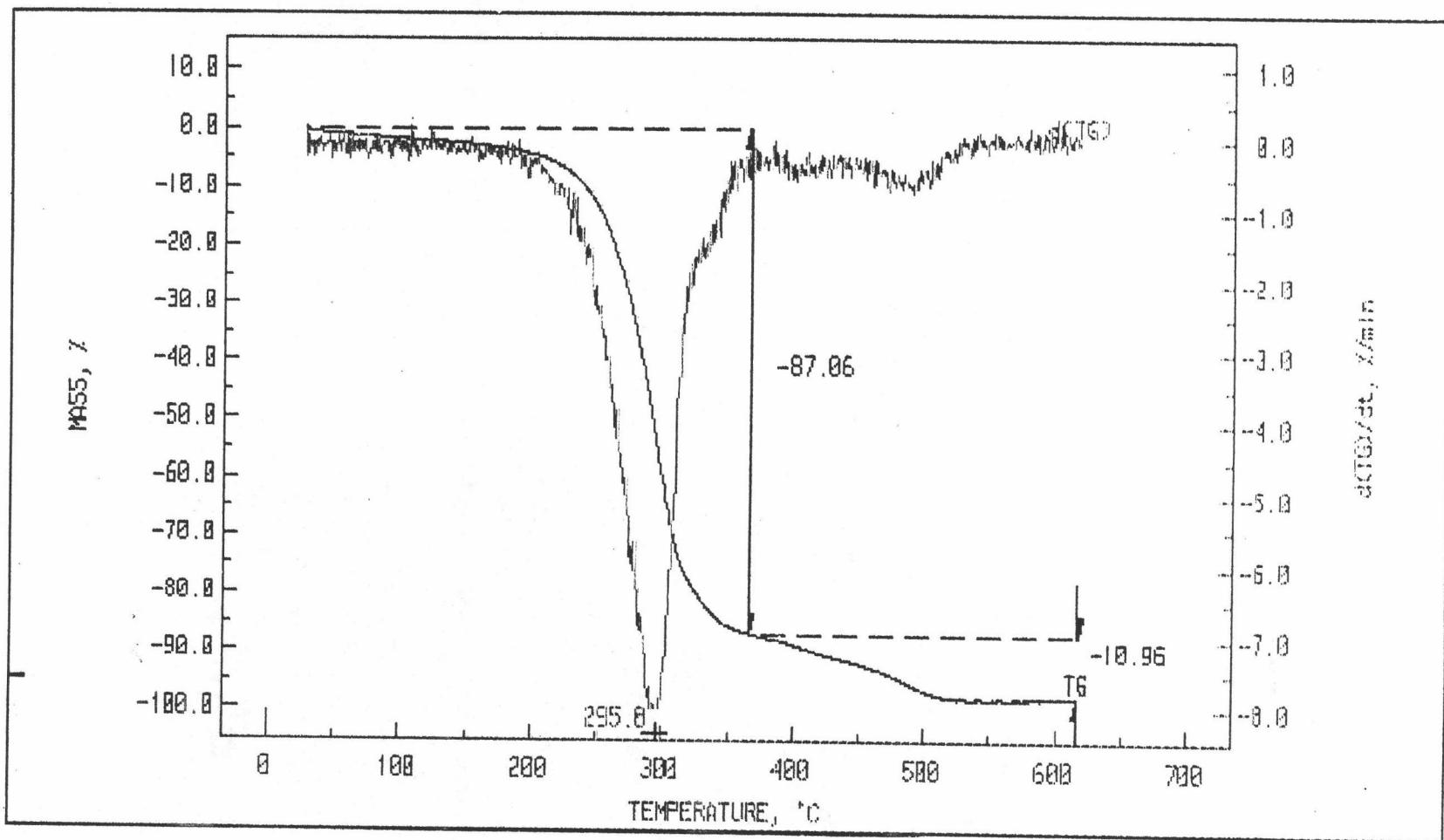


Figure A47 : Thermogram of butyl ester

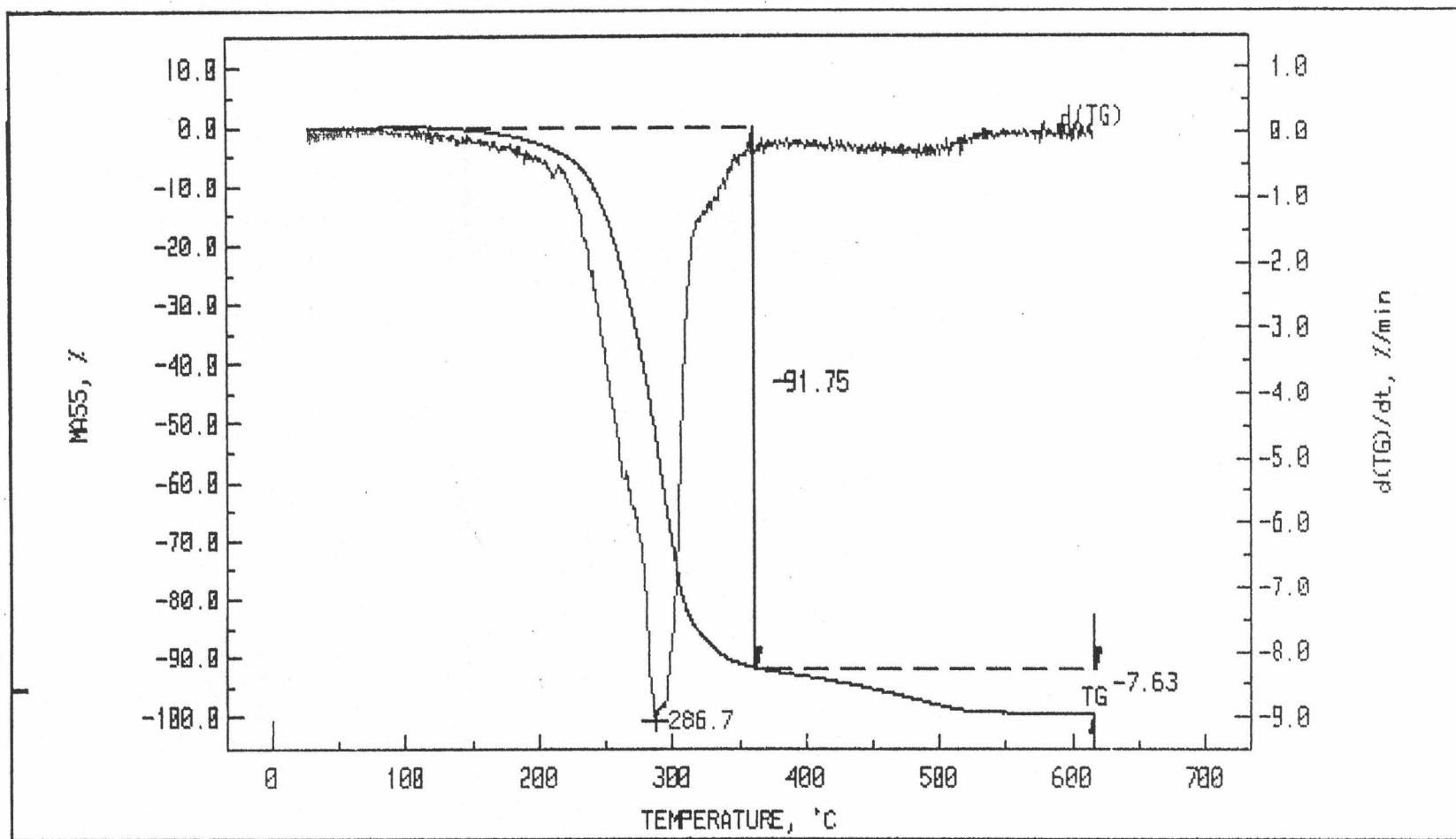


Figure A48 : Thermogram of hydrogenated butyl ester

