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## APPENDICES

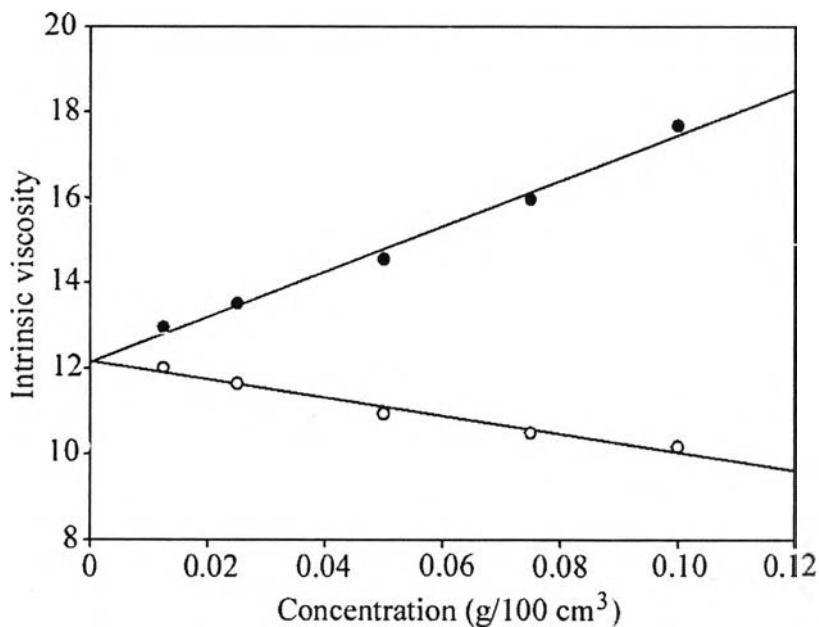
### Appendix A Determination of Molecular Weight of Chitosan

**Table A1** Running time of solvent and chitosan solution

| Concentration<br>(g/100ml) | Time (second) |        |        |         |
|----------------------------|---------------|--------|--------|---------|
|                            | 1             | 2      | 3      | Average |
| 0.0000                     | 97.48         | 97.63  | 97.91  | 97.67   |
| 0.0125                     | 113.50        | 113.50 | 113.52 | 113.50  |
| 0.0250                     | 130.72        | 130.72 | 130.59 | 130.67  |
| 0.0500                     | 168.84        | 168.75 | 168.78 | 168.79  |
| 0.0750                     | 214.75        | 214.56 | 214.62 | 214.64  |
| 0.1000                     | 270.22        | 270.18 | 270.41 | 270.27  |

**Table A2** Data of relative viscosity ( $\eta_{\text{rel}}$ ), specific viscosity ( $\eta_{\text{sp}}$ ), and reduced viscosity ( $\eta_{\text{red}}$ ) of chitosan solution with various concentrations

| Concentration<br>(g/100 ml) | $\eta_{\text{rel}}$ | $\eta_{\text{sp}}$ | $\eta_{\text{red}}$ | $\ln[\eta_{\text{rel}}]/c$ |
|-----------------------------|---------------------|--------------------|---------------------|----------------------------|
| 0.0000                      | 1.0000              | 0                  | -                   | -                          |
| 0.0125                      | 1.1621              | 0.1621             | 12.9716             | 12.0183                    |
| 0.0250                      | 1.3379              | 0.3379             | 13.5176             | 11.6440                    |
| 0.0500                      | 1.7281              | 0.7281             | 14.5633             | 10.9405                    |
| 0.0750                      | 2.1976              | 1.1976             | 15.9685             | 10.4982                    |
| 0.1000                      | 2.7672              | 1.7672             | 17.6718             | 10.1784                    |



**Figure A1** Plot of reduced viscosity ( $\eta_{sp}/c$ ) and  $\ln((\eta_{rel})/c)$  versus concentration of chitosan solution: ● =  $(\eta_{sp}/c)$  and ○ =  $\ln((\eta_{rel})/c)$ .

The viscosity-average molecular weight of chitosan was determined base on Mark-Houwink equation. The K and a values were according to Wang *et al.* (1997).

$$[\eta] = (6.59 \times 10^{-5})M^{0.88}$$

where  $[\eta]$  = intrinsic viscosity

M = viscosity-average molecular weight

Interception:  $[\eta] = 12.161$

From calculation;

$$M^{0.88} = (12.161)/6.59 \times 10^{-5} = 1.85 \times 10^5$$

$$0.88 \log M = \log[1.85 \times 10^5]$$

$$\log M = 5.99$$

$$M = 9.67 \times 10^5$$

The viscosity-average molecular weight of chitosan obtained from calculation was  $9.67 \times 10^5$  g/mol.

## Appendix B Mechanical Properties of PANI/Chitosan Blend Film

**Table B1** Raw data of mechanical properties of the pure chitosan films

| Sample                | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|-----------------------|--------------------------|---------------------------|-------------------------------|
| Chitosan film<br>(CS) | 2304.65                  | 60.67                     | 14.36                         |
|                       | 4060.66                  | 65.12                     | 18.28                         |
|                       | 2364.97                  | 67.90                     | 17.70                         |
|                       | 2631.30                  | 60.77                     | 15.35                         |
|                       | 2763.15                  | 69.79                     | 19.49                         |
|                       | 3105.25                  | 68.99                     | 16.61                         |
|                       | 2728.68                  | 70.90                     | 18.27                         |
|                       | 3707.84                  | 71.12                     | 17.76                         |
|                       | 2549.17                  | 73.87                     | 15.84                         |
|                       | 2912.82                  | 73.96                     | 16.51                         |
| Average               | 2912.85                  | 68.31                     | 17.02                         |
| Std                   | 570.03                   | 4.78                      | 1.56                          |

**Table B2** Raw data of mechanical properties of PANI/CS blend films with 10 wt% PANI content

| Sample          | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|-----------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS (10/90) | 3233.12                  | 57.96                     | 8.42                          |
|                 | 2812.98                  | 53.04                     | 7.33                          |
|                 | 2512.61                  | 57.07                     | 7.35                          |
|                 | 2857.72                  | 60.33                     | 5.65                          |
|                 | 2893.06                  | 60.96                     | 9.09                          |
|                 | 2955.06                  | 60.02                     | 6.89                          |
|                 | 2655.68                  | 50.09                     | 6.47                          |
|                 | 2866.04                  | 61.29                     | 8.83                          |
|                 | 2268.79                  | 60.21                     | 7.33                          |
|                 | 3233.12                  | 62.55                     | 8.42                          |
| Average         | 2828.82                  | 58.35                     | 7.58                          |
| Std             | 296.84                   | 3.97                      | 1.09                          |

**Table B3** Raw data of mechanical properties of PANI/CS blend films with 20 wt% PANI content

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(20/80) | 3086.18                  | 71.42                     | 6.94                          |
|                    | 2922.27                  | 74.72                     | 7.60                          |
|                    | 2823.76                  | 77.85                     | 7.32                          |
|                    | 3371.53                  | 76.52                     | 6.23                          |
|                    | 3546.92                  | 81.08                     | 7.70                          |
|                    | 3178.32                  | 77.42                     | 7.18                          |
|                    | 2467.00                  | 71.48                     | 8.45                          |
|                    | 2528.55                  | 77.85                     | 9.34                          |
|                    | 3148.70                  | 71.52                     | 7.42                          |
|                    | 2632.96                  | 75.04                     | 7.22                          |
| Average            | 2970.62                  | 75.49                     | 7.54                          |
| Std                | 360.25                   | 3.27                      | 0.84                          |

**Table B4** Raw data of mechanical properties of PANI/CS blend films with 30 wt% PANI content

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(30/70) | 3013.44                  | 84.62                     | 6.49                          |
|                    | 3223.28                  | 82.01                     | 7.29                          |
|                    | 3412.82                  | 78.98                     | 6.32                          |
|                    | 2950.53                  | 85.10                     | 7.11                          |
|                    | 3286.46                  | 78.64                     | 8.81                          |
|                    | 2975.35                  | 78.24                     | 6.53                          |
|                    | 3587.31                  | 84.81                     | 7.77                          |
|                    | 3545.17                  | 82.37                     | 8.58                          |
|                    | 2956.19                  | 78.98                     | 6.97                          |
|                    | 3177.70                  | 83.84                     | 6.97                          |
| Average            | 3212.83                  | 81.76                     | 7.29                          |
| Std                | 242.27                   | 2.80                      | 0.85                          |

**Table B5** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(40/60) | 3984.31                  | 85.36                     | 7.86                          |
|                    | 2956.26                  | 84.15                     | 7.55                          |
|                    | 3472.37                  | 80.49                     | 8.01                          |
|                    | 2959.22                  | 85.20                     | 6.26                          |
|                    | 2362.58                  | 82.50                     | 6.07                          |
|                    | 3210.42                  | 83.98                     | 5.71                          |
|                    | 2760.73                  | 82.03                     | 6.26                          |
|                    | 3872.27                  | 81.85                     | 8.01                          |
|                    | 2950.06                  | 87.62                     | 7.83                          |
|                    | 2859.08                  | 86.67                     | 6.49                          |
| Average            | 3138.73                  | 83.99                     | 7.00                          |
| Std                | 504.88                   | 2.27                      | 0.92                          |

**Table B6** Raw data of mechanical properties of PANI/CS blend films with 50 wt% PANI content

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(50/50) | 2763.92                  | 74.12                     | 6.89                          |
|                    | 3415.49                  | 79.34                     | 7.45                          |
|                    | 2907.58                  | 76.61                     | 6.25                          |
|                    | 2534.05                  | 78.85                     | 7.43                          |
|                    | 2811.39                  | 67.41                     | 5.04                          |
|                    | 2094.95                  | 74.03                     | 6.22                          |
|                    | 2223.80                  | 78.42                     | 5.20                          |
|                    | 2393.42                  | 66.46                     | 7.89                          |
|                    | 2900.06                  | 78.96                     | 7.14                          |
|                    | 2849.63                  | 76.63                     | 7.82                          |
| Average            | 2689.43                  | 75.08                     | 6.74                          |
| Std                | 386.89                   | 4.69                      | 1.02                          |

**Appendix C Mechanical Properties of PANI/Chitosan Blend Film Doped with 0.5 M HCl for 2 h**

**Table C1** Raw data of mechanical properties of the pure chitosan films doped with 0.5 M HCl for 2h

| Sample             | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|--------------------|-----------------------|------------------------|-------------------------|
| Chitosan film (CS) | 2153.80               | 42.01                  | 5.96                    |
|                    | 2144.46               | 44.65                  | 6.50                    |
|                    | 1804.85               | 36.21                  | 5.34                    |
|                    | 2307.28               | 37.29                  | 7.64                    |
|                    | 1762.91               | 37.10                  | 5.72                    |
|                    | 1450.68               | 38.75                  | 7.03                    |
|                    | 2384.88               | 37.02                  | 5.77                    |
|                    | 2699.39               | 42.98                  | 4.32                    |
|                    | 1878.24               | 46.38                  | 5.67                    |
|                    | 2046.55               | 47.82                  | 5.59                    |
| Average            | 2063.30               | 41.02                  | 5.96                    |
| Std                | 357.33                | 4.30                   | 0.92                    |

**Table C2** Raw data of mechanical properties of PANI/CS blend films with 10 wt% PANI content doped with 0.5 M HCl for 2 h

| Sample          | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| PANI/CS (10/90) | 1625.14               | 39.97                  | 5.76                    |
|                 | 2008.41               | 33.85                  | 5.07                    |
|                 | 1506.53               | 34.02                  | 8.35                    |
|                 | 2108.76               | 35.03                  | 6.67                    |
|                 | 1383.40               | 28.06                  | 8.27                    |
|                 | 1274.38               | 30.46                  | 9.16                    |
|                 | 2243.78               | 28.03                  | 9.99                    |
|                 | 1776.34               | 31.87                  | 5.50                    |
|                 | 1482.25               | 29.25                  | 5.81                    |
|                 | 1390.53               | 32.57                  | 7.84                    |
| Average         | 1679.95               | 32.31                  | 7.23                    |
| Std             | 337.85                | 3.66                   | 1.71                    |

**Table C3** Raw data of mechanical properties of PANI/CS blend films with 20 wt% PANI content doped with 0.5 M HCl for 2 h

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(20/80) | 2385.21                  | 48.27                     | 5.34                          |
|                    | 1933.18                  | 52.61                     | 6.02                          |
|                    | 2435.25                  | 44.62                     | 5.97                          |
|                    | 2459.59                  | 42.69                     | 8.25                          |
|                    | 2549.80                  | 50.86                     | 7.54                          |
|                    | 1687.85                  | 47.67                     | 5.30                          |
|                    | 2159.21                  | 44.45                     | 4.94                          |
|                    | 2546.69                  | 50.26                     | 7.83                          |
|                    | 1628.58                  | 38.00                     | 5.29                          |
|                    | 1953.59                  | 47.43                     | 5.64                          |
| Average            | 2173.90                  | 46.69                     | 6.21                          |
| Std                | 352.00                   | 4.34                      | 1.20                          |

**Table C4** Raw data of mechanical properties of PANI/CS blend films with 30 wt% PANI content doped with 0.5 M HCl for 2 h

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(30/70) | 2071.55                  | 55.49                     | 7.28                          |
|                    | 2244.74                  | 51.04                     | 6.46                          |
|                    | 2575.48                  | 46.80                     | 5.55                          |
|                    | 1876.20                  | 46.84                     | 6.92                          |
|                    | 2139.20                  | 47.15                     | 6.21                          |
|                    | 2284.89                  | 44.31                     | 5.50                          |
|                    | 2014.82                  | 45.22                     | 4.33                          |
|                    | 2068.57                  | 58.27                     | 4.50                          |
|                    | 2253.64                  | 48.24                     | 6.80                          |
|                    | 2267.01                  | 47.91                     | 4.64                          |
| Average            | 2179.61                  | 49.13                     | 5.82                          |
| Std                | 191.49                   | 4.51                      | 1.08                          |

**Table C5** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 0.5 M HCl for 2 h

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(40/60) | 2239.46                  | 44.29                     | 7.85                          |
|                    | 2635.99                  | 55.69                     | 8.17                          |
|                    | 1870.95                  | 52.51                     | 7.67                          |
|                    | 3290.28                  | 42.54                     | 8.25                          |
|                    | 2312.73                  | 59.85                     | 9.56                          |
|                    | 2103.15                  | 47.56                     | 8.95                          |
|                    | 3010.30                  | 53.42                     | 8.20                          |
|                    | 2288.21                  | 54.79                     | 6.92                          |
|                    | 2136.12                  | 58.60                     | 7.10                          |
|                    | 2420.26                  | 52.20                     | 8.57                          |
| Average            | 2430.74                  | 52.15                     | 8.13                          |
| Std                | 434.00                   | 5.74                      | 0.79                          |

