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APPENDIX

Table 33. Dissolution of Diclofenac Sodium from Diclofenac Sodium Powder in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						* Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	1.99	7.63	5.55	6.18	4.55	4.06	4.99	1.94
10	5.83	7.23	5.69	5.49	4.34	3.59	5.36	1.27
20	4.31	6.86	5.18	5.63	4.34	4.47	5.13	1.00
30	4.99	6.64	5.03	5.81	4.26	3.18	4.99	1.20
60	4.23	5.40	5.03	5.12	4.19	3.15	4.52	0.83
90	4.12	4.85	4.63	4.25	3.28	3.00	4.02	0.74
120	3.87	5.00	3.74	4.32	3.31	2.89	3.86	0.74
125	27.55	25.56	34.37	32.51	23.95	41.91	30.64	6.94
130	36.08	36.07	50.93	44.99	33.73	54.05	42.64	8.60
140	51.58	53.97	65.49	62.84	47.56	68.08	58.25	8.33
150	71.82	67.28	74.22	78.11	57.50	76.91	70.97	7.65
180	88.43	93.31	89.79	93.90	81.73	96.27	90.57	5.18
240	94.90	95.23	96.72	95.60	100.76	101.33	97.42	2.88
300	96.08	95.62	97.29	95.70	102.11	102.36	98.19	3.19
360	96.50	95.75	96.42	95.70	102.37	102.06	98.13	3.18
420	97.09	96.77	96.69	96.29	102.41	101.03	98.38	2.64
480	97.38	95.59	96.56	97.44	102.18	102.92	98.68	3.08
540	96.99	96.12	96.95	96.39	103.26	102.88	98.77	3.35
600	97.45	96.51	97.19	97.18	102.77	103.12	99.04	3.05
660	97.58	96.91	97.35	97.57	102.41	102.42	99.04	2.63
720	97.84	97.40	97.82	97.93	103.49	103.58	99.68	2.99

Table 34. Dissolution of Diclofenac Sodium from 10:3 Diclofenac Sodium:HPMC Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	1.02	1.41	1.49	1.83	0.47	0.10	1.05	0.66
10	0.25	0.36	0.10	0.21	0.58	0.07	0.26	0.19
20	0.36	1.12	0.39	0.62	0.54	0.33	0.56	0.30
30	0.43	1.27	0.72	0.43	0.69	0.55	0.68	0.31
60	0.69	1.05	0.90	0.62	1.02	0.99	0.88	0.18
90	0.83	1.27	1.09	0.80	1.21	1.11	1.05	0.19
120	0.98	1.16	1.12	0.95	1.28	1.29	1.13	0.14
125	16.27	7.81	13.34	9.47	11.38	10.90	11.53	2.97
130	25.56	14.51	24.98	16.76	18.48	19.88	20.03	4.44
140	37.58	22.89	35.54	26.98	29.64	33.14	30.96	5.52
150	45.77	29.43	41.39	35.00	37.75	41.27	38.44	5.73
180	59.39	42.94	52.90	51.21	50.93	55.64	52.17	5.52
240	74.58	59.87	67.21	67.67	65.11	71.18	67.60	5.05
300	81.82	71.83	76.42	77.08	78.84	79.72	76.95	3.53
360	89.55	81.16	83.49	85.11	83.84	89.20	85.39	3.34
420	93.58	87.60	91.81	89.89	90.05	91.61	90.76	2.05
480	95.36	92.24	96.12	93.67	91.61	95.12	94.02	1.82
540	97.87	95.79	99.31	96.88	97.19	97.20	97.37	1.17
600	99.06	98.42	100.50	98.90	98.39	99.54	99.14	0.79
660	98.96	100.22	101.25	100.89	100.32	101.49	100.52	0.91
720	97.78	99.17	99.94	100.96	101.38	100.21	99.51	1.30

Table 35. Dissolution of Diclofenac Sodium from 10:3 Diclofenac Sodium: Carbomer Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	0	0	0.10	0.35	0.06	0.52	0.17	0.21
10	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0
30	0	0	0	0	0	0.10	0.02	0.04
60	0.07	0.51	0.59	0.54	0.36	0.87	0.49	0.26
90	0.47	0.80	0.88	0.87	0.76	1.23	0.84	0.24
120	0.77	1.13	1.22	1.19	1.12	1.45	1.15	0.22
125	20.04	18.19	20.97	25.61	22.68	28.45	22.66	3.79
130	32.65	27.84	33.15	39.23	33.43	39.55	34.31	4.44
140	48.61	42.33	49.98	57.58	49.75	55.92	50.70	5.49
150	60.52	52.91	60.75	71.39	60.44	65.72	61.96	6.18
180	74.02	67.90	73.87	78.45	72.51	76.79	73.92	3.66
240	78.98	77.71	79.06	79.70	79.09	79.03	79.93	0.65
300	78.98	79.24	79.83	79.89	80.20	79.09	79.54	0.50
360	79.31	79.57	80.23	80.02	80.53	79.42	79.85	0.49
420	80.08	80.40	80.66	80.32	80.86	79.55	80.31	0.46
480	79.11	79.54	79.89	79.43	79.97	78.70	79.44	0.48
540	79.28	79.70	80.13	79.63	80.33	78.89	79.66	0.53
600	79.51	79.80	80.33	79.76	80.53	79.16	79.85	0.51
660	79.61	80.00	80.40	79.83	80.66	79.09	79.93	0.56
720	79.98	80.02	80.60	79.99	80.73	79.52	80.14	0.47

Table 36. Dissolution of Diclofenac Sodium from 10:3 Diclofenac Sodium: Chitosan Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	0	0	1.47	0.25	0.49	0.21	0.40	0.55
10	0	0	1.65	0.30	0.45	0.25	0.44	0.62
20	0.68	0.39	2.25	0.64	1.09	0.54	0.93	0.69
30	1.15	0.76	2.17	1.17	1.18	0.91	1.22	0.49
60	1.48	1.20	2.06	1.34	1.46	1.13	1.45	0.33
90	1.48	1.42	1.99	1.38	1.64	1.17	1.51	0.28
120	1.44	1.49	1.95	1.60	1.82	1.35	1.61	0.23
125	29.99	26.25	28.79	25.04	27.66	21.17	26.48	3.14
130	28.00	27.01	31.63	28.66	29.77	24.19	28.21	2.53
140	26.39	27.24	32.73	30.54	30.93	25.78	28.94	2.84
150	26.49	27.34	32.26	31.37	30.97	26.47	29.15	2.66
180	26.36	27.47	32.83	31.92	32.23	26.94	29.63	2.99
240	26.62	27.34	33.89	31.92	31.93	26.94	29.77	3.17
300	26.79	27.47	33.36	31.45	31.84	26.54	29.58	2.98
360	26.66	27.43	33.03	32.03	33.04	27.04	29.87	3.13
420	26.59	27.43	32.96	31.72	32.05	26.77	29.59	2.95
480	26.66	27.53	32.89	31.88	32.55	26.90	29.74	2.99
540	26.52	27.57	32.73	31.72	31.76	26.77	29.51	2.85
600	26.20	27.73	32.93	31.80	31.88	26.84	29.56	2.96
660	26.46	27.73	32.76	31.64	32.21	26.71	29.59	2.92
720	26.23	26.70	32.83	31.68	31.97	26.74	29.53	2.95

Table 37. Dissolution of Diclofenac Sodium from 3:1 Diclofenac Sodium: EC Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	0	0.88	0.49	0.47	0.77	0.10	0.45	0.35
10	0.98	1.40	0.50	2.10	1.47	1.29	1.29	0.53
20	4.79	5.40	3.64	5.17	4.50	3.88	4.56	0.70
30	5.48	4.88	3.71	6.50	3.95	4.14	4.78	1.07
60	5.52	5.29	3.85	6.32	3.91	4.18	4.85	1.01
90	5.59	4.66	4.33	8.05	4.06	4.55	5.21	1.49
120	5.70	5.14	4.04	5.91	5.13	4.48	5.07	0.71
125	4.21	6.77	4.22	7.22	3.62	4.53	5.10	1.51
130	5.76	10.12	7.87	10.76	5.88	7.44	7.97	2.10
140	10.71	18.31	14.58	17.13	11.69	12.29	14.12	3.09
150	16.09	24.33	19.61	22.07	15.45	16.20	18.96	3.66
180	29.50	38.87	32.65	34.48	25.99	26.40	31.32	4.99
240	44.78	57.33	50.70	50.33	41.12	41.48	47.62	6.31
300	59.18	72.98	67.13	65.87	58.96	56.23	63.39	6.34
360	68.49	79.83	74.95	73.41	68.36	64.65	71.62	5.49
420	75.45	87.72	84.74	78.92	75.66	71.44	78.99	6.16
480	80.50	96.12	90.36	85.99	81.29	77.63	85.32	6.94
540	87.96	98.06	94.51	90.33	85.73	85.45	90.34	5.06
600	91.73	100.06	97.99	93.06	89.16	87.82	93.30	4.85
660	92.75	97.29	95.23	95.20	93.93	94.41	94.80	1.53
720	96.18	97.76	96.35	95.40	96.29	97.62	96.60	0.91

