

APPENDICES

APPENDIX A Standard curve and sample's curve of GPC (room temp.)

Standard curve of GPC (room temp.)

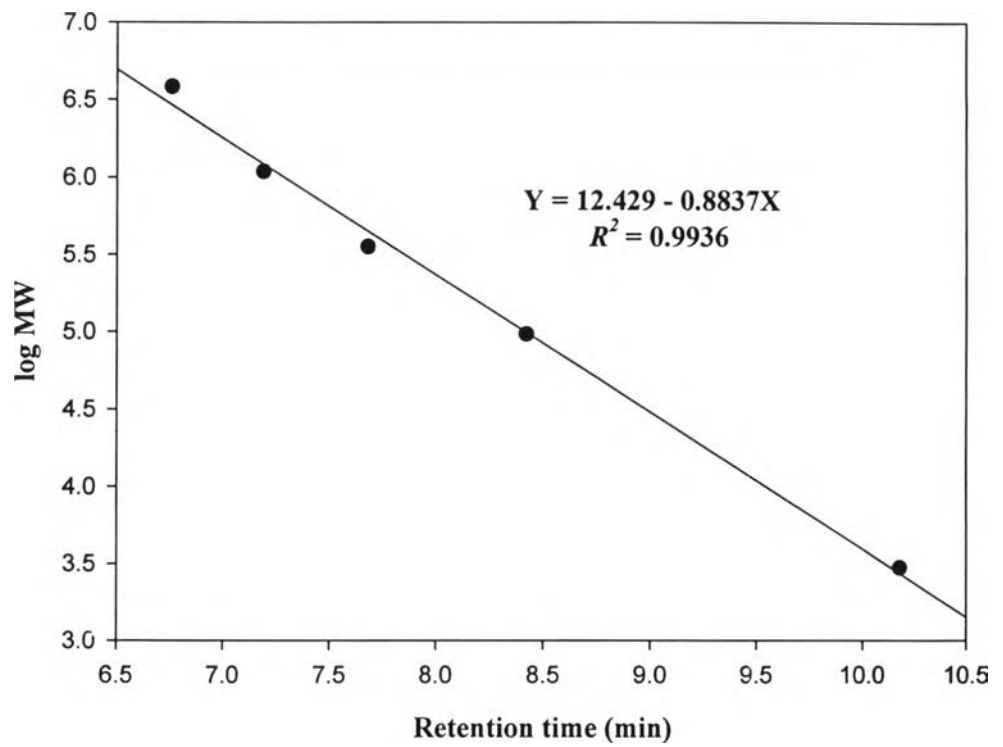


Figure A1 Standard curve of polystyrene standard in THF by GPC (room temp.).

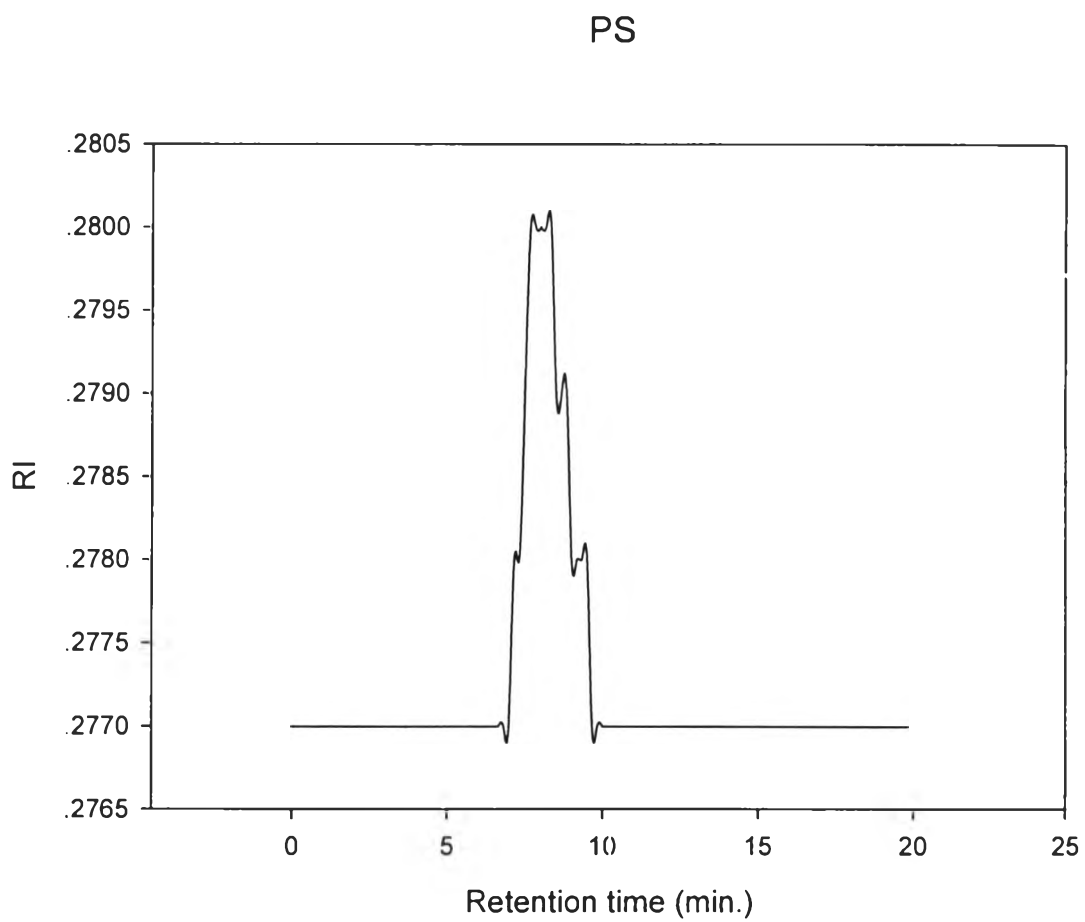


Figure A2 GPC curve of polystyrene.

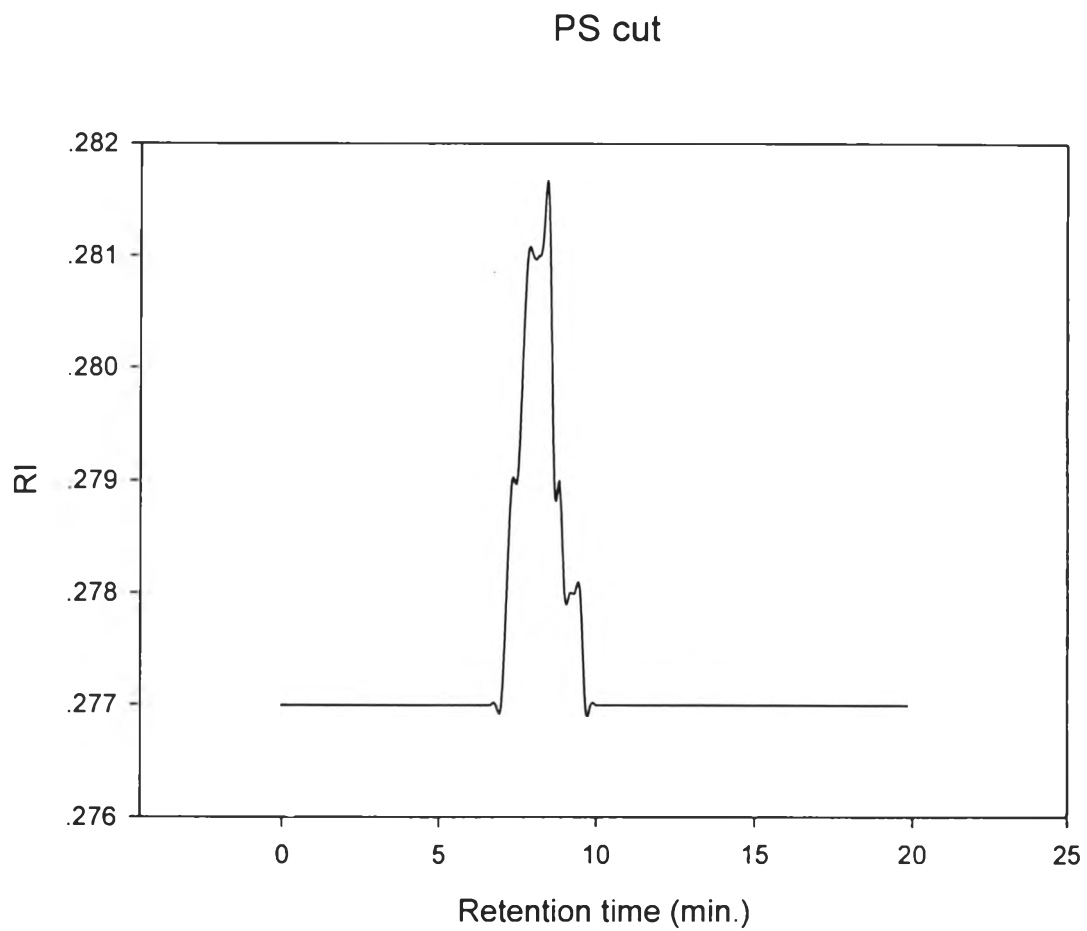


Figure A3 GPC curve of polystyrene that was cut chain by dicumyl peroxide 0.5% (w/w).

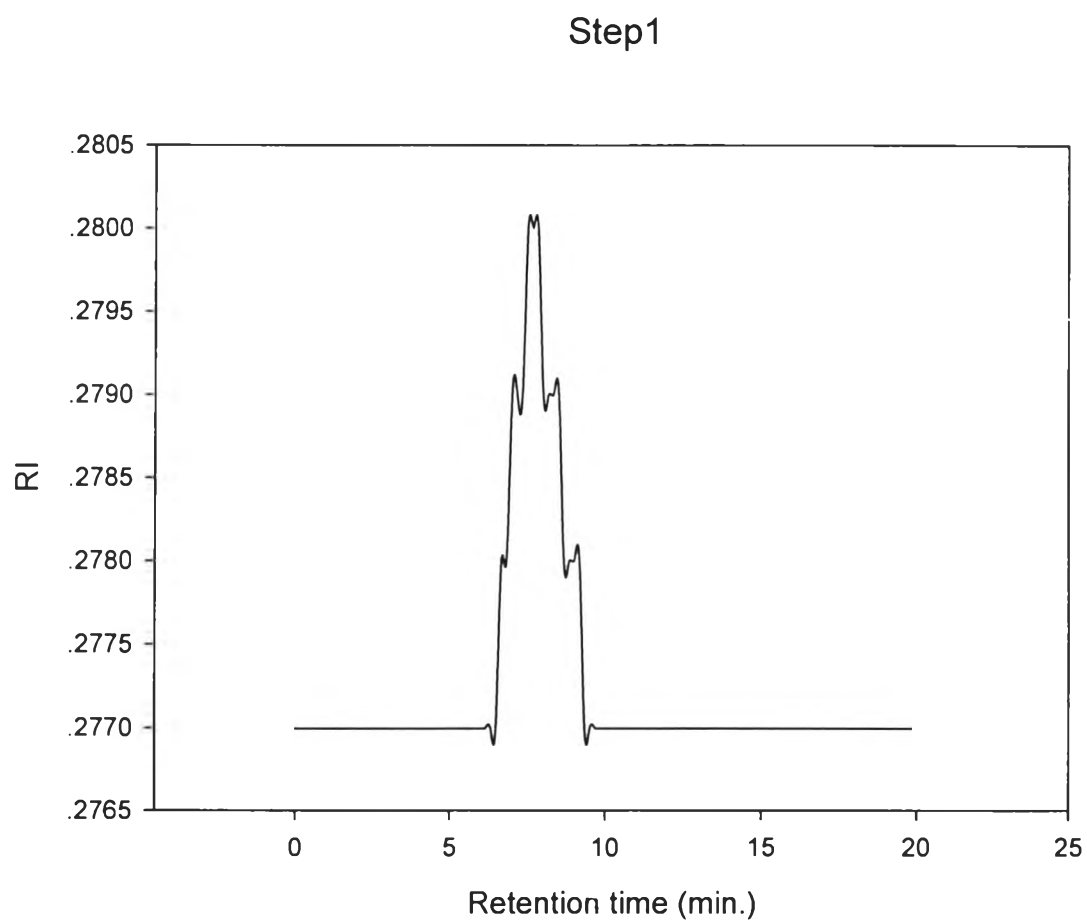


Figure A4 GPC curve of ring-acylated polystyrene.

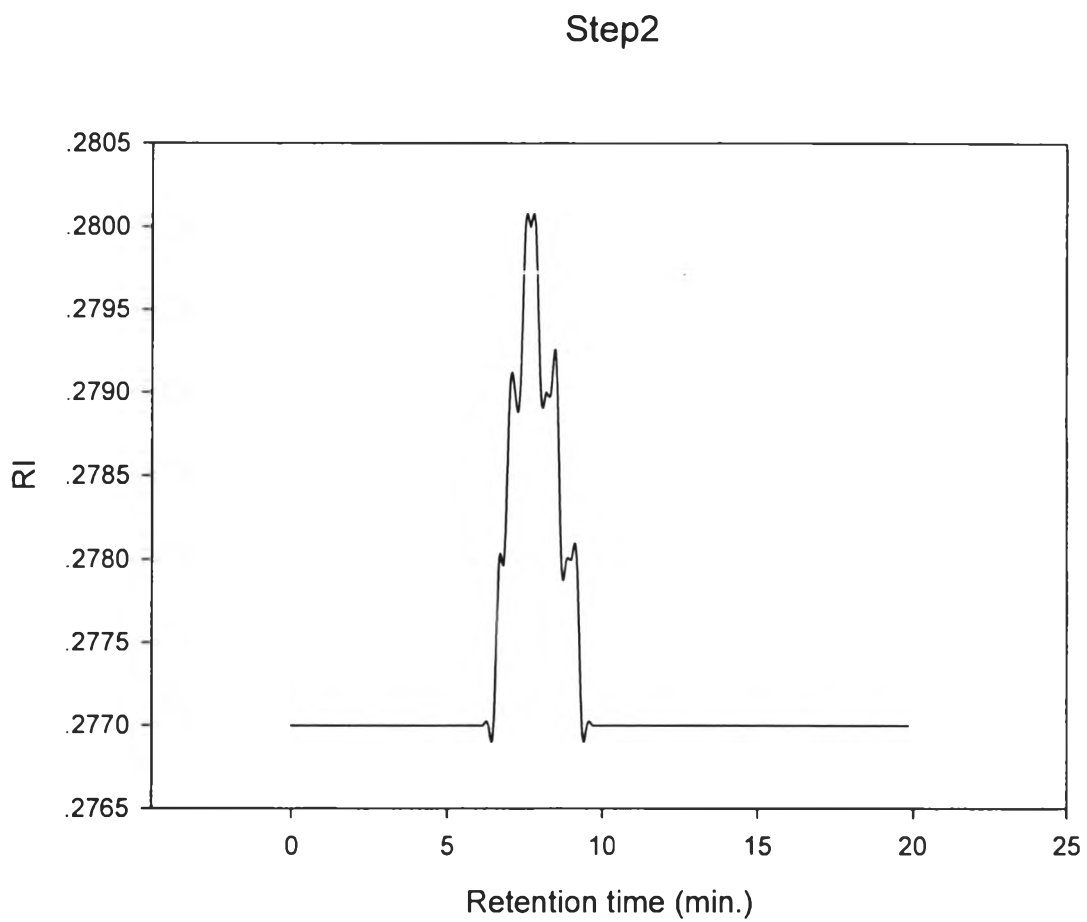


Figure A5 GPC curve of polystyrene ring substituted with 1-hydroxypropyl group.