**Table C6** Raw data of mechanical properties of PANI/CS blend films with 50 wt% PANI content doped with 0.5 M HCl for 2 h

| Sample             | Young's modulus<br>(MPa) | Tensile strength<br>(MPa) | Elongation at<br>break<br>(%) |
|--------------------|--------------------------|---------------------------|-------------------------------|
| PANI/CS<br>(50/50) | 2263.22                  | 45.39                     | 5.65                          |
|                    | 2182.69                  | 44.63                     | 4.19                          |
|                    | 2511.25                  | 46.51                     | 4.14                          |
|                    | 2285.16                  | 37.26                     | 3.63                          |
|                    | 1935.66                  | 40.34                     | 4.62                          |
|                    | 2398.56                  | 46.84                     | 3.59                          |
|                    | 2089.79                  | 39.26                     | 6.26                          |
|                    | 2654.56                  | 43.00                     | 3.54                          |
|                    | 2194.34                  | 45.17                     | 5.93                          |
|                    | Average                  | 43.16                     | 4.75                          |
| Std                | 217.85                   | 3.42                      | 1.09                          |

## Appendix D Mechanical Properties of PANI/Chitosan Blend Film Doped with Different HCl Concentration for 2 h

**Table D1** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 0.1 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 0.1                   | 2536.46               | 55.94                  | 13.07                   |
|                       | 2697.01               | 55.09                  | 12.18                   |
|                       | 2792.85               | 51.25                  | 10.51                   |
|                       | 2100.55               | 51.80                  | 12.26                   |
|                       | 2199.01               | 49.42                  | 12.65                   |
|                       | 2796.99               | 52.02                  | 10.26                   |
|                       | 2615.32               | 59.44                  | 13.35                   |
|                       | 2005.12               | 51.24                  | 9.07                    |
|                       | 2568.52               | 51.59                  | 9.57                    |
|                       | 2037.47               | 54.54                  | 10.5                    |
| Average               | 2434.93               | 53.23                  | 11.35                   |
| Std                   | 316.00                | 2.97                   | 1.53                    |

**Table D2** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 0.5 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 0.5                   | 2239.46               | 44.29                  | 7.85                    |
|                       | 2635.99               | 55.69                  | 8.17                    |
|                       | 1870.95               | 52.51                  | 7.67                    |
|                       | 3290.28               | 42.54                  | 8.25                    |
|                       | 2312.73               | 59.85                  | 9.56                    |
|                       | 2103.15               | 47.56                  | 8.95                    |
|                       | 3010.30               | 53.42                  | 8.20                    |
|                       | 2288.21               | 54.79                  | 6.92                    |
|                       | 2136.12               | 58.60                  | 7.10                    |
|                       | 2420.26               | 52.20                  | 8.57                    |
| Average               | 2430.74               | 52.15                  | 8.13                    |
| Std                   | 434.00                | 5.74                   | 0.79                    |

**Table D3** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 1.0                   | 1777.26               | 49.48                  | 7.85                    |
|                       | 2212.78               | 56.59                  | 8.17                    |
|                       | 2186.48               | 50.15                  | 7.67                    |
|                       | 2282.76               | 47.15                  | 6.92                    |
|                       | 2180.88               | 50.68                  | 7.62                    |
|                       | 2850.96               | 56.14                  | 5.59                    |
|                       | 1897.60               | 51.02                  | 8.20                    |
|                       | 1942.62               | 47.34                  | 8.96                    |
|                       | 2299.45               | 48.13                  | 6.24                    |
|                       | 1860.65               | 57.97                  | 8.57                    |
| Average               | 2149.15               | 51.46                  | 7.58                    |
| Std                   | 310.35                | 3.99                   | 1.05                    |

**Table D4** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 2.0 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 2.0                   | 2151.75               | 55.40                  | 6.28                    |
|                       | 1978.90               | 54.37                  | 7.20                    |
|                       | 2330.60               | 46.06                  | 5.10                    |
|                       | 2102.36               | 45.31                  | 8.00                    |
|                       | 1888.16               | 46.84                  | 8.55                    |
|                       | 2138.70               | 47.32                  | 7.40                    |
|                       | 2320.88               | 50.23                  | 6.64                    |
|                       | 2185.26               | 45.39                  | 5.74                    |
|                       | 2426.26               | 52.11                  | 7.30                    |
|                       | 2085.36               | 51.25                  | 6.00                    |
| Average               | 2160.82               | 49.43                  | 6.82                    |
| Std                   | 164.18                | 3.75                   | 1.06                    |

**Table D5** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 3.0 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 3.0                   | 1959.05               | 52.70                  | 7.31                    |
|                       | 2385.26               | 53.14                  | 5.29                    |
|                       | 2455.41               | 50.33                  | 5.22                    |
|                       | 2313.48               | 50.50                  | 5.08                    |
|                       | 1874.77               | 48.29                  | 5.90                    |
|                       | 2012.50               | 51.87                  | 6.92                    |
|                       | 1989.71               | 42.03                  | 6.60                    |
|                       | 2026.28               | 45.79                  | 7.60                    |
|                       | 2203.17               | 53.80                  | 5.50                    |
|                       | 2436.62               | 51.15                  | 6.59                    |
| Average               | 2199.77               | 49.22                  | 6.08                    |
| Std                   | 209.19                | 3.76                   | 0.89                    |

**Table D6** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 4.0 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 4.0                   | 2202.24               | 50.44                  | 6.81                    |
|                       | 1984.29               | 51.65                  | 7.42                    |
|                       | 1861.47               | 55.56                  | 5.03                    |
|                       | 2094.74               | 40.12                  | 7.13                    |
|                       | 2473.18               | 47.11                  | 5.38                    |
|                       | 1900.49               | 45.80                  | 5.26                    |
|                       | 1843.33               | 52.28                  | 7.51                    |
|                       | 2126.72               | 46.12                  | 5.86                    |
|                       | 1644.70               | 40.77                  | 6.19                    |
|                       | 2097.11               | 54.79                  | 6.28                    |
| Average               | 2022.83               | 48.46                  | 6.29                    |
| Std                   | 229.53                | 5.39                   | 0.90                    |

**Table D7** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 6.0 M HCl for 2 h

| HCl concentration (M) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------------|-----------------------|------------------------|-------------------------|
| 6.0                   | 2174.17               | 49.62                  | 5.64                    |
|                       | 2356.49               | 43.65                  | 3.55                    |
|                       | 2204.57               | 52.33                  | 3.24                    |
|                       | 2305.56               | 41.32                  | 3.27                    |
|                       | 1876.62               | 46.59                  | 4.90                    |
|                       | 2053.83               | 41.719                 | 3.83                    |
|                       | 2281.82               | 47.62                  | 3.81                    |
|                       | 1863.46               | 53.89                  | 3.05                    |
|                       | 2262.09               | 44.65                  | 4.92                    |
|                       | 1634.42               | 41.96                  | 4.78                    |
| Average               | 2101.30               | 46.33                  | 4.10                    |
| Std                   | 237.70                | 4.48                   | 0.89                    |

## Appendix E Mechanical Properties of PANI/Chitosan Blend Film Doped with 1M HCl Concentration at Different Time

**Table E1** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 0.5 h

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 0.5             | 2452.04               | 48.05                  | 5.47                    |
|                 | 2501.04               | 46.88                  | 5.09                    |
|                 | 2005.15               | 52.60                  | 5.85                    |
|                 | 1993.07               | 58.84                  | 5.82                    |
|                 | 2179.99               | 57.13                  | 6.04                    |
|                 | 1947.11               | 55.28                  | 7.17                    |
|                 | 2616.11               | 50.53                  | 5.82                    |
|                 | 2451.15               | 57.38                  | 5.94                    |
|                 | 2313.09               | 53.87                  | 5.75                    |
|                 | 1908.85               | 49.79                  | 6.29                    |
| Average         | 2236.76               | 53.04                  | 5.92                    |
| Std             | 262.37                | 4.15                   | 0.54                    |

**Table E2** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 2.0 h

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 2.0             | 1777.26               | 49.48                  | 7.85                    |
|                 | 2212.78               | 56.59                  | 8.17                    |
|                 | 2186.48               | 50.15                  | 7.67                    |
|                 | 2282.76               | 47.15                  | 6.92                    |
|                 | 2180.88               | 50.68                  | 7.62                    |
|                 | 2850.96               | 56.14                  | 5.59                    |
|                 | 1897.60               | 51.02                  | 8.20                    |
|                 | 1942.62               | 47.34                  | 8.96                    |
|                 | 2299.45               | 48.13                  | 6.24                    |
|                 | 1860.65               | 57.97                  | 8.57                    |
| Average         | 2149.15               | 51.46                  | 7.58                    |
| Std             | 310.35                | 3.99                   | 1.05                    |

**Table E3** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 5.0 h

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 5.0             | 2023.91               | 52.12                  | 7.07                    |
|                 | 2160.22               | 49.41                  | 7.45                    |
|                 | 1856.87               | 48.11                  | 7.16                    |
|                 | 1759.10               | 50.14                  | 8.14                    |
|                 | 1554.36               | 54.46                  | 6.31                    |
|                 | 2139.89               | 42.81                  | 6.55                    |
|                 | 2199.62               | 53.11                  | 6.04                    |
|                 | 2080.29               | 44.97                  | 7.21                    |
|                 | 2122.80               | 54.74                  | 5.61                    |
|                 | 2660.39               | 55.66                  | 5.38                    |
| Average         | 2055.75               | 50.55                  | 6.69                    |
| Std             | 296.14                | 4.30                   | 0.86                    |

**Table E4** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 8.0 h

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 8.0             | 1823.05               | 50.92                  | 6.05                    |
|                 | 1726.15               | 48.19                  | 7.22                    |
|                 | 2007.52               | 44.65                  | 6.09                    |
|                 | 2452.56               | 51.25                  | 6.42                    |
|                 | 2094.39               | 45.52                  | 6.51                    |
|                 | 2156.11               | 46.56                  | 6.32                    |
|                 | 2264.24               | 49.95                  | 5.74                    |
|                 | 2403.04               | 44.06                  | 5.47                    |
|                 | 1849.76               | 56.93                  | 6.35                    |
|                 | 1895.25               | 53.53                  | 6.43                    |
| Average         | 2067.21               | 49.16                  | 6.26                    |
| Std             | 250.57                | 4.14                   | 0.47                    |

**Table E5** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 10.0 h.

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 10.0            | 2000.74               | 53.09                  | 6.03                    |
|                 | 2009.98               | 46.81                  | 4.68                    |
|                 | 2244.66               | 52.78                  | 7.46                    |
|                 | 2110.32               | 47.96                  | 7.181                   |
|                 | 1587.39               | 41.73                  | 5.73                    |
|                 | 2313.53               | 48.20                  | 7.35                    |
|                 | 1558.64               | 46.20                  | 6.3                     |
|                 | 1974.55               | 47.91                  | 7.08                    |
|                 | 1733.90               | 51.98                  | 7.03                    |
|                 | 1785.35               | 54.93                  | 7.54                    |
| Average         | 1948.19               | 48.52                  | 6.54                    |
| Std             | 259.62                | 3.98                   | 0.92                    |

**Table E6** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 15.0 h.

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 15.0            | 1694.32               | 42.05                  | 9.20                    |
|                 | 2264.25               | 42.88                  | 6.54                    |
|                 | 1762.88               | 40.53                  | 6.02                    |
|                 | 1833.53               | 47.06                  | 7.45                    |
|                 | 1603.73               | 38.88                  | 5.94                    |
|                 | 1780.93               | 38.89                  | 7.79                    |
|                 | 2135.25               | 46.66                  | 6.53                    |
|                 | 2295.58               | 48.45                  | 8.25                    |
|                 | 1888.03               | 40.82                  | 5.29                    |
|                 |                       |                        | 7.01                    |
| Average         | 1881.47               | 42.35                  | 7.00                    |
| Std             | 263.92                | 3.85                   | 1.18                    |

**Table E7** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M HCl for 24.0 h.

| Doping time (h) | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-----------------|-----------------------|------------------------|-------------------------|
| 24.0            | 1497.38               | 40.38                  | 7.64                    |
|                 | 1667.93               | 44.10                  | 6.12                    |
|                 | 1269.51               | 39.68                  | 10.91                   |
|                 | 1445.03               | 38.85                  | 6.65                    |
|                 | 1215.71               | 37.51                  | 9.78                    |
|                 | 1973.30               | 38.52                  | 9.77                    |
|                 | 1823.67               | 39.25                  | 7.24                    |
|                 | 2194.14               | 49.42                  | 6.52                    |
|                 | 1863.13               | 43.16                  | 8.95                    |
|                 | 2137.48               | 42.73                  | 9.55                    |
| Average         | 1708.73               | 41.36                  | 8.31                    |
| Std             | 346.14                | 3.57                   | 1.67                    |

**Appendix F Mechanical Properties of PANI/Chitosan Blend Film Doped with 1M of different type of acid for 10.0 h**

**Table F1** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of acetic acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Acetic acid         | 2951.78               | 69.88                  | 12.83                   |
|                     | 2774.93               | 59.25                  | 10.01                   |
|                     | 2851.71               | 56.01                  | 12.17                   |
|                     | 3471.25               | 68.75                  | 11.56                   |
|                     | 2437.05               | 65.64                  | 10.82                   |
|                     | 2525.43               | 60.69                  | 11.08                   |
|                     | 2885.73               | 55.01                  | 10.86                   |
|                     | 2521.78               | 64.22                  | 8.05                    |
|                     | 3608.74               | 59.71                  | 8.66                    |
|                     | 3256.49               | 59.08                  | 11.32                   |
| Average             | 2928.49               | 61.82                  | 10.74                   |
| Std                 | 403.61                | 5.09                   | 1.47                    |

