

## REFERENCES

- [1] Xue, C.H., Shi, M.M. Chen H.Z., Wu, G., and Wang, M. Preparation and Application of Nanoscale Microemulsion as Binder for Fabric Ink jet Printing. Colloids and Surfaces 287 (2006): 147-152.
- [2] Leach, R.H. Pierce, R.J., Hickman, E.P., Mackenzie, M.J. and Smith, H.G. The Printing Ink Manual. 5<sup>th</sup> ed. Cornwall: TJ Press, 1993: 678-698.
- [3] Diamond, A.S. and Weiss, D.S. Handbook of Imaging Materials. 2<sup>nd</sup> ed. Basel: Marcel Dekker, 2002: 582-590.
- [4] Kean, T., Roth, S., Thanou, M. Trimethylated. Chitosans as Non-viral Gene Delivery Vectors: Cytotoxicity and Transfection Efficiency. Journal Control Release 103 (2005): 643-53.
- [5] Kiatkamjornwong, S., Putthimai, P., and Noguchi, H. Comparison of Textile Print Quality between Ink Jet and Screen Printings. Surface Coating International Part B 88 (2005): 1-82.
- [6] Daplyn, S. and Lin, L. Evaluation of Pigmented Ink Formulations for Jet Printing onto Textile Fabrics. Pigment & Resin Technology 32 (2003): 307-318.
- [7] Diamond, A.S. and Weiss, D.S. Handbook of Imaging Materials. 2<sup>nd</sup> ed. Basel: Marcel Dekker, 2002: 531-536.
- [8] Todd, R. E. Printing Inks Formulations, Manufacture and Quality Control Testing Procedures. Southampton: Hobbs the Printer Limited, 1994: 24.
- [9] Leelajariyakul, S., Noguchi, H., and Kiatkamjornwong, S. Surface-modified and Micro-encapsulated Pigmented Inks for Ink Jets Printing on Textile Fabrics, Progress in Organic Coating 62 (2008): 145-161.

- [10] Berns, R.H. Principles of Color Technology. 3<sup>rd</sup> ed. New York: John Wiley and sons. 2000: 56-59.
- [11] Alexanda, D., Bermel, D., and Bugner, E. Particle Size Effects in Pigmented Ink Jet Inks. Journal of Image Science and Technology 43 (1999): 320-324.
- [12] Hees, U., Freche, M., Kluge, M., Provost, J., and Weiser, J. Textile Ink Jet Printing with Low Viscosity Pigment Inks. International Conference on Digital Printing Technologies NIP 19, 2003, New Orleans, Louisiana, September 28, pp. 916.
- [13] Leach, R.H. Pierce, R.J., Hickman, E.P., Mackenzie, M.J. and Smith, H.G. The Printing Ink Manual. 5<sup>th</sup> ed. Cornwall: TJ Press, 1993: 141-187.
- [14] Leach, R.H. Pierce, R.J., Hickman, E.P., Mackenzie, M.J. and Smith, H.G. The Printing Ink Manual. 5<sup>th</sup> ed. Cornwall: TJ Press, 1993: 241-243.
- [15] Medina, S.W. and Lee F.J. Surfactant: A Powerful Tool in Formulating Waterborne Ink. American Ink Maker, 1998: 49-57.
- [16] Sen, K. and Babu, K. M. Studies on Indian Silk I. Macrocharacterization and Analysis of Amino Acid Composition. Journal of Applied Polymer Science 92 (2004): 1080-1097.
- [17] Janasak, A., Koopipat, C., and Kiatkamjornwong, S. Modulation Transfer Function Measurement for Ink Jet Printed Silk Fabrics. Journal of Imaging Science and Technology 2, 51 (2007): 127-147.
- [18] Sapchookul, L., Shirota, K., Noguchi, H., and Kiatkamjornwong, S. Preparation of Pigmented Inkjet Inks and their Characterization Regarding Print Quality of Pretreated Cotton Fabric. Surface Coatings International Part A: Coatings Journal 10, 86 ( 2003): 403-410.

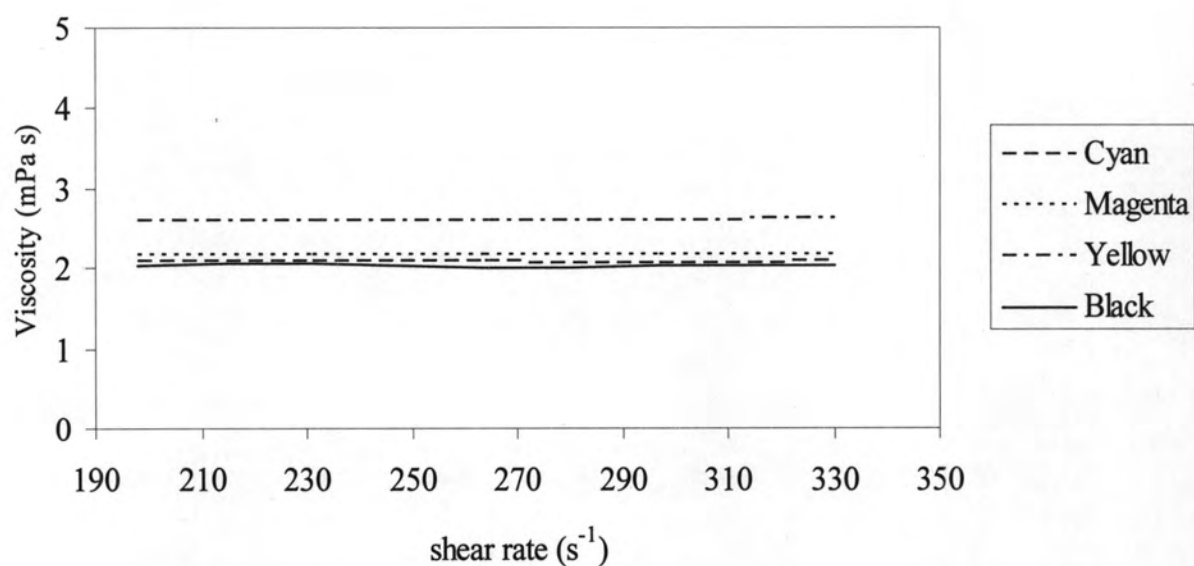
- [19] Bajaj, P. Finishing of Textile Materials. Journal of Polymer Science 83 (2002): 631-659.
- [20] Cartier, N., Domard, A., and Chanzy, H. Single Crystals of Chitosan. International Journal of Biological Macromolecules 12 (1990): 94-289.
- [21] Sashiwa, H. and Aiba, S.I. Chemically Modified Chitin and Chitosan as Biomaterials. Progress in Polymer Science 29 (2004): 887-908.
- [22] Onar, O. and Sariisik, M. Using and Properties Biofibers Based on Chitin and Chitosan of Medical Applications. Proceedings of the third Indo-Czech Textile Research Conference 2004, The Lierec, Czech Republic Turkey, June 14-16.
- [23] Morovic, J., Sun, P.L., and Morovic, P. The gamuts of input and output color imaging media. SPIE 4300 (2001): 114-125.
- [24] Nobb, J.H. Color-match Prediction for Pigmented Materials. Database Calibration of Opaque layers. 2004: 307-309.
- [25] Color fastness to crocking: AATCC Crockmeter Method 8-2001. American Association of Textile Chemists and Colorists Technical Manual (2002): 17-19.
- [26] Textile – Tests for color fastness – Part 06: Color Fastness to Domestic and Commercial Laundering. International Standard ISO 105-06 (1994): 1-5.
- [27] Standard Test Method for Air Permeability of Textile Fabrics. ASTM International Designation: D737-96 (1996): 202-206.
- [28] Bending stiffness Method A. JIS Published Standard, JIS L 1096 (1999).
- [29] Tincher, W.C. and Yang R. Ink Jet Resin-Pigment Printing of Silk Fabric. International Conference on Digital Printing Technologies NIP 15, The Caribe Royale Resort Suites, Orlando, Florida, October 17-22, 1999 pp. 200.

