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- e. Fitzgerald, Kingsley, Kusko. Electric Machinery. McGraw-Hill Inc.
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Z80®-CPU Z80A-CPU

Product Specification

MARCH 1978

The Zilog Z80 product line is a complete set of microcomputer components, development systems and support software. The Z80 microcomputer component set includes all of the circuits necessary to build high-performance microcomputer systems with virtually no other logic and a minimum number of low cost standard memory elements.

The Z80 and Z80A CPU's are third generation single chip microprocessors with unrivaled computational power. This increased computational power results in higher system through-put and more efficient memory utilization when compared to second generation microprocessors. In addition, the Z80 and Z80A CPU's are very easy to implement into a system because of their single voltage requirement plus all output signals are fully decoded and timed to control standard memory or peripheral circuits. The circuit is implemented using an N-channel, ion implanted, silicon gate MOS process.

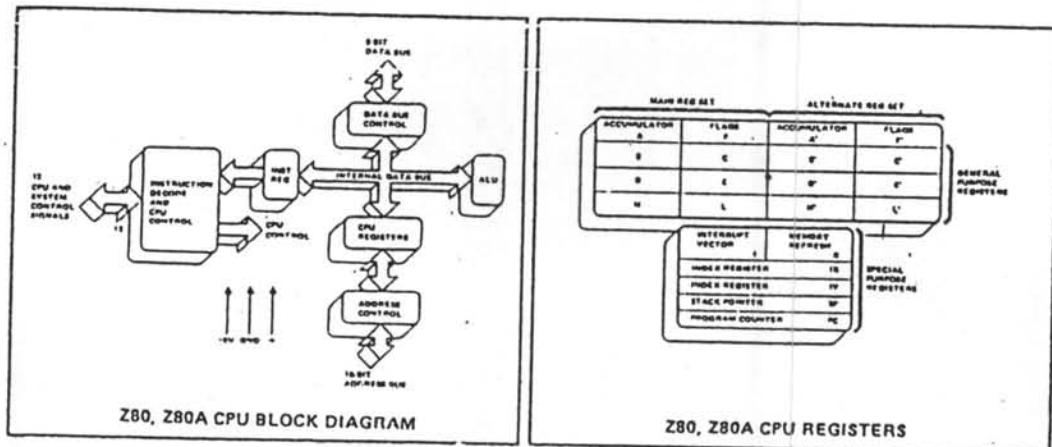
Figure 1 is a block diagram of the CPU. Figure 2 details the internal register configuration which contains 208 bits of Read/Write memory that are accessible to the programmer. The registers include two sets of six general purpose registers that may be used individually as 8-bit registers or as 16-bit register pairs. There are also two sets of accumulator and flag registers. The programmer has access to either set of main or alternate registers through a group of exchange instructions. This alternate set allows foreground/background mode of operation or may be reserved for very fast interrupt response. Each CPU also contains a 16-bit stack pointer which permits simple implementation of

multiple level interrupts, unlimited subroutine nesting and simplification of many types of data handling.

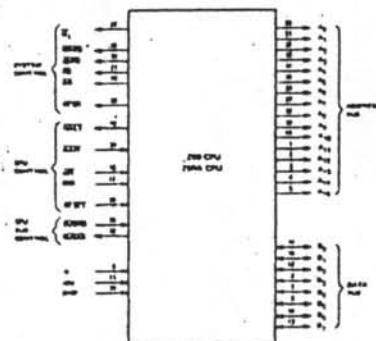
The two 16-bit index registers allow tabular data manipulation and easy implementation of relocatable code. The Refresh register provides for automatic, totally transparent refresh of external dynamic memories. The I register is used in a powerful interrupt response mode to form the upper 8 bits of a pointer to a interrupt service address table, while the interrupting device supplies the lower 8 bits of the pointer. An indirect call is then made to this service address.

FEATURES

- Single chip, N-channel Silicon Gate CPU.
- 158 instructions—includes all 78 of the 8080A instructions with total software compatibility. New instructions include 4-, 8- and 16-bit operations with more useful addressing modes such as indexed, bit and relative.
- 17 internal registers.
- Three modes of fast interrupt response plus a non-maskable interrupt.
- Directly interfaces standard speed static or dynamic memories with virtually no external logic.
- 1.0 μ s instruction execution speed.
- Single 5 VDC supply and single-phase 5 volt Clock.
- Out-performs any other single chip microcomputer in 4-, 8-, or 16-bit applications.
- All pins TTL Compatible
- Built-in dynamic RAM refresh circuitry.



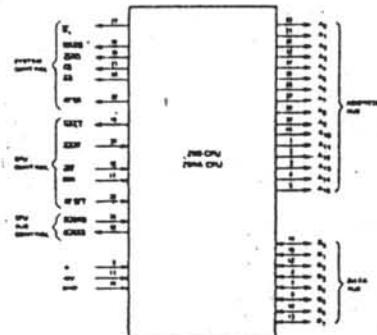
Z80, Z80A-CPU Pin Description



Z80, Z80A CPU PIN CONFIGURATION

A₀-A₁₅ (Address Bus)	Tri-state output, active high. A ₀ -A ₁₅ constitute a 16-bit address bus. The address bus provides the address for memory (up to 64K bytes) data exchanges and for I/O device data exchanges.	RFSH (Refresh)	Output, active low. <u>RFSH</u> indicates that the lower 7 bits of the address bus contain a refresh address for dynamic memories and the current <u>MREQ</u> signal should be used to do a refresh read to all dynamic memories.
D₀-D₇ (Data Bus)	Tri-state input/output, active high. D ₀ -D ₇ constitute an 8-bit bidirectional data bus. The data bus is used for data exchanges with memory and I/O devices.	HALT (Halt state)	Output, active low. <u>HALT</u> indicates that the CPU has executed a HALT software instruction and is awaiting either a non-maskable or a maskable interrupt (with the mask enabled) before operation can resume. While halted, the CPU executes NOP's to maintain memory refresh activity.
M₁ (Machine Cycle one)	Output, active low. <u>M₁</u> indicates that the current machine cycle is the OP code fetch cycle of an instruction execution.	WAIT (Wait)	Input, active low. <u>WAIT</u> indicates to the Z-80 CPU that the addressed memory or I/O devices are not ready for a data transfer. The CPU continues to enter wait states for as long as this signal is active.
MREQ (Memory Request)	Tri-state output, active low. The memory request signal indicates that the address bus holds a valid address for a memory read or memory write operation.	INT (Interrupt Request)	Input, active low. The Interrupt Request signal is generated by I/O devices. A request will be honored at the end of the current instruction if the internal software controlled interrupt enable flip-flop (IFF) is enabled.
IORQ (Input/Output Request)	Tri-state output, active low. The <u>IORQ</u> signal indicates that the lower half of the address bus holds a valid I/O address for a I/O read or write operation. An <u>IORQ</u> signal is also generated when an interrupt is being acknowledged to indicate that an interrupt response vector can be placed on the data bus.	NMI (Non Maskable Interrupt)	Input, active low. The non-maskable interrupt request line has a higher priority than <u>INT</u> and is always recognized at the end of the current instruction, independent of the status of the interrupt enable flip-flop. <u>NMI</u> automatically forces the Z-80 CPU to restart to location 0066H.
RD (Memory Read)	Tri-state output, active low. <u>RD</u> indicates that the CPU wants to read data from memory or an I/O device. The addressed I/O device or memory should use this signal to gate data onto the CPU data bus.	RESET	Input, active low. <u>RESET</u> initializes the CPU as follows: reset interrupt enable flip-flop, clear PC and registers I and R and set interrupt to 8080A mode. During reset time, the address and data bus go to a high impedance state and all control output signals go to the inactive state.
WR (Memory Write)	Tri-state output, active low. <u>WR</u> indicates that the CPU data bus holds valid data to be stored in the addressed memory or I/O device.	BUSRQ (Bus Request)	Input, active low. The bus request signal has a higher priority than <u>NMI</u> and is always recognized at the end of the current machine cycle and is used to request the CPU address bus, data bus and tri-state output control signals to go to a high impedance state so that other devices can control these busses.
		BUSAK (Bus Acknowledge)	Output, active low. Bus acknowledge is used to indicate to the requesting device that the CPU address bus, data bus and tri-state control bus signals have been set to their high impedance state and the external device can now control these signals.

Z80, Z80A-CPU Pin Description



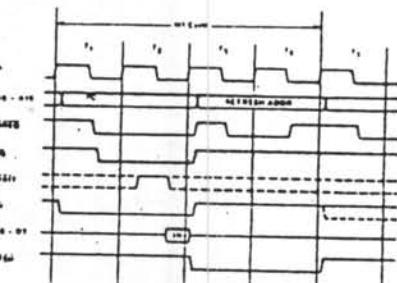
Z80, Z80A CPU PIN CONFIGURATION

A₀-A₁₅ (Address Bus)	Tri-state output, active high. A ₀ -A ₁₅ constitute a 16-bit address bus. The address bus provides the address for memory (up to 64K bytes) data exchanges and for I/O device data exchanges.	RFSI (Refresh)	Output, active low. RFSI indicates that the lower 7 bits of the address bus contain a refresh address for dynamic memories and the current MREQ signal should be used to do a refresh read to all dynamic memories.
D₀-D₇ (Data Bus)	Tri-state input/output, active high. D ₀ -D ₇ constitute an 8-bit bidirectional data bus. The data bus is used for data exchanges with memory and I/O devices.	HALT (Halt state)	Output, active low. HALT indicates that the CPU has executed a HALT software instruction and is awaiting either a non-maskable or a maskable interrupt (with the mask enabled) before operation can resume. While halted, the CPU executes NOP's to maintain memory refresh activity.
M₁ (Machine Cycle one)	Output, active low. M ₁ indicates that the current machine cycle is the OP code fetch cycle of an instruction execution.	WAIT (Wait)	Input, active low. WAIT indicates to the Z-80 CPU that the addressed memory or I/O devices are not ready for a data transfer. The CPU continues to enter wait states for as long as this signal is active.
MREQ (Memory Request)	Tri-state output, active low. The memory request signal indicates that the address bus holds a valid address for a memory read or memory write operation.	INT (Interrupt Request)	Input, active low. The Interrupt Request signal is generated by I/O devices. A request will be honored at the end of the current instruction if the internal software controlled interrupt enable flip-flop (IFF) is enabled.
IORQ (Input/Output Request)	Tri-state output, active low. The IORQ signal indicates that the lower half of the address bus holds a valid I/O address for a I/O read or write operation. An IORQ signal is also generated when an interrupt is being acknowledged to indicate that an interrupt response vector can be placed on the data bus.	NMI (Non Maskable Interrupt)	Input, active low. The non-maskable interrupt request line has a higher priority than INT and is always recognized at the end of the current instruction, independent of the status of the interrupt enable flip-flop. NMI automatically forces the Z-80 CPU to restart to location 0066ff.
RD (Memory Read)	Tri-state output, active low. RD indicates that the CPU wants to read data from memory or an I/O device. The addressed I/O device or memory should use this signal to gate data onto the CPU data bus.	RESET	Input, active low. RESET initializes the CPU as follows: reset interrupt enable flip-flop, clear PC and registers I and R and set interrupt to 8080A mode. During reset time, the address and data bus go to a high impedance state and all control output signals go to the inactive state.
WR (Memory Write)	Tri-state output, active low. WR indicates that the CPU data bus holds valid data to be stored in the addressed memory or I/O device.	BUSRQ (Bus Request)	Input, active low. The bus request signal has a higher priority than NMI and is always recognized at the end of the current machine cycle and is used to request the CPU address bus, data bus and tri-state output control signals to go to a high impedance state so that other devices can control these busses.
		BUSAK (Bus Acknowledge)	Output, active low. Bus acknowledge is used to indicate to the requesting device that the CPU address bus, data bus and tri-state control bus signals have been set to their high impedance state and the external device can now control these signals.

Timing Waveforms

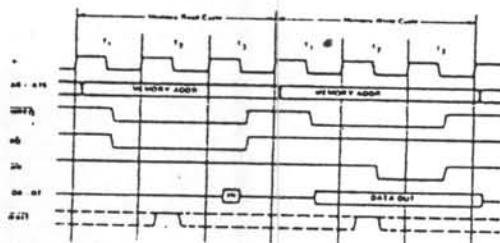
INSTRUCTION OR CODE FETCH

The program counter content (PC) is placed on the address bus immediately at the start of the cycle. One half clock time later MREQ goes active. The falling edge of MREQ can be used directly as a chip enable to dynamic memories. RD when active indicates that the memory data should be enabled onto the CPU data bus. The CPU samples data with the rising edge of the clock state T₃. Clock states T₃ and T₄ of a fetch cycle are used to refresh dynamic memories while the CPU is internally decoding and executing the instruction. The refresh control signal RFSTI indicates that a refresh read of all dynamic memories should be accomplished.



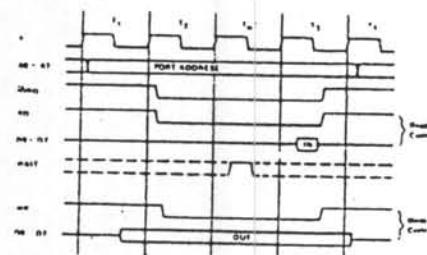
MEMORY READ OR WRITE CYCLES

Illustrated here is the timing of memory read or write cycles other than an OP code fetch (M₁ cycle). The MREQ and RD signals are used exactly as in the fetch cycle. In the case of a memory write cycle, the MREQ also becomes active when the address bus is stable so that it can be used directly as a chip enable for dynamic memories. The WR line is active when data on the data bus is stable so that it can be used directly as a R/W pulse to virtually any type of semiconductor memory.



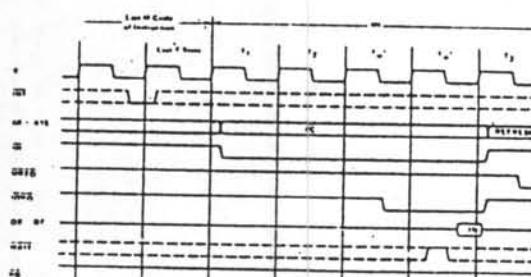
INPUT OR OUTPUT CYCLES

Illustrated here is the timing for an I/O read or I/O write operation. Notice that during I/O operations a single wait state is automatically inserted (T_{W'}). The reason for this is that during I/O operations this extra state allows sufficient time for an I/O port to decode its address and activate the WAIT line if a wait is required.



INTERRUPT REQUEST/ACKNOWLEDGE CYCLE

The interrupt signal is sampled by the CPU with the rising edge of the last clock at the end of any instruction. When an interrupt is accepted, a special M₁ cycle is generated. During this M₁ cycle, the IORQ signal becomes active (instead of MREQ) to indicate that the interrupting device can place an 8-bit vector on the data bus. Two wait states (T_{W'}) are automatically added to this cycle so that a ripple priority interrupt scheme, such as the one used in the Z80 peripheral controllers, can be easily implemented.



Z80, Z80A Instruction Set

The following is a summary of the Z80, Z80A instruction set showing the assembly language mnemonic and the symbolic operation performed by the instruction. A more detailed listing appears in the Z80-CPU technical manual, and assembly language programming manual. The instructions are divided into the following categories:

8-bit loads	Miscellaneous Group
16-bit loads	Rotates and Shifts
Exchanges	Bit Set, Reset and Test
Memory Block Moves	Input and Output
Memory Block Searches	Jumps
8-bit arithmetic and logic	Calls
16-bit arithmetic	Restarts
General purpose Accumulator & Flag Operations	Returns

In the table the following terminology is used.

b	≡ a bit number in any 8-bit register or memory location
cc	≡ flag condition code
NZ	≡ non zero
Z	≡ zero
NC	≡ non carry
C	≡ carry
PO	≡ Parity odd or no over flow
PE	≡ Parity even or over flow
P	≡ Positive
M	≡ Negative (minus)

Mnemonic	Symbolic Operation	Comments	
LD r, s	r ← s	s ≡ r, n, (HL), (IX+e), (IY+e)	8-BIT LOADS
LD d, r	d ← r	d ≡ (HL), r	
LD d, n	d ← n	d ≡ (HL), (IX+e), (IY+e)	
LD A, s	A ← s	s ≡ (BC), (DE), (nn), I, R	
LD d, A	d ← A	d ≡ (BC), (DE), (nn), I, R	
LD dd, nn	dd ← nn	dd ≡ BC, DE, HL, SP, IX, IY	16-BIT LOADS
LD dd, (nn)	dd ← (nn)	dd ≡ BC, DE, HL, SP, IX, IY	
LD (nn), ss	(nn) ← ss	ss ≡ BC, DE, HL, SP, IX, IY	
LD SP, ss	SP ← ss	ss ≡ HL, IX, IY	
PUSH ss	(SP-1) ← ss _L ; (SP-2) ← ss _H	ss = BC, DE, HL, AF, IX, IY	
POP dd	dd _L ← (SP); dd _H ← (SP+1)	dd = BC, DE, HL, AF, IX, IY	EXCHANGES
EX DE, HL	DE ← HL		
EX AF, AF'	AF ← AF'		
EXX	(BC) ← (DE) (HL) ← (IL)		
EX (SP), ss	(SP) ← ss _L ; (SP+1) ← ss _H	ss ≡ HL, IX, IY	

Mnemonic	Symbolic Operation	Comments	
LDI	(DE) ← (HL), DE ← DE+1		MEMORY BLOCK MOVES
LDIR	HL ← HL+1, BC ← BC-1		
(DE) ← (HL), DE ← DE+1	HL ← HL+1, BC ← BC-1		
Repeat until BC = 0			
LDD	(DE) ← (HL), DE ← DE-1		
LDDR	HL ← HL-1, BC ← BC-1		
(DE) ← (HL), DE ← DE-1	HL ← HL-1, BC ← BC-1		
Repeat until BC = 0			
CPI	A-(HL), HL ← HL+1		MEMORY BLOCK SEARCHES
CPIR	BC ← BC-1, Repeat until BC = 0 or A = (HL)	A-(HL) sets the flags only. A is not affected	
CPD	A-(HL), HL ← HL-1		
CPDR	BC ← BC-1, Repeat until BC = 0 or A = (HL)		
ADD s	A ← A + s		
ADC s	A ← A + s + CY	CY is the carry flag	8-BIT ALU
SUB s	A ← A - s		
SBC s	A ← A - s - CY		
AND s	A ← A ∧ s	s ≡ r, n, (HL), (IX+e)	
OR s	A ← A ∨ s		
XOR s	A ← A ⊕ s		

8-BIT ALU			BIT S, R, & T		
Mnemonic	Symbolic Operation	Comments	Mnemonic	Symbolic Operation	Comments
CP s	A - s	s = r, n (HL), (IX+e), (IY+e)	BIT b, s	Z $\leftarrow \overline{s_b}$	Z is zero flag
INC d	d $\leftarrow d + 1$	d = r, (HL), (IX+e), (IY+e)	SET b, s	s_b $\leftarrow 1$	s $\equiv r, (HL), (IX+e)$
DEC d	d $\leftarrow d - 1$	d = r, (HL), (IX+e), (IY+e)	RES b, s	s_b $\leftarrow 0$	
ADD HL, ss	HL $\leftarrow HL + ss$	ss $\equiv BC, DE, HL, SP$	IN A, (n)	A $\leftarrow (n)$	
ADC HL, ss	HL $\leftarrow HL + ss + CY$	ss $\equiv BC, DE, HL, SP$	IN r, (C)	r $\leftarrow (C)$	Set flags
SBC HL, ss	HL $\leftarrow HL - ss - CY$	ss $\equiv BC, DE, HL, SP$	INI	(HL) $\leftarrow (C), HL \leftarrow HL + 1$	
ADD IX, ss	IX $\leftarrow IX + ss$	ss $\equiv BC, DE, IX, SP$	INIR	B $\leftarrow B - 1$ (HL) $\leftarrow (C), HL \leftarrow HL + 1$	
ADD IY, ss	IY $\leftarrow IY + ss$	ss $\equiv BC, DE, IY, SP$	IND	B $\leftarrow B - 1$ (HL) $\leftarrow (C), HL \leftarrow HL - 1$	
INC dd	dd $\leftarrow dd + 1$	dd $\equiv BC, DE, HL, SP, IX, IY$	INDR	B $\leftarrow B - 1$ (HL) $\leftarrow (C), HL \leftarrow HL - 1$	
DEC dd	dd $\leftarrow dd - 1$	dd $\equiv BC, DE, HL, SP, IX, IY$	OUT(n), A	B $\leftarrow B - 1$ (n) $\leftarrow A$	
DAA	Converts A contents into packed BCD following add or subtract.	Operands must be in packed BCD format	OUT(C), r	(C) $\leftarrow (HL), HL \leftarrow HL + 1$	
CPL	A $\leftarrow \overline{A}$		OUTI	B $\leftarrow B - 1$ (C) $\leftarrow (HL), HL \leftarrow HL + 1$	
NEG	A $\leftarrow 00 - A$		OTIR	B $\leftarrow B - 1$ Repeat until B = 0 (C) $\leftarrow (HL), HL \leftarrow HL + 1$	
CCF	CY $\leftarrow \overline{CY}$		OUTD	B $\leftarrow B - 1$ (C) $\leftarrow (HL), HL \leftarrow HL - 1$	
SCF	CY $\leftarrow 1$		OTDR	B $\leftarrow B - 1$ (C) $\leftarrow (HL), HL \leftarrow HL - 1$ Repeat until B = 0	
NOP	No operation		JP nn	PC $\leftarrow nn$	NZ PO
HALT	Halt CPU		JP cc, nn	If condition cc is true PC $\leftarrow nn$, else continue	cc { Z PE NC P C M }
DI	Disable Interrupts		JR e	PC $\leftarrow PC + e$	
EI	Enable Interrupts		JR kk, e	If condition kk is true PC $\leftarrow PC + e$, else continue	kk { NZ NC Z C }
IM 0	Set interrupt mode 0		JP (ss)	PC $\leftarrow ss$	ss = HL, IX, IY
IM 1	Set interrupt mode 1		DJNZ e	B $\leftarrow B - 1$, if B = 0 continue, else PC $\leftarrow PC + e$	
IM 2	Set interrupt mode 2		CALL nn	(SP-1) $\leftarrow PC_{II}$ (SP-2) $\leftarrow PC_L, PC_{II} \leftarrow nn$	cc { NZ PO Z PE NC P C M }
ROTATES AND SHIFTS			CALL cc, nn	If condition cc is false continue, else same as CALL nn	
RLC s			RST L	(SP-1) $\leftarrow PC_{II}$ (SP-2) $\leftarrow PC_L, PC_{II} \leftarrow 0$ PC_L $\leftarrow L$	
RL s			RET	PC_L $\leftarrow (SP)$ PC_{II} $\leftarrow (SP+1)$	
RRC s			RET cc	If condition cc is false continue, else same as RET	cc { NZ PO Z PE NC P C M }
RR s			RETI	Return from interrupt, same as RET	
SLA s		s $\equiv r, (HL), (IX+e), (IY+e)$	RETN	Return from non-maskable interrupt	
SRA s					
SRL s					
RLD					
RRD					

A.C. Characteristics

Z80-CPU

 $T_A = 0^\circ C$ to $70^\circ C$, $V_{CC} = +5V \pm 5\%$, Unless Otherwise Noted.

