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APPENDICES

Appendix A Experimental Data of Gas Calibration of GC-8A

1. Methane

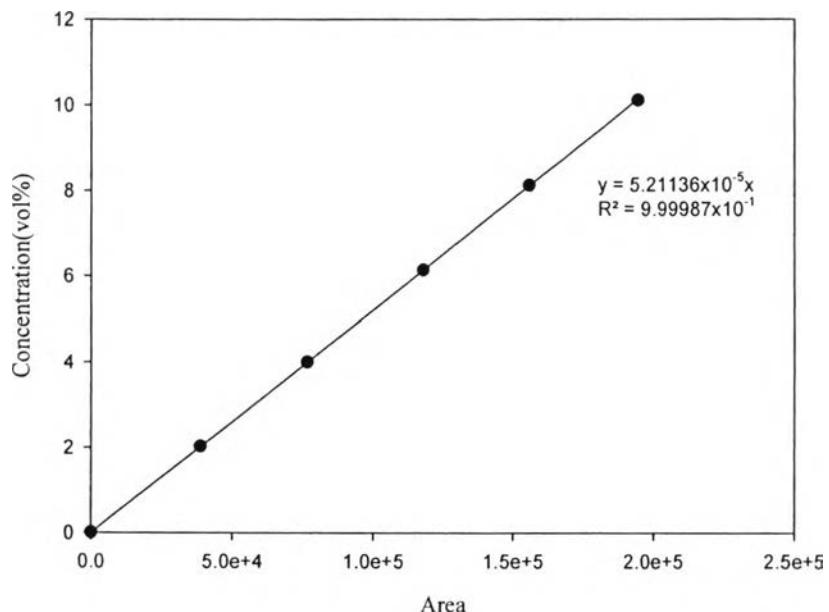


Figure A1 Relationship between area and concentration of methane.

2. Oxygen

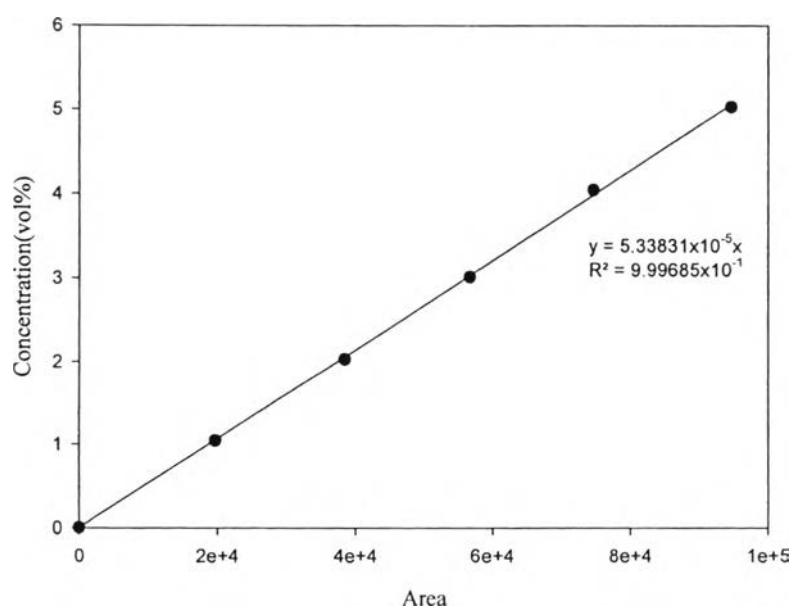


Figure A2 Relationship between area and concentration of oxygen.

