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ภาคผนวก

ภาคผนวก ก

รายละเอียดของสมการไฟไนต์เอลิเมนต์เมทริกซ์

รายละเอียดของไฟไนต์เอลิเมนต์เมทริกซ์สำหรับของไหลต่าง ๆ

- เมทริกซ์ความจุความร้อน (capacitance matrix)

$$\begin{aligned} \text{จาก} \quad [C] &= \int_0^L \rho_f c_f A_f \{N\} [N] dz & (3.42) \\ &= \frac{\rho_f c_f A_f L}{30} \begin{bmatrix} 10 & 5 & 10 \\ 5 & 10 & 10 \\ 10 & 10 & 16 \end{bmatrix} \end{aligned}$$

- เมทริกซ์การพามวลของไหล (mass transport fluid convection matrix)

$$\begin{aligned} \text{จาก} \quad [K_v] &= \int_0^L \dot{m}_f c_f \{N\} \left[\frac{\partial N}{\partial z} \right] dz & (3.43) \\ &= \frac{\dot{m}_f c_f}{6} \begin{bmatrix} -3 & 3 & -4 \\ -3 & 3 & -4 \\ -4 & 4 & 0 \end{bmatrix} \end{aligned}$$

- เมทริกซ์การนำความร้อน (conduction matrix)

$$\begin{aligned} \text{จาก} \quad [K_c] &= \int_0^L k_f A_f \left\{ \frac{\partial N}{\partial z} \right\} \left[\frac{\partial N}{\partial z} \right] dz & (3.44) \\ &= \frac{k_f A_f}{3L} \begin{bmatrix} 3 & -3 & 0 \\ -3 & 3 & 0 \\ 0 & 0 & 16 \end{bmatrix} \end{aligned}$$

- เมทริกซ์การพาความร้อนระหว่างของไหลกับของแข็ง (fluid-solid convection matrix)

$$\text{จาก} \quad [K_{f-s}] = \int_0^L hp \{N\} [N] dz \quad (3.45)$$

$$= \frac{hpL}{30} \begin{bmatrix} 10 & 5 & 10 \\ 5 & 10 & 10 \\ 10 & 10 & 16 \end{bmatrix}$$

- โหลดเวกเตอร์ของปริมาณความร้อนที่ผลิตได้เอง (internal heat generation load vector)

$$\text{จาก} \quad \{Q_G\} = \int_0^L Q_f A_f \{N\} dz \quad (3.46)$$

$$= \frac{Q_f A_f L}{6} \begin{Bmatrix} 3 \\ 3 \\ 4 \end{Bmatrix}$$

รายละเอียดของไฟไนต์เอลิเมนต์เมทริกซ์สำหรับของแข็งต่าง ๆ

- เมทริกซ์ความจุความร้อน (capacitance matrix)

$$\text{จาก} \quad [C] = \int_{A_s} \rho_s c_s t_s \{N\} [N] dA_s \quad (3.63)$$

$$= \frac{\rho_s c_s t_s}{180} \begin{bmatrix} 30 & 15 & 15 & 12 & 24 & 24 \\ 15 & 30 & 15 & 24 & 12 & 24 \\ 15 & 15 & 30 & 24 & 24 & 12 \\ 12 & 24 & 24 & 32 & 16 & 16 \\ 24 & 12 & 24 & 16 & 32 & 16 \\ 24 & 24 & 12 & 16 & 16 & 32 \end{bmatrix}$$

- เมทริกซ์การนำความร้อน (conduction matrix)

$$\text{จาก} \quad [K_c] = \int_{A_s} k_s t_s \left(\left\{ \frac{\partial N}{\partial x} \right\} \left[\frac{\partial N}{\partial x} \right] + \left\{ \frac{\partial N}{\partial y} \right\} \left[\frac{\partial N}{\partial y} \right] \right) dA_s \quad (3.64)$$

$$= \frac{k_s t_s}{A_s} \begin{bmatrix} k_{11} & k_{12} & k_{13} & k_{14} & k_{15} & k_{16} \\ k_{21} & k_{22} & k_{23} & k_{24} & k_{25} & k_{26} \\ k_{31} & k_{32} & k_{33} & k_{34} & k_{35} & k_{36} \\ k_{41} & k_{42} & k_{43} & k_{44} & k_{45} & k_{46} \\ k_{51} & k_{52} & k_{53} & k_{54} & k_{55} & k_{56} \\ k_{61} & k_{62} & k_{63} & k_{64} & k_{65} & k_{66} \end{bmatrix}$$

$$\text{โดย} \quad k_{11} = \frac{1}{4}(b_1^2 + c_1^2)$$

$$k_{12} = \frac{1}{4}(b_1 b_2 + c_1 c_2)$$

$$k_{13} = \frac{1}{4}(b_1 b_3 + c_1 c_3)$$

$$k_{14} = \frac{1}{3}[b_1(b_2 + b_3) + c_1(c_2 + c_3)]$$

$$k_{15} = \frac{1}{3} [b_1(b_1 + b_3) + c_1(c_1 + c_3)]$$

$$k_{16} = \frac{1}{3} [b_1(b_1 + b_2) + c_1(c_1 + c_2)]$$

$$k_{22} = \frac{1}{4} (b_2^2 + c_2^2)$$

$$k_{23} = \frac{1}{4} (b_2 b_3 + c_2 c_3)$$

$$k_{24} = \frac{1}{3} [b_2(b_2 + b_3) + c_2(c_2 + c_3)]$$

$$k_{25} = \frac{1}{3} [b_2(b_1 + b_3) + c_2(c_1 + c_3)]$$

$$k_{26} = \frac{1}{3} [b_2(b_1 + b_2) + c_2(c_1 + c_2)]$$

$$k_{33} = \frac{1}{4} (b_3^2 + c_3^2)$$

$$k_{34} = \frac{1}{3} [b_3(b_2 + b_3) + c_3(c_2 + c_3)]$$

$$k_{35} = \frac{1}{3} [b_3(b_1 + b_3) + c_3(c_1 + c_3)]$$

$$k_{36} = \frac{1}{3} [b_3(b_1 + b_2) + c_3(c_1 + c_2)]$$

$$k_{44} = \frac{2}{3} [(b_2^2 + b_2 b_3 + b_3^2) + (c_2^2 + c_2 c_3 + c_3^2)]$$

$$k_{45} = \frac{1}{3} [(b_3^2 + b_1 b_3 + b_2 b_3 + 2b_1 b_2) + (c_3^2 + c_1 c_3 + c_2 c_3 + 2c_1 c_2)]$$

$$k_{46} = \frac{1}{3} [(b_2^2 + b_1 b_2 + b_2 b_3 + 2b_1 b_3) + (c_2^2 + c_1 c_2 + c_2 c_3 + 2c_1 c_3)]$$

$$k_{55} = \frac{2}{3} [(b_1^2 + b_1 b_3 + b_3^2) + (c_1^2 + c_1 c_3 + c_3^2)]$$

$$k_{56} = \frac{1}{3} \left[(b_1^2 + b_1b_2 + b_1b_3 + 2b_2b_3) + (c_1^2 + c_1c_2 + c_1c_3 + 2c_2c_3) \right]$$

$$k_{66} = \frac{2}{3} \left[(b_1^2 + b_1b_2 + b_2^2) + (c_1^2 + c_1c_2 + c_2^2) \right]$$

หมายเหตุ: b_1, b_2, b_3, c_1, c_2 และ c_3 หาได้จากสมการ (3.26) และ $k_{ij} = k_{ji}$

- เมทริกซ์การพาความร้อน (convection matrix)

$$\text{จาก} \quad [K_h] = \int_{\Gamma} h_s t_s \{N\} [N] d\Gamma \quad (3.65)$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ผิวด้านบนของเอลิเมนต์

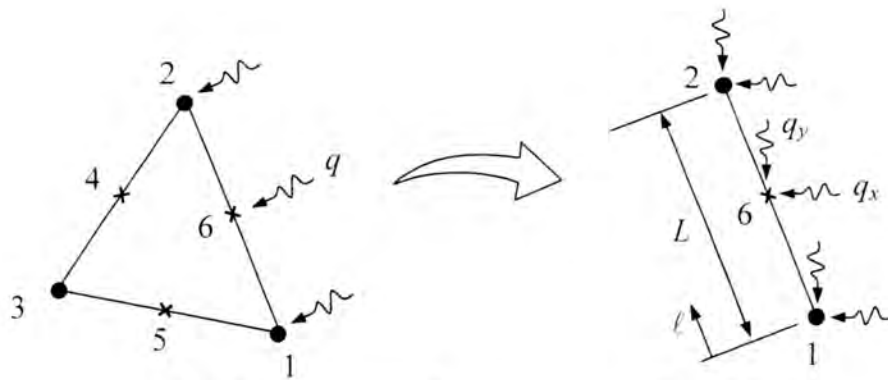
$$[K_h] = \int_{A_s} h_s t_s \{N\} [N] dA_s$$

$$= \frac{h_s A_s}{180} \begin{bmatrix} 30 & 15 & 15 & 12 & 24 & 24 \\ 15 & 30 & 15 & 24 & 12 & 24 \\ 15 & 15 & 30 & 24 & 24 & 12 \\ 12 & 24 & 24 & 32 & 16 & 16 \\ 24 & 12 & 24 & 16 & 32 & 16 \\ 24 & 24 & 12 & 16 & 16 & 32 \end{bmatrix}$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ขอบระหว่างจุดต่อที่ 1 และ 2 ดังแสดงในรูปที่ ก.1
ดังนั้น

$$[K_h] = \int_{\ell} h_s t_s \{N\} [N] d\ell$$

$$= \frac{h_s t_s L}{30} \begin{bmatrix} 10 & 5 & 0 & 0 & 0 & 10 \\ 5 & 10 & 0 & 0 & 0 & 10 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 10 & 10 & 0 & 0 & 0 & 16 \end{bmatrix}$$



รูปที่ ก.1 การถ่ายเทความร้อนผ่านขอบของเอลิเมนต์

- เมทริกซ์การพาความร้อนระหว่างของไหลกับของแข็ง (fluid-solid convection matrix)

