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APPENDIX

Table 10.   The Absorbance of Standard Solution of

Paracetamol at 244 nm.

Concentration, mg %	Absorbance
0.25	0.17
0.50	0.32
0.75	0.48
1.00	0.65
1.50	0.97
2.50	1.54

Table 11.   Dissolution Data by the Method of Nogami et
al. in 50 ml of 0.1 N HCl at 37° from a Disk
of 1.5 cm in Diameter Rotating at 200 rpm.

Minutes	Concentration, mg/ml
15	1.94
30	3.73
45	5.32
60	6.82
75	8.17
90	9.52
105	10.63
120	11.74
135	12.85

Table 12. Dissolution Profiles of Paracetamol Compressed at 2,000, 3,000, and 4,000 lb Using Compression Die Assembly.

Minutes	Amount Dissolved, mg		
	2,000 lb	3,000 lb	4,000 lb
5	4.76	5.45	5.36
10	9.75	10.17	10.49
15	14.57	15.12	15.66
20	19.76	19.81	21.03
25	24.41	24.79	25.45
30	28.76	29.19	29.78

Table 13.   Dissolution Profiles of Paracetamol from Paracetamol-Lactose

Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

| | Amount Dissolved mg | | | | | | | | |
| | 10 % Lactose | | | 20 % Lactose | | | 30 % Lactose | | |
Minutes	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	4.49	4.30	4.37	4.56	4.56	4.50	4.04	4.30	4.43
10	9.02	8.80	9.10	9.10	8.90	9.10	8.83	8.83	9.09
15	12.92	13.03	13.89	13.10	13.56	13.76	12.99	12.83	13.78
20	17.29	17.36	18.58	17.30	17.84	18.49	17.23	17.50	18.49
25	21.76	21.64	23.02	21.67	22.23	22.83	21.64	21.63	22.84
30	25.91	25.96	27.36	25.99	26.14	26.97	25.96	25.97	27.10

Table 14. Dissolution Profiles of Paracetamol from Paracetamol-Microcrystalline Cellulose Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

	Amount Dissolved, mg								
	10 % Microcrystalline Cellulose			20 % Microcrystalline Cellulose			30 % Microcrystalline Cellulose		
Minutes	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	3.76	3.90	3.64	3.31	3.24	3.17	2.98	2.78	2.78
10	7.56	7.24	7.63	6.24	5.91	5.65	5.58	4.87	4.59
15	11.03	10.44	11.10	8.85	7.78	7.58	7.79	6.39	6.19
20	13.98	13.91	14.40	11.25	9.85	9.39	9.65	7.85	7.39
25	17.50	16.98	17.37	13.38	11.78	11.05	11.39	9.12	8.52
30	20.24	19.90	20.64	15.05	13.85	12.39	12.92	10.13	9.53

Table 15.   Dissolution Profiles of Paracetamol from Paracetamol-Magnesium
Stearate Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

| Minutes | Amount Dissolved, mg | | | | | |
| | 0.5 % Magnesium Stearate | | | 1 % Magnesium Stearate | | |
	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	4.56	4.56	4.56	3.64	3.84	4.03
10	8.57	8.77	8.77	7.17	7.44	7.37
15	12.77	12.57	12.77	10.77	10.84	10.44
20	16.77	16.37	16.57	14.17	14.04	13.90
25	20.77	20.37	20.57	17.04	17.30	16.78
30	24.57	23.97	24.37	19.19	20.18	20.11

Table 15. (Continued) Dissolution Profiles of Paracetamol from Paracetamol-Magnesium Stearate Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

	Amount Dissolved, mg					
	3 % Magnesium Stearate			5 % Magnesium Stearate		
Minutes	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	3.30	3.57	3.51	3.24	3.44	3.31
10	6.18	6.38	6.18	5.91	5.98	5.91
15	8.58	8.85	8.65	7.92	8.18	7.98
20	10.98	10.98	10.78	9.92	10.05	9.98
25	13.05	13.25	13.05	11.65	11.79	11.65
30	15.12	15.12	14.92	13.25	13.19	13.25

- Table 16.   Dissolution Profiles of Paracetamol from Paracetamol-Talc Mixtures
Compressed at 2,000, 3,000, and 4,000 lb.

| Minutes | Amount Dissolved, mg | | | | | |
| | 1 % Talc | | | 3 % Talc | | |
	2,000 lb)	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	4.56	4.36	4.56	3.97	3.90	4.17
10	8.96	8.76	8.96	8.10	7.97	8.17
15	13.56	13.16	13.56	12.19	11.97	12.10
20	18.16	17.96	17.96	16.07	15.77	16.10
25	22.37	22.17	22.36	20.10	19.70	19.84
30	26.37	25.97	26.17	23.77	23.40	23.44

Table 16. (Continued) Dissolution Profiles of Paracetamol from Paracetamol
-Talc Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

| | Amount Dissolved, mg | | | | | |
| | 5 % Talc | | | 7 % Talc | | |
Minutes	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	3.70	3.84	3.70	3.64	3.64	3.57
10	7.44	7.57	7.37	7.11	7.04	7.24
15	11.10	11.37	11.04	10.70	10.64	10.63
20	14.83	15.04	14.64	14.30	14.04	14.17
25	18.37	18.77	18.17	17.77	17.57	17.18
30	21.77	22.11	21.57	21.17	20.91	20.97