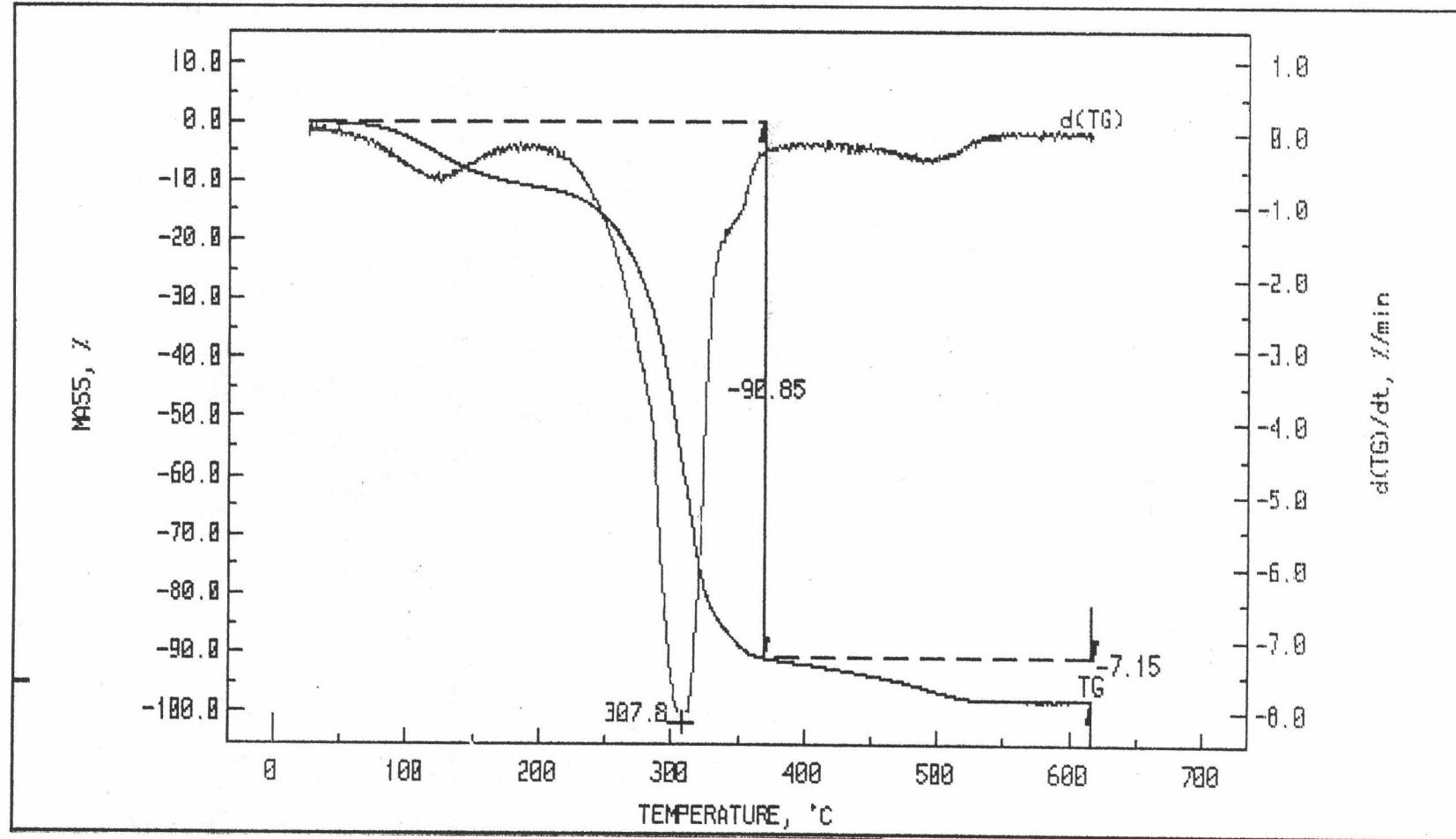


Figure A49 : Thermogram of hexyl ester

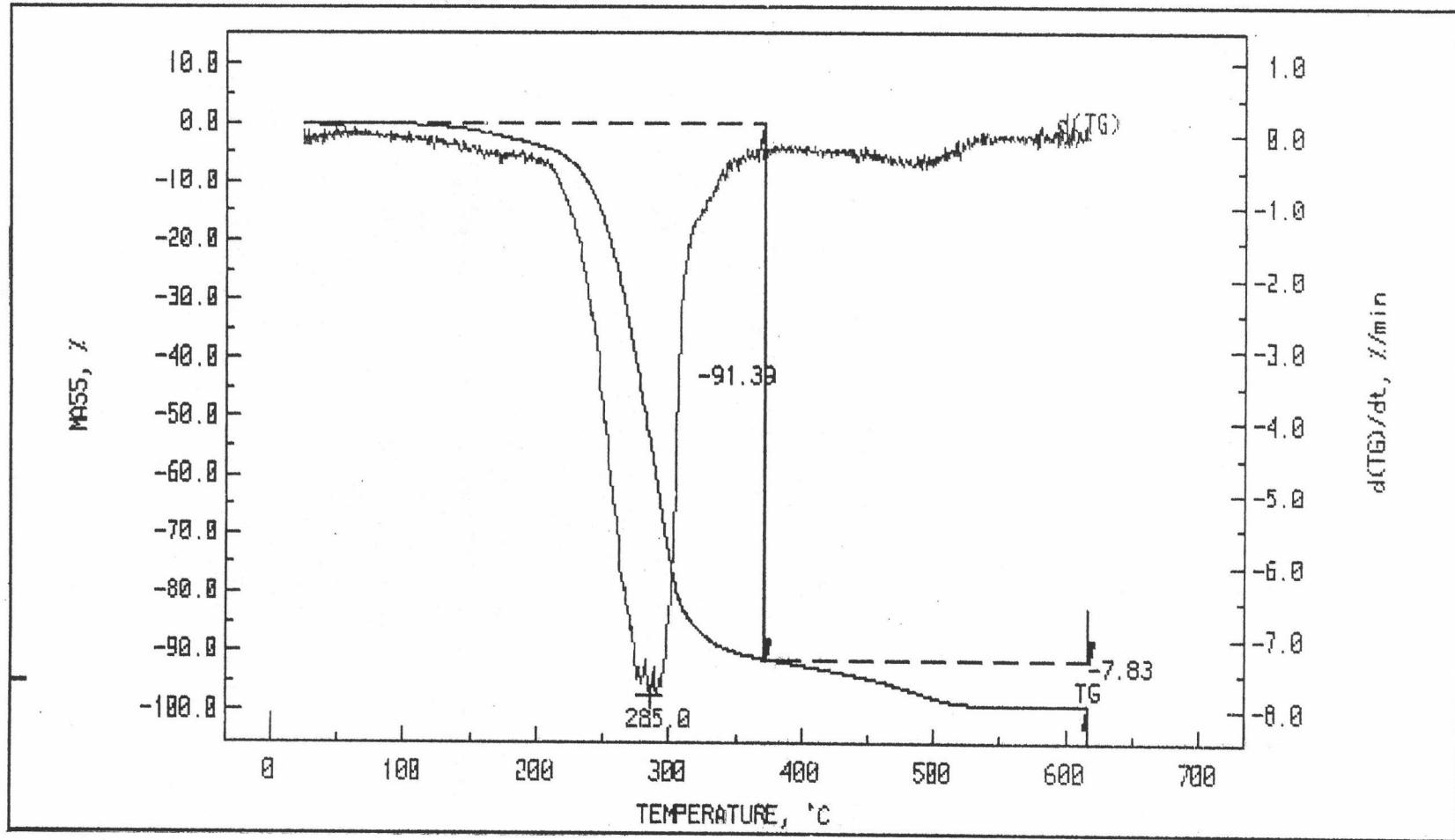


Figure A50 : Thermogram of hydrogenated hexyl ester