จาก
$$[K_{f-s}] = \int_{\Gamma} h t \{N\} [N] d\Gamma \quad (3.66)$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ขอบระหว่างจุดต่อที่ 1 และ 2 ดังแสดงในรูปที่ ก.1
ดังนั้น

$$[K_{f-s}] = \int_l h t \{N\} [N] d\ell$$

$$= \frac{h t L}{30} \begin{bmatrix} 10 & 5 & 0 & 0 & 0 & 10 \\ 5 & 10 & 0 & 0 & 0 & 10 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 10 & 10 & 0 & 0 & 0 & 16 \end{bmatrix}$$

- โหลดเวกเตอร์ของปริมาณความร้อนที่ผลิตได้เอง (internal heat generation load vector)

$$\text{จาก} \quad \{Q_Q\} = \int_{A_s} Q_s t_s \{N\} dA_s \quad (3.67)$$

$$= \frac{Q_s A_s}{3} \begin{Bmatrix} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \end{Bmatrix}$$

- โหลดเวกเตอร์ของปริมาณความร้อนที่กำหนดให้ (specific heat load vector)

$$\text{จาก} \quad \{Q_q\} = \int_{\Gamma} q_s t_s \{N\} d\Gamma \quad (3.68)$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ผิวด้านบนของเอลิเมนต์

$$\{Q_q\} = \int_{A_s} q_s t_s \{N\} dA_s$$

$$= \frac{q_s A_s}{3} \begin{Bmatrix} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \end{Bmatrix}$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ขอบระหว่างจุดต่อที่ 1 และ 2 ดังแสดงในรูปที่ ก.1
ดังนั้น

$$\{Q_q\} = \int_{\ell} q_s t_s \{N\} d\ell$$

$$= \frac{q_s t_s L}{6} \begin{Bmatrix} 3 \\ 3 \\ 0 \\ 0 \\ 0 \\ 4 \end{Bmatrix}$$

- โหลดเวกเตอร์ของปริมาณความร้อนจากการพาความร้อน (convection heat load vector)

$$\text{จาก} \quad \{Q_h\} = \int_{\Gamma} h_s t_s T_{\infty} \{N\} d\Gamma \quad (3.69)$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ผิวด้านบนของเอลิเมนต์

$$\{Q_h\} = \int_{A_s} h_s t_s T_{\infty} \{N\} dA_s$$

$$= \frac{h_s T_{\infty} A_s}{3} \begin{Bmatrix} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \end{Bmatrix}$$

หากการถ่ายเทความร้อนเกิดขึ้นที่ขอบระหว่างจุดต่อที่ 1 และ 2 ดังแสดงในรูปที่ ก.1
ดังนั้น

$$\{Q_h\} = \int_l h_s t_s T_{\infty} \{N\} dl$$

$$= \frac{h_s T_{\infty} t_s L}{6} \begin{Bmatrix} 3 \\ 3 \\ 0 \\ 0 \\ 0 \\ 4 \end{Bmatrix}$$

ภาคผนวก ข

รายละเอียดของโปรแกรมคอมพิวเตอร์ Nodeless FE

โปรแกรมคอมพิวเตอร์ Nodeless FE ที่ได้ประดิษฐ์ขึ้นเพื่อการวิเคราะห์ที่อุณหภูมิของโครงสร้างหล่อขึ้นด้วยการพาคความร้อนที่ได้กล่าวไว้ในบทที่ 4 มีรายละเอียดดังนี้

```

MODULE HF
IMPLICIT NONE
CHARACTER(len=20) name1
integer(4)      ::iline,nlines,i,j,k,ii,jj,kk,ie,num,step,step2
integer (4)     ::ana,FE,sol,nsave,neleF,neleS,neleFS,npoin,onpoin
real(8)        ::fac,zeta,dt,time,rtime
real (8)       ::condF,specF,densF,areaF,flowF,QgenF,QspecF,convF,periF,TsurrF
real (8)       ::condS,specS,densS,thick,QgenS,QspecS,convS,TsurrS
integer (4), allocatable, dimension(:)      ::ibc,ibc2
integer (4), allocatable, dimension (:,:)    ::intmatF,QtypeF,intmatS
integer (4), allocatable, dimension (:,:)    :: QtypeS,intmatFS,edge
integer (4), allocatable, dimension (:,:,)  ::acheck
real (8), allocatable, dimension (:)       ::convFS,temp,temp2,sysQ,sysQ2,sysR
real (8), allocatable, dimension (:,:)     ::coord,sysK,sysC,sysK1
real (8), dimension (20)                   ::text
CONTAINS
!
!-----
!
SUBROUTINE MAIN()
IMPLICIT NONE
call read_input()
allocate(sysK(npoin,npoin),sysQ(npoin))
sysK=0.
sysQ=0.
if (ana==1)then
    allocate (sysC(npoin,npoin))

```

```

        sysC=0.
    endif
    if (neleF>0) call setmatF()
    if (neleS>0) call setmatS()
    if (neleFS>0) call setmatFS()
    step=0
    step2=0
    rtime=0.0
10    continue
        step=step+1
        step2=step2+1
        rtime=rtime+dt
    call manmat()
    call solver()
    if(ana==1)then
        write(6,15) step,rtime
        15 format(i10,F30.8,F30.13)
    endif
    if (ana==0) goto 10000
    if (rtime>=time) goto 10000
    call printtxt()
    goto 10
10000 continue
    call printtxt()
END SUBROUTINE main
!
!-----
!
SUBROUTINE READ_INPUT()
IMPLICIT NONE
write(6,5)
5 format(/,'PLEASE ENTER THE INPUT FILE NAME:')
read(5,*) name1
open(unit=7,file=name1,status='old')
! read title of computation
read(7,*) nlines
do iline=1,nlines

```

```

        read(7,10)text
    enddo
    !
    10 FORMAT(20A4)
    read(7,10)text
    READ(7,*) Ana,FE,Sol
    READ(7,10) text
    READ(7,*) Zeta,dt,time,nsave
    READ(7,10) text
    READ(7,10) text
    READ(7,*) condF,specF,densF
    READ(7,10) text
    READ(7,*) areaF,flowF,QgenF,QspecF,convF,periF,TsurrF
    READ(7,10) text
    READ(7,*) neleF
    READ(7,10) text
    num=2
    if(FE==1)num=3
    allocate(intmatF(neleF,num),QtypeF(neleF,3))
    do ie=1,neleF
        READ(7,*) i,(intmatF(i,j),j=1,2),(QtypeF(i,j),j=1,3)
    enddo
    READ(7,10) text
    READ(7,10) text
    READ(7,*) condS,specS,densS
    READ(7,10) text
    READ(7,*) Thick,QgenS,QspecS,convS,TsurrS
    READ(7,10) text
    READ(7,*) neleS
    READ(7,10) text
    num=3
    if(FE==1)num=6
    allocate(intmatS(neleS,num),QtypeS(neleS,3))
    do ie=1,neleS
        READ(7,*) i,(intmatS(i,j),j=1,3),(QtypeS(i,j),j=1,3)
    enddo
    READ(7,10) text

```



```

READ(7,10) text
READ(7,*) neleFS
READ(7,10) text
num=4
if(FE==1)num=6
allocate(intmatFS(neleFS,num),convFS(neleFS))
do ie=1,neleFS
    READ(7,*) i,(intmatFS(i,j),j=1,4),convFS(i)
enddo
READ(7,10) text
READ(7,10) text
READ(7,*) npoin
READ(7,10) text
allocate(coord(npoin,2),ibc2(npoin),temp2(npoin))
do i=1,npoin
    READ(7,*) ii,(coord(ii,j),j=1,2),ibc2(ii),temp2(ii)
enddo
onpoin=npoin
if (FE==1) then
    if(neleF>0)call CRE_NOD_F()
    if(neleS>0)call CRE_NOD_S()
endif
ALLOCATE (temp(npoin),ibc(npoin))
temp=0.
ibc=0
do i=1,onpoin
    temp(i)=temp2(i)
    ibc(i)=ibc2(i)
enddo
deallocate(ibc2,temp2)
if (FE==1)then
    call setBC()
    if(neleS>0)deallocate(edge)
endif
RETURN
END SUBROUTINE READ_INPUT
!
```

```

!-----
!
SUBROUTINE CRE_NOD_F()
IMPLICIT NONE
INTEGER(4),ALLOCATABLE,DIMENSION(:,:) ::rod
allocate(rod(onpoin,onpoin))
rod=0
DO ie=1,neleF
    i=intmatF(ie,1)
    j=intmatF(ie,2)
    if(rod(i,j)==0)then
        NPOIN=NPOIN+1
        intmatF(ie,3)=NPOIN
        rod(i,j)=npoin
    endif
END DO
!    set node interaction with fluid
DO ie=1,neleFS
    ii=intmatFS(ie,1)
    jj=intmatFS(ie,2)
    IF (rod(ii,jj)>0) intmatFS(ie,5)=rod(ii,jj)
END DO
deallocate(rod)
RETURN
END SUBROUTINE CRE_NOD_F
!
!-----
!
SUBROUTINE CRE_NOD_S()
IMPLICIT NONE
ALLOCATE (acheck(onpoin,onpoin,2),edge(onpoin,onpoin))
DO i=1,onpoin
DO j=1,onpoin
    edge(i,j)=0
    DO k=1,2
        acheck(i,j,k)=0
    ENDDO

```

ENDDO

ENDDO

element:DO ie=1,NELES

ii=intmatS(ie,1)

jj=intmatS(ie,2)

kk=intmatS(ie,3)

! CREATE NODELESS AT EDAGE JJ-KK

acheck(jj,kk,2)=acheck(jj,kk,2)+1

acheck(kk,jj,2)=acheck(kk,jj,2)+1

IF (acheck(jj,kk,1)==1) GOTO 140

acheck(jj,kk,1)=1

acheck(kk,jj,1)=1

NPOIN=NPOIN+1

intmatS(IE,4)=NPOIN

edge(jj,kk)=NPOIN

edge(kk,jj)=NPOIN

GOTO 150

140 CONTINUE

intmatS(ie,4)=edge(jj,kk)

150 CONTINUE

! CREATE NODELESS AT EDAGE II-KK

acheck(ii,kk,2)=acheck(ii,kk,2)+1

acheck(kk,ii,2)=acheck(kk,ii,2)+1

IF (acheck(ii,kk,1)==1) GOTO 160

acheck(ii,kk,1)=1

acheck(kk,ii,1)=1

NPOIN=NPOIN+1

intmatS(ie,5)=NPOIN

edge(ii,kk)=NPOIN

edge(kk,ii)=NPOIN

GOTO 170

160 CONTINUE

intmatS(ie,5)=edge(ii,kk)