Table 38. Dissolution of Diclofenac Sodium from 10:3 Diclofenac Sodium: Eudragit Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
5	1.61	5.53	4.26	2.91	2.46	3.62	3.40	1.39
10	1.83	3.51	4.82	3.06	2.17	3.58	3.16	1.08
20	1.83	3.95	4.52	3.02	2.17	3.80	3.22	1.06
30	1.61	3.95	4.49	3.17	2.43	3.77	3.24	1.06
60	2.17	3.99	4.78	3.13	2.46	5.01	3.59	1.19
90	1.94	4.10	4.56	3.32	2.61	3.99	3.42	0.99
120	1.98	4.02	4.34	3.06	2.65	3.73	3.30	0.90
125	5.73	8.45	14.96	8.75	6.50	10.23	9.10	3.29
130	8.56	9.97	19.86	11.18	8.77	12.78	11.85	4.23
140	13.25	13.31	27.60	15.94	12.72	16.75	16.60	5.63
150	17.73	16.52	33.63	20.37	15.08	20.78	20.69	6.71
180	29.13	24.52	45.50	29.40	22.60	33.44	30.77	8.18
240	43.39	35.20	59.00	42.12	40.70	43.20	43.94	7.97
300	54.16	43.40	66.27	51.18	53.83	49.91	53.13	7.52
360	61.24	51.76	71.20	59.38	67.67	57.02	61.38	7.09
420	66.52	56.42	73.81	64.04	74.02	60.52	65.89	7.09
480	70.35	60.92	76.83	68.51	78.48	64.13	69.87	6.89
540	73.74	65.78	78.44	71.74	84.04	71.76	74.25	6.29
600	75.06	68.99	82.63	74.90	86.30	74.71	77.27	6.20
660	80.39	72.79	83.23	77.70	89.26	77.35	80.12	5.67
720	83.11	75.00	82.76	76.90	90.55	78.94	81.66	5.26

Table 39. Dissolution of Diclofenac Sodium from 10:1 Diclofenac Sodium: EC Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.25	0	0	0	0.10	0	0.06	0.10
60	0.25	0	0.18	1.09	0.39	0	0.32	0.41
90	0.94	0.14	0.66	0.44	0.39	0.25	0.47	0.29
120	1.96	1.95	1.93	0.51	1.05	0.43	1.31	0.73
125	18.51	16.84	20.17	26.19	16.55	22.08	20.06	3.65
130	25.72	24.21	29.31	35.49	23.02	30.08	27.97	4.62
140	34.61	32.59	39.15	46.39	31.24	38.91	37.15	5.56
150	41.00	38.91	46.66	53.59	36.98	46.20	43.89	6.13
180	52.35	51.15	59.47	65.09	48.27	58.45	55.80	6.28
240	66.64	63.49	71.47	74.82	61.21	70.66	68.05	5.18
300	73.68	70.01	78.01	79.82	68.83	77.32	74.61	4.51
360	77.63	77.60	83.54	84.69	72.56	83.29	79.89	4.73
420	83.29	83.04	88.19	87.09	78.93	88.25	84.80	3.70
480	86.12	86.25	91.26	88.86	82.56	87.63	87.11	2.93
540	88.65	89.62	94.80	91.82	85.99	92.98	90.64	3.19
600	90.33	91.29	95.54	92.92	87.94	94.68	92.12	2.84
660	90.72	92.79	97.26	93.79	89.29	96.19	93.34	3.07
720	91.75	94.36	98.40	94.42	87.38	97.61	93.99	4.04

Table 40. Dissolution of Diclofenac Sodium from 10:0.1 Diclofenac Sodium:Chitosan Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	1.57	1.68	2.48	1.94	2.09	1.79	1.93	0.33
60	1.27	1.49	1.49	1.46	1.54	1.60	1.48	0.11
90	1.53	1.49	2.59	2.16	1.72	2.01	1.92	0.42
120	2.08	1.79	2.96	3.26	1.94	3.14	2.53	0.66
125	22.59	20.03	24.20	26.39	26.33	19.60	23.19	2.98
130	26.59	22.43	27.99	31.88	32.90	22.08	27.31	4.57
140	33.87	28.38	37.10	42.01	43.07	28.91	35.56	6.31
150	40.08	33.80	46.48	49.45	50.91	34.49	42.54	7.49
180	55.22	47.90	62.20	65.17	64.76	47.21	57.08	8.20
240	72.90	69.60	76.96	81.58	80.17	65.47	74.45	6.27
300	82.49	78.81	84.39	89.02	87.45	76.53	83.12	4.85
360	92.80	88.72	93.90	97.33	94.19	85.91	92.14	4.13
420	96.17	92.88	96.28	98.72	95.85	91.75	95.28	2.54
480	102.26	94.89	99.12	101.20	97.52	96.05	98.51	2.89
540	99.78	96.31	99.02	100.90	99.31	96.84	98.69	1.77
600	100.34	98.23	100.44	102.72	99.87	98.03	99.94	1.72
660	100.17	99.18	99.94	100.84	99.97	99.22	99.89	0.62
720	101.46	101.46	100.67	101.27	99.77	99.91	100.76	0.77

Table 41. Dissolution of Diclofenac Sodium from 10:(0.95+0.05) Diclofenac Sodium:(EC+chitosan) Solid Dispersion in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.07	0	0	0.25	0	0.43	0.13	0.18
60	0.10	0	0.10	0.10	0	0.43	0.12	0.16
90	0.18	0.03	0.72	1.08	0	1.02	0.51	0.51
120	0.65	0.29	0.43	1.08	0.10	1.24	0.63	0.45
125	20.82	10.28	14.12	7.09	12.66	9.44	12.40	4.80
130	28.42	14.13	19.47	10.62	21.29	15.92	18.31	6.24
140	34.63	21.27	25.16	18.55	29.18	25.05	25.64	5.71
150	38.24	24.36	28.69	26.11	34.61	32.35	30.73	5.29
180	44.82	30.08	36.39	35.01	44.75	44.88	39.32	6.37
240	53.18	38.61	45.64	46.14	52.15	56.75	48.75	6.55
300	59.15	44.99	53.53	54.33	57.19	64.75	55.66	6.59
360	63.76	49.84	61.13	60.71	61.27	70.21	61.15	6.59
420	67.45	54.39	67.64	65.098	65.35	74.11	65.82	6.41
480	70.57	59.57	72.72	71.64	67.85	82.34	70.78	7.38
540	73.88	64.15	77.22	76.06	70.72	85.85	74.65	7.22
600	76.34	67.64	80.32	79.93	73.05	88.06	77.56	6.98
660	78.03	70.20	85.31	85.66	74.86	90.01	80.68	7.54
720	80.19	73.09	86.13	88.50	77.83	91.70	82.91	7.05