- [30] Tse, M. and Briggs, J. C. Measuring Print Quality of Digitally Printed Textiles. Proceedings of International Conference on Digital Printing Technologies NIP14, 1998, Springfield, VA, October 18-23, pp. 290-293.
- [31] Bahmani, S. A., East, G. C., and Holme, I. The Application of Chitosan in Pigment Printing. Journal of the Society of Dyers Colorists 116 (2000): 94-97.
- [32] Shepherd, R., Reader, S., and Falshaw, A. Chitosan Functional Properties. Glycoconjugate Journal 14 (1997): 535-542.
- [33] Byrne, C. Ink Jet Printing in the Textile Industry; Drawing up the Battleline. A.T.A. Journal 5, 12 (2001): 33-40.
- [34] Sime, K. and Bentley, P. Use of Analytical Techniques to Characterize the stability of Difficult Ink Jet Pigment System. International Conference on Digital Printing Technologies NIP17, 2001, Springfield, VA, pp. 87-91.
- [35] Hauser, H. P. and Buhler, N. E. Fine Particle Pigment Concentrates for Ink Jet Printing inks. International Conference on Digital Printing Technologies NIP 14, 1998, Springfield, VA, pp. 92-94.
- [36] Hakeim, O. A., El-Gabry, L., and Abou-Okeil, A. Rendering Synthetic Fabrics Acid Printable using Chitosan and Binder. Journal of Applied Polymer Science 108 (2008): 2122-2127.
- [37] Koopipat, C., Janasak, A., and Kiatkamjornwong, S. Measurement and analysis of printed image on silk fabric by ink jet printer. CIS'06 International Congress of Imaging Science, Society of Imaging Science and Technology Springfield, VA, pp. 641-644.

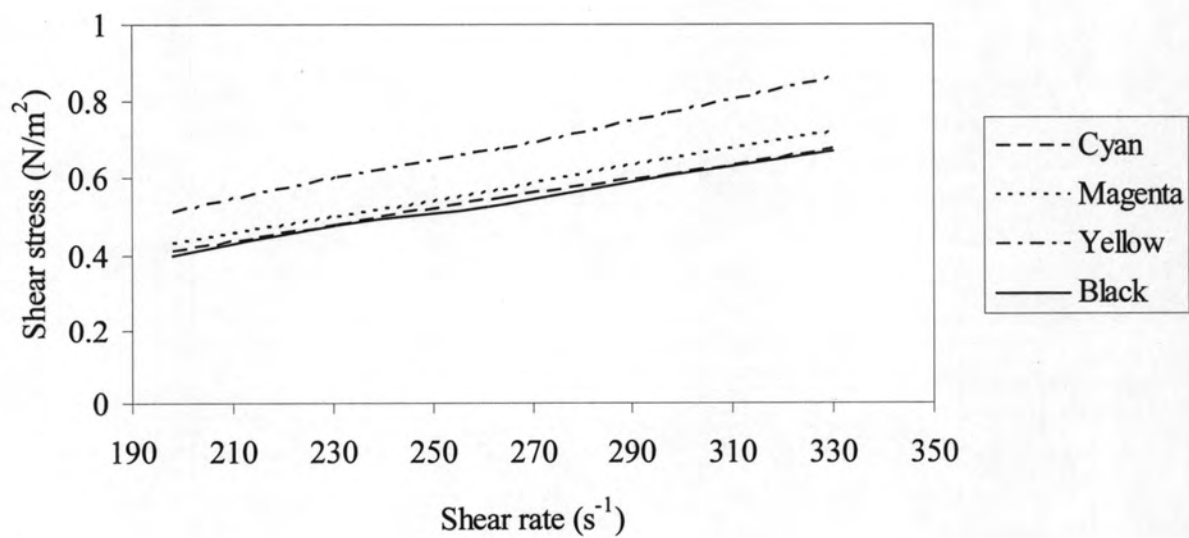
## **APPENDICES**

## **APPENDIX A**

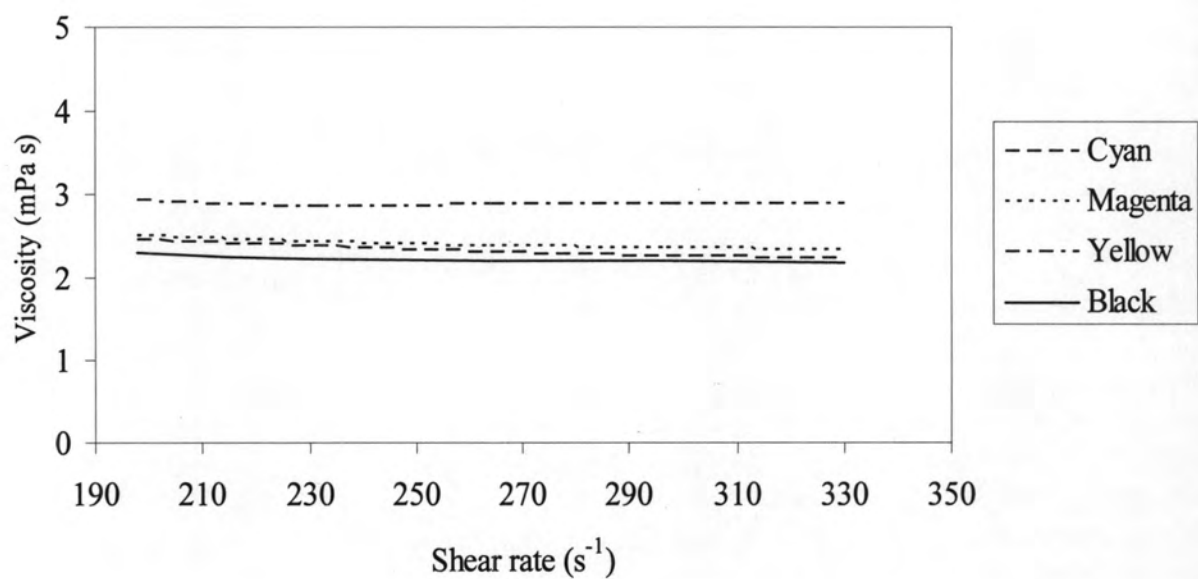
# **VISCOSITY AND SHEAR STRESS OF INKS**