3. Hydrogen

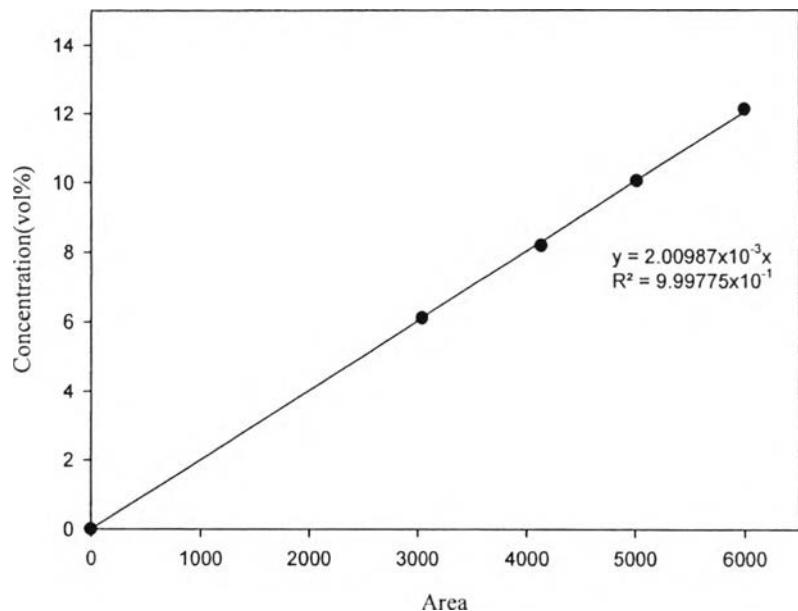


Figure A3 Relationship between area and concentration of hydrogen.

4. Carbon monoxide

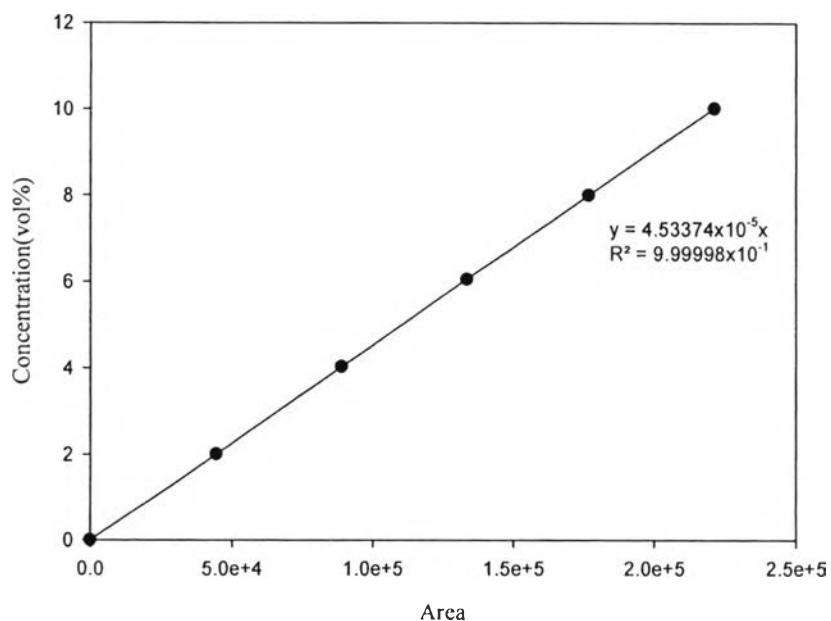


Figure A4 Relationship between area and concentration of carbon monoxide.

5. Carbon dioxide

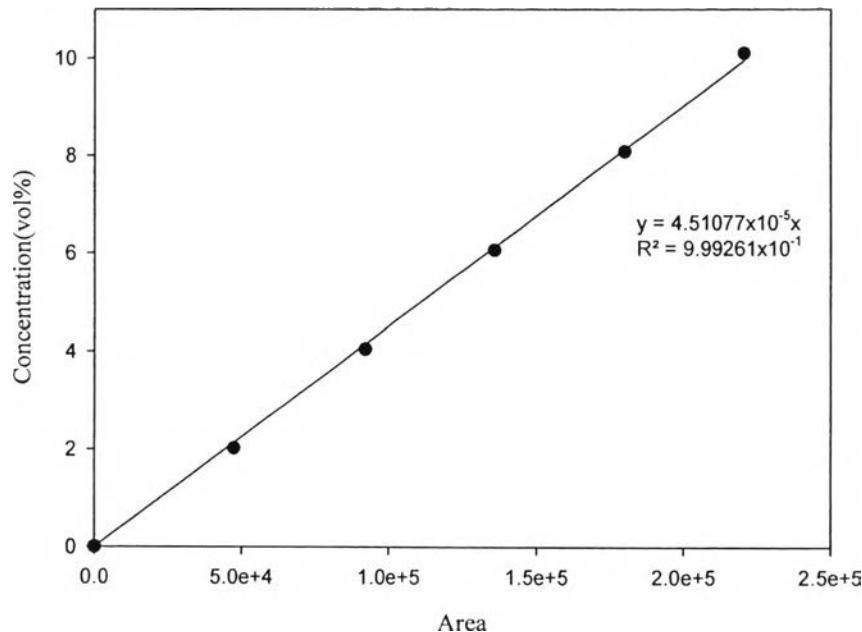


Figure A5 Relationship between area and concentration of carbon dioxide.