PS-g-PCL ratio 1:1

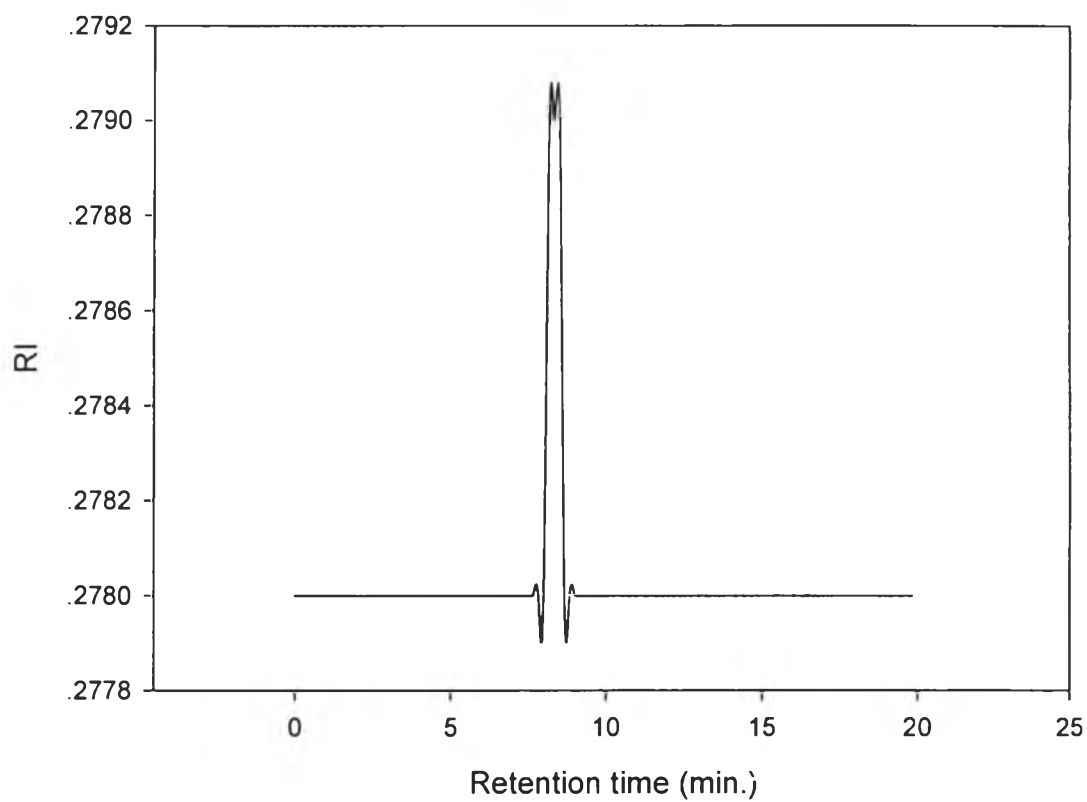


Figure A6 GPC curve of PS-g-PCL in ratio 1:1.

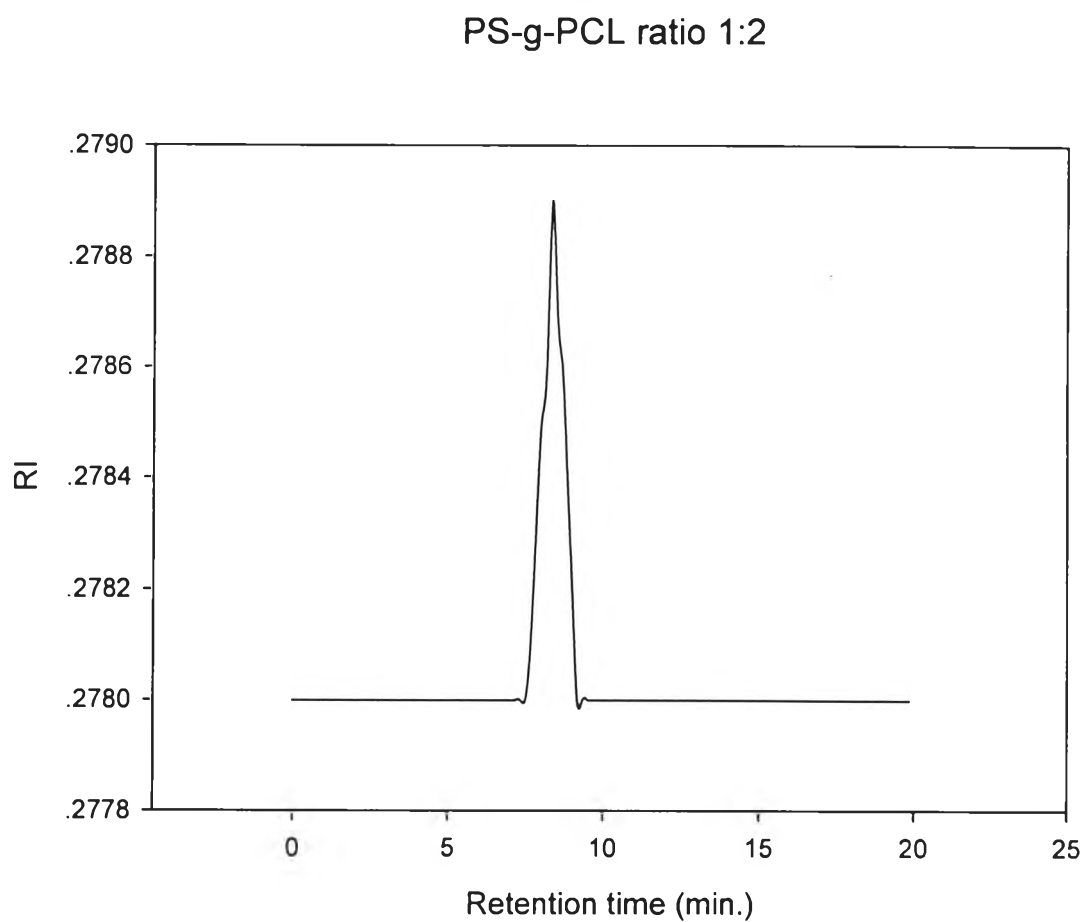


Figure A7 GPC curve of PS-g-PCL in ratio 1:2.

PS-g-PCL ratio 1:3

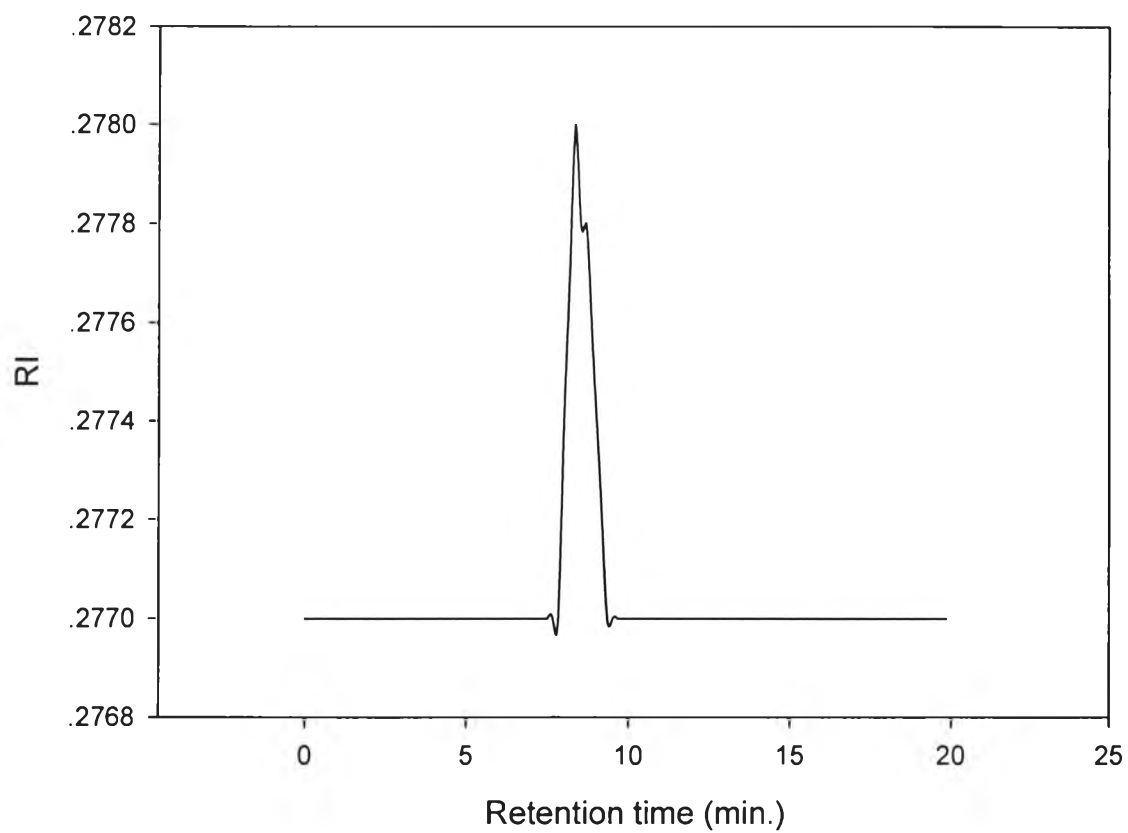


Figure A8 GPC curve of PS-g-PCL in ratio 1:3.

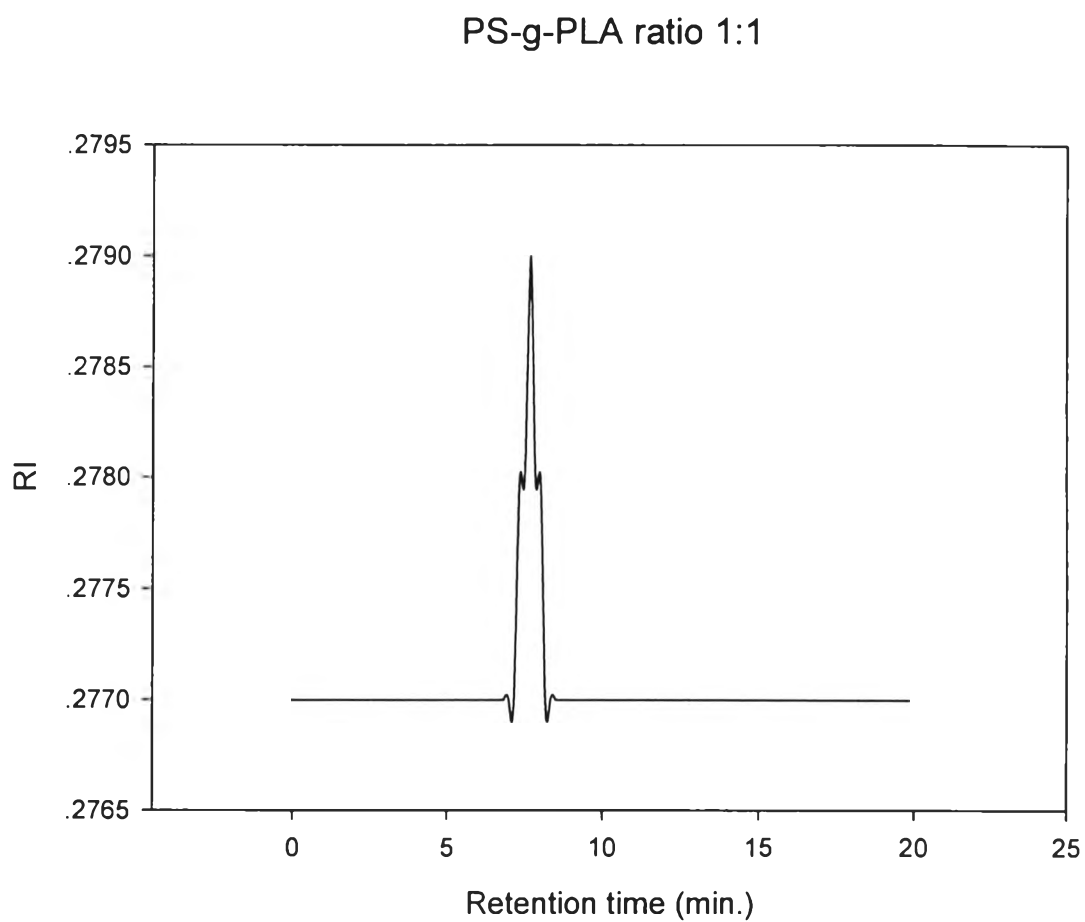


Figure A9 GPC curve of PS-g-PLA in ratio 1:1.

PS-g-PLA ratio 1:2

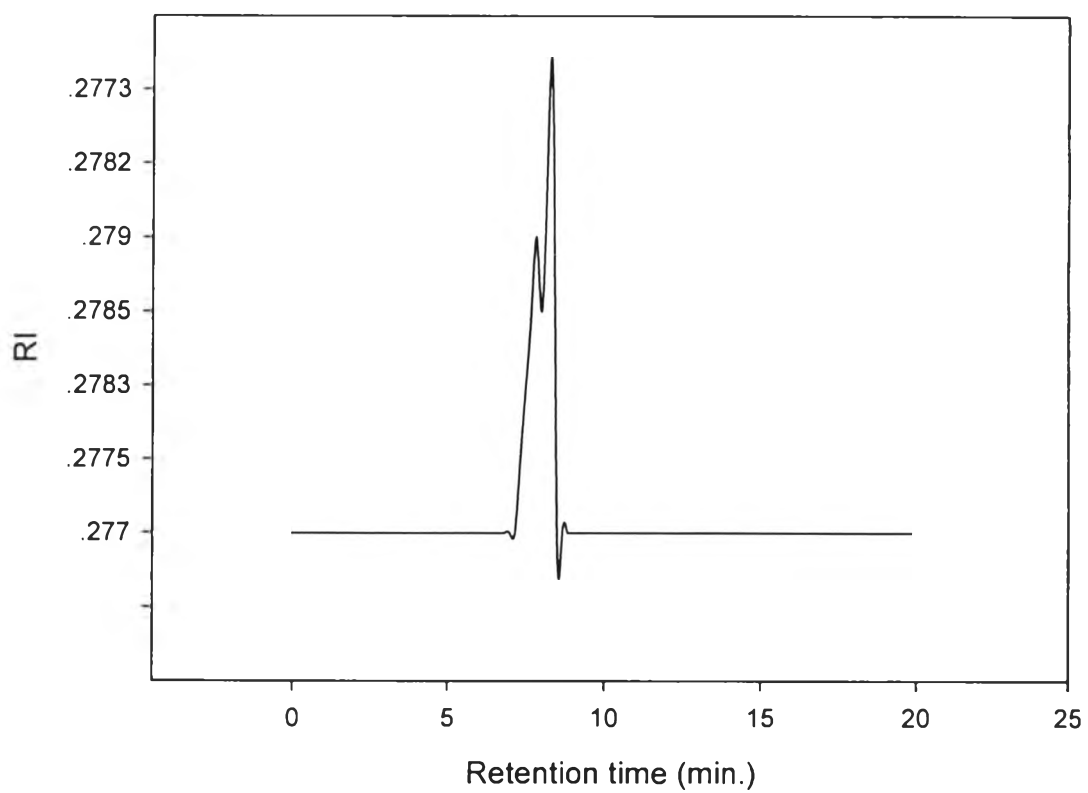


Figure A10 GPC curve of PS-g-PLA in ratio 1:2.

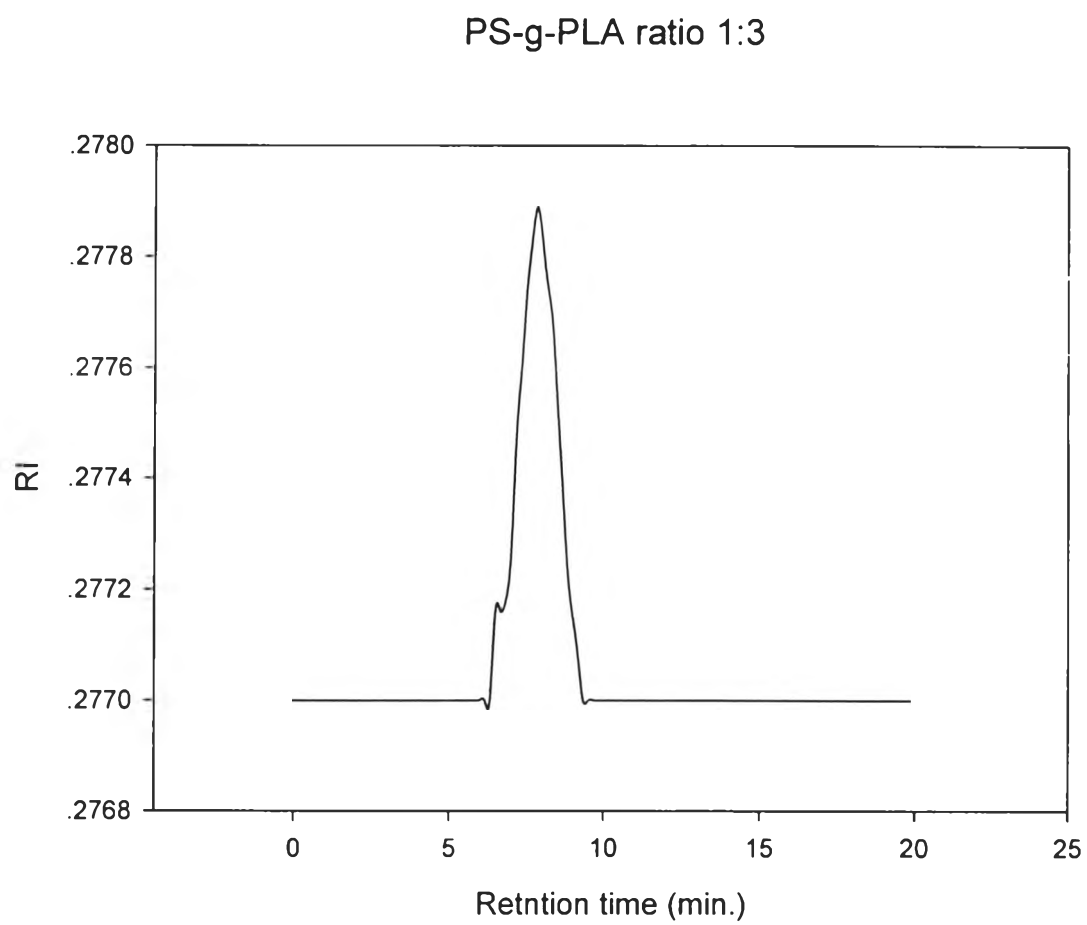


Figure A11 GPC curve of PS-g-PLA in ratio 1:3.