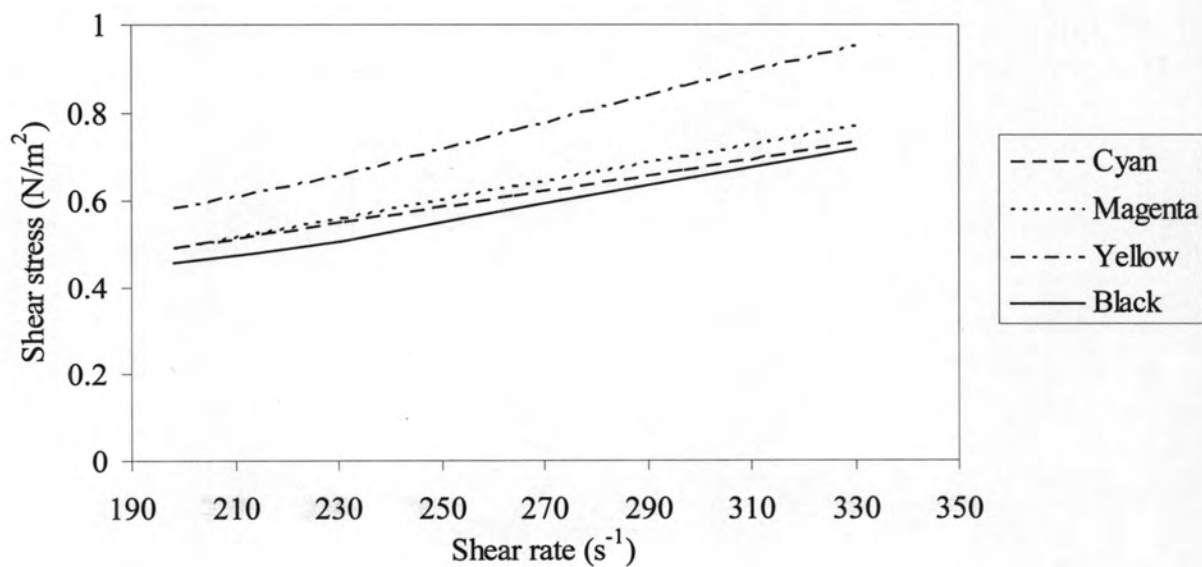
**Figure A1:** Viscosity of the 1:1 pigment-to-binder ratio from the 70-nm binder.