170 CONTINUE

! CREATE NODELESS AT EDAGE II-JJ

acheck(ii,jj,2)=acheck(ii,jj,2)+1

acheck(jj,ii,2)=acheck(jj,ii,2)+1

```

      IF (acheck(ii,jj,1)==1) GOTO 180
      acheck(ii,jj,1)=1
      acheck(jj,ii,1)=1
      NPOIN=NPOIN+1
      intmatS(IE,6)=NPOIN
      edge(ii,jj)=NPOIN
      edge(jj,ii)=NPOIN
      GOTO 190
180   CONTINUE
      intmatS(ie,6)=edge(ii,jj)
190   CONTINUE
END DO element
!      set node interaction with fluid
DO ie=1,NELEF
      ii=intmatFS(ie,3)
      jj=intmatFS(ie,4)
      IF (edge(ii,jj)>0) intmatFS(ie,6)=edge(ii,jj)
END DO
RETURN
END SUBROUTINE CRE_NOD_S
!
!-----
!
SUBROUTINE setBC()
IMPLICIT NONE
! set fluid nodeless BC
if (neleF>0) then
do ie=1,neleF
      i=intmatF(ie,1)
      j=intmatF(ie,2)
      k=intmatF(ie,3)
      if (ibc(i)==1.and.ibc(j)==1) then
            ibc(k)=1
            temp(k)=0.
      else
            ibc(k)=0
            if(ibc(i)==1)then

```

```

        fac=temp(j)
    else
        fac=temp(i)
    endif
    temp(k)=fac-(temp(i)+temp(j))/2
endif
enddo
endif
! set solid nodeless BC
if (neleS>0) then
do i=1,onpoin
do j=1,onpoin
    if (i<=j.and.edge(i,j)>0) then
        k=edge(i,j)
        if (ibc(i)==1.and.ibc(j)==1) then
            !it mean that node is outdomain
            ibc(k)=1
            temp(k)=0.
        else
            !it mean that node is indomain
            ibc(k)=0
            if(ibc(i)==1)then
                fac=temp(j)
            else
                fac=temp(i)
            endif
            temp(k)=fac-(temp(i)+temp(j))/2.
        endif
    endif
endif
enddo
enddo
! set solid nodeless BC in domain equal zero
loop1: do i=1,onpoin
loop2: do j=1,onpoin
    if (acheck(i,j,2)<2) cycle
    k=edge(i,j)
    ibc(k)=0

```

```

        enddo loop2
    enddo loop1
endif
RETURN
END SUBROUTINE setBC
!
!-----
!
SUBROUTINE setmatF()
IMPLICIT NONE
real(8)                ::    xx,yy,dxF
real(8),dimension(3)  ::    Qg,Qs,Qh
real(8),dimension(3,3) ::    Cf,Kf,Kv,Kh,Khf,Khs
if (FE==0) then
    num=2
else
    num=3
endif
ele:do ie=1,neleF
!    set matrix zero
    Cf=0.
    Kf=0.
    Kv=0.
    Kh=0.
    Khf=0.
    Khs=0.
    Qg=0.
    Qs=0.
    Qh=0.
    ii=intmatF(ie,1)
    jj=intmatF(ie,2)
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    dxF=((xx*xx)+(yy*yy))*0.5
! spechcific heat matrix
    if (ana==1) then
        fac=densF*specF*areaF*dxF/30.
    
```

```

        Cf(1,1)=10.
        Cf(1,2)=5.
        Cf(2,1)=5.
        Cf(2,2)=10.
        if (FE==1) then
            Cf(1,3)=10.
            Cf(2,3)=10.
            Cf(3,1)=10.
            Cf(3,2)=10.
            Cf(3,3)=16.
        endif
        Cf=Cf*fac
    endif
! conduction heatmatrix
    fac=condF*areaF/(dxF*3.)
    Kf(1,1)= 3.
    Kf(1,2)=-3.
    Kf(2,1)=-3.
    Kf(2,2)= 3.
    if (FE==1) then
        Kf(3,3)= 16.
    endif
    Kf=Kf*fac
! convection matrix
    fac=flowF*specF/6.
    Kv(1,1)=-3.
    Kv(1,2)= 3.
    Kv(2,1)=-3.
    Kv(2,2)= 3.
    if (FE==1) then
        Kv(1,3)= 4.
        Kv(2,3)=-4.
        Kv(3,1)=-4.
        Kv(3,2)= 4.
        Kv(3,3)= 0.
    endif
    Kv=Kv*fac

```

```

! heat generate matrix
if(QtypeF(ie,1)==1)then
    fac=QgenF*areaF*dxF/6.
    Qg(1)=3.
    Qg(2)=3.
    if (FE==1) then
        Qg(3)=4.
    endif
    Qg=Qg*fac
endif
! specified surface heating matrix
if(QtypeF(ie,2)==1)then
    fac=QspecF*periF*dxF/6.
    Qs(1)=3.
    Qs(2)=3.
    if (FE==1) then
        Qs(3)=4.
    endif
    Qs=Qs*fac
endif
! heat convection surrouding matrix
if(QtypeF(ie,3)==1)then
    fac=convF*periF*dxF/60.
    Kh(1,1)=10.
    Kh(1,2)=5.
    Kh(2,1)=5.
    Kh(2,2)=10.
    if (FE==1) then
        Kh(1,3)=10.
        Kh(2,3)=10.
        Kh(3,1)=10.
        Kh(3,2)=10.
        Kh(3,3)=16.
    endif
    Kh=Kh*fac
    fac=convF*TsurF*periF*dxF/6.
    Qh(1)=3.

```



```

        Qh(2)=3.
        if (FE==1) Qh(3)=4.
        Qh=Qh*fac
    endif
!   assemble fluid matrix
    do i=1,num
        do j=1,num
            ii=intmatF(ie,i)
            JJ=intmatF(ie,j)
            sysK(ii,jj)=sysK(ii,jj)+Kv(i,j)+Kf(i,j)+Kh(i,j)
            if(ana==1)sysC(ii,jj)=sysC(ii,jj)+Cf(i,j)
            if (i==j) sysQ(ii)=sysQ(ii)+Qg(i)+Qs(i)+Qh(i)
        enddo
    enddo
enddo ele
return
end subroutine setmatF
!
!-----
!
subroutine setmatS()
implicit none
integer(4) ::loca
real(8) :: xg1,xg2,xg3,yg1,yg2,yg3,area,xx,yy,dxS
real(8) :: a1,a2,a3,b1,b2,b3,c1,c2,c3
real(8), dimension(6) ::Qe,Qh,Qq,Qss
real(8), dimension(6,6) ::ake,akc,akh,ac
if (FE==0) then
    num=3
else
    num=6
endif
ele:do ie=1,neles
    ii=intmatS(ie,1)
    jj=intmatS(ie,2)
    kk=intmatS(ie,3)
    xg1=coord(ii,1)

```

```

xg2=coord(jj,1)
xg3=coord(kk,1)
yg1=coord(ii,2)
yg2=coord(jj,2)
yg3=coord(kk,2)
a1=xg2*yg3-xg3*yg2
a2=xg3*yg1-xg1*yg3
a3=xg1*yg2-xg2*yg1
area=0.5*(xg2*(yg3-yg1)+xg1*(yg2-yg3)+xg3*(yg1-yg2))
b1=yg2-yg3
b2=yg3-yg1
b3=yg1-yg2
c1=xg3-xg2
c2=xg1-xg3
c3=xg2-xg1
Qe=0.
Qh=0.
Qq=0.
Qss=0.
ake=0.
akc=0.
akh=0.
ac=0.
! TRANSIENT
if(ana==1) then
    fac=densS*specS*area*thick/180.
    do i=1,3
        do j=1,3
            ac(i,j)=15.
            if (FE==1) then
                ac(i,j+3) =24.
                ac(i+3,j) =24.
                ac(i+3,j+3)=16.
            endif
        enddo
    enddo
enddo
do i=1,3

```

```

ac(i,i)=ac(i,i)*2.
if (FE==1) then
    ac(i,i+3) =ac(i,i+3)/2.
    ac(i+3,i) =ac(i+3,i)/2.
    ac(i+3,i+3)=ac(i+3,i+3)*2.
endif
enddo
ac=ac*fac
endif

```

! ELEMENT CONDUCTION MATRIX

```

akc(1,1)=(b1*b1+c1*c1)/4.
akc(1,2)=(b1*b2+c1*c2)/4.
akc(1,3)=(b1*b3+c1*c3)/4.
akc(2,2)=(b2*b2+c2*c2)/4.
akc(2,3)=(b2*b3+c2*c3)/4.
akc(3,3)=(b3*b3+c3*c3)/4.
if(FE==1)then
    akc(1,4)=(b1*(b2+b3)+c1*(c2+c3))/3.
    akc(1,5)=(b1*(b1+b3)+c1*(c1+c3))/3.
    akc(1,6)=(b1*(b1+b2)+c1*(c1+c2))/3.
    akc(2,4)=(b2*(b2+b3)+c2*(c2+c3))/3.
    akc(2,5)=(b2*(b1+b3)+c2*(c1+c3))/3.
    akc(2,6)=(b2*(b1+b2)+c2*(c1+c2))/3.
    akc(3,4)=(b3*(b2+b3)+c3*(c2+c3))/3.
    akc(3,5)=(b3*(b1+b3)+c3*(c1+c3))/3.
    akc(3,6)=(b3*(b1+b2)+c3*(c1+c2))/3.
    akc(4,4)=(b2*b2+b2*b3+b3*b3+ &
        c2*c2+c2*c3+c3*c3)*2./3.
    akc(4,5)=(b3*b3+b1*b3+b2*b3+2*b1*b2+ &
        c3*c3+c1*c3+c2*c3+2*c1*c2)/3.
    akc(4,6)=(b2*b2+b1*b2+b2*b3+2*b1*b3+ &
        c2*c2+c1*c2+c2*c3+2*c1*c3)/3.
    akc(5,5)=(b1*b1+b1*b3+b3*b3+ &
        c1*c1+c1*c3+c3*c3)*2./3.
    akc(5,6)=(b1*b1+b1*b2+b1*b3+2*b2*b3+ &
        c1*c1+c1*c2+c1*c3+2*c2*c3)/3.