PS-g-Nylon6 ratio 1:1

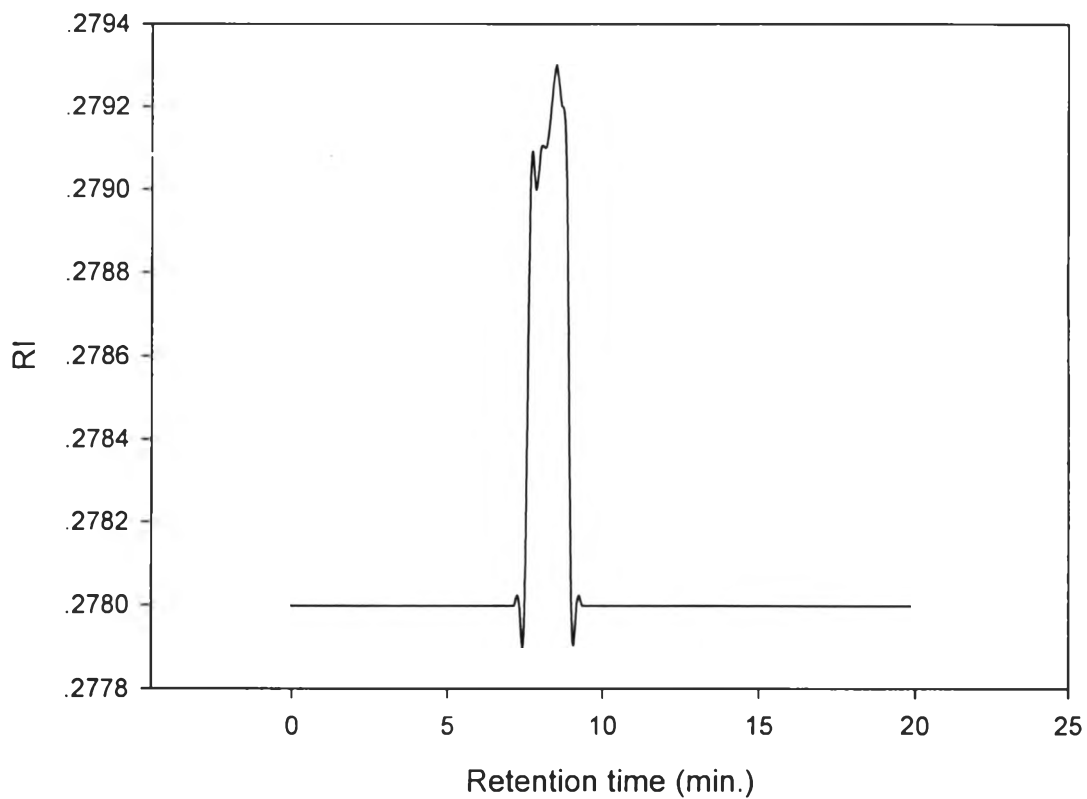


Figure A12 GPC curve of PS-g-Nylon6 in ratio 1:1.

PS-g-Nylon6 ratio 1:2

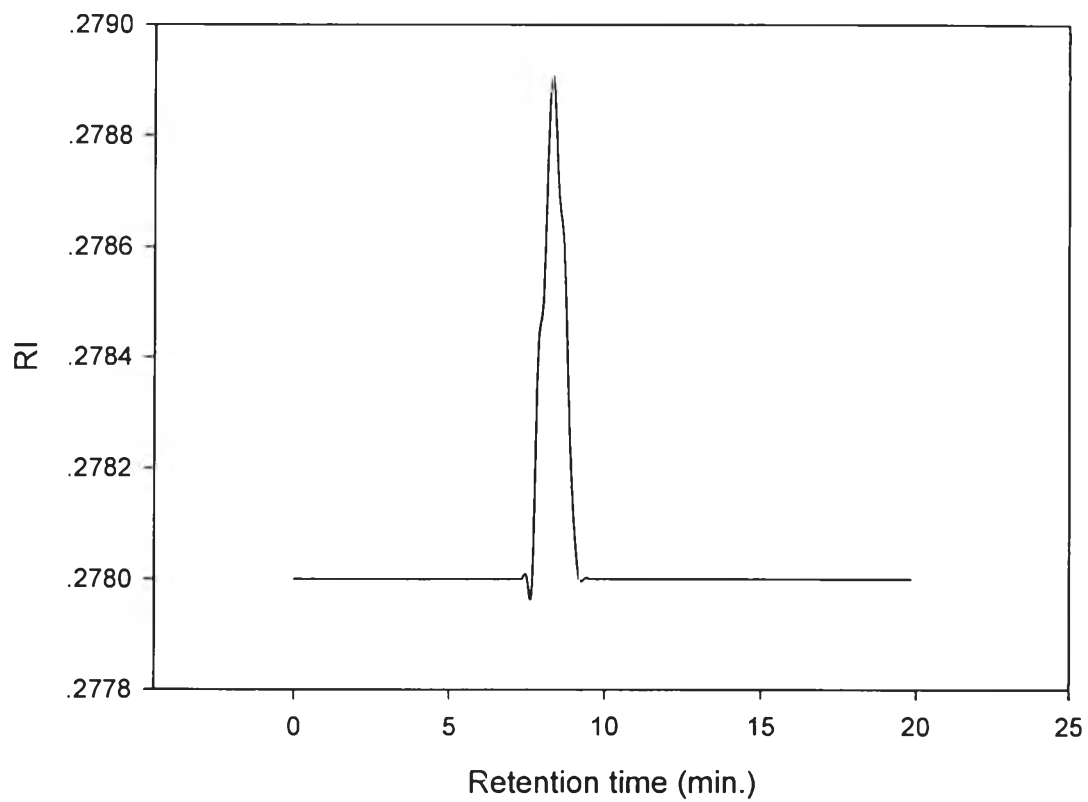


Figure A13 GPC curve of PS-g-Nylon6 in ratio 1:2.

PS-g-Nylon6 ratio 1:3

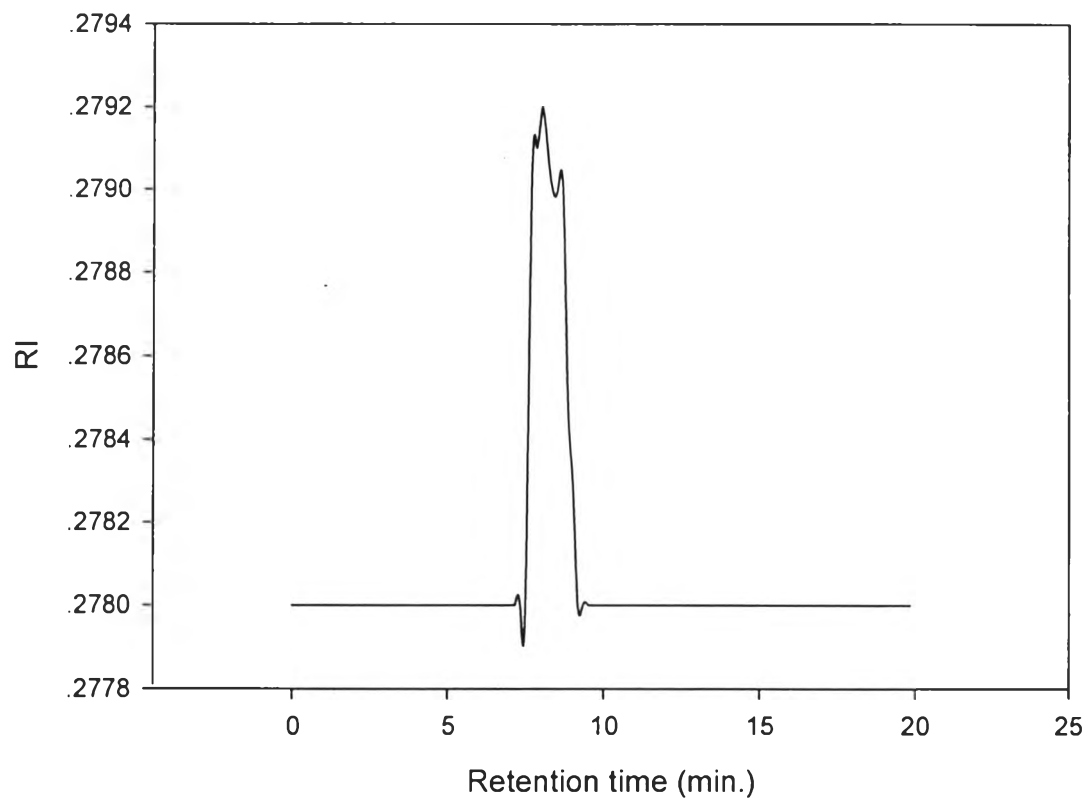
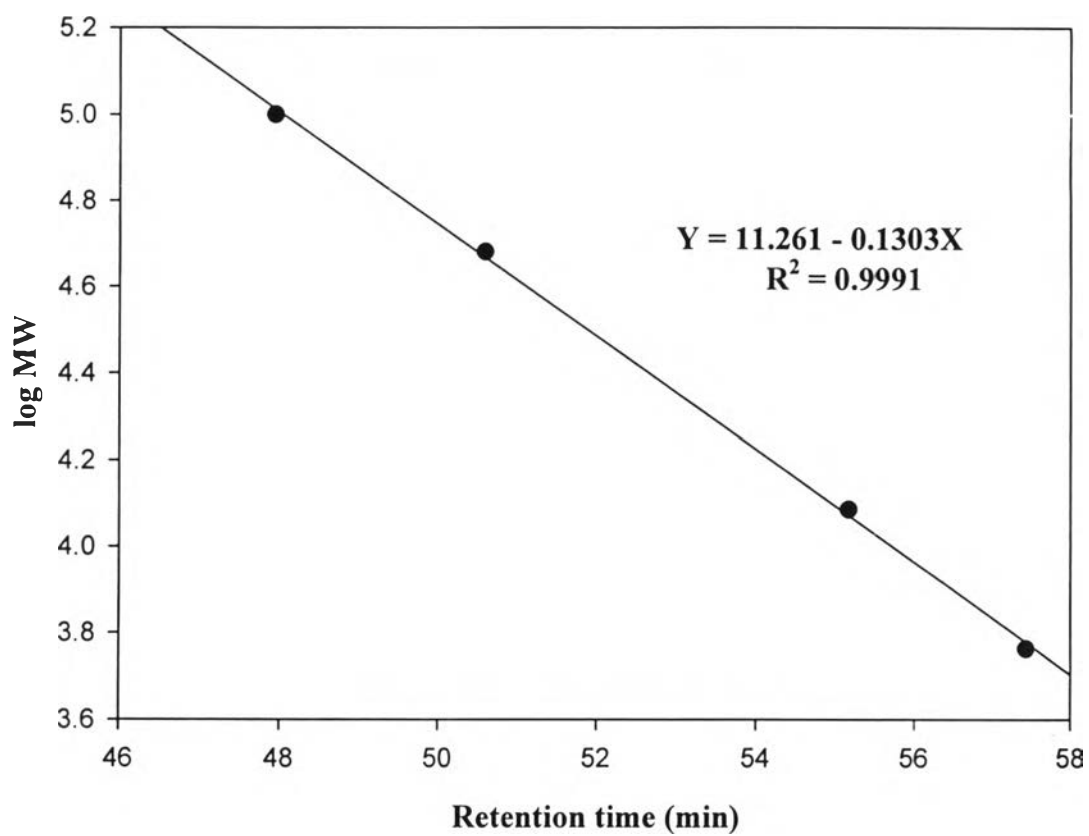


Figure A14 GPC curve of PS-g-Nylon6 in ratio 1:3.

APPENDIX B Standard curve of GPC (water)**Standard curve of GPC (water)****Figure B1** Standard curve of glucose standard in water by GPC (water).

APPENDIX C NMR spectrum of graft copolymer and precursor polymer from paper

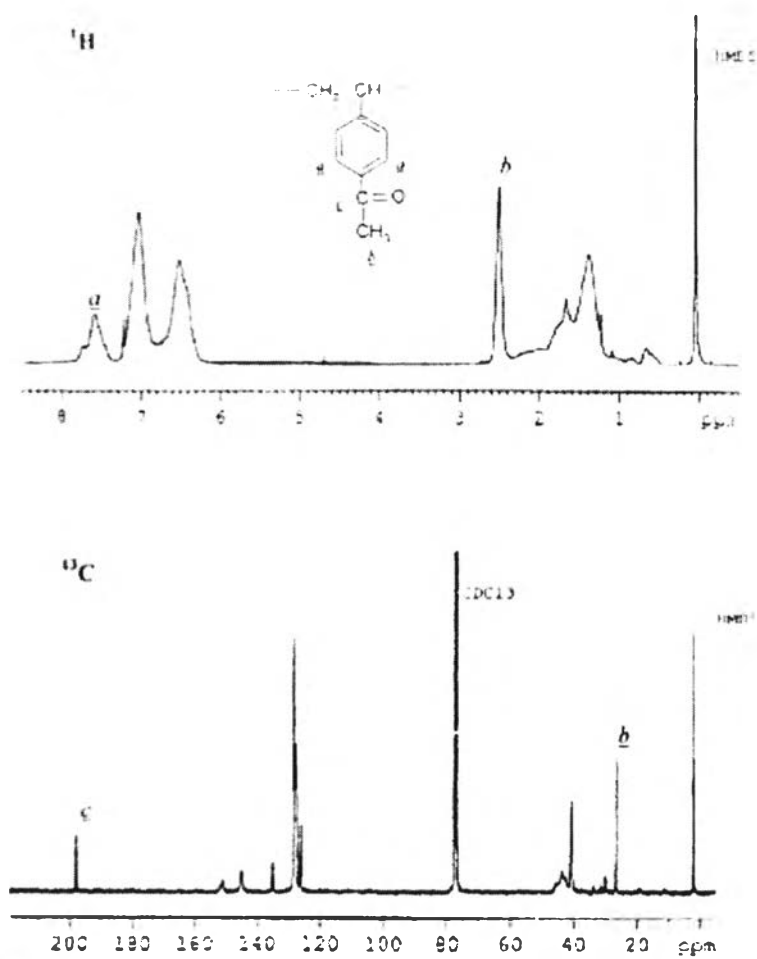


Fig. 1. ^1H and ^{13}C NMR spectra of ring-acetylated polystyrene (polymer A).

Figure C1 ^1H and ^{13}C NMR spectra of ring-acetylated polystyrene from Janata, M. (2001).

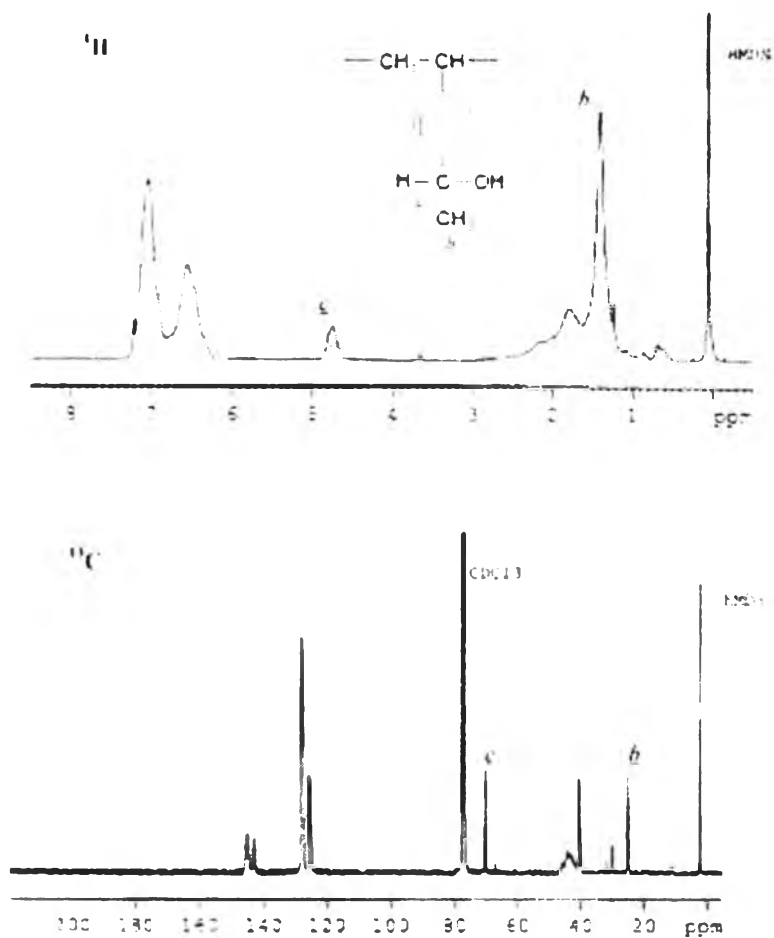


Fig. 2. ¹H and ¹³C NMR spectra of the polystyrene ring-substituted with 1-hydroxyethyl group (polymer B).