Signal	Symbol	Parameter	Min	Max	Unit	Test Condition
ϕ	t_c $t_w(\phi L)$ $t_w(\phi H)$ t_{fL}	Clock Period Clock Pulse Width, Clock High Clock Pulse Width, Clock Low Clock Rise and Fall Time	.4	11.1	nsec	
			180	1E1	nsec	
			180	5000	nsec	
				.10	nsec	
A _D -I _S	$t_D(ADI)$ $t_F(ADI)$ t_{dem} t_{sq} t_w t_{cal}	Address Output Delay Delay to float Address Stable Prior to MREQ (Memory Cycle) Address Stable Prior to RD, WR or I/O (I/O Cycle) Address Stable Issue RD, WR, IORQ or MREQ Address Stable From RD or WR During Float		145	nsec	
				110	nsec	
				111	nsec	$C_L = 50pF$
				121	nsec	
				131	nsec	
				141	nsec	
D _D -T	$t_D(DI)$ $t_F(DI)$ $t_S(DI)$ $t_{SQ}(DI)$ t_{dem} t_{sq} t_{cal}	Data Output Delay Delay to float During Write Cycle Data Setup Time for Rising Edge of Clock During M1 Cycle Data Setup Time for Falling Edge of Clock During M2 to M5 Data Stable Prior to WR (Memory Cycle) Data Stable Prior to I/O (I/O Cycle) Data Stable From WR		230	nsec	
				190	nsec	
				30	nsec	
				60	nsec	
				131	nsec	
				161	nsec	
				171	nsec	
	t_H	Any Hold Time for Setup Time	0		nsec	
MREQ	$t_{DL\phi}(MREQ)$ $t_{DH\phi}(MREQ)$ $t_{DL\phi}(MRQ)$ $t_w(MREQ)$ $t_w(MRH)$	MREQ Delay From Falling Edge of Clock, MREQ Low MREQ Delay From Rising Edge of Clock, MREQ High MREQ Delay From Falling Edge of Clock, MREQ High Pulse Width, MREQ Low Pulse Width, MREQ High		100	nsec	
				100	nsec	
				100	nsec	$C_L = 50pF$
				181	nsec	
				101	nsec	
RDQ	$t_{DL\phi}(IR)$ $t_{DH\phi}(IR)$ $t_{DL\phi}(IR)$ $t_{DH\phi}(IR)$	IORQ Delay From Rising Edge of Clock, IORQ Low IORQ Delay From Falling Edge of Clock, IORQ Low IORQ Delay From Rising Edge of Clock, IORQ High IORQ Delay From Falling Edge of Clock, IORQ High		90	nsec	
				110	nsec	
				100	nsec	$C_L = 50pF$
				110	nsec	
RD	$t_{DL\phi}(RD)$ $t_{DH\phi}(RD)$ $t_{DL\phi}(RD)$ $t_{DH\phi}(RD)$	RD Delay From Rising Edge of Clock, RD Low RD Delay From Falling Edge of Clock, RD Low RD Delay From Rising Edge of Clock, RD High RD Delay From Falling Edge of Clock, RD High		100	nsec	
				110	nsec	
				100	nsec	$C_L = 50pF$
				110	nsec	
WR	$t_{DL\phi}(WR)$ $t_{DH\phi}(WR)$ $t_{DL\phi}(WR)$ $t_w(WRL)$	WR Delay From Rising Edge of Clock, WR Low WR Delay From Falling Edge of Clock, WR Low WR Delay From Falling Edge of Clock, WR High Pulse Width, WR Low		80	nsec	
				90	nsec	
				100	nsec	$C_L = 50pF$
				1101	nsec	
RT	$t_{DL}(MT)$ $t_{DH}(MT)$	MT Delay From Rising Edge of Clock, MT Low MT Delay From Rising Edge of Clock, MT High		130	nsec	
				130	nsec	$C_L = 50pF$
RTSET	$t_{DL}(RF)$ $t_{DH}(RF)$	RFSH Delay From Rising Edge of Clock, RFSH Low RFSH Delay From Rising Edge of Clock, RFSH High		180	nsec	
				130	nsec	$C_L = 50pF$
WAIT	$t_w(WT)$	WAIT Setup Time to Falling Edge of Clock	70		nsec	
HALT	$t_D(HT)$	HALT Delay Time From Falling Edge of Clock		300	nsec	$C_L = 50pF$
INT	$t_i(IT)$	INT Setup Time to Rising Edge of Clock	80		nsec	
MII	$t_w(MMI)$	Pulse Width, MMI Low	80		nsec	
BUSRD	t_{IBO}	BUSRD Setup Time to Rising Edge of Clock	80		nsec	
BUSAK	$t_{DL(BAI)}$ $t_{DH(BAI)}$	BUSAK Delay From Rising Edge of Clock, BUSAK Low BUSAK Delay From Falling Edge of Clock, BUSAK High		120	nsec	
				110	nsec	$C_L = 50pF$
RTSET	t_{IRS}	RTSET Setup Time to Rising Edge of Clock	90		nsec	
	$t_F(C)$	Delay to float (MREQ, IORQ, RD and WR)		100	nsec	
	t_{IR}	MT Stable Pulse to IORQ (Interrupt Ack.)	1111		nsec	

$$(1) t_c = t_w(\phi H) + t_w(\phi L) + t_f - 7$$

$$(2) t_{act} = t_w(\phi L) + t_f - 75$$

$$(3) t_{act} = t_w(\phi L) + t_f - 40$$

$$(4) t_{act} = t_w(\phi L) + t_f - 60$$

$$(5) t_{dem} = t_c - 210$$

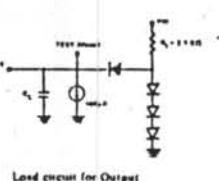
$$(6) t_{dd} = t_w(\phi L) + t_f - 210$$

$$(7) t_{dd} = t_w(\phi L) + t_f - 40$$

$$(8) t_w(MRL) = t_c - 40$$

$$(9) t_w(MRH) = t_w(\phi H) + t_f - 30$$

$$(10) t_w(WRL) = t_c - 40$$

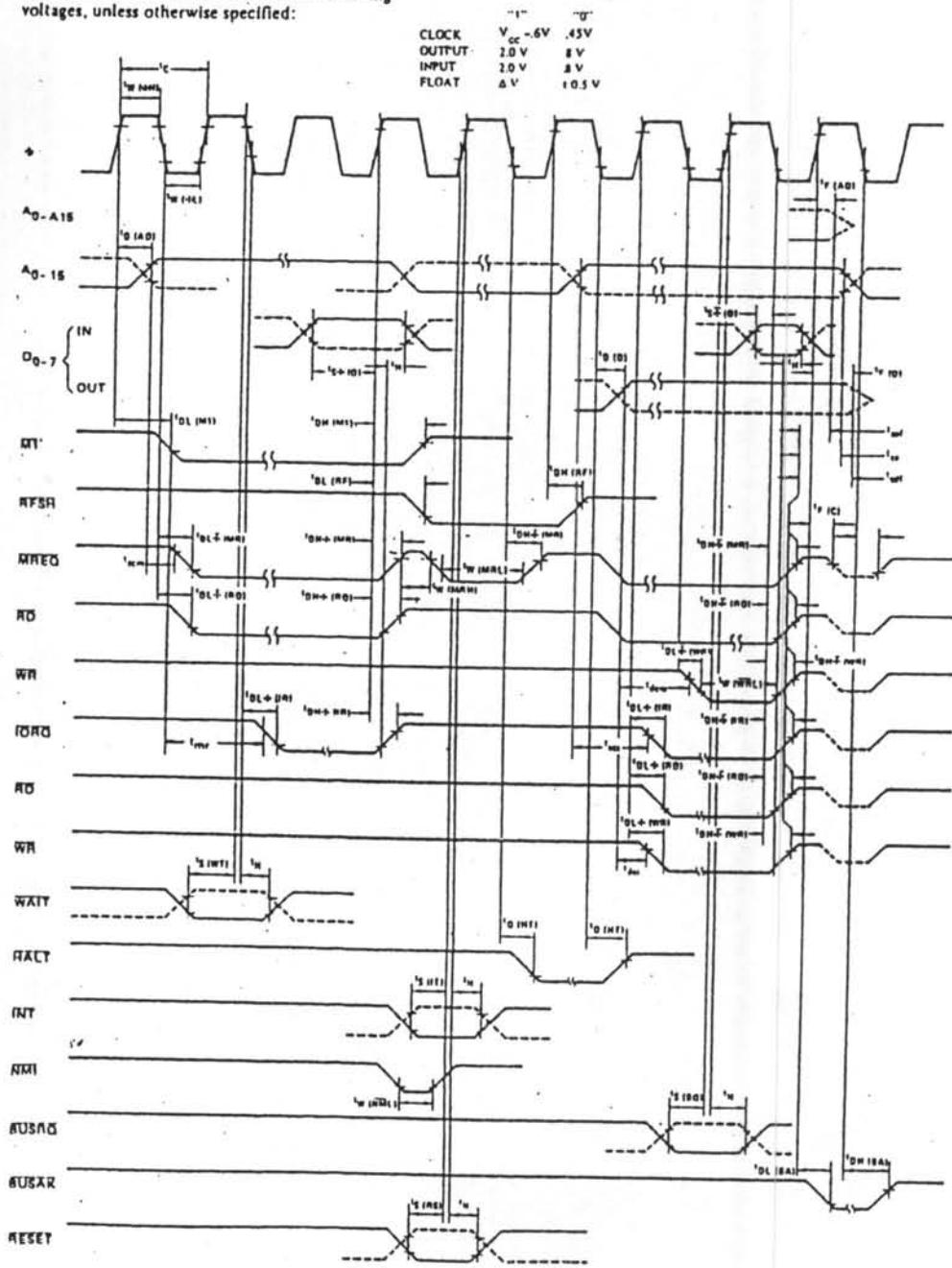


NOTES

- Data should be enabled during the CPU data bus when RD is active. During interrupt acknowledge data should be enabled when MT and IORQ are both active.
- All control signals are internally synchronized, so they may be totally asynchronous with respect to the clock.
- The RTSET signal must be active for a minimum of 3 clock cycles.
- Output Delay = Load \times propagation time
 $T_A = 27^\circ C$ $V_{CC} = +5V \pm 5\%$
 Add 10nsec delay for each 50pf increase in load up to a maximum of 200pf for the data bus & 100pf for address & control lines.
- Although static by design, testing parameters ($t_{act} = 0$) is 200 nsec maximum.

A.C Timing Diagram

Timing measurements are made at the following voltages, unless otherwise specified:



Absolute Maximum Ratings

Temperature Under Bias	Specified operating range.
Storage Temperature	-65°C to +150°C
Voltage On Any Pin with Respect to Ground	-0.3V to +7V
Power Dissipation	1.5W

Comment
 Stresses above those listed under "Absolute Maximum Rating" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other condition above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Note: For Z80-CPU all AC and DC characteristics remain the same for the military grade parts except T_A .

$I_{CE} = 200 \text{ mA}$

Z80-CPU D.C. Characteristics

$T_A = 0^\circ\text{C}$ to 70°C , $V_{CC} = 5\text{V} \pm 5\%$ unless otherwise specified

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Condition
V_{ILC}	Clock Input Low Voltage	-0.3		0.45	V	
V_{IHC}	Clock Input High Voltage	$V_{CC} - .5$	$V_{CC} + .3$	V		
V_{IL}	Input Low Voltage	-0.3		0.8	V	
V_{IH}	Input High Voltage	2.0		V_{CC}	V	
V_{OL}	Output Low Voltage			0.4	V	$I_{OL} = 1.8 \text{ mA}$
V_{OH}	Output High Voltage	2.4			V	$I_{OH} = -250 \mu\text{A}$
I_{CC}	Power Supply Current			150	mA	
I_{LI}	Input Leakage Current			10	μA	$V_{IN} = 0 \text{ to } V_{CC}$
I_{LOH}	Tri-State Output Leakage Current in Float			10	μA	$V_{OUT} = 2.4 \text{ to } V_{CC}$
I_{LOL}	Tri-State Output Leakage Current in Float			-10	μA	$V_{OUT} = 0.4 \text{ V}$
I_{LD}	Data Bus Leakage Current in Input Mode			±10	μA	$0 < V_{IN} < V_{CC}$

Z80A-CPU D.C. Characteristics

$T_A = 0^\circ\text{C}$ to 70°C , $V_{CC} = 5\text{V} \pm 5\%$ unless otherwise specified

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Condition
V_{ILC}	Clock Input Low Voltage	-0.3		0.45	V	
V_{IHC}	Clock Input High Voltage	$V_{CC} - .5$	$V_{CC} + .3$	V		
V_{IL}	Input Low Voltage	-0.3		0.8	V	
V_{IH}	Input High Voltage	2.0		V_{CC}	V	
V_{OL}	Output Low Voltage			0.4	V	$I_{OL} = 1.8 \text{ mA}$
V_{OH}	Output High Voltage	2.4			V	$I_{OH} = -250 \mu\text{A}$
I_{CC}	Power Supply Current		90	200	mA	
I_{LI}	Input Leakage Current			10	μA	$V_{IN} = 0 \text{ to } V_{CC}$
I_{LOH}	Tri-State Output Leakage Current in Float			10	μA	$V_{OUT} = 2.4 \text{ to } V_{CC}$
I_{LOL}	Tri-State Output Leakage Current in Float			-10	μA	$V_{OUT} = 0.4 \text{ V}$
I_{LD}	Data Bus Leakage Current in Input Mode			±10	μA	$0 < V_{IN} < V_{CC}$

Capacitance

$T_A = 25^\circ\text{C}$, $f = 1 \text{ MHz}$,
unmeasured pins returned to ground

Symbol	Parameter	Max.	Unit
C_{CP}	Clock Capacitance	35	pF
C_{IN}	Input Capacitance	5	pF
C_{OUT}	Output Capacitance	10	pF

Z80-CPU Ordering Information

C - Ceramic
P - Plastic
S - Standard 5V ±5% 0° to 70°C
E - Extended 5V ±5% -40° to 85°C
M - Military 5V ±10% -55° to 125°C

Capacitance

$T_A = 25^\circ\text{C}$, $f = 1 \text{ MHz}$,
unmeasured pins returned to ground

Symbol	Parameter	Max.	Unit
C_{CP}	Clock Capacitance	35	pF
C_{IN}	Input Capacitance	5	pF
C_{OUT}	Output Capacitance	10	pF

Z80A-CPU Ordering Information

C - Ceramic
P - Plastic
S - Standard 5V ±5% 0° to 70°C

A.C. Characteristics

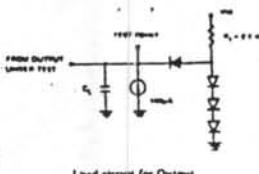
Z80A-CPU

 $T_A = 0^\circ C$ to $70^\circ C$, $V_{CC} = +5V \pm 5\%$, Unless Otherwise Noted.

Signal	Symbol	Parameter	Min	Max	Unit	Test Condition
*	t_c $t_w(\phi H)$ $t_w(\phi L)$ t_{rf}	Clock Period Clock Pulse Width, Clock High Clock Pulse Width, Clock Low Clock Rise and Fall Time	.25 110 110 .40	11.21 1E1 2000 nsec	nsec	
A0-15	$t_D(AD)$ $t_F(AD)$ t_{dem} t_{act} t_{cd} t_{cf}	Address Output Delay Delay to Float Address Stable Prior to MREQ (Memory Cycle) Address Stable Prior to RD or WR (I/O Cycle) Address Stable From RD, WR, IORQ or MREQ Address Stable From RD or WR During Float		110 90 111 121 121 141	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 70$ $t_{cd} = t_w(\phi L) + t_r - 50$ $t_{cf} = t_w(\phi L) + t_r - 45$ $t_{dem} = t_c - 170$ $t_{act} = t_w(\phi L) + t_r - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
D0-7	$t_D(D)$ $t_F(D)$ $t_{sd}(D)$ $t_{so}(D)$ t_{dem} t_{act} t_{cd}	Data Output Delay Delay to Float During Write Cycle Data Setup Time to Rising Edge of Clock During M1 Cycle Data Setup Time to Falling Edge of Clock During M2 to M5 Data Stable Prior to WR (Memory Cycle) Data Stable Prior to RD (I/O Cycle) Data Stable From WR		150 90 35 50 151 161 171	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
	t_H	Any Hold Time for Setup Time		0	nsec	
MREQ	$t_{DL\bar{F}}(MREQ)$ $t_{DH\bar{F}}(MREQ)$ $t_{DH\bar{G}}(MREQ)$ $t_w(MREQ)$ $t_w(MR\bar{L})$	MREQ Delay From Falling Edge of Clock, MREQ Low MREQ Delay From Rising Edge of Clock, MREQ High MREQ Delay From Falling Edge of Clock, MREQ High Pulse Width, MREQ Low Pulse Width, MREQ High		85 85 85 181 181	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
IORQ	$t_{DL\bar{F}}(IR)$ $t_{DL\bar{G}}(IR)$ $t_{DH\bar{F}}(IR)$ $t_{DH\bar{G}}(IR)$	IORQ Delay From Rising Edge of Clock, IORQ Low IORQ Delay From Falling Edge of Clock, IORQ Low IORQ Delay From Rising Edge of Clock, IORQ High IORQ Delay From Falling Edge of Clock, IORQ High		75 85 85 85	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
RD	$t_{DL\bar{F}}(RD)$ $t_{DL\bar{G}}(RD)$ $t_{DH\bar{F}}(RD)$ $t_{DH\bar{G}}(RD)$	RD Delay From Rising Edge of Clock, RD Low RD Delay From Falling Edge of Clock, RD Low RD Delay From Rising Edge of Clock, RD High RD Delay From Falling Edge of Clock, RD High		85 95 85 85	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
WR	$t_{DL\bar{F}}(WR)$ $t_{DL\bar{G}}(WR)$ $t_{DH\bar{F}}(WR)$ $t_w(WR\bar{L})$	WR Delay From Rising Edge of Clock, WR Low WR Delay From Falling Edge of Clock, WR Low WR Delay From Falling Edge of Clock, WR High Pulse Width, WR Low		65 80 80 110	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
DT	$t_{DL(MI)}$ $t_{DH(MI)}$	DT Delay From Rising Edge of Clock, DT Low DT Delay From Rising Edge of Clock, DT High		100 100	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
RFST	$t_{DL(RF)}$ $t_{DH(RF)}$	RFST Delay From Rising Edge of Clock, RFST Low RFST Delay From Rising Edge of Clock, RFST High		130 120	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
WAIT	$t_w(WT)$	WAIT Setup Time to Falling Edge of Clock		70	nsec	
HALT	$t_D(HALT)$	HALT Delay Time From Falling Edge of Clock		300	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
INT	$t_w(INT)$	INT Setup Time to Rising Edge of Clock		80	nsec	
NMI	$t_w(NMI\bar{L})$	Pulse Width, NMI Low		80	nsec	
BUSRD	$t_w(BUSQ)$	BUSRD Setup Time to Rising Edge of Clock		50	nsec	
BUSSAK	$t_{DL(BA)}$ $t_{DH(BA)}$	BUSAK Delay From Rising Edge of Clock, BUSAK Low BUSAK Delay From Falling Edge of Clock, BUSAK High		100 100	nsec	$t_{dem} = t_w(\phi H) + t_{cd} - 45$ $t_{act} = t_c - 170$ $t_{cd} = t_w(\phi L) + t_r - 70$
RESET	$t_w(RS)$	RESET Setup Time to Rising Edge of Clock		60	nsec	
I _F (C)		Delay to Phase (MREQ, IORQ, RD and WR)		80	nsec	
t_{mr}		M1 Stable Prior to IORQ (Interrupt Ack.)		1111	nsec	

NOTES:

- A. Data should be enabled upon the CPU data bus when RD is active. During interrupt acknowledge data should be enabled when INT and RFST are both active.
- B. All control signals are internally synchronized, so they may be totally synchronous with respect to the clock.
- C. The RESET signal must be active for a minimum of 3 clock cycles.
- D. Output Delay vs. Loaded Capacitance
 $TA = 10^\circ C$ $V_{CC} = +5V \pm 5\%$
 Add 10nsec delay for each 50pf increase in load up to maximum of 200pf for data bus and 100pf for address & control lines.
- E. Although static by design, testing guarantees $t_{w(\phi H)} \leq 200$ nsec maximum.



Load circuit for Output

66

RD is a tristate signal which indicates that the CPU wishes to read data from either memory or an I/O device as indicated by MREQ or IORD.

WR is a tristate control signal which indicates that the CPU wishes to write data to memory or an I/O device as indicated by MREQ and IOWR. Some Z80 I/O devices have no WR input. These devices assume a Write operation when IOWR is low and RD is high. RD low specifies a Read operation.

The various ways in which the three control signals, M1, IORD, and RD may be interpreted are summarized in Table 7-5, which occurs in the description of the Z80 PIO device.

RFSH is a control signal used to refresh dynamic memories. When RFSH is output low, the current MREQ signal should be used to refresh dynamic memory, as addressed by the lower seven bits of the Address Bus, A0 - A6.

Next we will describe CPU control signals.

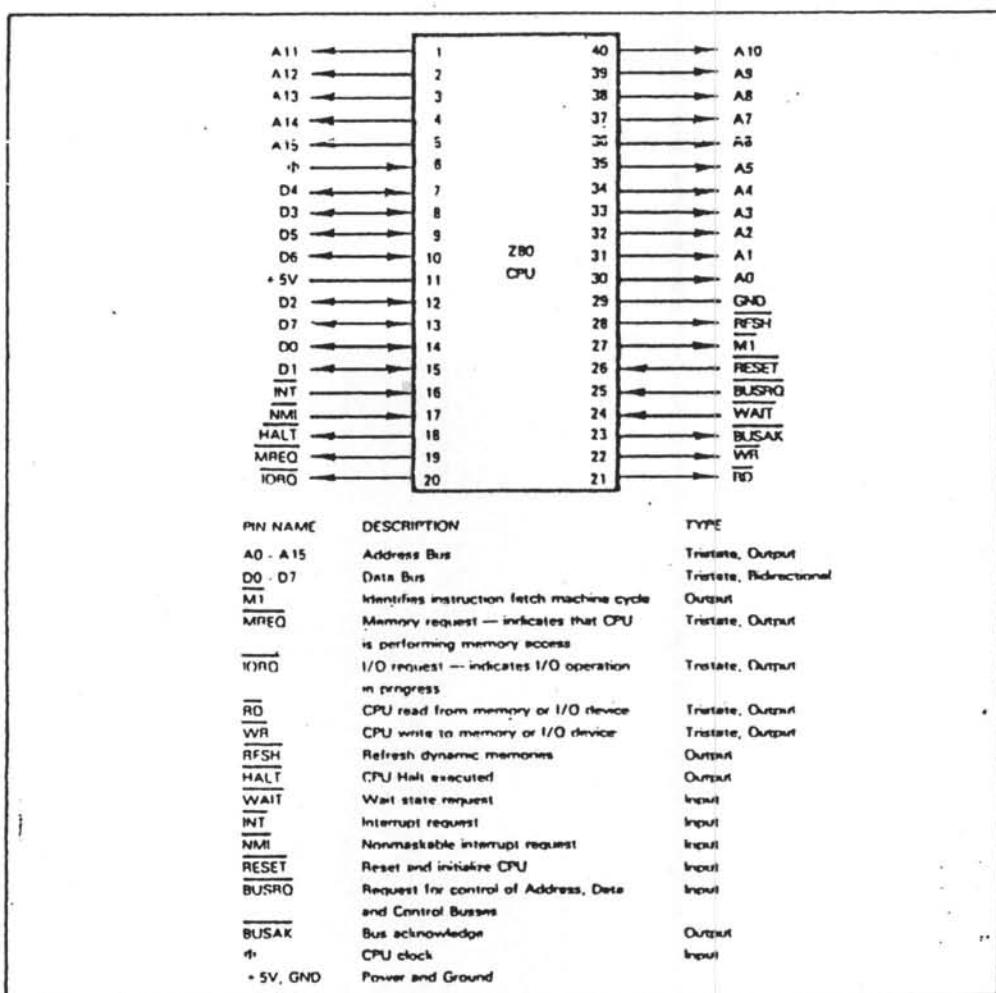


Figure 7-4 Z80 CPU Signals and Pin Assignments



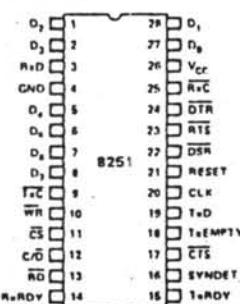
Silicon Gate MOS 8251

PROGRAMMABLE COMMUNICATION INTERFACE

- Synchronous and Asynchronous Operation
 - Synchronous:
 - 5-8 Bit Characters
 - Internal or External Character Synchronization
 - Automatic Sync Insertion
 - Asynchronous:
 - 5-8 Bit Characters
 - Clock Rate — 1, 16 or 64 Times Baud Rate
 - Break Character Generation
 - 1, 1½, or 2 Stop Bits
 - False Start Bit Detection
- Baud Rate — DC to 56 k Baud (Sync Mode)
DC to 9.6k Baud (Async Mode)
- Full Duplex, Double Buffered, Transmitter and Receiver
- Error Detection — Parity, Overrun, and Framing
- Fully Compatible with 8080 CPU
- 28-Pin DIP Package
- All Inputs and Outputs Are TTL Compatible
- Single 5 Volt Supply
- Single TTL Clock

The 8251 is a Universal Synchronous/Asynchronous Receiver / Transmitter (USART) Chip designed for data communications in microcomputer systems. The USART is used as a peripheral device and is programmed by the CPU to operate using virtually any serial data transmission technique presently in use (including IBM Bi-Sync). The USART accepts data characters from the CPU in parallel format and then converts them into a continuous serial data stream for transmission. Simultaneously it can receive serial data streams and convert them into parallel data characters for the CPU. The USART will signal the CPU whenever it can accept a new character for transmission or whenever it has received a character for the CPU. The CPU can read the complete status of the USART at any time. These include data transmission errors and control signals such as SYNDET, TxEMPTY. The chip is constructed using N-channel silicon gate technology.

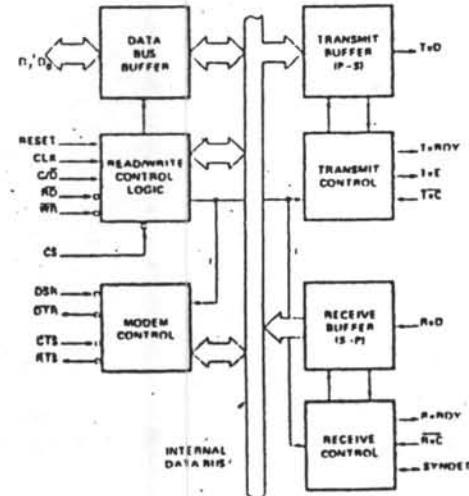
PIN CONFIGURATION



Pin Name	Pin Function
D7-D0	Data Bus 8 bits
CJO	Control or Data is to be Written or Read
RD	Read Data Command
WR	Write Data or Control Command
CS	Chip Enable
CLK	Clock Pulse (TTL)
RESET	Reset
TxC	Transmitter Clock
TxD	Transmitter Data
RxD	Receiver Clock
RDY	Receiver Data
RxRDY	Receiver Ready (has character for RORO) Transmitter Ready (ready for char. from 8080)

Pin Name	Pin Function
D8	Data Bit Ready
DTR	Data Terminal Ready
SYNDET	Sync Detect
RTS	Request to Send Data
CTS	Clear to Send Data
TxE	Transmitter Empty
VCC	+5 Volt Supply
GND	Ground

BLOCK DIAGRAM



SILICON GATE MOS 8251

8251 BASIC FUNCTIONAL DESCRIPTION

General

The 8251 is a Universal Synchronous/Asynchronous Receiver/Transmitter designed specifically for the 8080 Microcomputer System. Like other I/O devices in the 8080 Microcomputer System its functional configuration is programmed by the systems software for maximum flexibility. The 8251 can support virtually any serial data technique currently in use (including IBM "bi-sync").