**Table F2** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of formic acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Formic acid         | 2149.81               | 56.31                  | 14.37                   |
|                     | 1855.73               | 65.94                  | 12.62                   |
|                     | 2321.68               | 59.92                  | 14.56                   |
|                     | 2390.31               | 56.09                  | 13.46                   |
|                     | 2064.15               | 54.19                  | 15.96                   |
|                     | 1963.15               | 58.17                  | 12.50                   |
|                     | 2631.40               | 59.98                  | 11.30                   |
|                     | 1697.84               | 70.84                  | 16.72                   |
|                     | 2436.25               | 68.15                  | 11.87                   |
|                     | 2838.34               | 57.26                  | 13.79                   |
| Average             | 2234.86               | 60.69                  | 13.71                   |
| Std                 | 355.28                | 5.65                   | 1.67                    |

**Table F3** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of perchloric acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Perchloric acid     | 2202.63               | 33.32                  | 5.26                    |
|                     | 1542.86               | 34.57                  | 5.04                    |
|                     | 1714.75               | 46.66                  | 8.38                    |
|                     | 2820.24               | 47.71                  | 8.56                    |
|                     | 2264.69               | 35.45                  | 7.79                    |
|                     | 2653.14               | 40.56                  | 6.42                    |
|                     | 2315.67               | 48.00                  | 9.10                    |
|                     | 2166.99               | 44.75                  | 9.91                    |
|                     | 2542.12               | 38.00                  | 5.74                    |
|                     | 2446.74               | 38.52                  | 5.75                    |
| Average             | 2266.98               | 40.75                  | 7.20                    |
| Std                 | 395.67                | 5.63                   | 1.75                    |

**Table F4** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of nitric acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Nitric acid         | 2750.40               | 46.60                  | 7.393                   |
|                     | 2340.46               | 55.77                  | 8.81                    |
|                     | 2560.82               | 51.85                  | 7.28                    |
|                     | 1972.50               | 46.64                  | 6.61                    |
|                     | 2277.52               | 54.37                  | 8.04                    |
|                     | 2634.67               | 47.91                  | 7.88                    |
|                     | 2654.82               | 56.06                  | 9.11                    |
|                     | 2244.33               | 52.53                  | 7.32                    |
|                     | 2514.54               | 50.24                  | 9.20                    |
|                     | 2796.44               | 54.86                  | 8.93                    |
| Average             | 2474.65               | 51.68                  | 8.06                    |
| Std                 | 260.07                | 3.67                   | 0.91                    |

**Table F5** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of sulfuric acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Sulfuric acid       | 2653.63               | 47.98                  | 7.96                    |
|                     | 2759.63               | 46.81                  | 7.59                    |
|                     | 2050.55               | 51.78                  | 8.04                    |
|                     | 2711.48               | 52.74                  | 6.15                    |
|                     | 2491.97               | 50.54                  | 7.85                    |
|                     | 2701.82               | 43.76                  | 5.48                    |
|                     | 2247.58               | 48.53                  | 6.84                    |
|                     | 2683.66               | 53.90                  | 9.43                    |
|                     | 2564.23               | 45.32                  | 6.89                    |
|                     | 2875.16               | 41.17                  | 5.24                    |
| Average             | 2573.97               | 48.25                  | 7.15                    |
| Std                 | 250.80                | 4.09                   | 1.28                    |

**Table F6** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of p-toluene sulfonic acid for 10.0 h

| Type of Acid dopant     | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|-------------------------|-----------------------|------------------------|-------------------------|
| p-toluene sulfonic acid | 2801.46               | 50.16                  | 6.32                    |
|                         | 3083.15               | 40.59                  | 6.68                    |
|                         | 3005.14               | 48.93                  | 7.33                    |
|                         | 2338.99               | 47.83                  | 5.84                    |
|                         | 1947.2                | 53.33                  | 9.53                    |
|                         | 2709.18               | 50.78                  | 7.69                    |
|                         | 1960.22               | 43.58                  | 6.82                    |
|                         | 2090.23               | 41.33                  | 7.52                    |
|                         | 2628.50               | 48.21                  | 6.32                    |
|                         | 2405.95               | 48.20                  | 6.49                    |
| Average                 | 2497.00               | 47.29                  | 7.05                    |
| Std                     | 414.44                | 4.15                   | 1.04                    |

**Table F7** Raw data of mechanical properties of PANI/CS blend films with 40 wt% PANI content doped with 1.0 M of ascorbic acid for 10.0 h

| Type of Acid dopant | Young's modulus (MPa) | Tensile strength (MPa) | Elongation at break (%) |
|---------------------|-----------------------|------------------------|-------------------------|
| Ascorbic acid       | 2631.91               | 70.68                  | 5.14                    |
|                     | 2456.57               | 69.89                  | 7.26                    |
|                     | 2467.89               | 71.80                  | 6.09                    |
|                     | 2504.42               | 77.70                  | 5.46                    |
|                     | 2222.59               | 79.24                  | 7.57                    |
|                     | 3384.85               | 75.23                  | 4.87                    |
|                     | 3707.53               | 73.52                  | 6.21                    |
|                     | 2691.05               | 74.94                  | 5.36                    |
|                     | 3059.08               | 75.50                  | 5.49                    |
|                     | 2497.17               | 83.34                  | 7.61                    |
| Average             | 2762.30               | 75.19                  | 6.11                    |
| Std                 | 471.33                | 4.11                   | 1.02                    |

## Appendix G Determination of Ohmic Linear Regime.

Linear regime or ohmic regime is the regime that applied voltage depends directly on the apply current according to ohmic law in equation (1G)

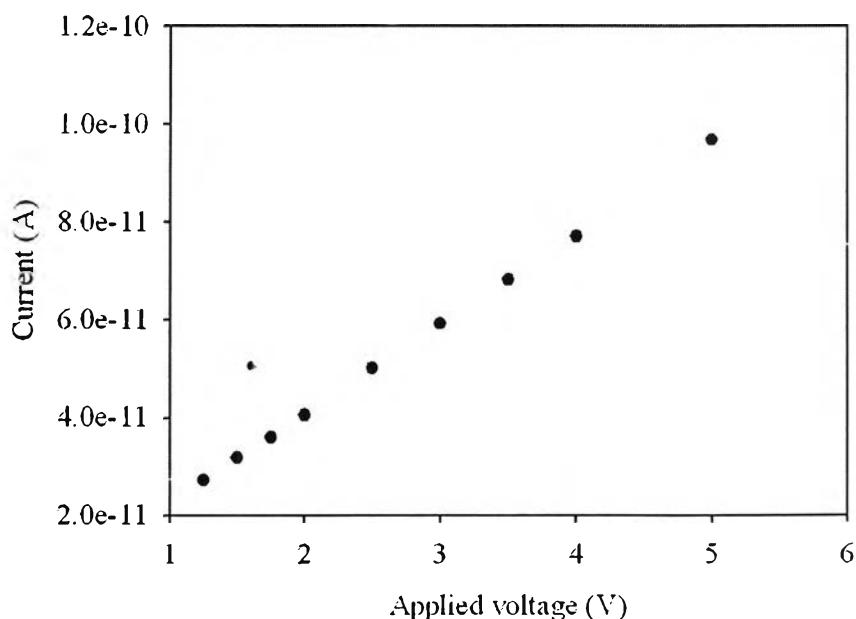
In this work, linear regime was determined by plotting applied voltage ( $V_a$ ) versus current ( $I$ ). The range that gives the straight line is acceptable for using in conductivity measurement. Figure G1 is the plot between  $V_a$  and  $I$  of the PANI/chitosan blend film with 40 wt% PANI content as the standard material using custom built two-point probe. This experiment was carried out under 1 atm, 50% relative humidity, at 28 °C.

$$V = IR \quad (G1)$$

where  $V$  = applied voltage (V)

$I$  = current (A)

$R$  = resistance ( $\Omega$ )



**Figure G1** Linear regime of  $V_a$  and  $I$  of the PANI/chitosan blend film with 40 wt% PANI content obtained by the custom built two-point probe.

According to Figure G1, straight line is indicated the range of applied voltage and current corresponding to the ohmic law. The accepted range of those for using in conductivity measurement are 1.25 to 5 V and  $2.74 \times 10^{-11}$  to  $9.68 \times 10^{-11}$  A, respectively.

**Table G1** Raw data of determination of linear regime from PANI/chitosan blend film with 40 wt% PANI content using custom built two-point probe

| Applied voltage (V) | Current ( $\times 10^{11}$ ) (A) |
|---------------------|----------------------------------|
| 1.25                | 2.74                             |
| 1.50                | 3.19                             |
| 1.75                | 3.61                             |
| 2.00                | 4.05                             |
| 2.50                | 5.02                             |
| 3.00                | 5.93                             |
| 3.50                | 6.82                             |
| 4.00                | 7.71                             |
| 5.00                | 9.68                             |

## Appendix H Determination of Geometric Correlation Factor (K) of Custom Built Two-Point Probe

Geometric correction factor (K) is a correction that takes into account of geometric effects. It depends on the configuration and probe tip spacing. K factor can be determined by using the following equation (H1).

$$K = \frac{\rho_{ref} \times I}{t \times V} \quad (H1)$$

where

$K$  = geometric correction factor

$\rho_{ref}$  = resistivity of standard material ( $\Omega \cdot \text{cm}$ )

$R$  = resistivity ( $\Omega$ )

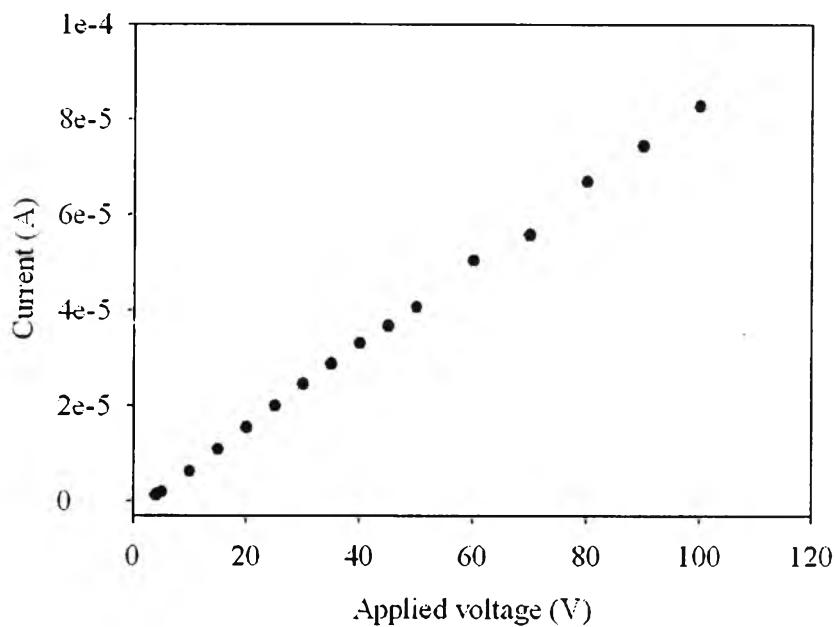
$t$  = sheet thickness (cm)

$V$  = applied voltage (V)

$I$  = current (A)

In this experiment, the PANI/chitosan blend film with 40 wt% PANI content was used as a standard material for the determination of K factor. The Resistivities of standard materials were measured followed the ohmic law by using the Resistivity Test Figure (Keithley model 8009). The equation used to measure the resistivity of standard material is shown as followed (H2).

$$\rho = \frac{22.9 \times I}{t \times V} \quad (H2)$$



**Figure H1** Linear regime of  $V_a$  and  $I$  of the PANI/chitosan blend film with 40 wt% PANI content obtained by the Resistivity Test Figure.

**Table H1** Raw data of determination of linear regime from PANI/chitosan blend film with 40 wt% PANI content using the Resistivity Test Figure

| Applied voltage (V) | Current ( $\times 10^5$ ) (A) |
|---------------------|-------------------------------|
| 4                   | 0.130                         |
| 5                   | 0.197                         |
| 10                  | 0.627                         |
| 15                  | 1.090                         |
| 20                  | 1.550                         |
| 25                  | 2.000                         |
| 30                  | 2.460                         |
| 35                  | 2.880                         |
| 40                  | 3.320                         |
| 45                  | 3.680                         |
| 50                  | 4.080                         |
| 60                  | 5.050                         |
| 70                  | 5.580                         |
| 80                  | 6.700                         |
| 90                  | 7.450                         |
| 100                 | 8.280                         |

According to Figure H1, the accepted range for using in conductivity measurement are 4 to 60 V and  $0.13 \times 10^{-5}$  to  $5.05 \times 10^{-5}$  A, respectively.

$$\rho = \frac{(22.9 \times 40)}{(1.96 \times 10^{-3}) \times (3.32 \times 10^{-5})}$$

$$\rho = 1.41 \times 10^{10} \text{ ohm/cm}$$

The resistivity of the PANI/chitosan blend film with 40 wt% PANI content used as the standard material is  $1.41 \times 10^{10}$  ohm/cm.

$$\text{Calculation from eq. H1; } K = \frac{(1.41 \times 10^{10}) \times (7.71 \times 10^{-11})}{(1.96 \times 10^{-3}) \times (4)}$$

$$K = 138.66$$

Therefore, the geometric correction factor (K) of custom built two-point probe is 138.66.

