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## APPENDICES

**Appendix A:** Foaming property of the surfactant system 1 in the presence of water hardness.

Concentration of SDS = 4%wt. (0.122 M)

Concentration of coconut oil sodium soaps = 0.55%wt. (0.023 M)

**Table A-1** The change of foam height with time of the surfactant system 1 at 50 ppm of bivalent ions ( $\text{Ca}^{2+}$  and  $\text{Mg}^{2+}$ ) using Shaking method.

| Time<br>(min) | Foam height (cm)                      |                       |        |                       |        |
|---------------|---------------------------------------|-----------------------|--------|-----------------------|--------|
|               | $\text{Ca}^{2+}$ and $\text{Mg}^{2+}$ | with $\text{HCO}_3^-$ |        | with $\text{HSO}_4^-$ |        |
|               |                                       | 50 ppm                | 50 ppm | 100 ppm               | 50 ppm |
| 0             | 7.65                                  | 6.61                  | 6.55   | 6.66                  | 7.30   |
| 1             | 7.65                                  | 6.50                  | 5.25   | 6.54                  | 7.25   |
| 2             | 7.65                                  | 6.31                  | 4.05   | 6.45                  | 7.21   |
| 3             | 7.53                                  | 5.59                  | 3.65   | 6.33                  | 6.15   |
| 4             | 7.38                                  | 5.13                  | 3.15   | 5.23                  | 3.98   |
| 5             | 7.33                                  | 4.26                  | 2.95   | 3.74                  | 3.26   |
| 6             | 7.25                                  | 3.74                  | 2.62   | 2.79                  | 2.43   |
| 7             | 6.68                                  | 3.29                  | 2.55   | 2.29                  | 2.40   |
| 8             | 5.93                                  | 2.96                  | 2.25   | 2.01                  | 2.40   |
| 9             | 5.10                                  | 2.43                  | 2.10   | 1.76                  | 2.29   |
| 10            | 4.55                                  | 2.17                  | 2.00   | 1.60                  | 2.00   |
| 11            | 3.65                                  | 1.93                  | 1.85   | 1.43                  | 1.85   |
| 12            | 3.08                                  | 1.66                  | 1.70   | 1.39                  | 1.64   |
| 13            | 2.55                                  | 1.59                  | 1.55   | 1.23                  | 1.61   |
| 14            | 2.13                                  | 1.40                  | 1.35   | 1.16                  | 1.60   |
| 15            | 1.93                                  | 1.33                  | 1.25   | 1.06                  | 1.53   |
| 16            | 1.65                                  | 1.23                  | 1.20   | 1.01                  | 1.50   |
| 17            | 1.50                                  | 1.19                  | 1.20   | 0.96                  | 1.39   |

| Time<br>(min) | Foam height (cm)                      |                                    |        |                                    |        |
|---------------|---------------------------------------|------------------------------------|--------|------------------------------------|--------|
|               | Ca <sup>2+</sup> and Mg <sup>2+</sup> | with HCO <sub>3</sub> <sup>-</sup> |        | with HSO <sub>4</sub> <sup>-</sup> |        |
|               |                                       | 50 ppm                             | 50 ppm | 100 ppm                            | 50 ppm |
| 18            | 1.30                                  | 1.11                               | 1.05   | 0.94                               | 1.37   |
| 19            | 1.08                                  | 1.09                               | 1.00   | 0.93                               | 1.30   |
| 20            | 1.03                                  | 1.06                               | 1.00   | 0.90                               | 1.25   |
| 21            | 0.98                                  | 1.03                               | 0.90   | 0.90                               | 1.20   |
| 22            | 0.93                                  | 0.99                               | 0.90   | 0.90                               | 1.20   |
| 23            | 0.90                                  | 0.97                               | 0.90   | 0.90                               | 1.09   |
| 24            | 0.90                                  | 0.96                               | 0.90   | 0.90                               | 1.05   |
| 25            | 0.90                                  | 0.94                               | 0.85   | 0.90                               | 1.00   |





**Appendix B:** Foaming property of the surfactant system 2 in the presence of water hardness.

Concentration of SDS = 4%wt. (0.122 M)

Concentration of coconut oil sodium soaps = 0.55%wt. (0.0234 M)

Concentration of the synthetic of 12-15 carbon chain length detergent alcohol condensed with 7 moles of ethylene oxide = 2.40%wt. (4.69 mM)

**Table B-1** The change of foam height with time of the surfactant system 2 at 50 ppm of bivalent ions ( $\text{Ca}^{2+}$  and  $\text{Mg}^{2+}$ ) using Shaking method.

