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**DETERMINATION OF DISPERSANTS IN GASOLINE  
AND DIESEL OIL**

**Mr. Rungroj Ampha**

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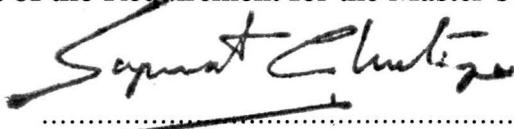
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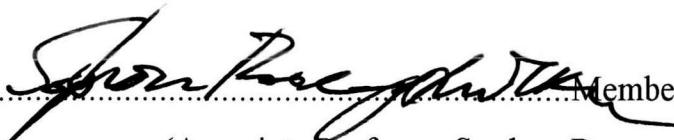
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พิมพ์ต้นฉบับที่ดัดย่อวิทยานิพนธ์ภายในการอบรมสีเขียวนี้เพียงแผ่นเดียว

รุ่งโรจน์ อําภา : การหาปริมาณสารเติมแต่งประเภทสารช่วยกระจายตัวในน้ำมันแก๊โซลีนและดีเซล (DETERMINATION OF DISPERSANTS IN GASOLINE AND DIESEL OIL)

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ในงานวิจัยนี้ได้ศึกษาและพัฒนาวิธีการวิเคราะห์เชิงปริมาณของสารเติมแต่งประเภทสารช่วยกระจายตัวในน้ำมันแก๊โซลีนและดีเซล โดยใช้เทคนิค HPLC/GPC ซึ่งเป็นการวิเคราะห์สารที่มีน้ำหนักโมเลกุลสูงในน้ำมันดังกล่าว สารที่มีน้ำหนักโมเลกุลสูงนี้คือสารโพลิเมอร์ เป็นองค์ประกอบหลักในสารเติมแต่งประเภทสารช่วยกระจายตัว แต่ไม่มีในน้ำมันพื้นฐาน เทคนิค HPLC/GPC นี้จึงเป็นการวิเคราะห์โดยทางตรงและไม่ขึ้นกับน้ำมันพื้นฐานหรือสารเติมแต่งชนิดอื่นที่มีขนาดโมเลกุลเล็ก ดังนั้นวิธีการนี้จึงให้ผลการวิเคราะห์ที่รวดเร็วและถูกต้อง ซึ่งมีความคลาดเคลื่อนไม่เกิน 5%

เทคนิค HPLC/GPC ในงานวิจัยนี้มีสภาวะที่เหมาะสมคือ คอลัมน์ชนิด PLgel 5  $\mu\text{m}$  50 A 300x7.5 mm อุณหภูมิเครื่องตรวจวัดที่ 100°C. อัตราการไหลของก๊าซในไทรเจน 8 l/min และอัตราการไหลของ THF ซึ่งใช้เป็นวัสดุภาคเคลื่อนที่ 1 ml/min สำหรับน้ำมันดีเซลซึ่งมีความจำเป็นต้องแยกน้ำมันพื้นฐานออกจากน้ำมันนี้ สภาวะที่เหมาะสมคือ ใช้ตัวคุดชับเป็น Alumina neutral 2 g Hexane 10 ml THF 10 ml และใช้น้ำมันตัวอย่าง 25 ml. การหาปริมาณสารช่วยกระจายตัวทำได้โดยการเปรียบเทียบพื้นที่ใต้พิกัดของตัวอย่างน้ำมันที่ต้องการวิเคราะห์กับกราฟมาตรฐานของน้ำมันที่รู้ความเข้มข้นที่แน่นอน

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PETROCHEMISTRY

# # KEY WORD: MAJOR  
DISPERSANT / GASOLINE ADDITIVE /  
DIESEL ADDITIVE.

RUNGROJ AMPHA : DETERMINATION OF DISPERSANTS  
IN GASOLINE AND DIESEL OIL.

THESIS ADVISOR : ASSIST. PROF. AMORN PETSOM, Ph.D.  
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This research is intended to use in the quantitative determination of dispersant additive in gasoline and diesel oil by HPLC/GPC method. This method is used to determine the high molecular weight as polymer which in dispersant package but did not in base oil. The method is directed measurement and is independent of base oil or other small additive. Therefore the method is very accurate, fast and reproducible. The repeatability is more than 95%. The optimum conditions in HPLC/GPC method were PLgel 5  $\mu\text{m}$  50 A 300x7.5 mm, 100°C of the EMD temperature, 8 l/min of Nitrogen gas flow rate and 1 ml/min of THF as mobile phase flow rate. In diesel case it must be separated dispersant molecules away from base diesel with conditions such as 2 g. Alumina neutral as absorbent, 10 ml Hexane, 10 ml THF and 25 ml diesel sample.

The concentration of dispersant additive in unknown sample was determined by compared the peak area of the first peak in unknown sample with standard calibration curve of known sample.

ภาควิชา ศึกษาเชิงเคมีและเคมีอินทรีย์ รายมือชื่อนักศึกษา \_\_\_\_\_  
สาขาวิชา ชีวเคมี \_\_\_\_\_ ลายมือชื่ออาจารย์ที่ปรึกษา \_\_\_\_\_  
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## **LIST OF ABBREVIATIONS**

A	=	Angstrom
°C	=	degree of celcius
cm <sup>-1</sup>	=	Wavenumber unit (reciprocal centimetre)
EMD	=	Evaporative Mass Detector
g	=	gram
GPC	=	Gel Permeation Chromatography
HPLC	=	High Performance Liquid Chromatography
IR	=	Infrared
µl	=	microlitre
l/min	=	litre per minute
ml/min	=	millilitre per minute
mm	=	millimetre
NMR	=	Nuclear Magnetic Resonance Spectroscopy
ppm	=	part per million
THF	=	Tetrahydrofuran
UV	=	Ultraviolet
UGP	=	unlead premium gasoline
ULG	=	unlead gasoline
ULR	=	unlead regular gasoline
wt/v	=	weight by volume
wt/wt	=	weight by weight
%	=	percent