```

```

      akc(6,6)=(b1*b1+b1*b2+b2*b2+ &
              c1*c1+c1*c2+c2*c2)*2./3.
    endif
    do i=1,6
    do j=1,6
      if(i/=j.and.i>j) akc(i,j)=akc(j,i)
    enddo
    enddo
    fac=condS*thick/area
    akc=akc*fac
    do i=1,num
    do j=1,num
      ake(i,j)=ake(i,j)+akc(i,j)
    enddo
    enddo
! ELEMENT HEAT LOAD DUE TO INTERNAL HEAT GENERATION
if(QtypeS(ie,1)==1)then
  fac=QgenS*area*thick/3.
  do i=1,num
    Qq(i)=1
  enddo
  Qq=Qq*fac
  do i=1,num
    Qe(i)=Qe(i)+Qq(i)
  enddo
endif
! ELEMENT HEAT LOAD DUE TO SPECIFIED SURFACE HEATING
loca=QtypeS(ie,2)
if(loca>0)then
! SPECIFIED HEATING FOR TOP AND BOTTOM
if(loca==4)then
  fac=QspecS*area/3.
  do i=1,num
    Qss(i)=1.
  enddo
  Qss=Qss*fac
  do i=1,num

```

```

                Qe(i)=Qe(i)+Qss(i)
            enddo
        ENDIF
! SPECIFIED HEATING AT SIDE
if(loca>0.and.loca<4)then
    do i=1,6
        Qss(i)=0.
    enddo
    ii=intmatS(ie,loca)
    if (loca/=3) then
        jj=intmatS(ie,loca+1)
    else
        jj=intmatS(ie,1)
    endif
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    dxS=((xx*xx)+(yy*yy)**0.5
    fac=QspecS*thick*dxS/6.
    if (loca<3) then
        ii=loca
        jj=loca+1
        if (loca==1) then
            kk=6
        else
            kk=4
        endif
    else
        ii=1
        jj=3
        kk=5
    endif
    Qss(ii)=3.
    Qss(jj)=3.
    if (FE==1) Qss(kk)=4.
    Qss=Qss*fac
    do i=1,num
        Qe(i)=Qe(i)+Qss(i)
    
```



```

        enddo
        enddo
    endif
! CONVECTION FOR SIDE
if (loca>0.and.loca<4) then
    Qh=0.
    akh=0.
    ii=intmatS(ie,loca)
    if (loca/=3) then
        jj=intmatS(ie,loca+1)
    else
        jj=intmatS(ie,1)
    endif
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    dxS=((xx*xx)+(yy*yy)**0.5
    fac=convS*thick*dxS/30.
    if (loca<3) then
        ii=loca
        jj=loca+1
        if (loca==1) then
            kk=6
        else
            kk=4
        endif
    else
        ii=1
        jj=3
        kk=5
    endif
    akh(ii,ii)=10.
    akh(ii,jj)=5.
    akh(jj,ii)=5.
    akh(jj,jj)=10.
    if (FE==1) then
        akh(ii,kk)=10.
        akh(jj,kk)=10.

```

```

        akh(kk,ii)=10.
        akh(kk,jj)=10.
        akh(kk,kk)=16.
    endif
    akh=akh*fac
    fac=convS*thick*TsurS*dxS/6.
    Qh(ii)=3.
    Qh(jj)=3.
    if (FE==1) Qh(kk)=4.
    Qh=Qh*fac
    do i=1,num
        Qe(i)=Qe(i)+Qh(i)
    do j=1,num
        ake(i,j)=ake(i,j)+akh(i,j)
    enddo
    enddo
endif
endif
! ASSEMBLE
do i=1,num
    ii=intmatS(ie,i)
    sysQ(ii)=sysQ(ii)+Qe(i)
do j=1,num
    jj=intmatS(ie,j)
    sysK(ii,jj)=sysK(ii,jj)+ake(i,j)
    if(ana==1)sysC(ii,jj)=sysC(ii,jj)+ac(i,j)
enddo
enddo
enddo ele
return
end subroutine setmatS
!
!-----
!
SUBROUTINE setmatFS()
IMPLICIT NONE
INTEGER(4), DIMENSION(6)      ::intmatFS2

```



```

real(8)                ::  xx,yy,dx
real(8),dimension(3)  ::  Qg,Qs,Qh
real(8),dimension(3,3)  ::  Cf,Kf,Kv,Kh,Khf,Khs
ele:do ie=1,neleFS
    Kh=0.
    ii=intmatFS(ie,1)
    jj=intmatFS(ie,2)
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    dx=((xx*xx)+(yy*yy)**0.5
    fac=convFS(ie)*thick*dx/30.
    Kh(1,1)=10.
    Kh(1,2)=5.
    Kh(2,1)=5.
    Kh(2,2)=10.
    if (FE==1) then
        Kh(1,3)=10.
        Kh(2,3)=10.
        Kh(3,1)=10.
        Kh(3,2)=10.
        Kh(3,3)=16.
    endif
    Kh=Kh*fac
    if (FE==0) then
        do i=1,2
            do j=1,2
                ii=intmatFS(ie,i)
                jj=intmatFS(ie,j)
                sysK(ii,jj)=sysK(ii,jj)+Kh(i,j)

                jj=intmatFS(ie,j+2)
                sysK(ii,jj)=sysK(ii,jj)-Kh(i,j)

                ii=intmatFS(ie,i+2)
                jj=intmatFS(ie,j)
                sysK(ii,jj)=sysK(ii,jj)-Kh(i,j)
            enddo
        enddo
    endif
enddo

```

```

        jj=intmatFS(ie,j+2)
        sysK(ii,jj)=sysK(ii,jj)+Kh(i,j)
    enddo
enddo
else
    intmatFS2(1)=intmatFS(ie,1)
    intmatFS2(2)=intmatFS(ie,2)
    intmatFS2(3)=intmatFS(ie,5)
    intmatFS2(4)=intmatFS(ie,3)
    intmatFS2(5)=intmatFS(ie,4)
    intmatFS2(6)=intmatFS(ie,6)
    do i=1,3
    do j=1,3
        ii=intmatFS2(i)
        jj=intmatFS2(j)
        sysK(ii,jj)=sysK(ii,jj)+Kh(i,j)

        jj=intmatFS2(j+3)
        sysK(ii,jj)=sysK(ii,jj)-Kh(i,j)

        ii=intmatFS2(i+3)
        jj=intmatFS2(j)
        sysK(ii,jj)=sysK(ii,jj)-Kh(i,j)

        jj=intmatFS2(j+3)
        sysK(ii,jj)=sysK(ii,jj)+Kh(i,j)
    enddo
    enddo
endif
enddo ele
return
end subroutine setmatFS
!
!-----
!
subroutine manmat()
implicit none

```

```

if (ana==1)then
  if (step==1)then
    allocate (sysQ2(npoin),sysR(npoin),sysK1(npoin,npoin))
    sysQ2=0.
    sysR=0.
    sysK1=sysK
  else
    sysQ2=0.
    sysR=0.
  endif
  do i=1,npoin
  do j=1,npoin
    sysK(i,j)=(sysC(i,j)/dt)+(sysK1(I,J)*zeta)
    sysQ2(i)=sysQ2(i)+(((sysC(i,j)/dt)-(sysK1(i,j)*(1-zeta)))) *temp(j))
  enddo
  enddo
  sysR=sysQ+sysQ2
else
  allocate (sysR(npoin))
  sysR=sysQ
  deallocate(sysQ)
endif
return
end subroutine manmat
!
!-----
!
subroutine solver()
use solve
implicit none
call applyBC()
if (sol==0) then
  call gauss()
endif
if (sol==1) then
  call unsympcg(sysK,sysR,temp,npoin)
endif

```

```

return
end subroutine solver
!
!-----
!
subroutine applyBC()
implicit none
integer(4) ::ieq,ir,ic
do 10 ieq=1,npoin
    if (ibc(ieq)==0) goto 10
    do 20 ir=1,npoin
        if (ir==ieq) goto 20
        sysR(ir)=sysR(ir)-sysK(ir,ieq)*temp(ieq)
        sysK(ir,ieq)=0.
    20 continue
    do ic=1,npoin
        sysK(ieq,ic)=0
    enddo
    sysK(ieq,ieq)=1.
    sysR(ieq)=temp(ieq)
10 continue
return
end subroutine applyBC
!
!-----
!
subroutine gauss
implicit none
integer(4)      ::    ip,n,ie,ic
real(8)        ::    ratio,sum
n=npoin
call scale (n)
do ip=1,n-1
    call pivot(n,ip)
    do ie=ip+1,n
        ratio=sysK(ie,ip)/sysK(ip,ip)
        do ic=ip+1,n

```

```

        sysK(ie,ic)=sysK(ie,ic)-ratio*sysK(ip,ic)
    enddo
    sysR(ie)=sysR(ie)-ratio*sysR(ip)
enddo
do ie=ip+1,n
    sysK(ie,ip)=0.
enddo
enddo
temp(n)=sysR(n)/sysK(n,n)
do ie=n-1,1,-1
    sum=0.
    do ic=ie+1,n
        sum=sum+sysK(ie,ic)*temp(ic)
    enddo
    temp(ie)=(sysR(ie)-sum)/sysK(ie,ie)
enddo
return
end subroutine gauss
!
!-----
!
subroutine pivot(n,ip)
implicit none
integer(4)      ::  n,ip,jp
real(8)        ::  big,amax,dummy
jp=ip
big=abs(sysK(ip,ip))
do i=ip+1,n
    amax=abs(sysK(i,ip))
    if (amax>big) then
        big=amax
        jp=i
    endif
enddo
if (jp/=ip) then
    do j=ip,n
        dummy=sysK(jp,j)

```

```

        sysK(jp,j)=sysK(ip,j)
        sysK(ip,j)=dummy
    enddo
    dummy=sysR(jp)
    sysR(jp)=sysR(ip)
    sysR(ip)=dummy
endif
return
end subroutine pivot
!
!-----
!
subroutine scale(n)
implicit none
integer(4)      ::  n,ic,ie
real(8)         ::  big,amax
do ie=1,n
    big=abs(sysK(ie,1))
    do ic=2,n
        amax=abs(sysK(ie,ic))
        IF (amax>big) big=amax
    enddo
    do ic=1,n
        sysK(ie,ic)=sysK(ie,ic)/big
    enddo
    sysR(ie)=sysR(ie)/big
enddo
return
end subroutine scale
!
!-----
!
subroutine printtxt()
IMPLICIT NONE
INTEGER(4), ALLOCATABLE, DIMENSION(:) ::Fup
if(ana==0)then
    open(unit=8,file='Zss_.txt',status='old')