Figure C2 ¹H and ¹³C NMR spectra of the polystyrene ring-substituted with 1-hydroxyethyl group from Janata, *et al.* (2001).

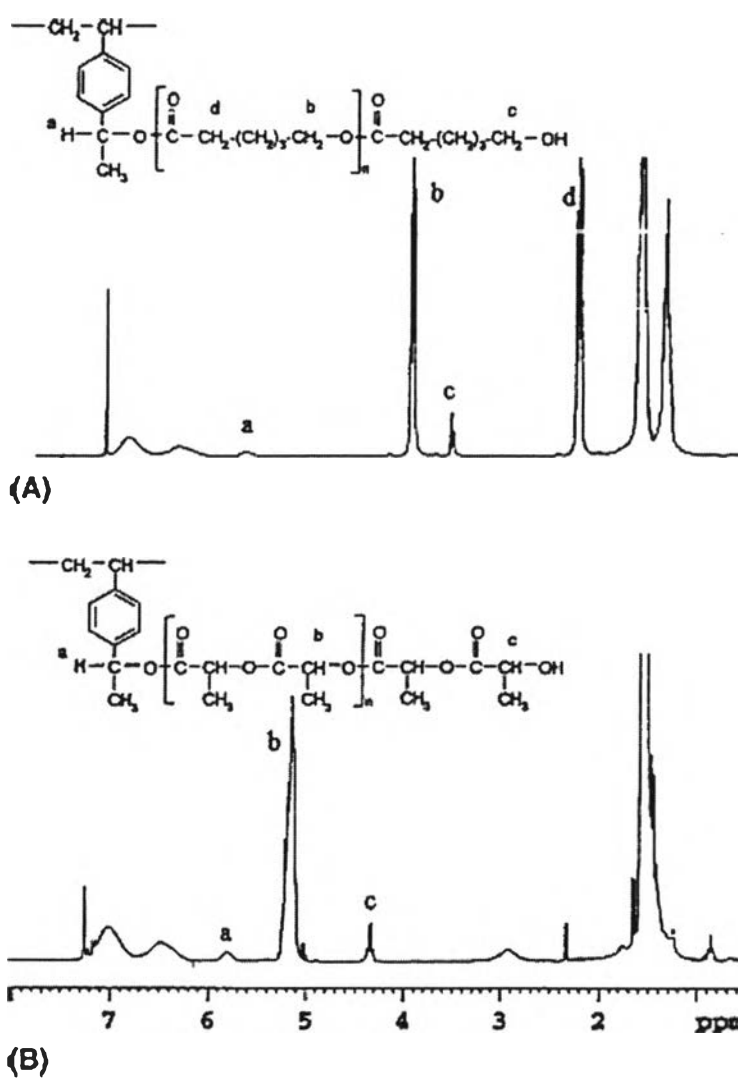


Fig. 2. ¹H NMR spectra of (A) polystyrene-graft-poly(ε-caprolactone), (B) polystyrene-graft-poly(DL-lactide).

Figure C3 ¹H NMR spectra of (A) polystyrene-graft-poly(ε-caprolactone), (B) polystyrene-graft-poly(DL-lactide) from Janata, *et al.* (2003).

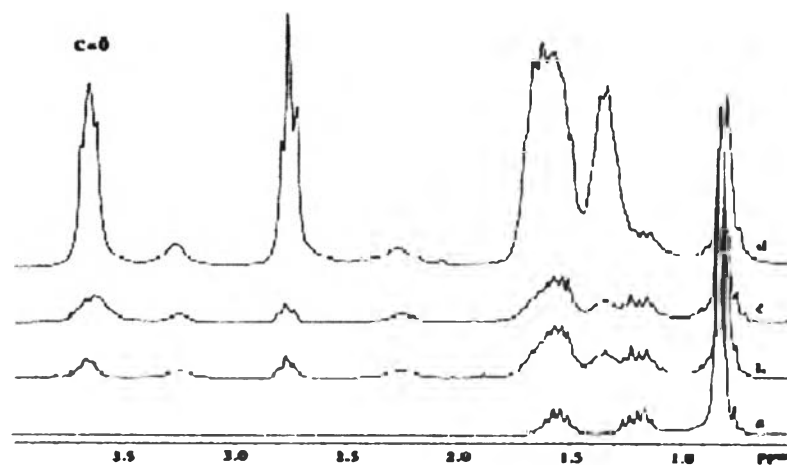


Fig. 3. The ^1H -NMR spectrum of (a) pure PP and PP-b-NY6 containing (b) 24.0 (c) 23.5 (d) 71.5 mole% of NY6.

Figure C4 ^1H NMR spectra of Nylon6 mixed with Polypropylene.

APPENDIX D NMR spectrum of graft copolymer and precursor polymer from ChemDraw Ultra 8.0 program

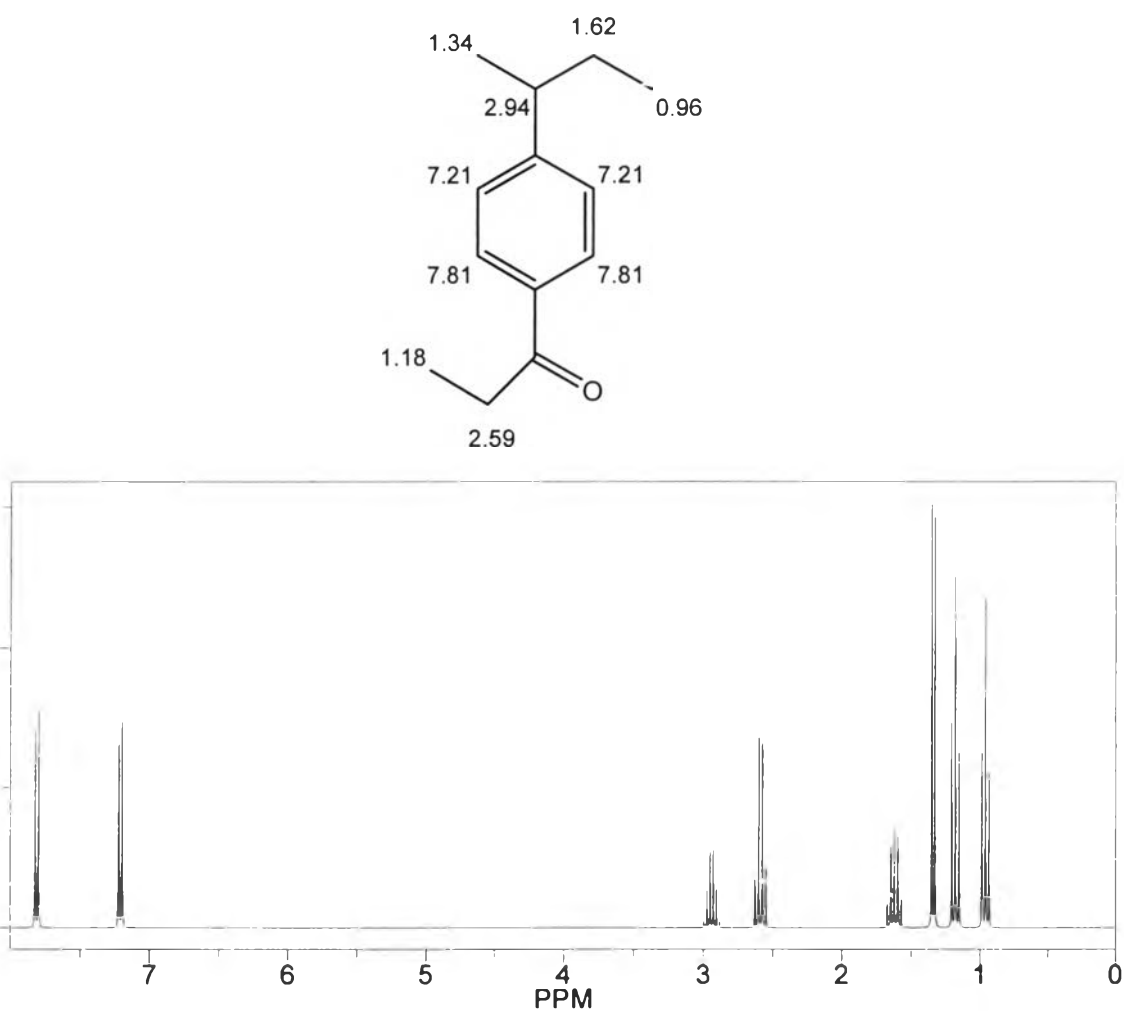


Figure D1 ¹H NMR spectra of ring-acylated polystyrene from ChemDraw Ultra 8.0 Program.

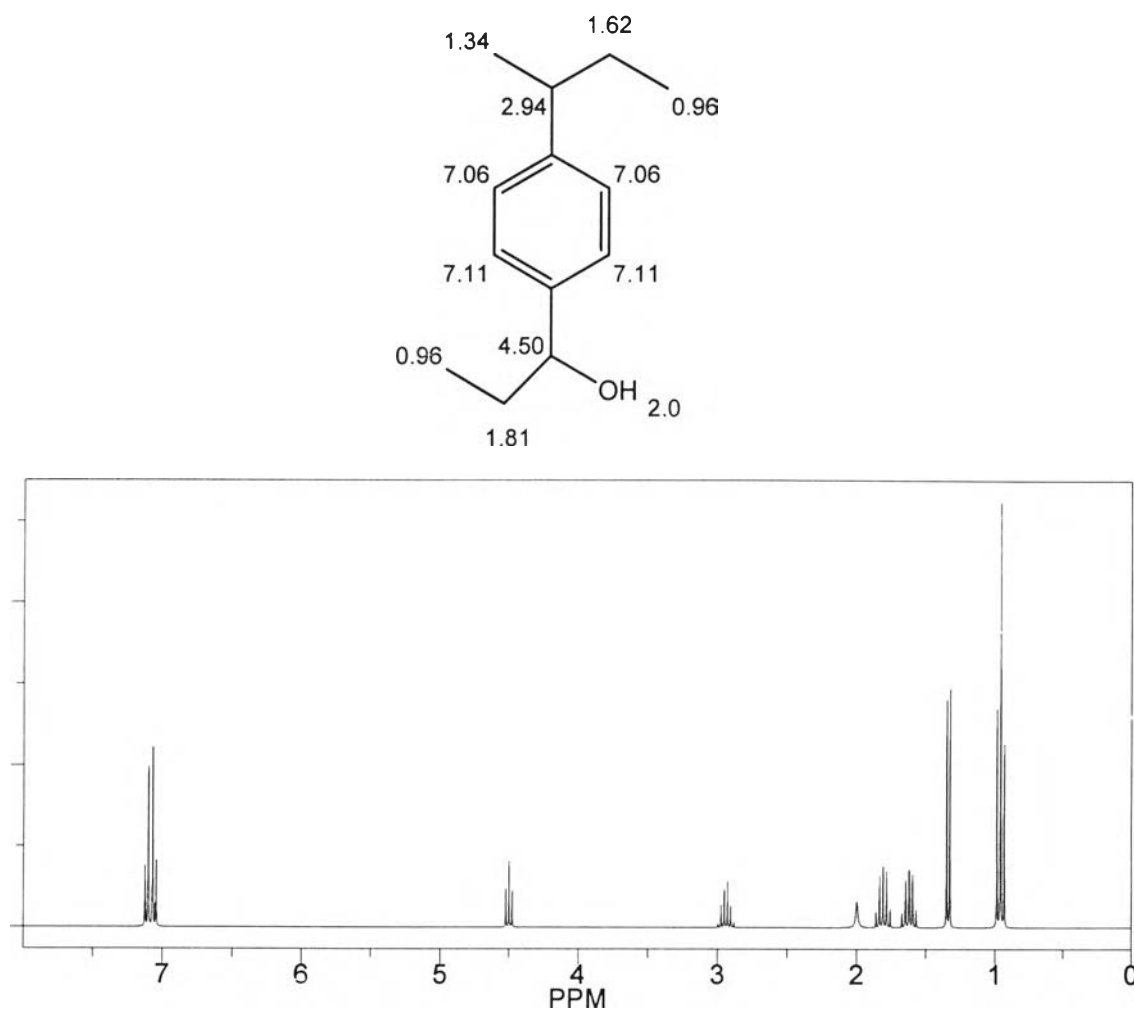


Figure D2 ^1H NMR spectra of the polystyrene ring-substituted with 1-hydroxypropyl group from ChemDraw Ultra 8.0 Program.).

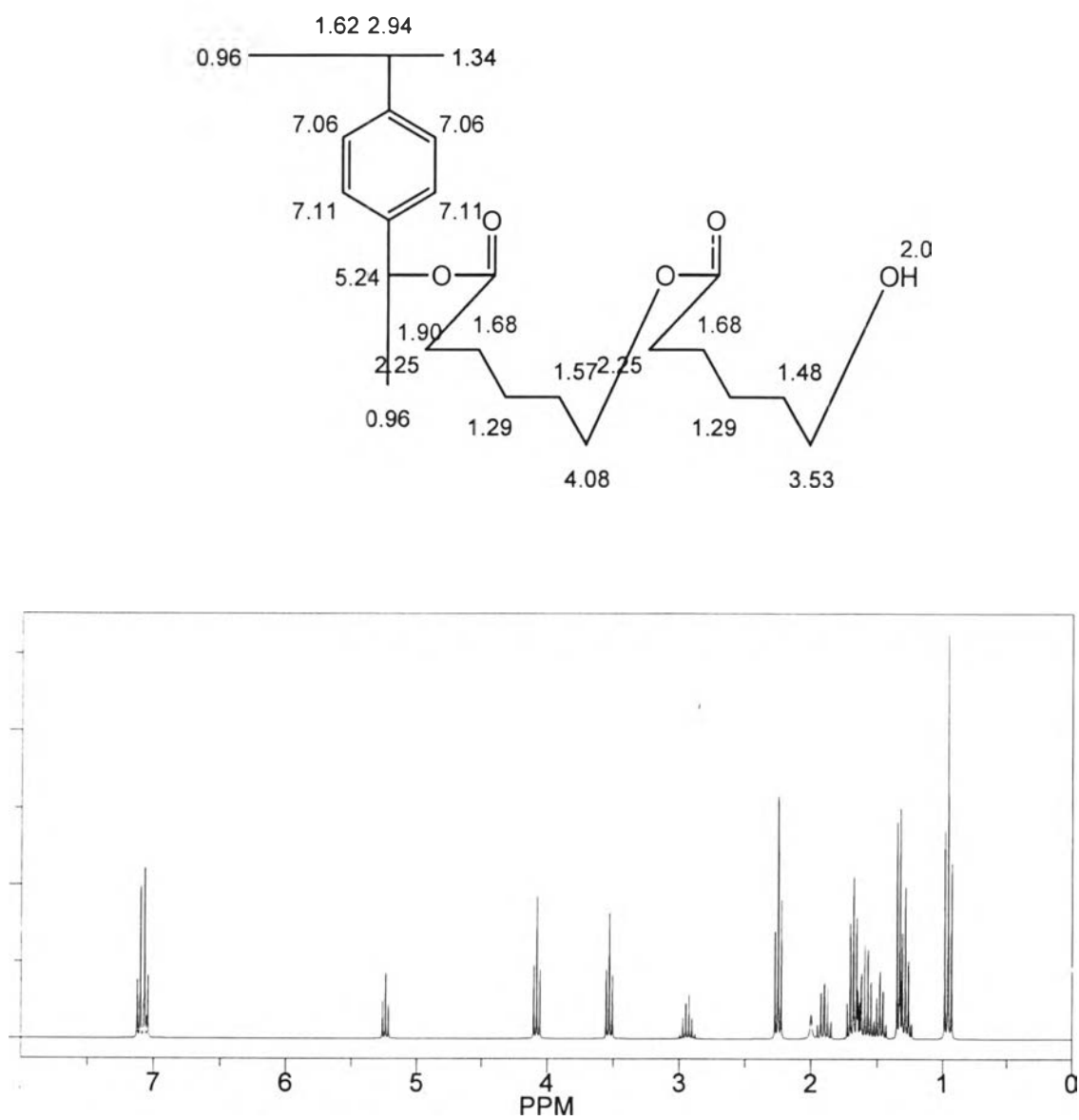


Figure D3 ^1H NMR spectra of PS-g-PCL from ChemDraw Ultra 8.0 Program.