Table 42. Dissolution of Diclofenac Sodium from 10:(3.00+0.10) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation I in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.55	0	0	0.14	0	0	0.02	0.06
60	0.54	0	0	0.52	0.64	0.43	0.36	0.28
90	2.09	0	0	1.66	0.75	0.58	0.85	0.86
120	1.69	0	0	1.18	0.83	0.72	0.74	0.66
125	9.83	10.37	3.64	2.69	4.60	3.86	5.83	3.37
130	12.51	13.91	5.50	4.17	5.51	4.95	7.76	4.27
140	15.13	16.86	7.6	6.88	7.83	7.55	10.35	4.42
150	18.93	18.86	10.23	9.19	9.73	9.91	12.81	4.73
180	28.20	25.75	28.06	14.89	16.11	15.34	21.39	6.58
240	35.52	31.68	36.66	23.50	32.36	40.00	33.29	5.67
300	40.80	36.17	41.03	32.07	44.27	45.45	39.97	5.04
360	44.73	39.74	44.71	40.09	48.22	49.50	44.50	4.80
420	48.05	42.53	47.48	45.07	51.59	52.65	47.90	3.83
480	51.07	45.61	50.91	49.68	54.63	55.32	51.20	3.53
540	53.12	48.26	53.72	54.00	56.70	57.39	53.87	3.24
600	55.31	50.33	56.56	56.28	58.95	59.72	56.19	3.33
660	57.22	51.87	58.53	58.62	60.95	61.99	58.20	3.56
720	57.52	53.57	60.57	61.69	63.20	63.96	60.09	3.91

Table 43. Dissolution of Diclofenac Sodium from 10:(1.00+0.10) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation II in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.31	0	0.76	0.21	0	0.33	0.27	0.28
60	0.61	0.94	1.66	0.43	0	1.86	0.92	0.72
90	0.83	1.41	1.88	0.46	0	1.93	1.09	0.79
120	2.04	3.23	2.50	0.61	0.36	1.04	1.63	1.14
125	8.23	11.00	8.94	7.70	18.86	6.95	10.28	4.42
130	13.04	18.01	13.14	12.97	24.82	10.89	15.48	5.15
140	19.67	27.61	21.01	18.34	31.20	16.75	22.43	5.70
150	24.65	33.87	27.04	22.98	35.56	21.09	27.53	5.92
180	38.17	45.83	38.56	31.81	45.25	32.91	38.76	5.92
240	50.17	57.72	51.48	43.79	57.38	46.21	51.13	5.69
300	54.76	64.97	59.88	56.05	63.63	55.00	59.05	4.48
360	57.89	70.44	66.14	62.86	67.83	57.15	63.72	5.40
420	63.73	74.70	71.19	69.82	70.61	68.10	69.69	3.64
480	70.39	77.71	75.23	74.57	73.09	71.80	73.80	2.61
540	76.32	80.40	77.36	77.28	74.97	74.69	76.84	2.07
600	79.45	82.66	79.82	79.80	76.46	76.61	79.13	2.32
660	82.22	84.63	85.88	86.21	78.81	80.35	83.02	3.05
720	83.87	87.91	87.03	88.93	82.88	81.53	85.36	3.00

Table 44. Dissolution of Diclofenac Sodium from 10:(1.00+0.10) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation III in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours .

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	1.62	1.59	1.49	1.28	0.25	1.97	1.37	0.59
60	1.43	1.66	1.71	1.79	0.32	1.79	1.45	0.59
90	1.47	1.66	1.60	1.86	0.18	1.69	1.41	0.62
120	1.39	1.74	1.71	1.89	0.29	1.83	1.48	0.61
125	16.16	11.47	14.01	17.20	15.23	18.50	15.43	2.48
130	25.09	20.92	22.13	26.78	21.77	24.92	23.60	2.31
140	37.41	32.91	33.70	39.50	32.73	33.15	34.90	2.85
150	45.79	40.91	42.40	48.31	38.64	38.84	42.48	3.88
180	59.98	55.59	57.84	63.71	52.63	49.83	56.60	5.02
240	73.56	69.69	73.09	77.41	68.04	61.02	70.47	5.66
300	80.88	76.65	80.60	89.38	76.67	67.78	78.66	7.07
360	85.53	82.62	89.97	92.36	81.59	73.67	84.29	6.66
420	92.27	88.51	92.55	94.88	87.53	78.06	88.97	6.00
480	94.36	92.16	93.91	95.85	92.08	84.33	92.12	4.07
540	95.63	93.60	96.94	96.15	94.77	89.18	94.38	2.79
600	95.83	94.21	95.04	96.92	97.43	91.94	95.23	2.00
660	96.17	95.14	96.45	97.28	99.62	94.80	96.58	1.74
720	96.58	96.32	96.78	96.76	100.92	96.82	97.36	1.75

Table 45. Dissolution of Diclofenac Sodium from 10:(3.00+0.10) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation IV in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	5.82	9.30	1.55	3.11	2.81	3.03	4.27	2.83
60	5.78	7.54	1.38	2.87	2.84	4.18	4.10	2.24
90	5.63	5.45	1.38	2.83	2.91	3.78	3.66	1.65
120	5.36	6.15	1.65	2.80	2.74	4.08	3.80	1.72
125	12.23	12.09	9.05	17.71	10.21	11.93	12.20	2.98
130	15.86	15.52	14.58	26.27	16.69	17.54	17.74	4.30
140	23.05	24.02	24.17	38.02	29.78	22.09	26.86	6.09
150	29.07	31.13	32.35	46.62	42.45	32.97	35.77	7.05
180	44.04	46.14	56.22	60.59	59.18	48.73	52.48	7.07
240	62.62	63.76	70.97	73.25	70.21	58.48	66.55	5.76
300	73.89	74.08	80.65	83.56	80.67	67.17	76.67	6.07
360	80.19	80.00	86.54	90.10	85.92	73.36	82.69	6.01
420	84.51	83.87	89.17	92.41	90.17	80.95	86.85	4.39
480	90.98	90.88	92.28	94.82	93.04	85.31	91.22	3.24
540	93.09	93.95	94.26	96.28	94.89	88.57	93.51	2.64
600	94.54	95.21	95.88	96.97	95.64	91.34	94.93	1.93
660	95.58	96.60	96.10	97.07	96.29	95.00	96.11	0.74
720	96.54	96.70	96.95	96.88	97.01	96.80	96.81	0.17

Table 46. Dissolution of Diclofenac Sodium from 10:(3.00+0.02) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation V in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	3.89	4.79	6.57	6.11	5.45	5.60	5.40	0.96
60	3.31	4.79	6.64	7.39	5.02	5.45	5.43	1.44
90	4.03	5.05	5.79	2.67	5.09	5.34	5.16	0.63
120	3.96	5.08	5.54	5.45	4.98	5.49	5.08	0.60
125	8.55	10.55	11.28	11.75	10.14	10.26	10.42	1.11
130	12.09	12.55	14.44	14.87	13.06	13.16	13.36	1.08
140	18.25	17.60	17.70	20.09	19.04	18.57	18.54	0.93
150	22.64	21.96	23.82	24.52	23.57	23.14	23.28	0.90
180	33.12	31.41	28.70	34.61	34.41	36.11	33.06	2.66
240	46.67	44.33	39.57	48.47	48.87	49.81	46.29	3.82
300	56.43	53.45	54.96	58.93	58.43	58.71	56.82	2.26
360	63.63	60.83	64.70	67.13	65.55	65.77	64.60	2.18
420	68.84	66.34	71.60	73.34	70.98	71.36	70.41	2.46
480	73.07	71.09	76.79	77.71	74.95	75.79	74.90	2.45
540	78.67	76.64	80.34	83.26	79.91	52.23	80.18	2.39
600	81.79	80.54	85.70	86.15	83.85	86.50	84.09	2.47
660	84.50	83.62	88.63	89.34	86.71	89.88	87.11	2.61
720	86.58	85.82	90.28	88.65	88.48	89.32	88.19	1.68

Table 47. Dissolution of Diclofenac Sodium from 10:(1.00+0.02) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation VI in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0	0.50	1.08	0.72	0.99	0.25	0.59	0.42
60	0.95	0.69	0.94	1.20	1.40	2.31	1.25	0.57
90	1.3	3.75	4.42	2.15	1.69	2.90	2.72	1.19
120	3.27	3.49	3.55	1.64	1.84	2.75	2.76	0.84
125	11.16	15.55	6.77	11.48	10.16	14.09	11.54	3.08
130	18.28	23.12	10.24	17.87	16.00	17.57	17.18	4.16
140	28.03	31.35	20.27	23.97	25.85	27.03	26.08	3.76
150	34.39	37.37	25.58	29.99	34.11	39.47	33.49	5.04
180	46.43	47.71	37.60	40.90	49.63	48.56	45.14	4.79
240	58.61	58.77	50.28	54.60	62.29	55.63	56.70	4.15
300	65.96	65.38	57.69	61.65	69.04	61.87	63.60	4.00
360	71.52	69.89	65.06	66.49	73.64	65.99	68.77	3.44
420	75.85	73.97	71.09	69.36	77.17	70.47	72.99	3.15
480	78.91	76.87	74.99	73.05	79.09	72.85	75.96	2.77
540	81.64	78.45	77.12	77.07	81.96	75.84	78.68	2.56
600	83.93	79.60	78.46	78.32	83.69	81.88	80.98	2.54
660	85.93	81.38	82.03	80.69	89.89	85.93	84.31	3.56
720	89.26	87.37	89.21	85.83	91.68	89.38	88.79	1.99