In a communication environment an interface device must convert parallel format system data into serial format for transmission and convert incoming serial format data into parallel system data for reception. The interface device must also delete or insert bits or characters that are functionally unique to the communication technique. In essence, the interface should appear "transparent" to the CPU, a simple input or output of byte-oriented system data.

Data Bus Buffer

This 3-state, bi-directional, 8-bit buffer is used to interface the 8251 to the 8080 system Data Bus. Data is transmitted or received by the buffer upon execution of INPUT or OUTPUT instructions of the 8080 CPU. Control words, Command words and Status information are also transferred through the Data Bus Buffer.

Read/Write Control Logic

This functional block accepts inputs from the 8080 Control bus and generates control signals for overall device operation. It contains the Control Word Register and Command Word Register that store the various control formats for device functional definition.

RESET (Reset)

A "high" on this input forces the 8251 into an "Idle" mode. The device will remain at "Idle" until a new set of control words is written into the 8251 to program its functional definition.

CLK (Clock)

The CLK input is used to generate internal device timing and is normally connected to the Phase 2 (TTL) output of the 8224 Clock Generator. No external inputs or outputs are referenced to CLK but the frequency of CLK must be greater than 30 times the Receiver or Transmitter clock inputs for synchronous mode (4 times for asynchronous mode).

WR (Write)

A "low" on this input informs the 8251 that the CPU is outputting data or control words, in essence, the CPU is writing out to the 8251.

RD (Read)

A "low" on this input informs the 8251 that the CPU is inputting data or status information, in essence, the CPU is reading from the 8251.

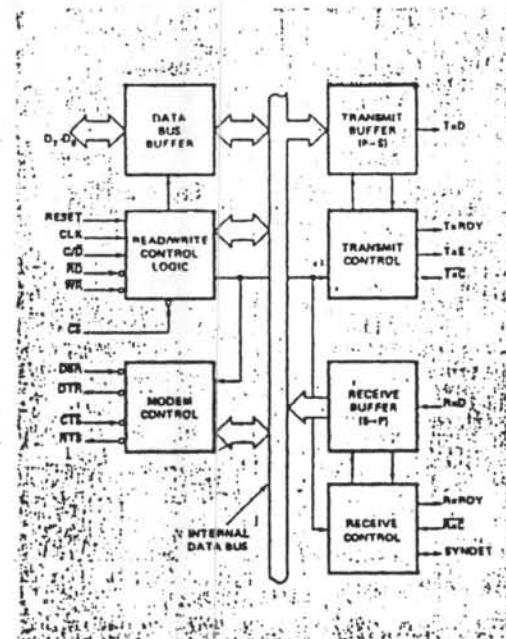
C/D (Control/Data)

This input, in conjunction with the WR and RD inputs informs the 8251 that the word on the Data Bus is either a data character, control word or status information.

1 = CONTROL 0 = DATA

CS (Chip Select)

A "low" on this input enables the 8251. No reading or writing will occur unless the device is selected.



C/D	RD	WR	CS	
0	0	1	0	8251 - DATA BUS
0	1	0	0	DATA BUS - 8251
1	0	1	0	STATUS - DATA BUS
1	1	0	0	DATA BUS - CONTROL
X	X	X	1	DATA BUS - 3-STATE

SILICON GATE MOS 8251

Modem Control

The 8251 has a set of control inputs and outputs that can be used to simplify the interface to almost any Modem. The modem control signals are general purpose in nature and can be used for functions other than Modem control, if necessary.

DSR (Data Set Ready)

The DSR input signal is general purpose in nature. Its condition can be tested by the CPU using a Status Read operation. The DSR Input is normally used to test Modem conditions such as Data Set Ready.

DTR (Data Terminal Ready)

The DTR output signal is general purpose in nature. It can be set "low" by programming the appropriate bit in the Command Instruction word. The DTR output signal is normally used for Modem control such as Data Terminal Ready or Rate Select.

RTS (Request to Send)

The RTS output signal is general purpose in nature. It can be set "low" by programming the appropriate bit in the Command Instruction word. The RTS output signal is normally used for Modem control such as Request to Send.

CTS (Clear to Send)

A "low" on this input enables the 8251 to transmit data (serial) if the Tx EN bit in the Command byte is set to a "one."

Transmitter Buffer

The Transmitter Buffer accepts parallel data from the Data Bus Buffer, converts it to a serial bit stream, inserts the appropriate characters or bits (based on the communication technique) and outputs a composite serial stream of data on the TxD output pin.

Transmitter Control

The Transmitter Control manages all activities associated with the transmission of serial data. It accepts and issues signals both externally and internally to accomplish this function.

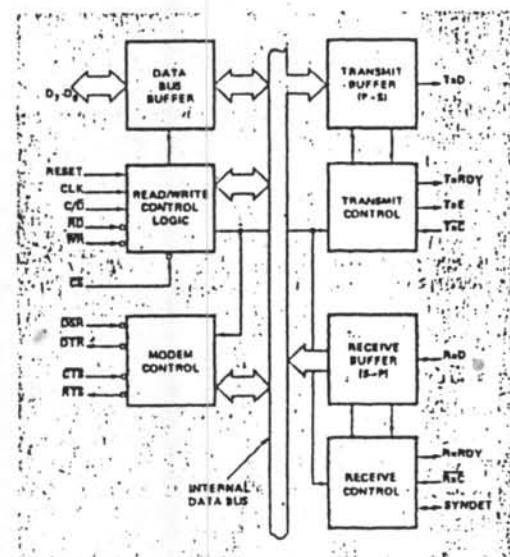
TxRDY (Transmitter Ready)

This output signals the CPU that the transmitter is ready to accept a data character. It can be used as an interrupt to the system or for the Polled operation the CPU can check TxRDY using a status read operation. TxRDY is automatically reset when a character is loaded from the CPU.

TxE (Transmitter Empty)

When the 8251 has no characters to transmit, the TxE output will go "high". It resets automatically upon receiving a character from the CPU. TxE can be used to indicate the end of a transmission mode, so that the CPU "knows" when to "turn the line around" in the half-duplexed operational mode.

In SYNChronous mode, a "high" on this output indicates that a character has not been loaded and the SYNC character or characters are about to be transmitted automatically as "fillers".



TxC (Transmitter Clock)

The Transmitter Clock controls the rate at which the character is to be transmitted. In the Synchronous transmission mode, the frequency of TxC is equal to the actual Baud Rate (1X). In Asynchronous transmission mode, the frequency of TxC is a multiple of the actual Baud Rate. A portion of the mode instruction selects the value of the multiplier; it can be 1x, 16x or 64x the Baud Rate.

For Example:

- If Baud Rate equals 110 Baud,
TxC equals 110 Hz (1x)
- TxC equals 1.76 kHz (16x)
- TxC equals 7.04 kHz (64x).
- If Baud Rate equals 9600 Baud,
TxC equals 614.4 kHz (64x).

The falling edge of TxC shifts the serial data out of the 8251.

SILICON GATE MOS 8251

Receiver Buffer

This Receiver accepts serial data, converts this serial input to parallel format, checks for bits or characters that are unique to the communication technique and sends an "assembled" character to the CPU. Serial data is input to the RxD pin.

Receiver Control

This functional block manages all receiver-related activities.

RxDY (Receiver Ready)

This output indicates that the 8251 contains a character that is ready to be input to the CPU. RxDY can be connected to the interrupt structure of the CPU or for Polled operation the CPU can check the condition of RxDY using a status read operation. RxDY is automatically reset when the character is read by the CPU.

RxC (Receiver Clock)

The Receiver Clock controls the rate at which the character is to be received. In Synchronous Mode, the frequency of RxC is equal to the actual Baud Rate (1x). In Asynchronous Mode, the frequency of RxC is a multiple of the actual Baud Rate. A portion of the mode instruction selects the value of the multiplier; it can be 1x, 16x or 64x the Baud Rate.

For Example: If Baud Rate equals 300 Baud,

RxC equals 300 Hz (1x)

RxC equals 4800 Hz (16x)

RxC equals 19.2 kHz (64x).

If Baud Rate equals 2400 Baud,

RxC equals 2400 Hz (1x)

RxC equals 38.4 kHz (16x)

RxC equals 153.6 kHz (64x).

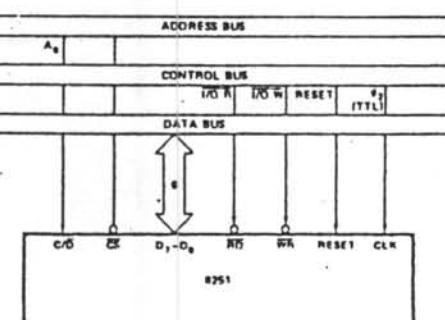
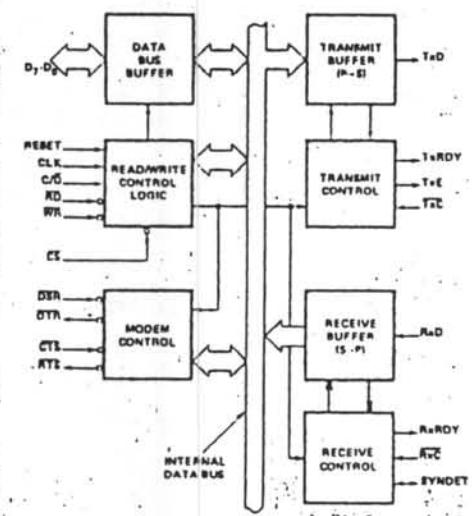
Data is sampled into the 8251 on the rising edge of RxC.

NOTE: In most communications systems, the 8251 will be handling both the transmission and reception operations of a single link. Consequently, the Receive and Transmit Baud Rates will be the same. Both TxC and RxC will require identical frequencies for this operation and can be tied together and connected to a single frequency source (Baud Rate Generator) to simplify the interface.

SYNDET (SYNC Detect)

This pin is used in SYNChronous Mode only. It is used as either input or output, programmable through the Control Word. It is reset to "low" upon RESET. When used as an output (Internal Sync mode), the SYNDET pin will go "high" to indicate that the 8251 has located the SYNC character in the Receive mode. If the 8251 is programmed to use double Sync characters (bi-sync), then SYNDET will go "high" in the middle of the last bit of the second Sync character. SYNDET is automatically reset upon a Status Read operation.

When used as an input, (external SYNC detect mode), a positive going signal will cause the 8251 to start assembling data characters on the falling edge of the next RxC. Once in SYNC, the "high" input signal can be removed. The duration of the high signal should be at least equal to the period of RxC.



8251 Interface to 8080 Standard System Bus

SILICON GATE MOS 8251

DETAILED OPERATION DESCRIPTION

General

The complete functional definition of the 8251 is programmed by the systems software. A set of control words must be sent out by the CPU to initialize the 8251 to support the desired communications format. These control words will program the: BAUD RATE, CHARACTER LENGTH, NUMBER OF STOP BITS, SYNCHRONOUS or ASYNCHRONOUS OPERATION, EVEN/ODD PARITY etc. In the Synchronous Mode, options are also provided to select either internal or external character synchronization.

Once programmed, the 8251 is ready to perform its communication functions. The TxRDY output is raised "high" to signal the CPU that the 8251 is ready to receive a character. This output (TxRDY) is reset automatically when the CPU writes a character into the 8251. On the other hand, the 8251 receives serial data from the MODEM or I/O device, upon receiving an entire character the RxRDY output is raised "high" to signal the CPU that the 8251 has a complete character ready for the CPU to fetch. RxRDY is reset automatically upon the CPU read operation.

The 8251 cannot begin transmission until the TxEN (Transmitter Enable) bit is set in the Command Instruction and it has received a Clear To Send (CTS) input. The TxD output will be held in the marking state upon Reset.

Programming the 8251

Prior to starting data transmission or reception, the 8251 must be loaded with a set of control words generated by the CPU. These control signals define the complete functional definition of the 8251 and must immediately follow a Reset operation (internal or external).

The control words are split into two formats:

1. Mode Instruction
2. Command Instruction

Mode Instruction

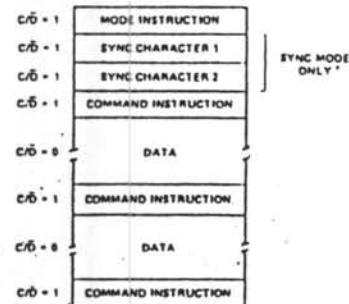
This format defines the general operational characteristics of the 8251. It must follow a Reset operation (internal or external). Once the Mode instruction has been written into the 8251 by the CPU, SYNC characters or Command instructions may be inserted.

Command Instruction

This format defines a status word that is used to control the actual operation of the 8251.

Both the Mode and Command instructions must conform to a specified sequence for proper device operation. The Mode Instruction must be inserted immediately following a Reset operation, prior to using the 8251 for data communication.

All control words written into the 8251 after the Mode Instruction will load the Command Instruction. Command Instructions can be written into the 8251 at any time in the data block during the operation of the 8251. To return to the Mode Instruction format a bit in the Command Instruction word can be set to initiate an Internal Reset operation which automatically places the 8251 back into the Mode Instruction format. Command Instructions must follow the Mode Instructions or Sync characters.



Typical Data Block

SILICON GATE MOS 8251

Mode Instruction Definition

The 8251 can be used for either Asynchronous or Synchronous data communication. To understand how the Mode Instruction defines the functional operation of the 8251 the designer can best view the device as two separate components sharing the same package. One Asynchronous the other Synchronous. The format definition can be changed "on the fly" but for explanation purposes the two formats will be isolated.

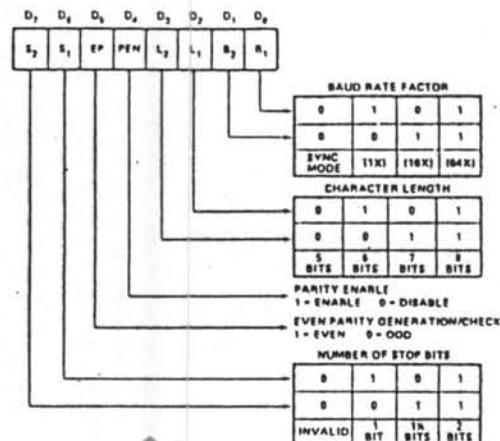
Asynchronous Mode (Transmission)

Whenever a data character is sent by the CPU the 8251 automatically adds a Start bit (low level) and the programmed number of Stop bits to each character. Also, an even or odd Parity bit is inserted prior to the Stop bit(s), as defined by the Mode Instruction. The character is then transmitted as a serial data stream on the TxD output. The serial data is shifted out on the falling edge of TxCl at a rate equal to 1, 1/16, or 1/64 that of the TxCl, as defined by the Mode Instruction. BREAK characters can be continuously sent to the TxD if commanded to do so.

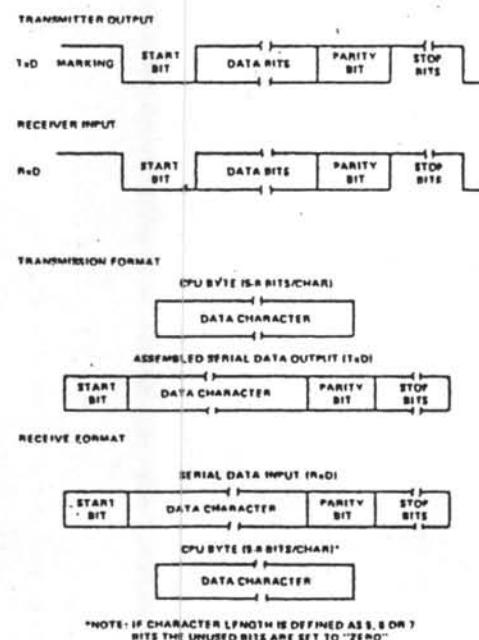
When no data characters have loaded into the 8251 the TxD output remains "high" (marking) unless a Break (continuously low) has been programmed.

Asynchronous Mode (Receive)

The RxD line is normally high. A falling edge on this line triggers the beginning of a START bit. The validity of this START bit is checked by again strobing this bit at its nominal center. If a low is detected again, it is a valid START bit, and the bit counter will start counting. The bit counter locates the center of the data bits, the parity bit (if it exists) and the stop bits. If parity error occurs, the parity error flag is set. Data and parity bits are sampled on the RxD pin with the rising edge of RxCl. If a low level is detected as the STOP bit, the Framing Error flag will be set. The STOP bit signals the end of a character. This character is then loaded into the parallel I/O buffer of the 8251. The RxRDY pin is raised to signal the CPU that a character is ready to be fetched. If a previous character has not been fetched by the CPU, the present character replaces it in the I/O buffer, and the OVERRUN flag is raised (thus the previous character is lost). All of the error flags can be reset by a command instruction. The occurrence of any of these errors will not stop the operation of the 8251.



Mode Instruction Format, Asynchronous Mode



Asynchronous Mode

SILICON GATE MOS 8251

Synchronous Mode (Transmission)

The TxD output is continuously high until the CPU sends its first character to the 8251 which usually is a SYNC character. When the CTS line goes low, the first character is serially transmitted out. All characters are shifted out on the falling edge of TxC. Data is shifted out at the same rate as the TxC.

Once transmission has started, the data stream at TxD output must continue at the TxC rate. If the CPU does not provide the 8251 with a character before the 8251 becomes empty, the SYNC characters (or character if in single SYNC word mode) will be automatically inserted in the TxD data stream. In this case, the TxEMPTY pin is raised high to signal that the 8251 is empty and SYNC characters are being sent out. The TxEMPTY pin is internally reset by the next character being written into the 8251.

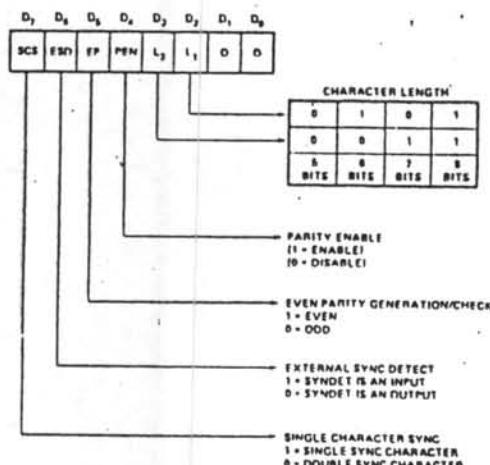
Synchronous Mode (Receive)

In this mode, character synchronization can be internally or externally achieved. If the internal SYNC mode has been programmed, the receiver starts in a HUNT mode. Data on the RxD pin is then sampled on the rising edge of RxC. The content of the Rx buffer is continuously compared with the first SYNC character until a match occurs. If the 8251 has been programmed for two SYNC characters, the subsequent received character is also compared; when both SYNC characters have been detected, the USART ends the HUNT mode and is in character synchronization. The SYNDET pin is then set high, and is reset automatically by a STATUS READ.

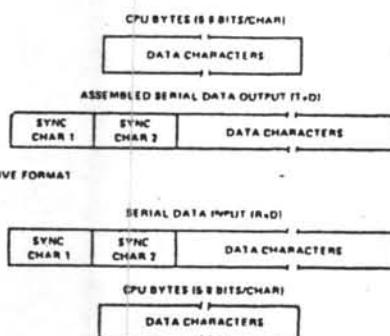
In the external SYNC mode, synchronization is achieved by applying a high level on the SYNDET pin. The high level can be removed after one RxC cycle.

Parity error and overrun error are both checked in the same way as in the Asynchronous Rx mode.

The CPU can command the receiver to enter the HUNT mode if synchronization is lost.



Mode Instruction Format, Synchronous Mode



Synchronous Mode, Transmission Format

SILICON GATE MOS 8251

COMMAND INSTRUCTION DEFINITION

Once the functional definition of the 8251 has been programmed by the Mode Instruction and the Sync Characters are loaded (If In Sync Mode) then the device is ready to be used for data communication. The Command Instruction controls the actual operation of the selected format. Functions such as: Enable Transmit/Receive, Error Reset and Modem Controls are provided by the Command Instruction.

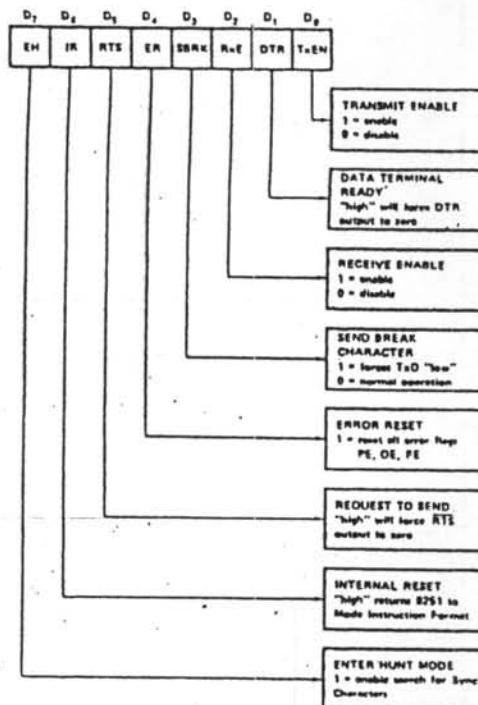
Once the Mode Instruction has been written into the 8251 and Sync characters inserted, if necessary, then all further "control writes" ($C/D = 1$) will load the Command Instruction. A Reset operation (internal or external) will return the 8251 to the Mode Instruction Format.

STATUS READ DEFINITION

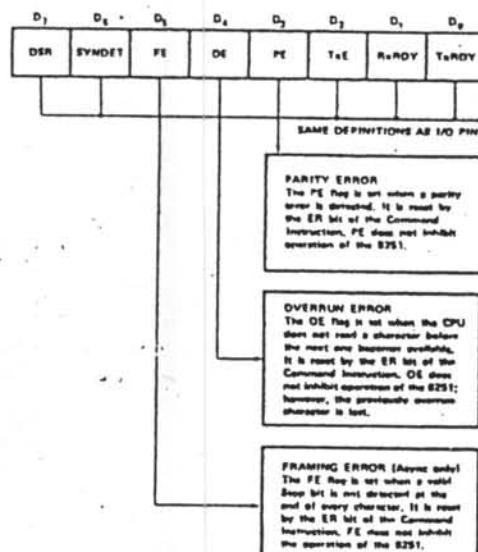
In data communication systems it is often necessary to examine the "status" of the active device to ascertain if errors have occurred or other conditions that require the processor's attention. The 8251 has facilities that allow the programmer to "read" the status of the device at any time during the functional operation.

A normal "read" command is issued by the CPU with the C/D input at one to accomplish this function.

Some of the bits in the Status Read Format have identical meanings to external output pins so that the 8251 can be used in a completely Polled environment or in an interrupt driven environment.