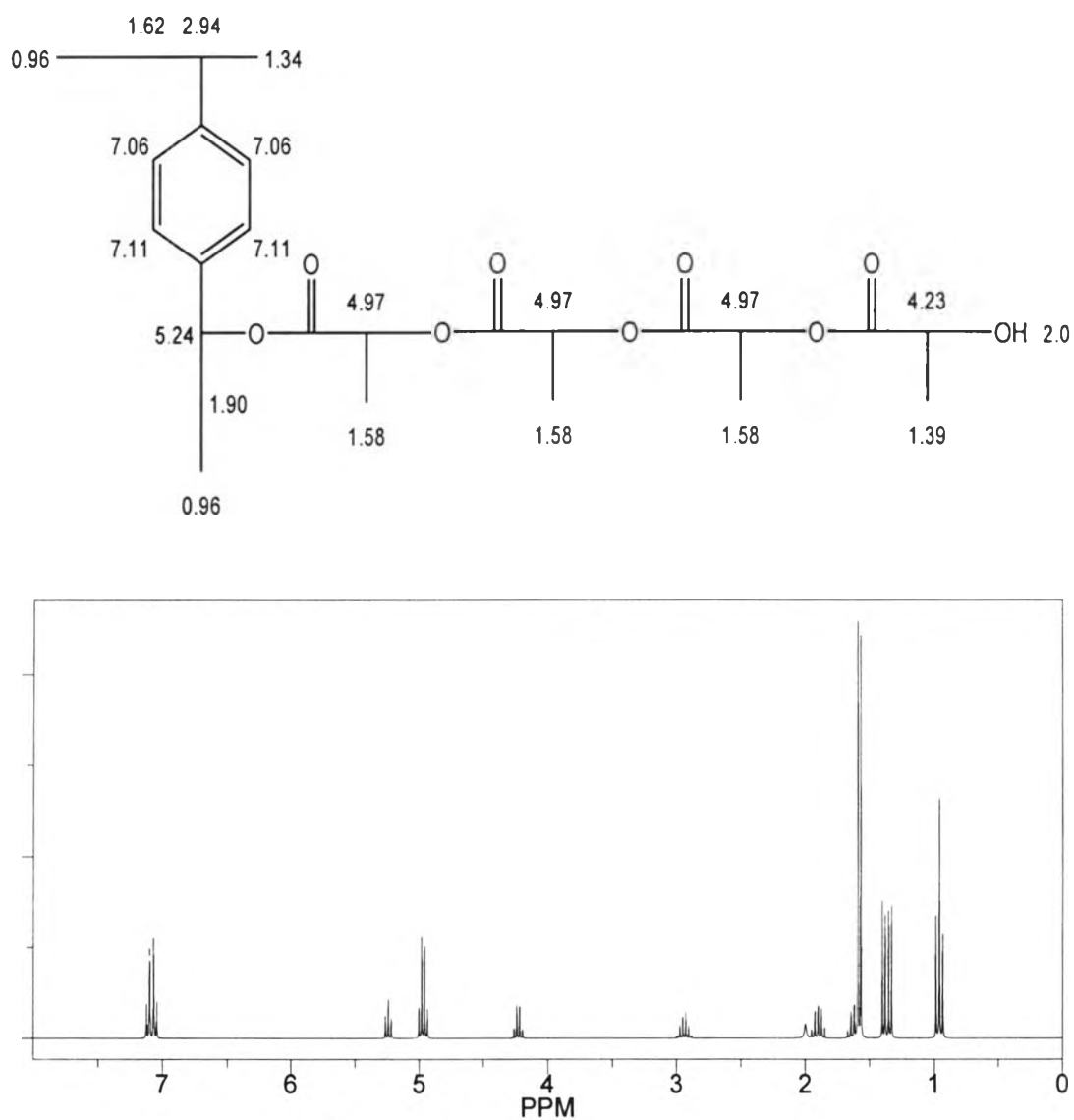


Figure D4 ¹H NMR spectra of PS-g-PLA from ChemDraw Ultra 8.0 Program.

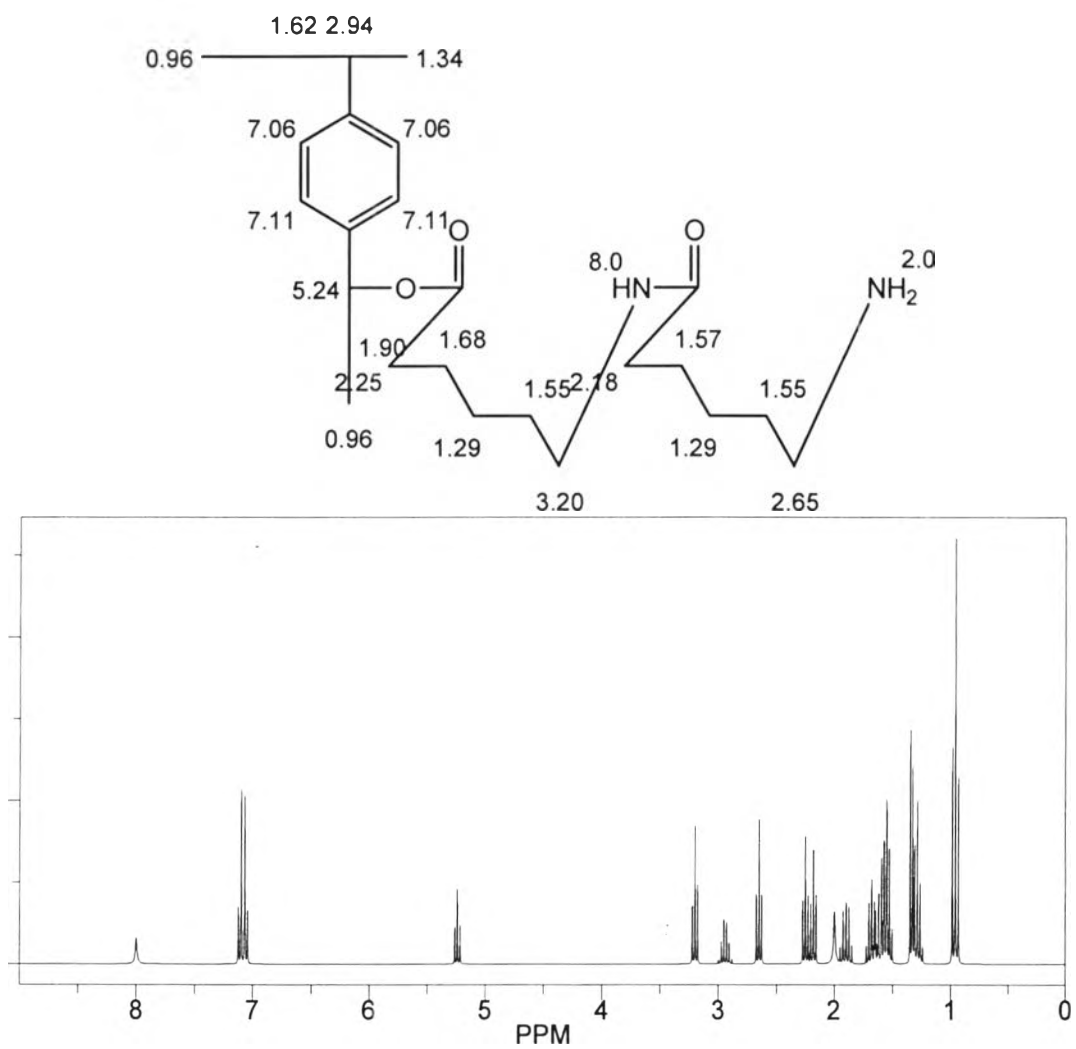


Figure D5 ^1H NMR spectra of PS-g-Nylon6 from ChemDraw Ultra 8.0 Program.

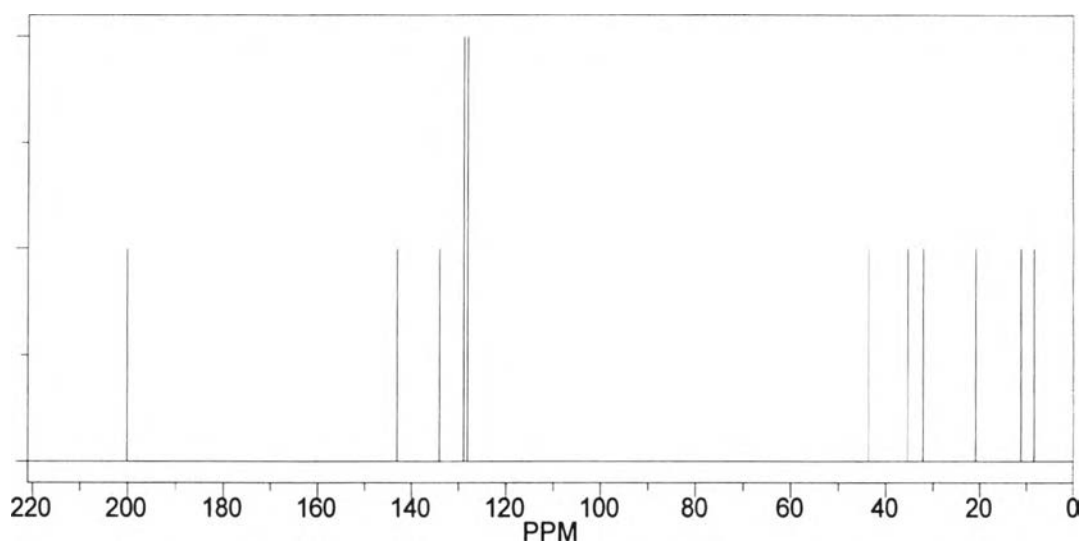
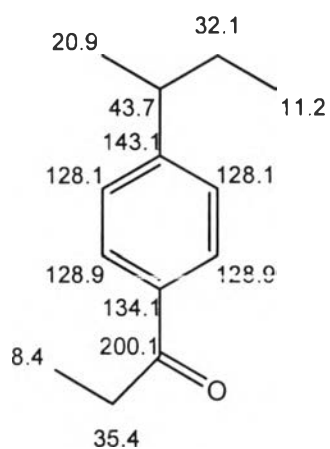


Figure D6 ¹³C NMR spectra of ring-acylated polystyrene from ChemDraw Ultra 8.0 Program.

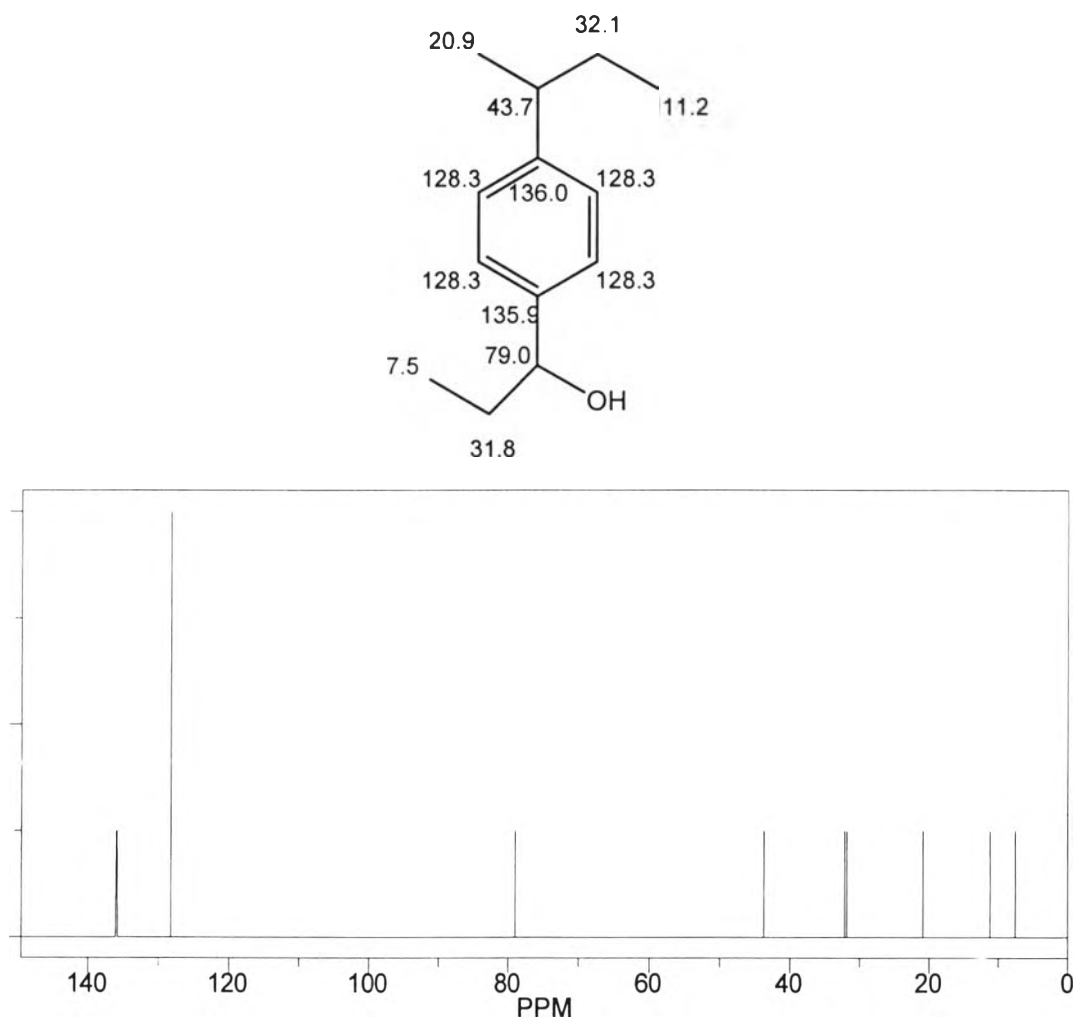


Figure D7 ^{13}C NMR spectra of the polystyrene ring-substituted with 1-hydroxypropyl group from ChemDraw Ultra 8.0 Program.

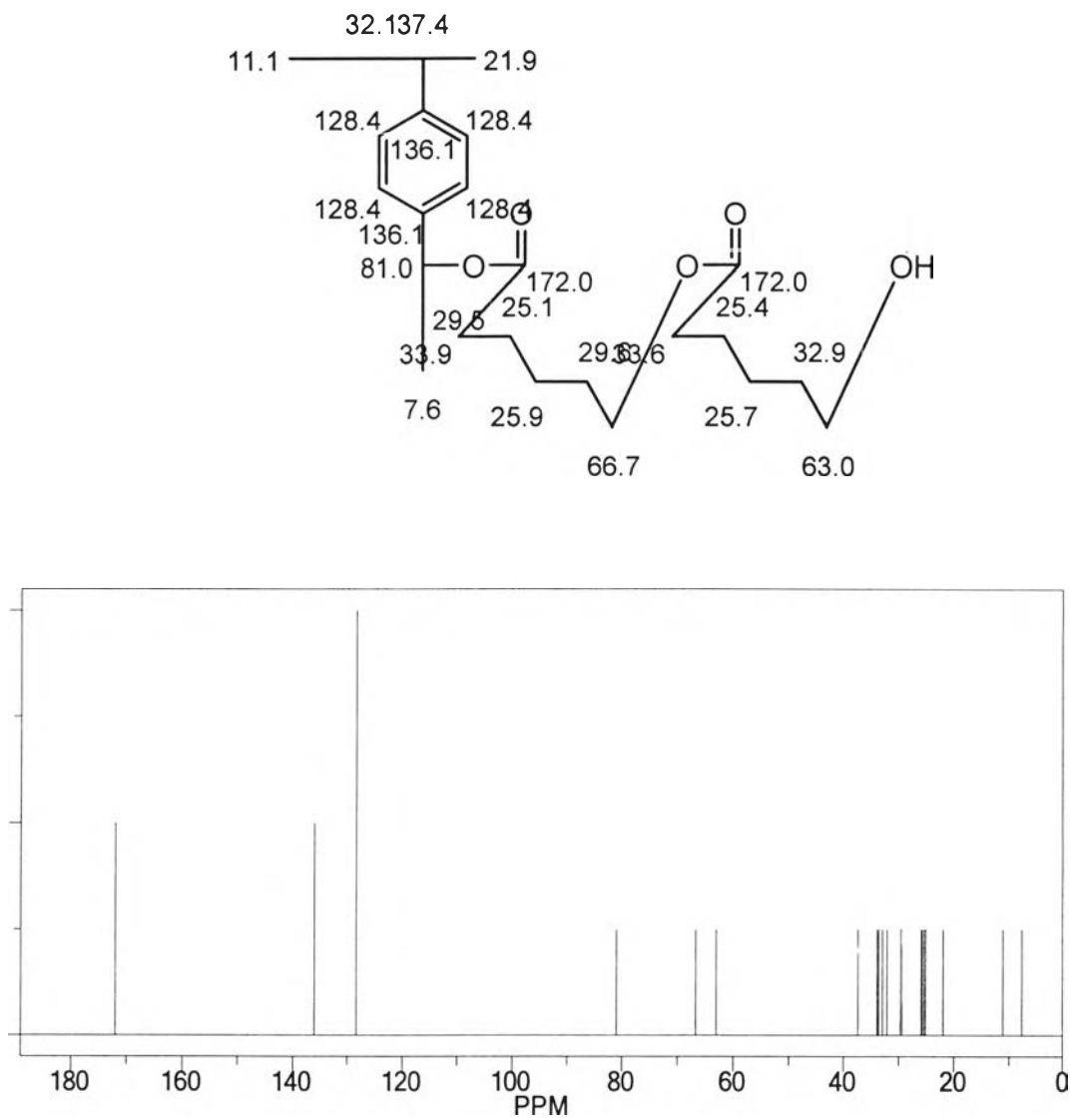


Figure D8 ^{13}C NMR spectra of PS-g-PCL from ChemDraw Ultra 8.0 Program.