```

```

WRITE(8,45) FE
45 FORMAT('FE ',I16)
WRITE(8,50) zeta, dt
50 FORMAT('zeta ',F14.2,' dt ',E16.8)
WRITE(8,55) nelef,neles
55 FORMAT('F element ',I13,' S element ',I16)
num= npoin-onpoin
WRITE(8,60) onpoin,num
60 FORMAT('actual node ',I11,' nodeless variable ',I16)
WRITE(8,40) step
40 FORMAT('step ',I16)
WRITE(8,80) rtime
80 FORMAT('time ',E16.8)
WRITE(8,70)
70 FORMAT('node T' )
! calculate true temperature of nodeless
DO i = 1,onpoin
    WRITE(8,140) i,temp(i)
    140 FORMAT(I6,E18.8)
END DO
else
open(unit=9,file='Zts_.txt',status='old')
if(step==1)then
    WRITE(9,450) FE
    450 FORMAT('FE ',I16)
    WRITE(9,500) zeta, dt
    500 FORMAT('zeta ',F14.2,' dt ',E16.8)
    WRITE(9,550) nelef,neles
    550 FORMAT('F element ',I13,' S element ',I16)
    WRITE(9,600) onpoin, npoin
    600 FORMAT('actual node ',I11,' nodeless variable ',I16)
endif
if(step==1.or.step2==nsave.or.rtime>=time)then
    if(step==1)then
        WRITE(9,510) step
        510 FORMAT('step ',I16)
    else

```

```
        WRITE(9,400) step
        400 FORMAT(/,'step  ', I16)
    endif

    WRITE(9,480) rtime
    480 FORMAT('time  ',E16.8)
    WRITE(9,470)
    470 FORMAT('node      T' )
    DO i = 1,onpoin
        WRITE(9,1400) i,temp(i)
        1400 FORMAT(I6,E18.8)
    END DO
    step2=0
endif
endif
end subroutine printtxt
!
!-----
!
END MODULE HF
!
!-----
!
PROGRAM NODELESS
use HF
IMPLICIT NONE
CALL MAIN()
WRITE(6,100)
100 FORMAT('FINISH')
END PROGRAM NODELESS
```


ภาคผนวก ก

รายละเอียดของโปรแกรมคอมพิวเตอร์ Adaptive

โปรแกรมคอมพิวเตอร์ Adaptive ที่ได้ประดิษฐ์ขึ้นเพื่อใช้คำนวณหาขนาดของเอลิเมนต์ที่เหมาะสมสำหรับการวิเคราะห์ห้คุณสมบัติของ โครงสร้างหล่อเย็นด้วยการพาความร้อนที่ได้กล่าวไว้ในบทที่ 6 มีรายละเอียดดังนี้

```

MODULE HF
IMPLICIT NONE
CHARACTER(len=20) text,name1
integer(4)      ::i,j,ii,jj,kk,ie,neleF,neleS,npoin,num
real(8)        ::D2Fmax,D2Smax,D2max
real (8)       ::D2Fmin,D2Smin,D2min,D2mean,hmin,hmax
integer(4),allocatable, dimension(:)      ::check
integer(4), allocatable, dimension (:,:)  ::intmatF,intmatS
real (8), allocatable, dimension (:)      ::temp,D2F,hnew,D2
real (8), allocatable, dimension (:,:)    ::coord,D2S
CONTAINS
!
!-----
!
SUBROUTINE MAIN()
IMPLICIT NONE
call read_input()
allocate(hnew(npoin),D2(npoin),check(npoin))
call DS()
call DF()
call DS_F()
call cal_hmin()
call printout()
END SUBROUTINE main
!
!-----
!
```

```
subroutine read_input()
  IMPLICIT NONE
  write(6,5)
  5 format(/,'PLEASE ENTER THE INPUT FILE NAME:')
  read(5,*)name1
  OPEN(UNIT=7,FILE=name1,STATUS='OLD')
  !   read solid data
  READ(7,10) text
  READ(7,*) hmin,hmax
  READ(7,10) text
  10 FORMAT(20A4)
  READ(7,10) text
  READ(7,*) neleS
  READ(7,10) text
  allocate(intmatS(neleS,3))
  do ie=1,neleS
    read(7,*) ii,(intmatS(ie,j),j=1,3)
  enddo
  !   read solid-fluid data
  READ(7,10) text
  READ(7,10) text
  READ(7,*) neleF
  READ(7,10) text
  allocate(intmatF(nelef,4))
  do ie=1,neleF
    read(7,*) ii,(intmatF(ie,j),j=1,4)
  enddo
  !   read node data
  READ(7,10) text
  READ(7,10) text
  READ(7,*) npoin
  READ(7,10) text
  allocate(temp(npoin),coord(npoin,npoin))
  do i=1,npoin
    read(7,*) ii,(coord(ii,j),j=1,2),temp(i)
  enddo
```

```

end subroutine read_input
!
!-----
!
subroutine DF()
IMPLICIT NONE
INTEGER(4)      ::in
REAL(8)         ::xx,yy,L,Dx,Dxx
REAL(8), ALLOCATABLE, DIMENSION(:)      ::D1n,Nsum
allocate(D1n(npoin),Nsum(npoin),D2F(npoin))
!   first derivatives for each element
D1n=0.
Nsum=0
do ie=1,neleF
    ii=intmatF(ie,1)
    jj=intmatF(ie,2)
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    L=((xx*xx)+(yy*yy))**0.5
    Dx=(-temp(ii)+temp(jj))/L
    do j=1,2
        in=intmatF(ie,j)
        D1n(in)=D1n(in)+Dx
        Nsum(in)=Nsum(in)+1
    enddo
enddo
!   first derivatives for each node
do i=1,npoin
    if(Nsum(i)>0)then
        D1n(i)=D1n(i)/Nsum(i)
    endif
enddo
!   second derivatives for each element
D2F=0.
Nsum=0
do ie=1,neleF
    ii=intmatF(ie,1)

```

```

    jj=intmatF(ie,2)
    xx=coord(ii,1)-coord(jj,1)
    yy=coord(ii,2)-coord(jj,2)
    L=((xx*xx)+(yy*yy)**0.5
    Dxx=(-D1n(ii)+D1n(jj))/L

    do j=1,2
        in=intmatF(ie,j)
        D2F(in)=D2F(in)+Dxx
        Nsum(in)=Nsum(in)+1
    enddo
enddo
!      second derivatives for each node
D2Fmax=0.
D2Fmin=1.e16
do i=1,npoin
    if(Nsum(i)>0)then
        D2F(i)=D2F(i)/Nsum(i)
    endif
    if(abs(D2F(i))>D2Fmax)D2Fmax=abs(D2F(i))
    if(abs(D2F(i))<D2Fmin)D2Fmin=abs(D2F(i))
enddo

end subroutine DF
!
!-----
!
subroutine DS()
IMPLICIT NONE
REAL(8)          ::xg1,xg2,xg3,yg1,yg2,yg3,area
REAL(8)          ::a1,a2,a3,b1,b2,b3,c1,c2,c3,p1,p2,p3
integer(4)       ::in
integer(4), ALLOCATABLE, DIMENSION(:)          ::Nsum
REAL(8)          ::Dx,Dy,Dxx,Dyy,Dxy
REAL(8), ALLOCATABLE, DIMENSION(:,:)          ::D1n,D2n
allocate(D1n(npoin,2),Nsum(npoin),D2n(npoin,3),D2S(npoin,2))
!      first derivatives for each element

```

```

D1n=0.
Nsum=0
do ie=1,neleS
    ii=intmatS(ie,1)
    jj=intmatS(ie,2)
    kk=intmatS(ie,3)

    xg1=coord(ii,1)
    xg2=coord(jj,1)
    xg3=coord(kk,1)
    yg1=coord(ii,2)
    yg2=coord(jj,2)
    yg3=coord(kk,2)

    b1=yg2-yg3
    b2=yg3-yg1
    b3=yg1-yg2
    c1=xg3-xg2
    c2=xg1-xg3
    c3=xg2-xg1

    a1=xg2*yg3-xg3*yg2
    a2=xg3*yg1-xg1*yg3
    a3=xg1*yg2-xg2*yg1

    area=0.5*(xg2*(yg3-yg1)+xg1*(yg2-yg3)+xg3*(yg1-yg2))

    Dx=(b1*temp(ii)+b2*temp(jj)+b3*temp(kk))/(2.*area)
    Dy=(c1*temp(ii)+c2*temp(jj)+c3*temp(kk))/(2.*area)

    do j=1,3
        in=intmatS(ie,j)
        D1n(in,1)=D1n(in,1)+Dx
        D1n(in,2)=D1n(in,2)+Dy
        Nsum(in)=Nsum(in)+1
    enddo
enddo

```

```

!      first derivatives for each node
do i=1,npoin
    if(Nsum(i)>0)then
        D1n(i,1)=D1n(i,1)/Nsum(i)
        D1n(i,2)=D1n(i,2)/Nsum(i)
    endif
enddo
!      second derivatives for each element
D2n=0.
Nsum=0
do ie=1,neleS
    ii=intmatS(ie,1)
    ii=intmatS(ie,1)
    jj=intmatS(ie,2)
    kk=intmatS(ie,3)

    xg1=coord(ii,1)
    xg2=coord(jj,1)
    xg3=coord(kk,1)
    yg1=coord(ii,2)
    yg2=coord(jj,2)
    yg3=coord(kk,2)

    b1=yg2-yg3
    b2=yg3-yg1
    b3=yg1-yg2
    c1=xg3-xg2
    c2=xg1-xg3
    c3=xg2-xg1

    a1=xg2*yg3-xg3*yg2
    a2=xg3*yg1-xg1*yg3
    a3=xg1*yg2-xg2*yg1

    area=0.5*(xg2*(yg3-yg1)+xg1*(yg2-yg3)+xg3*(yg1-yg2))

    P1=D1n(ii,1)