| Time<br>(min) | Foam height (cm)                      |                       |        |                       |        |
|---------------|---------------------------------------|-----------------------|--------|-----------------------|--------|
|               | $\text{Ca}^{2+}$ and $\text{Mg}^{2+}$ | with $\text{HCO}_3^-$ |        | with $\text{HSO}_4^-$ |        |
|               |                                       | 50 ppm                | 50 ppm | 100 ppm               | 50 ppm |
| 0             | 7.83                                  | 7.86                  | 7.79   | 7.59                  | 8.24   |
| 1             | 7.80                                  | 7.83                  | 7.71   | 7.56                  | 8.16   |
| 2             | 7.79                                  | 7.79                  | 7.71   | 7.50                  | 8.14   |
| 3             | 7.76                                  | 7.75                  | 7.70   | 7.50                  | 8.10   |
| 4             | 7.70                                  | 7.75                  | 7.68   | 7.47                  | 8.08   |
| 5             | 7.70                                  | 7.75                  | 7.68   | 7.47                  | 8.02   |
| 6             | 7.69                                  | 7.75                  | 7.66   | 7.47                  | 7.72   |
| 7             | 7.69                                  | 7.75                  | 7.66   | 7.47                  | 7.66   |
| 8             | 7.67                                  | 7.75                  | 7.65   | 7.46                  | 7.60   |
| 9             | 7.67                                  | 7.75                  | 7.65   | 7.46                  | 7.60   |
| 10            | 7.67                                  | 7.75                  | 7.64   | 7.44                  | 7.60   |
| 11            | 7.67                                  | 7.75                  | 7.63   | 7.43                  | 7.56   |
| 12            | 7.67                                  | 7.75                  | 7.61   | 7.40                  | 7.52   |
| 13            | 7.67                                  | 7.75                  | 7.61   | 7.40                  | 7.46   |
| 14            | 7.66                                  | 7.74                  | 7.40   | 7.37                  | 7.44   |
| 15            | 7.66                                  | 7.74                  | 7.13   | 7.37                  | 7.44   |
| 16            | 7.66                                  | 7.73                  | 6.73   | 7.37                  | 7.42   |
| 17            | 7.66                                  | 7.73                  | 6.73   | 7.30                  | 7.30   |

| Time<br>(min) | Foam height (cm)                      |                                    |        |                                    |        |
|---------------|---------------------------------------|------------------------------------|--------|------------------------------------|--------|
|               | Ca <sup>2+</sup> and Mg <sup>2+</sup> | with HCO <sub>3</sub> <sup>-</sup> |        | with HSO <sub>4</sub> <sup>-</sup> |        |
|               |                                       | 50 ppm                             | 50 ppm | 100 ppm                            | 50 ppm |
| 18            | 7.66                                  | 7.66                               | 6.70   | 7.19                               | 7.16   |
| 19            | 7.66                                  | 7.58                               | 6.68   | 7.19                               | 7.10   |
| 20            | 7.64                                  | 7.58                               | 6.61   | 7.19                               | 7.10   |
| 21            | 7.64                                  | 7.58                               | 6.60   | 7.19                               | 7.02   |
| 22            | 7.64                                  | 7.58                               | 6.56   | 7.17                               | 6.64   |
| 23            | 7.63                                  | 7.56                               | 6.53   | 7.17                               | 6.64   |
| 24            | 7.61                                  | 7.23                               | 6.48   | 7.14                               | 6.60   |
| 25            | 7.47                                  | 7.00                               | 6.26   | 7.14                               | 6.60   |







| Time<br>(min) | Foam height (cm)                      |        |                                    |        |                                    |
|---------------|---------------------------------------|--------|------------------------------------|--------|------------------------------------|
|               | Ca <sup>2+</sup> and Mg <sup>2+</sup> |        | with HCO <sub>3</sub> <sup>-</sup> |        | with HSO <sub>4</sub> <sup>-</sup> |
|               | 50 ppm                                | 50 ppm | 100 ppm                            | 50 ppm | 100 ppm                            |
| 16            | 9.69                                  | 7.71   | 5.06                               | 9.01   | 7.18                               |
| 17            | 9.69                                  | 7.61   | 4.80                               | 9.00   | 7.18                               |
| 18            | 9.10                                  | 7.21   | 4.56                               | 8.99   | 7.18                               |
| 19            | 8.51                                  | 7.19   | 4.40                               | 8.99   | 7.13                               |
| 20            | 8.47                                  | 7.10   | 4.25                               | 8.97   | 6.78                               |
| 21            | 8.40                                  | 6.25   | 4.16                               | 8.39   | 6.63                               |
| 22            | 8.31                                  | 6.09   | 4.06                               | 8.26   | 6.50                               |
| 23            | 8.27                                  | 5.98   | 4.00                               | 8.24   | 6.38                               |
| 24            | 7.80                                  | 5.84   | 3.71                               | 8.16   | 6.25                               |
| 25            | 7.64                                  | 5.83   | 3.60                               | 8.07   | 6.23                               |





## CURRICULUM VITAE

**Name:** Ms. Kanokphan Ramaken

**Date of Birth:** October 13, 1975

**Nationality:** Thai

**University Education:**

1997 – 1999 Bachelor Degree of Chemical Engineering in Chemical Technology, Faculty of Science, Chulalongkorn University, Bangkok, Thailand

1994 – 1997 Diploma in Analytical Chemistry, Institute of Analytical Chemistry Training, Chulalongkorn University, Bangkok, Thailand