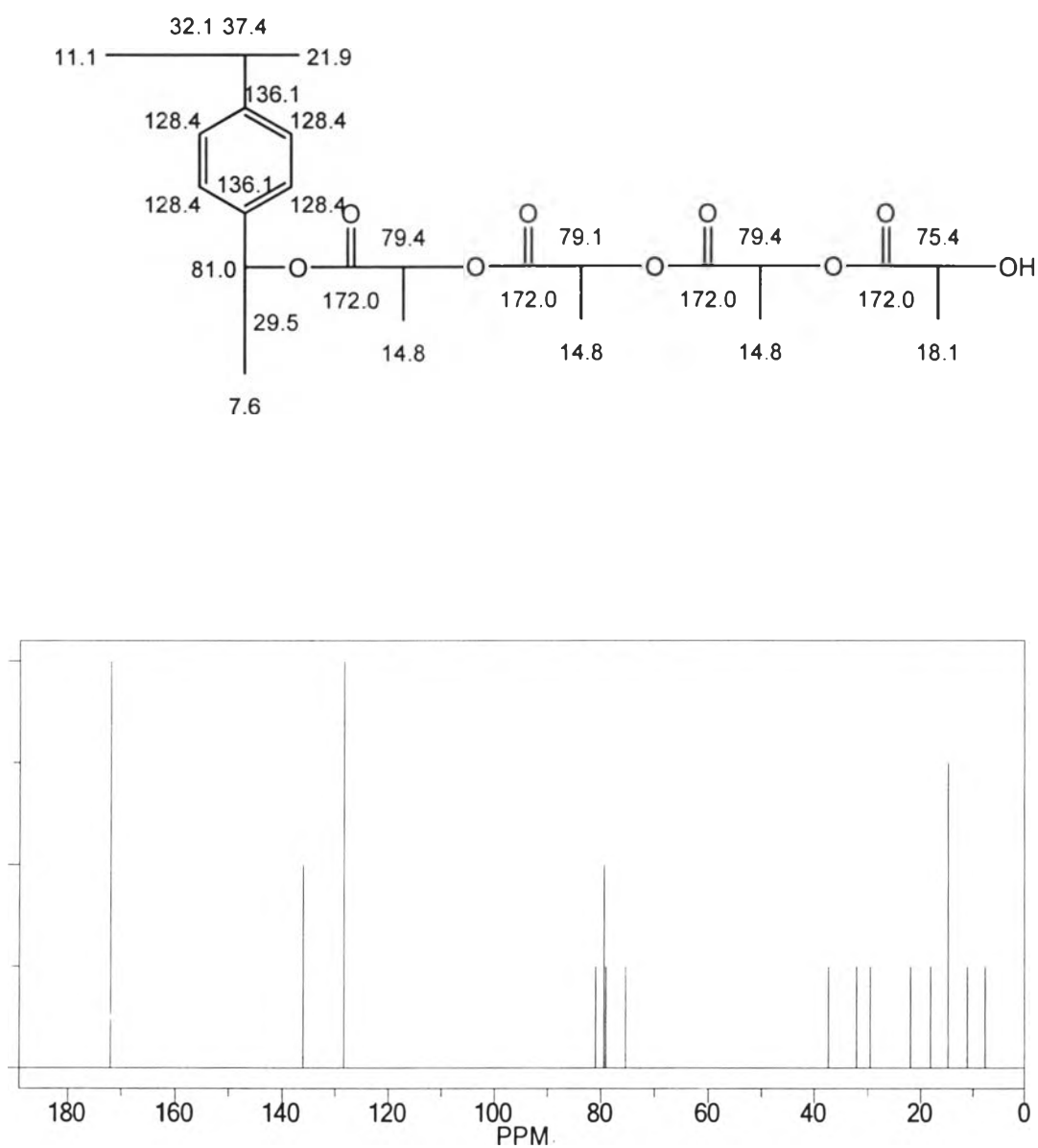


Figure D9 ^{13}C NMR spectra of PS-g-PLA from ChemDraw Ultra 8.0 Program.

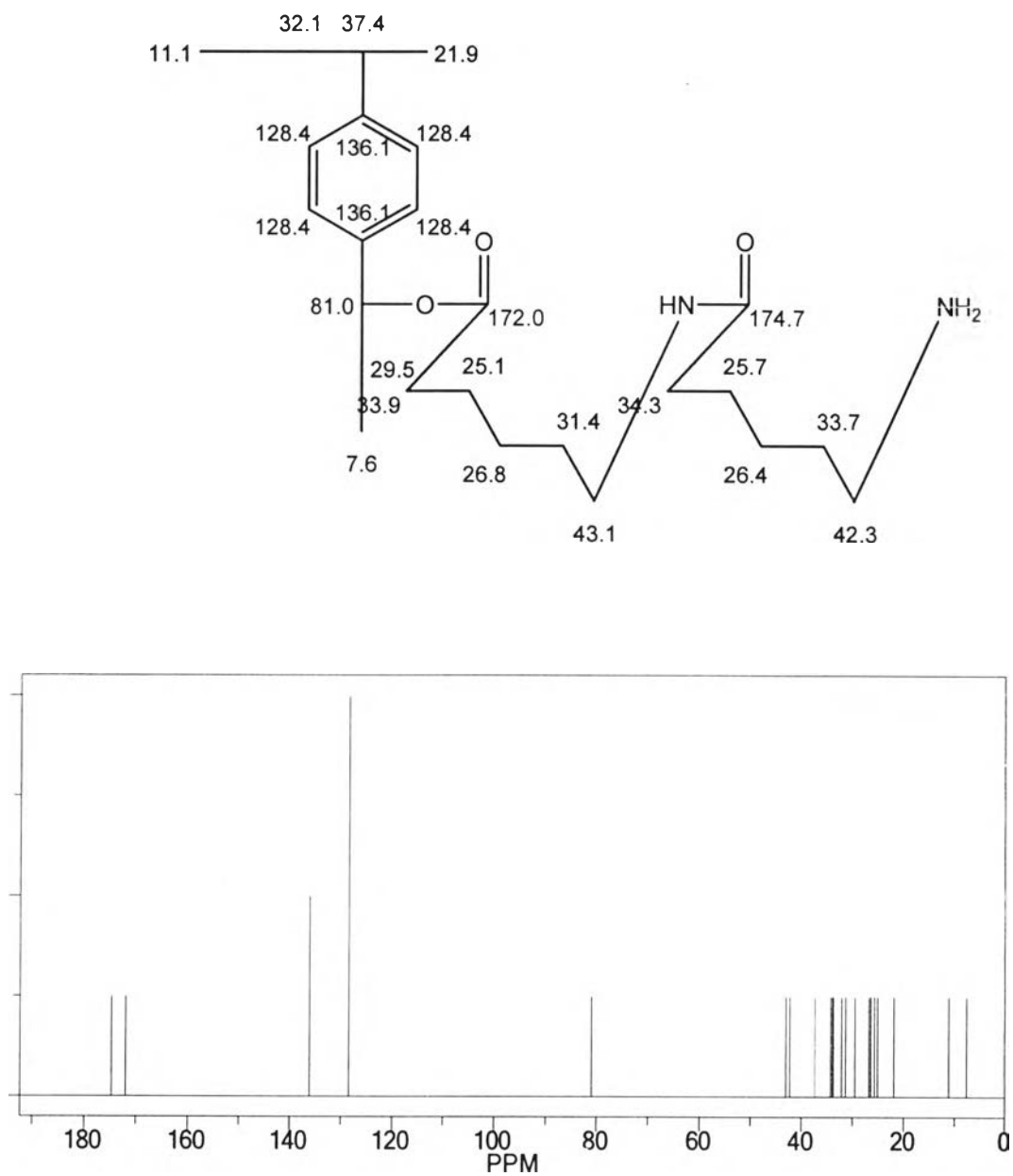


Figure D10 ^{13}C NMR spectra of PS-g-Nylon6 from ChemDraw Ultra 8.0 Program.

APPENDIX E NMR spectrum of nitrobenzene, PCL, PLA, and Nylon6 from ChemDraw Ultra 8.0 program

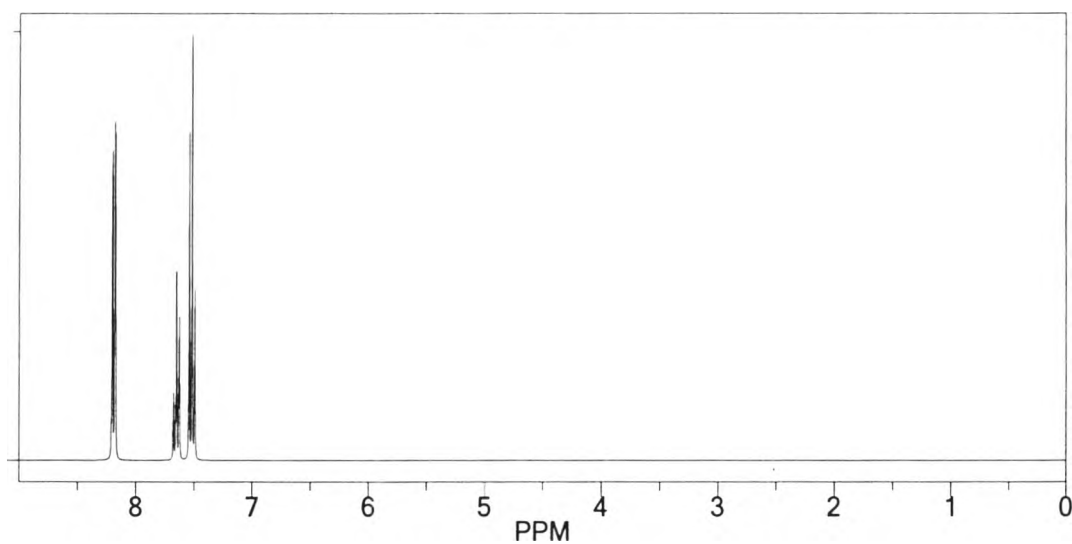
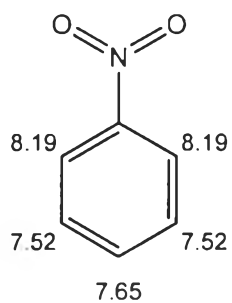


Figure E1 ¹H NMR spectra of nitrobenzene from ChemDraw Ultra 8.0 Program.

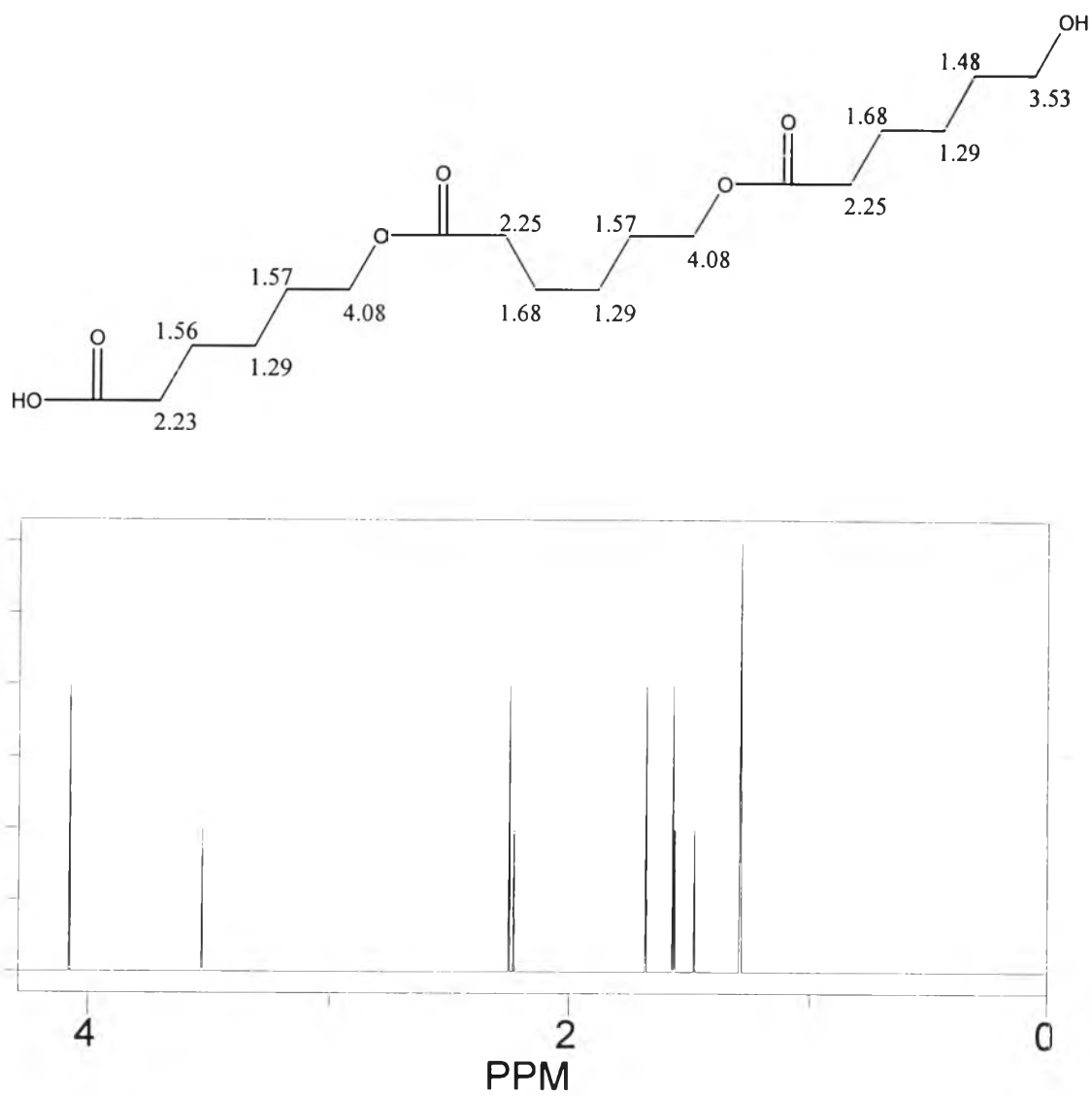


Figure E2 ^1H NMR spectra of PCL from ChemDraw Ultra 8.0 Program.