**Figure A2:** Shear stress of the 1:1 pigment-to-binder ratio from the 70-nm binder.

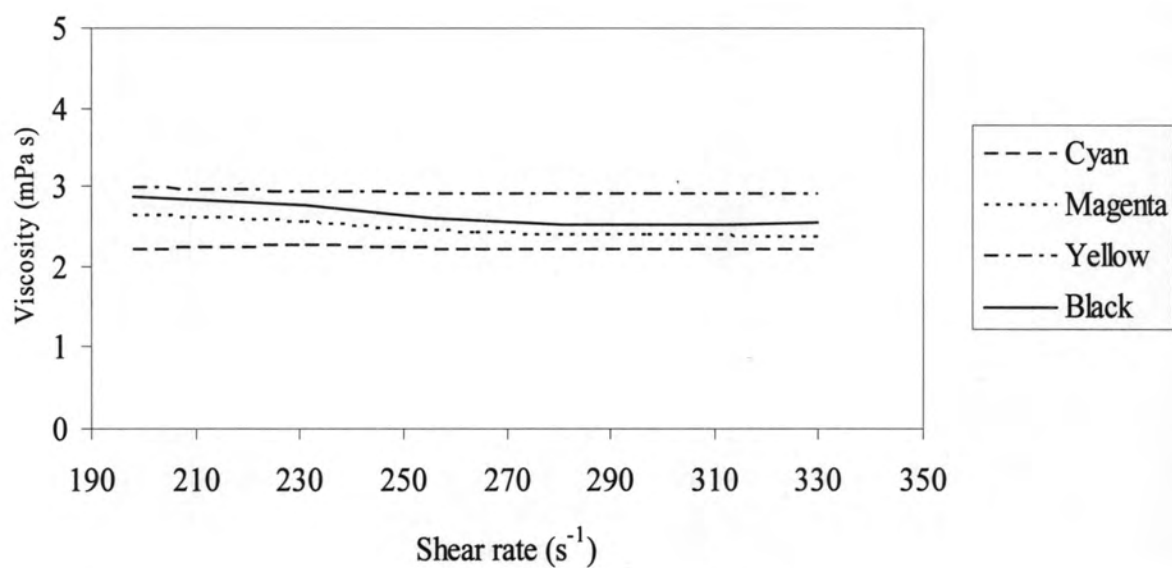


**Figure A3:** Viscosity of the 1:1 pigment-to-binder ratio from the 180-nm binder.

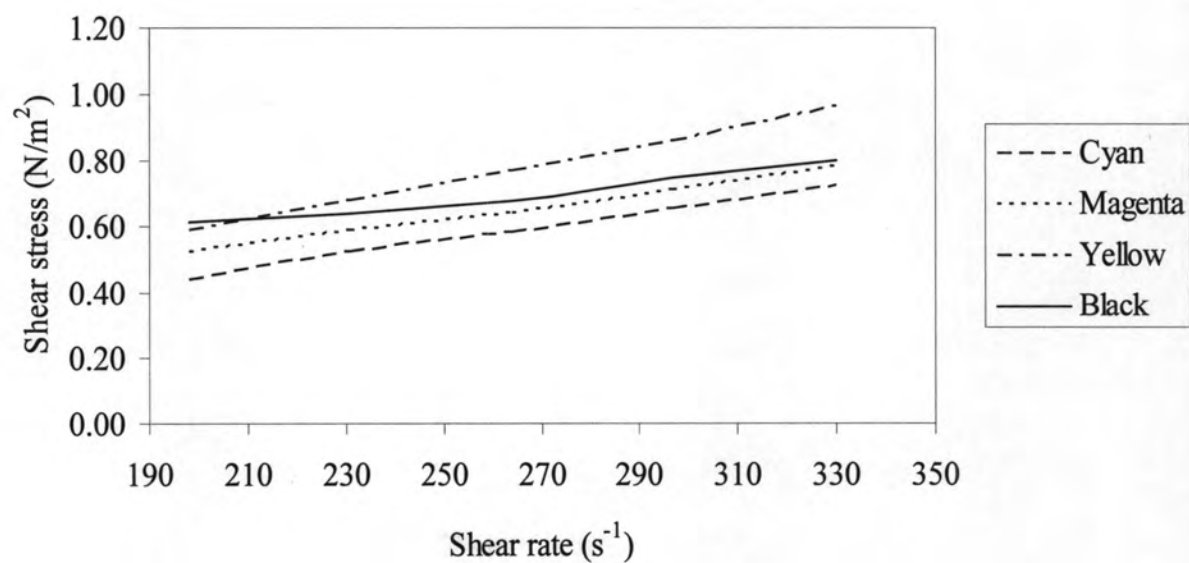


**Figure A4:** Shear stress of the 1:1 pigment-to-binder ratio from the 180-nm binder.

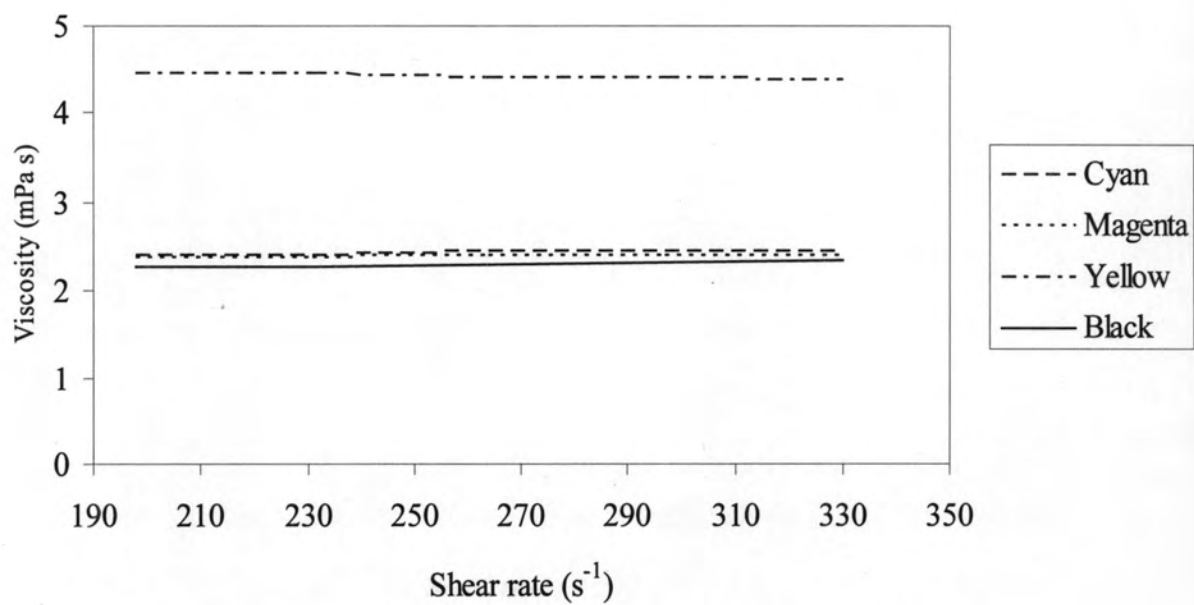




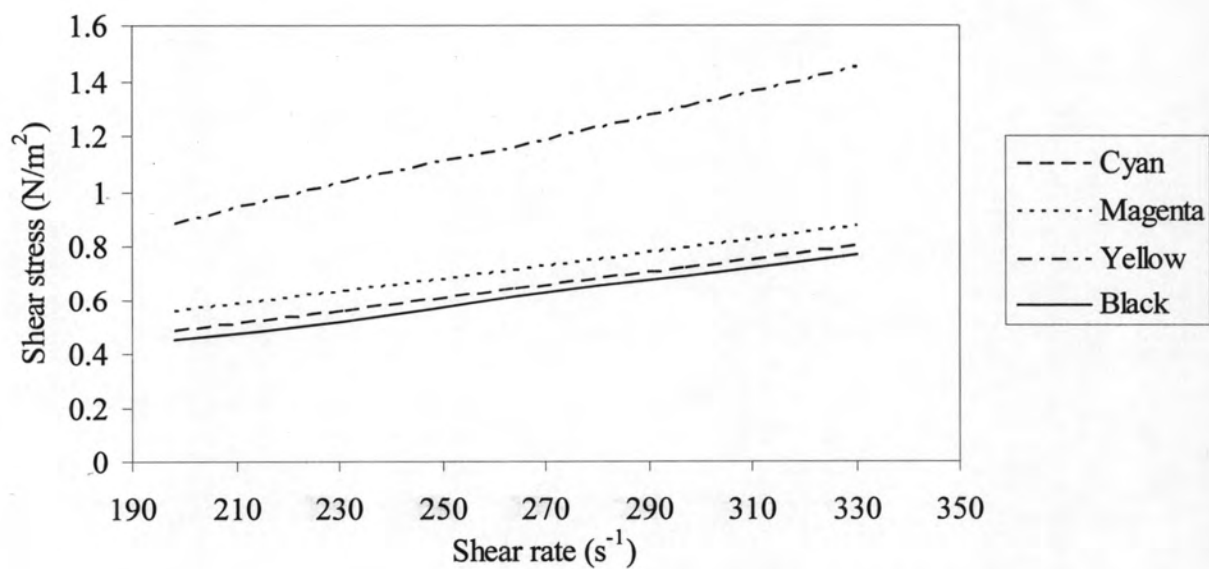
**Figure A5:** Viscosity of the 1:2 pigment-to-binder ratio from the 70-nm binder.