```

```

P2=D1n(jj,1)
P3=D1n(kk,1)
Dxx =(b1*P1+b2*P2+b3*P3)/(2.*area)

P1=D1n(ii,2)
P2=D1n(jj,2)
P3=D1n(kk,2)
Dyy =(c1*P1+c2*P2+c3*P3)/(2.*area)
Dxy =(b1*P1+b2*P2+b3*P3)/(2.*area)

do j=1,3
    in=intmatS(ie,j)
    D2n(in,1)=D2n(in,1)+Dxx
    D2n(in,2)=D2n(in,2)+Dyy
    D2n(in,3)=D2n(in,3)+Dxy
    Nsum(in)=Nsum(in)+1
enddo
enddo
!second derivatives for each node
do i=1,npoin
    if(Nsum(i)>0)then
        D2n(i,1)=D2n(i,1)/Nsum(i)
        D2n(i,2)=D2n(i,2)/Nsum(i)
        D2n(i,3)=D2n(i,3)/Nsum(i)
    endif
enddo
! Principle second derivatives for each node
D2S=0.
D2Smax=0.
D2Smin=1.e16
do i=1,npoin
    if(Nsum(i)>0)then
        Dxx=D2n(i,1)
        Dyy=D2n(i,2)
        Dxy=D2n(i,3)
        D2S(i,1)=((Dxx+Dyy)/2.)+(((Dxx-Dyy)/2.)**2+Dxy**2)**0.5
        D2S(i,2)=((Dxx+Dyy)/2.)-(((Dxx-Dyy)/2.)**2+Dxy**2)**0.5
    endif
enddo

```

```

        endif
        if(abs(D2S(i,1))>D2Smax)D2Smax=abs(D2S(i,1))
        if(abs(D2S(i,2))>D2Smax)D2Smax=abs(D2S(i,2))
        if(abs(D2S(i,1))<D2Smin)D2Smin=abs(D2S(i,1))
        if(abs(D2S(i,2))<D2Smin)D2Smin=abs(D2S(i,2))
    enddo
end subroutine DS
!
!-----
!
subroutine DS_F()
IMPLICIT NONE
REAL(8)          ::fac
if(neleF==0)then
    D2Fmax=0
    D2Fmin=1.e16
endif
if(neleS==0)then
    D2Smax=0
    D2Smin=1.e16
endif
D2max=D2Fmax
D2min=D2Fmin
if(D2max<D2Smax)D2max=D2Smax
if(D2min>D2Smin)D2min=D2Smin

D2=0.
D2F=abs(D2F)
D2S=abs(D2S)

do i=1,npoin
    fac=0.
    if(neleF>0.and.D2F(i)>0)then
        D2(i)=D2F(i)
    endif
    if(neleS>0)then
        if(D2S(i,1)>0.or.D2S(i,2)>0)then

```



```

        D2(i)=D2S(i,1)
        if(D2(i)<D2S(i,2))D2(i)=D2S(i,2)
    endif
endif
enddo
check=0
if(neleS>0.and.neleF>0)then
    do ie=1,neleF
        ii=intmatF(ie,1)
        jj=intmatF(ie,3)
        if(D2(ii)>D2(jj))then
            D2(jj)=D2(ii)
            check(jj)=1
        endif
        ii=intmatF(ie,2)
        jj=intmatF(ie,4)
        if(D2(ii)>D2(jj))then
            D2(jj)=D2(ii)
            check(jj)=1
        endif
    enddo
endif
do i=1,npoin
    D2mean=D2mean+D2(i)
enddo
D2mean=D2mean/npoin
end subroutine DS_F
!
!-----
!
subroutine cal_hmin()
IMPLICIT NONE
write(6,50)
50 format('          node    ',' h_min')
hnew=0.
do i=1,npoin
    hnew(i)=((hmin**2.)*D2max/D2(i))**0.5

```

```

        if(hnew(i)>hmax) hnew(i)=hmax
        if(check(i)==1)then
            write(6,100) i,hnew(i)
            100 format(i20,e20.6,' Fluid')
        else
            write(6,200) i,hnew(i)
            200 format(i20,e20.6)
        endif
        if(hnew(i)==hmin) num=i
    enddo

write(6,500)D2max
500 format('maximum second derivertive T'e20.6)
write(6,600)D2min
600 format('minimum second derivertive T'e20.6)
write(6,700)D2mean
700 format('mean second derivertive T 'e20.6)
write(6,1000)num
1000 format('Node h_min ',i20)
end subroutine cal_hmin
!
!-----
!
subroutine printout()
IMPLICIT NONE
open(unit=9,file='h_new.txt',status='old')
write(9,500)D2max
500 format('maximum second derivertive T'e20.6)
write(9,600)D2min
600 format('minimum second derivertive T'e20.6)
write(9,700)D2mean
700 format('mean second derivertive T 'e20.6)
write(9,1000)num
1000 format('Node h_min ',i20)
write(9,50)
50 format(' node ',h_min')
do i=1,npoin

```

```
        write(9,1200) i,hnew(i)
        1200 format(i20,e20.6)
    enddo
end subroutine printout
!
!-----
!
END MODULE HF
!
!-----
!
PROGRAM adaptive
use HF
IMPLICIT NONE
CALL MAIN()
WRITE(6,100)
100 FORMAT('FINISH')
END PROGRAM adaptive
```

ภาคผนวก ง

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Adaptive Nodeless Variable Finite Element Method for Convectively-Cooled Solids

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Abstract

The adaptive nodeless variable finite element method for convectively-cooled solids is presented. The nodeless variable finite element method is developed for analyzing heat transfer in solids that is coupled with the flow in channels. The nodeless variable element employs quadratic interpolation functions to provide higher solution accuracy without requiring actual nodes. The coupled fluid/solid solution is further improved by incorporating an adaptive meshing technique. Several examples are presented to demonstrate the efficiency of the combined method.

Key words: Adaptive mesh, nodeless variable Finite element, convectively-cooled solids.

1. Introduction

Design and analysis of convectively-cooled solids are encountered in many practical engineering problems. Currently, the finite element method is widely used to solve for the temperature distribution in solids, as well as the behavior of the fluid flow [1-3]. The problem is more complicated when the coupled analysis is required to predict the solid and fluid behavior simultaneously. Such analysis is known as the conjugate heat transfer [4-5] that needs immense effort to solve the Navier-Stokes equations of the fluid. Recently, the nodeless variable finite element [6-7] has been developed to provide higher solution accuracy without requiring actual nodes. In addition, the solution accuracy can be further improved by using the adaptive finite element technique [3,6-7]. The technique generates small elements clustered in the high temperature gradient regions to provide accurate solution. Larger elements are generated in the other regions where the temperature is uniform to reduce the number of unknowns and computational time.

In this paper, an adaptive nodeless variable finite element method is developed to predict the temperatures in the solid and the fluid flowing in a channel. Convection heat transfer between the solid and fluid is included along the solid/fluid interface. For a fluid flow through a channel, the fluid analysis may be treated as one dimensional flow. In this case, the couple solid/fluid analysis can be simplified so that the computational effort

is reduced significantly. Heat transfer in the fluid thus can be characterized by the fluid bulk temperature and the convection coefficient. The solid/fluid heat transfer is then coupled and their solutions can be solved simultaneously. The nodeless variable finite element is employed to improve the predicted temperature distribution. The nodeless variable finite element uses the quadratic interpolation functions to describe the temperature distribution over the element. The use of the nodeless variable finite element can also be referred to as a hierarchical methodology, since the element reduces to the standard linear element when the nodeless variables are constrained to zero or eliminated.

To further improve the predicted solution of the solid and fluid temperatures, an adaptive finite element technique has been incorporated. Examples are presented in the paper to demonstrate the efficiency of the proposed method. These examples are a convectively-cooled solid subjected to uniform heating and a plate with intense heating.

2. Theoretical formulation

2.1 Governing equations

The equations which govern convectively-cooled solids are the one-dimensional conservation of energy equation for the fluid flow, and the two-dimensional conservation of energy equation for the solid. These governing differential equations are,

$$\begin{aligned} \rho_f c_f u_f A_f \frac{\partial T_f}{\partial x} - k_f A_f \frac{\partial^2 T_f}{\partial x^2} - hp(T_f - T_s) \\ - Q_f A_f = 0 \end{aligned} \quad (1)$$

Energy equation in solid,

$$k_s \left(\frac{\partial^2 T_s}{\partial x^2} + \frac{\partial^2 T_s}{\partial y^2} \right) - Q_s = 0 \quad (2)$$

where the subscript *f* and *s* are for the fluid and the solid, respectively; *u* is the velocity in *x* direction, *ρ* is the density, *c* is the specific heat, *k* is the coefficient of thermal conductivity, *h* is the convective heat transfer coefficient, *p* is the perimeter, *Q* is the internal heat generation rate per volume and *T* is the temperature.

2.2 Finite element formulation

The nodeless variable finite element equations are derived using the method of weighted residuals. The mass transport element and triangular element are employed in this study. For both elements, the distributions of temperature over the elements are assumed respectively in the form

$$T(x) = \sum_{i=1}^3 N_i(x) T_i \quad (3)$$

$$T(x, y) = \sum_{i=1}^6 N_i(x, y) T_i \quad (4)$$

where N_i consists of the element interpolation functions and T_i is the vector of the unknown temperatures and the nodeless variables. For the fluid, the nodal temperatures are T_1 and T_2 , while T_3 is the nodeless variable. For the solid, the nodal temperatures are T_1 through T_5 , while T_4 through T_6 are the nodeless variables. The element interpolation functions, N_1 and N_2 in fluid, N_1 through N_3 in solid are the standard two-node element and three-node triangular element, respectively while N_3 in fluid and N_4 through N_6 in solid are the nodeless variable interpolation functions. The interpolation functions implemented in this paper are,

For fluid,

$$N_1 = 1 - x/L$$

$$N_2 = x/L$$

$$N_3 = 4N_1N_2$$

For solid,

$$N_1 = L_1$$

$$N_2 = L_2$$

$$N_3 = L_3$$

$$N_4 = 4L_2L_3$$

$$N_5 = 4L_1L_3$$

$$N_6 = 4L_1L_2$$

where L in eq. (6) is area coordinates [8-9],

$$L_i = (a_i + b_i x + c_i y) / 2A \quad (7)$$

To derive the nodeless variable finite element matrices, the method of weighted residuals is first applied to Eqs. (1) and (2). Integration by parts is then performed using the Gauss theorem to yield the boundary terms for applying boundary conditions. The nodeless variable finite element equations are,