6. Nitrogen

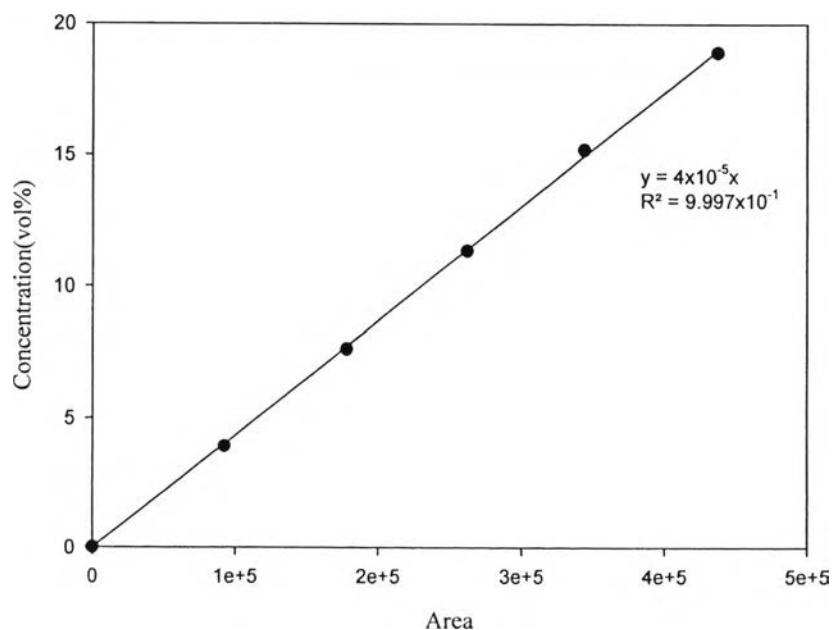


Figure A6 Relationship between area and concentration of nitrogen.

Appendix B Experimental Data of Flow Meter Gas Calibration of Brooks 5850E Mass Flow Controllers

1. Methane

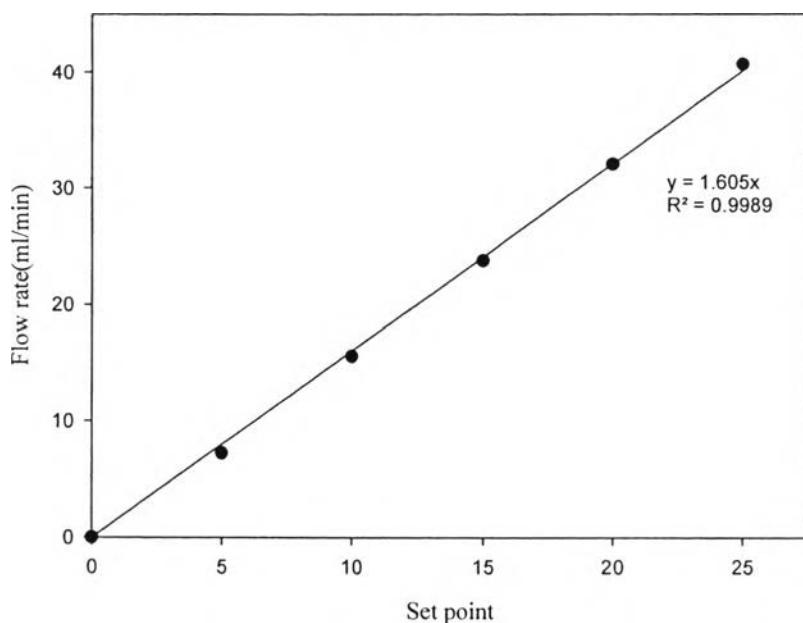


Figure B1 Relationship between SP and flow rate of methane.