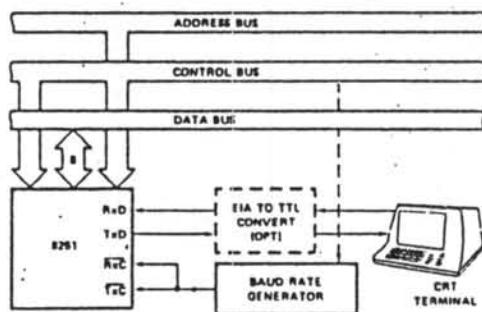
Command Instruction Format



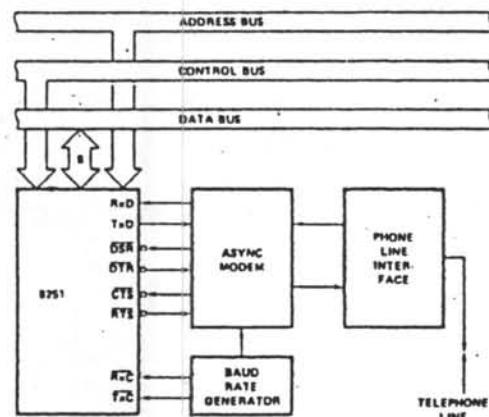
Status Read Format

SILICON GATE MOS 8251

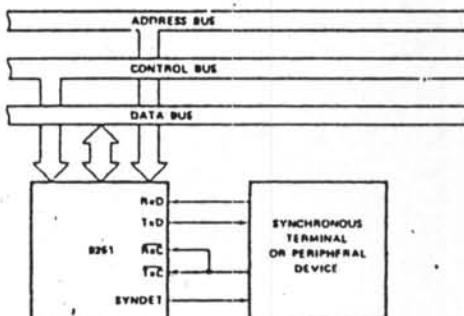
APPLICATIONS OF THE 8251



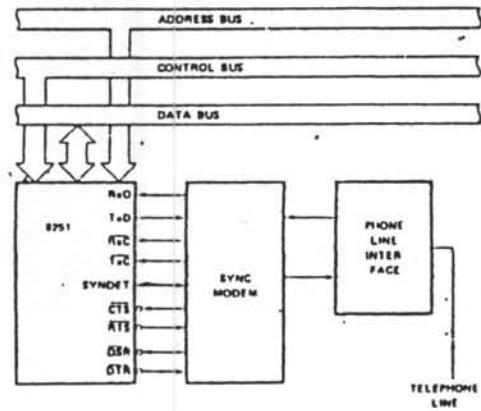
Asynchronous Serial Interface to CRT Terminal,
DC-9600 Baud



Asynchronous Interface to Telephone Lines



Synchronous Interface to Terminal or Peripheral Device



Synchronous Interface to Telephone Lines

SILICON GATE MOS 8251

D.C. Characteristics: $T_A = 0^\circ\text{C}$ to 70°C ; $V_{CC} = +5V \pm 5\%$; $V_{SS} = 0V$

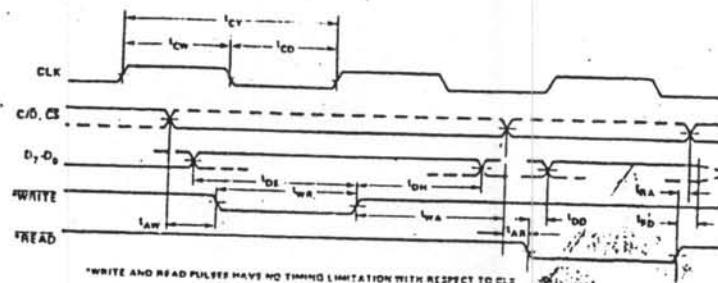
Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions
V_{IL}	Input Low Voltage			.8	V	
V_{IH}	Input High Voltage	2.0			V	
V_{OL}	Output Low Voltage			.4	V	$I_{OL} = 2.0\text{mA (DB}_{0.7}\text{)}$, 1.6mA (Others)
V_{OH}	Output High Voltage	2.4			V	$I_{OH} = 150\mu\text{A (DB}_{0.7}\text{)}$, $100\mu\text{A (Others)}$
I_{CC}	Power Supply Current		80		mA	
I_{LI}	Input Load Current		10		μA	$V_{IN} = 0V$ to $5.25V$
I_{LOL}	Output Leakage Current (DB Low)	-100			μA	$V_{OUT} = 0.4V$
I_{LOH}	Output Leakage Current (DB High)	+10			μA	$V_{OUT} = V_{CC}$

A.C. Characteristics: $T_A = 0^\circ\text{C}$ to 70°C ; $V_{CC} = +5V \pm 5\%$; $V_{SS} = 0V$

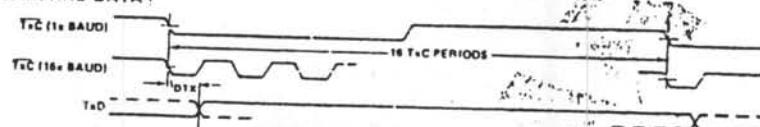
Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions
t_{CY}	Clock Period		480		ns	
t_{CW}	Clock Pulse Width		220		ns	
t_{CD}	Clock Pulse Delay		260		ns	
$t_{R,F}$	Clock Rise and Fall Time		50		ns	
t_{WR}	Write Pulse Width		400		ns	
t_{DS}	Data Set-Up Time for WRITE		300		ns	
t_{DH}	Data Hold Time for WRITE		20		ns	
t_{DD}	Data Delay from READ		350		ns	$C_L = 150\text{pF}$
t_{FD}	READ to Data Floating		160		ns	$C_L = 150\text{pF}$
t_{AW}	Address Stable before WRITE	0			ns	
t_{WA}	Address Hold Time for WRITE		40		ns	
t_{AR}	Address Stable before READ		0		ns	
t_{RA}	Address Hold Time for READ		0		ns	
t_{DTx}	TxD Delay from Rising Edge of TxC		300		ns	
t_{SRx}	Rx Data Set-Up Time to Sampling Pulse		500		ns	
t_{HRx}	Rx Data Hold Time to Sampling Pulse		6		CLK Period	
t_{Tx}	Transmitter Input Clock Frequency 1X Baud Rate 16X and 64X Baud Rate		56 615		KHz KHz	
t_{Rx}	Receiver Input Clock Frequency 1X Baud Rate 16X and 64X Baud Rate		56 615		KHz KHz	
t_{Tx}	TxDelay from Center of Data Bit		6		CLK Period	$C_L = 50\text{pF}$
t_{Rx}	RxDelay from Center of Data Bit		6		CLK Period	
t_{IS}	Internal SYNDET Delay from Center of Data Bit		6		CLK Period	
t_{ES}	External SYNDET Set-Up Time before Rising Edge of RxC		6		CLK Period	

SILICON GATE MOS 8251

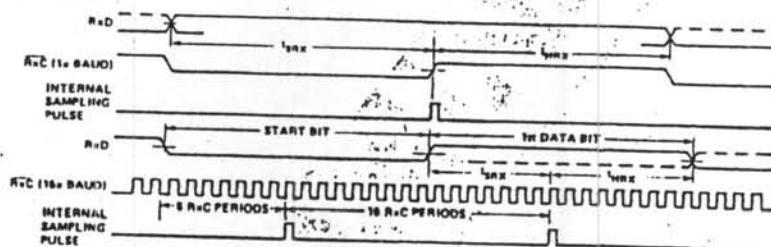
READ AND WRITE TIMING



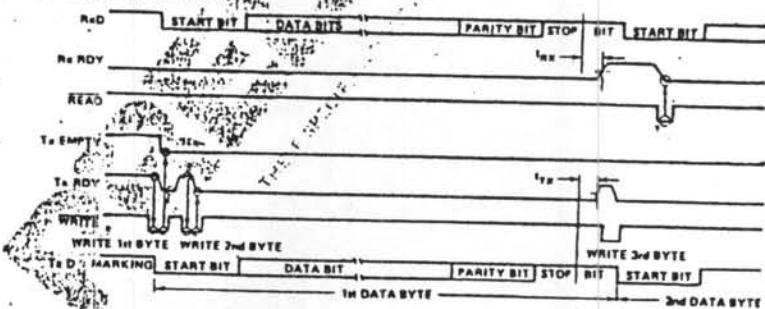
TRANSMITTER CLOCK AND DATA



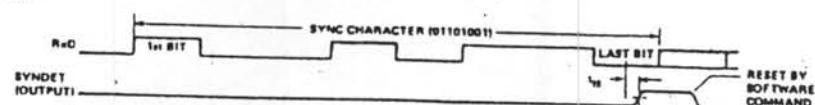
RECEIVER CLOCK AND DATA



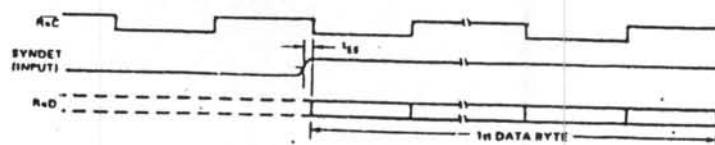
Tx RDY AND Rx RDY TIMING (ASYNC MODE)



INTERNAL SYNC DETECT



EXTERNAL SYNC DETECT



2716*

16K (2K x 8) UV ERASABLE PROM

- Fast Access Time
 - 350 ns Max. 2716-1
 - 390 ns Max. 2716-2
 - 450 ns Max. 2716
 - 490 ns Max. 2716-5
 - 650 ns Max. 2716-6

- Single +5V Power Supply
- Low Power Dissipation
 - 525 mW Max. Active Power
 - 132 mW Max. Standby Power

■ Pin Compatible to Intel® 2732 EPROM

- Simple Programming Requirements
 - Single Location Programming
 - Programs with One 50 ms Pulse

■ Inputs and Outputs TTL Compatible during Read and Program

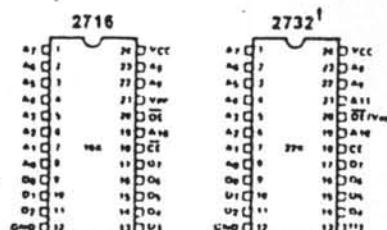
■ Completely Static

The Intel™ 2716 is a 16,384-bit ultraviolet erasable and electrically programmable read-only memory (EPROM). The 2716 operates from a single 5-volt power supply, has a static standby mode, and features fast single address location programming. It makes designing with EPROMs faster, easier and more economical.

The 2716, with its single 5-volt supply and with an access time up to 350 ns, is ideal for use with the newer high performance +5V microprocessors such as Intel's 8085 and 8086. A selected 2716-5 and 2716-6 is available for slower speed applications. The 2716 is also the first EPROM with a static standby mode which reduces the power dissipation without increasing access time. The maximum active power dissipation is 525 mW while the maximum standby power dissipation is only 132 mW, a 75% savings.

The 2716 has the simplest and fastest method yet devised for programming EPROMs — single pulse TTL level programming. No need for high voltage pulsing because all programming controls are handled by TTL signals. Program any location at any time—either individually, sequentially or at random, with the 2716's single address location programming. Total programming time for all 16,384 bits is only 100 seconds.

PIN CONFIGURATION



[†]Refer to 2732
data sheet for
specifications

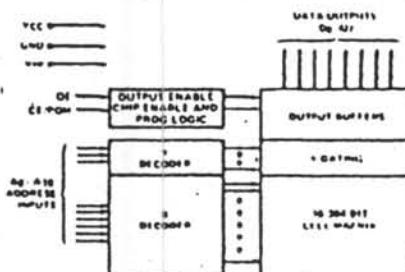
PIN NAMES

A ₀ -A ₁₂	ADDRESSES
CE/PROG	CHIP ENABLE/PROGRAM
OE	OUTPUT ENABLE
O ₀ -O ₇	OUTPUTS

MODE SELECTION

MODE	V _H	V _L	I _H	I _L	V _{DD}	V _{SS}	D _{OUT}
Read	V _H	V _L	+5	+5			
Standby	V _H	V _L	Don't Care	+5	+5		High Z
Program	Pushed V _L to V _H	V _H	+25	+5			D _{OUT}
Program Verify	V _H	V _L	+25	+5			D _{OUT}
Program Erase	V _H	V _H	+25	+5			High Z

BLOCK DIAGRAM



INTEL CORPORATION ASSUMES NO RESPONSIBILITY FOR THE USE OF ANY CIRCUITRY OTHER THAN CIRCUITRY ENCODED IN AN INTEL PRODUCT. NO OTHER CIRCUIT PATENT LICENSES ARE IMPLIED.

*PART(S) ALSO AVAILABLE IN EXTENDED TEMPERATURE RANGE FOR MILITARY AND INDUSTRIAL GRADE APPLICATIONS.

Intel Corporation, 3065 Bowers Avenue, Santa Clara, California 95051.

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PROGRAMMING

The programming specifications are described in the Data Catalog PROM/ROM Programming Instructions Section.

Absolute Maximum Ratings*

Temperature Under Bias	-10°C to +80°C
Storage Temperature	-65°C to +125°C
All Input or Output Voltages with Respect to Ground	+6V to -0.3V
V _{PP} Supply Voltage with Respect to Ground During Program	+26.5V to -0.3V

*COMMENT: Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

DC and AC Operating Conditions During Read

	2716	2716-1	2716-2	2716-5	2716-6
Temperature Range	0°C - 70°C				
V _{CC} Power Supply ^[1,2]	5V ± 5%	5V ± 10%	5V ± 5%	5V ± 5%	5V ± 5%
V _{PP} Power Supply ^[2]	V _{CC}				

READ OPERATION

D.C. and Operating Characteristics

Symbol	Parameter	Limits			Unit	Conditions
		Min.	Typ. ^[3]	Max.		
I _{L1}	Input Load Current			10	μA	V _{IN} = 5.25V
I _{L0}	Output Leakage Current			10	μA	V _{OUT} = 5.25V
I _{PP1} ^[2]	V _{PP} Current			5	mA	V _{PP} = 5.25V
I _{CC1} ^[2]	V _{CC} Current (Standby)		10	25	mA	CE = V _{IH} , OE = V _{IL}
I _{CC2} ^[2]	V _{CC} Current (Active)		57	100	mA	OE = CE = V _{IL}
V _{IL}	Input Low Voltage	-0.1		0.8	V	
V _{IH}	Input High Voltage	2.0		V _{CC} +1	V	
V _{OL}	Output Low Voltage			0.45	V	I _{OL} = 2.1 mA
V _{OH}	Output High Voltage	2.4			V	I _{OH} = -400 μA

- NOTES: 1. V_{CC} must be applied simultaneously or before V_{PP} and removed simultaneously or after V_{PP}.
 2. V_{PP} may be connected directly to V_{CC} except during programming. The supply current would then be the sum of I_{CC} and I_{PP1}.
 3. Typical values are for T_A = 25°C and nominal supply voltages.
 4. This parameter is only simulated and is not 100% tested.

A.C. Characteristics

Symbol	Parameter	Limits (ns)					Test Conditions
		2716 Min. Max.	2716-1 Min. Max.	2716-2 Min. Max.	2716-5 Min. Max.	2716-6 Min. Max.	
t _{ACC}	Address to Output Delay	450	350	390	450	450	CE = OE = V _{IL}
t _{CE}	CE to Output Delay	450	350	390	490	850	OE = V _{IL}
t _{OE}	Output Enable to Output Delay	120	120	120	160	200	CE = V _{IL}
t _{OF}	Output Enable High to Output Float	0 100	0 100	0 100	0 100	0 100	CE = V _{IL}
t _{OH}	Output Hold from Addresses, CE or OE Whichever Occurred First	0	0	0	0	0	CE = OE = V _{IL}

A.C. Characteristics

Symbol	Parameter	Limits (ns)										Test Conditions
		2716		2716-1		2716-2		2716-5		2716-6		
		Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
t_{ACC}	Address to Output Delay	450		350		390		450		450		$\bar{CE} = \bar{OE} = V_{IL}$
t_{CE}	\bar{CE} to Output Delay	450		350		390		490		650		$\bar{OE} = V_{IL}$
t_{OE}	Output Enable to Output Delay	120		120		120		180		200		$\bar{CE} = V_{IL}$
t_{OF}	Output Enable High to Output Float	0	100	0	100	0	100	0	100	0	100	$\bar{CE} = V_{IL}$
t_{OH}	Output Hold from Address, \bar{CE} or \bar{OE} Whichever Occurred First	0		0		0		0		0		$\bar{CE} = \bar{OE} = V_{IL}$

Capacitance [4] $T_A = 25^\circ C$, $f = 1$ MHz

Symbol	Parameter	Typ.	Max.	Unit	Conditions
C_{IN}	Input Capacitance	4	6	pF	$V_{IN} = 0V$
C_{OUT}	Output Capacitance	8	12	pF	$V_{OUT} = 0V$

A.C. Test Conditions:

Output Load: 1 TTL gate and $C_L = 100$ pF

Input Rise and Fall Times: <20 ns

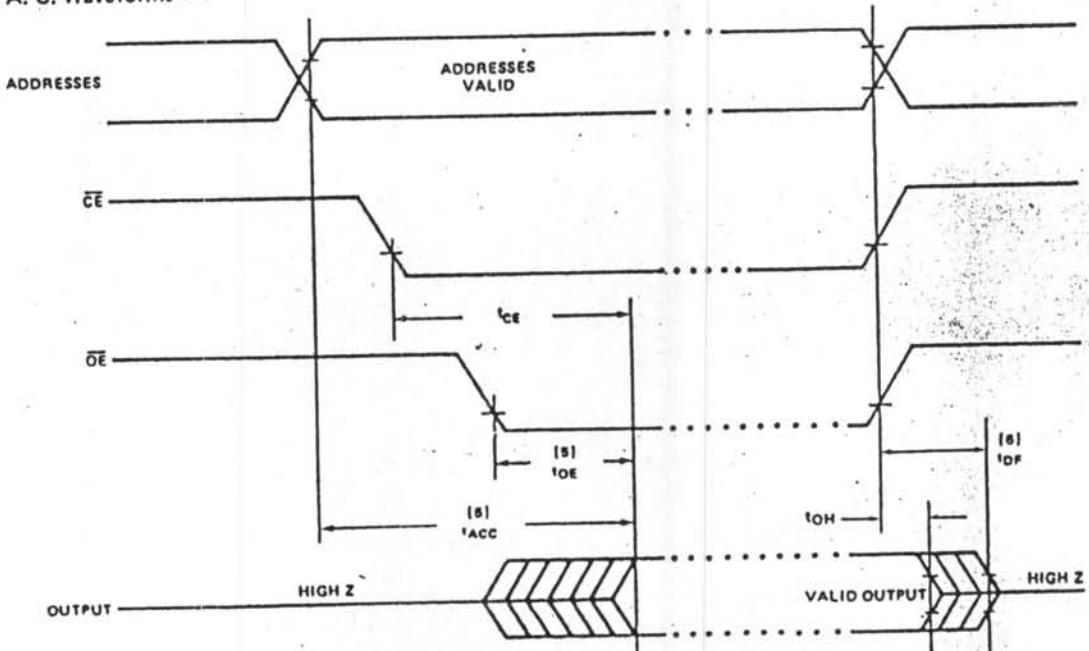
Input Pulse Levels: 0.8V to 2.2V

Timing Measurement Reference Level:

Inputs 1V and 2V

Outputs 0.8V and 2V

A.C. Waveforms [1]



- NOTE:
1. V_{CC} must be applied simultaneously or before V_{PP} and removed simultaneously or after V_{PP} .
 2. V_{PP} may be connected directly to V_{CC} except during programming. The supply current would then be the sum of I_{CC} and I_{PP} .
 3. Typical values are for $T_A = 25^\circ C$ and nominal supply voltages.
 4. This parameter is only sampled and is not 100% tested.
 5. This parameter is only sampled and is not 100% tested.
 6. OE may be delayed up to $t_{ACC} - t_{OE}$ after the falling edge of CE without impact on t_{ACC} .
 7. t_{OF} is specified from OE or CE, whichever occurs first.

ERASURE CHARACTERISTICS

The erasure characteristics of the 2716 are such that erasure begins to occur when exposed to light with wavelengths shorter than approximately 4000 Angstroms (\AA). It should be noted that sunlight and certain types of fluorescent lamps have wavelengths in the 3000–4000 \AA range. Data show that constant exposure to room level fluorescent lighting could erase the typical 2716 in approximately 3 years, while it would take approximately 1 week to cause erasure when exposed to direct sunlight. If the 2716 is to be exposed to these types of lighting conditions for extended periods of time, opaque labels are available from Intel which should be placed over the 2716 window to prevent unintentional erasure.

The recommended erasure procedure (see Data Catalog PROM/ROM Programming Instruction Section) for the 2716 is exposure to shortwave ultraviolet light which has a wavelength of 2537 Angstroms (\AA). The integrated dose (i.e., UV intensity X exposure time) for erasure should be a minimum of 15 W-sec/cm². The erasure time with this dosage is approximately 15 to 20 minutes using an ultraviolet lamp with a 12000 $\mu\text{W}/\text{cm}^2$ power rating. The 2716 should be placed within 1 inch of the lamp tubes during erasure. Some lamps have a filter on their tubes which should be removed before erasure.

DEVICE OPERATION

The five modes of operation of the 2716 are listed in Table I. It should be noted that all inputs for the five modes are at TTL levels. The power supplies required are a +5V V_{CC} and a V_{PP}. The V_{PP} power supply must be at 25V during the three programming modes, and must be at 5V in the other two modes.

TABLE I. MODE SELECTION

MODE	PIN	CE/PGM 1181	OE 1201	V _{PP} 1211	V _{CC} 1241	OUTPUTS 10-11, 13-15
Read	V _{IL}	V _{IL}	+5	+5	D _{OUT}	
Standby	V _{IH}	Don't Care	+5	+5	High Z	
Program	Pulsed V _{IL} to V _{IH}	V _{IH}	+5	+5	D _{IN}	
Program Verify	V _{IL}	V _{IL}	+5	+5	D _{OUT}	
Program Inhibit	V _{IL}	V _{IH}	+5	+5	High Z	

READ MODE

The 2716 has two control functions, both of which must be logically satisfied in order to obtain data at the outputs. Chip Enable (CE) is the power control and should be used for device selection. Output Enable (OE) is the output control and should be used to gate data to the output pins, independent of device selection. Assuming that addresses are stable, address access time (t_{ACC}) is equal to the delay from CE to output (t_{CE}). Data is available at the outputs 120 ns (t_{OE}), after the falling edge of OE, assuming that CE has been low and addresses have been stable for at least t_{ACC} – t_{OE}.

STANDBY MODE

The 2716 has a standby mode which reduces the active power dissipation by 75%, from 525 mW to 132 mW. The 2716 is placed in the standby mode by applying a TTL high signal to the CE input. When in standby mode, the outputs are in a high impedance state, independent of the OE input.

OUTPUT OR-TIEING

Because 2716's are usually used in larger memory arrays, Intel has provided a 2 line control function that accommodates this use of multiple memory connections. The two line control function allows for:

- a) the lowest possible memory power dissipation, and
- b) complete assurance that output bus contention will not occur.

To most efficiently use these two control lines, it is recommended that CE (pin 18) be decoded and used as the primary device selecting function; while OE (pin 20) be made a common connection to all devices in the array and connected to the READ line from the system control bus. This assures that all deselected memory devices are in their low power standby mode and that the output pins are only active when data is desired from a particular memory device.

PROGRAMMING (See Programming Instruction Section for Waveforms.)

Initially, and after each erasure, all bits of the 2716 are in the "1" state. Data is introduced by selectively programming "0's" into the desired bit locations. Although only "0's" will be programmed, both "1's" and "0's" can be presented in the data word. The only way to change a "0" to a "1" is by ultraviolet light erasure.

The 2716 is in the programming mode when the V_{PP} power supply is at 25V and OE is at V_{IH}. The data to be programmed is applied 8 bits in parallel to the data output pins. The levels required for the address and data inputs are TTL.

When the address and data are stable, a 50 msec, active high, TTL program pulse is applied to the CE/PGM input. A program pulse must be applied at each address location to be programmed. You can program any location at any time — either individually, sequentially, or at random. The program pulse has a maximum width of 55 msec. The 2716 must not be programmed with a DC signal applied to the CE/PGM input.

Programming of multiple 2716s in parallel with the same data can be easily accomplished due to the simplicity of the programming requirements. Like inputs of the paralleled 2716s may be connected together when they are programmed with the same data. A high level TTL pulse applied to the CE/PGM input programs the paralleled 2716s.

PROGRAM INHIBIT

Programming of multiple 2716s in parallel with different data is also easily accomplished. Except for CE/PGM, all like inputs (including OE) of the parallel 2716s may be common. A TTL level program pulse applied to a 2716's CE/PGM input with V_{PP} at 25V will program that 2716. A low level CE/PGM input inhibits the other 2716 from being programmed.

PROGRAM VERIFY

A verify should be performed on the programmed bits to determine that they were correctly programmed. The verify may be performed with V_{PP} at 25V. Except during programming and program verify, V_{PP} must be at 5V.