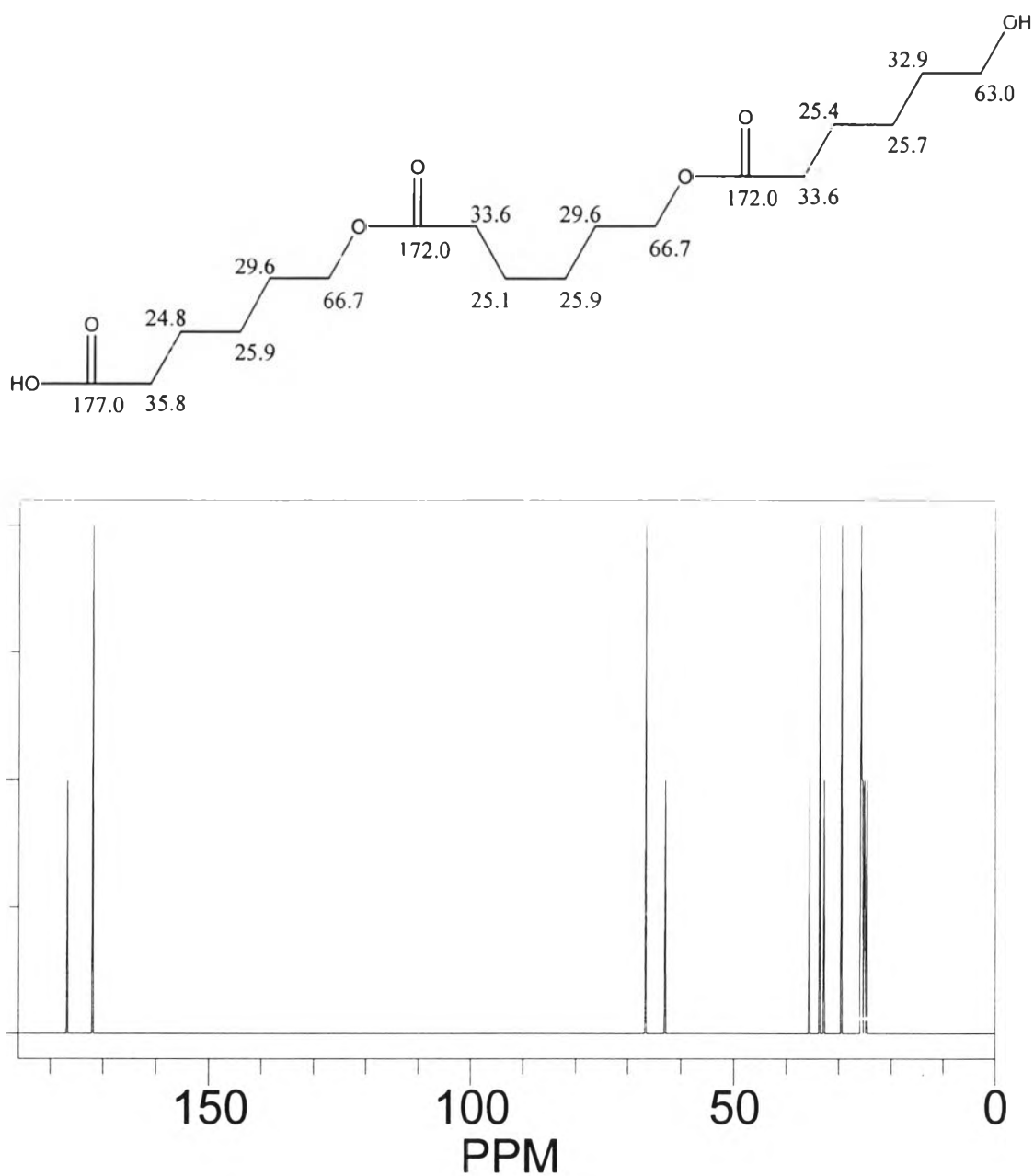


Figure E3 ¹³C NMR spectra of PCL from ChemDraw Ultra 8.0 Program.

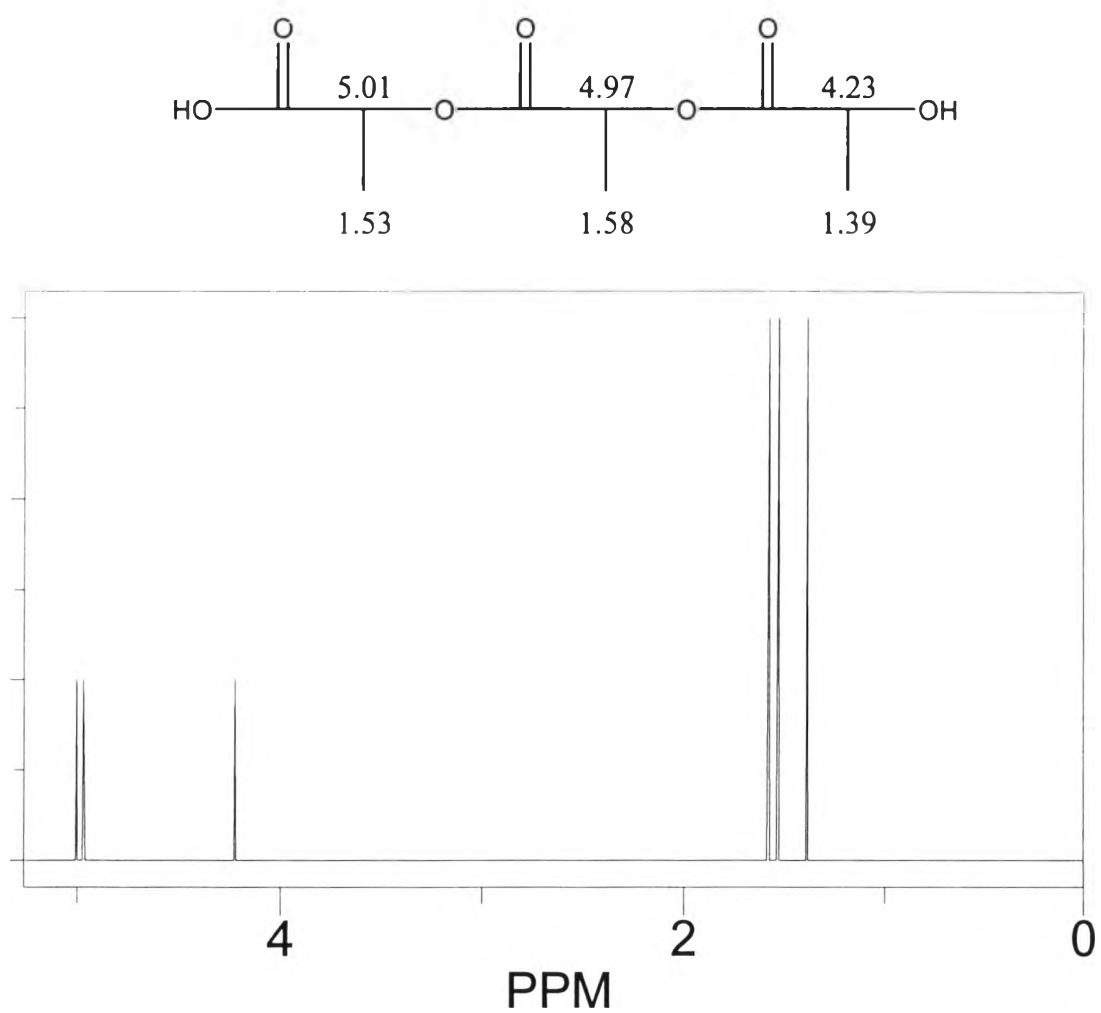


Figure E4 ^1H NMR spectra of PLA from ChemDraw Ultra 8.0 Program.

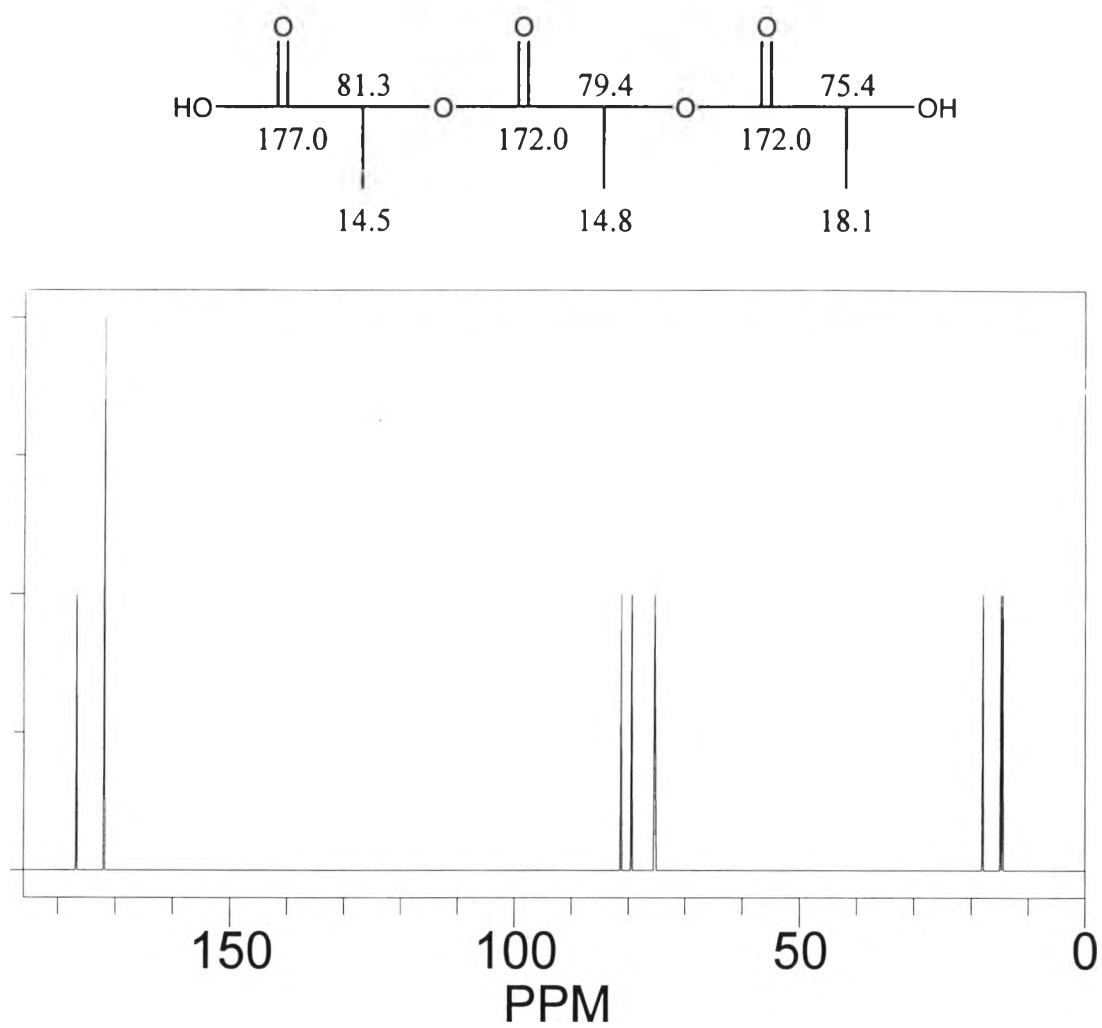


Figure E5 ^{13}C NMR spectra of PLA from ChemDraw Ultra 8.0 Program.

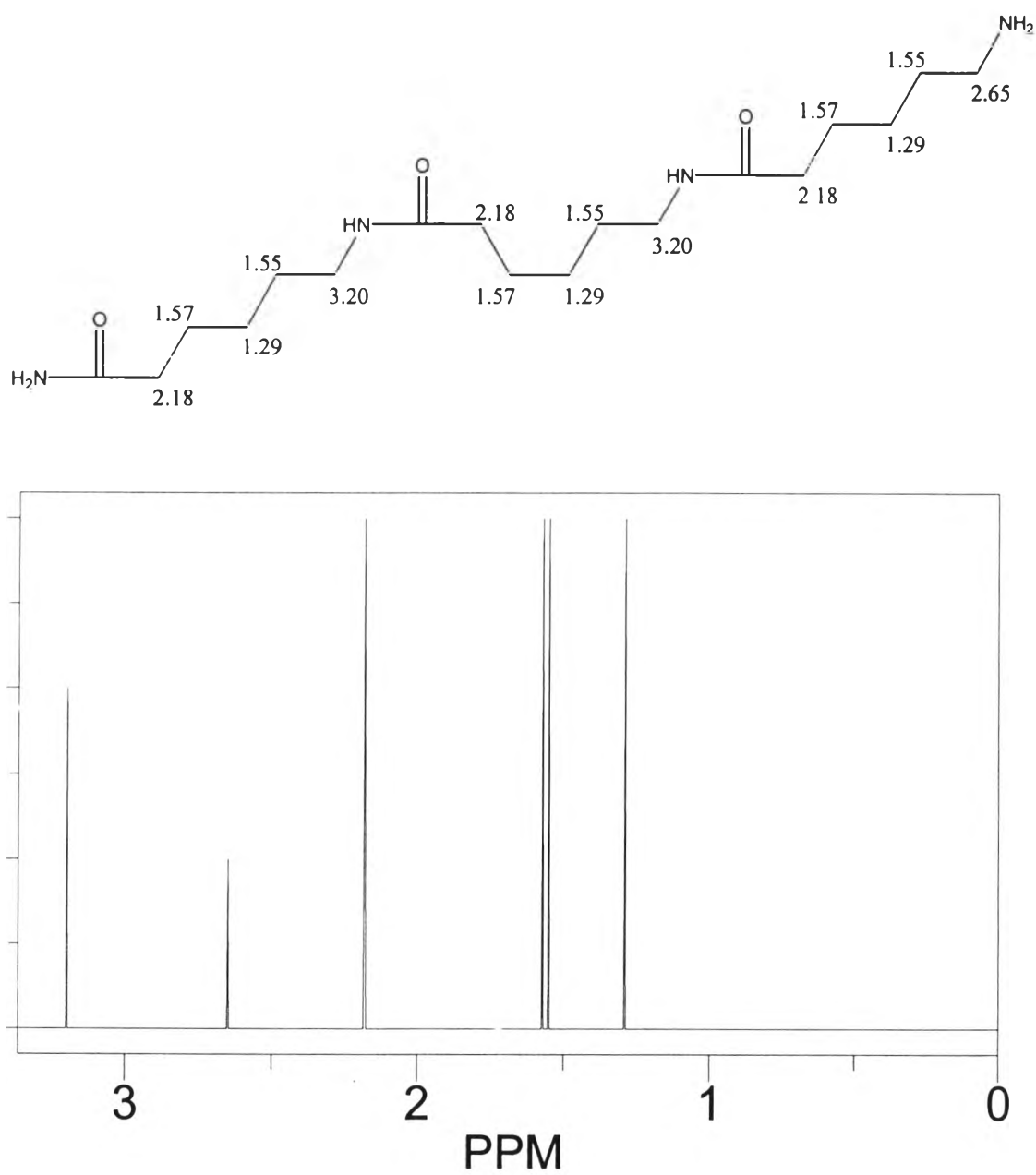


Figure E6 ^1H NMR spectra of Nylon6 from ChemDraw Ultra 8.0 Program.

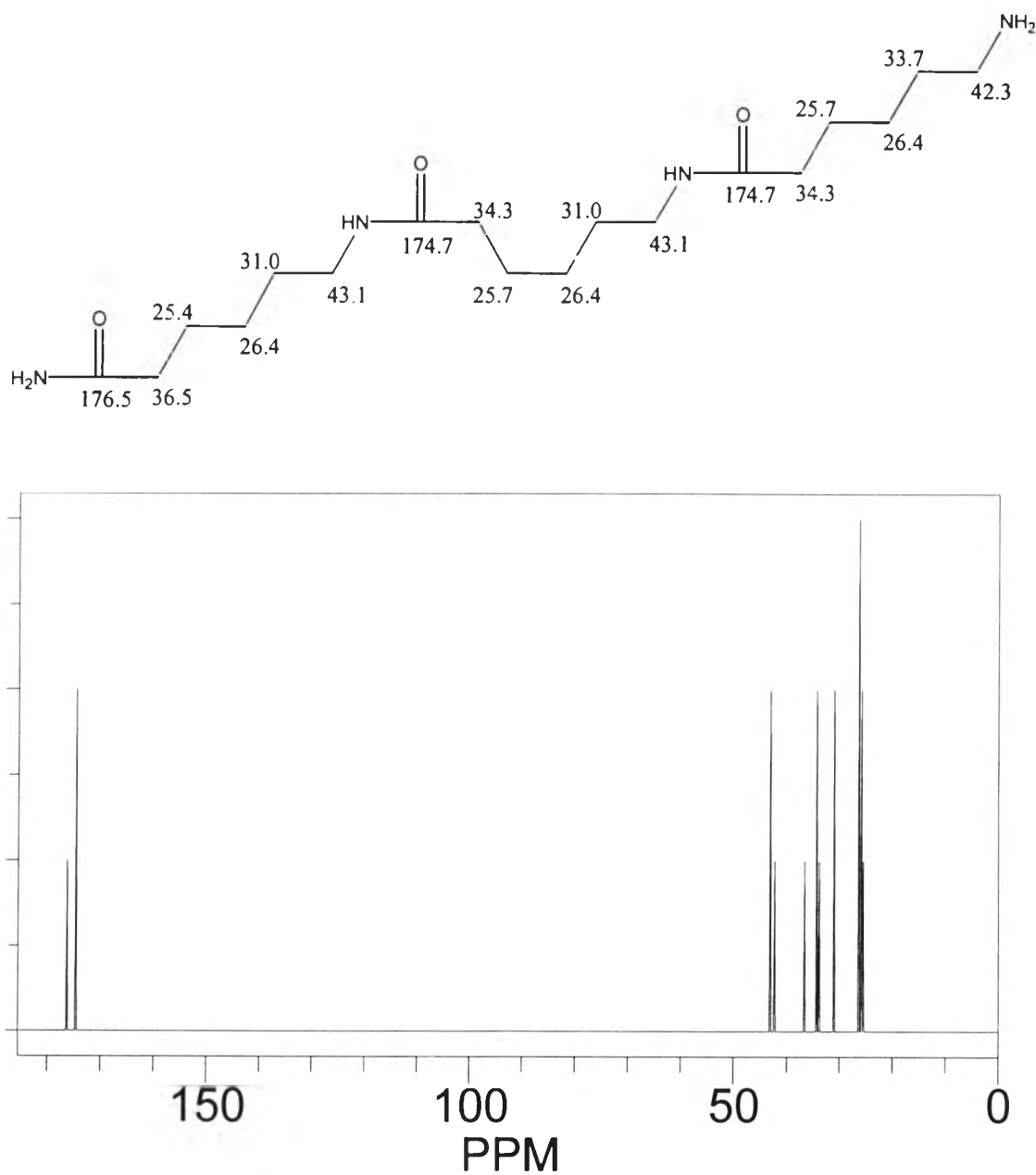
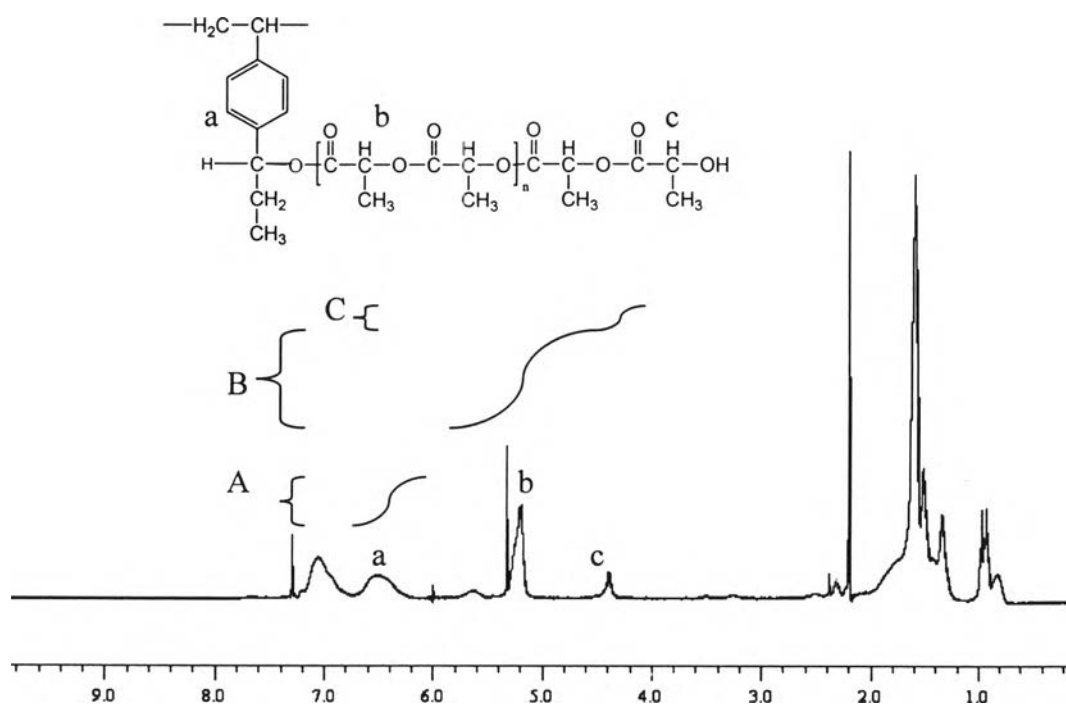