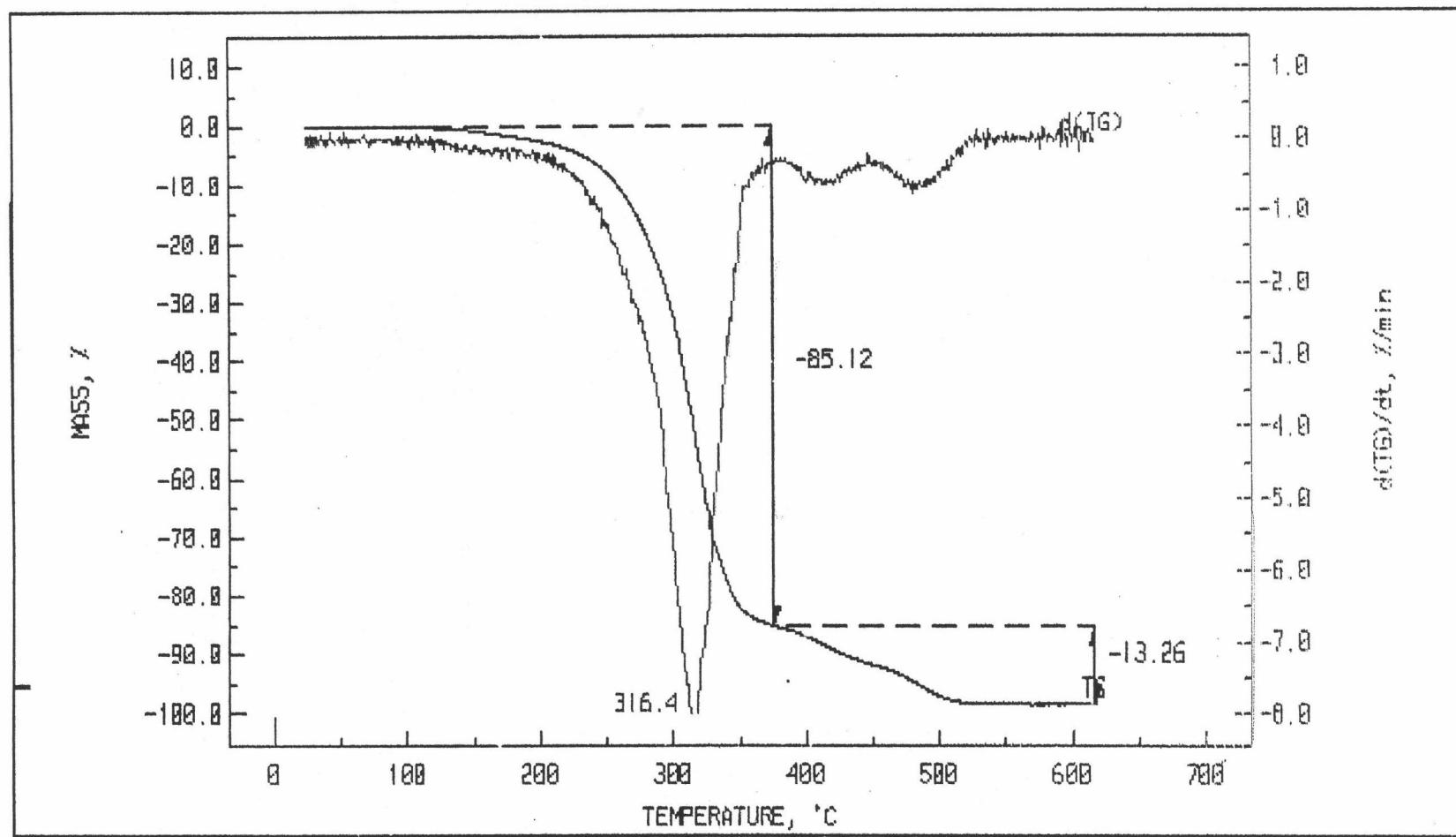


Figure A51 : Thermogram of cyclohexyl ester

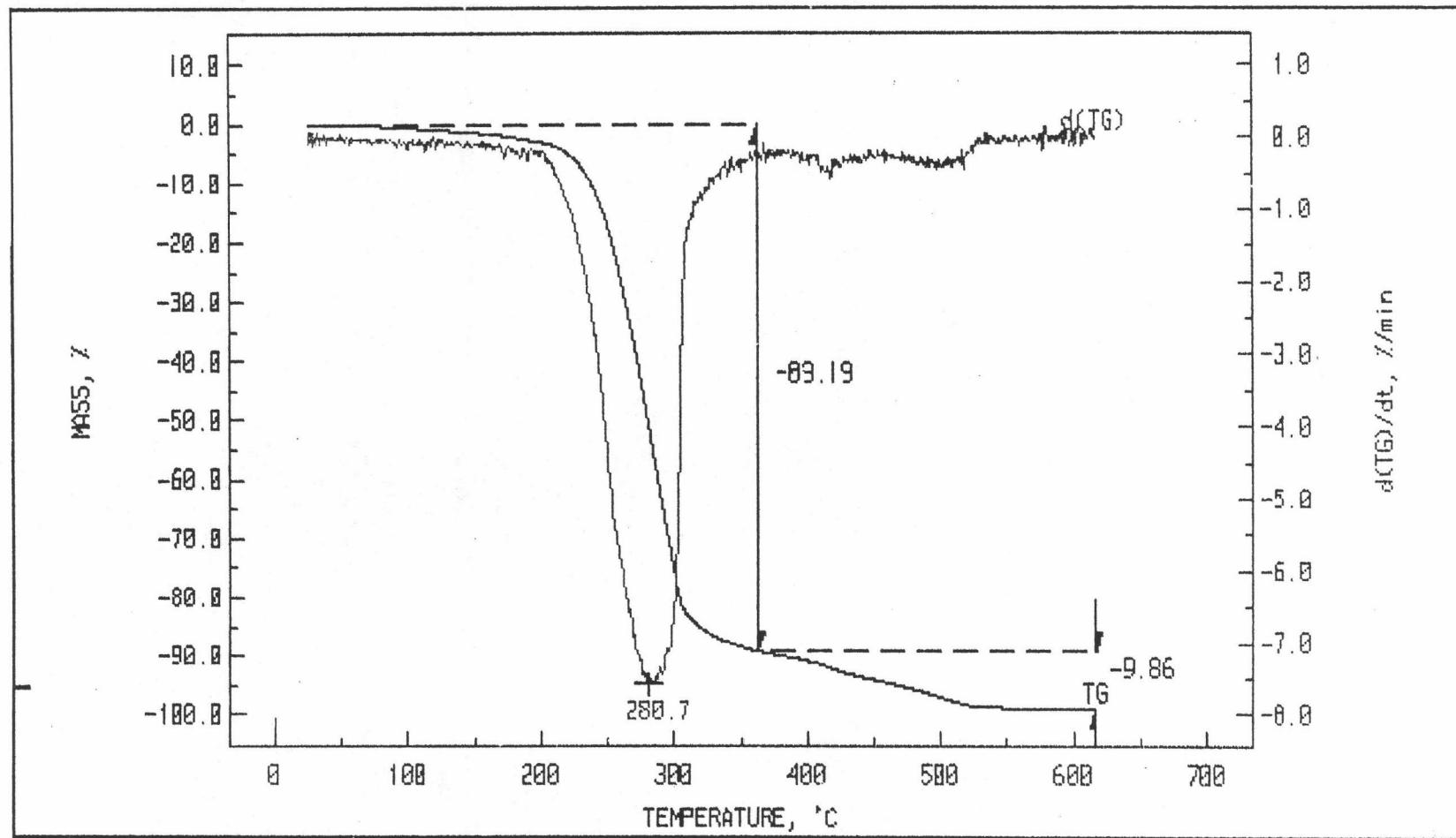