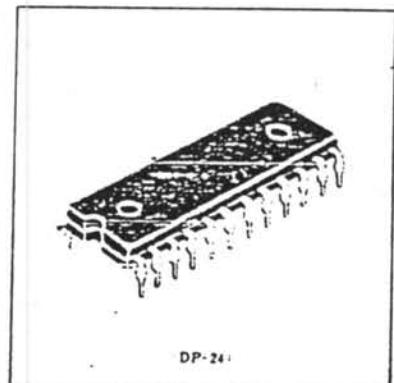
HM6116LP-2

HM6116LP-3, HM6116LP-4

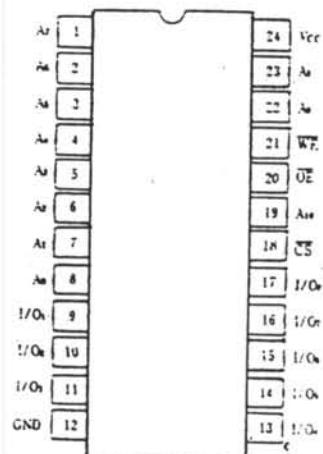
2048-word×8-bit High Speed Static CMOS RAM

■特長

- 5V單一電源です。
- 高速です。
 - アクセス時間 HM6116LP-2.....120ns(max)
 - HM6116LP-3.....150ns(max)
 - HM6116LP-4.....200ns(max)
- 低消費電力です。
 - スタンバイ時 20 μ W typ.
 - 動作時 160mW(typ)
- 完全なスタティックメモリです。
 - クロック、タイミングストアードを必要としません。
- 全ての入、出力がTTLコンハーネルです。
- アクセスとサイクル時間が同じです。
- パラレルバスアーキテクチャ動作が可能です。
- ピン配置が標準16K EPROM/マスクROMコンパチブルです。

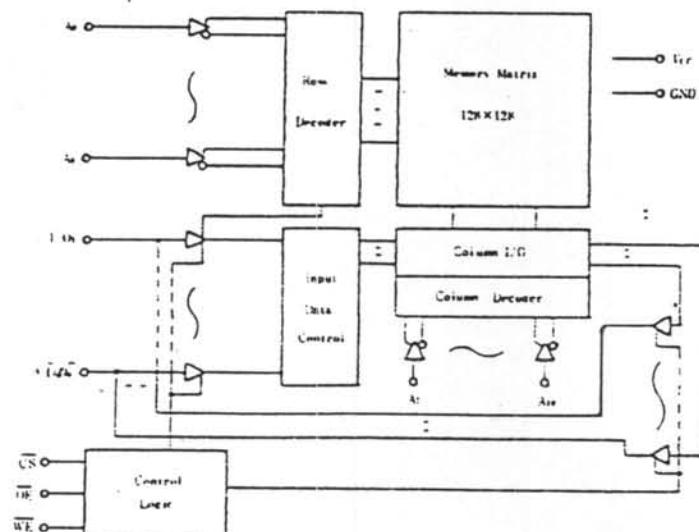


■ピン配置



上面図

■ブロックダイアグラム

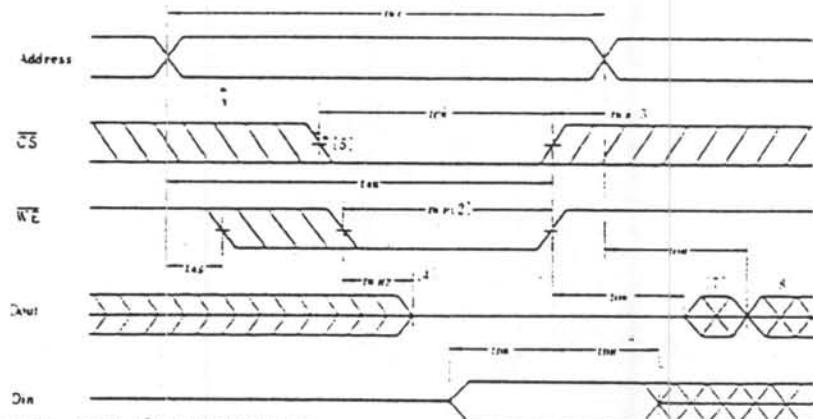


■絶対最大定格

項目	記号	定格値	単位
端子電圧*	V _T	-0.5~+7.0	V
許容消費	P _T	1.0	W
動作温度	T _{op}	0~-70	°C
保存温度(バイアス印加時)	T _{st(bias)}	-10~-85	°C
保存温度	T _{st}	-55~-125	°C

*GNDに対する許容範

ノライトサイクル(2) (注) 1, 6



- (注) 1. WEはアドレス変化時中、ハイにしておかなければなりません。
 2. 高速A出CS、WEが高にリカバリ時間(t_{RCS})に行われます。
 3. WEとCSまたはWEのいずれか早い立ち上がりが高I/Oの終りで決定します。
 4. I/O電子が出力状態はある場合、出力は常に三位相の入力信号を印加して下さい。
 5. CSの立ち下りがWE立ち下り後あるいはWE低活性時に同時に生じる場合、出力は高インピーダンス状態になります。
 6. OEは常にタクルです。OE = V_H
 7. Dataはこのタイミングでの高活性を同一相位で守る
 8. Dataは次のアドレスの読み出しデータです。
 9. CSがこの期間中タクルの場合、I/O電子は出力状態になります。この時出力に対して三位相のデータ入力信号を印加して下さい。

■容量($T_a=25^\circ\text{C}$, $f=1\text{MHz}$)

項目	記号	測定条件	typ	max	単位
入力容量	C_{in}	$V_{in}=0\text{V}$	3	5	pF
I/O電子容量	$C_{I/O}$	$V_{in}=0\text{V}$	5	7	pF

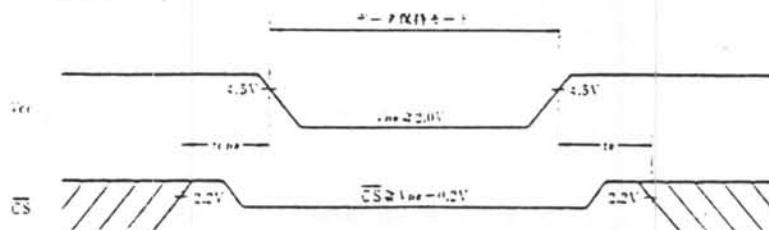
(注) このパラメータは全数測定されたものではありません。サンプル値です。

■低電源電圧時データ保持特性($T_a=0\sim+70^\circ\text{C}$)

項目	記号	測定条件	min	typ	max	単位
データ保持電源電圧	V_{DH}	$\overline{\text{CS}} \geq V_{cc}-0.2\text{V}, V_{IN} \geq V_{cc}-0.2\text{V}$ or $V_{IN} \leq 0.2\text{V}$	2.0	—	—	V
データ保持電流	I_{CDH}	$V_{cc}=3.0\text{V}, \overline{\text{CS}} \geq 2.8\text{V}, V_{IN} \geq 2.8\text{V}$ or $V_{IN} \leq 0.2\text{V}$	—	—	50	mA
チップセレクト・ゲート保持時間	t_{CDR}	下図参照	0	—	—	ns
動作回復時間	t_R	*IRC	—	—	—	ns

*IRC = リードサイクル時間

• 低電源電圧データ保持波形



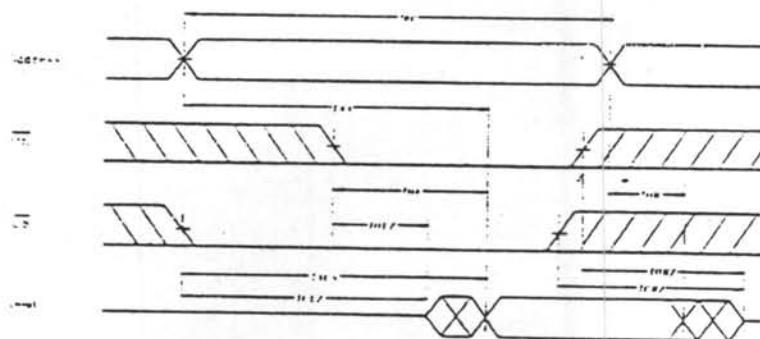
・ライトサイクル

項	目	記号	HM6116LP-2		HM6116LP-3		HM6116LP-4		単位
			min	max	min	max	min	max	
電 動 時 間	→ ↓ 2 ル 35	開閉 time	120	—	150	—	200	—	ns
チ ー ピ ー	一 遅 周 期 間	time	70	—	90	—	120	—	ns
ア ド ラ ン	ス 有 効 周 期 間	time	105	—	120	—	140	—	ns
ア ド レ エ	セ ッ ト ア ッ プ 周 期 間	time	20	—	20	—	20	—	ns
ラ イ オ	ト バ ル ス 周 期 間	time	70	—	90	—	120	—	ns
ア ド レ エ	ス 保 持 周 期 間	time	5	—	10	—	10	—	ns
出 力 タ イ ム	エ イ ー ル・出 力 召 垂 周 期 間	time	0	40	0	50	0	60	ns
WE・出	フ ロ ー タ イ ン グ	time	0	50	0	60	0	60	ns
入 力 タ	一 タ イ ー ド 周 期 [H]	time	35	—	40	—	60	—	ns
入 力 タ	一 タ イ 保 持 周 期 [H]	time	5	—	10	—	10	—	ns
WE・出	カ セ ー ナ 周 期 [H]	time	5	—	10	—	10	—	ns

■タイミング波形

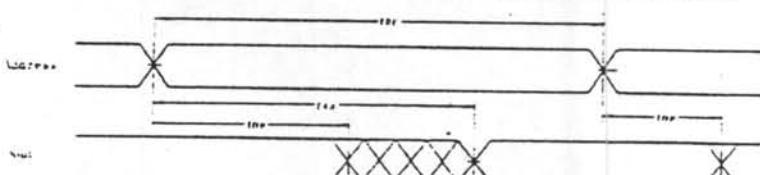
シリードサイフル(1)

注) 1. 5



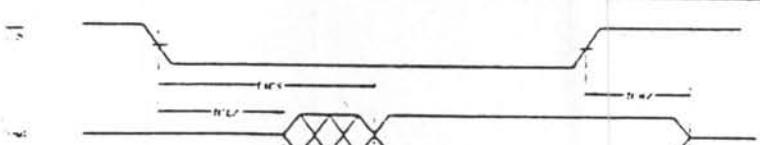
●リードサイクル(2)

三) 1. 2. 4. 5



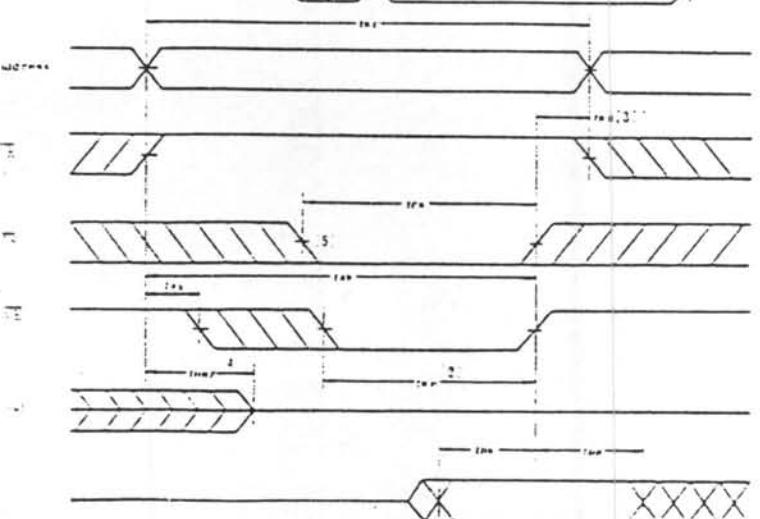
•リードサイクル13

洁) 1 3 4 5



・ライトサイクル(1)

三



- 注) 1. WEはリードモード
2. ナットハイドロとしてして
H.C.
3. CS = V₄
4. テンス₄はCSの
ロード回数と同時に、
みかに先行して
再定する。
5. OE = V₁
6. CSからO₂の絶縁
アシストスイッチは高
インピーダンス式
電極ではあります
なり。

■ 機能表

CS	OE	WE	モード	電源電流	I/O 端子	参照サイクル
H	X	X	非選択状態	I_{SS}, I_{SS1}	高インピーダンス	リードサイクル(1)~(3)
L	L	H	リード	I_{CC}	Dout	ライトサイクル(1)~(3)
L	H	L	ライド	I_{CC}	Din	ライトサイクル(1)
L	L	L	データ	I_{CC}	Din	ライトサイクル(2)

■ 推奨 DC 動作条件 ($T_a = 0 \sim +70^\circ\text{C}$)

項目	記号	min	typ	max	単位
電源電圧	V_{CC}	4.5	5.0	5.5	V
	GND	0	0	0	V
入力電圧	V_{IN}	2.2	3.5	6.0	V
	V_{IL}	-1.0*	-	0.8	V

* パルス幅: 50 ns, DC : V_{IL} min = -0.3V■ DC および動作特性 ($V_{CC} = 5V \pm 10\%$, GND = 0V, $T_a = 0 \sim +70^\circ\text{C}$)

項目	記号	測定条件	HM6116LP-2			HM6116LP-3/-4			単位
			min	typ*	max	min	typ*	max	
入力漏電流: I_{IL}	I_{IL}	$V_{CC} = 5.5V, V_{IN} = \text{GND to } V_{CC}$	-	-	2	-	-	2	μA
出力漏電流: I_{OL}	I_{OL}	$\overline{\text{CS}} = V_{IL} \text{ or } \overline{\text{OE}} = V_{IL}, V_{IO} = \text{GND to } V_{CC}$	-	-	2	-	-	2	μA
動作時電源電流: I_{CC}	I_{CC}	$\overline{\text{CS}} = V_{IL}, I_{IL} = 0\text{mA}$	-	35	70	-	30	60	mA
		$I_{CC} = V_{IL} - 3.5V, V_{IL} = 0.5V, I_{IL} = 0\text{mA}$	-	30	-	-	25	-	mA
平均動作電流: I_{CC}	I_{CC}	最小サイクル, duty = 100%	-	35	70	-	30	60	mA
スタンバイ時電源電流: I_{SS}	I_{SS}	$\overline{\text{CS}} = V_{IL}$	-	4	12	-	4	12	mA
		$\overline{\text{CS}} \geq V_{CC} - 0.2V, V_{IL} \geq V_{CC} - 0.2V \text{ or } V_{IL} \leq 0.2V$	-	4	100	-	4	100	μA
出力電圧: V_{OL}	V_{OL}	$I_{OL} = 4\text{mA}$	-	-	0.4	-	-	-	V
		$I_{OL} = 2.1\text{mA}$	-	-	-	-	-	0.4	
		$V_{OL}, I_{OL} = -1.0\text{mA}$	2.4	-	-	2.4	-	-	V

* $V_{CC} = 5.0V, T_a = 25^\circ\text{C}$ における許容値

** 不明

■ AC 特性 ($V_{CC} = 5V \pm 10\%$, $T_a = 0 \sim +70^\circ\text{C}$)

● AC 特性測定条件

○ 入力パルスレベル: 0.8~2.4 V

○ 出荷負荷: 1 TTL ゲート + $C_L = 100 \text{ pF}$

○ 入力上昇/下降時間: 10 ns

(スコープ、ジグ容量を含む)

○ 入、出力タイミング参照レベル: 1.5 V

● リードサイクル

項目	記号	測定条件	HM6116LP-2			HM6116LP-3			HM6116LP-4			単位
			min	max	typ	min	max	typ	min	max	typ	
リードサイクル時間: t_{AC}	t_{AC}	-	120	-	150	-	200	-	-	-	-	ns
アドレスアクセス時間: t_{AA}	t_{AA}	-	-	120	-	150	-	200	-	-	-	ns
オペレーティングサイクル時間: t_{OCS}	t_{OCS}	-	-	120	-	150	-	200	-	-	-	ns
CS - 出力セーターキー時間: t_{OLZ}	t_{OLZ}	10	-	15	-	15	-	15	-	-	-	ns
出力イネーブル - 出力置延時間: t_{OLZ}	t_{OLZ}	-	80	-	100	-	120	-	-	-	-	ns
出力イネーブル - 出力置延時間 (低インピーダンス時): t_{OLZ}	t_{OLZ}	10	-	15	-	15	-	15	-	-	-	ns
CS - 出力フォロー - ディスタンス: t_{OLZ}	t_{OLZ}	0	40	-	50	0	60	-	-	-	-	ns
出力チッピング - 出力置延時間: t_{OLZ}	t_{OLZ}	0	40	-	50	0	60	-	-	-	-	ns
出力保持時間: t_{OLZ}	t_{OLZ}	10	-	15	-	15	-	15	-	-	-	ns

LINEAR INTEGRATED CIRCUITS

TYPES SN52555, SN72555 PRECISION TIMERS

BULLETIN NO. DL-S 7312053, SEPTEMBER 1973

- Timing from Microseconds to Hours
- Astable or Monostable Operation
- Adjustable Duty Cycle
- Up to 200-mA Sink or Source Output Current
- TTL Compatible Output
- Designed to be Interchangeable with Signetics SE555/NE555

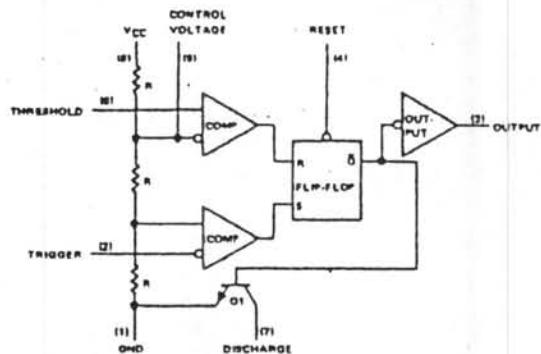
description

The SN52555 and SN72555 are monolithic timing circuits capable of producing accurate time delays or oscillation. In the time-delay or monostable mode of operation, the timed interval is controlled by a single external resistor and capacitor network. In the astable mode of operation, the frequency and duty cycle may be independently controlled with two external resistors and a single external capacitor.

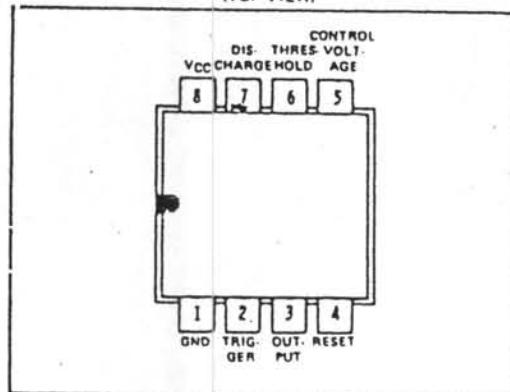
The threshold and trigger levels are normally two-thirds and one-third, respectively, of V_{CC}. These levels can be altered by use of the control voltage terminal. When the trigger input falls below the trigger level, the flip-flop is set and the output goes high. When the threshold input rises above the threshold level, the flip-flop is reset and the output goes low. The reset input can override all other inputs and can be used to initiate a new timing cycle. When the reset input goes low, the flip-flop is reset and the output goes low. When the output is low, a low-impedance path is provided between the discharge terminal and ground.

The output circuit is capable of sinking or sourcing current up to 200 milliamperes. Operation is specified for supplies of 5 to 15 volts. With a 5-volt supply, output levels are compatible with TTL inputs.

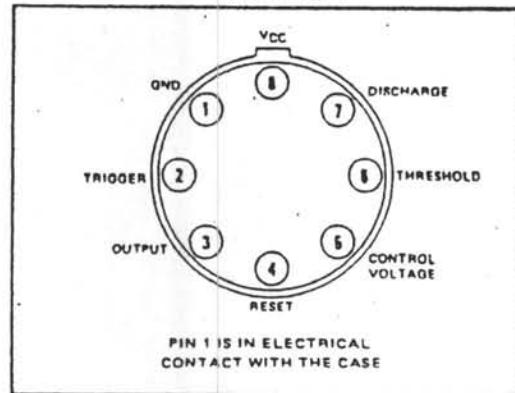
functional block diagram



JP OR P DUAL-IN-LINE PACKAGE
(TOP VIEW)



L PLUG-IN PACKAGE
(TOP VIEW)



electrical characteristics at 25°C free-air temperature, V_{CC} = 5 V to 15 V (unless otherwise noted)

PARAMETER	TEST CONDITIONS	SN52555			SN72555			UNIT
		MIN	TYP	MAX	MIN	TYP	MAX	
Threshold voltage level as a percentage of supply voltage				66.7			66.7	%
Threshold current (see Note 3)				0.1	0.25		0.1	0.25
Trigger voltage level	V _{CC} = 15 V	4.8	5	5.2	5			V
	V _{CC} = 5 V	1.45	1.67	1.9	1.67			
Trigger current				0.5			0.5	μA
Reset voltage level				0.4	0.7	1	0.4	0.7
Reset current				0.1			0.1	mA
Control voltage (open-circuit)	V _{CC} = 15 V	9.6	10	10.4	9	10	11	V
	V _{CC} = 5 V	2.9	3.3	3.8	2.6	3.3	4	
Low-level output voltage	V _{CC} = 15 V	I _{OL} = 10 mA	0.1	0.15	0.1	0.25		
		I _{OL} = 50 mA	0.4	0.5	0.4	0.75		
		I _{OL} = 100 mA	2	2.2	2	2.5		
		I _{OL} = 200 mA	2.5		2.5			
High-level output voltage	V _{CC} = 5 V	I _{OL} = 5 mA	0.1	0.25				
		I _{OL} = 8 mA			0.16	0.35		
		I _{OH} = 100 mA	13	13.3	12.75	13.3		V
		I _{OH} = 200 mA		12.5		12.5		
Supply current	V _{CC} = 15 V	I _{OH} = 100 mA	3	3.3	2.75	3.3		
		Output low, No load	V _{CC} = 15 V	10	12	10	15	
			V _{CC} = 5 V	3	5	3	6	mA
		Output high, No load	V _{CC} = 15 V	9	11	9	14	
			V _{CC} = 5 V	2	4	2	5	

NOTE 3: This parameter influences the maximum value of the timing resistors R_A and R_B. For example when V_{CC} = 5 V the maximum value is R = R_A+R_B = 20 MΩ.

operating characteristics, V_{CC} = 5 V and 15 V

PARAMETER	TEST CONDITIONS [†]	SN52555			SN72555			UNIT
		MIN	TYP	MAX	MIN	TYP	MAX	
Initial accuracy of timing interval	R _A = 1 kΩ to 100 kΩ, T _A = 25°C	0.5	2	1				%
Temperature coefficient of timing interval	R _B = 0 to 100 kΩ, T _A = MIN to MAX		30		50			ppm/°C
Supply voltage sensitivity of timing interval	C = 0.1 μF, T _A = 25°C	0.005	0.02		0.01			%/V
Output pulse rise time	C _L = 15 pF, T _A = 25°C	100		100				ns
Output pulse fall time		100		100				ns

[†]For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

THERMAL INFORMATION

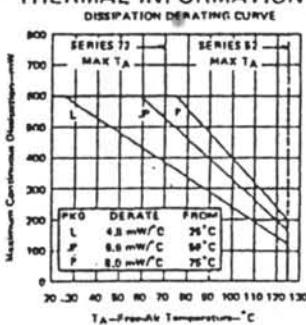
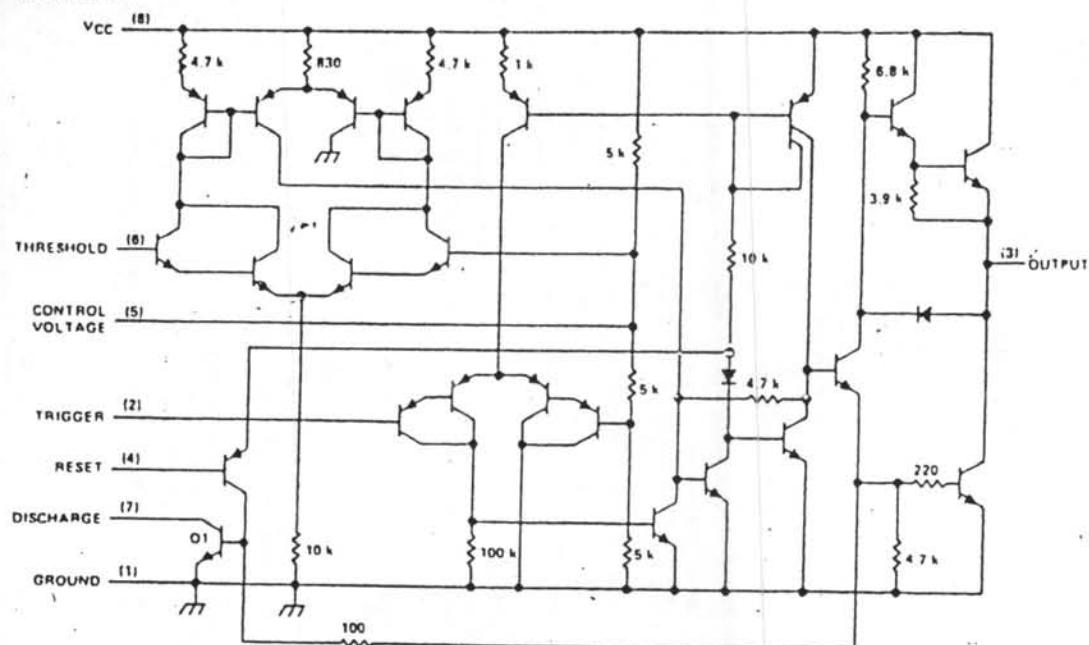


FIGURE 1

schematic



Resistor values shown are nominal and in ohms.

absolute maximum ratings over operating free-air temperature range (unless otherwise noted)

Supply voltage, V _{CC} (see Note 1)	18 V
Input voltage (control voltage, reset, threshold, trigger)	V _{CC}
Output current	±225 mA
Continuous total dissipation at (or below) 25°C free-air temperature (see Note 2)	600 mW
Operating free-air temperature range: SN52555	-55°C to 125°C
SN72555	0°C to 70°C
Storage temperature range	-65°C to 150°C
Lead temperature 1/16 inch from case for 60 seconds: JP or L package	300°C
Lead temperature 1/16 inch from case for 10 seconds: P package	260°C

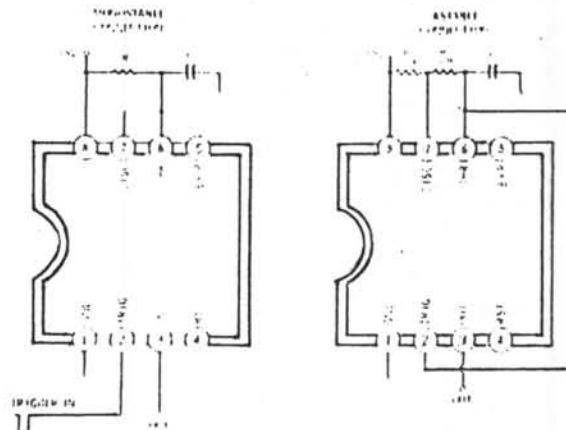
NOTES: 1. All voltage values are with respect to network ground terminal.

2. For operation above 25°C free-air temperature, refer to Dissipation Derating Curve, Figure 1.

recommended operating conditions

	SN52555			SN72555			UNIT
	MIN	NOM	MAX	MIN	NOM	MAX	
Supply voltage, V _{CC}	4.5	18	4.5	18	V	V	V
Input voltage, V _I (control voltage, reset, threshold, trigger)	V _{CC}		V _{CC}	V _{CC}		V	
Output Current, I _O	±200		±200	±200		mA	
Operating free-air temperature, T _A	-55	125	0	70	°C		

555

TIMER—ASTABLE OR MONOSTABLE

This circuit may be used for astable or monostable in timing applications from microseconds to hours. Complete details for its use appear in Chapter 4.

As a monostable, the circuit is triggered by bringing the Trigger input momentarily below 2 volts. The output pulse width is determined by R and C , and the curves are shown in Fig. 4-26. R can vary from 1K to 3.3 megohms. C can range from 500 μ F up. TTL fan-out is more than ten.

As an astable, the circuit is free running. The charging time is determined by R_u and R_l in series with C . The discharging time is determined by C and R_u . Design curves appear in Fig. 4-16. The minimum value of R_u is 1K; the maximum value of $R_u + R_l$ is 3.3 megohms. TTL fan-out is more than ten.

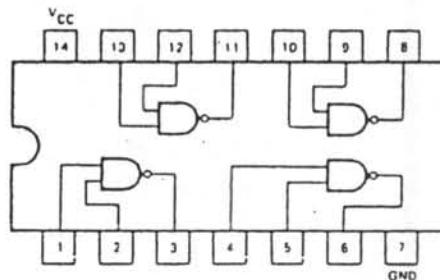
The RST input (pin 4) will drive the output low if it is grounded. If unused, it should be tied to +5 volts. The Bypass input should be bypassed to ground with a suitable capacitor (0.1 μ F upward) in critical timing applications.

The output is high during the monostable on time and low otherwise. The output is high during the astable charging time and low during the discharge time.