**Figure A6:** Shear stress of the 1:2 pigment-to-binder ratio from the 70-nm binder.



**Figure A7:** Viscosity of the 1:2 pigment-to-binder ratio from the 180-nm binder.

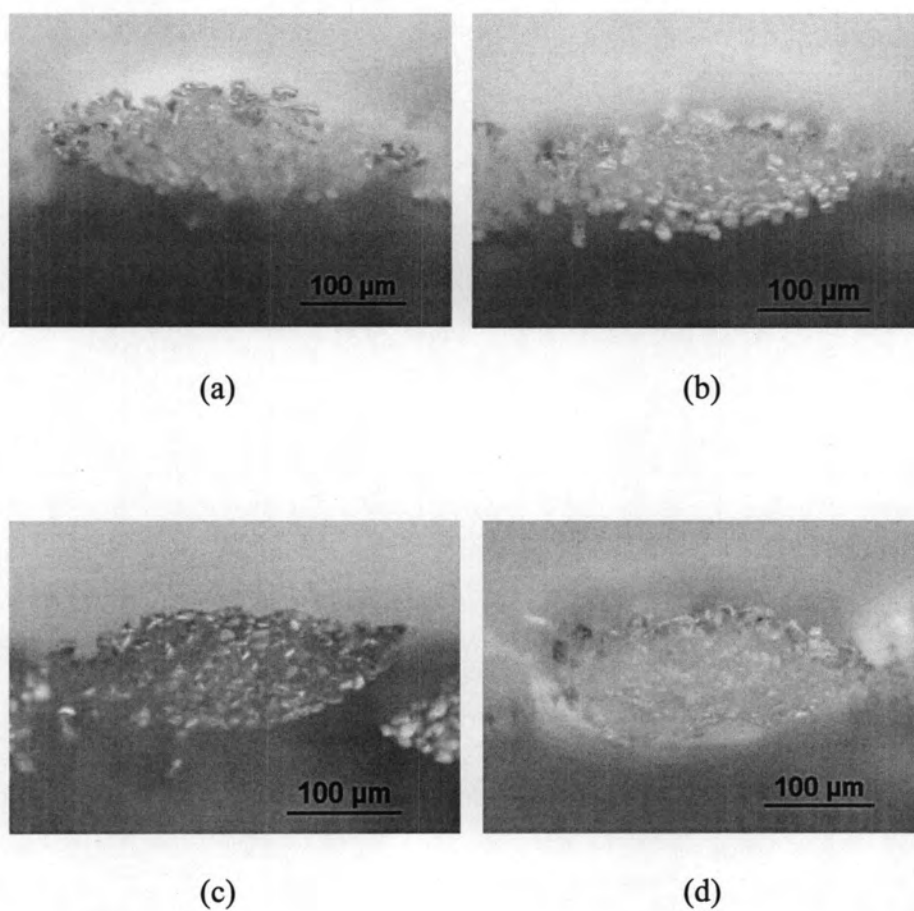


**Figure A8:** Shear stress of the 1:2 pigment-to-binder ratio from the 180-nm binder.

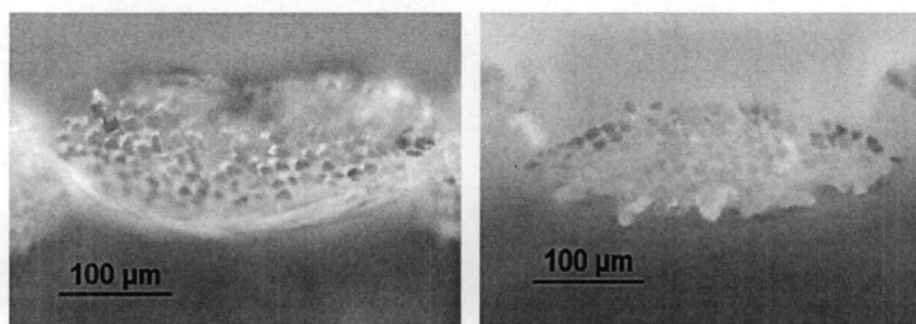
**APPENDIX B**

**IMAGES OF THE CROSS**

**SECTIONALLY PRINTED SILK FABRICS**

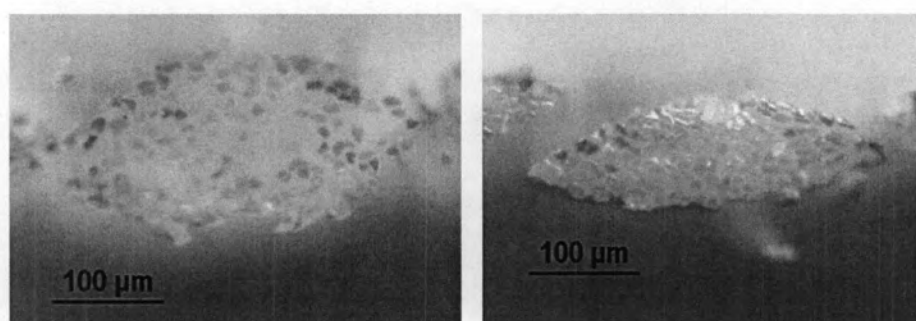


**Figure B1:** Cross sectional views the of cyan color printed silk by 1:1 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.



(a)

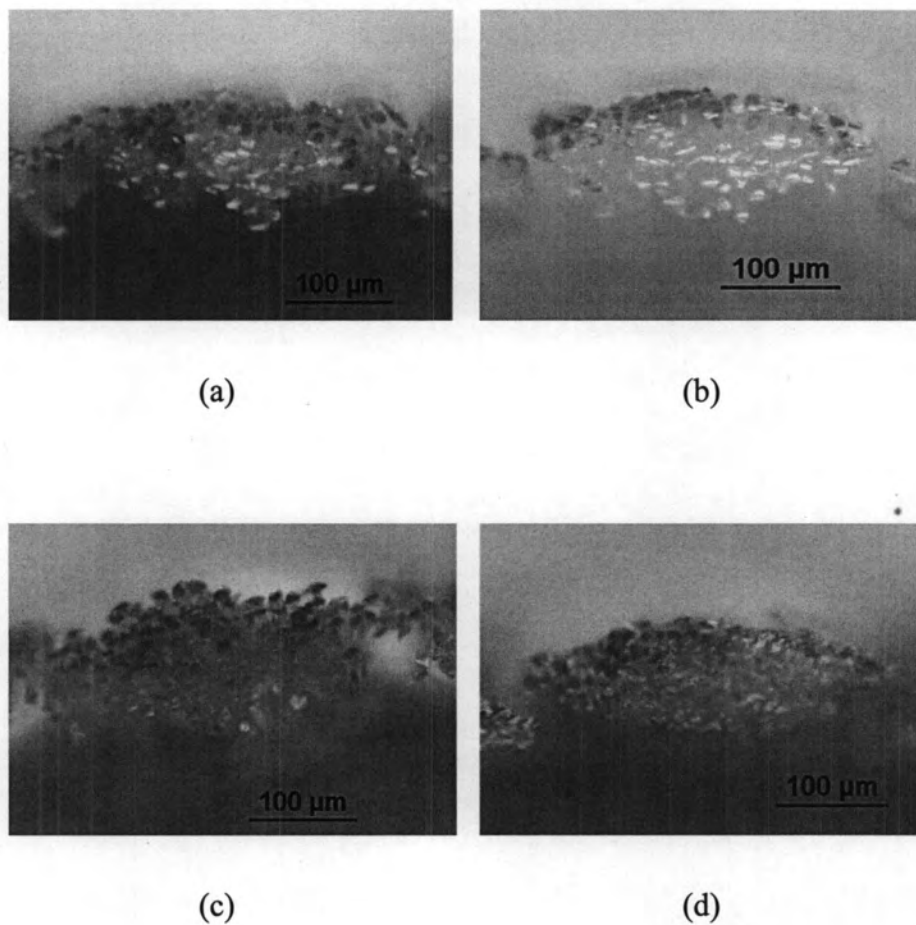
(b)