Figure A52 : Thermogram of hydrogenated cyclohexyl ester

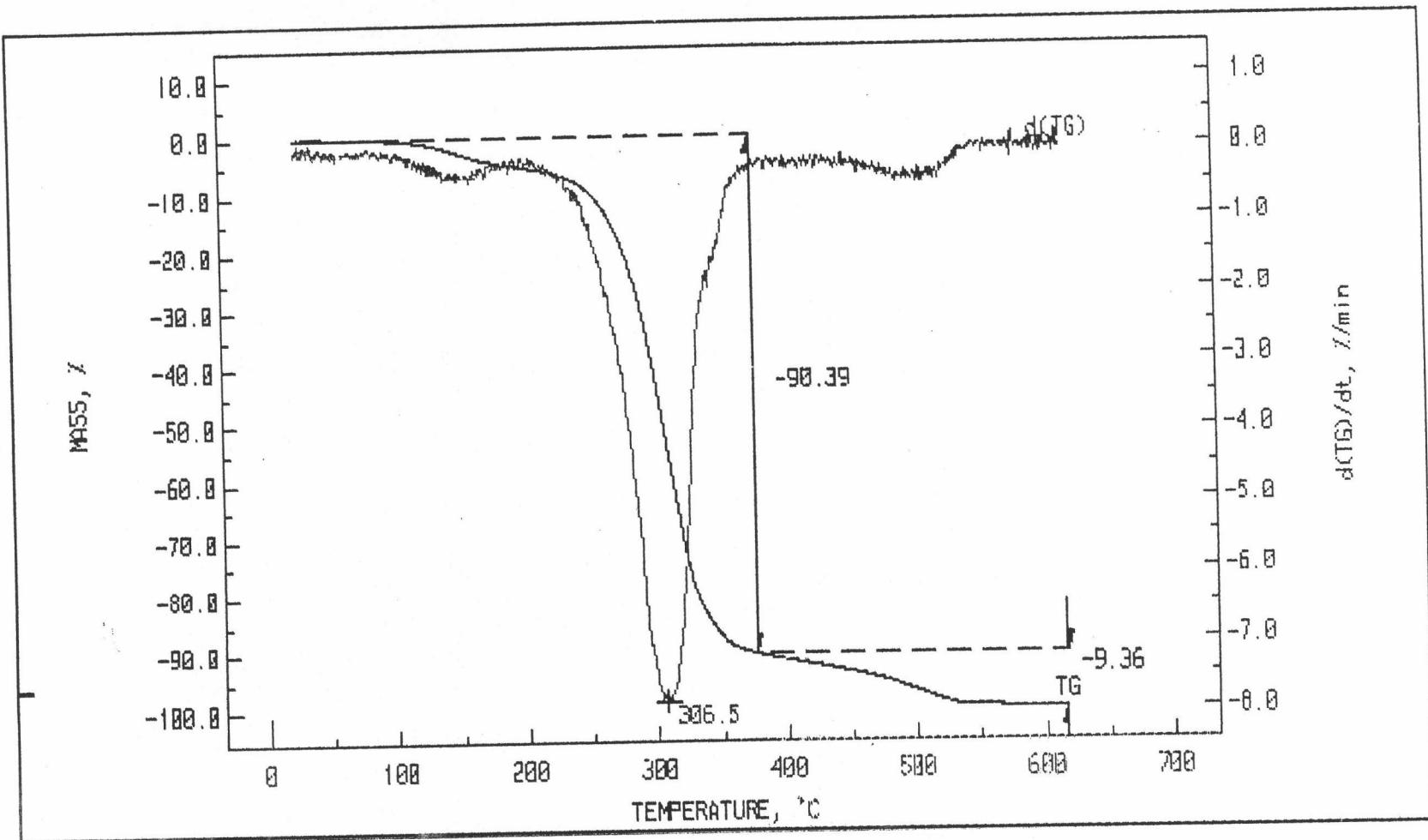


Figure A53 : Thermogram of 2-ethylhexyl ester

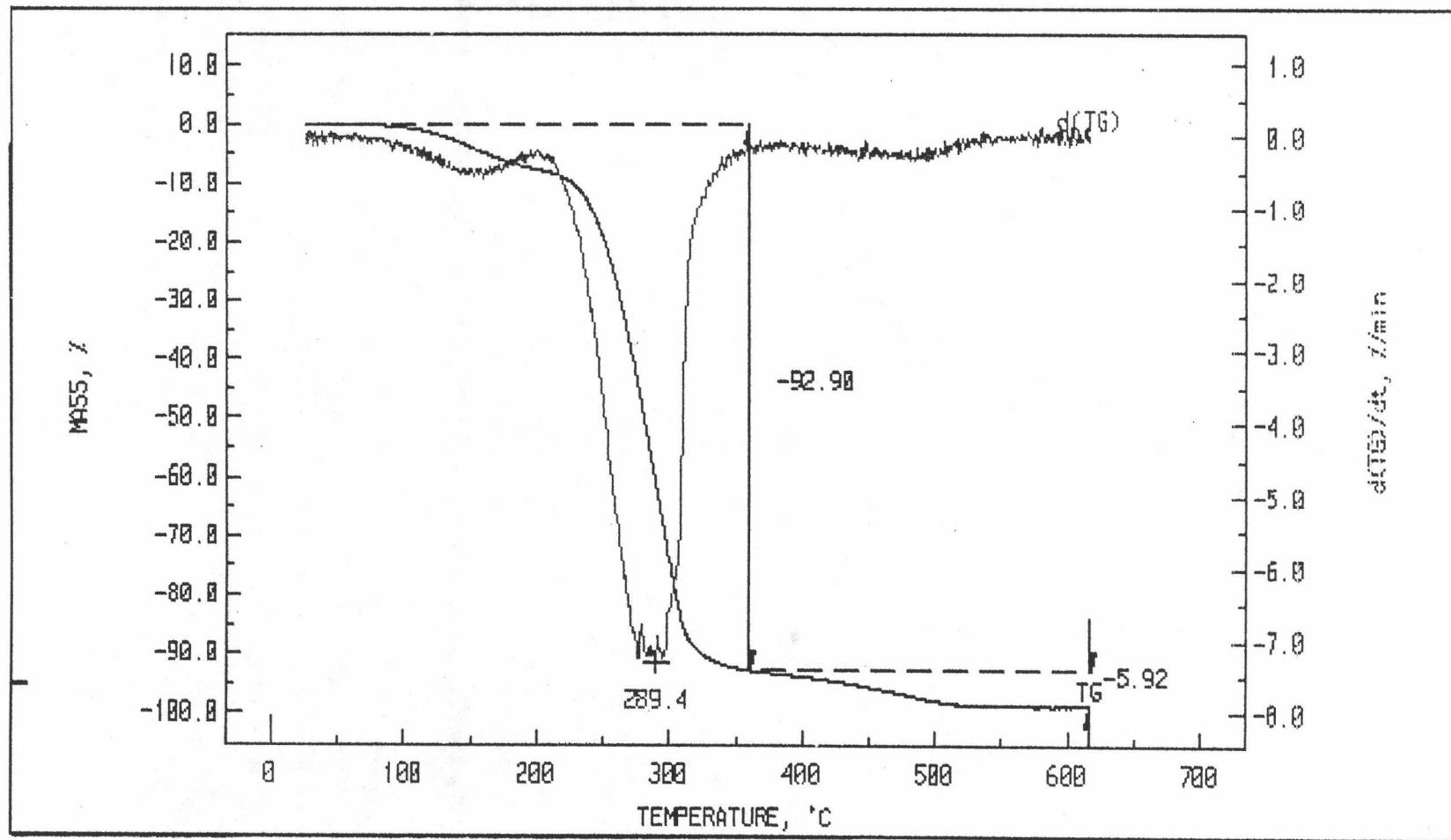