Operating current 3 milliamperes

SN54LS00/SN74LS00

QUAD 2-INPUT NAND GATE



GUARANTEED OPERATING RANGES

PART NUMBERS	SUPPLY VOLTAGE			TEMPERATURE
	MIN	TYP	MAX	
SN54LS00X	4.5 V	5.0 V	5.5 V	-55°C to 125°C
SN74LS00X	4.75 V	5.0 V	5.25 V	0°C to 70°C

X = package type: W for Flatpak, J for Ceramic Dip, N for Plastic Dip. See Packaging Information Section for packages available on this product.

DC CHARACTERISTICS OVER OPERATING TEMPERATURE RANGE (unless otherwise specified)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS (Note 1)
		MIN	TYP	MAX		
V _{IH}	Input HIGH Voltage	2.0			V	Guaranteed Input HIGH Voltage
V _{IL}	Input LOW Voltage	54		0.7	V	Guaranteed Input LOW Voltage
		74		0.8		
V _{CD}	Input Clamp Diode Voltage		-0.65	-1.5	V	V _{CC} = MIN, I _{IN} = -18 mA
V _{OH}	Output HIGH Voltage	54	2.5	3.4	V	V _{CC} = MIN, I _{OH} = -400 μA, V _{IN} = V _{IL}
		74	2.7	3.4		
V _{OL}	Output LOW Voltage	54, 74	0.25	0.4	V	V _{CC} = MIN, I _{OL} = 4.0 mA, V _{IN} = 2.0 V
		74	0.35	0.5	V	V _{CC} = MIN, I _{OL} = 8.0 mA, V _{IN} = 2.0 V
I _{IH}	Input HIGH Current		1.0	20	μA	V _{CC} = MAX, V _{IN} = 2.7 V
				0.1	mA	V _{CC} = MAX, V _{IN} = 10 V
I _{IL}	Input LOW Current			-0.4	mA	V _{CC} = MAX, V _{IN} = 0.4 V
I _{OS}	Output Short Circuit Current (Note 3)	-15		-100	mA	V _{CC} = MAX, V _{OUT} = 0 V
I _{CCH}	Supply Current HIGH		0.8	1.6	mA	V _{CC} = MAX, V _{IN} = 0 V
I _{CCL}	Supply Current LOW		2.4	4.4	mA	V _{CC} = MAX, Inputs Open

AC CHARACTERISTICS: T_A = 25°C (See Chapter 1 for Waveforms)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS
		MIN	TYP	MAX		
I _{PLH}	Turn Off Delay, Input to Output		5.0	10	ns	V _{CC} = 5.0 V
I _{PHL}	Turn On Delay, Input to Output		5.0	10	ns	C _L = 15 pF

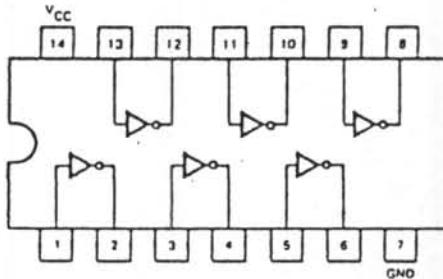
NOTES:

- For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions for the applicable device type.
- Typical limits are at V_{CC} = 5.0 V, T_A = 25°C.
- Not more than one output should be shorted at a time.

SN54LS04/SN74LS04

b6

HEX INVERTER



GUARANTEED OPERATING RANGES

PART NUMBERS	SUPPLY VOLTAGE			TEMPERATURE
	MIN	TYP	MAX	
SN54LS04X	4.5 V	5.0 V	5.5 V	-55°C to 125°C
SN74LS04X	4.75 V	5.0 V	5.25 V	0°C to 70°C

X = package type: W for Flatpak, J for Ceramic Dip, N for Plastic Dip. See Packaging Information Section for packages available on this product.

DC CHARACTERISTICS OVER OPERATING TEMPERATURE RANGE (unless otherwise specified)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS (Note 1)
		MIN	TYP	MAX		
V _{IH}	Input HIGH Voltage	2.0			V	Guaranteed Input HIGH Voltage
V _{IL}	Input LOW Voltage	54		0.7	V	Guaranteed Input LOW Voltage
		74		0.8		
V _{CD}	Input Clamp Diode Voltage		-0.65	-1.5	V	V _{CC} = MIN, I _{IN} = -18 mA
V _{OH}	Output HIGH Voltage	54	2.5	3.4	V	V _{CC} = MIN, I _{OH} = -400 μA, V _{IN} = V _{IL}
		74	2.7	3.4		
V _{OL}	Output LOW Voltage	54, 74		0.25	V	V _{CC} = MIN, I _{OL} = 4.0 mA, V _{IN} = 2.0 V
				0.35		
I _{IL}	Input LOW Current		1.0	20	μA	V _{CC} = MAX, V _{IN} = 2.7 V
				0.1		
I _{IL}	Input LOW Current			-0.4	mA	V _{CC} = MAX, V _{IN} = 10 V
I _{OS}	Output Short Circuit Current (Note 3)	-15		-100	mA	V _{CC} = MAX, V _{OUT} = 0 V
I _{CCH}	Supply Current HIGH		1.2	2.4	mA	V _{CC} = MAX, V _{IN} = 0 V
I _{CCL}	Supply Current LOW		3.6	6.6	mA	V _{CC} = MAX, Inputs Open

AC CHARACTERISTICS: T_A = 25°C (See Chapter 1 for Waveforms)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS
		MIN	TYP	MAX		
t _{PLH}	Turn Off Delay, Input to Output		5.0	10	ns	V _{CC} = 5.0 V
t _{PHL}	Turn On Delay, Input to Output		5.0	10	ns	C _L = 15 pF

NOTES:

- For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions for the applicable device type.
- Typical limits are at V_{CC} = 5.0 V, T_A = 25°C.
- Not more than one output should be shorted at a time.

HEX BUFFER/DRIVER

54/7407

SPEED/PACKAGE AVAILABILITY

54 F,W 74 A,F

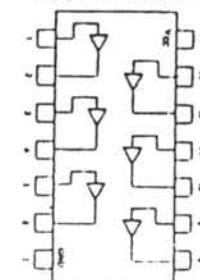
SWITCHING CHARACTERISTICS $V_{CC} = 5V, T_A = 25^\circ C$

TEST CONDITIONS	54/74			UNIT
	MIN	TYP	MAX	
Propagation delay time IPLH Low-to-high		6	10	ns
IPLH High-to-low		20	30	ns

Load circuit and typical waveforms are shown at the front of section

PIN CONFIGURATION

A,F,W PACKAGE



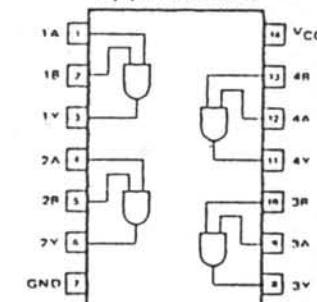
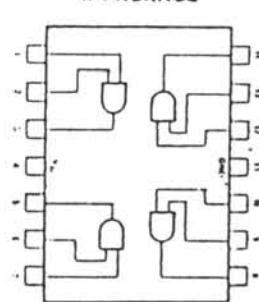
QUAD 2-INPUT AND GATE

54/7408

SPEED/PACKAGE AVAILABILITY

54 F,W	74 A,F
54H F,W	74H A,F
54LS F,W	74LS A,F
54S F,W	74S A,F

PIN CONFIGURATION

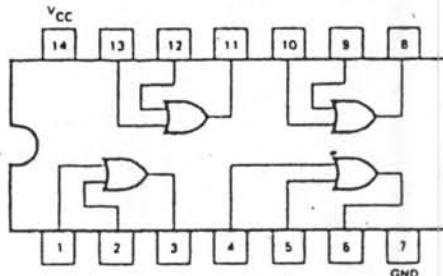
54/74,74H,54/74LS, 54/74S
A,F,W PACKAGE54H
W PACKAGESWITCHING CHARACTERISTICS $V_{CC} = 5V, T_A = 25^\circ C$

TEST CONDITIONS	54/74			54/74H			54/74LS			54/74S			UNIT
	$C_L = 15pF$ $R_L = 400\Omega$			$C_L = 25pF$ $R_L = 280\Omega$			$C_L = 15pF$ $R_L = 2k\Omega$			$C_L = 15pF$ $R_L = 280\Omega$			
PARAMETER	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
Propagation delay time IPLH Low-to-high		17.5	27		7.6	12		8.5	15		4.5	7	ns
											$C_L = 50pF$		
											6		
IPLH High-to-low		12	19		8.8	12		8	20		5	7.5	ns
											$C_L = 50pF$		
											7.5		

Load circuit and typical waveforms are shown at the front of section

SN54LS32/SN74LS32

QUAD 2-INPUT OR GATE



GUARANTEED OPERATING RANGES

PART NUMBERS	SUPPLY VOLTAGE			TEMPERATURE
	MIN	TYP	MAX	
SN54LS32X	4.5 V	5.0 V	5.5 V	-55°C to 125°C
SN74LS32X	4.75 V	5.0 V	5.25 V	0°C to 70°C

X = package type: W for Flatpak, J for Ceramic Dip, N for Plastic Dip. See Packaging Information Section for packages available on this product.

DC CHARACTERISTICS OVER OPERATING TEMPERATURE RANGE (unless otherwise specified)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS (Note 1)
		MIN	TYP	MAX		
V _{IH}	Input HIGH Voltage	2.0			V	Guaranteed Input HIGH Voltage
V _{IL}	Input LOW Voltage	54		0.7	V	Guaranteed Input LOW Voltage
		74		0.8		
V _{CD}	Input Clamp Diode Voltage		-0.65	-1.5	V	V _{CC} = MIN, I _{IN} = -18 mA
V _{OH}	Output HIGH Voltage	54	2.5	3.4	V	V _{CC} = MIN, I _{OH} = -400 μA, V _{IN} = V _{IH}
		74	2.7	3.4		
V _{OL}	Output LOW Voltage	54, 74	0.25	0.4	V	V _{CC} = MIN, I _{OL} = 4.0 mA, V _{IN} = V _{IL}
		74	0.35	0.5		
I _{IH}	Input HIGH Current		1.0	20	μA	V _{CC} = MAX, V _{IN} = 2.7 V
				0.1		
I _{IL}	Input LOW Current			-0.4	mA	V _{CC} = MAX, V _{IN} = 10 V
I _{OS}	Output Short Circuit Current (Note 3)	-15		-100	mA	V _{CC} = MAX, V _{OUT} = 0 V
I _{CCH}	Supply Current HIGH		3.1	6.2	mA	V _{CC} = MAX, Inputs Open
I _{CLL}	Supply Current LOW		4.9	9.8	mA	V _{CC} = MAX, V _{IN} = 0 V

AC CHARACTERISTICS: T_A = 25°C (See Chapter 1 for Waveforms)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS
		MIN	TYP	MAX		
I _{PLH}	Turn Off Delay, Input to Output	3.0	7.0	11	ns	V _{CC} = 5.0 V
I _{PHL}	Turn On Delay, Input to Output	3.0	7.0	11	ns	C _L = 15 pF

NOTES:

- For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions for the applicable device type.
- Typical limits are at V_{CC} = 5.0 V, T_A = 25°C.
- Not more than one output should be shorted at a time.

SN54LS42/SN74LS42

ONE-OF-TEN DECODER

DESCRIPTION — The LSTTL/MSI SN54LS42/SN74LS42 is a Multipurpose Decoder designed to accept four BCD inputs and provide ten mutually exclusive outputs. The LS42 is fabricated with the Schottky barrier diode process for high speed and is completely compatible with all Motorola TTL families.

- MULTI-FUNCTION CAPABILITY
- MUTUALLY EXCLUSIVE OUTPUTS
- DEMULTIPLEXING CAPABILITY
- INPUT CLAMP DIODES LIMIT HIGH SPEED TERMINATION EFFECTS
- FULLY TTL AND CMOS COMPATIBLE

PIN NAMES

A₀ — A₃
0 to 9

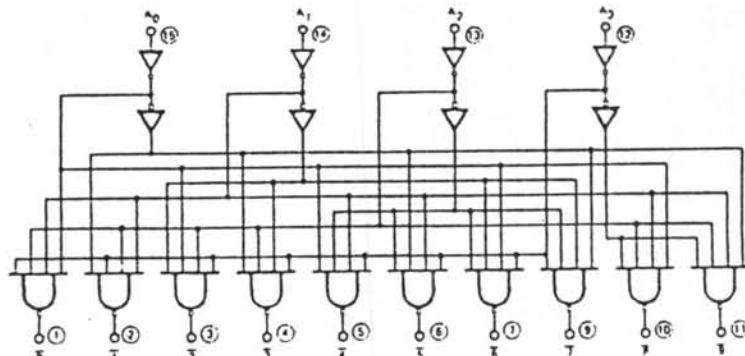
Address Inputs
Outputs, Active LOW (Note b)

LOADING (Note a)	
HIGH	LOW
0.5 U.L.	0.25 U.L.
10 U.L.	5(2.5) U.L.

NOTES:

- 1 TTL Unit Load (U.L.) = 40 μ A HIGH/1.6 mA LOW.
- The Output LOW drive factor is 2.5 U.L. for Military (54) and 5 U.L. for Commercial (74) Temperature Ranges.

LOGIC DIAGRAM

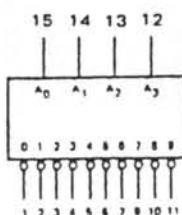


V_{CC} = Pin 16

GND = Pin 8

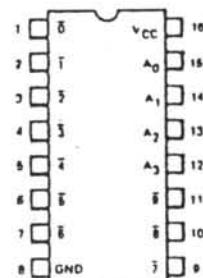
○ = Pin Numbers

LOGIC SYMBOL



V_{CC} = Pin 16
GND = Pin 8

CONNECTION DIAGRAM DIP (TOP VIEW)



NOTE:
The Flatpak version has the same pinouts (Connection Diagram) as the Dual In-Line Package.

SN54LS42/SN74LS42

FUNCTIONAL DESCRIPTION — The LS42 decoder accepts four active HIGH BCD inputs and provides ten mutually exclusive active LOW outputs, as shown by logic symbol or diagram. The active LOW outputs facilitate addressing other MSI units with active LOW input enables.

The logic design of the LS42 ensures that all outputs are HIGH when binary codes greater than nine are applied to the inputs.

The most significant input A₃ produces a useful inhibit function when the LS42 is used as a one-of-eight decoder. The A₃ input can also be used as the Data input in an 8-output demultiplexer application.

TRUTH TABLE

A ₀	A ₁	A ₂	A ₃	0	1	2	3	4	5	6	7	8	9
L	L	L	I	L	H	H	H	H	H	H	H	H	H
H	L	L	L	H	L	H	H	H	H	H	H	H	H
L	H	L	L	H	H	L	H	H	H	H	H	H	H
H	H	L	L	H	H	H	L	H	H	H	H	H	H
L	L	H	L	H	H	H	H	L	H	H	H	H	H
H	L	H	L	H	H	H	H	H	L	H	H	H	H
L	H	H	L	H	H	H	H	H	H	L	H	H	H
H	H	H	L	H	H	H	H	H	H	L	H	H	H
L	L	L	H	H	H	H	H	H	H	H	H	L	H
H	L	L	H	H	H	H	H	H	H	H	H	H	H
L	H	L	H	H	H	H	H	H	H	H	H	H	H
H	H	L	H	H	H	H	H	H	H	H	H	H	H
L	L	H	H	H	H	H	H	H	H	H	H	H	H
H	L	H	H	H	H	H	H	H	H	H	H	H	H
L	H	H	H	H	H	H	H	H	H	H	H	H	H
H	H	H	H	H	H	H	H	H	H	H	H	H	H

H = HIGH Voltage Level

L = LOW Voltage Level

ABSOLUTE MAXIMUM RATINGS (above which the useful life may be impaired)

Storage Temperature	-65°C to +150°C
Temperature (Ambient) Under Bias	-55°C to +125°C
V _{CC} Pin Potential to Ground Pin	-0.5 V to +7.0 V
*Input Voltage (dc)	-0.5 V to +15 V
*Input Current (dc)	-30 mA to +5.0 mA
Voltage Applied to Outputs (Output HIGH)	-0.5 V to +5.5 V
Output Current (dc) (Output LOW)	+50 mA

*Either Input Voltage limit or Input Current limit is sufficient to protect the inputs

GUARANTEED OPERATING RANGES

PART NUMBERS	SUPPLY VOLTAGE (V _{CC})			TEMPERATURE
	MIN	TYP	MAX	
SN54LS42X	4.5 V	5.0 V	5.5 V	-55°C to +125°C
SN74LS42X	4.75 V	5.0 V	5.25 V	0°C to +70°C

X = package type: W for Flatpak, J for Ceramic Dip, N for Plastic Dip. See Packaging Information Section for packages available on this product

SN54LS42/SN74LS42

DC CHARACTERISTICS OVER OPERATING TEMPERATURE RANGE (unless otherwise specified)

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS
		MIN	TYP	MAX		
V_{IH}	Input HIGH Voltage	2.0			V	Guaranteed Input HIGH Threshold Voltage for All Inputs
V_{IL}	Input LOW Voltage	54		0.7	V	Guaranteed Input LOW Threshold Voltage for All Inputs
		74		0.8		
V_{CD}	Input Clamp Diode Voltage		-0.65	-1.5	V	$V_{CC} = \text{MIN}$, $I_{IN} = -18 \text{ mA}$
V_{OH}	Output HIGH Voltage	54	2.5	3.4	V	$V_{CC} = \text{MIN}$, $I_{OH} = -400 \mu\text{A}$
		74	2.7	3.4		$V_{IN} = V_{IH}$ or V_{IL} per Truth Table
V_{OL}	Output LOW Voltage	54, 74	0.25	0.4	V	$I_{OL} = 4.0 \text{ mA}$, $V_{CC} = \text{MIN}$, $V_{IN} = V_{IH}$ or
		74	0.35	0.5	V	$I_{OL} = 8.0 \text{ mA}$, $V_{CC} = \text{MIN}$, $V_{IN} = V_{IL}$ per Truth Table
I_{IH}	Input HIGH Current		20	μA	$V_{CC} = \text{MAX}$, $V_{IN} = 2.7 \text{ V}$	
			0.1	mA	$V_{CC} = \text{MAX}$, $V_{IN} = 10 \text{ V}$	
I_{IL}	Input LOW Current		-0.4	mA	$V_{CC} = \text{MAX}$, $V_{IN} = 0.4 \text{ V}$	
I_{OS}	Output Short Circuit Current (Note 4)	-15	-100	mA	$V_{CC} = \text{MAX}$, $V_{OUT} = 0 \text{ V}$	
I_{CC}	Power Supply Current		7.0	12	mA	$V_{CC} = \text{MAX}$

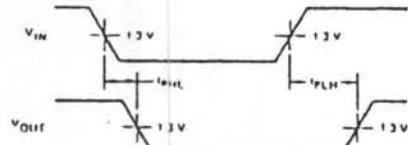
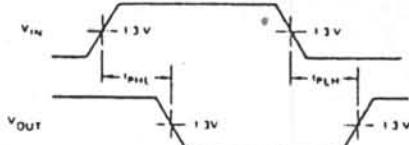
NOTES:

1. Conditions for testing, not shown in the Table, are chosen to guarantee operation under "worst case" conditions.
2. The specified LIMITS represent the "worst case" value for the parameter. Since these "worst case" values normally occur at the temperature and supply voltage extremes, additional noise immunity and guard banding can be achieved by decreasing the allowable system operating ranges.
3. Typical limits are at $V_{CC} = 5.0 \text{ V}$, $T_A = 25^\circ\text{C}$.
4. Not more than one output should be shorted at a time.

AC CHARACTERISTICS: $T_A = 25^\circ\text{C}$

SYMBOL	PARAMETER	LIMITS			UNITS	TEST CONDITIONS
		MIN	TYP	MAX		
t_{PLH}	Propagation Delay (2 Levels)		11	18	ns	Fig. 2 $V_{CC} = 5.0 \text{ V}$
			18	25		
t_{PHL}	Propagation Delay (3 Levels)		12	20	ns	Fig. 1 $C_L = 15 \text{ pF}$
			19	27		

AC WAVEFORMS



COMPUTER AND TERMINAL INTERFACE

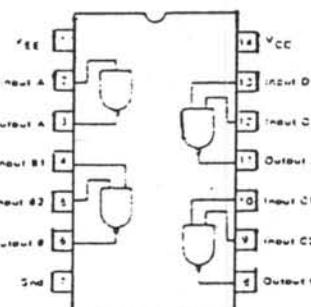
LINE DRIVERS AND RECEIVERS for Modem/Terminal Applications

Voltage Mode

RS-232C SPECIFICATION

DRIVER

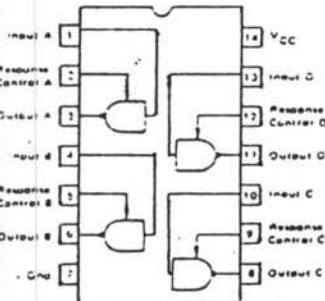
MC1488 - Quad; output current limiting.



Pin devices:
 $T_A = 0$ to 70°C
Package:
L Suffix - Case 632

RECEIVERS

MC1489 - Quad; 0.25 V input hysteresis.
MC1489A - Quad; 1.1 V input hysteresis.



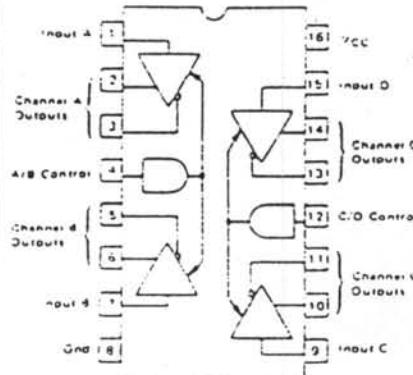
V_{OH} $\text{@ } V_{CC}/V_{EE} = +9.0 \text{ V}$	V_{OL} $\text{@ } V_{CC}/V_{EE} = +9.0 \text{ V}$	I_{OS} mA	t_{PHL} $\text{@ } C_L = 15 \text{ pF}$
5.0	-5.0	6.0 to 12.1	75

Device Number	Input V_{IHL} Volts	Input V_{ILH} Volts	t_{PHL} $\text{@ } R_L = 390 \Omega$
MC1489	0 to 1.5	3.75 to 1.25	50
MC1489A	1.75 to 2.25	0.75 to 1.25	50

RS-422/423 SPECIFICATION

DRIVER

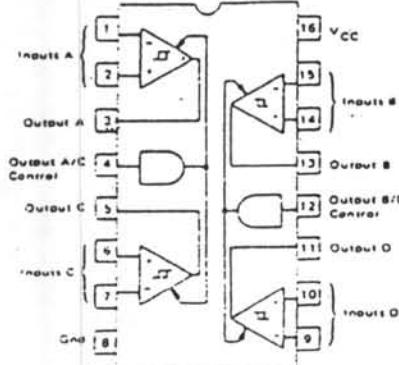
MC3487 - Quad; three-state outputs.



Pin devices:
 $T_A = 0$ to 70°C
Packages:
L Suffix - Case 620
P Suffix - Case 648

RECEIVER

MC3486 - Quad; three-state outputs and input hysteresis.



V_{OH} $\text{@ } I_{OH} = 50 \text{ mA}$	V_{OL} $\text{@ } I_{OL} = 48 \text{ mA}$	$V_{OD}(\text{Differential})$ $\text{@ } R_L = 100 \Omega$	t_{PLH}/t_{PHL} $\text{@ } V_{ICM} = 7.0 \text{ V}$
2.0	0.5	2.0	15

$V_{TH(D)}$ $\text{@ } V_{ICM} = +7.0 \text{ V}$	I_{ID} $\text{@ } V_{IO} = +10 \text{ V}$	I_{PLH}/t_{PLH} $\text{@ } V_{CC} = 0$ to 5.25 V	$t_{PI}(\text{Control})$ $\text{@ } V_{CC} = 0$ to 5.25 V
0.2	3.25	20/25	25

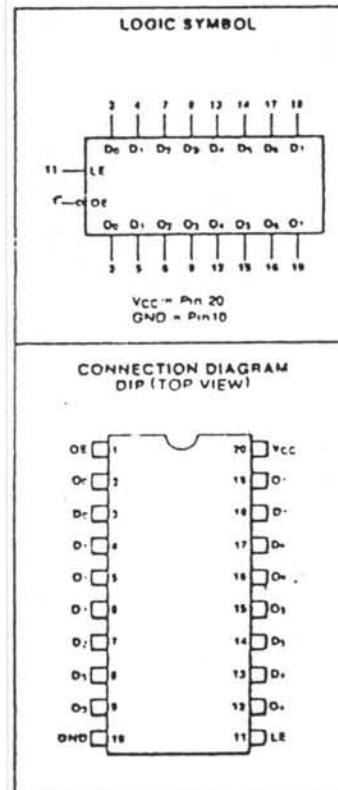
Advance Information

SN54LS373/SN74LS373

OCTAL TRANSPARENT LATCH WITH 3-STATE OUTPUTS

DESCRIPTION — The 54LS/74LS373 consists of eight latches with 3-state outputs for bus organized system applications. The flip-flops appear transparent to the data (data changes asynchronously) when Latch Enable (LE) is HIGH. When LE is LOW, the data that meets the set-up times is latched. Data appears on the bus when the Output Enable (\bar{OE}) is LOW. When \bar{OE} is HIGH the bus output is in the high impedance state.