Table 48. Dissolution of Diclofenac Sodium from 10:(1.00+0.02) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation VII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	2.66	2.99	3.03	2.51	4.34	2.98	3.09	0.65
60	2.29	2.52	3.03	2.26	3.37	2.94	2.74	0.45
90	2.37	2.60	2.89	2.23	3.65	3.18	2.82	0.53
120	2.47	2.67	3.14	2.30	3.55	3.70	2.97	0.58
125	21.62	23.56	20.54	19.92	17.70	9.08	18.74	5.11
130	33.11	30.87	30.83	27.89	24.92	15.69	27.22	6.32
140	46.52	39.17	43.34	38.12	36.81	26.44	38.40	6.88
150	55.48	45.05	52.42	45.68	45.07	34.89	46.43	7.15
180	71.12	58.31	67.55	59.69	61.65	53.12	61.91	6.51
240	81.69	71.34	79.05	73.39	77.78	71.88	75.86	4.25
300	91.70	80.79	87.25	89.14	90.12	81.70	86.12	4.41
360	96.90	85.94	92.32	89.89	94.30	86.84	91.03	4.28
420	98.42	89.57	94.47	92.16	96.99	89.61	93.54	3.73
480	99.51	92.47	95.65	94.52	96.99	96.29	95.91	2.37
540	99.24	93.37	95.65	95.15	97.93	97.70	96.51	2.16
600	98.68	95.11	96.17	95.24	99.45	98.45	97.18	1.90
660	99.54	96.39	96.47	95.31	99.61	99.78	97.85	2.01
720	99.44	96.78	96.73	95.97	99.68	97.77	97.73	1.53

Table 49. Dissolution of Diclofenac Sodium from 10:(3.00+0.02) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation VIII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	2.91	4.72	4.07	2.98	4.01	3.74	3.74	0.69
60	3.07	4.68	4.44	3.35	3.68	5.55	4.13	0.93
90	3.44	4.97	4.24	3.28	3.91	5.45	4.22	0.86
120	3.75	4.72	4.40	3.28	3.71	5.28	4.19	0.74
125	14.09	10.40	17.55	12.92	13.70	14.64	13.88	2.33
130	18.60	14.18	25.11	18.13	21.46	20.16	19.61	3.65
140	26.48	23.13	37.11	26.79	32.15	30.41	29.35	4.95
150	33.22	32.67	46.80	34.09	39.79	38.23	37.47	5.40
180	46.12	52.37	64.03	46.84	54.46	55.63	53.24	6.57
240	61.70	74.57	75.27	66.35	67.72	70.67	69.38	5.18
300	75.83	82.03	86.27	74.49	75.63	80.40	79.11	4.60
360	82.30	92.25	88.58	84.37	85.08	85.69	86.38	3.53
420	86.61	94.86	93.68	89.27	90.27	89.85	90.76	3.03
480	94.35	96.71	97.06	92.61	93.32	92.42	94.41	2.03
540	96.71	98.73	98.21	95.67	95.71	94.81	96.64	1.55
600	98.42	98.76	99.28	97.72	97.79	96.65	98.10	0.92
660	99.72	99.38	99.76	99.63	99.30	97.68	99.25	0.79
720	99.31	99.94	99.28	99.75	99.79	99.28	99.56	0.30

Table 50. Dissolution of Diclofenac Sodium from 10:(2.50+0.02) Diclofenac Sodium:(EC+chitosan) Solid Dispersion Prepared According to Formulation IX in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	5.06	5.30	3.95	4.51	5.20	4.52	4.76	0.52
60	5.43	5.70	3.55	4.59	2.46	4.26	4.33	1.21
90	4.84	5.15	4.36	2.67	1.84	3.45	3.72	1.30
120	3.34	5.08	2.27	4.26	2.35	3.16	3.41	1.10
125	8.37	9.66	9.81	11.26	12.57	10.24	10.32	1.45
130	10.36	13.14	11.16	14.54	14.60	13.13	12.82	1.74
140	14.11	16.40	16.22	20.11	18.72	18.35	17.32	2.15
150	17.92	20.19	19.53	24.65	23.38	23.20	21.48	2.64
180	28.79	26.64	30.71	36.29	35.40	36.64	32.41	4.27
240	43.22	43.02	47.15	50.24	46.65	49.33	46.60	3.01
300	53.53	51.83	60.58	58.50	65.13	59.16	58.12	4.84
360	61.15	58.44	67.95	65.10	73.41	68.16	65.70	5.37
420	67.48	64.39	75.23	69.87	79.70	72.21	71.48	5.50
480	73.22	69.21	49.92	73.29	87.96	78.68	77.05	6.64
540	77.30	73.99	84.88	76.20	91.46	81.67	80.92	6.49
600	80.81	78.31	89.98	80.88	94.25	85.19	84.92	6.16
660	86.91	82.40	92.49	82.60	95.75	88.45	88.10	5.33
720	89.93	86.12	93.72	85.45	98.35	90.54	90.69	4.83

Table 51. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation I in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0	0.14	0.30	0.83	1.16	0.87	0.55	0.47
60	0.18	0.64	0.41	1.29	1.64	1.33	0.92	0.58
90	0.41	0.94	0.56	2.13	2.39	1.64	1.35	0.83
120	0.49	0.98	0.71	1.56	2.92	1.79	1.41	0.89
125	3.41	5.47	2.84	6.81	10.68	8.78	6.33	3.05
130	5.44	8.69	5.12	9.31	15.54	13.75	9.64	4.26
140	9.25	13.89	9.37	14.18	22.04	21.64	15.06	5.66
150	12.30	18.24	12.69	18.59	26.06	27.51	19.23	6.44
180	19.50	26.84	20.23	27.54	35.73	38.92	28.13	7.91
240	29.04	38.08	30.44	37.53	46.51	50.62	38.70	8.56
300	36.11	45.03	37.63	45.47	53.91	56.93	45.85	8.38
360	41.05	51.61	43.29	51.84	60.92	63.48	52.03	9.03
420	46.43	57.06	48.01	56.04	65.48	67.27	56.72	8.61
480	50.48	60.45	53.02	60.86	69.10	71.55	60.91	8.38
540	54.08	64.94	57.47	64.36	72.57	74.76	64.70	8.10
600	57.24	69.02	61.75	67.74	74.83	78.52	68.18	7.91
660	59.09	71.89	65.18	71.18	77.01	79.97	70.72	7.65
720	61.18	74.67	68.30	73.38	79.16	82.35	73.17	7.61

Table 52. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation II in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.51	0.88	0.54	0.91	0.69	1.06	0.77	0.22
60	0.62	0.36	0.98	0.72	1.16	1.94	0.96	0.55
90	1.06	0.66	1.16	1.05	1.56	2.24	1.29	0.55
120	1.17	1.15	2.03	0.98	1.66	3.37	1.73	0.89
125	7.07	8.61	7.25	4.70	11.51	16.30	9.24	4.12
130	9.91	11.45	9.43	6.31	15.81	20.52	12.24	5.11
140	14.81	16.97	17.32	9.51	22.83	28.74	18.36	6.66
150	18.62	21.01	21.93	11.91	28.01	33.95	22.57	7.63
180	25.63	27.71	32.20	21.01	39.33	40.80	31.11	7.83
240	36.62	38.39	37.63	39.60	52.97	53.02	43.04	7.77
300	45.39	46.86	42.40	46.58	58.62	58.73	49.76	7.08
360	52.34	53.92	47.14	50.74	59.91	63.30	54.56	6.00
420	58.36	59.34	50.52	55.81	64.18	66.46	59.11	5.74
480	63.29	63.89	54.41	59.31	66.60	69.61	62.85	5.38
540	67.43	67.81	57.34	63.06	69.13	73.16	66.32	5.47
600	71.73	70.92	60.82	67.15	72.26	77.04	69.99	5.49
660	73.42	72.83	62.83	69.52	74.96	77.97	71.92	5.24
720	76.37	74.81	65.50	72.55	77.30	79.99	74.42	4.99