## Appendix I Conductivity Measurement of PANI/Chitosan Blend Film

**Table I1** Raw data of conductivity measurement of pure chitosan film under the condition of 1 atm, 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| Chitosan<br>(CS) | 2.10E-3        | 0.25                | 3.22E-11    | 4.42E-10            |
|                  | 2.10E-3        | 0.5                 | 6.39E-11    | 4.39E-10            |
|                  | 2.10E-3        | 0.75                | 9.67E-11    | 4.43E-10            |
|                  | 2.10E-3        | 1                   | 1.26E-10    | 4.33E-10            |
|                  | 2.10E-3        | 1.25                | 1.51E-10    | 4.15E-10            |
| <b>Average</b>   |                |                     |             | <b>4.34E-10</b>     |
| Chitosan<br>(CS) | 1.80E-3        | 0.75                | 6.31E-11    | 3.37E-10            |
|                  | 1.80E-3        | 1                   | 8.84E-11    | 3.54E-10            |
|                  | 1.80E-3        | 1.25                | 1.11E-10    | 3.56E-10            |
|                  | 1.80E-3        | 1.5                 | 1.33E-10    | 3.55E-10            |
|                  | 1.80E-3        | 1.75                | 1.61E-10    | 3.69E-10            |
| <b>Average</b>   |                |                     |             | <b>3.54E-10</b>     |
| Chitosan<br>(CS) | 2.25E-3        | 0.75                | 9.16E-11    | 3.91E-10            |
|                  | 2.25E-3        | 1                   | 1.15E-10    | 3.69E-10            |
|                  | 2.25E-3        | 1.25                | 1.45E-10    | 3.72E-10            |
|                  | 2.25E-3        | 1.5                 | 1.77E-10    | 3.78E-10            |
|                  | 2.25E-3        | 1.75                | 2.02E-10    | 3.70E-10            |
| <b>Average</b>   |                |                     |             | <b>3.76E-10</b>     |

Average conductivity      3.88E-10  
STD                          4.14E-11

**Table I2** Raw data of conductivity measurement of PANI/CS film with 10 wt% PANI content under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample         | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|----------------|----------------|---------------------|-------------|---------------------|
| PANI/CS 10/90  | 1.65E-3        | 0.75                | 4.81E-11    | 2.80E-10            |
|                | 1.65E-3        | 1                   | 6.53E-11    | 2.85E-10            |
|                | 1.65E-3        | 1.25                | 8.11E-11    | 2.84E-10            |
|                | 1.65E-3        | 1.5                 | 9.41E-11    | 2.74E-10            |
|                | 1.65E-3        | 1.75                | 1.08E-10    | 2.70E-10            |
| <b>Average</b> |                |                     |             | <b>2.79E-10</b>     |
| PANI/CS 10/90  | 1.50E-3        | 0.75                | 4.21E-11    | 2.70E-10            |
|                | 1.50E-3        | 1                   | 5.32E-11    | 2.56E-10            |
|                | 1.50E-3        | 1.25                | 6.72E-11    | 2.58E-10            |
|                | 1.50E-3        | 1.5                 | 8.05E-11    | 2.58E-10            |
|                | 1.50E-3        | 1.75                | 9.02E-11    | 2.48E-10            |
| <b>Average</b> |                |                     |             | <b>2.58E-10</b>     |
| PANI/CS 10/90  | 1.55E-3        | 0.75                | 4.05E-11    | 2.51E-10            |
|                | 1.55E-3        | 1                   | 5.10E-11    | 2.37E-10            |
|                | 1.55E-3        | 1.25                | 6.58E-11    | 2.45E-10            |
|                | 1.55E-3        | 1.5                 | 7.89E-11    | 2.45E-10            |
|                | 1.55E-3        | 1.75                | 8.96E-11    | 2.38E-10            |
| <b>Average</b> |                |                     |             | <b>2.43E-10</b>     |

Average conductivity      2.60E-10  
STD                          1.78E-11

**Table I3** Raw data of conductivity measurement of PANI/CS film with 20 wt% PANI content under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                  |  |  |  |
|------------------|----------------|---------------------|-------------|--------------------------------------|--|--|--|
| PANI/CS<br>20/80 | 2.33E-3        | 1                   | 5.89E-11    | 1.82E-10                             |  |  |  |
|                  | 2.33E-3        | 1.25                | 6.95E-11    | 1.72E-10                             |  |  |  |
|                  | 2.33E-3        | 1.5                 | 8.03E-11    | 1.66E-10                             |  |  |  |
|                  | 2.33E-3        | 1.75                | 9.09E-11    | 1.61E-10                             |  |  |  |
|                  | 2.33E-3        | 2                   | 1.02E-10    | 1.58E-10                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.68E-10</b>                      |  |  |  |
| PANI/CS<br>20/80 | 2.02E-3        | 0.75                | 3.28E-11    | 1.56E-10                             |  |  |  |
|                  | 2.02E-3        | 1                   | 4.35E-11    | 1.55E-10                             |  |  |  |
|                  | 2.02E-3        | 1.25                | 5.60E-11    | 1.60E-10                             |  |  |  |
|                  | 2.02E-3        | 1.5                 | 6.75E-11    | 1.61E-10                             |  |  |  |
|                  | 2.02E-3        | 1.75                | 7.80E-11    | 1.59E-10                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.58E-10</b>                      |  |  |  |
| PANI/CS<br>20/80 | 2.13E-2        | 0.75                | 3.15E-11    | 1.42E-10                             |  |  |  |
|                  | 2.13E-2        | 1                   | 4.18E-11    | 1.42E-10                             |  |  |  |
|                  | 2.13E-2        | 1.25                | 5.36E-11    | 1.45E-10                             |  |  |  |
|                  | 2.13E-2        | 1.5                 | 6.51E-11    | 1.47E-10                             |  |  |  |
|                  | 2.13E-2        | 1.75                | 7.69E-11    | 1.49E-10                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.45E-10</b>                      |  |  |  |
|                  |                |                     |             | <b>Average conductivity</b> 2.57E-10 |  |  |  |
|                  |                |                     |             | <b>STD</b> 1.15E-11                  |  |  |  |

**Table I4** Raw data of conductivity measurement of PANI/CS film with 30 wt% PANI content under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                  |  |  |  |
|------------------|----------------|---------------------|-------------|--------------------------------------|--|--|--|
| PANI/CS<br>30/70 | 1.83E-3        | 0.75                | 2.52E-11    | 1.32E-10                             |  |  |  |
|                  | 1.83E-3        | 1                   | 3.21E-11    | 1.27E-10                             |  |  |  |
|                  | 1.83E-3        | 1.25                | 3.87E-11    | 1.22E-10                             |  |  |  |
|                  | 1.83E-3        | 1.5                 | 4.54E-11    | 1.19E-10                             |  |  |  |
|                  | 1.83E-3        | 1.75                | 5.16E-11    | 1.16E-10                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.23E-10</b>                      |  |  |  |
| PANI/CS<br>30/70 | 1.75E-3        | 1                   | 2.54E-11    | 1.05E-10                             |  |  |  |
|                  | 1.75E-3        | 1.25                | 3.09E-11    | 1.02E-10                             |  |  |  |
|                  | 1.75E-3        | 1.5                 | 3.67E-11    | 1.01E-10                             |  |  |  |
|                  | 1.75E-3        | 1.75                | 4.26E-11    | 1.00E-10                             |  |  |  |
|                  | 1.75E-3        | 2                   | 4.80E-11    | 9.89E-11                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.01E-10</b>                      |  |  |  |
| PANI/CS<br>30/70 | 1.83E-3        | 1                   | 2.65E-11    | 1.04E-10                             |  |  |  |
|                  | 1.83E-3        | 1.25                | 3.18E-11    | 1.00E-10                             |  |  |  |
|                  | 1.83E-3        | 1.5                 | 3.85E-11    | 1.01E-10                             |  |  |  |
|                  | 1.83E-3        | 1.75                | 4.44E-11    | 1.00E-10                             |  |  |  |
|                  | 1.83E-3        | 2                   | 4.99E-11    | 9.83E-11                             |  |  |  |
|                  | <b>Average</b> |                     |             | <b>1.01E-10</b>                      |  |  |  |
|                  |                |                     |             | <b>Average conductivity</b> 1.08E-10 |  |  |  |
|                  |                |                     |             | <b>STD</b> 1.28E-11                  |  |  |  |

**Table I5** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                       |
|------------------|----------------|---------------------|-------------|---|
| PANI/CS<br>40/60 | 1.80E-3        | 1.25                | 2.74E-11    | 8.07E-11                                  |
|                  | 1.80E-3        | 1.5                 | 3.19E-11    | 7.83E-11                                  |
|                  | 1.80E-3        | 1.75                | 3.61E-11    | 7.59E-11                                  |
|                  | 1.80E-3        | 2                   | 4.05E-11    | 7.45E-11                                  |
|                  | 1.80E-3        | 2.5                 | 5.02E-11    | 7.39E-11                                  |
| <b>Average</b>   |                |                     |             | <b>7.66E-11</b>                           |
| PANI/CS<br>40/60 | 1.56E-3        | 1.5                 | 2.47E-11    | 7.61E-11                                  |
|                  | 1.56E-3        | 1.75                | 2.89E-11    | 7.63E-11                                  |
|                  | 1.56E-3        | 2                   | 3.25E-11    | 7.51E-11                                  |
|                  | 1.56E-3        | 2.5                 | 4.02E-11    | 7.43E-11                                  |
|                  | 1.56E-3        | 3                   | 4.85E-11    | 7.47E-11                                  |
| <b>Average</b>   |                |                     |             | <b>7.53E-11</b>                           |
| PANI/CS<br>40/60 | 1.55E-3        | 3                   | 5.93E-11    | 9.20E-11                                  |
|                  | 1.55E-3        | 3.5                 | 6.82E-11    | 9.07E-11                                  |
|                  | 1.55E-3        | 4                   | 7.71E-11    | 8.97E-11                                  |
|                  | 1.55E-3        | 4.5                 | 8.66E-11    | 8.95E-11                                  |
|                  | 1.55E-3        | 5                   | 9.84E-11    | 9.16E-11                                  |
| <b>Average</b>   |                |                     |             | <b>9.07E-11</b>                           |
|                  |                |                     |             | <b>Average conductivity      8.09E-11</b> |
|                  |                |                     |             | <b>STD                    8.51E-12</b>    |

**Table I6** Raw data of conductivity measurement of PANI/CS film with 50 wt% PANI content under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                       |
|------------------|----------------|---------------------|-------------|---|
| PANI/CS<br>50/50 | 1.75E-3        | 1.75                | 2.95E-11    | 6.95E-11                                  |
|                  | 1.75E-3        | 2                   | 3.35E-11    | 6.90E-11                                  |
|                  | 1.75E-3        | 2.5                 | 4.15E-11    | 6.84E-11                                  |
|                  | 1.75E-3        | 3                   | 4.83E-11    | 6.63E-11                                  |
|                  | 1.75E-3        | 3.5                 | 5.62E-11    | 6.62E-11                                  |
| <b>Average</b>   |                |                     |             | <b>6.79E-11</b>                           |
| PANI/CS<br>50/50 | 1.75E-3        | 1.75                | 3.07E-11    | 7.23E-11                                  |
|                  | 1.75E-3        | 2                   | 3.44E-11    | 7.09E-11                                  |
|                  | 1.75E-3        | 2.5                 | 4.25E-11    | 7.01E-11                                  |
|                  | 1.75E-3        | 3                   | 5.08E-11    | 6.98E-11                                  |
|                  | 1.75E-3        | 3.5                 | 5.90E-11    | 6.95E-11                                  |
| <b>Average</b>   |                |                     |             | <b>7.05E-11</b>                           |
| PANI/CS<br>50/50 | 1.68E-3        | 3.5                 | 5.85E-11    | 7.18E-11                                  |
|                  | 1.68E-3        | 4                   | 6.61E-11    | 7.09E-11                                  |
|                  | 1.68E-3        | 4.5                 | 7.35E-11    | 7.01E-11                                  |
|                  | 1.68E-3        | 5                   | 8.15E-11    | 7.00E-11                                  |
|                  | 1.68E-3        | 5.5                 | 8.99E-11    | 7.02E-11                                  |
| <b>Average</b>   |                |                     |             | <b>7.06E-11</b>                           |
|                  |                |                     |             | <b>Average conductivity      6.97E-11</b> |
|                  |                |                     |             | <b>STD                    1.53E-12</b>    |

**Table I7** Raw data of conductivity measurement of PANI powder under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample             | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|--------------------|----------------|---------------------|-------------|---------------------|
| Polyaniline (PANI) | 1.354E-2       | 1.25                | 9.80E-11    | 4.18E-11            |
|                    | 1.354E-2       | 1.5                 | 1.16E-10    | 4.12E-11            |
|                    | 1.354E-2       | 1.75                | 1.34E-10    | 4.08E-11            |
|                    | 1.354E-2       | 2                   | 1.51E-10    | 4.02E-11            |
|                    | 1.354E-2       | 2.5                 | 1.90E-10    | 4.05E-11            |
| <b>Average</b>     |                |                     |             | <b>4.09E-11</b>     |
| Polyaniline (PANI) | 1.354E-2       | 1                   | 7.67E-11    | 4.09E-11            |
|                    | 1.354E-2       | 1.25                | 9.36E-11    | 3.99E-11            |
|                    | 1.354E-2       | 1.5                 | 1.10E-10    | 3.91E-11            |
|                    | 1.354E-2       | 1.75                | 1.27E-10    | 3.87E-11            |
|                    | 1.354E-2       | 2                   | 1.44E-10    | 3.83E-11            |
| <b>Average</b>     |                |                     |             | <b>3.94E-11</b>     |
| Polyaniline (PANI) | 1.453E-2       | 0.25                | 2.29E-11    | 4.55E-11            |
|                    | 1.453E-2       | 0.5                 | 4.44E-11    | 4.41E-11            |
|                    | 1.453E-2       | 0.75                | 6.32E-11    | 4.18E-11            |
|                    | 1.453E-2       | 1                   | 8.05E-11    | 4.00E-11            |
|                    | 1.453E-2       | 1.25                | 1.02E-10    | 4.05E-11            |
| <b>Average</b>     |                |                     |             | <b>4.24E-11</b>     |

**Average conductivity** 4.09E-11  
**STD** 1.50E-12

## Appendix J Conductivity Measurement of PANI/Chitosan Blend Film Doped with 0.5 M HCl for 2 h

**Table J1** Raw data of conductivity measurement of pure chitosan film doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample         | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                 |
|----------------|----------------|---------------------|-------------|-------------------------------------|
| Chitosan       | 4.54E-3        | 1                   | 4.56E-8     | 7.24E-8                             |
|                | 4.54E-3        | 1.5                 | 6.26E-8     | 6.63E-8                             |
|                | 4.54E-3        | 1.75                | 7.47E-8     | 6.78E-8                             |
|                | 4.54E-3        | 2                   | 9.40E-8     | 7.47E-8                             |
|                | 4.54E-3        | 3                   | 1.13E-7     | 5.98E-8                             |
| <b>Average</b> |                |                     |             | <b>6.82E-8</b>                      |
| Chitosan       | 4.70E-3        | 0.5                 | 2.19E-8     | 6.72E-8                             |
|                | 4.70E-3        | 1                   | 5.19E-8     | 7.96E-8                             |
|                | 4.70E-3        | 1.5                 | 8.43E-8     | 8.62E-8                             |
|                | 4.70E-3        | 2                   | 1.07E-7     | 8.21E-8                             |
|                | 4.70E-3        | 2.5                 | 1.21E-7     | 7.43E-8                             |
| <b>Average</b> |                |                     |             | <b>7.79E-8</b>                      |
| Chitosan       | 4.36E-3        | 0.5                 | 2.86E-8     | 9.46E-8                             |
|                | 4.36E-3        | 1                   | 4.90E-8     | 8.11E-8                             |
|                | 4.36E-3        | 1.5                 | 6.75E-8     | 7.44E-8                             |
|                | 4.36E-3        | 2                   | 9.49E-8     | 7.85E-8                             |
|                | 4.36E-3        | 2.5                 | 1.13E-7     | 7.48E-8                             |
| <b>Average</b> |                |                     |             | <b>8.07E-8</b>                      |
|                |                |                     |             | <b>Average conductivity 7.56E-8</b> |
|                |                |                     |             | <b>STD 1.26E-9</b>                  |