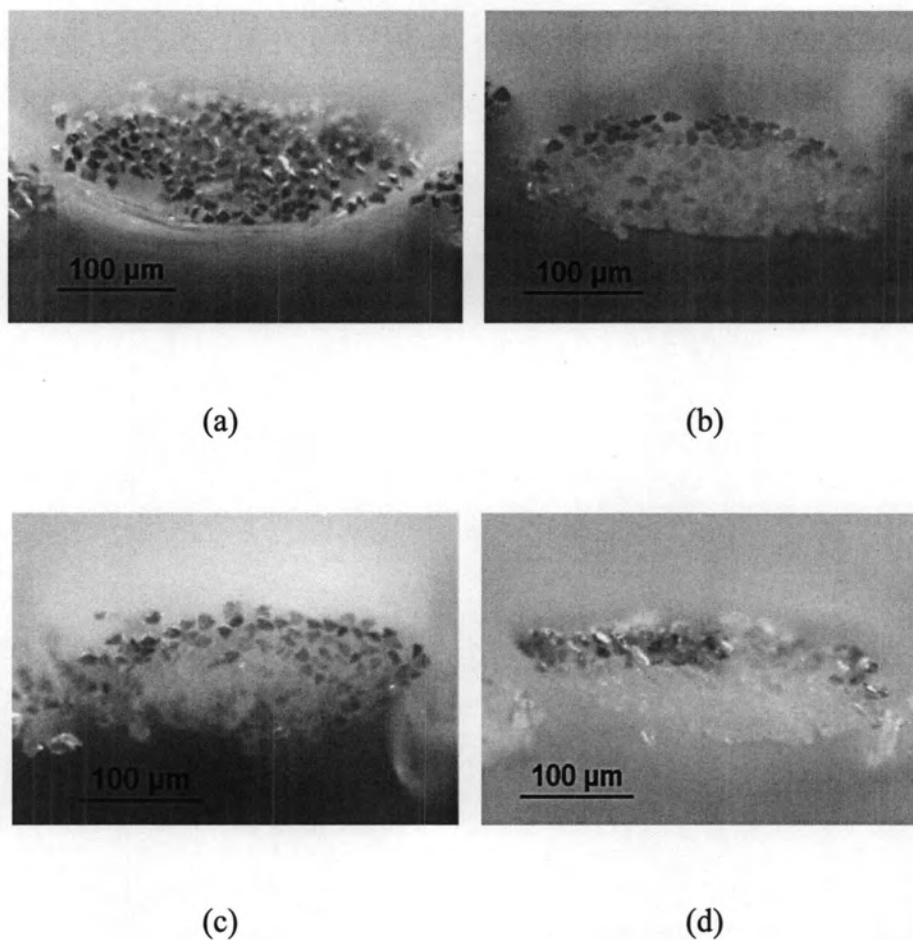
(c)

(d)

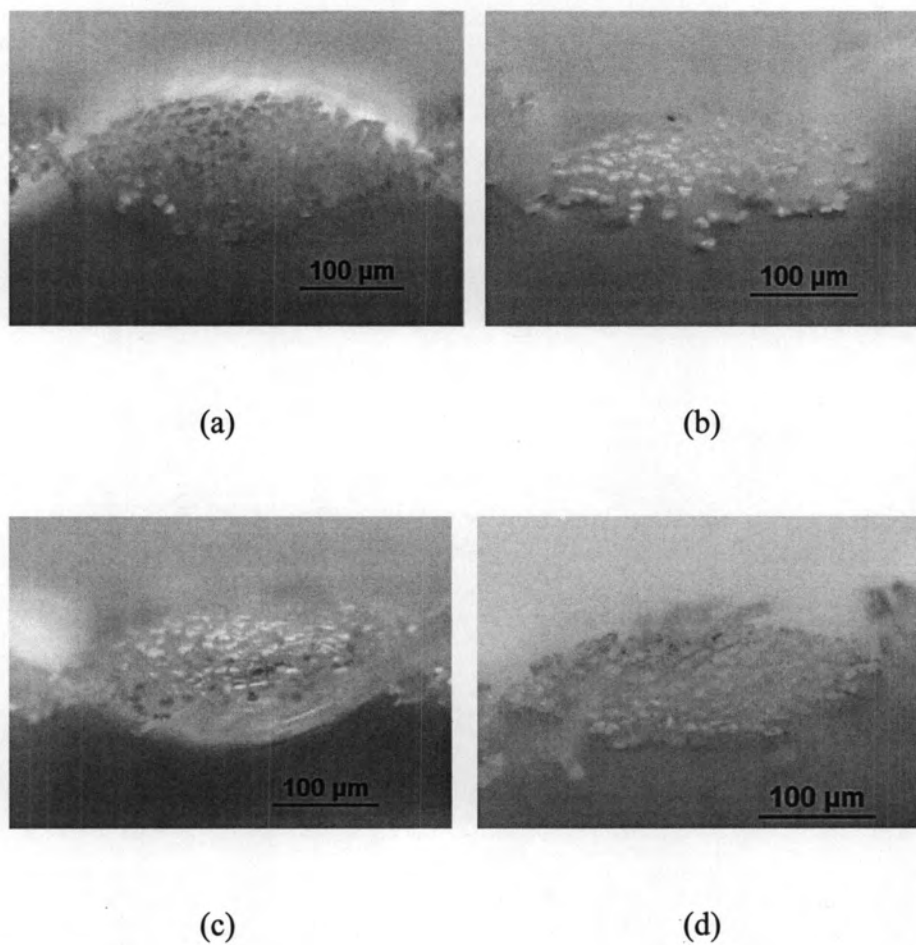
**Figure B2:** Cross sectional views the of cyan color printed silk by 1:2 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.



**Figure B3:** Cross sectional views the of magenta color printed silk by 1:1 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.

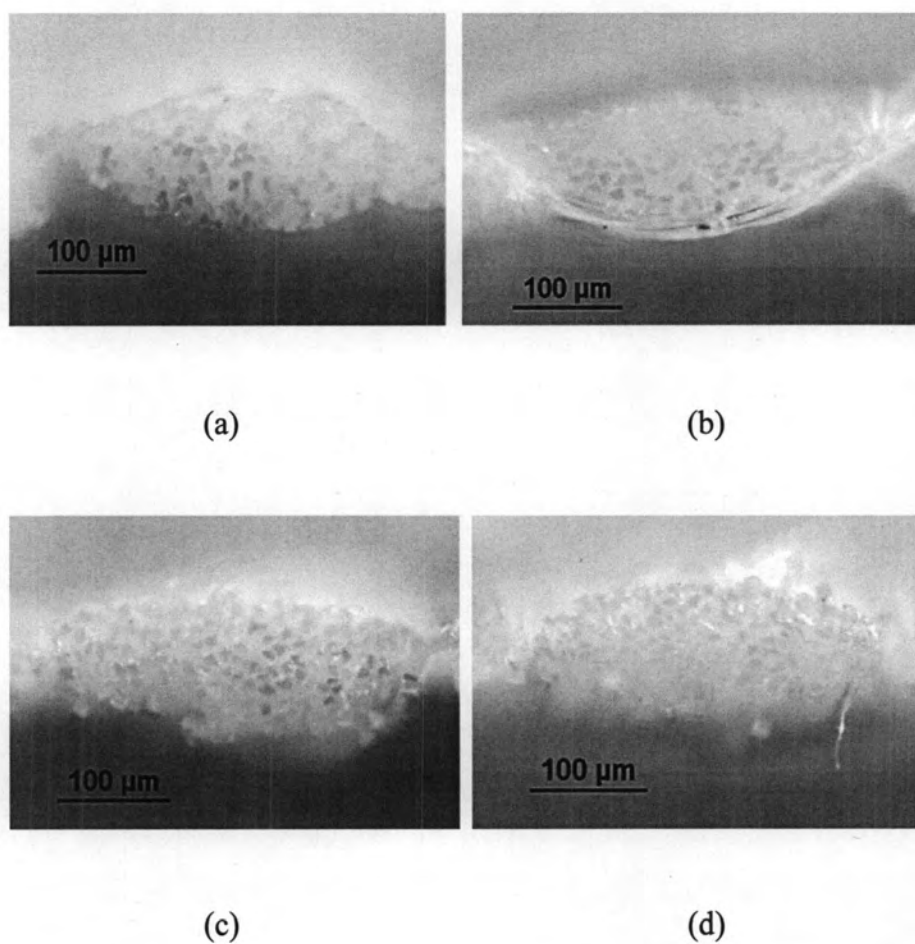


**Figure B4:** Cross sectional views the of magenta color printed silk by 1:2 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.