Table 17. Dissolution Profiles of Paracetamol from Paracetamol-Starch Paste (10 % w/w) Mixtures Compressed at 2,000, 3,000, and 4,000 lb.

| Minutes | Amount Dissolved, mg | | | | | |
| | 1 % Starch* | | | 2 % Starch* | | |
	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	3.37	3.17	3.57	3.44	3.50	3.57
10	6.77	6.57	6.77	5.98	6.24	6.31
15	10.37	9.97	10.37	8.23	8.46	8.45
20	13.38	12.98	13.18	10.28	10.45	10.38
25	16.57	16.17	16.37	12.38	12.17	12.05
30	19.97	19.18	20.17	14.12	13.98	13.79

*quantity of dry mass in starch paste (10 % w/w) mixed with drug.

Table 17.   (Continued) Dissolution Profiles of Paracetamol from Paracetamol-Starch Paste (10 % w/w) Mixtures Compressed at 2,000, 3,000 and 4,000 lb.

Minutes	Amount Dissolved, mg					
	3 % Starch*			4 % Starch*		
	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	3.50	3.31	3.57	3.17	3.24	3.31
10	5.71	5.71	5.98	5.45	5.58	5.51
15	7.72	7.78	8.05	7.28	7.38	7.52
20	9.58	9.25	9.79	8.99	8.99	8.05
25	11.19	10.97	11.39	10.39	10.52	10.65
30	12.65	12.65	12.66	11.59	11.86	11.92

* quantity of dry mass in starch paste (10 % w/w) mixed with durg.

Table 18. Dissolution Profiles of Paracetamol from Paracetamol
-Polyvinylpyrrolidone (in Solution) Mixtures Compressed at
3,000 and 4,000 lb.

	Amount Dissolved, ml					
	3 % Polyvinylpyrrolidone		4 % Polyvinylpyrrolidone		5 % Polyvinylpyrrolidone	
Minutes	3,000 lb	4,000 lb	3,000 lb	4,000 lb	3,000 lb	4,000 lb
5	4.50	4.36	4.56	4.43	4.36	4.36
10	9.16	9.09	9.23	9.03	8.90	9.03
15	13.89	13.83	14.03	13.76	13.63	13.76
20	18.63	18.56	18.63	18.56	18.29	18.49
25	23.09	23.01	23.01	22.96	22.76	22.76
30	27.76	27.56	27.50	27.23	26.97	26.97

Table 19. Dissolution Profiles of Paracetamol from Paracetamol-Polyvinylpyrro-
lidone (Dry Adding) Compressed at 3,000 and 4,000 lb.

| | Amount Dissolved, mg | | | | | |
| | 3 % Polyvinylpyrrolidone | | 4 % Polyvinylpyrrolidone | | 5 % Polyvinylpyrrolidone | |
Minutes	3,000 lb	4,000 lb	3,000 lb	4,000 lb	3,000 lb	4,000 lb
5	4.36	4.56	4.36	4.36	4.56	4.56
10	9.36	9.12	9.16	9.36	9.36	9.16
15	14.16	13.96	13.96	13.96	13.96	14.16
20	18.76	18.76	18.56	18.76	18.56	18.65
25	23.56	22.96	22.96	23.17	23.21	22.96
30	27.76	27.56	27.36	27.56	27.56	27.56

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Table 20. Dissolution Profiles of Paracetamol from Granule-Dry Corn Starch Mixtures Compressed at 2,000, 3,000 and 4,000 lb.

Minutes	Amount Dissolved, mg								
	1 % Starch			3 % Starch			5 % Starch		
	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb	2,000 lb	3,000 lb	4,000 lb
5	2.98	2.98	2.98	2.78	2.98	2.78	2.58	2.58	2.58
10	5.18	5.18	4.78	4.78	5.18	5.18	4.78	4.58	4.78
15	6.98	6.98	6.98	6.78	6.99	6.78	6.78	6.58	6.58
20	8.73	8.59	8.39	8.39	8.79	8.73	8.58	8.19	8.58
25	10.19	10.39	10.39	10.18	10.12	10.12	10.19	9.59	10.19
30	11.59	11.39	11.39	11.59	11.59	11.59	11.58	10.99	11.58

Table 21. Dissolution Profile of Paracetamol from Granule-Lubricants Mixture (Combination of Magnesium Stearate and Talc) Compressed at 2,000 and 3,000 lb.

	Amount Dissolved, mg							
	0.3% Magnesium Stearate + 3% Talc		0.3% Magnesium Stearate + 5% Talc		1% Magnesium Stearate + 3% Talc		1% Magnesium Stearate+ 5% Talc	
Minutes	2,000 lb	3,000 lb	2,000 lb	3,000 lb	2,000 lb	3,000 lb	2,000 lb	3,000 lb
5	3.37	3.37	2.98	2.98	2.98	3.17	2.78	2.78
10	5.75	5.56	5.16	5.36	5.16	5.56	5.16	5.16
15	7.54	7.54	6.00	7.14	6.94	7.14	6.94	6.94
20	9.13	9.13	8.53	8.53	8.53	8.73	8.13	8.33
25	10.32	10.52	9.92	9.92	9.92	19.12	9.72	9.72
30	11.71	11.90	11.50	11.11	11.31	11.51	10.91	11.11

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