2. Air

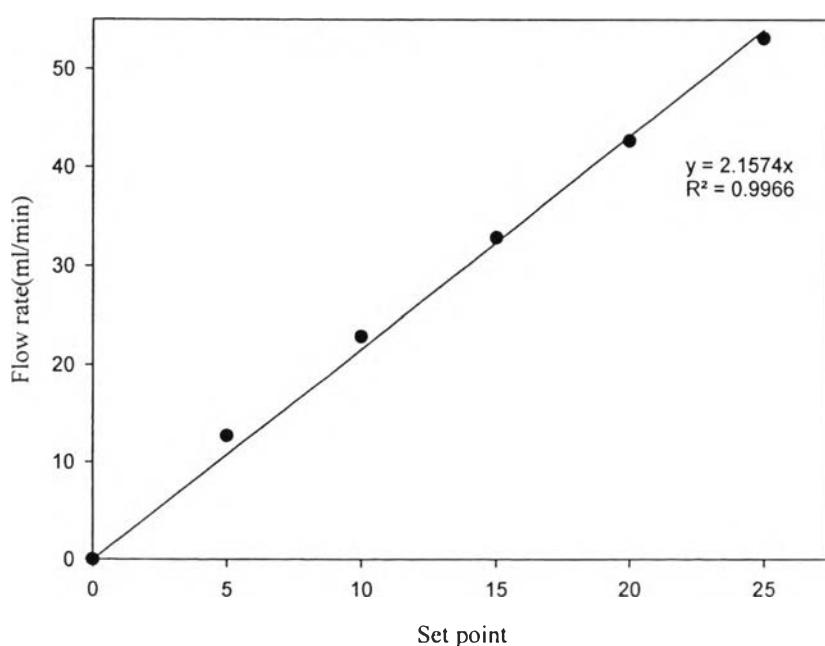


Figure B2 Relationship between SP and flow rate of air.

3. Helium

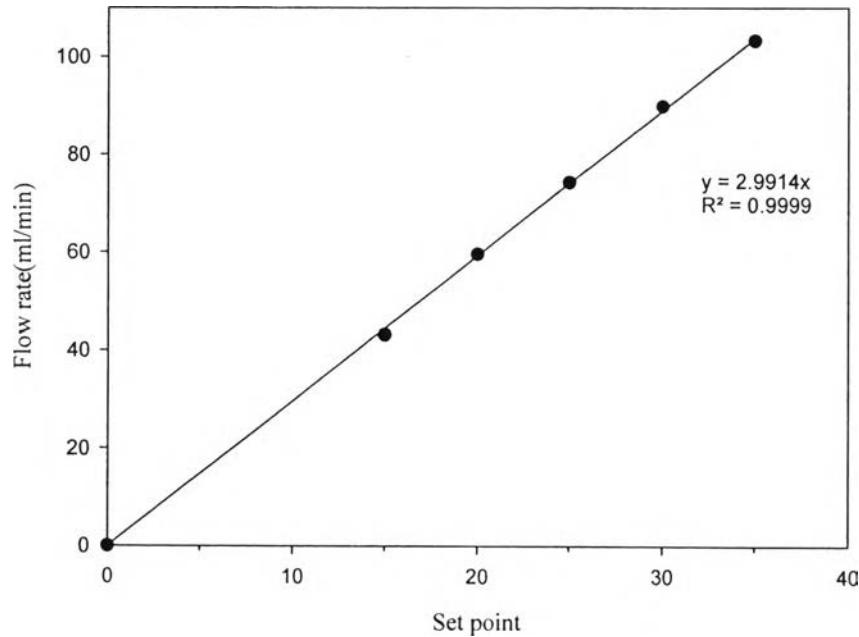


Figure B3 Relationship between SP and flow rate of helium.

Appendix C Experimental Data of Catalytic Activity Tests for MPO

Table C1 Catalytic activity test of Ni/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 2.97 | 12.66 | 0.00 | 0.00 |
| 450 | 10.20 | 43.39 | 0.00 | 0.00 |
| 500 | 20.28 | 85.56 | 0.00 | 0.00 |
| 550 | 24.67 | 99.64 | 0.00 | 0.00 |
| 600 | 80.36 | 99.99 | 89.67 | 90.11 |
| 650 | 90.13 | 99.99 | 94.26 | 95.29 |
| 700 | 96.52 | 99.99 | 94.13 | 97.26 |
| 750 | 97.31 | 99.99 | 94.35 | 98.72 |
| 800 | 98.19 | 99.99 | 94.50 | 99.48 |