**Table J2** Raw data of conductivity measurement of PANI/CS film with 10 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample         | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)                 |
|----------------|----------------|---------------------|-------------|-------------------------------------|
| PANI/CS 10/90  | 2.22E-3        | 0.5                 | 1.23E-7     | 8.78E-7                             |
|                | 2.22E-3        | 1                   | 2.30E-7     | 8.21E-7                             |
|                | 2.22E-3        | 1.5                 | 3.22E-7     | 7.66E-7                             |
|                | 2.22E-3        | 2                   | 4.16E-7     | 7.43E-7                             |
|                | 2.22E-3        | 2.5                 | 4.85E-7     | 6.93E-7                             |
| <b>Average</b> |                |                     |             | <b>7.80E-7</b>                      |
| PANI/CS 10/90  | 8.3E-4         | 0.5                 | 5.32E-8     | 9.25E-7                             |
|                | 8.3E-4         | 1                   | 8.93E-8     | 7.76E-7                             |
|                | 8.3E-4         | 1.5                 | 1.24E-7     | 7.18E-7                             |
|                | 8.3E-4         | 2                   | 1.64E-7     | 7.12E-7                             |
|                | 8.3E-4         | 3                   | 2.50E-7     | 7.24E-7                             |
| <b>Average</b> |                |                     |             | <b>7.71E-7</b>                      |
| PANI/CS 10/90  | 1.95E-3        | 2                   | 4.08E-7     | 8.41E-7                             |
|                | 1.95E-3        | 2.5                 | 4.75E-7     | 7.83E-7                             |
|                | 1.95E-3        | 3                   | 5.24E-7     | 7.20E-7                             |
|                | 1.95E-3        | 3.5                 | 6.10E-7     | 7.18E-7                             |
|                | 1.95E-3        | 4                   | 7.00E-7     | 7.21E-7                             |
| <b>Average</b> |                |                     |             | <b>7.57E-7</b>                      |
|                |                |                     |             | <b>Average conductivity 7.69E-7</b> |
|                |                |                     |             | <b>STD 1.75E-8</b>                  |



**Table J3** Raw data of conductivity measurement of PANI/CS film with 20 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| PANI/CS<br>20/80 | 1.40E-3        | 0.5                 | 2.56E-6     | 1.78E-5             |
|                  | 1.40E-3        | 1                   | 4.71E-6     | 1.63E-5             |
|                  | 1.40E-3        | 1.5                 | 6.45E-6     | 1.49E-5             |
|                  | 1.40E-3        | 2                   | 9.59E-6     | 1.66E-5             |
|                  | 1.40E-3        | 2.5                 | 1.32E-5     | 1.83E-5             |
|                  | <b>Average</b> |                     |             | 1.68E-5             |
| PANI/CS<br>20/80 | 1.63E-3        | 1                   | 8.84E-6     | 2.86E-5             |
|                  | 1.63E-3        | 1.5                 | 1.21E-5     | 2.61E-5             |
|                  | 1.63E-3        | 2                   | 1.54E-5     | 2.49E-5             |
|                  | 1.63E-3        | 2.5                 | 1.78E-5     | 2.30E-5             |
|                  | 1.63E-3        | 5                   | 4.29E-5     | 2.77E-5             |
|                  | <b>Average</b> |                     |             | 2.61E-5             |
| PANI/CS<br>20/80 | 1.93E-3        | 0.5                 | 3.30E-6     | 2.44E-5             |
|                  | 1.93E-3        | 1                   | 6.78E-6     | 2.67E-5             |
|                  | 1.93E-3        | 1.5                 | 7.65E-6     | 1.92E-5             |
|                  | 1.93E-3        | 2                   | 9.13E-6     | 1.80E-5             |
|                  | 1.93E-3        | 2.5                 | 1.24E-5     | 1.95E-5             |
|                  | <b>Average</b> |                     |             | 2.16E-5             |

Average conductivity      2.15E-5  
 STD                          4.64E-6

**Table J4** Raw data of conductivity measurement of PANI/CS film with 30 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| PANI/CS<br>30/70 | 2.12E-3        | 1.5                 | 1.53E-5     | 3.47E-5             |
|                  | 2.12E-3        | 2                   | 2.22E-5     | 3.78E-5             |
|                  | 2.12E-3        | 2.5                 | 2.96E-5     | 4.03E-5             |
|                  | 2.12E-3        | 3                   | 3.86E-5     | 4.38E-5             |
|                  | 2.12E-3        | 3.5                 | 4.03E-5     | 3.92E-5             |
|                  | <b>Average</b> |                     |             | 3.91E-5             |
| PANI/CS<br>30/70 | 2.03E-3        | 1                   | 1.03E-5     | 3.85E-5             |
|                  | 2.03E-3        | 1.5                 | 1.69E-5     | 4.21E-5             |
|                  | 2.03E-3        | 2                   | 2.40E-5     | 4.48E-5             |
|                  | 2.03E-3        | 2.5                 | 3.20E-5     | 4.78E-5             |
|                  | 2.03E-3        | 3                   | 3.65E-5     | 4.55E-5             |
|                  | <b>Average</b> |                     |             | 4.37E-5             |
| PANI/CS<br>30/70 | 1.78E-3        | 0.5                 | 4.46E-6     | 4.42E-5             |
|                  | 1.78E-3        | 1                   | 1.10E-5     | 4.46E-5             |
|                  | 1.78E-3        | 1.5                 | 1.68E-5     | 4.54E-5             |
|                  | 1.78E-3        | 2                   | 2.28E-5     | 4.62E-5             |
|                  | 1.78E-3        | 2.5                 | 2.86E-5     | 4.64E-5             |
|                  | <b>Average</b> |                     |             | 4.53E-5             |

Average conductivity      4.27E-5  
 STD                          1.46E-6

**Table J5** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)               |
|------------------|----------------|---------------------|-------------|-----------------------------------|
| PANI/CS<br>40/60 | 1.77E-3        | 0.5                 | 2.02E-5     | 1.74E-4                           |
|                  | 1.77E-3        | 1                   | 2.88E-5     | 1.24E-4                           |
|                  | 1.77E-3        | 1.5                 | 4.05E-5     | 1.17E-4                           |
|                  | 1.77E-3        | 2                   | 4.86E-5     | 1.05E-4                           |
|                  | 1.77E-3        | 2.5                 | 5.32E-5     | 9.19E-5                           |
|                  | Average        |                     |             | 1.22E-4                           |
| PANI/CS<br>40/60 | 1.96E-3        | 0.5                 | 2.43E-5     | 1.99E-4                           |
|                  | 1.96E-3        | 1                   | 3.73E-5     | 1.53E-4                           |
|                  | 1.96E-3        | 1.5                 | 4.68E-5     | 1.28E-4                           |
|                  | 1.96E-3        | 2                   | 5.52E-5     | 1.13E-4                           |
|                  | 1.96E-3        | 2.5                 | 5.92E-5     | 1.13E-4                           |
|                  | Average        |                     |             | 1.41E-4                           |
| PANI/CS<br>40/60 | 1.88E-3        | 1                   | 2.83E-5     | 1.29E-4                           |
|                  | 1.88E-3        | 1.5                 | 3.77E-5     | 1.15E-4                           |
|                  | 1.88E-3        | 2                   | 4.57E-5     | 1.04E-4                           |
|                  | 1.88E-3        | 3                   | 6.04E-5     | 9.19E-5                           |
|                  | 1.88E-3        | 4                   | 7.31E-5     | 8.34E-5                           |
|                  | Average        |                     |             | 1.05E-4                           |
|                  |                |                     |             | Average conductivity      1.23E-4 |
|                  |                |                     |             | STD      9.37E-6                  |

**Table J6** Raw data of conductivity measurement of PANI/CS film with 50 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample           | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm)               |
|------------------|----------------|---------------------|-------------|-----------------------------------|
| PANI/CS<br>50/50 | 1.81E-3        | 0.5                 | 5.82E-5     | 4.64E-4                           |
|                  | 1.81E-3        | 1                   | 8.03E-5     | 3.20E-4                           |
|                  | 1.81E-3        | 1.5                 | 1.55E-4     | 4.12E-4                           |
|                  | 1.81E-3        | 2                   | 1.69E-4     | 3.37E-4                           |
|                  | 1.81E-3        | 2.5                 | 2.03E-4     | 3.24E-4                           |
|                  | Average        |                     |             | 3.71E-4                           |
| PANI/CS<br>50/50 | 1.77E-3        | 0.5                 | 6.10E-5     | 4.97E-4                           |
|                  | 1.77E-3        | 1                   | 1.21E-4     | 4.93E-4                           |
|                  | 1.77E-3        | 1.5                 | 1.75E-4     | 4.75E-4                           |
|                  | 1.77E-3        | 2                   | 2.35E-4     | 4.79E-4                           |
|                  | 1.77E-3        | 2.5                 | 2.86E-4     | 4.66E-4                           |
|                  | Average        |                     |             | 4.82E-4                           |
| PANI/CS<br>50/50 | 2.01E-3        | 0.5                 | 5.22E-5     | 3.75E-4                           |
|                  | 2.01E-3        | 1                   | 1.02E-4     | 3.66E-4                           |
|                  | 2.01E-3        | 1.5                 | 1.73E-4     | 4.14E-4                           |
|                  | 2.01E-3        | 2                   | 2.24E-4     | 4.02E-4                           |
|                  | 2.01E-3        | 2.5                 | 2.89E-4     | 4.15E-4                           |
|                  | Average        |                     |             | 3.94E-4                           |
|                  |                |                     |             | Average conductivity      4.16E-4 |
|                  |                |                     |             | STD      5.85E-5                  |

**Table J7** Raw data of conductivity measurement of PANI powder doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Sample                | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| Polyaniline<br>(PANI) | 1.42E-2        | 0.5                 | 5.86E-5     | 5.92E-5             |
|                       | 1.42E-2        | 1                   | 1.20E-4     | 6.06E-5             |
|                       | 1.42E-2        | 1.5                 | 1.82E-4     | 6.13E-5             |
|                       | 1.42E-2        | 2                   | 2.51E-4     | 6.34E-5             |
|                       | 1.42E-2        | 2.5                 | 3.24E-4     | 6.55E-5             |
|                       | Average        |                     |             | 6.20E-5             |
| Polyaniline<br>(PANI) | 1.42E-2        | 0.5                 | 5.95E-5     | 6.01E-5             |
|                       | 1.42E-2        | 1                   | 1.28E-4     | 6.46E-5             |
|                       | 1.42E-2        | 1.5                 | 1.97E-4     | 6.63E-5             |
|                       | 1.42E-2        | 2                   | 2.72E-4     | 6.87E-5             |
|                       | 1.42E-2        | 2.5                 | 3.34E-4     | 6.75E-5             |
|                       | Average        |                     |             | 6.54E-5             |
| Polyaniline<br>(PANI) | 1.42E-2        | 0.5                 | 5.64E-5     | 5.70E-5             |
|                       | 1.42E-2        | 1                   | 1.15E-4     | 5.81E-5             |
|                       | 1.42E-2        | 1.5                 | 1.85E-4     | 6.23E-5             |
|                       | 1.42E-2        | 2                   | 2.64E-4     | 6.67E-5             |
|                       | 1.42E-2        | 2.5                 | 3.20E-4     | 6.46E-5             |
|                       | Average        |                     |             | 6.17E-5             |

Average conductivity      6.31E-5  
STD                          8.49E-7

**Appendix K Conductivity Measurement of PANI/Chitosan Blend Film Doped with Different HCl Concentration for 2 h**

**Table K1** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 0.1 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 0.1                   | 2.76E-3        | 0.5                 | 1.26E-5     | 6.58E-5             |
|                       | 2.76E-3        | 0.75                | 1.95E-5     | 6.79E-5             |
|                       | 2.76E-3        | 1                   | 2.62E-5     | 6.85E-5             |
|                       | 2.76E-3        | 1.25                | 3.54E-5     | 7.40E-5             |
|                       | 2.76E-3        | 1.5                 | 5.06E-5     | 8.81E-5             |
|                       | <b>Average</b> |                     |             | 7.28E-5             |
| 0.1                   | 2.96E-3        | 0.5                 | 1.90E-5     | 9.26E-5             |
|                       | 2.96E-3        | 0.75                | 2.95E-5     | 9.58E-5             |
|                       | 2.96E-3        | 1                   | 3.98E-5     | 9.70E-5             |
|                       | 2.96E-3        | 1.25                | 5.12E-5     | 9.98E-5             |
|                       | 2.96E-3        | 1.5                 | 6.67E-5     | 1.08E-4             |
|                       | <b>Average</b> |                     |             | 9.87E-5             |
| 0.1                   | 3.26E-3        | 0.5                 | 1.63E-5     | 7.30E-5             |
|                       | 3.26E-3        | 1                   | 3.76E-5     | 8.42E-5             |
|                       | 3.26E-3        | 1.5                 | 5.28E-5     | 7.88E-5             |
|                       | 3.26E-3        | 2                   | 8.04E-5     | 9.00E-5             |
|                       | 3.26E-3        | 2.5                 | 1.02E-4     | 9.14E-5             |
|                       | <b>Average</b> |                     |             | 8.35E-5             |