Figure E7 ^{13}C NMR spectra of Nylon6 from ChemDraw Ultra 8.0 Program.

APPENDIX F Calculation of grafting percentage and the average length of grafting polymer



Grafting Ratio_{NMR} (%mole) =

$$\frac{[0.25 \times (\text{Characteristic peak height})_{\text{grafted polymer}} \times (\text{proton No.})_{\text{grafted polymer}}]}{(\text{Characteristic peak height})_{\text{PS}} \times (\text{proton No.})_{\text{PS}}} \times 100\%$$

$$= \frac{0.25 \times A \times 2 \times 100\%}{B \times 1} \quad (0.25 \text{ is degree of substituted})$$

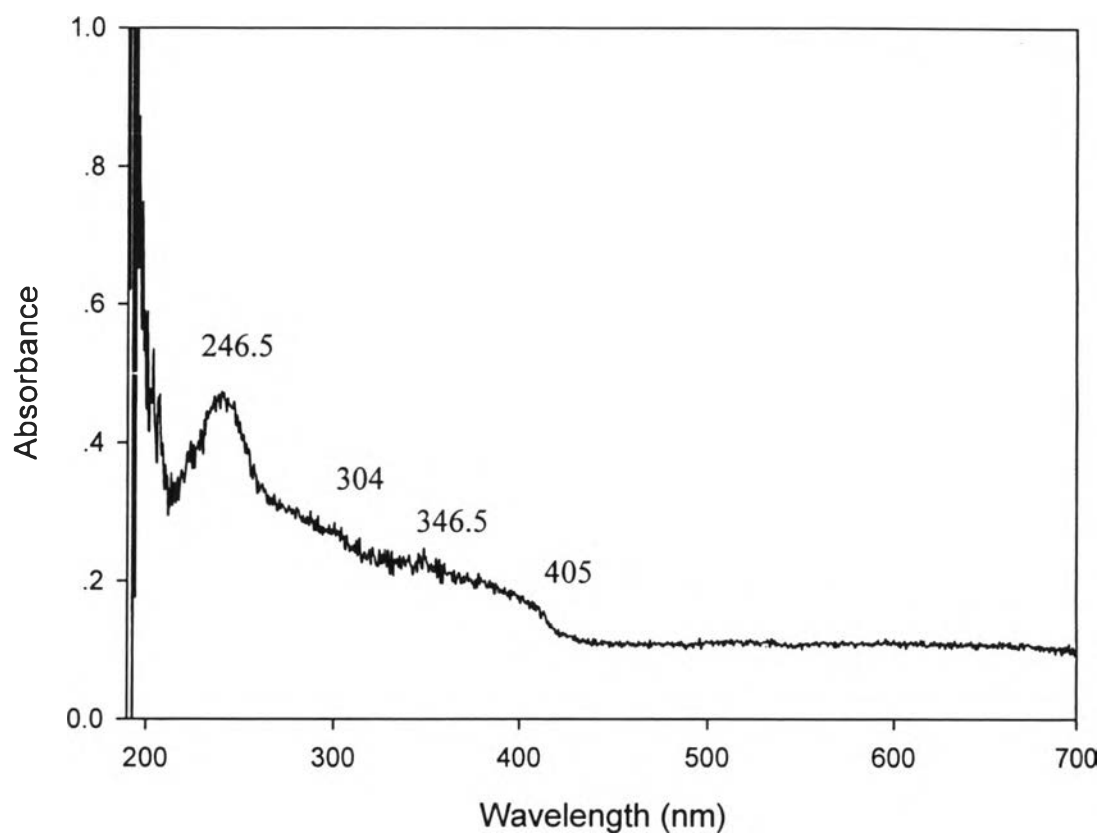
Number of monomer in a grafting polymer chain = $\frac{\text{Height of specific peak of proton in grafting polymer chain}}{\text{Height of specific peak of proton at end grafting polymer chain}}$

$$= \frac{B}{C}$$

Figure F1 Calculation of grafting percentage and the average length of grafting polymer from ¹H NMR spectrum of PS-g-PLA in ratio 1:2.

APPENDIX G UV-Vis absorption spectrum of nitrobenzene

Nitrobenzene

**Figure G1** UV-Vis absorption spectrum of nitrobenzene.

APPENDIX H Table of wavelength absorption and observed color of compound

Observed Color of Compound	Color of Light Absorbed	Approximate Wavelength of Light Absorbed
Green	Red	700 nm
Blue-green	Orange-red	600 nm
Blue	Yellow	550 nm
Orange-red	Yellow-green	530 nm
Red	Blue-green	500 nm
Orange		450 nm
Yellow		400 nm

Figure H1 Table of wavelength absorption and observed color of compound.

APPENDIX I Degradation of side chain polymer

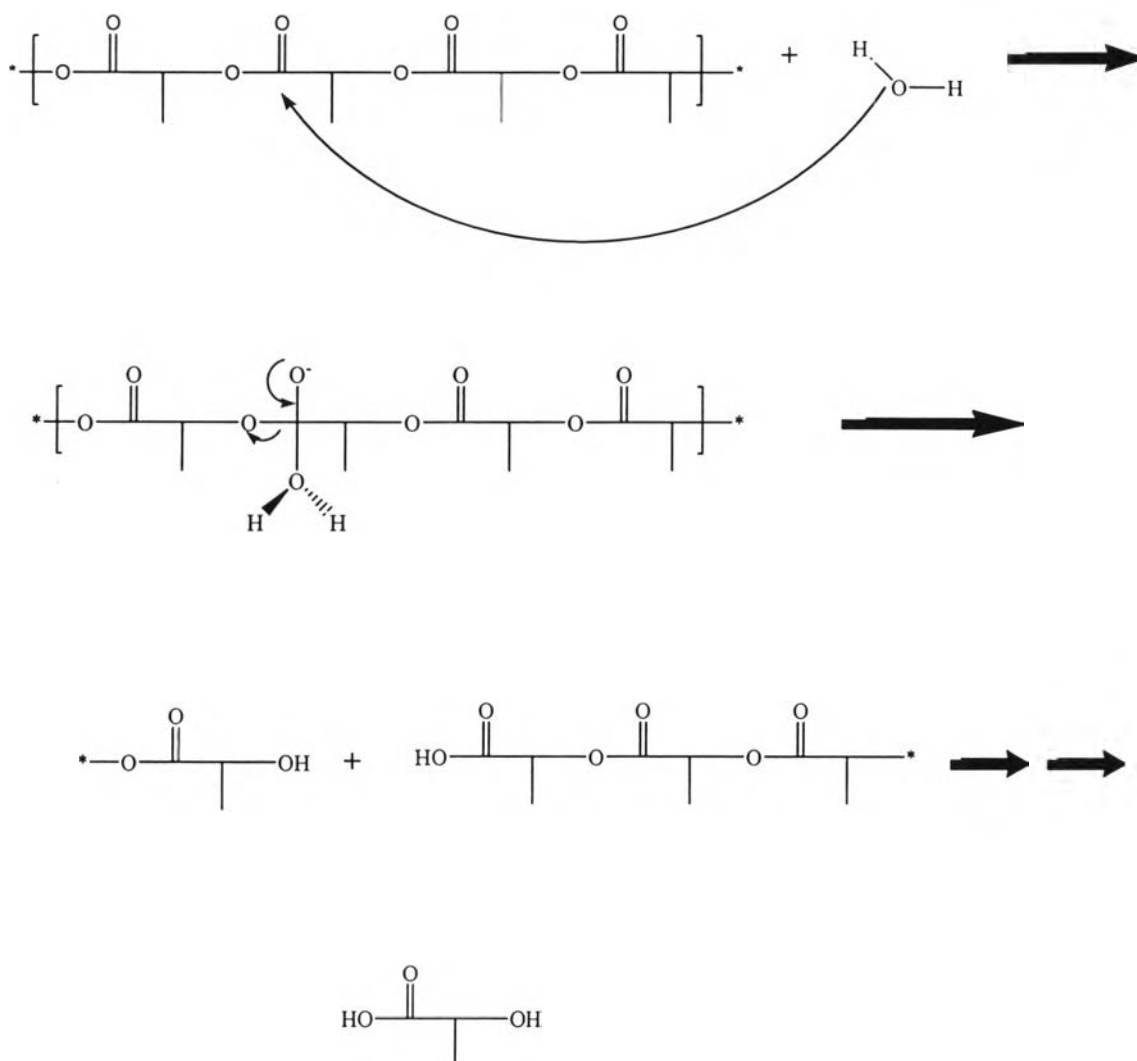


Figure 11 Degradation of a polyester (polylactide) by hydrolytic scission of the main chain ester bonds.

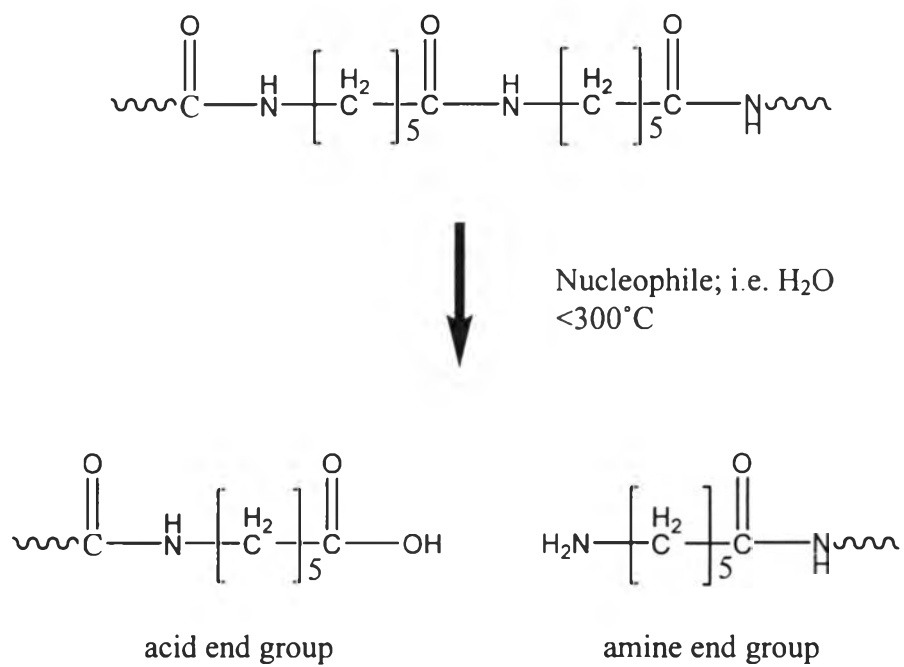


Figure I2 Dominant nylon6 is in the presence of a nucleophile, such as water.

APPENDIX J TG-DTA curve of PS

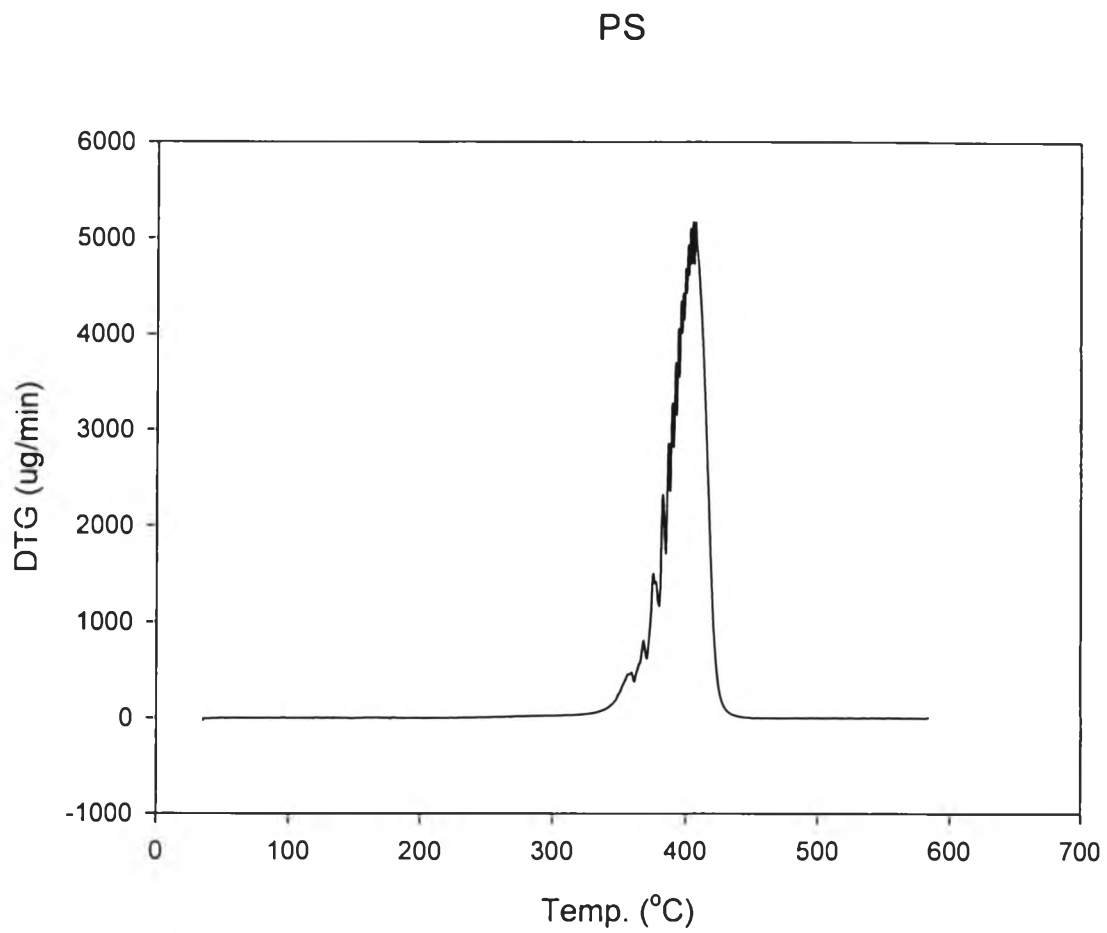


Fig.re J1 TG-DTA curve of PS.

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