Table C2 Catalytic activity test of Ni-1%Mg/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 3.29 | 15.03 | 0.00 | 0.00 |
| 450 | 11.11 | 44.54 | 0.00 | 0.00 |
| 500 | 19.83 | 80.74 | 0.00 | 0.00 |
| 550 | 24.06 | 94.03 | 0.00 | 0.00 |
| 600 | 25.54 | 99.65 | 0.00 | 0.00 |
| 650 | 89.56 | 99.99 | 93.27 | 95.19 |
| 700 | 94.66 | 99.99 | 92.57 | 97.36 |
| 750 | 98.12 | 99.99 | 91.81 | 98.57 |
| 800 | 98.77 | 99.99 | 91.75 | 99.32 |

Table C3 Catalytic activity test of Ni-3%Mg/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 2.04 | 8.63 | 0.00 | 0.00 |
| 450 | 7.11 | 30.54 | 0.00 | 0.00 |
| 500 | 13.85 | 64.10 | 0.00 | 0.00 |
| 550 | 18.59 | 86.50 | 0.00 | 0.00 |
| 600 | 21.27 | 97.66 | 0.00 | 0.00 |
| 650 | 21.02 | 99.99 | 0.00 | 0.00 |
| 700 | 92.07 | 99.99 | 95.31 | 98.14 |
| 750 | 98.83 | 99.99 | 95.18 | 99.01 |
| 800 | 98.32 | 99.99 | 94.8573 | 99.52 |

Table C4 Catalytic activity test of Ni-5%Mg/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 4.28 | 14.17 | 0.00 | 0.00 |
| 450 | 6.85 | 32.19 | 0.00 | 0.00 |
| 500 | 16.52 | 82.67 | 0.00 | 0.00 |
| 550 | 20.80 | 98.06 | 0.00 | 0.00 |
| 600 | 22.12 | 99.99 | 0.00 | 0.00 |
| 650 | 21.75 | 99.99 | 0.00 | 0.00 |
| 700 | 22.16 | 99.99 | 0.00 | 0.00 |
| 750 | 97.49 | 99.99 | 94.81 | 98.57 |
| 800 | 98.28 | 99.99 | 94.53 | 99.28 |

Table C5 Catalytic activity test of 1%Mg-Ni/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 0.42 | 9.31 | 0.00 | 0.00 |
| 450 | 5.0630 | 32.73 | 0.00 | 0.00 |
| 500 | 15.49 | 81.68 | 0.00 | 0.00 |
| 550 | 18.58 | 99.99 | 0.00 | 0.00 |
| 600 | 17.66 | 99.99 | 0.00 | 0.00 |
| 650 | 92.65 | 99.99 | 94.78 | 95.54 |
| 700 | 98.45 | 99.99 | 95.25 | 96.84 |
| 750 | 99.07 | 99.99 | 95.68 | 97.36 |
| 800 | 99.18 | 99.99 | 95.51 | 98.08 |

Table C6 Catalytic activity test of 3%Mg-Ni/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 0.66 | 0.30 | 0.00 | 0.00 |
| 450 | 3.01 | 7.05 | 0.00 | 0.00 |
| 500 | 8.14 | 33.74 | 0.00 | 0.00 |
| 550 | 18.39 | 88.40 | 0.00 | 0.00 |
| 600 | 21.13 | 99.99 | 0.00 | 0.00 |
| 650 | 20.45 | 99.99 | 0.00 | 0.00 |
| 700 | 20.56 | 99.99 | 0.00 | 0.00 |
| 750 | 19.89 | 99.99 | 0.00 | 0.00 |
| 800 | 98.52 | 99.99 | 95.34 | 98.31 |

Table C7 Catalytic activity test of 5%Mg-Ni/CZO catalyst

| Temperature (°C) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|---------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 400 | 0.9835 | 2.87 | 0.00 | 0.00 |
| 450 | 1.7630 | 2.23 | 0.00 | 0.00 |
| 500 | 2.41 | 19.94 | 0.00 | 0.00 |
| 550 | 9.62 | 56.16 | 0.00 | 0.00 |
| 600 | 17.56 | 93.04 | 0.00 | 0.00 |
| 650 | 19.35 | 98.90 | 0.00 | 0.00 |
| 700 | 19.92 | 99.99 | 0.00 | 0.00 |
| 750 | 19.99 | 99.99 | 0.00 | 0.00 |
| 800 | 98.57 | 99.99 | 95.87 | 97.68 |