Table 53. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation III in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.83	0.10	0.36	1.47	1.14	1.93	0.97	0.69
60	0.58	0.62	0.80	0.32	0.73	0.36	0.57	0.19
90	0.65	0.99	1.43	0.54	1.29	0.90	0.97	0.35
120	0.79	1.25	1.39	0.69	1.58	0.39	1.02	0.46
125	5.35	7.33	8.47	3.94	7.59	5.26	6.32	1.73
130	7.16	9.90	11.42	5.67	10.86	7.59	8.77	2.29
140	11.00	14.67	17.34	9.06	15.93	12.28	13.38	3.14
150	13.90	18.07	22.42	12.18	20.43	15.72	17.12	3.92
180	20.35	25.38	32.50	19.59	30.78	22.52	25.19	5.42
240	29.62	36.16	42.67	30.33	43.99	31.23	35.67	6.38
300	38.08	44.58	52.74	38.04	51.59	37.91	43.82	6.95
360	44.29	50.42	58.96	43.02	55.53	45.26	49.58	6.54
420	49.52	55.46	63.05	47.08	59.93	50.78	54.30	6.28
480	55.61	61.03	68.60	52.06	63.94	56.24	59.58	6.10
540	59.53	65.07	71.59	56.48	68.64	62.40	63.95	5.65
600	66.01	69.81	75.35	60.93	70.61	68.33	68.51	4.83
660	72.19	72.65	77.31	64.03	72.32	74.31	72.14	4.42
720	74.43	76.12	79.90	68.01	73.92	78.02	75.07	4.12

Table 54. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation IV in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.95	1.13	0.43	0.10	0.69	0.94	0.71	0.38
60	0.29	0.69	0.32	0.29	0.54	0.72	0.48	0.20
90	0.87	0.69	0.18	0.18	0.65	1.27	0.64	0.42
120	1.06	0.65	0.47	0.80	0.62	1.05	0.78	0.24
125	5.47	4.01	3.36	4.20	3.95	6.61	4.60	1.21
130	7.26	5.76	5.05	7.02	5.21	8.21	6.42	1.27
140	11.63	9.72	8.23	11.03	8.35	11.47	10.07	1.54
150	14.83	13.32	11.24	14.39	11.72	14.46	13.33	1.52
180	23.20	21.86	18.29	20.42	19.72	23.17	21.11	1.98
240	32.10	32.16	26.63	30.30	31.43	33.32	30.99	2.35
300	37.12	38.59	31.63	35.17	39.26	42.49	37.38	3.72
360	40.07	43.54	34.97	38.68	44.85	48.92	41.84	4.95
420	43.04	49.05	38.08	41.86	50.97	54.93	46.32	6.35
480	47.01	51.53	41.00	45.11	54.18	59.78	49.77	6.77
540	48.47	54.89	43.28	48.66	58.67	62.34	52.72	7.16
600	50.42	57.70	45.56	51.01	61.32	66.40	55.40	7.77
660	51.91	60.24	47.29	53.80	63.53	68.51	57.55	7.93
720	53.63	62.61	49.14	56.86	64.76	70.24	59.54	7.76

Table 55. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation V in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	2.67	3.70	3.22	2.62	1.52	1.43	2.53	0.91
60	2.64	3.48	3.99	2.88	0.81	0.80	2.43	1.35
90	3.15	3.48	4.69	3.66	1.26	0.91	2.86	1.47
120	3.15	4.54	3.66	4.33	1.26	1.28	3.04	1.45
125	13.96	15.53	13.86	15.15	8.73	8.10	12.56	3.28
130	18.93	19.69	17.15	20.27	13.18	12.86	17.01	3.27
140	30.29	26.38	22.58	28.52	17.84	15.88	23.58	5.84
150	34.06	36.59	35.31	36.70	23.53	20.18	31.06	7.27
180	47.97	46.72	42.05	48.90	32.72	28.26	41.10	8.67
240	60.46	58.63	50.73	63.10	43.42	44.90	53.54	8.37
300	68.57	66.05	60.18	70.82	54.90	47.77	61.38	8.85
360	72.60	73.85	65.56	74.66	64.78	51.39	67.14	8.80
420	77.64	78.70	69.53	77.53	69.97	57.54	71.82	8.08
480	83.52	82.72	73.07	82.78	77.82	61.49	76.90	8.55
540	90.66	90.17	78.11	86.82	83.86	72.09	83.62	7.29
600	92.28	92.48	82.75	91.13	90.24	80.72	88.27	5.16
660	93.80	94.77	88.02	91.77	92.79	84.14	90.88	4.04
720	95.62	98.54	91.46	93.81	94.79	84.89	93.22	4.69

Table 56. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation VI in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	1.50	2.05	2.16	0.54	1.06	1.02	1.39	0.63
60	2.35	1.79	2.56	0.99	1.94	1.39	1.84	0.59
90	1.80	2.71	3.11	0.88	1.43	1.72	1.94	0.83
120	2.61	2.96	3.92	1.57	1.83	2.35	2.54	0.84
125	10.49	12.52	14.44	9.67	10.42	13.98	11.92	2.02
130	16.04	17.62	20.58	13.09	15.60	20.58	17.25	2.96
140	22.62	25.99	28.61	19.31	22.51	29.27	24.72	3.90
150	27.84	31.51	35.61	25.19	27.43	35.38	30.49	4.37
180	36.75	44.19	48.48	34.35	36.89	48.61	41.55	6.35
240	51.01	62.18	62.31	53.76	52.89	59.26	56.90	4.97
300	59.16	73.56	75.02	59.48	59.83	66.26	65.55	7.28
360	67.67	81.37	79.79	65.62	64.28	72.09	71.80	7.31
420	75.98	85.74	83.16	70.57	68.83	74.78	76.51	6.74
480	88.18	88.42	86.72	76.61	71.55	78.26	81.62	7.11
540	87.41	90.97	88.60	80.60	75.40	79.72	83.78	6.08
600	91.24	93.42	90.78	86.94	79.93	88.94	88.54	4.75
660	91.80	94.97	91.48	89.36	80.72	92.69	90.17	4.97
720	93.73	95.10	93.48	92.18	84.30	93.62	92.07	3.92

Table 57. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation VII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.78	0.89	1.16	0.89	0.70	0.95	0.97	0.16
60	1.47	1.18	1.20	1.50	1.13	0.74	1.20	0.28
90	2.19	1.61	2.08	2.07	1.66	0.91	1.75	0.48
120	2.26	2.23	2.76	2.57	1.88	1.41	2.19	0.49
125	14.64	9.48	10.98	13.40	10.48	9.83	11.47	2.08
130	19.71	13.93	15.61	19.28	15.07	13.70	16.22	2.64
140	27.51	20.21	22.26	26.77	23.22	20.15	23.35	3.17
150	34.37	26.09	27.95	33.46	28.97	24.57	29.24	3.94
180	49.16	38.93	38.33	48.39	41.77	32.99	41.60	6.25
240	66.25	60.52	51.37	60.67	57.43	47.12	57.23	6.94
300	78.31	72.97	59.81	68.01	70.59	55.35	67.51	8.52
360	83.51	79.57	77.64	73.14	77.01	60.93	75.30	7.81
420	88.94	87.27	84.63	79.05	82.66	66.32	81.48	8.20
480	94.24	91.56	91.57	83.86	88.60	71.67	86.92	8.26
540	97.13	98.62	97.70	88.96	93.86	76.90	92.20	8.28
600	98.43	100.15	99.97	93.20	97.58	83.40	95.46	6.42
660	99.89	103.04	99.40	95.84	98.19	86.70	97.18	5.64
720	100.83	104.41	100.45	98.52	99.61	89.11	98.82	5.16