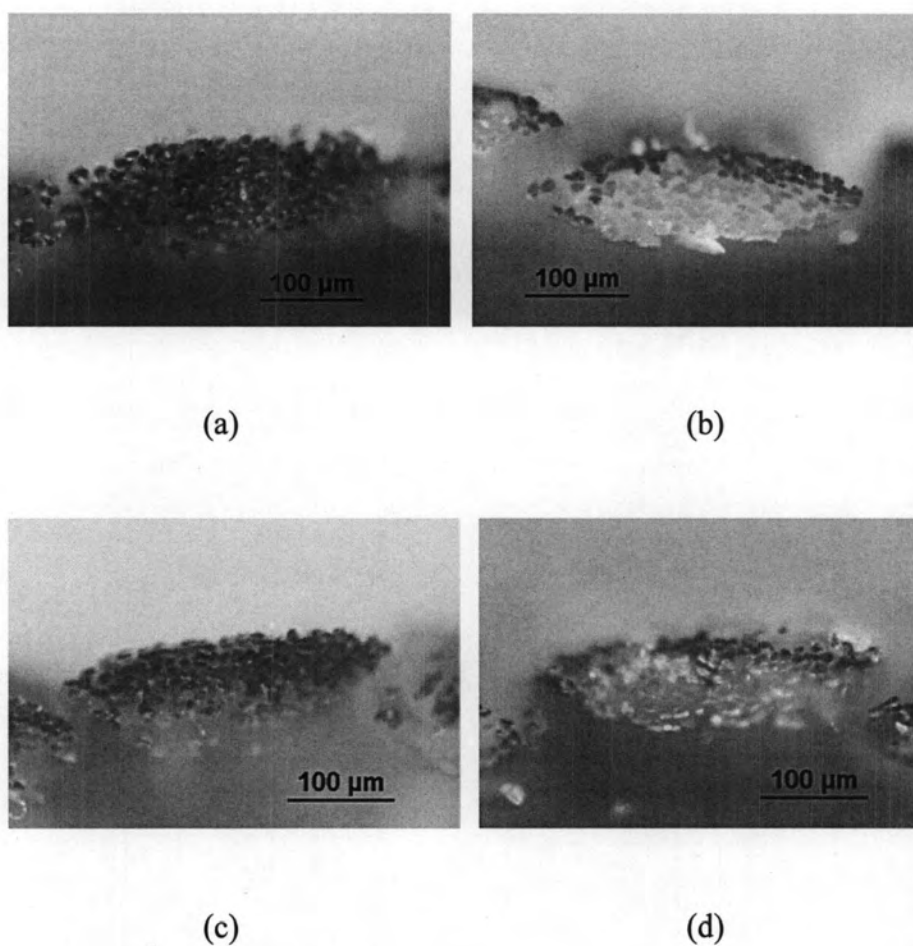


**Figure B5:** Cross sectional views the of yellow color printed silk by 1:1 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.

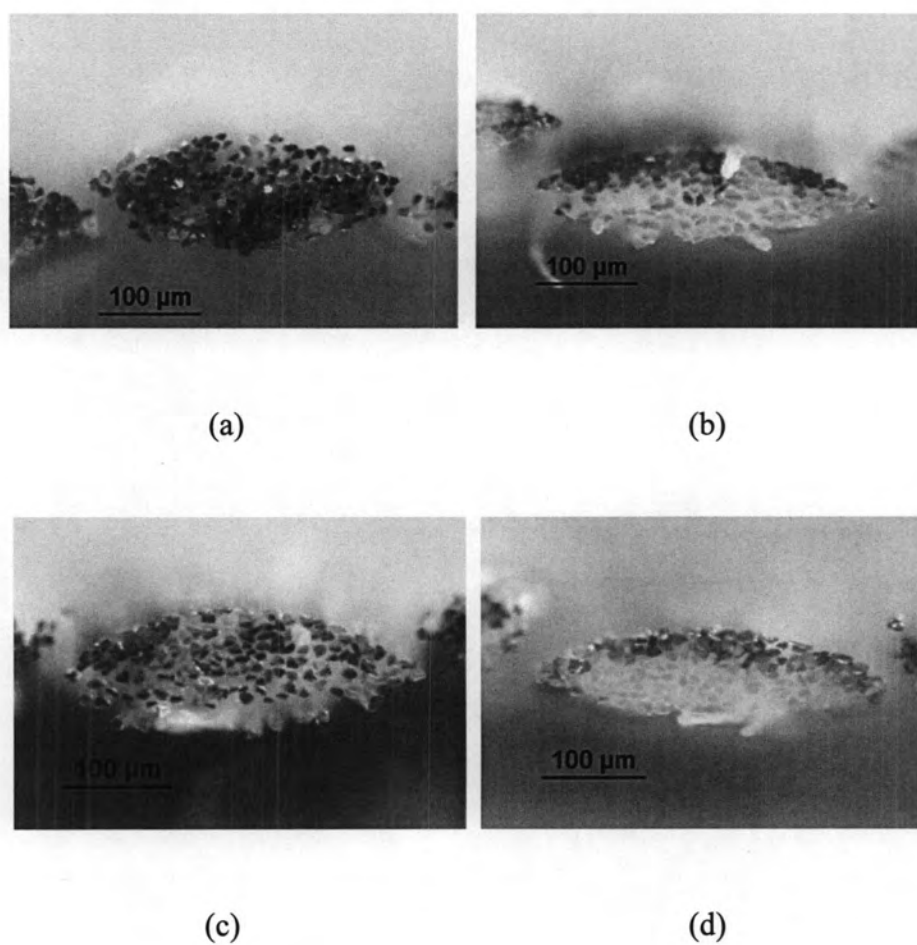




**Figure B6:** Cross sectional views the of yellow color printed silk by 1:2 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.



**Figure B7:** Cross sectional views the of black color printed silk by 1:1 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.