Appendix D Experimental Data of Stability Tests for MPO

Table D1 Stability test of Ni/CZO catalyst

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 97.59 | 99.99 | 96.86 | 98.0374 |
| 2 | 97.51 | 99.99 | 96.51 | 98.0927 |
| 3 | 97.55 | 99.99 | 96.40 | 98.1608 |
| 4 | 97.77 | 99.99 | 98.40 | 97.5771 |
| 5 | 98.62 | 99.99 | 97.64 | 96.9178 |
| 6 | 98.47 | 99.99 | 97.67 | 96.6085 |

Table D2 Stability test of Ni-1%Mg/CZO catalyst

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 97.46 | 99.99 | 95.59 | 98.44 |
| 2 | 97.62 | 99.99 | 95.58 | 98.43 |
| 3 | 97.64 | 99.99 | 95.28 | 98.44 |
| 4 | 98.19 | 99.99 | 95.93 | 98.03 |
| 5 | 97.91 | 99.99 | 96.78 | 97.93 |
| 6 | 97.99 | 99.99 | 96.94 | 97.87 |

Table D3 Stability test of Ni-3%Mg/CZO catalyst

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 97.03 | 99.99 | 95.96 | 98.40 |
| 2 | 97.29 | 99.99 | 95.53 | 98.26 |
| 3 | 97.31 | 99.99 | 95.67 | 98.14 |
| 4 | 97.25 | 99.99 | 95.06 | 98.25 |
| 5 | 96.41 | 99.99 | 96.11 | 98.09 |
| 6 | 96.21 | 99.99 | 96.84 | 97.70 |

Table D4 Stability test of 1%Mg-Ni/CZO catalyst

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 97.46 | 99.99 | 95.84 | 98.28 |
| 2 | 97.53 | 99.99 | 95.31 | 98.12 |
| 3 | 97.12 | 99.99 | 96.01 | 97.94 |
| 4 | 97.32 | 99.99 | 95.82 | 96.64 |
| 5 | 96.86 | 99.99 | 95.83 | 96.43 |
| 6 | 96.38 | 99.99 | 95.85 | 96.02 |

Table D5 Stability test of 3%Mg-Ni/CZO catalyst

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 97.14 | 99.99 | 95.25 | 98.48 |
| 2 | 97.21 | 99.99 | 95.13 | 98.27 |
| 3 | 97.13 | 99.99 | 95.70 | 98.19 |
| 4 | 97.28 | 99.99 | 96.30 | 97.20 |
| 5 | 96.56 | 99.99 | 96.64 | 96.75 |
| 6 | 96.48 | 99.99 | 96.59 | 96.64 |

Appendix E Experimental Data of Stability Tests for MPO**Table E1** Stability test of 3%Mg-Ni/CZO catalyst for 18 hrs

| Time (hr) | X _{CH₄} (%) | X _{O₂} (%) | S _{H₂} (%) | S _{CO} (%) |
|--------------|---------------------------------|-----------------------------------|-----------------------------------|------------------------|
| 1 | 98.12 | 99.99 | 96.46 | 98.25 |
| 7 | 97.96 | 99.99 | 96.35 | 98.01 |
| 8 | 97.79 | 99.99 | 96.03 | 97.67 |
| 9 | 97.92 | 99.99 | 96.67 | 97.48 |
| 10 | 97.31 | 99.99 | 96.13 | 97.25 |
| 11 | 97.94 | 99.99 | 96.21 | 96.85 |
| 12 | 97.68 | 99.99 | 95.95 | 96.44 |
| 13 | 97.75 | 99.99 | 95.88 | 96.44 |
| 14 | 97.93 | 99.99 | 95.29 | 96.37 |
| 15 | 97.66 | 99.99 | 95.88 | 95.71 |
| 16 | 97.75 | 99.99 | 95.43 | 95.61 |
| 17 | 97.83 | 99.99 | 95.58 | 95.66 |
| 18 | 97.96 | 99.99 | 95.60 | 95.43 |

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