- EIGHT LATCHES IN A SINGLE PACKAGE
- 3-STATE OUTPUTS FOR BUS INTERFACING
- HYSTERESIS ON LATCH ENABLE
- INPUT CLAMP DIODE LIMIT HIGH SPEED TERMINATION EFFECTS
- FULLY CMOS AND TTL COMPATIBLE



PIN NAMES

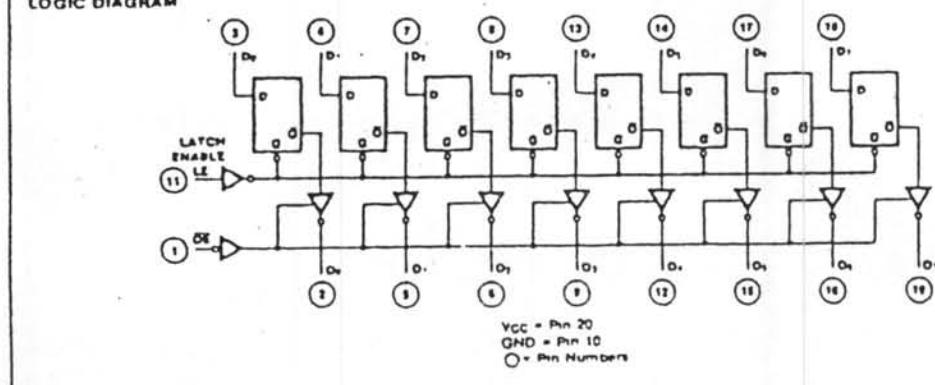
		LOADING (Note a)	
		HIGH	LOW
D ₀ - D ₇	Data Inputs	0.5 U.L.	0.25 U.L.
LE	Latch Enable (Active HIGH) input	0.5 U.L.	0.25 U.L.
\bar{OE}	Output Enable (Active LOW) input	0.5 U.L.	0.25 U.L.
O ₀ - O ₇	Outputs (Note b)	65 (25) U.L.	15 (7.5) U.L.

NOTES

a) 1 TTL Unit Load (U.L.) = 40 μ A HIGH/1.6 mA LOW

b) The Output LOW drive factor is 7.5 U.L. for Military and 25 U.L. for Commercial (74) Temperature Ranges. The Output HIGH drive factor is 25 U.L. for Military (54) and 65 U.L. for Commercial (74) Temperature Ranges.

LOGIC DIAGRAM

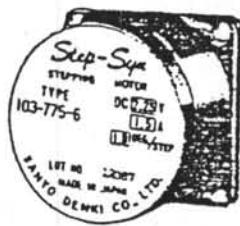


This is advance information and specifications are subject to change without notice

S. SUMMARY OF SPECIFICATION

(1) STEPPING MOTOR

MODEL NUMBER	STEP ANGLE (DEG)	EXCITING METHOD	VOLT (V)	CURRENT (A/φ)	HOLDING TORQUE (kg-cm)	ROTOR INERTIA (kg-cm²)	WEIGHT (kg)	DRIVE UNIT				
								Fig	E	C	R	
103-775-6	1.8	2/1-2	2.25	1.5	1.7	0.057	0.38	1	24	1	—	
103-770-1	1.8	2/1-2	5.1	1.0	4.3	0.105	0.57	1	24	2	—	
103-770-2	1.8	2/1-2	1.3	3.9	4.3	0.105	0.57	1	24	1	—	
103-770-3	1.8	2/1-2	24	0.22	4.3	0.105	0.57					
103-708-4	1.8	2/1-2	12	0.7	3.9	0.105	0.57	1	12	0.3	—	
103-708-5	1.8	2/1-2	6	1.2	3.6	0.105	0.57	1	24	1	—	
103-710-1	1.8	2/1-2	5.4	1.5	6	0.220	1.1	1	24	2	—	
103-710-2	1.8	2/1-2	3	2.7	6	0.220	1.1	1	24	2	—	
103-721-1	5	2/1-2	5.4	1.5	3	0.210	1.1	1	24	3	—	
103-715-1	1.8	2/1-2	4.7	1.8	8	0.220	1.1	1	24	2	—	
103-715-2	1.8	2/1-2	1.7	4.7	8	0.220	1.1	1	24	2	—	
103-746-1	1.8	2/1-2	3.4	2.9	10.8	0.322	1.35	1	24	2	—	
103-746-2	1.8	2/1-2	2.2	4.6	10.8	0.322	1.35	1	24	2	—	
103-731-1	1.8	2/1-2	6	1.0	5	0.090	0.56	1	24	2	—	
103-735-1	1.8	2/1-2	3.9	1.1	2.3	0.055	0.37	1	24	2	—	
103-724-1	5	2/1-2	6	1.2	2	0.105	0.57	1	24	2	—	
103-807-4	1.8	2/1-2	12	0.8	12	0.560	1.4	1	12	1	—	
103-807-5	1.8	2/1-2	5	1.9	12	0.560	1.4	1	24	2	—	
103-807-6	1.8	2/1-2	2.9	3.05	10.8	0.520	1.4					
103-807-7	1.8	2/1-2	1.8	4.8	10.8	0.520	1.4					
103-809-2	1.8	2/1-2	2.5	2.1	7.2	0.530	1.5	1	24	5	—	
103-810-1	1.8	2/1-2	3	4	17	0.900	2.5	1	24	5	—	
103-815-2	1.8	2/1-2	2.5	4.6	21.6	1.125	2.5	1	24	5	—	
103-845-1	1.8	2/1-2	5	4	35	1.550	4.5	1	48	8	—	
103-845-2	1.8	2/1-2	3	6.7	35	1.550	4.5	1	48	8	—	
103-880-11	2	2/1-2	4.8	1.4	8	0.500	1.5	1	24	3	—	
103-883-1	2	2/1-2	3.8	2.8	14	0.96	2.5	1	25	5	—	
103-860-11	2.5	2/1-2	3	4	17	0.900	2.5	1	24	5	—	
103-865-3	2.5	2/1-2	3	5	28	1.550	4.5	1	24	5	—	
103-8911-16	1.8	2/1-2	2.3	6.1	45	3.900	3.6	1	24	4	—	
103-8911-26	1.8	2/1-2	1.7	8	45	3.900	3.6	1	24	4	—	
103-8920-26	1.8	2/1-2	5.3	3.4	60	6.100	5.7	1	24	2	—	
103-8930-26	1.8	2/1-2	3.6	6.1	81	8.000	6.6	1	24	8	—	
103-8930-36	1.8	2/1-2	1.8	12.7	81	8.000	6.6	1	24	10	—	
103-901-1	0.72	2/1-2	2.0	2.5	145	37.700	18	1	24	10	—	
LOW COST STEPPER	103-308-1	90	1	16	0.7	0.220	0.0042	0.16	2	16	—	33
	103-705-6	90	1	24	0.2	0.450	0.022	0.43	3	24	—	—
	103-703-1	7.5	2	12	0.12	0.190	0.0095	0.20	1	12	0.1	—
	103-703-3	7.5	2	24	0.085	0.200	0.0095	0.20				
	103-7801-2	7.5	2	3.5	1.5	1.6	0.130	0.57	1	24	1	—

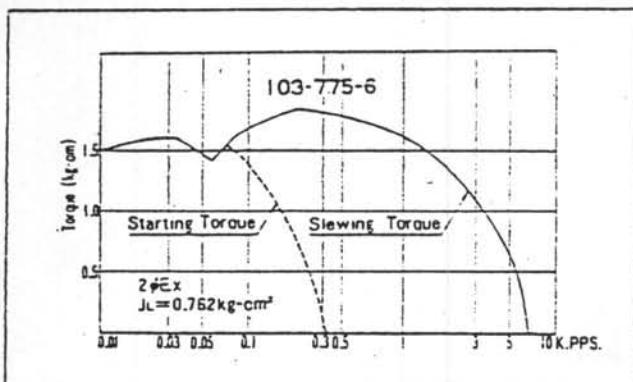


103-775-6

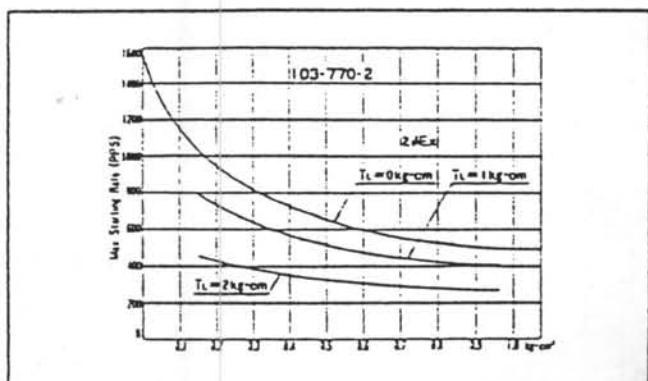
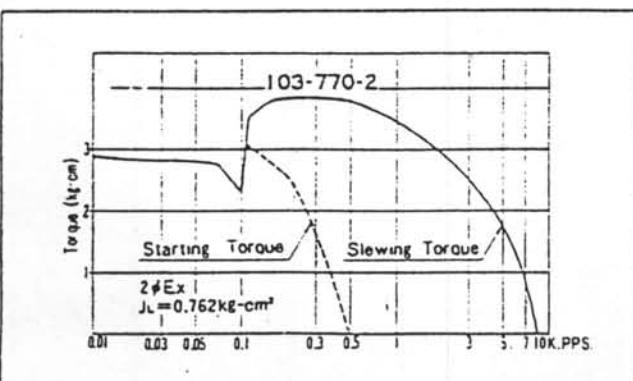
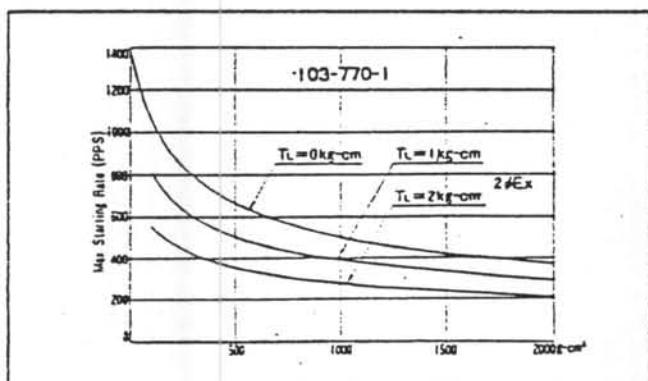
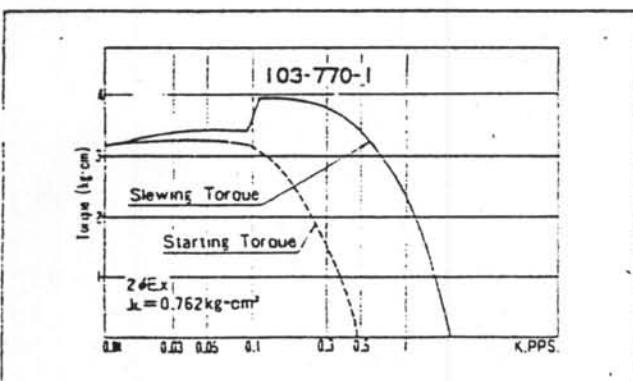
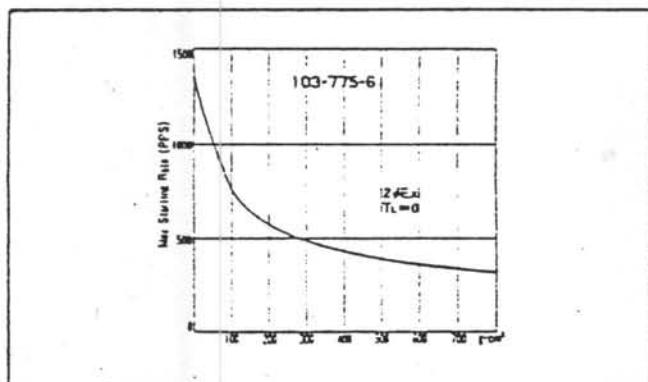
103-770-1

MODEL No.	ANGLE UNIT (DEG)	ACCURACY SPECIAL STANDARD	VOLT	CURRENT	RESISTANCE	INDUCTANCE	INPUT	HOLDING TORQUE	ROTOR INERTIA	WEIGHT	LEAD CODE	DIMENSIONS
		(DEG)	(V)	(A/φ)	(Ω/φ)	(mH/φ)	(W)	(kg-cm)	(g-cm²)	(kg)		
103-775-6	1.8	±0.054	±0.09	2.25	1.5	1.5	1.75	7	1.7	57	0.38	81
103-770-1	1.8	±0.054	±0.09	5.1	1.0	5.1	9.0	10	4.3	105	0.57	65
103-770-2	1.8	±0.054	±0.09	1.3	3.9	0.33	0.53	10	4.3	105	0.57	65
103-770-3	1.8	±0.054	±0.09	24	0.22	110	200	10.6	4.3	105	0.57	65

TORQUE VS. FREQUENCY

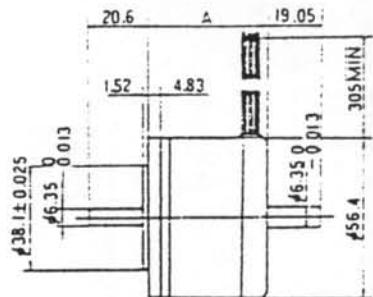
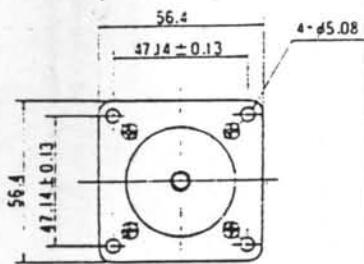


LOAD INERTIA VS. STARTING RATE



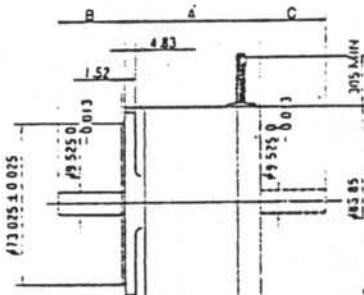
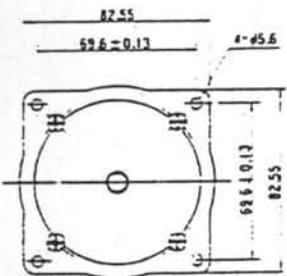
PERFORMANCE CURVES ARE BASED ON SANYO STANDARD DRIVING CIRCUITS

103-7□□ TYPE



BASIC MOTOR TYPE	DIMENSION A
103-775-□□	37.5
103-735-□□	
103-770-□□	
103-724-□□	50.8
103Z708-□□	
103-715-□□	
103Z710-□□	82.5
103-721-□□	
103-746-□□	101.6
103-731-□□	57

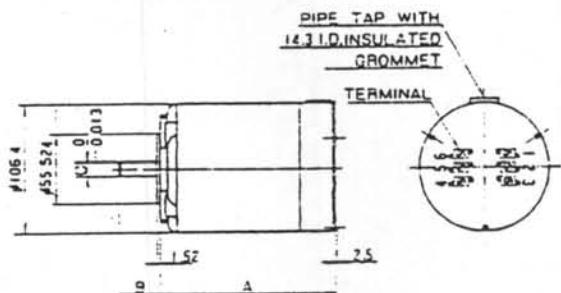
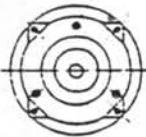
103-8□□ TYPE



BASIC MOTOR TYPE	DIMENSION A	DIMENSION B	DIMENSION C
103-807-□□	62	30.2	28.5
103-809-□□	62	14.6	18.4
103-815-□□	93.5	30.2	30.2
103-810-□□	93.5	31.8	31.2
103-860-□□			
103-845-□□	135	25.4	25.4
103-865-□□			

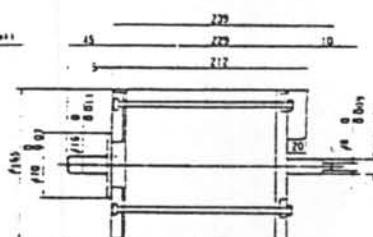
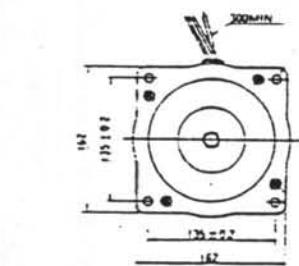
103-89□□ TYPE

3-M5X0.8X5DEPS
76.2P.C.D.



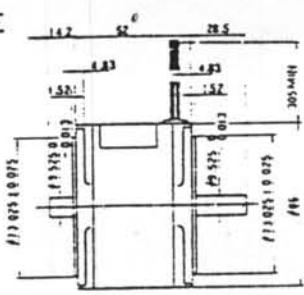
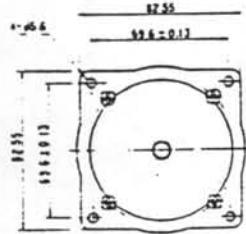
BASIC MOTOR TYPE	DIMENSION A	DIMENSION B	DIMENSION C
103-8911-□□	120	31.8	9.525
103-8920-□□	167.5	34.9	12.7
103-8930-□□	181.9	35	15.875

103-901 TYPE

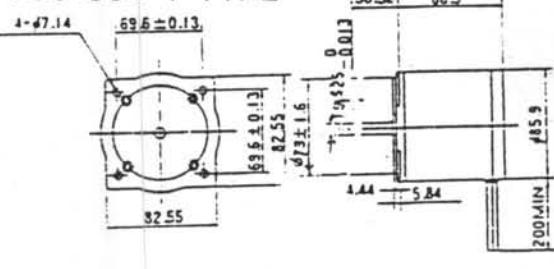


BASIC MOTOR TYPE

103-880-11 TYPE



103-883-1 TYPE

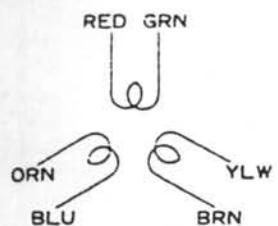


300MM

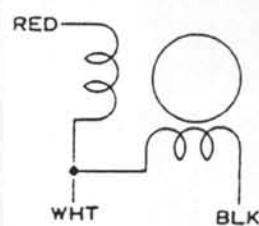
1.52

8. CONNECTION DIAGRAM

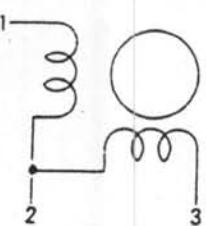
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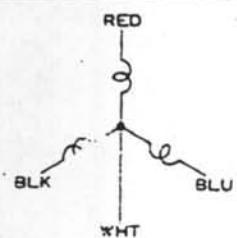
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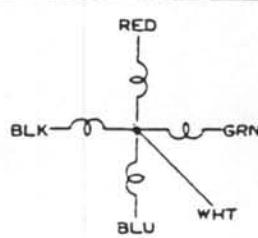
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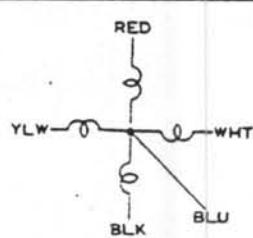
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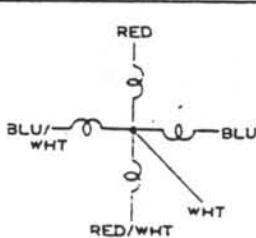
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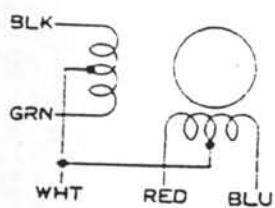
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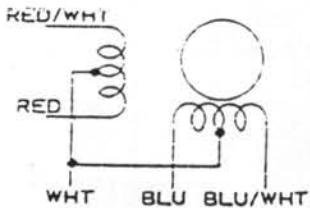
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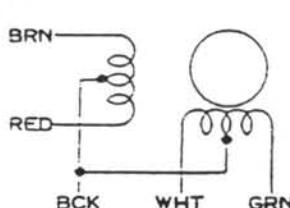
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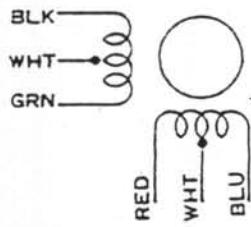
54



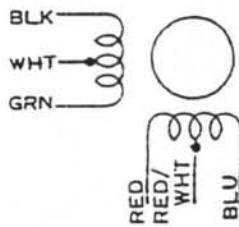
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56



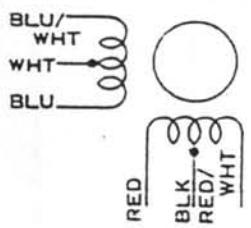
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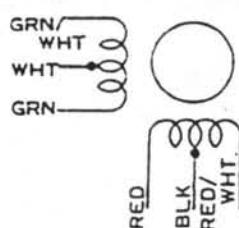
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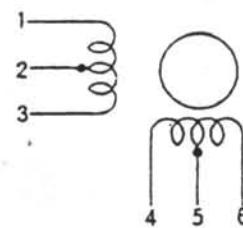
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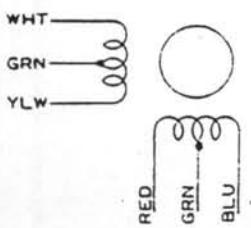
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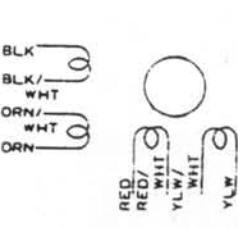
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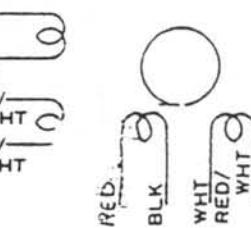
66



67



81



82

BRN : Brown
BLK : Black
WHT : White
ORN : Orange
RED : Red
YLW : Yellow
BLU : Blue
GRN : Green

ภาคผนวก ช.

do

TYPE PLOT.Z80

	ORG	100H	
	JP	INIT232	
BUFFER	DB	80	
	DS	82	
KEY	DB	1BH, 'PLEASE KEY COMMAND', ODH, OAH, '\$'	
WAIT	DB	1BH, 'PLEASE WAIT UNTIL FINISHED', ODH, OAH, '\$'	
XMIT	PUSH	AF	DATA TRANSMISSION ROUTINE
XCOM	IN	A, 023H	
	AND	001H	
	JP	Z, XCOM	
	POP	AF	
	OUT	022H, A	
	RET		
DSPL	PUSH	HL	CRT CHARACTER DISPLAY ROUTINE
	PUSH	DE	
	PUSH	BC	
	PUSH	AF	
	LD	C, 9	
	CALL	S	
	POP	AF	
	POP	BC	
	POP	DE	
	POP	HL	
	RET		
WCHAR	PUSH	HL	WRITE CONTROL CHARACTER TO CRT
	PUSH	DE	
	PUSH	BC	
	PUSH	AF	
	LD	E, A	
	LD	C, 2	
	CALL	S	
	POP	AF	
	POP	BC	
	POP	DE	
	POP	HL	
	RET		
GETSCRN	PUSH	HL	GET COMMAND FROM CRT
	PUSH	DE	
	PUSH	BC	
	PUSH	AF	
	LD	C, 10	
	CALL	S	
	POP	AF	
	POP	BC	
	POP	DE	
	POP	HL	
	RET		

20

INIT232	XOR	A	INITIALIZE IC 8251
	OUT	023H,A	
	OUT	023H,A	
	OUT	023H,A	
	LD	A,040H	
	OUT	023H,A	
	LD	A,0CFH	
	OUT	023H,A	
	LD	A,027H	
	OUT	023H,A	
	IN	A,022H	
	LD	A,27	
	CALL	WCHAR	
	LD	A,13	
	CALL	WCHAR	
	LD	A,10	
	CALL	WCHAR	
BEGIN	LD	DE,KEY	
	CALL	DSPL	
BGN	LD	DE,BUFFER	
	CALL	GETSCRN	
	LD	HL,BUFFER+2	
	LD	A,(HL)	
	CP	'E' ;EXIT ?	
	JP	NZ,SEND	
EXIT	JP	0 ;EXIT	
SEND	LD	A,0DH	
	CALL	WCHAR	
	LD	A,0AH	
	CALL	WCHAR	
	LD	HL,BUFFER	;PREPARE TO SEND COMMAND
	INC	HL	
	LD	C,(HL)	
	INC	HL	
TRAN	LD	A,(HL) ;SEND COMMAND TO PLOTTER	
	CALL	XMIT	
	DEC	C	
	JP	Z,PATCH	
	INC	HL	
	JP	TRAN	
PATCH	LD	A,003H ;SEND PATCHING CHARACTER	
	CALL	XMIT	
	CALL	XMIT	
	CALL	XMIT	
	LD	DE,WAIT	
	CALL	DSPL	
	JP	BGN	
	END	100H	

PLOTTER MONITOR

```

        ORG    0
STATUS LD     SP,00FF0H
        JP      BEGIN
STAREA DB     'PU MO PD PA0400,0300 FD MU0200 '
        DB     'MR0300 MD0200 ML0300 PU MO',1AH
INIT232 XOR   A      ;INITIALIZE IC# 6251
        OUT   005H,A
        OUT   005H,A
        OUT   005H,A
        LB    A,040H
        OUT   005H,A
        LB    A,0CFH
        OUT   005H,A
        LB    A,027H
        OUT   005H,A
        IN    A,004H
        RET
REC    IN    A,005H ;CHECK FOR RECEIVE READY
        AND   002H
        JP    Z,REC
        IN    A,004H
        RET
FRNTPNL IN   A,010H ;CHECK FRONT PANEL
        BIT   6,A
        JP    Z,SLFTEST
LFTT   IN   A,010H
        BIT   0,A
        JP    Z,LFT
        BIT   1,A
        JP    Z,RGT
UPP   IN   A,010H
        BIT   2,A
        JP    Z,UP
        BIT   3,A
        JP    Z,DWN
        RET
SLFTEST LD   A,(CNTRL) ;SELFTEST ROUTINE
        RES   2,A
        LD    (CNTRL),A
        OUT   020H,A
        LD    IX,STAREA
        CALL  INTRFRT
        LD    A,(CNTRL)
        SET   2,A
        LD    (CNTRL),A
        OUT   020H,A
        JP    LFTT
LFT   IN   A,010H ;'LEFT' BUTTON PUSHED
        BIT   4,A
        JP    Z,GRND
        CALL  TRNLFT
        JP    UPP