Figure A54 : Thermogram of hydrogenated 2-ethylhexyl ester

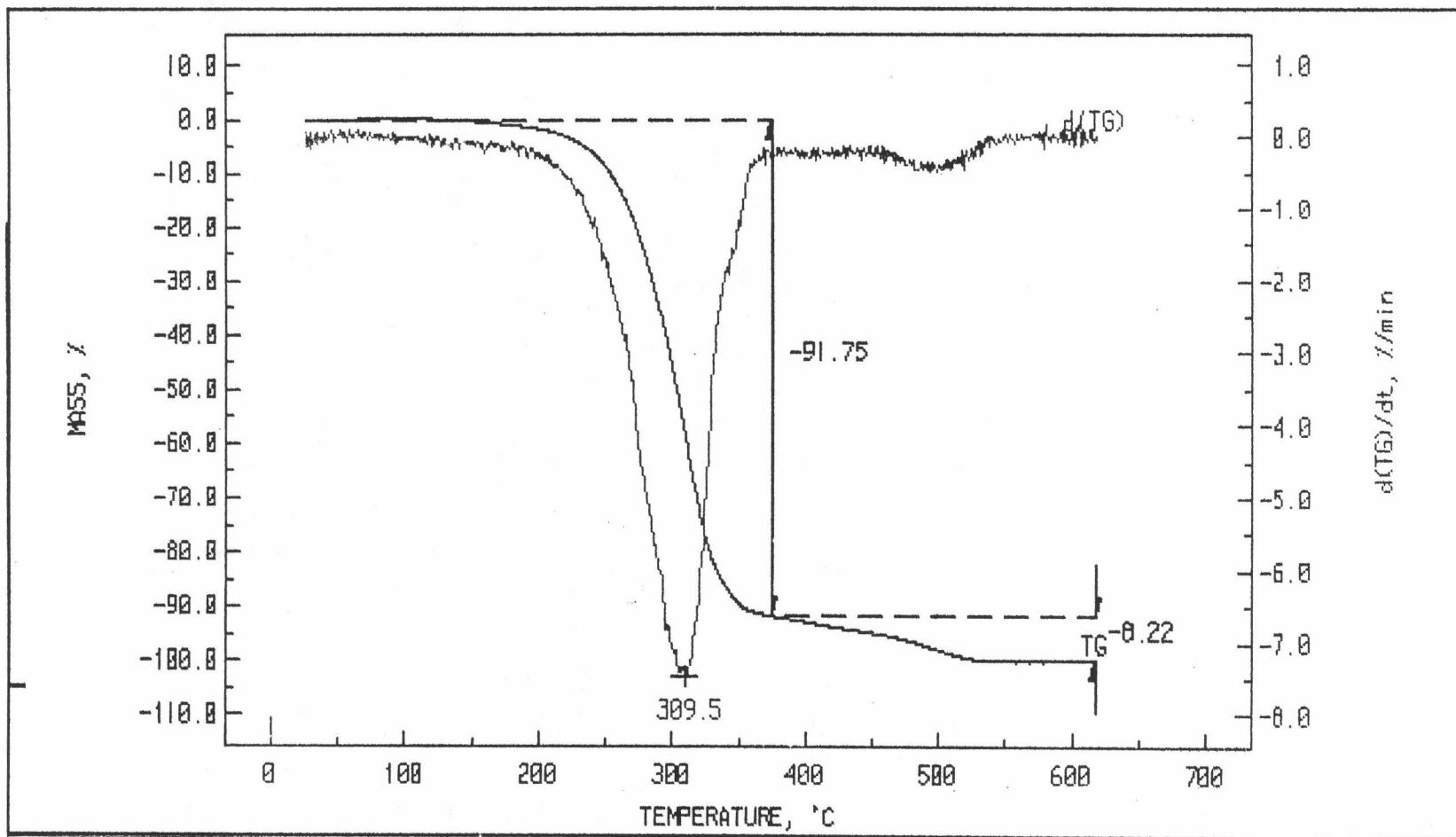


Figure A55 : Thermogram of 2-ethylhexyl ester obtained from Hydroxylation