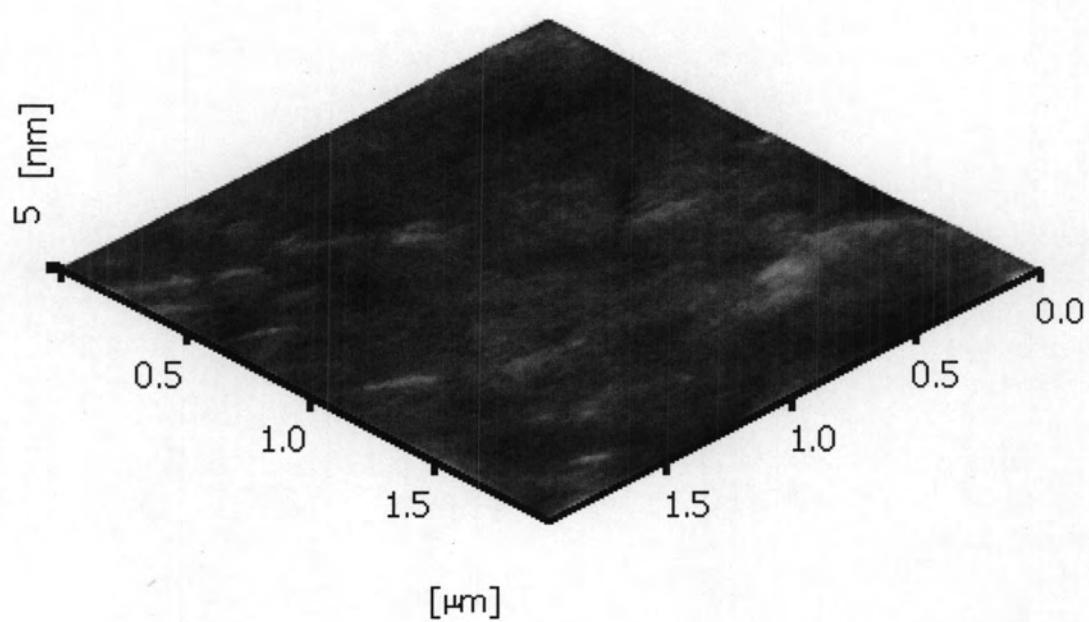
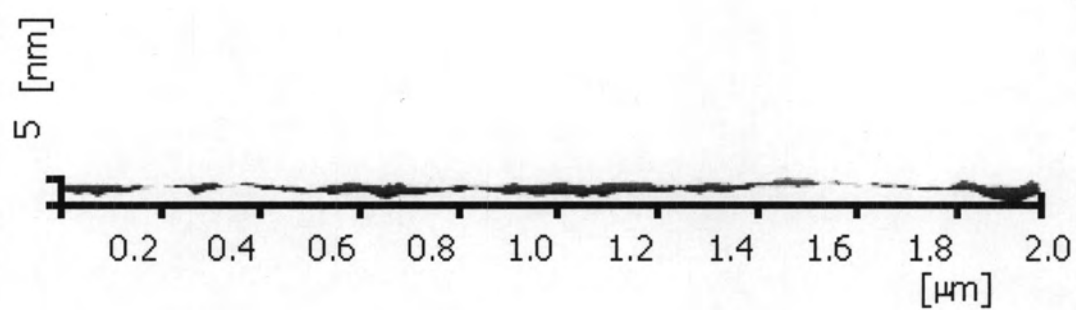


**Figure B8:** Cross sectional views the of black color printed silk by 1:2 pigment-to-binder ratio from (a) 70-nm binder printed on the untreated fabrics, (b) 70-nm binder printed on the 1.5% chitosan treated fabrics, (c) 180-nm binder printed on the untreated fabrics, and (d) 180-nm binder printed on the 1.5% chitosan treated fabrics.

**APPENDIX C**

**ATOMIC FORCE MICROSCOPE**

**OF BINDERS**



**Figure C1:** AFM of 70-nm binder.

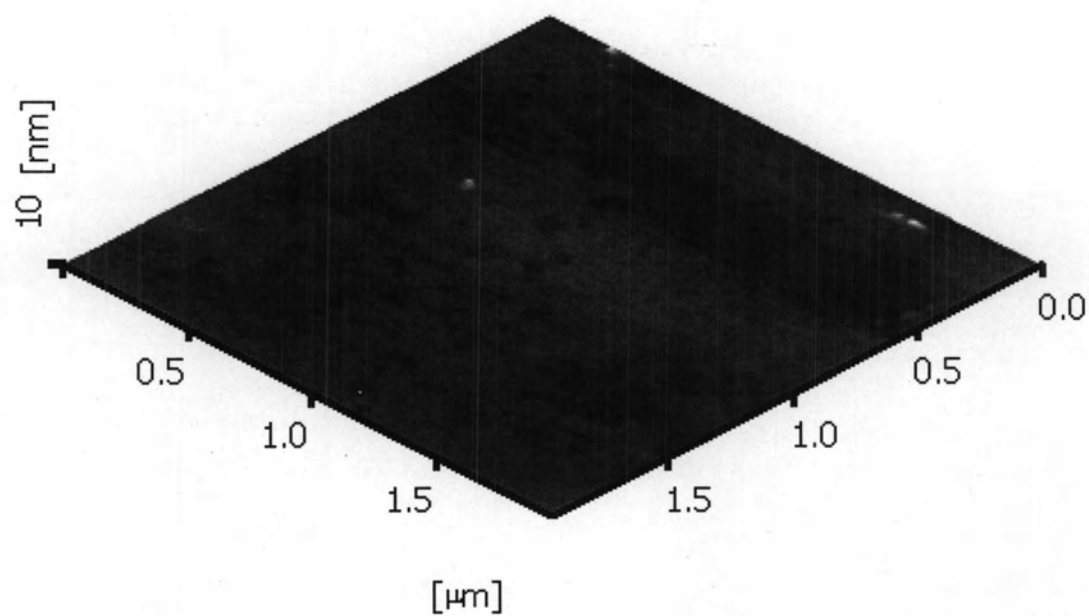
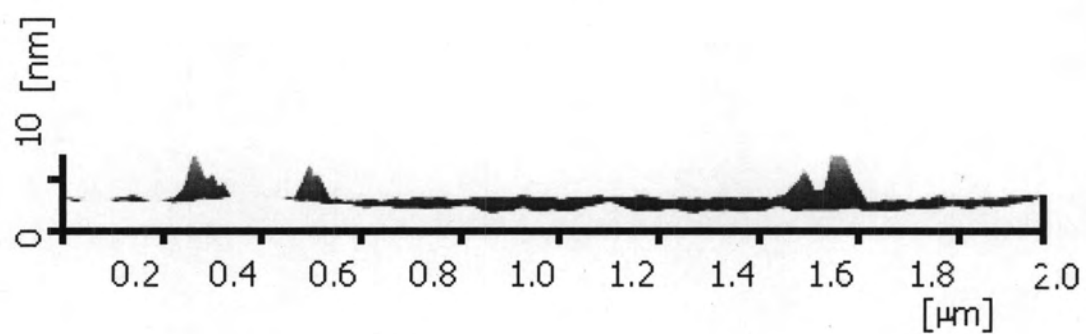


Figure C2: AFM of 180-nm binder.

## VITA

Miss Monvadee Suknithipol was born on May 2, 1981 in Bangkok, Thailand. She graduated with a Bachelor's Degree in Packaging Technology from the Faculty of Agro-Industry, Kasetsart University on March 8, 2003. She has been a graduate student in the Program of Imaging Technology, Faculty of Science, Chulalongkorn University since 2005 and finished her Master's degree in Science in May 2008.