```

RGT	IN	A,01OH	↗ 'RIGHT' BUTTON PUSHED
	BIT	4,A	
	JP	Z,GRND	
	CALL	TRNRGT	
	JP	UPP	
UP	IN	A,01OH	↗ 'UP' BUTTON PUSHED
	BIT	5,A	
	JP	Z,GRND	
	CALL	TRNUP	
	JP	GRND	
DWN	IN	A,01OH	↗ 'DOWN' BUTTON PUSHED
	BIT	5,A	
	JP	Z,GRND	
	CALL	TRNDWN	
	JP	GRND	
GRND	RET		
TRNLFT	NOP		MOVE PEN -X DIRECTION
	LD	DE,STATEX	
	LD	HL,STATEX+1	
	CALL	RLCA	
	LD	A,(STATEX)	
	OUT	080H,A	
	CALL	DELAY	
	RET		
TRNRGT	NOP		MOVE PEN +X DIRECTION
	LD	DE,STATEX	
	LD	HL,STATEX+1	
	CALL	RRCA	
	LD	A,(STATEX)	
	OUT	080H,A	
	CALL	DELAY	
	RET		
TRNUP	NOP		MOVE PEN +Y DIRECTION
	LD	DE,STATEY	
	LD	HL,STATEY+1	
	CALL	RLCA	
	LD	A,(STATEY)	
	OUT	040H,A	
	CALL	DELAY	
	RET		
TRNDWN	NOP		MOVE PEN -Y DIRECTION
	LD	DE,STATEY	
	LD	HL,STATEY+1	
	CALL	RRCA	
	LD	A,(STATEY)	
	OUT	040H,A	
	CALL	DELAY	
	RET		

RRCA	LD	A,(DE)
	RRD	
	RRCA	
	LD	(DE),A
	RET	
RLCA	LD	A,(DE)
	RRCA	
	RRCA	
	RRCA	
	RLD	
	LD	(DE),A
	RET	
DELAY	PUSH	BC
	PUSH	AF
	LD	A,5
DLY0	LD	C,124
DLY1	DEC	C
	JP	NZ,DLY1
	DEC	A
	JP	NZ,DLY0
	POP	AF
	POP	BC
	RET	
DLPE0	PUSH	BC
	PUSH	AF
	LD	A,250
DLPE0	LD	C,248
DLF1	DEC	C
	JP	NZ,DLF1
	DEC	A
	JP	NZ,DLPE0
	POP	AF
	POP	BC
	RET	
CP16	PUSH	HL
	PUSH	DE
	OR	A
	SBC	HL,DE
	POP	DE
	POP	HL
	RET	

ASXDEC	PUSH	HL	ICONVERT ASCII STRING TO HEX
	PUSH	DE	STRING BEGINNING ADDRESSED BY REG. IX
	PUSH	BC	
	PUSH	AF	
	LD	B, 4	
	LD	HL, 0	
LOOP	ADD	HL, HL	
	PUSH	HL	
	ADD	HL, HL	
	ADD	HL, HL	
	POP	DE	
	ADD	HL, DE	
	LD	A, (IX)	
	SUB	A, 30H	
	LD	E, A	
	LD	D, 0	
	ADD	HL, DE	
	INC	IX	
	DJNZ	\$-17	
	LD	(HEX), HL	
	POP	AF	
	POP	BC	
	POP	DE	
	POP	HL	
	RET		
INTRPRT	LD	A, (IX)	ICONCHECK FOR COMMAND
	CP	'F'	
	JP	Z, PP	
	CP	'M'	
	JP	Z, MOO	
	CP	' '	
	JP	NZ, CTRZ	
	INC	IX	
	JP	INTRPRT	
CTRZ	CP	01AH	
	JP	Z, EXIT	
	CF	003H	
	JP	Z, EXIT	
	LD	A, (CNTRL)	
	REG	1, A	
	OUT	020H, A	
	HALT		
EXIT	RET		
PP	INC	IX	
	LD	A, (IX)	
	CP	'U'	
	JP	Z, PUU	
	CP	'D'	
	JP	Z, PDD	
	CP	'A'	
	JP	Z, PAA	
	JP	CTRZ	

M00	INC	IX	
	LD	A _y (IX)	
	CP	'0'	
	JP	Z,MOR	
	CP	'L'	
	JP	Z,MLL	
	CP	'R'	
	JP	Z,MRR	
	CP	'U'	
	JP	Z,MUU	
	CP	'D'	
	JP	Z,MDD	
	JP	CTRZ	
PUU	CALL	PU	
	JP	NXT	
FDD	CALL	PD	
	JP	NXT	
PAA	LD	HL,y0	
	LD	(XS),HL	
	LD	(YS),HL	
	CALL	PA	
	JP	NXT	
MLL	CALL	ML	
	JP	NXT	
MRR	CALL	MR	
	JP	NXT	
MUU	CALL	MU	
	JP	NXT	
MDD	CALL	MD	
	JP	NXT	
M0R	CALL	MO	
NXT	INC	IX	
	JP	INTRPRT	
PU	LD	A _y (CNTRL)	OPEN UP ROUTINE
	SET	0,A	
	OUT	020H,A	
	LD	(CNTRL),A	
	CALL	DLPEN	
	RET		
PD	LD	A _y (CNTRL)	OPEN DOWN ROUTINE
	RES	0,A	
	OUT	020H,A	
	LD	(CNTRL),A	
	CALL	DLPEN	
	RET		
MO	IN	A,010H	MOVE TO ORIGIN ROUTINE
	BIT	4,A	
	JP	NZ,WEST	
	JP	STH	

WEST	CALL	TRNLFT
STH	IN	A,010H
	BIT	5,A
	JP	NZ,SOUTH
	AND	030H
	JP	NZ,MO
	CALL	TRNUP
	CALL	TRNUP
	CALL	TRNUP
	CALL	TRNRGT
	CALL	TRNRGT
	JP	ORGN
SOUTH	CALL	TRNDWN
	JP	MO
ORGN	RET	
ML	INC	IX #ML COMMAND
	CALL	ASXDEC
ML1	LD	HL,(HEX)
	LD	DE,0
	CALL	CP16
	JP	Z,STILL
	IN	A,010H
	BIT	4,A
	JP	Z,STILL
	CALL	TRNLFT
	LD	HL,(HEX)
	DEC	HL
	LD	(HEX),HL
	JP	ML1
MR	INC	IX #MR COMMAND
	CALL	ASXDEC
MR1	LD	HL,(HEX)
	LD	DE,0
	CALL	CP16
	JP	Z,STILL
	IN	A,010H
	BIT	4,A
	JP	Z,STILL
	CALL	TRNRGT
	LD	HL,(HEX)
	DEC	HL
	LD	(HEX),HL
	JP	MR1

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MU	INC	IX	!MU COMMAND
	CALL	ASXDEC	
MU1	LD	HL, (HEX)	
	LD	DE, 0	
	CALL	CP16	
	JP	Z, STILL	
	IN	A, 010H	
	BIT	S, A	
	JP	Z, STILL	
	CALL	TRNUP	
	LD	HL, (HEX)	
	DEC	HL	
	LD	(HEX), HL	
	JP	MU1	
MD	INC	IX	!MD COMMAND
	CALL	ASXDEC	
MD1	LD	HL, (HEX)	
	LD	DE, 0	
	CALL	CP16	
	JP	Z, STILL	
	IN	A, 010H	
	BIT	S, A	
	JP	Z, STILL	
	CALL	TRNDWN	
	LD	HL, (HEX)	
	DEC	HL	
	LD	(HEX), HL	
	JP	MD1	
STILL	RET		
BEGIN	NOP		!INITIALIZE PLOTTER STATUS
	LD	A, OFFH	
	LD	(CNTRL), A	
	LD	HL, 0A956H	
	LD	(STATEX), HL	
	LD	(STATEY), HL	
	LD	A, (CNTRL)	
	OUT	020H, A	
	LD	A, (STATEX)	
	OUT	080H, A	
	LD	A, (STATEY)	
	OUT	040H, A	
	CALL	PU	
	CALL	MO	
	CALL	INIT232	
FRONT	CALL	FRNTPNL	
RS232	LD	HL, CMAREA	!ANY INPUT FROM MICROCOMPUTER ?
	IN	A, 005H	
	AND	002H	!IF 'NO' JUMP TO FRONT
	JP	Z, FRONT	!IF 'YES' PUT IT INTO CMAREA
	LD	C, 3	
	IN	A, 004H	
PUT	LD	(HL), A	
	CP	003H	
	JP	Z, COUNT	
	LD	C, 3	
CONT	INC	HL	
	CALL	REC	
	JP	PUT	

COUNT	DEC	C
	JP	NZ,CONT
	LD	IX,CMAREA
	CALL	INTRPT
	CALL	INIT232
	JP	FRONT
DEST	PUSH	HL
	INC	IX
	CALL	ASXDEC.
	LD	HL,(HEX)
	LD	(DESX),HL
	INC	IX
	CALL	ASXDEC.
	LD	HL,(HEX)
	LD	(DESY),HL
	POP	HL
	RET	
DELXY	PUSH	HL
	PUSH	DE
	PUSH	AF
	LD	HL,(DESX)
	LD	DE,(XS)
	OR	A
	SBC	HL,DE
	JP	P,DEL1
	LD	HL,(XS)
	LD	DE,(DESX)
	OR	A
	SBC	HL,DE
DEL1	LD	(DELX),HL
	LD	HL,(DESY)
	LD	DE,(YS)
	OR	A
	SBC	HL,DE
	JP	P,DEL2
	LD	HL,(YS)
	LD	DE,(DESY)
	OR	A
	SBC	HL,DE
DEL2	LD	(DELY),HL
	POP	AF
	POP	DE
	POP	HL
	RET	

PREPARE LD HL, (DELX) //PREPARE VARIABLE FOR GENERATE ROUTINE
 LD DE, (DELY)
 CALL CP16.
 JP P, SLOP
 LD (SLOPE), HL
 LD (DEVIDER), DE
 CHFLG LD HL, (DELX)
 LD DE, (DELY)
 CALL CP16.
 JP Z, STFLAG
 LD A, 0
 LD (FLAG), A
 RET
 STFLAG LD HL, (DELX)
 LD A, H
 OR L
 JP Z, STLL
 LD A, I
 LD (FLAG), A
 RET
 STLL POP AF
 RET
 SLOP LD (SLOPE), DE
 LD (DEVIBER), HL
 JP CHFLG
 SETDRC PUSH HL
 PUSH DE
 LD A, 0
 LD HL, (DECX)
 LD DE, (XC)
 CALL CP16
 JP P, SDR1.
 LD HL, (DESY)
 LD DE, (YS)
 CALL CP16
 JP P, SDR2
 LD HL, (DELX)
 LD DE, (DELY)
 CALL CP16.
 JP P, SDZ
 JP SDS.
 SDR1 LD HL, (DESY)
 LD DE, (YS)
 CALL CP16
 JP P, SDR11
 SDR12 LD HL, (DELX)
 LD DE, (DELY)
 CALL CP16
 JP P, SD3
 JP SD4
 JP P, SD3
 JP SDS

SDR11	LD	HL,(DELX)
	LD	DE,(DELY)
	CALL	CP16
	JP	P,SD1
	JP	SD2
SDR2	LD	HL,(DELX)
	LD	DE,(DELY)
	CALL	CP16
	JP	P,SD5
	JP	SD6
SD8	INC	A
SD7	INC	A
SD6	INC	A
SD5	INC	A
SD4	INC	A
SD3	INC	A
SD2	INC	A
SD1	INC	A
	LD	(PAT),A
	POP	DE
	POP	HL
	RET	
APT	LD	A,(PAT)
	CP	1
	JP	Z,AA1
	CP	2
	JP	Z,AA2
	CP	3
	JP	Z,AA1
	CP	4
	JP	Z,AA4
	CP	5
	JP	Z,AA5
	CP	6
	JP	Z,AA2
	CP	7
	JP	Z,AA5
	JP	AA4
AA1	CALL	TRNRGT
	RET	
AA2	CALL	TRNUP
	RET	
AA4	CALL	TRNDWN
	RET	
AA5	CALL	TRNLFT
	RET	

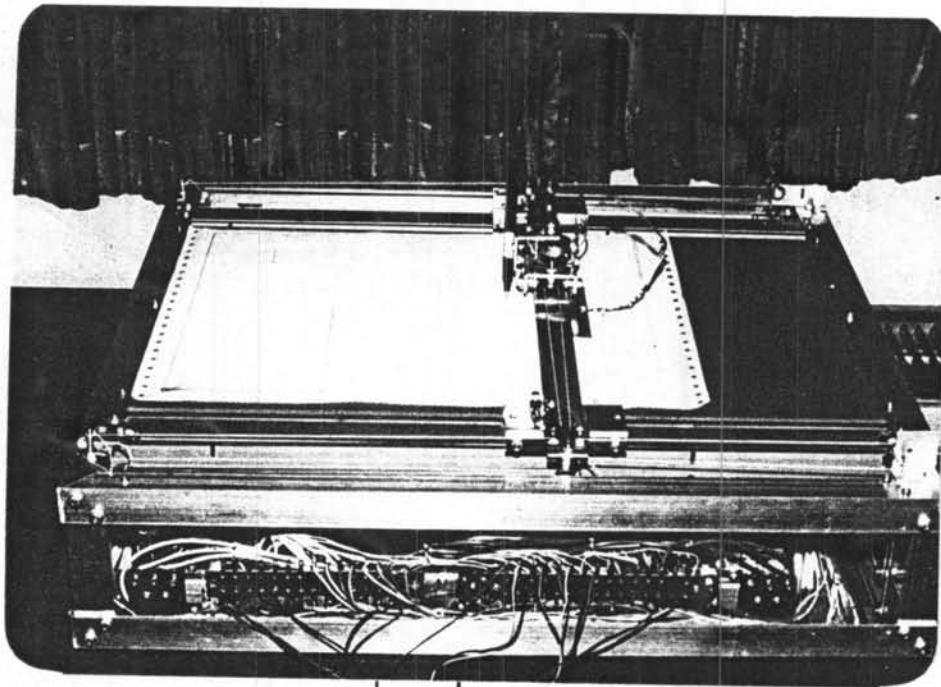
BPT	LD	A _y (PAT)
	CP	1
	JP	Z, BB1
	CP	2
	JP	Z, BB2
	CP	3
	JP	Z, BB3
	CP	4
	JP	Z, BB4
	CP	5
	JP	Z, BB5
	CP	6
	JP	Z, BB6
	CP	7
	JP	Z, BB7
	JP	BBG
BB1	CALL	TRNUP
	CALL	TRNRGT
	RET	
BB2	CALL	TRNRGT
	CALL	TRNUP
	RET	
BB3	CALL	TRNDWN
	CALL	TRNRGT
	RET	
BB4	CALL	TRNRGT
	CALL	TRNDWN
	RET	
BB5	CALL	TRNUP
	CALL	TRNLFT
	RET	
BB6	CALL	TRNLFT
	CALL	TRNUP
	RET	
BB7	CALL	TRNDWN
	CALL	TRNLFT
	RET	
BB8	CALL	TRNLFT
	CALL	TRNDWN
	RET	
PA	NOP	† PA ROUTINE
	CALL	DEST
	CALL	DELXY
	CALL	PREPARE
	LD	HL, (DEVIDER)
	ED	(CTDWN), HL
	CALL	SETDRC

GENER	LD	HL,y 0 → GENERATE STAIR STEP
	LD	(LAST),HL
	LD	B,1
	LD	HL,y (SLOPE)
	LD	(NEXT),HL
	LD	(SUM),HL
GNR0	NGF	
	LD	HL,y (SUM)
	LD	DE,y (DEVIDER)
	CALL	CP16
	JP	P,y GNR2
	CALL	APT
	LD	C,0
	LD	B,1
	JP	JUNC
JUNC	LD	A,y (FLAG)
	CP	1
	JP	Z,INIT
	LD	HL,y (NEXT)
	LD	(LAST),HL
	LD	DE,y (SLOPE)
	ADD	HL,y DE
	LD	(NEXT),HL
	LD	DE,y (LAST)
	ADD	HL,y DE
	LD	(SUM),HL
	JP	CROSS
CROSS	LD	A,y 0
	LD	(FLAG),A
	LD	HL,y (NEXT)
	LD	DE,y (DEVIDER)
	CALL	CP16
	JP	M,FINISH
	LD	HL,y (LAST)
	LD	DE,y (DEVIDER)
	CALL	CP16
	JP	P,y FINISH
	LD	A,y 1
	LD	(FLAG),A
	LD	C,0
	JP	FINISH
GNR2	LD	A,y (FLAG)
	CP	1
	JP	NZ,GNR3
	DEC	C
	JP	Z,y GNR3
	DEC	B
	JP	Z,y GNR6
	CALL	APT
	LD	B,1
	JP	JUNC

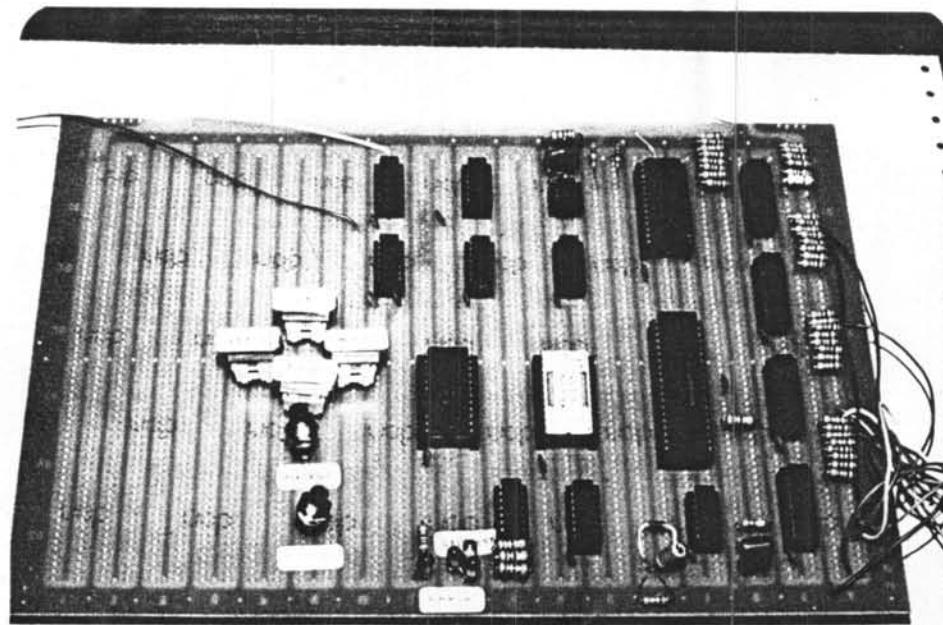
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INIT	LD	DEY (BEVIBER)
	LD	HL, (HEVIB)
	OR	A
	SEC	HL, BE
	LB	(LAST), HL
	LB	HL, (LAST)
	LU	DEY (SLOPE)
	ADD	HL, BE
	LD	(NEXT), HL
	LB	HL, (NEXT)
	LU	DEY (LAST)
	ADD	HL, DE
	LB	(SUM), HL
	JF	CROSS
GNR3	LD	B, 0
	DEC	C
	JP	Z, GNR7
	CALL	BPT.
	LD	C, 1
	JP	JUNC
GNR7	CALL	APT
	LD	C, 1
	JP	JUNC
GNR6	CALL	BPT
	LD	B, 1
	JP	JUNC
FINISH	LD	HL, (CTBWN)
	PUSH	BC
	DEC	HL
	LD	A, H
	LD	B, L
	OR	B
	POP	BC
	JP	Z, FN
	LD	(CTBWN), HL
	JF	GNR0
FN	RET	
CMAREA	EQU	300H
STATEX	EQU	350H
STATEY	EQU	352H
CNTRL	EQU	354H
HEX	EQU	356H
LAST	EQU	358H
NEXT	EQU	35AH
SUM	EQU	35CH
SLOPE	EQU	35EH
DEVIBER	EQU	360H
FLAG	EQU	362H
DESK	EQU	364H
DESY	EQU	366H
DELX	EQU	368H
DELY	EQU	36AH
CTBWN	EQU	36CH
PAT	EQU	36EH
XS	EQU	370H
YS	EQU	372H

ภาคผนวก ค.



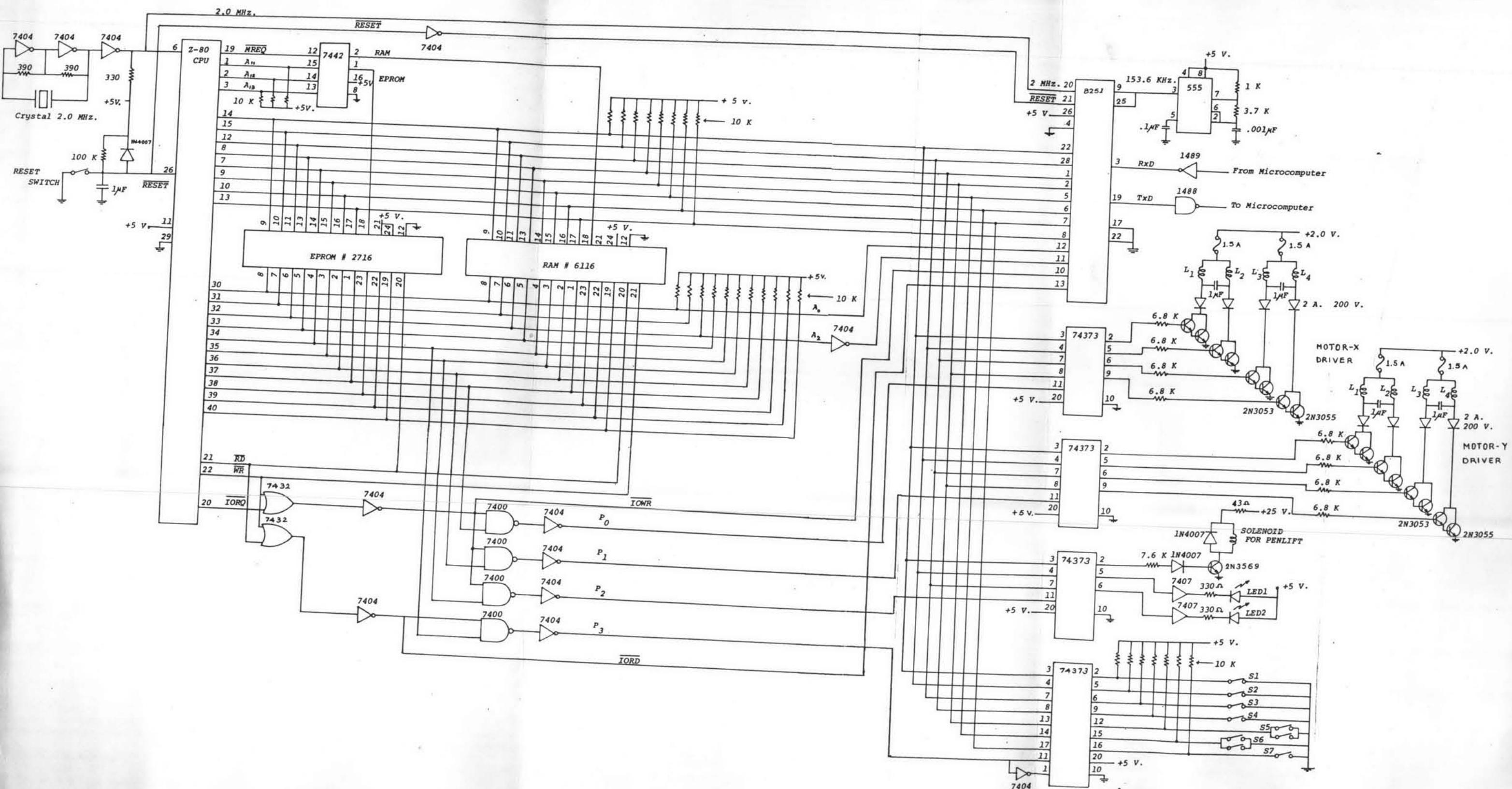
ภาพถ่ายเครื่องพิมพ์สามมิติ



ภาพถ่ายไมโครโปรเซสเซอร์และอุปกรณ์ที่ใช้ควบคุม

ภาคผนวก ง.

งจรที่ใช้ควบคุมการทำงานของพลออกเกอร์



ประวัติย่อ

นายสืบสกุล พิพัฒน์เกิดเมื่อวันที่ ๔ มกราคม พ.ศ. ๒๕๐๖ ที่กรุงเทพฯ สำเร็จการศึกษาวิศวกรรมศาสตร์บัณฑิต สาขาวิชางรรมไหห์ จากจุฬาลงกรณ์มหาวิทยาลัย เมื่อปี พ.ศ. ๒๕๒๓ เข้าศึกษาต่อชั้นปริญญาหน้าบัณฑิตสาขาคอมพิวเตอร์ที่มหาวิชากองทุนด้านเทคโนโลยีและสื่อสารมวลชน จุฬาลงกรณ์มหาวิทยาลัยในปีเดียวกัน