For fluid,

$$\begin{aligned} & \int_0^L kA \left\{ \frac{\partial N}{\partial x} \right\} \left[\frac{\partial N}{\partial x} \right] dx \{T_f\} + \int_0^L \dot{m}c \{N\} \left[\frac{\partial N}{\partial x} \right] dx \{T_f\} \\ & + \int_0^L hp \{N\} [N] dx \{T_f\} - \int_0^L hp \{N\} [N] dx \{T_s\} \\ & = \left(\{N\} kA \frac{\partial T_f}{\partial x} \right) \Big|_0^L + \int_0^L Q_A \{N\} dx \end{aligned} \quad (8)$$

For solid,

$$\begin{aligned} & \int_A kt \left(\left\{ \frac{\partial N}{\partial x} \right\} \left[\frac{\partial N}{\partial x} \right] + \left\{ \frac{\partial N}{\partial y} \right\} \left[\frac{\partial N}{\partial y} \right] \right) dA \{T_s\} \\ & + \int_0^L hp \{N\} [N] dx \{T_s\} - \int_0^L hp \{N\} [N] dx \{T_f\} \\ & = \int_{\Gamma} kt \{N\} \left(\frac{\partial T_s}{\partial x} n_x + \frac{\partial T_s}{\partial y} n_y \right) d\Gamma + \int_A Q_t \{N\} dA \end{aligned} \quad (9)$$

where A is the element cross-sectional area for fluid and the element area in solid, \dot{m} is the mass flow rate, L is the element length, Γ is the element boundary, t is the element thickness, n_x and n_y are the direction cosines of the unit vector normal to the edge. The nodeless variable finite element matrices are,

For fluid,

$$([K_f] + [K_c] + [K_{f-s}]) \{T_f\} - [K_{f-s}] \{T_s\} = \{Q_{Q_f}\} \quad (10)$$

For solid,

$$([K_s] + [K_{f-s}]) \{T_s\} - [K_{f-s}] \{T_f\} = \{Q_{Q_s}\} \quad (11)$$

The above Eqs. (10) and (11) can be written together as,

$$\begin{aligned} & \begin{bmatrix} [K_f] + [K_c] + [K_{f-s}] & -[K_{f-s}] \\ -[K_{f-s}] & [K_s] + [K_{f-s}] \end{bmatrix} \begin{Bmatrix} T_f \\ T_s \end{Bmatrix} \\ & = \begin{Bmatrix} Q_{Q_f} \\ Q_{Q_s} \end{Bmatrix} \end{aligned} \quad (12)$$

where $[K_f]$ is the conduction matrix, $[K_c]$ is the mass transport convection matrix, $[K_{f-s}]$ is the convection matrix between fluid and solid, $\{Q_{Q_f}\}$ is the internal heat generate load vector, $\{T_f\}$ and $\{T_s\}$ are the vectors of the nodal temperatures in the fluid and solid, respectively.

2.3 Adaptive Meshing

The basic idea of the adaptive meshing technique is to construct a completely new mesh based on the solution obtained from the previous mesh. The technique consists of two main steps: the first step is the determination of proper element sizes and the second step is the new mesh generation. The temperature, T , is used herein as the indicator for computing proper element sizes at different locations in the domain. As small elements must be placed in the region where changes in the temperature gradients are high, the second derivatives of the temperature at a point with respect to the global coordinates X and Y are needed. Using principal stresses determination from a given state of stresses at a point, the maximum principal quantities are then used to compute the proper element size h_i by requiring that the error

should be uniform for all elements,

$$h_i^2 \lambda_i = h_{\min}^2 \lambda_{\max} = \text{constant} \tag{13}$$

where the subscript *i* denotes the direction of the maximum and minimum element length, and λ_i is the higher principal quantity of the element considered.

$$\lambda_i = \max \left(\left| \frac{\partial^2 T}{\partial X^2} \right|, \left| \frac{\partial^2 T}{\partial Y^2} \right| \right) \tag{14}$$

In Eq. (13), λ_{\max} is the maximum principal quantity for all elements and h_{\min} is the minimum element size specified by users. The node spacing, h_i , is scaled according to the maximum value of the second derivatives of the temperature. Such technique generates small elements in the regions with large change in the temperature gradients to increase the analysis solution accuracy. At the same time, larger elements are generated in the other regions where the temperature profile is nearly uniform to reduce the computational time and the computer memory.

3. Results

In this section two example problems are presented. The first example, a convectively-cooled solid subjected to uniform heating, is chosen to evaluate the nodeless variable finite element formulation and to validate the developed computer programs. The second example, a plate with intense heating, is used to evaluate the performance of the adaptive nodeless variable finite element method. The conjugate gradient method is used to solve the set of algebraic equations of these problems.

3.1 Convectively-cooled solid subjected to uniform heating

The first example for evaluating the efficiency of the nodeless variable finite element formulation is the problem of a convectively-cooled as shown in Fig. 1. The solid is subjected to uniform heating *q* along the upper wall. Heat is conducted in the solid and convection is occurred to the fluid that flows along the lower wall. All other walls of the solid are assumed to be adiabatic.

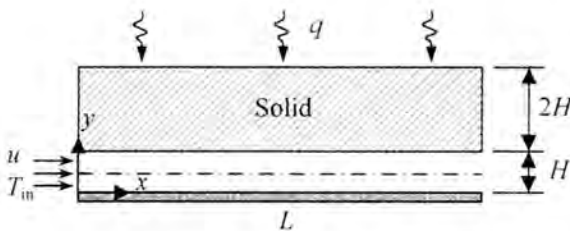


Figure 1. Problem statement of convectively-cooled solid subjected to uniform heating.

The parameters used in this example are as follows: the geometry sizes $H = 0.1$ m, $L = 2$ m, the uniform heating $q = 8,000$ W/m², the thermal conductivity $k_s = 1,000$ W/m-K, the flow channel parameters are $Pe = 200$ ($Re = 286$) and $Pe = 400$ ($Re = 572$) with $Pr = 0.7$. The

convection coefficient, *h* is determined using the procedure presented in [10]. The finite element model consisting of 650 elements and 408 nodes, as shown in Fig. 2, is used in this study.

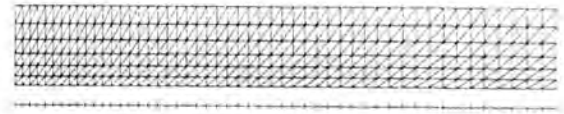
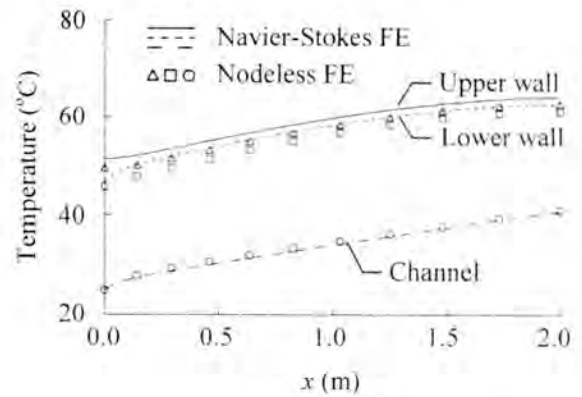
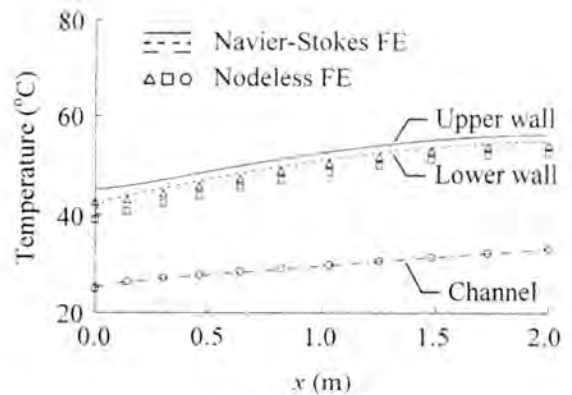


Figure 2. Nodeless variable finite element model consisting of 650 elements and 408 nodes.

Figure 3 shows the predicted temperature distributions along the upper wall, the lower wall and in the channel. The predicted temperature distributions in solid are shown in Fig. 4. Figure 5 shows the predicted temperature distributions at $x = L$, $Pe = 100$ for different conductivity ratios of $K = k_s/k_f$. The presented scheme is compared with the Navier-Stokes solution from Malatip et al. [5]. The figure shows good agreement of both the solutions.



(a) $Pe = 200$



(b) $Pe = 400$

Figure 3. Comparative temperature distributions from the Navier-Stokes and nodeless variable finite element methods along the two walls and in the channel at (a) $Pe = 200$ and (b) $Pe = 400$.

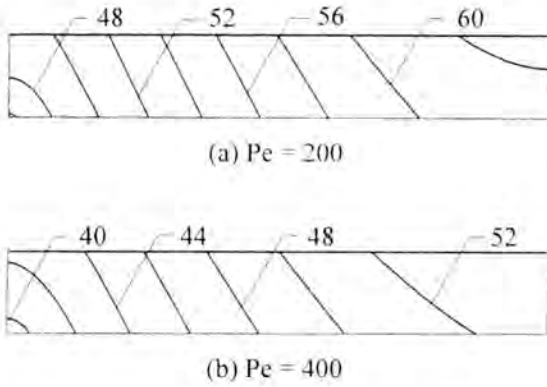


Figure 4. Predicted temperature contours from the nodeless variable finite element method at (a) $Pe = 200$ and (b) $Pe = 400$.

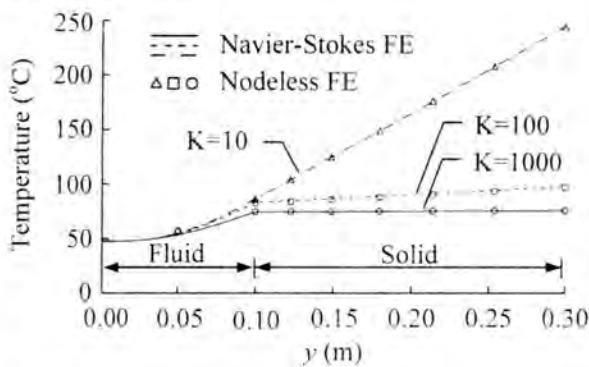


Figure 5. Comparative temperature distributions from the Navier-Stokes and nodeless variable finite element methods at $x = L$ and $Pe = 100$.