Average conductivity      8.50E-5  
STD                          1.30E-5

**Table K2** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 0.5 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 0.5                   | 1.77E-3        | 0.5                 | 2.02E-5     | 1.74E-4             |
|                       | 1.77E-3        | 1                   | 2.88E-5     | 1.24E-4             |
|                       | 1.77E-3        | 1.5                 | 4.05E-5     | 1.17E-4             |
|                       | 1.77E-3        | 2                   | 4.86E-5     | 1.05E-4             |
|                       | 1.77E-3        | 2.5                 | 5.32E-5     | 9.19E-5             |
|                       | Average        |                     |             | 1.22E-4             |
| 0.5                   | 1.96E-3        | 0.5                 | 2.43E-5     | 1.99E-4             |
|                       | 1.96E-3        | 1                   | 3.73E-5     | 1.53E-4             |
|                       | 1.96E-3        | 1.5                 | 4.68E-5     | 1.28E-4             |
|                       | 1.96E-3        | 2                   | 5.52E-5     | 1.13E-4             |
|                       | 1.96E-3        | 2.5                 | 5.92E-5     | 1.13E-4             |
|                       | Average        |                     |             | 1.41E-4             |
| 0.5                   | 1.88E-3        | 1                   | 2.83E-5     | 1.29E-4             |
|                       | 1.88E-3        | 1.5                 | 3.77E-5     | 1.15E-4             |
|                       | 1.88E-3        | 2                   | 4.57E-5     | 1.04E-4             |
|                       | 1.88E-3        | 3                   | 6.04E-5     | 9.19E-5             |
|                       | 1.88E-3        | 4                   | 7.31E-5     | 8.34E-5             |
|                       | Average        |                     |             | 1.05E-4             |

Average conductivity 1.23E-4  
STD 9.37E-6

**Table K3** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 1.0                   | 1.85E-3        | 0.5                 | 1.81E-5     | 1.41E-04            |
|                       | 1.85E-3        | 0.75                | 2.45E-5     | 1.27E-04            |
|                       | 1.85E-3        | 1                   | 3.25E-5     | 1.27E-04            |
|                       | 1.85E-3        | 1.25                | 4.05E-5     | 1.26E-04            |
|                       | 1.85E-3        | 1.5                 | 5.20E-5     | 1.35E-04            |
|                       | Average        |                     |             | 1.31E-4             |
| 1.0                   | 3.50E-3        | 0.5                 | 2.65E-5     | 1.09E-04            |
|                       | 3.50E-3        | 1                   | 5.98E-5     | 1.23E-04            |
|                       | 3.50E-3        | 1.5                 | 1.06E-4     | 1.46E-04            |
|                       | 3.50E-3        | 2                   | 1.61E-4     | 1.66E-04            |
|                       | 3.50E-3        | 2.5                 | 2.28E-4     | 1.88E-04            |
|                       | Average        |                     |             | 1.46E-4             |
| 1.0                   | 1.85E-3        | 0.5                 | 1.68E-5     | 1.31E-04            |
|                       | 1.85E-3        | 0.75                | 2.25E-5     | 1.17E-04            |
|                       | 1.85E-3        | 1                   | 3.00E-5     | 1.17E-04            |
|                       | 1.85E-3        | 1.25                | 3.86E-5     | 1.20E-04            |
|                       | 1.85E-3        | 1.5                 | 5.06E-5     | 1.32E-04            |
|                       | Average        |                     |             | 1.23E-4             |

Average conductivity 1.34E-4  
STD 1.17E-5

**Table K4** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 2.0 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 2.0                   | 2.59E-3        | 0.5                 | 2.08E-5     | 1.16E-4             |
|                       | 2.59E-3        | 1                   | 3.29E-5     | 9.16E-5             |
|                       | 2.59E-3        | 1.5                 | 4.60E-5     | 8.54E-5             |
|                       | 2.59E-3        | 2                   | 8.48E-5     | 1.18E-4             |
|                       | 2.59E-3        | 2.5                 | 1.31E-4     | 1.46E-4             |
|                       | Average        |                     |             | 1.11E-4             |
| 2.0                   | 2.13E-3        | 0.5                 | 1.91E-5     | 1.29E-4             |
|                       | 2.13E-3        | 1                   | 3.29E-5     | 1.11E-4             |
|                       | 2.13E-3        | 1.5                 | 4.00E-5     | 9.03E-5             |
|                       | 2.13E-3        | 2                   | 4.79E-5     | 8.11E-5             |
|                       | 2.13E-3        | 2.5                 | 5.50E-5     | 7.45E-5             |
|                       | Average        |                     |             | 9.73E-5             |
| 2.0                   | 2.30E-3        | 0.5                 | 2.05E-5     | 1.29E-4             |
|                       | 2.30E-3        | 1                   | 3.45E-5     | 1.08E-4             |
|                       | 2.30E-3        | 1.5                 | 4.16E-5     | 8.70E-5             |
|                       | 2.30E-3        | 2                   | 4.87E-5     | 7.64E-5             |
|                       | 2.30E-3        | 2.5                 | 5.72E-5     | 7.17E-5             |
|                       | Average        |                     |             | 9.43E-5             |

Average conductivity      1.01E-4  
STD                          9.08E-6

**Table K5** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 3.0 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 3.0                   | 3.25E-3        | 0.5                 | 2.00E-5     | 8.88E-5             |
|                       | 3.25E-3        | 1                   | 4.68E-5     | 1.04E-4             |
|                       | 3.25E-3        | 1.5                 | 7.80E-5     | 1.15E-4             |
|                       | 3.25E-3        | 2                   | 9.75E-5     | 1.08E-4             |
|                       | 3.25E-3        | 2.5                 | 1.30E-5     | 1.15E-5             |
|                       | Average        |                     |             | 8.55E-5             |
| 3.0                   | 3.20E-3        | 0.5                 | 1.95E-5     | 8.79E-5             |
|                       | 3.20E-3        | 1                   | 4.45E-5     | 1.00E-4             |
|                       | 3.20E-3        | 1.5                 | 7.72E-5     | 1.16E-4             |
|                       | 3.20E-3        | 2                   | 9.55E-5     | 1.08E-4             |
|                       | 3.20E-3        | 2.5                 | 1.20E-4     | 1.08E-4             |
|                       | Average        |                     |             | 1.04E-4             |
| 3.0                   | 2.63E-3        | 0.5                 | 1.58E-5     | 8.67E-5             |
|                       | 2.63E-3        | 1                   | 3.60E-5     | 9.87E-5             |
|                       | 2.63E-3        | 1.5                 | 5.44E-5     | 9.94E-5             |
|                       | 2.63E-3        | 2                   | 7.22E-5     | 9.90E-5             |
|                       | 2.63E-3        | 2.5                 | 9.56E-5     | 1.05E-4             |
|                       | Average        |                     |             | 9.77E-5             |

Average conductivity      9.58E-5  
STD                          9.38E-6

**Table K6** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 4.0 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 4.0                   | 2.61E-3        | 0.5                 | 1.18E-5     | 6.52E-5             |
|                       | 2.61E-3        | 0.75                | 2.20E-5     | 8.11E-5             |
|                       | 2.61E-3        | 1                   | 2.88E-5     | 7.96E-5             |
|                       | 2.61E-3        | 1.25                | 4.53E-5     | 1.00E-4             |
|                       | 2.61E-3        | 1.5                 | 5.98E-5     | 1.10E-4             |
|                       | Average        |                     |             | 8.72E-5             |
| 4.0                   | 2.80E-3        | 0.5                 | 2.17E-5     | 1.12E-4             |
|                       | 2.80E-3        | 0.75                | 2.84E-5     | 9.75E-5             |
|                       | 2.80E-3        | 1                   | 3.94E-5     | 1.01E-4             |
|                       | 2.80E-3        | 1.25                | 4.58E-5     | 9.44E-5             |
|                       | 2.80E-3        | 1.5                 | 5.08E-5     | 8.72E-5             |
|                       | Average        |                     |             | 9.85E-5             |
| 4.0                   | 2.70E-3        | 0.5                 | 2.30E-5     | 1.23E-4             |
|                       | 2.70E-3        | 1                   | 3.90E-5     | 1.04E-4             |
|                       | 2.70E-3        | 1.25                | 4.68E-5     | 1.00E-4             |
|                       | 2.70E-3        | 1.5                 | 5.43E-5     | 9.67E-5             |
|                       | 2.70E-3        | 2                   | 7.32E-5     | 9.78E-5             |
|                       | Average        |                     |             | 1.04E-4             |

Average conductivity 9.67E-5  
STD 8.68E-6

**Table K7** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 6.0 M HCl for 2 h under the condition of 1 atm., 50% relative humidity and 28 °C

| HCl concentration (M) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-----------------------|----------------|---------------------|-------------|---------------------|
| 6.0                   | 3.01E-3        | 0.075               | 2.17E-6     | 6.96E-5             |
|                       | 3.01E-3        | 0.1                 | 3.59E-6     | 8.63E-5             |
|                       | 3.01E-3        | 0.25                | 8.47E-6     | 8.14E-5             |
|                       | 3.01E-3        | 0.5                 | 1.68E-5     | 8.08E-5             |
|                       | 3.01E-3        | 0.75                | 2.44E-5     | 7.82E-5             |
|                       | Average        |                     |             | 7.93E-5             |
| 6.0                   | 3.02E-3        | 0.075               | 2.10E-6     | 6.69E-5             |
|                       | 3.02E-3        | 0.1                 | 3.45E-6     | 8.24E-5             |
|                       | 3.02E-3        | 0.25                | 8.27E-6     | 7.90E-5             |
|                       | 3.02E-3        | 0.5                 | 1.59E-5     | 7.59E-5             |
|                       | 3.02E-3        | 0.75                | 2.35E-5     | 7.48E-5             |
|                       | Average        |                     |             | 7.58E-5             |
| 6.0                   | 2.96E-3        | 0.075               | 2.65E-6     | 8.61E-5             |
|                       | 2.96E-3        | 0.1                 | 3.86E-6     | 9.40E-5             |
|                       | 2.96E-3        | 0.25                | 8.97E-6     | 8.74E-5             |
|                       | 2.96E-3        | 0.5                 | 1.78E-5     | 8.67E-5             |
|                       | 2.96E-3        | 0.75                | 2.49E-5     | 8.09E-5             |
|                       | Average        |                     |             | 8.70E-5             |

Average conductivity 8.07E-5  
STD 5.75E-6

**Appendix L Conductivity Measurement of PANI/Chitosan Blend Film Doped with 1 M HCl at Different Time**

**Table L1** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 0.5 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 0.5              | 2.47E-3        | 0.25                | 3.34E-6     | 3.90E-5             |
|                  | 2.47E-3        | 0.5                 | 8.56E-6     | 5.00E-5             |
|                  | 2.47E-3        | 0.75                | 1.53E-5     | 5.96E-5             |
|                  | 2.47E-3        | 1                   | 2.05E-5     | 5.99E-5             |
|                  | 2.47E-3        | 1.25                | 2.56E-5     | 5.98E-5             |
|                  | Average        |                     |             | 5.36E-5             |
| 0.5              | 2.31E-3        | 0.25                | 3.55E-6     | 4.43E-5             |
|                  | 2.31E-3        | 0.5                 | 9.11E-6     | 5.69E-5             |
|                  | 2.31E-3        | 0.75                | 1.64E-5     | 6.83E-5             |
|                  | 2.31E-3        | 1                   | 2.15E-5     | 6.71E-5             |
|                  | 2.31E-3        | 1.25                | 2.78E-5     | 6.94E-5             |
|                  | Average        |                     |             | 6.12E-5             |
| 0.5              | 2.51E-3        | 0.25                | 3.86E-6     | 4.44E-5             |
|                  | 2.51E-3        | 0.5                 | 8.80E-6     | 5.06E-5             |
|                  | 2.51E-3        | 0.75                | 1.49E-5     | 5.71E-5             |
|                  | 2.51E-3        | 1                   | 2.06E-5     | 5.92E-5             |
|                  | 2.51E-3        | 1.25                | 2.68E-5     | 6.16E-5             |
|                  | Average        |                     |             | 5.46E-5             |

Average conductivity      5.65E-5  
STD                          4.13E-6

**Table L2** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 2.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 2.0              | 2.05E-3        | 0.5                 | 1.81E-5     | 1.27E-4             |
|                  | 2.05E-3        | 0.75                | 2.45E-5     | 1.15E-4             |
|                  | 2.05E-3        | 1                   | 3.25E-5     | 1.14E-4             |
|                  | 2.05E-3        | 1.25                | 4.05E-5     | 1.14E-4             |
|                  | 2.05E-3        | 1.5                 | 5.20E-5     | 1.22E-4             |
|                  | Average        |                     |             | 1.19E-4             |
| 2.0              | 2.90E-3        | 0.5                 | 2.65E-5     | 1.32E-4             |
|                  | 2.90E-3        | 1                   | 5.98E-5     | 1.49E-4             |
|                  | 2.90E-3        | 1.5                 | 1.06E-4     | 1.76E-4             |
|                  | 2.90E-3        | 2                   | 1.61E-4     | 2.00E-4             |
|                  | 2.90E-3        | 2.5                 | 2.28E-4     | 2.27E-4             |
|                  | Average        |                     |             | 1.77E-4             |
| 2.0              | 2.15E-3        | 0.5                 | 1.68E-5     | 1.13E-4             |
|                  | 2.15E-3        | 0.75                | 2.25E-5     | 1.01E-4             |
|                  | 2.15E-3        | 1                   | 3.00E-5     | 1.01E-4             |
|                  | 2.15E-3        | 1.25                | 3.86E-5     | 1.04E-4             |
|                  | 2.15E-3        | 1.5                 | 5.06E-5     | 1.13E-4             |
|                  | Average        |                     |             | 1.06E-04            |

Average conductivity      1.34E-4  
STD                        1.17E-5

**Table L3** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 5.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 5.0              | 2.74E-3        | 0.25                | 1.54E-05    | 1.62E-4             |
|                  | 2.74E-3        | 0.5                 | 2.71E-05    | 1.43E-4             |
|                  | 2.74E-3        | 0.75                | 3.96E-05    | 1.39E-4             |
|                  | 2.74E-3        | 1                   | 5.46E-05    | 1.44E-4             |
|                  | 2.74E-3        | 1.25                | 6.54E-05    | 1.38E-4             |
|                  | Average        |                     |             | 1.45E-4             |
| 5.0              | 2.86E-3        | 0.25                | 1.40E-05    | 1.41E-4             |
|                  | 2.86E-3        | 0.5                 | 2.58E-05    | 1.30E-4             |
|                  | 2.86E-3        | 0.75                | 3.92E-05    | 1.32E-4             |
|                  | 2.86E-3        | 1                   | 5.47E-05    | 1.38E-4             |
|                  | 2.86E-3        | 1.25                | 6.65E-05    | 1.34E-4             |
|                  | Average        |                     |             | 1.35E-4             |
| 5.0              | 3.00E-3        | 0.25                | 1.58E-05    | 1.52E-4             |
|                  | 3.00E-3        | 0.5                 | 2.99E-05    | 1.44E-4             |
|                  | 3.00E-3        | 0.75                | 4.26E-05    | 1.37E-4             |
|                  | 3.00E-3        | 1                   | 5.68E-05    | 1.37E-4             |
|                  | 3.00E-3        | 1.25                | 7.03E-05    | 1.35E-4             |
|                  | Average        |                     |             | 1.41E-4             |