Table 58. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation VIII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.50	0.79	0.89	0.79	1.59	1.07	0.94	0.37
60	1.69	1.19	1.68	1.26	2.46	2.37	1.78	0.54
90	1.33	1.99	3.26	2.31	3.40	2.83	2.52	0.79
120	2.23	2.10	2.91	2.89	3.62	4.27	3.00	0.83
125	20.20	13.97	19.34	20.00	20.80	22.55	19.48	2.91
130	26.67	20.57	27.02	30.29	28.09	29.05	26.95	3.40
140	33.71	28.78	32.13	39.53	40.55	39.85	35.76	4.90
150	39.67	35.05	37.64	44.85	47.80	48.22	42.21	5.53
180	50.70	46.09	49.21	57.00	60.10	59.68	53.80	5.91
240	61.53	58.04	60.82	66.96	71.28	73.99	65.44	6.34
300	67.39	65.53	66.51	76.82	81.36	82.31	73.32	7.75
360	74.17	70.09	72.90	86.42	84.92	90.94	79.91	8.58
420	76.55	72.59	75.96	85.67	86.88	93.45	81.85	8.04
480	79.13	78.60	81.86	89.76	89.31	94.50	85.53	6.56
540	83.56	88.84	88.97	94.75	92.43	96.24	90.80	4.64
600	88.68	92.03	93.03	97.36	95.33	99.42	94.31	3.87
660	92.80	95.05	95.56	98.38	97.02	100.10	96.49	2.59
720	93.81	96.03	93.87	98.90	99.49	100.92	91.17	3.03

Table 59. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation IX in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.36	0.69	0.43	0.47	0.55	1.23	0.62	0.32
60	1.02	1.39	1.12	1.92	1.47	1.82	1.46	0.36
90	1.64	1.87	1.96	2.14	2.25	2.69	2.09	0.36
120	1.93	1.94	2.07	2.96	2.91	2.58	2.40	0.48
125	11.38	12.33	15.82	15.04	12.53	13.43	13.42	1.70
130	16.21	16.32	23.24	21.23	17.19	20.33	19.09	2.93
140	23.38	22.85	31.42	28.55	28.17	31.04	27.57	3.69
150	28.27	27.50	38.84	34.58	37.27	38.87	34.22	5.16
180	42.62	37.53	51.74	45.78	49.55	54.04	46.88	6.14
240	54.10	49.34	63.68	57.86	65.36	63.19	58.92	6.30
300	62.39	56.61	71.40	66.06	76.90	73.78	67.86	7.60
360	69.60	62.35	78.81	72.75	85.17	79.97	74.78	8.20
420	72.00	66.77	81.18	75.89	87.17	83.77	77.80	7.67
480	77.42	72.28	86.92	79.84	92.21	89.13	82.97	7.67
540	82.53	74.27	86.56	84.12	93.54	92.50	85.59	7.09
600	88.87	83.43	93.38	90.25	97.41	95.21	91.43	5.02
660	93.70	90.73	96.27	93.49	98.85	97.43	95.08	2.98
720	96.03	95.78	97.65	95.66	99.75	99.38	97.38	1.85

Table 60. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation X in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.43	1.33	1.33	0.84	0.39	1.07	0.88	0.45
60	0.87	1.70	1.99	1.77	0.62	2.07	1.50	0.61
90	1.68	2.21	2.88	1.69	1.33	1.36	1.86	0.59
120	1.71	2.77	2.77	2.10	1.66	1.96	2.16	0.50
125	10.02	16.39	16.85	13.40	13.87	10.18	13.45	2.93
130	14.54	23.14	24.07	19.68	18.45	15.03	19.15	3.98
140	20.85	31.16	32.30	27.89	26.03	21.28	26.59	4.83
150	25.74	36.51	40.16	33.43	33.51	25.80	32.53	5.78
180	36.66	47.70	52.57	46.39	45.09	37.00	44.24	6.27
240	49.93	61.17	64.08	60.54	55.32	49.67	56.79	6.10
300	63.40	68.15	71.28	67.99	63.10	58.66	65.43	4.55
360	75.32	77.20	77.77	74.00	70.01	73.54	74.64	2.82
420	83.21	77.17	82.48	79.77	75.45	81.73	79.97	3.11
480	89.09	80.62	85.63	84.55	80.79	87.68	84.73	3.49
540	93.48	84.28	89.88	90.89	83.31	91.33	88.86	4.11
600	96.45	88.66	95.00	94.63	87.28	96.81	93.14	4.11
660	98.50	89.70	96.60	97.20	89.92	97.61	94.92	4.01
720	99.92	91.23	97.94	99.40	92.53	98.68	96.62	3.75

Table 61. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XI in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.06	0.14	0.14	0.46	0.94	0.65	0.40	0.35
60	0.94	1.10	0.17	0.64	2.02	1.26	1.02	0.62
90	1.01	1.57	0.57	1.15	2.06	2.28	1.44	0.65
120	1.74	1.71	1.65	2.04	2.87	2.22	2.04	0.46
125	12.38	9.71	12.74	10.24	13.47	11.23	11.63	1.48
130	16.15	13.91	16.51	15.44	18.56	16.22	16.13	1.51
140	21.52	20.50	20.70	20.98	25.02	20.67	21.57	1.73
150	25.42	24.93	24.36	24.24	29.75	25.12	25.64	2.06
180	31.29	32.33	31.07	31.29	37.23	32.27	32.58	2.34
240	36.77	40.41	39.09	39.16	48.60	41.90	40.99	4.09
300	43.78	46.65	47.99	46.86	56.75	48.85	48.48	4.40
360	50.27	53.85	57.11	58.80	62.97	64.40	57.90	5.37
420	56.63	66.13	64.43	64.12	67.23	76.94	65.91	6.56
480	63.85	73.11	70.01	69.26	70.07	79.20	70.92	5.05
540	72.57	77.28	78.87	74.27	77.01	85.19	77.53	4.38
600	78.17	86.65	85.11	79.54	83.79	89.90	83.86	4.40
660	83.02	88.37	88.42	82.70	86.67	91.05	86.71	3.29
720	93.32	91.57	92.92	84.69	88.30	92.67	90.58	3.41

Table 62. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.43	0.86	0.10	0	0.17	0.10	0.28	0.32
60	0.54	1.26	0.32	0.03	0	0.18	0.39	0.47
90	1.27	1.48	0.47	0	0	0.10	0.55	0.66
120	1.53	1.96	0.61	0.28	0	0.95	0.89	0.75
125	11.96	10.47	6.79	8.39	5.19	10.11	8.82	2.52
130	17.85	14.54	8.81	11.52	8.82	14.44	12.66	3.59
140	25.10	20.05	13.81	16.47	12.92	19.33	17.95	4.52
150	33.04	24.30	19.17	21.74	17.90	24.76	23.49	5.41
180	44.15	31.91	29.22	30.76	27.81	36.10	33.33	6.01
240	56.83	45.22	41.21	47.22	39.75	57.52	47.96	7.63
300	61.56	59.01	48.11	58.49	48.90	64.51	56.76	6.75
360	65.60	66.62	63.19	65.76	59.19	76.49	66.14	5.74
420	70.00	72.56	69.22	70.29	67.53	78.74	71.39	3.95
480	75.19	77.31	77.38	76.33	75.57	87.07	78.14	4.46
540	77.87	82.86	82.24	80.85	80.92	90.88	82.60	4.40
600	82.24	87.54	88.04	82.07	84.82	94.42	86.52	4.62
660	88.69	89.56	93.55	85.56	89.76	96.86	90.66	3.97
720	91.63	91.27	95.07	88.21	91.83	97.92	92.66	3.38

Table 63. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XIII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.37	0.81	2.97	3.42	0.87	0.76	1.53	1.31
60	0.67	1.70	2.56	2.76	1.35	1.93	1.83	0.77
90	1.39	2.16	2.89	3.27	2.49	2.30	2.42	0.65
120	1.39	2.48	3.15	3.38	2.60	2.26	2.51	0.71
125	11.12	16.98	19.77	20.00	16.17	14.27	16.39	3.38
130	18.57	23.59	24.21	27.59	21.74	19.92	22.60	3.24
140	27.72	31.93	31.65	38.16	30.44	27.24	31.19	3.94
150	33.12	39.63	40.81	45.94	36.10	32.52	38.02	5.12
180	52.15	55.44	56.26	61.70	47.26	41.99	52.47	7.01
240	70.51	73.69	70.16	76.17	64.57	61.22	69.39	5.59
300	81.37	86.07	84.86	86.58	70.71	69.74	79.89	7.71
360	85.51	91.74	90.39	90.87	78.18	80.50	86.20	5.79
420	88.21	92.13	93.86	90.47	82.86	86.67	89.03	3.98
480	93.85	95.14	97.51	93.63	90.07	90.27	93.41	2.87
540	97.78	99.57	96.00	96.76	94.04	96.05	96.70	1.87
600	100.44	103.03	101.19	101.01	100.30	99.84	100.97	1.12
660	101.43	103.51	101.09	100.78	101.39	100.90	101.52	1.01
720	101.51	103.96	102.06	101.41	102.29	102.05	102.21	0.92