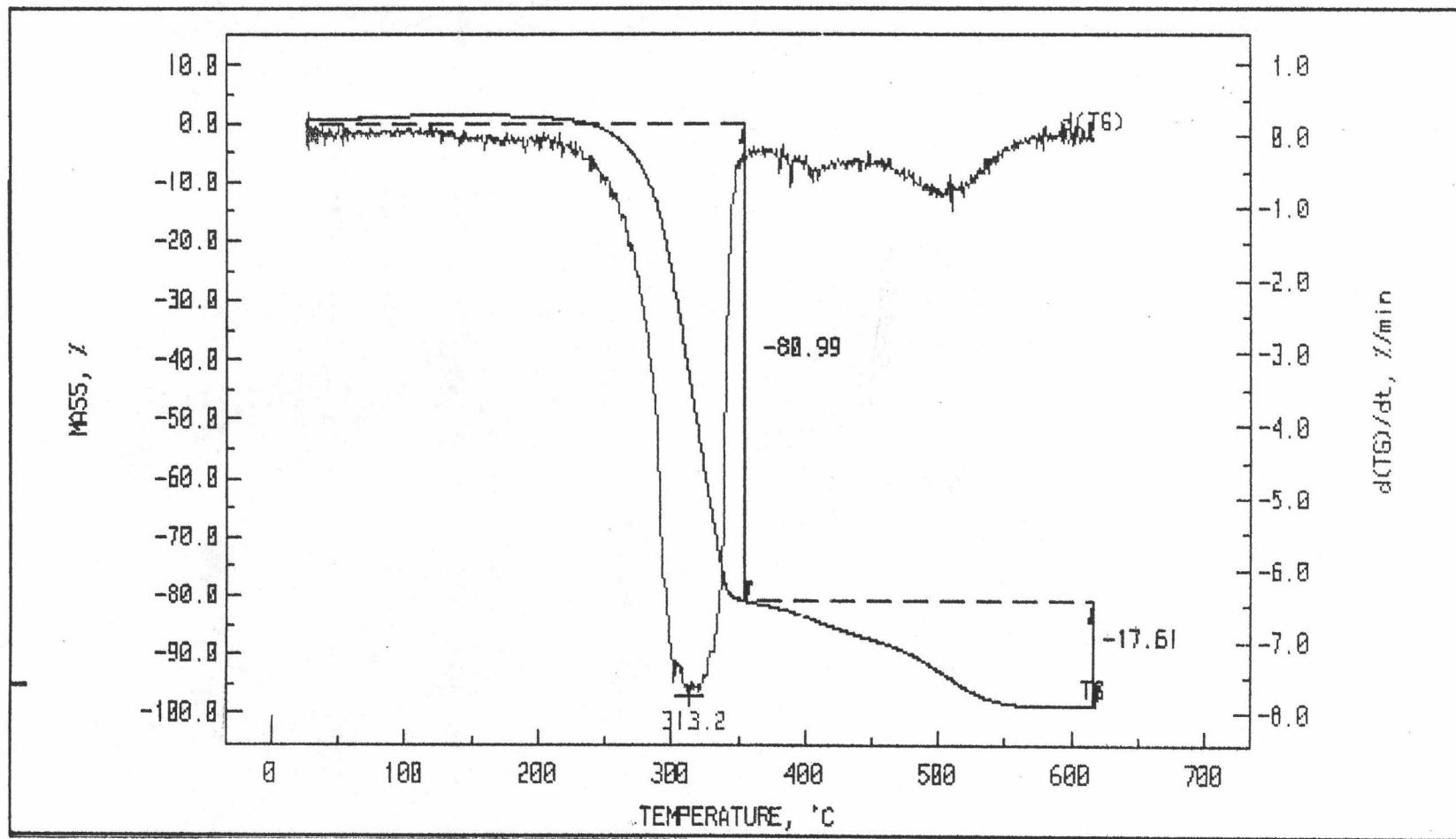


Figure A56 : Thermogram of lubricating base oil (150SN) blend with 22%wt hydrogenated butyl ester



## VITA

Mr.Kawin Phattanaphakdee was born on January 7, 1968 in Nakhon Sri Thammarat, Thailand. He has received his Bachaior of Science in Chemistry from the Faculty of Science, Prince of Songkla University in 1990. He began his Master study at Petrochemistry and Polymer, Graduate School, Chulalongkorn University, in 1993 and complete the program in 1995.