Average conductivity      1.40E-4  
STD                        5.02E-6

**Table L4** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 8.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 8.0              | 2.56E-3        | 0.5                 | 3.08E-5     | 1.74E-4             |
|                  | 2.56E-3        | 0.75                | 3.84E-5     | 1.44E-4             |
|                  | 2.56E-3        | 1                   | 4.46E-5     | 1.26E-4             |
|                  | 2.56E-3        | 1.5                 | 6.34E-5     | 1.19E-4             |
|                  | 2.56E-3        | 2                   | 7.97E-5     | 1.12E-4             |
|                  | Average        |                     |             | 1.35E-4             |
| 8.0              | 2.63E-3        | 0.25                | 1.24E-5     | 1.36E-4             |
|                  | 2.63E-3        | 0.5                 | 2.66E-5     | 1.46E-4             |
|                  | 2.63E-3        | 0.75                | 3.97E-5     | 1.45E-4             |
|                  | 2.63E-3        | 1                   | 5.57E-5     | 1.53E-4             |
|                  | 2.63E-3        | 1.25                | 7.05E-5     | 1.55E-4             |
|                  | Average        |                     |             | 1.47E-4             |
| 8.0              | 2.76E-3        | 0.25                | 1.35E-5     | 1.41E-4             |
|                  | 2.76E-3        | 0.5                 | 2.76E-5     | 1.44E-4             |
|                  | 2.76E-3        | 0.75                | 4.05E-5     | 1.41E-4             |
|                  | 2.76E-3        | 1                   | 5.74E-5     | 1.50E-4             |
|                  | 2.76E-3        | 1.25                | 7.33E-5     | 1.53E-4             |
|                  | Average        |                     |             | 1.46E-4             |

Average conductivity      1.43E-4  
STD                          6.63E-6

**Table L5** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 10.0             | 2.53E-3        | 0.5                 | 3.20E-05    | 1.82E-4             |
|                  | 2.53E-3        | 0.75                | 4.28E-05    | 1.63E-4             |
|                  | 2.53E-3        | 1                   | 5.53E-05    | 1.58E-4             |
|                  | 2.53E-3        | 1.5                 | 8.34E-05    | 1.58E-4             |
|                  | 2.53E-3        | 2                   | 1.12E-04    | 1.60E-4             |
|                  | Average        |                     |             | 1.64E-4             |
| 10.0             | 2.28E-3        | 0.25                | 1.48E-05    | 1.87E-4             |
|                  | 2.28E-3        | 0.5                 | 2.90E-05    | 1.83E-4             |
|                  | 2.28E-3        | 0.75                | 4.35E-05    | 1.83E-4             |
|                  | 2.28E-3        | 1                   | 5.68E-05    | 1.80E-4             |
|                  | 2.28E-3        | 1.25                | 7.17E-05    | 1.81E-4             |
|                  | Average        |                     |             | 1.83E-4             |
| 10.0             | 2.46E-3        | 0.25                | 1.36E-05    | 1.59E-4             |
|                  | 2.46E-3        | 0.5                 | 2.64E-05    | 1.55E-4             |
|                  | 2.46E-3        | 0.75                | 4.08E-05    | 1.59E-4             |
|                  | 2.46E-3        | 1                   | 5.39E-05    | 1.58E-4             |
|                  | 2.46E-3        | 1.25                | 6.85E-05    | 1.61E-4             |
|                  | Average        |                     |             | 1.58E-4             |

Average conductivity      1.69E-4  
STD                          1.29E-5

**Table L6** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 15.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 15.0             | 2.93E-3        | 0.1                 | 4.33E-6     | 1.07E-4             |
|                  | 2.93E-3        | 0.25                | 1.26E-5     | 1.24E-4             |
|                  | 2.93E-3        | 0.75                | 4.08E-5     | 1.34E-4             |
|                  | 2.93E-3        | 1                   | 6.04E-5     | 1.49E-4             |
|                  | 2.93E-3        | 1.25                | 9.39E-5     | 1.54E-4             |
| <b>Average</b>   |                |                     |             | 1.46E-4             |
| 15.0             | 2.53E-3        | 0.25                | 1.05E-5     | 1.20E-4             |
|                  | 2.53E-3        | 0.5                 | 2.21E-5     | 1.26E-4             |
|                  | 2.53E-3        | 0.75                | 3.21E-5     | 1.22E-4             |
|                  | 2.53E-3        | 1                   | 4.45E-5     | 1.27E-4             |
|                  | 2.53E-3        | 1.25                | 5.46E-5     | 1.25E-4             |
| <b>Average</b>   |                |                     |             | 1.24E-4             |
| 15.0             | 2.79E-3        | 0.25                | 9.86E-6     | 1.02E-4             |
|                  | 2.79E-3        | 0.5                 | 2.05E-5     | 1.06E-4             |
|                  | 2.79E-3        | 0.75                | 3.16E-5     | 1.09E-4             |
|                  | 2.79E-3        | 1                   | 4.31E-5     | 1.11E-4             |
|                  | 2.79E-3        | 1.25                | 5.16E-5     | 1.07E-4             |
| <b>Average</b>   |                |                     |             | 1.07E-4             |

Average conductivity      1.25E-4  
STD                          1.93E-5

**Table L7** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M HCl for 24.0 h under the condition of 1 atm., 50% relative humidity and 28 °C.

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| 24.0             | 2.78E-3        | 0.25                | 1.20E-5     | 1.25E-4             |
|                  | 2.78E-3        | 0.5                 | 2.30E-5     | 1.19E-4             |
|                  | 2.78E-3        | 0.75                | 3.86E-5     | 1.34E-4             |
|                  | 2.78E-3        | 1                   | 4.87E-5     | 1.26E-4             |
|                  | 2.78E-3        | 1.25                | 6.43E-5     | 1.33E-4             |
| <b>Average</b>   |                |                     |             | 1.27E-4             |
| 24.0             | 2.79E-3        | 0.25                | 9.63E-6     | 9.96E-5             |
|                  | 2.79E-3        | 0.5                 | 1.79E05     | 9.25E-5             |
|                  | 2.79E-3        | 0.75                | 3.55E-5     | 1.22E-4             |
|                  | 2.79E-3        | 1                   | 4.66E-5     | 1.20E-4             |
|                  | 2.79E-3        | 1.25                | 6.05E-5     | 1.25E-4             |
| <b>Average</b>   |                |                     |             | 1.12E-4             |
| 24.0             | 2.58E-3        | 0.25                | 8.63E-6     | 9.65E-5             |
|                  | 2.58E-3        | 0.5                 | 1.58E-5     | 8.83E-5             |
|                  | 2.58E-3        | 0.75                | 2.46E-5     | 9.17E-5             |
|                  | 2.58E-3        | 1                   | 3.45E-5     | 9.64E-5             |
|                  | 2.58E-3        | 1.25                | 4.96E-5     | 1.11E-4             |
| <b>Average</b>   |                |                     |             | 1.12E-4             |

Average conductivity      1.12E-4  
STD                          1.53E-5

**Appendix M Conductivity Measurement of PANI/Chitosan Blend Film Doped with 1 M of Different Type of Acid for 10.0 h**

**Table M1** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of ascorbic acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| Ascorbic acid    | 2.20E-3        | 0.751               | 5.93E-11    | 2.59E-10            |
|                  | 2.20E-3        | 1                   | 7.90E-11    | 2.59E-10            |
|                  | 2.20E-3        | 1.5                 | 1.14E-10    | 2.49E-10            |
|                  | 2.20E-3        | 1.75                | 1.36E-10    | 2.55E-10            |
|                  | 2.20E-3        | 2                   | 1.49E-10    | 2.44E-10            |
|                  | <b>Average</b> |                     |             | 2.53E-10            |
| Ascorbic acid    | 2.22E-3        | 1.5                 | 9.60E-11    | 2.08E-10            |
|                  | 2.22E-3        | 1.75                | 1.19E-10    | 2.21E-10            |
|                  | 2.22E-3        | 2                   | 1.49E-10    | 2.42E-10            |
|                  | 2.22E-3        | 2.25                | 1.80E-10    | 2.60E-10            |
|                  | 2.22E-3        | 2.5                 | 1.97E-10    | 2.56E-10            |
|                  | <b>Average</b> |                     |             | 2.37E-10            |
| Ascorbic acid    | 2.36E-3        | 1.5                 | 1.00E-10    | 2.04E-10            |
|                  | 2.36E-3        | 1.75                | 1.27E-10    | 2.22E-10            |
|                  | 2.36E-3        | 2                   | 1.40E-10    | 2.14E-10            |
|                  | 2.36E-3        | 2.25                | 1.62E-10    | 2.20E-10            |
|                  | 2.36E-3        | 2.5                 | 1.89E-10    | 2.31E-10            |
|                  | <b>Average</b> |                     |             | 2.18E-10            |

**Average conductivity** 2.36E-10  
**STD** 1.76E-11

**Table M2** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of formic acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.) | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|------------------|----------------|---------------------|-------------|---------------------|
| Formic acid      | 2.54E-3        | 0.25                | 5.77E-9     | 6.55E-8             |
|                  | 2.54E-3        | 0.5                 | 1.21E-8     | 6.87E-8             |
|                  | 2.54E-3        | 0.75                | 1.87E-8     | 7.08E-8             |
|                  | 2.54E-3        | 1                   | 2.30E-8     | 6.53E-8             |
|                  | 2.54E-3        | 1.25                | 2.65E-8     | 6.02E-8             |
|                  | Average        |                     |             | 6.61E-8             |
| Formic acid      | 2.82E-3        | 2.25                | 6.22E-8     | 7.07E-8             |
|                  | 2.82E-3        | 2.5                 | 6.77E-8     | 6.93E-8             |
|                  | 2.82E-3        | 2.75                | 7.25E-8     | 6.74E-8             |
|                  | 2.82E-3        | 3                   | 7.57E-8     | 6.45E-8             |
|                  | 2.82E-3        | 3.5                 | 8.43E-8     | 6.16E-8             |
|                  | Average        |                     |             | 6.67E-8             |
| Formic acid      | 1.38E-3        | 5                   | 4.71E-8     | 4.92E-8             |
|                  | 1.38E-3        | 5.5                 | 5.29E-8     | 5.03E-8             |
|                  | 1.38E-3        | 6                   | 6.05E-8     | 5.27E-8             |
|                  | 1.38E-3        | 7                   | 7.59E-8     | 5.67E-8             |
|                  | 1.38E-3        | 8                   | 9.16E-8     | 5.98E-8             |
|                  | Average        |                     |             | 5.37E-8             |

Average conductivity 6.22E-8  
STD 3.93E-10

**Table M3** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of p-toluene sulfonic acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.)        | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|-------------------------|----------------|---------------------|-------------|---------------------|
| p-toluene sulfonic acid | 3.00E-3        | 0.5                 | 2.16E-6     | 1.04E-5             |
|                         | 3.00E-3        | 0.75                | 3.52E-6     | 1.13E-5             |
|                         | 3.00E-3        | 1                   | 5.04E-6     | 1.21E-5             |
|                         | 3.00E-3        | 1.25                | 6.75E-6     | 1.30E-5             |
|                         | 3.00E-3        | 1.5                 | 8.38E-6     | 1.34E-5             |
|                         | Average        |                     |             | 1.20E-5             |
| p-toluene sulfonic acid | 3.88E-3        | 0.1                 | 9.75E-7     | 1.81E-5             |
|                         | 3.88E-3        | 0.25                | 1.84E-6     | 1.37E-5             |
|                         | 3.88E-3        | 0.5                 | 4.13E-6     | 1.54E-5             |
|                         | 3.88E-3        | 0.75                | 6.25E-6     | 1.55E-5             |
|                         | 3.88E-3        | 1                   | 9.16E-6     | 1.70E-5             |
|                         | Average        |                     |             | 1.59E-5             |
| p-toluene sulfonic acid | 3.50E-3        | 1.75                | 1.02E-5     | 1.20E-5             |
|                         | 3.50E-3        | 2                   | 1.21E-5     | 1.25E-5             |
|                         | 3.50E-3        | 2.5                 | 1.70E-5     | 1.40E-5             |
|                         | 3.50E-3        | 3                   | 2.39E-5     | 1.64E-5             |
|                         | 3.50E-3        | 4                   | 3.49E-5     | 1.80E-5             |
|                         | Average        |                     |             | 1.46E-5             |

Average conductivity 1.42E-5  
STD 6.73E-7

**Table M4** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of nitric acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.)                | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|---------------------------------|----------------|---------------------|-------------|---------------------|
| Nitric acid<br>HNO <sub>3</sub> | 2.54E-3        | 0.05                | 1.92E-6     | 1.09E-4             |
|                                 | 2.54E-3        | 0.075               | 2.88E-6     | 1.09E-4             |
|                                 | 2.54E-3        | 0.1                 | 3.68E-6     | 1.04E-4             |
|                                 | 2.54E-3        | 0.25                | 8.29E-6     | 9.42E-5             |
|                                 | 2.54E-3        | 0.5                 | 1.57E-5     | 8.92E-5             |
| <b>Average</b>                  |                |                     |             | 1.01E-4             |
| Nitric acid<br>HNO <sub>3</sub> | 2.98E-3        | 0.05                | 2.59E-6     | 1.25E-4             |
|                                 | 2.98E-3        | 0.075               | 3.97E-6     | 1.28E-4             |
|                                 | 2.98E-3        | 0.1                 | 5.35E-6     | 1.29E-4             |
|                                 | 2.98E-3        | 0.25                | 1.35E-5     | 1.31E-4             |
|                                 | 2.98E-3        | 0.5                 | 2.65E-5     | 1.28E-4             |
| <b>Average</b>                  |                |                     |             | 1.28E-4             |
| Nitric acid<br>HNO <sub>3</sub> | 2.02E-3        | 0.05                | 1.22E-6     | 8.71E-5             |
|                                 | 2.02E-3        | 0.075               | 1.73E-6     | 8.24E-5             |
|                                 | 2.02E-3        | 0.1                 | 2.31E-6     | 8.25E-5             |
|                                 | 2.02E-3        | 0.25                | 4.57E-6     | 6.53E-5             |
|                                 | 2.02E-3        | 0.5                 | 8.46E-6     | 6.04E-5             |
| <b>Average</b>                  |                |                     |             | 7.55E-4             |

