# PREPARATION AND CHARACTERIZATION OF CHITIN WHISKER REINFORCED NANOCOMPOSITE FILMS

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## บทคัดย่อ

จิตราวดี ศรีอุปโย: การเตรียมและการศึกษาคุณสมบัติของแผ่นฟิล์มที่เสริมแรงด้วยเส้น ใยใคตินขนาดเล็ก (Preparation and Characterization of Chitin Whisker Reinforced Nanocomposite Films) อ. ที่ปรึกษา: ผศ. ดร. รัตนา รุจิรวนิช และ ศ. จอห์น แบลกเวล 80หน้า ISBN 974-9651-53-7

งานวิจัยนี้ศึกษาคุณสมบัติของแผ่นฟิล์มโพลิไวนิลแอลกอฮอล์และแผ่นฟิล์มใคโตซานที่ มีการเสริมแรงด้วยเส้นใยไคตินขนาดสั้น ซึ่งฟิล์มที่มีการเสริมแรงนี้เตรียมได้จากการทำให้แห้งใน แม่แบบพลาสติก เส้นใยไคตินขนาดสั้นเตรียมได้การการย่อยไคตินจากเปลือกกุ้งด้วยกรด เส้นใย ไคตินขนาดสั้นที่เตรียมได้มีความยาวระหว่าง 150-800 นาโนเมตรและมีความกว้างระหว่าง 5–70 นาโนเมตร ซึ่งสังเกตได้จากกล้องทรานสมิทชั่นอิเลคตรอนไมโครสโคป ปริมาณความเป็น ผลึกของแผ่นฟิล์มวิเคราะห์ได้โดยเครื่องเอ็กซ์เรย์ดิฟเฟรคชั่นโฟโตมิเตอร์ พบว่าเมื่อปริมาณเส้นใย ไคตินขนาดสั้นในแผ่นฟิล์มเพิ่มขึ้นปริมาณความเป็นผลึกของแผ่นฟิล์มก็จะเพิ่มขึ้นด้วย เมื่อศึกษา สมบัติทางกลของแผ่นฟิล์ม พบว่าแผ่นฟิล์มที่เสริมแรงด้วยเส้นใยไคตินขนาดสั้นจะมีสมบัติทางกลดีกว่าแผ่นฟิล์มที่ไม่มีการเสริมแรง การปรับปรุงสมบัติของแผ่นฟิล์มเพื่อเพิ่มความสามารถใน การทนต่อการละลายในน้ำทำได้โดยการให้ความร้อนต่อแผ่นฟิล์ม จากการให้ความร้อนต่อแผ่นฟิล์ม พบว่าแผ่นฟิล์มสามารถทนต่อการละลายในน้ำได้ในระยะเวลาที่นานขึ้นและปริมาณน้ำหนัก ที่หายของแผ่นฟิล์มในน้ำได้ลดปริมาณลง นอกจากนี้ก่าการบวมน้ำและปริมาณน้ำหนักที่หายไปของแผ่น ฟิล์มจะลดลงเมื่อไริบาณเส้นใยไคตินขนาดสั้นในแผ่นฟิล์มเพิ่มขึ้น

#### **ABSTRACT**

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Chitin whisker-reinforced poly (vinyl alcohol) (PVA) and chitosan nanocomposite films were prepared by solution-casting technique. The chitin whisker was prepared by acid hydrolysis of chitin from shrimp shell. Whiskers have a length ranging from 150 nm to 800 nm and a width ranging from 5 nm to 70 nm as observed by TEM. The XRD results showed the increase in relative crystallinity of both nanocomposite films as whisker content increased. The mechanical properties of chitin whisker-reinforced PVA and chitosan films were found to be improved as compared to the unreinforced films. Heat treatment was used to create crosslinks within the films in order to prolong dissolution time and to decrease percent weight loss of films in water. In addition, degree of swelling and percent weight loss of nanocomposite films decreased with increasing whisker content.

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