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APPENDIX

APPENDIX A

Assumptions and calculation procedures

To facilitate the calculations, some valid assumptions were made as follows:

- 1) All the gaseous behaviors obey the ideal gas law.
- 2) Pressure drop across the system is very small and can be negligible.
- 3) The pressure in the system equals atmospheric pressure (1 atm.)
- 4) The temperature change due to the reactions is very small and can be negligible. All experiments are assumed to be carried out at the ambient temperature.
- 5) The flow rate change across the reactor due to the variation in the gaseous compositions during the reaction time is very small and is assumed to be negligible.

The total molar flow rate of the gaseous stream can be calculated from the following equation:

$$N = \left(\frac{P}{RT}\right) \times q$$

where

- P = Total pressure of the system (i.e., 1 atm)
- q = Total volumetric flow rate (determined by using soap bubble meter)
- R = Gas constant

T = Absolute ambient temperature (K)

With this, the molar flow rate of each component can also be determined by multiplying its percent volume derived from the GC analysis with the total molar flow rate.

The conversion is defined generally as:

%Conversion =
$$\left(\frac{\text{Mole reactant In} - \text{Mole reactant Out}}{\text{Mole reactant In}}\right) \times 100$$

The percent selectivity of each product is, however, defined strictly on the basis of the amount of carbon converted from the reactant into any specified products. In this case, the product selectivity was defined as follows,

When methane was the reactant,

%C₂ Selectivity =
$$2 \times \left(\frac{\text{Mole of C}_2}{\text{Mole of CH}_4} \frac{\text{produced}}{\text{converted}}\right) \times 100$$

%C₃ Selectivity =
$$3 \times \left(\frac{\text{Mole of C}_3 \text{ produced}}{\text{Mole of CH}_4 \text{ converted}}\right) \times 100$$

and

%C₄ Selectivity =
$$4 \times \left(\frac{\text{Mole of C}_4 \text{ produced}}{\text{Mole of CH}_4 \text{ converted}}\right) \times 100$$

Here, the number "2", "3" or "4" in the above equations can be viewed as the ratio of the number of carbon atoms in the product divided by the number of the carbon atoms in the reactant. The product selectivity for the case of either ethane or propane was the reactant were also defined in the similar ways except for the change in the factor of the carbon ratio. Thus, as a general terminology, the product selectivity is defined as:

%C_P Selectivity =
$$\left[\frac{P}{R}\right] \times \left(\frac{\text{Mole of } C_{P} \text{ produced}}{\text{Mole of } C_{R} \text{ converted}}\right) \times 100$$

where

- P = number of carbon atom in product
- R = number of carbon atom in reactant (i.e., R=1 for the case of methane)

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APPENDIX B

Experimental Data

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Table B .	1 Methane	conversion	and produc	t selectivities	for pure	methane	inlet
	system a	t different v	oltages (tot	al inlet flow i	tate = 20	ml/min)	

Voltage	Methane	Pro	Product Selectivities (%)			
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane	
3750	0.470	0.000	21.332	0.000	0.000	
4500	7.980	4.574	33.701	0.966	4.927	
5000	8.557	4.254	36.168	11.741	5.938	
6250	13.814	1.701	36.353	16.192	7.430	
8750	22.185	1.762	33.691	15.707	9.821	
10937	24.947	1.713	33.139	15.961	10.267	

Voltage	Methane	Product Selectivities (%)				
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane	
4500	2.330	10.792	34.660	0.000	0.000	
6250	6.443	3.030	39.231	14.923	5.165	
8750	9.398	2.655	39.424	16.388	6.759	
10937	10.493	2.667	39.463	16.420	7.383	

Table B.2 Methane conversion and product selectivities for pure methane inletsystem at different voltages (total inlet flow rate = 40 ml/min)

Table B.3 Methane conversion and product selectivities for pure methane inletsystem at different flow rates (applied voltage = 6250 V)

Voltage Methane		Product Selectivities (%)				
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane	
6250	23.052	1.907	34.566	15.670	10.136	
6250	9.242	3.091	34.706	13.488	5.480	
6250	4.057	3.642	25.355	8.423	0.000	

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Table B.4 Methane conversion and product selectivities for pure methane inletsystem at different voltages (total flow rate = 20 ml/min; immediatevoltage rising mode)

Voltage	Methane	Product Selectivities (%)			
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane
4500	8.844	4.787	35.165	11.336	6.052
6250	23.052	1.907	34.566	15.670	10.136
7500	26.744	1.616	33.160	15.765	10.647

Table B.5 Methane conversion and product selectivities for the inlet system ofmethane and helium mixture at different voltages (total inlet flowrate = 20 ml/min; $CH_4/He = 1:1$)

Voltage	ltage Methane		Product Selectivities (%)					
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane			
3750	13.137	0.000	27.641	12.123	4.673			
5000	30.696	0.000	21.449	10.187	4.267			
6250	29.230	0.000	30.365	15.258	8.425			

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Table B.6 Methane conversion and product selectivities for the inlet system ofmethane and helium mixture at different voltages (total inlet flowrate = 20 ml/min; $CH_4/He = 3:1$)

Voltage	Methane	Product Selectivities (%)				
(V)	Conversion (%)	Ethylene	Ethane	Propane	Butane	
3750	5.356	4.207	32.439	7.989	2.879	
5000	9.757	2.282	39.275	16.434	7.649	
6250	9.818	2.219	39.343	16.538	7.628	

Table B.7 Methane conversion and product selectivities for the inlet system ofmethane and ethane mixture at different voltages (total inlet flowrate = 20 ml/min)

Ethane	Voltage	Methane	Ethane Product Selecti Content			ties (%)
Content in Feed (%)	(V)	Conv. (%)	in Outlet Stream (%)	Ethylene	Propane	Butane
10.92	4500	8.46	10.51	10.38	24.52	12.46
10.92	6250	24.08	9.69	3.53	25.98	18.57
20.40	4500	7.77	17.72	17.40	43.42	30.03
20.40	6250	23.05	13.70	5.41	36.59	28.11

Table B.8 Ethane conversion and product selectivities for the inlet system ofethane and helium mixture at different voltages (total inlet flow rate= 20 ml/min; 20 % ethane in helium)

Voltage Ethane		Product Selectivities (%)					
(V)	Conversion (%)	Methane	1ethane Ethylene		Butane		
5000	40.32	1.42	3.23	13.33	25.72		
6250	49.66	2.90	3.35	13.79	24.19		

Table B.9 Propane conversion and product selectivities for the inlet system ofpropane and helium mixture at different voltages (total inlet flowrate = 20 ml/min; 20 % propane in helium)

Voltage	Propane	Product Selectivities (%)						
(V)	Conversion (%)	Methane	Ethylene	Ethane	Propylene	Butane		
5000	36.72	2.44	5.55	11.81	5.22	11.86		
6250	49.82	3.86	5.15	11.60	3.47	11.21		

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