Average conductivity      1.02E-4  
STD                          2.64E-5

**Table M5** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of sulfuric acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.)                                | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|---|----------------|---------------------|-------------|---------------------|
| Sulfuric acid<br>H <sub>2</sub> SO <sub>4</sub> | 1.60E-3        | 0.075               | 2.70E-6     | 1.62E-4             |
|   | 1.60E-3        | 0.1                 | 3.62E-6     | 1.63E-4             |
|   | 1.60E-3        | 0.25                | 9.53E-6     | 1.72E-4             |
|   | 1.60E-3        | 0.5                 | 1.85E-5     | 1.67E-4             |
|   | 1.60E-3        | 0.75                | 3.00E-5     | 1.80E-4             |
| <b>Average</b>                                  |                |                     |             | 1.69E-4             |
| Sulfuric acid<br>H <sub>2</sub> SO <sub>4</sub> | 2.50E-3        | 0.075               | 5.61E-6     | 2.16E-4             |
|   | 2.50E-3        | 0.1                 | 6.94E-6     | 2.00E-4             |
|   | 2.50E-3        | 0.25                | 1.62E-5     | 1.87E-4             |
|   | 2.50E-3        | 0.5                 | 3.86E-5     | 2.23E-4             |
|   | 2.50E-3        | 0.75                | 6.11E-5     | 2.35E-4             |
| <b>Average</b>                                  |                |                     |             | 2.12E-4             |
| Sulfuric acid<br>H <sub>2</sub> SO <sub>4</sub> | 2.56E-3        | 0.05                | 4.21E-6     | 2.37E-4             |
|   | 2.56E-3        | 0.075               | 5.67E-6     | 2.13E-4             |
|   | 2.56E-3        | 0.1                 | 6.73E-6     | 1.90E-4             |
|   | 2.56E-3        | 0.5                 | 3.40E-6     | 1.92E-4             |
|   | 2.56E-3        | 0.75                | 4.73E-6     | 1.77E-4             |
| <b>Average</b>                                  |                |                     |             | 2.02E-4             |

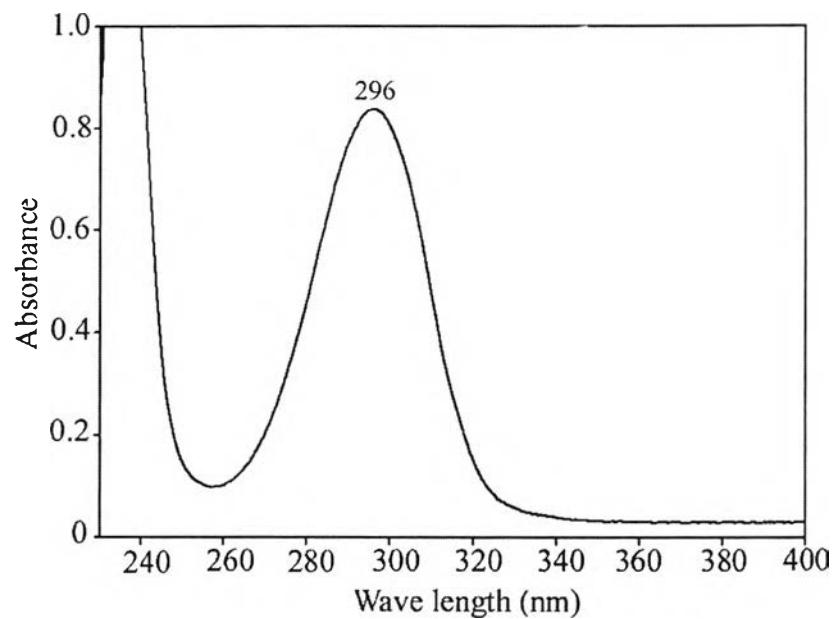
Average conductivity      1.94E-4  
STD                          2.26E-5

**Table M6** Raw data of conductivity measurement of PANI/CS film with 40 wt% PANI content doped with 1.0 M of perchloric acid for 10.0 h under the condition of 1 atm., 50% relative humidity and 28 °C

| Doping time (h.)                     | Thickness (cm) | Applied voltage (V) | Current (A) | Conductivity (S/cm) |
|--------------------------------------|----------------|---------------------|-------------|---------------------|
| Perchloric acid<br>HClO <sub>4</sub> | 2.13E-3        | 0.1                 | 1.30E-6     | 4.40E-5             |
|                                      | 2.13E-3        | 0.25                | 3.42E-6     | 4.63E-5             |
|                                      | 2.13E-3        | 0.5                 | 6.58E-6     | 4.46E-5             |
|                                      | 2.13E-3        | 0.75                | 1.09E-5     | 4.92E-5             |
|                                      | 2.13E-3        | 1                   | 1.34E-5     | 4.52E-5             |
|                                      | Average        |                     |             | 4.59E-5             |
| Perchloric acid<br>HClO <sub>4</sub> | 1.88E-3        | 0.05                | 4.12E-7     | 3.54E-5             |
|                                      | 1.88E-3        | 0.1                 | 7.81E-7     | 3.35E-5             |
|                                      | 1.88E-3        | 0.25                | 1.96E-6     | 3.37E-5             |
|                                      | 1.88E-3        | 0.75                | 5.79E-6     | 3.31E-5             |
|                                      | 1.88E-3        | 1                   | 7.29E-6     | 3.13E-5             |
|                                      | Average        |                     |             | 3.34E-5             |
| Perchloric acid<br>HClO <sub>4</sub> | 1.85E-3        | 0.75                | 8.58E-7     | 4.46E-5             |
|                                      | 1.85E-3        | 0.1                 | 1.07E-6     | 4.17E-5             |
|                                      | 1.85E-3        | 0.25                | 2.68E-6     | 4.18E-5             |
|                                      | 1.85E-3        | 0.5                 | 5.36E-6     | 4.18E-5             |
|                                      | 1.85E-3        | 0.75                | 8.66E-6     | 4.50E-5             |
|                                      | Average        |                     |             | 4.30E-5             |

Average conductivity      4.07E-5  
 STD                        6.52E-6

### Appendix N UV-Vis Spectrum of Model Drug

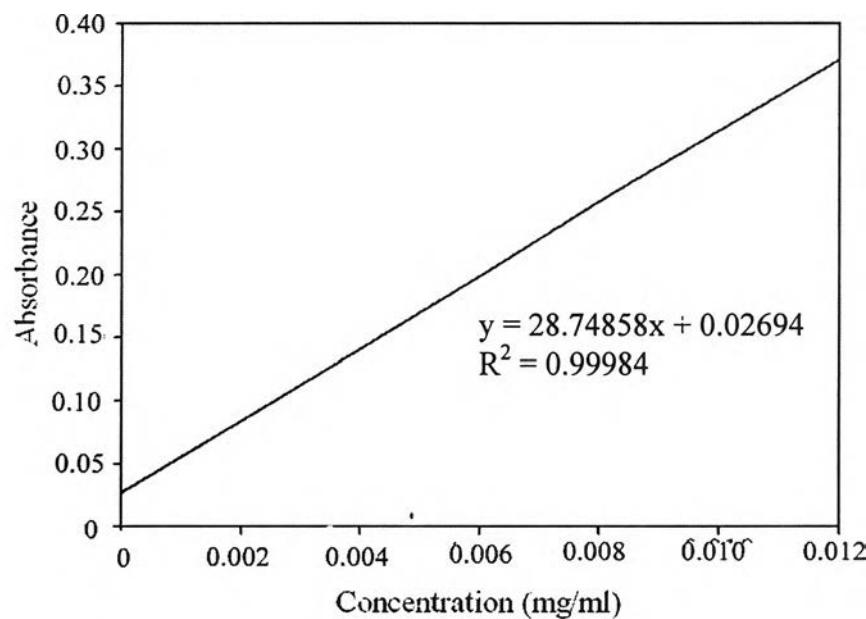


**Figure N1** UV-Vis spectrum of salicylic acid.

## Appendix O Calibration Curve of Model Drug

**Table O1** Raw data of calibration curve of salicylic acid solution

| Concentration<br>(mg/ml) | Absorbance at 296 nm (A <sub>296</sub> ) |       |       | Average | Standard deviation |
|--------------------------|--|-------|-------|---------|--------------------|
|                          | X1                                       | X2    | X3    |         |                    |
| 0                        | 0  | 0     | 0     | 0       | 0                  |
| 0.004                    | 0.141                                    | 0.142 | 0.141 | 0.1413  | 0.0006             |
| 0.006                    | 0.198                                    | 0.199 | 0.200 | 0.1990  | 0.0010             |
| 0.008                    | 0.258                                    | 0.259 | 0.258 | 0.2583  | 0.0006             |
| 0.01                     | 0.316                                    | 0.314 | 0.315 | 0.3150  | 0.0010             |
| 0.012                    | 0.371                                    | 0.372 | 0.371 | 0.3713  | 0.0006             |



**Figure O1** Calibration curve of salicylic acid solution.

**Appendix P Data of Drug Release from PANI/Chitosan Blend Film with 40 wt% PANI Content**

**Table P1** The release of 10 % salicylic acid from PANI/chitosan blend film with 40 % PANI content and 0.01% glutaraldehyde at 37 °C, pH 5.5

| Time<br>(min) | Amount of drug release (%) |          |          | Average  | Standard deviation |
|---------------|----------------------------|----------|----------|----------|--------------------|
|               | X1                         | X2       | X3       |          |                    |
| 0             | 0                          | 0        | 0        | 0        | 0                  |
| 15            | 0.000919                   | 0.001062 | 0.000955 | 1.910479 | 0.09355            |
| 30            | 0.000812                   | 0.000884 | 0.000812 | 1.632541 | 0.054031           |
| 45            | 0.000562                   | 0.001027 | 0.000598 | 1.715583 | 0.463201           |
| 60            | 0.000955                   | 0.000955 | 0.00142  | 2.166752 | 0.508868           |
| 90            | 0.000884                   | 0.001277 | 0.000955 | 2.022149 | 0.350733           |
| 120           | 0.001277                   | 0.001134 | 0.000776 | 2.081817 | 0.545428           |
| 150           | 0.001241                   | 0.001706 | 0.001277 | 2.742964 | 0.431464           |
| 180           | 0.00167                    | 0.00142  | 0.001885 | 3.243985 | 0.491741           |
| 240           | 0.00217                    | 0.002135 | 0.001563 | 3.82704  | 0.713661           |
| 300           | 0.003136                   | 0.0031   | 0.002492 | 5.690239 | 0.782678           |
| 360           | 0.003958                   | 0.003457 | 0.003171 | 6.91048  | 0.984504           |
| 480           | 0.004816                   | 0.004637 | 0.00428  | 8.952455 | 0.745275           |
| 600           | 0.006281                   | 0.005638 | 0.004994 | 11.03786 | 1.553556           |
| 720           | 0.007389                   | 0.00671  | 0.006138 | 13.20403 | 1.592264           |
| 840           | 0.008283                   | 0.007532 | 0.006746 | 14.72068 | 1.893178           |
| 960           | 0.010356                   | 0.00789  | 0.008033 | 17.1784  | 3.310727           |
| 1080          | 0.010821                   | 0.009212 | 0.008855 | 18.86067 | 2.662803           |
| 1200          | 0.011035                   | 0.009606 | 0.009641 | 19.76229 | 2.26272            |
| 1320          | 0.013395                   | 0.01007  | 0.010893 | 22.45801 | 4.176033           |
| 1440          | 0.01318                    | 0.01125  | 0.011071 | 23.17553 | 3.060954           |

**Table P2** The release of 10 % salicylic acid from PANI/chitosan blend film with 40 % PANI content, 0.01% glutaraldehyde at 37 °C, pH 5.5, and 1 V of electrical potential

| Time<br>(min) | Amount of drug release (%) |          | Avcrage  | Standard deviation |
|---------------|----------------------------|----------|----------|--------------------|
|               | X1                         | X2       |          |                    |
| 0             | 0                          | 0        | 0        | 0                  |
| 15            | 2.702967                   | 4.079867 | 3.391417 | 0.973616           |
| 30            | 3.79699                    | 4.799209 | 4.298099 | 0.708676           |
| 45            | 3.724055                   | 6.537618 | 5.130837 | 1.98949            |
| 60            | 4.161664                   | 6.897289 | 5.529477 | 1.934379           |
| 90            | 5.255687                   | 8.276028 | 6.765857 | 2.135703           |
| 120           | 6.057971                   | 8.695644 | 7.376807 | 1.865116           |
| 150           | 7.151994                   | 10.19427 | 8.673133 | 2.151216           |
| 180           | 8.100148                   | 10.91361 | 9.506881 | 1.989421           |
| 240           | 9.48591                    | 12.3523  | 10.9191  | 2.026842           |
| 300           | 10.87167                   | 13.97082 | 12.42124 | 2.191426           |
| 360           | 12.33037                   | 15.70923 | 14.0198  | 2.389212           |
| 480           | 15.46657                   | 18.88632 | 17.17644 | 2.418128           |
| 600           | 18.2381                    | 22.24325 | 20.24067 | 2.83207            |
| 720           | 21.22843                   | 27.09881 | 24.16362 | 4.150985           |
| 840           | 22.76006                   | 30.15601 | 26.45803 | 5.229726           |
| 960           | 25.16691                   | 34.47206 | 29.81948 | 6.579734           |
| 1080          | 26.77148                   | 40.04696 | 33.40922 | 9.387183           |
| 1200          | 43.10889                   | 46.3412  | 44.72504 | 2.285588           |
| 1320          | 42.67128                   | 52.63544 | 47.65336 | 7.045725           |
| 1440          | 43.5465                    | 52.93517 | 48.24083 | 6.63879            |



## CURRICULUM VITAE

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### Publications:

1. Thanpitcha, T., Kritchayanon, N., Pentrakoon, D., and Pimpan, V. (2003). An Initial Study of Starch-g-polystyrene Foam Prepared by a Steaming Process. Journal of Metals, Material and Minerals. Vol. 12(2), pp. 1-6.

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1. Thanpitcha, T., Sirivat, A., Jamieson, A.M., Rujiravanit, R. (2004). Preparation and Characterization of Polyaniline/Chitosan Composite Film. Proceedings of The Smart/Intelligent Materials and Nanotechnology, Chiang Mai, Thailand, 1-3 December 2004.