Table 64. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XIV in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0	0.35	0.47	0	0.25	0.51	0.26	0.22
60	0.36	0.50	0.14	0.29	0.39	0.36	0.34	0.12
90	1.21	0.68	0.84	0.88	1.15	0.57	0.89	0.25
120	0.99	1.00	1.39	0.95	0.86	0.57	0.96	0.26
125	7.06	4.89	6.60	6.53	5.23	6.13	6.07	0.85
130	11.15	7.04	9.87	9.99	7.46	7.70	8.87	1.68
140	16.33	11.11	13.83	15.90	11.49	11.06	13.29	2.42
150	19.98	14.26	16.45	19.33	14.60	14.06	16.45	2.63
180	27.82	21.93	23.00	26.03	23.32	22.27	24.06	2.34
240	37.53	32.83	32.38	35.58	34.03	31.11	33.91	2.33
300	44.77	41.12	38.77	42.19	42.00	37.97	41.14	2.48
360	50.51	46.97	49.73	49.84	48.22	42.44	47.95	2.99
420	54.73	51.36	56.06	53.40	52.45	46.18	52.36	3.45
480	58.95	55.52	62.55	58.89	56.88	50.28	57.18	4.13
540	63.37	59.65	67.85	61.44	62.41	54.26	61.50	4.48
600	66.79	64.21	71.79	65.43	66.58	56.78	65.26	4.89
660	70.02	67.65	75.47	69.22	70.25	59.04	68.61	5.38
720	73.14	71.62	79.04	72.68	73.66	60.94	71.85	5.94

Table 65. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XV in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	1.27	1.84	2.86	1.62	0.69	0.32	1.43	0.90
60	2.00	2.54	2.97	1.62	0.98	0.32	1.74	0.98
90	2.80	2.80	3.78	2.72	2.45	0.51	2.51	1.08
120	4.19	3.54	4.19	3.91	2.49	2.54	3.48	0.78
125	25.96	17.84	22.74	16.80	15.72	20.61	19.95	3.91
130	33.56	24.16	31.65	22.87	25.93	26.77	27.49	4.23
140	42.20	32.56	40.66	32.26	32.26	37.50	36.24	4.51
150	49.22	39.19	49.10	39.62	39.05	44.73	43.49	4.88
180	60.76	51.64	63.34	51.04	49.13	56.59	55.42	5.76
240	68.58	64.03	76.03	64.03	57.58	66.02	66.05	6.10
300	75.61	70.49	82.77	73.19	63.31	72.59	72.99	6.37
360	81.96	76.85	85.50	78.29	67.42	75.89	77.61	6.11
420	83.56	80.85	88.38	81.52	68.87	76.75	79.99	6.64
480	87.70	85.18	93.23	86.65	71.09	83.64	84.58	7.38
540	90.35	90.18	96.12	91.54	79.01	88.24	89.24	5.66
600	93.14	92.57	96.65	93.04	82.73	92.14	91.71	4.69
660	94.35	94.74	97.44	95.11	85.97	93.24	93.48	3.93
720	95.81	96.54	98.04	96.27	89.22	94.50	95.06	3.00

Table 66. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XVI in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.25	0.29	1.45	1.25	0.73	1.32	0.88	0.53
60	0.58	0.14	1.78	2.13	0.77	1.98	1.23	0.84
90	1.24	0.73	2.70	2.47	1.17	2.43	1.79	0.84
120	1.09	0.98	2.88	2.91	1.14	2.94	1.99	1.01
125	6.81	8.61	16.78	17.50	6.01	11.17	11.15	4.97
130	10.42	14.18	24.06	22.50	9.23	16.86	16.21	6.13
140	20.15	21.67	31.72	31.65	17.12	25.91	24.70	6.11
150	29.96	26.78	38.39	36.78	21.55	31.20	30.78	6.26
180	49.40	39.44	52.61	50.07	29.30	43.71	44.09	8.68
240	61.66	53.34	67.98	67.98	46.75	57.23	59.16	8.41
300	71.27	59.61	75.57	75.51	58.23	67.91	68.02	7.62
360	77.52	64.22	80.28	80.47	69.26	75.23	74.50	6.51
420	80.49	67.40	87.01	84.90	70.52	80.26	78.43	7.84
480	83.48	70.78	88.63	87.93	74.84	85.15	81.80	7.32
540	86.90	74.16	92.10	89.96	79.99	88.34	85.24	6.81
600	89.25	77.48	96.98	94.06	87.48	93.24	89.75	6.91
660	91.55	85.94	98.56	98.12	89.24	98.36	93.63	5.47
720	93.51	88.52	99.75	100.59	93.73	99.83	95.99	4.83

Table 67. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XVII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0	0	0	0	0.75	0.71	0.24	0.38
60	0.66	0.29	0.87	0	1.19	1.28	0.72	0.50
90	0.73	0.69	1.28	0.92	1.79	1.23	1.11	0.42
120	1.47	0.76	1.39	1.03	2.60	1.08	1.39	0.65
125	11.10	7.46	9.21	6.67	15.34	10.25	10.01	3.10
130	16.09	10.47	13.66	9.66	20.25	14.88	14.17	3.88
140	22.34	14.90	19.24	15.08	29.47	24.55	20.93	5.68
150	28.83	18.27	24.41	20.21	34.48	32.81	26.50	6.64
180	38.87	26.71	33.13	33.45	45.35	47.85	37.56	8.03
240	46.21	45.82	42.47	46.05	59.14	60.50	50.03	7.72
300	54.06	56.21	52.15	52.62	65.47	70.03	58.42	7.50
360	59.25	63.39	58.52	59.36	70.34	75.96	64.47	7.16
420	62.17	66.83	63.09	61.04	73.52	79.66	67.72	7.40
480	68.72	71.09	66.11	65.52	77.13	83.03	71.93	6.87
540	72.48	73.90	69.62	68.97	80.28	86.28	75.26	6.75
600	80.23	78.63	72.30	72.59	83.75	88.81	79.39	6.41
660	84.08	84.06	75.02	76.34	88.06	91.48	83.17	6.44
720	88.19	87.03	77.90	81.49	91.65	91.88	86.36	5.61

Table 68. Dissolution of Diclofenac Sodium from 10:(2.5+0.02) Diclofenac:(EC+chitosan) Solid Dispersion Tablet Prepared According to Formulation XVIII in 0.1 N HCl for the First Two Hours and in Phosphate Buffer pH 6.8 for the Following Ten Hours.

Time (minutes)	% dissolved						Average % dissolved	S.D. (%)
	1	2	3	4	5	6		
30	0.38	0.69	0.77	0.57	0.03	0.07	0.42	0.29
60	0.61	1.07	0.85	0.69	0.56	0.07	0.64	0.31
90	0.38	1.27	0.81	1.08	1.00	0.23	0.79	0.37
120	0.69	1.62	1.00	1.27	1.08	0.43	1.01	0.38
125	4.15	9.37	6.55	8.38	11.61	5.05	7.52	2.56
130	6.57	12.51	9.73	11.63	15.06	7.48	10.50	2.92
140	11.02	18.48	15.04	18.87	20.26	13.50	16.19	3.27
150	14.14	22.35	18.54	23.10	25.42	18.07	20.27	3.75
180	21.81	29.19	25.54	32.23	34.17	30.27	28.87	4.13
240	33.44	38.44	35.73	43.87	43.62	42.83	39.66	4.06
300	42.17	46.47	43.68	51.46	48.12	50.36	47.04	3.34
360	49.38	52.89	49.07	57.51	52.26	56.82	52.99	3.26
420	55.55	57.01	54.12	62.12	56.95	62.06	57.97	3.07
480	62.06	62.45	58.60	66.57	61.46	66.73	62.98	2.88
540	66.97	66.64	63.36	70.87	65.49	72.19	67.59	3.04
600	70.86	69.78	67.11	74.22	68.65	75.48	71.02	2.96
660	73.98	72.15	70.89	76.46	71.19	78.47	73.86	2.80
720	76.29	74.98	74.18	80.10	73.99	81.40	76.82	2.90

Table 69. Hardness of Diclofenac Sodium Tablets Prepared According to Formulations I- XVIII.