3.2 Plate with intense heating

To further evaluate the performance of the nodeless variable finite element method incorporated by the adaptive meshing technique, a plate subjected to intense heating is considered. The heating is simulated as a square width and the problem is considered into two cases. In the first case, the temperatures along the left, the right and the lower edges are constrained to zero. In the second case, convection heat transfer occurs from the lower edge of the plate to the fluid flow, while the left and the right edges are insulated.

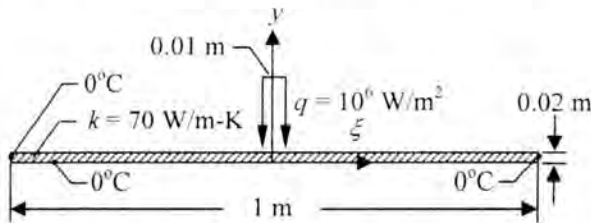


Figure 6. Problem statement of a plate subjected to intense heating.

In the first case as shown in Fig. 6, the exact plate temperature response can be calculated from [11].

$$T(\xi, y) = \frac{q}{Lk} \left\{ \sum_{n=2,4}^{\infty} \frac{1}{\lambda_n^3} \left[\sin\left(\frac{n\pi\xi}{2L}\right) \frac{\sinh(\lambda_n y)}{\cosh(\lambda_n H)} \right] + \sum_{n=1,3}^{\infty} \frac{1}{\lambda_n^3} \left[\frac{n\pi}{L} \sin(\alpha) \right] \left[\cos\left(\frac{n\pi\xi}{2L}\right) \frac{\sinh(\lambda_n y)}{\cosh(\lambda_n H)} \right] \right\} \quad (15)$$

where the origin of the $\xi - y$ coordinate system is shown in Fig. 6, q is the heat source, H is the plate width, k is the plate thermal conductivity. The parameter α and λ_n in Eq. (15) are defined by

$$\alpha = \frac{n\pi w}{2L} \quad (16)$$

$$\lambda_n = \sqrt{\frac{n^2 \pi^2}{4L^2}} \quad (17)$$

where L is the plate length, and w is the width of heat source.

Figure 7 shows a structured finite element mesh model consisting of 5600 elements and 3208 nodes, and an adaptive mesh model that consists of 742 elements and 446 nodes. Table 1 compares the predicted peak temperatures obtained from the two finite element meshes using the convective and nodeless variable finite element methods. The values in the brackets denote the percentage errors of the peak temperatures as compared to the exact solution. Table 1 shows that the adaptive mesh uses fewer elements than the structured mesh but provides higher solution accuracy.

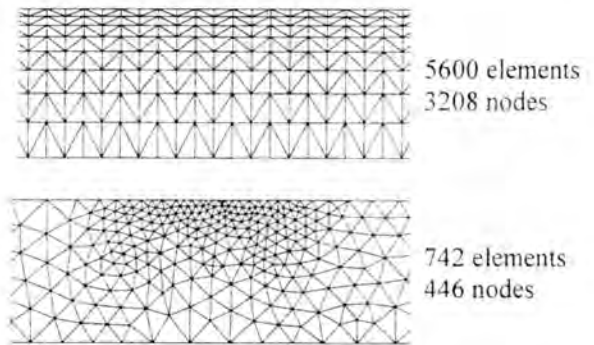


Figure 7. Structured and adaptive mesh models.

Figure 8 shows the adaptive mesh and the predicted temperature solution contours. Details of the adaptive mesh near the intense heating location and the temperature contours are shown in the lower figures. These figures show that small clustered elements are generated in the region of steep temperature gradients to capture the peak temperature and localized temperature distribution. At the same time, larger elements are generated in the other regions to reduce the computational time and the computer memory. The comparison of the exact and the predicted temperature distributions along the top edge is shown in Fig. 9. The

figure shows that the temperature distribution obtained from the adaptive nodeless variable finite element method is in good agreement with the exact solution.

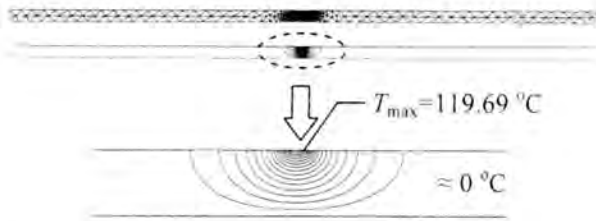


Figure 8. Adaptive mesh and the predicted temperature contours.

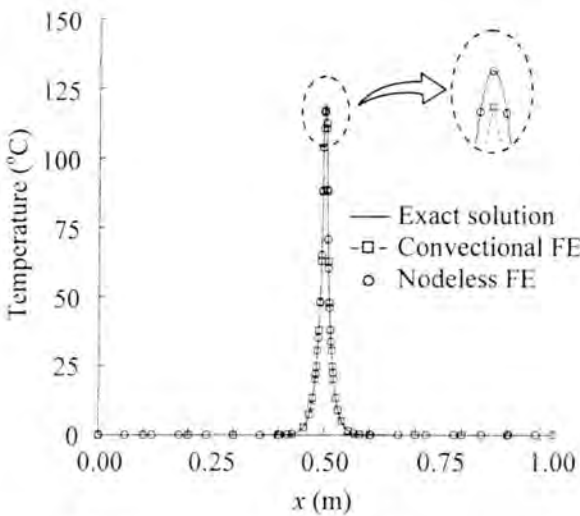


Figure 9. Comparison of the exact temperature and the predicted temperatures from the conventional method on structured mesh and the adaptive nodeless variable finite element methods.

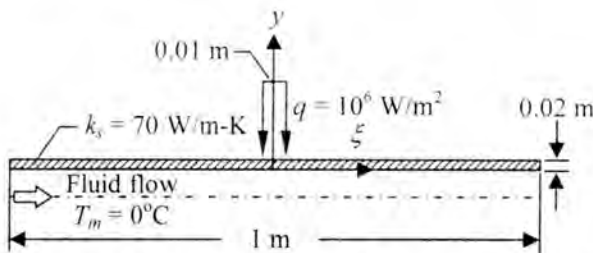


Figure 10. Problem statement of a convectively-cooled plate subjected to intense heating.

For the second case as shown by the problem statement in Fig. 10, a fully developed fluid flows beneath the lower edge of the plate while the other edges are insulated. The parameters of fluid used in the computation are as follows: the thermal conductivity $k_f = 0.32$ W/m-K, the specific heat $c_f = 12,000$ W/m-K, the density $\rho = 54$ kg/m³, the mass flow rate $\dot{m} = 0.054$ kg/s, the convection coefficient $h = 929.52$ W/m²-k.

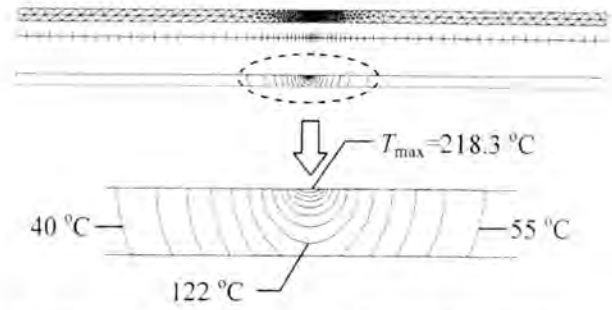


Figure 11. Adaptive mesh and the predicted temperature response for a convectively-cooled plate subjected to intense heating.

Figure 11 shows the adaptive mesh that consists of 1096 elements with 667 nodes and the predicted temperature contours. Details of the adaptive mesh near the intense heating location and the temperature contours are shown in the lower figures. At the heating location, the predicted peak temperatures are 218.30 °C and 217.91 °C from the nodeless variable and the conventional finite element methods. Figure 12 shows the temperature distributions along the top edge, the lower edge and in the channel obtained from the adaptive nodeless variable finite element method.

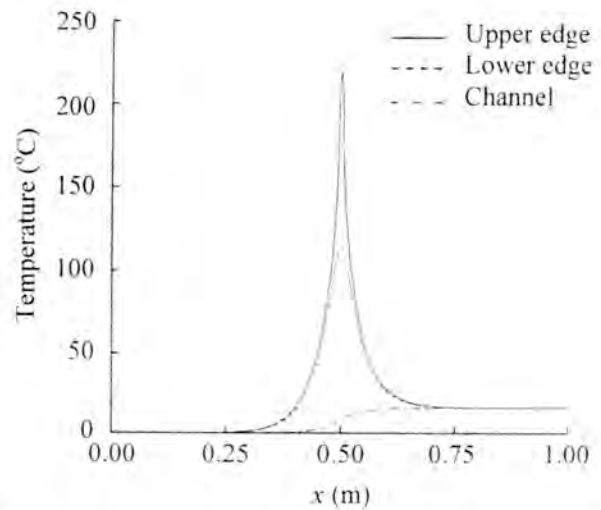


Figure 12. Predicted temperature distributions from the adaptive nodeless variable finite element method.

Table 1. Comparison of the predicted peak temperatures obtained from the conventional and the nodeless variable finite element methods on both the structured and adaptive meshes.

Mesh	Temperature (%Error)	
	Conventional FE	Nodeless FE
Structured	117.094 (2.169)	119.773 (0.070)
Adaptive	119.061 (0.526)	119.688 (0.002)

4. Conclusions

The adaptive nodeless variable finite element method for analysis of convectively-cooled solids was presented. The nodeless variable finite element is employed to improve the predicted solution without requiring actual nodes. The adaptive meshing technique was incorporated to reduce both the computer memory and computational time. Examples demonstrated that the adaptive nodeless variable finite element method can provide higher solution accuracy as compared to the conventional finite element technique.

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นายสุทธิคมน์ พันธิมารกิจ เกิดเมื่อวันที่ 13 เดือนสิงหาคม พุทธศักราช 2525 จังหวัด กรุงเทพมหานคร สำเร็จการศึกษาปริญญาวิศวกรรมศาสตรบัณฑิตจากภาควิชาเครื่องกล คณะวิศวกรรมศาสตร์ มหาวิทยาลัยเทคโนโลยีพระจอมเกล้าธนบุรี เมื่อปีการศึกษา 2545 เข้าศึกษาต่อในหลักสูตรวิศวกรรมศาสตรมหาบัณฑิต ภาควิชาวิศวกรรมเครื่องกล คณะวิศวกรรมศาสตร์ จุฬาลงกรณ์มหาวิทยาลัย เมื่อปีการศึกษา 2548