Formulation	Hardness (kp)					Average Hardness	S.D. (kp)
	1	2	3	4	5		
I	2.9	2.6	2.5	2.9	3.4	2.86	0.35
II	4.6	5.3	5	5	5.7	5.12	0.41
III	3	3.4	4.2	2.7	3.5	3.36	0.57
IV	5.5	6	5.9	5.4	6.2	5.80	0.34
V	3.2	3.6	3.8	2.4	3.2	3.24	0.54
VI	5.4	6.4	5.9	5.6	6.2	5.90	0.41
VII	3	3.2	2.2	3.3	3.1	2.96	0.44
VIII	6.8	6.1	5.4	7.3	5.2	6.16	0.90
IX	6.9	5.8	7.4	5.4	6.5	6.40	0.81
X	2.6	3.8	3.3	3.9	3.5	3.42	0.52
XI	5.7	6.6	5.3	6.4	5	5.80	0.69
XII	4.3	4.4	4.2	5.1	4.3	4.46	0.36
XIII	4.3	5	4.5	4.8	4	4.52	0.40
XIV	4.8	4.1	3.9	4.7	5.2	4.54	0.53
XV	4.2	4.6	5.2	4.6	4.3	4.58	0.39
XVI	5.1	4.9	5.4	5.1	4.7	5.04	0.26
XVII	4.5	5.1	5.2	5.3	6.2	5.26	0.61
XVIII	3.9	3.9	4.3	3.9	4.7	4.14	0.36

Table 70. Disintegration Time of Diclofenac Sodium Tablets Prepared According to Formulations I- XVIII

Formulation	Time (minutes)						Average Time	S.D. (minutes)
	1	2	3	4	5	6		
I	1.17	1.83	1.43	1.57	1.78	2.20	1.66	0.36
II	2.47	2.48	1.60	1.38	1.57	1.75	1.88	0.48
III	1.78	2.12	1.55	1.25	1.12	1.32	1.52	0.38
IV	1.25	1.20	1.75	1.52	2.28	2.38	1.73	0.51
V	1.18	0.97	1.08	1.25	0.98	1.30	1.13	0.14
VI	1.48	1.88	1.20	1.35	1.12	1.72	1.46	0.30
VII	0.72	0.98	0.92	1.53	1.80	0.72	1.11	0.45
VIII	1.32	2.85	1.62	1.68	1.78	1.57	1.80	0.54
IX	1.15	1.38	1.55	1.58	1.57	1.18	1.40	0.20
X	1.30	1.45	1.35	1.75	0.98	1.07	1.32	0.28
XI	0.88	1.55	1.97	2.47	1.25	1.55	1.61	0.55
XII	1.18	1.68	0.65	1.28	0.75	1.27	1.14	0.38
XIII	0.77	0.98	1.50	1.78	0.72	0.92	1.11	0.43
XIV	1.23	2.07	1.30	1.93	1.07	1.30	1.48	0.41
XV	1.08	1.27	0.95	1.03	1.20	1.83	1.23	0.32
XVI	1.23	1.78	0.70	0.95	1.33	1.93	1.32	0.47
XVII	1.37	1.45	0.72	0.90	0.98	1.85	1.21	0.42
XVIII	1.63	1.15	1.98	1.77	1.97	2.45	1.83	0.43

Table 71. Weight Variation of Diclofenac Sodium Tablets Prepared According to Formulations I-XVIII

Tablet no.	Weight (mg)								
	I	II	III	IV	V	VI	VII	VIII	IX
1	284.6	314.9	345.9	354.0	328.4	314.9	367.9	353.8	333.4
2	286.2	318.8	338.6	357.6	316.2	318.2	358.1	361.3	329.8
3	292.3	318.7	338.8	345.0	291.2	313.4	368.0	382.0	344.9
4	282.3	310.3	345.6	346.6	291.4	321.2	369.3	355.4	348.1
5	292.4	306.6	336.2	351.9	329.4	319.6	380.9	356.6	344.7
6	297.9	322.9	350.1	351.7	316.1	310.3	382.3	363.9	351.0
7	281.0	302.1	344.7	354.4	305.3	305.6	385.7	378.0	344.1
8	281.0	305.5	338.3	349.9	312.0	319.3	379.5	365.7	347.9
9	296.9	312.1	348.7	353.0	321.7	308.1	384.4	362.8	332.1
10	293.8	320.7	344.5	342.9	313.3	309.5	382.6	370.1	343.5
11	298.3	323.7	346.6	351.6	306.9	313.6	380.5	373.3	326.2
12	286.8	316.7	340.0	344.9	291.9	321.7	370.4	365.8	335.6
13	291.6	314.5	335.7	346.8	322.4	318.5	378.6	359.8	343.9
14	296.3	316.4	341.7	345.9	335.8	317.8	365.5	380.8	336.7
15	279.5	312.1	357.3	351.0	316.2	309.1	374.8	375.6	340.5
16	285.3	317.5	359.1	343.0	324.8	312.3	380.9	382.1	351.9
17	292.3	309.6	360.4	351.0	308.7	320.2	384.7	370.5	326.0
18	283.6	319.7	353.5	355.6	315.2	308.6	369.7	359.7	321.3
19	286.6	311.6	336.4	344.9	300.1	320.3	371.3	372.9	320.3
20	283.9	320.0	345.2	344.2	306.4	324.5	379.9	373.5	349.1
Av. Wt.	288.6	314.7	345.4	349.3	312.7	315.3	375.8	368.2	338.6
S.D.	6.12	5.90	7.60	4.49	12.72	5.49	7.69	8.99	9.96
%Variation	2.12	1.88	2.20	1.29	4.07	1.74	2.05	2.44	2.94

Tablet no.	Weight (mg)								
	X	XI	XII	XIII	XIV	XV	XVI	XVII	XVIII
1	330.3	370.5	301.0	318.4	335.4	332.4	323.6	336.6	341.2
2	320.3	354.9	306.8	316.3	345.5	340.2	344.3	324.2	339.8
3	334.2	379.2	308.2	336.3	336.9	316.7	322.1	337.3	340.8
4	348.3	370.4	314.4	312.5	341.1	330.4	321.5	323.2	342.2
5	316.8	381.1	304.0	312.7	334.7	322.3	333.3	331.8	343.3
6	342.9	374.5	300.6	331.2	339.3	329.8	333.9	327.1	350.8
7	329.8	362.0	310.5	338.9	324.9	319.6	330.6	338.8	326.8
8	338.1	373.2	313.6	330.2	342.7	321.6	318.7	335.8	341.8
9	330.0	370.9	303.5	337.8	338.0	320.9	330.5	344.1	342.8
10	337.9	384.5	304.1	333.6	336.3	321.9	329.6	345.2	338.7
11	338.5	379.3	307.2	351.8	335.8	325.2	312.9	346.1	347.8
12	328.2	373.8	305.0	319.0	339.7	318.8	345.9	337.7	347.5
13	338.7	374.0	313.8	348.7	342.6	323.4	316.3	333.5	338.3
14	324.0	369.3	305.2	351.6	344.9	331.2	344.1	331.6	344.1
15	327.7	384.9	303.2	317.5	343.2	324.4	327.1	331.7	337.3
16	329.1	359.2	302.6	351.2	328.6	327.0	329.1	322.1	341.9
17	328.6	366.3	307.2	316.4	325.0	335.1	335.6	337.6	344.6
18	343.7	363.0	311.9	313.2	339.2	332.4	327.5	347.9	334.3
19	326.5	378.2	308.0	319.2	347.5	327.1	315.1	317.6	338.5
20	323.0	372.1	317.1	323.5	317.8	323.8	342.9	334.4	339.1
Av. Wt.	331.8	372.1	307.4	329.0	337.0	326.2	329.2	334.2	341.1
S.D.	8.25	8.10	4.76	14.04	7.68	6.06	9.97	8.35	5.14
%Variation	2.49	2.18	1.55	4.27	2.28	1.86	3.03	2.50	1.51



VITA

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