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APPENDICES

Appendix A Ion Exchange Study

Table A1 Experimental data of ion exchange of Cu^{2+} and Na^+ for ion exchange equilibrium study

| Sample # | Zeolite mass (g) | Solition volume (ml) | C_0 (ppm) | C_0 (M) | C (ppm) | C (M) | C_0-C (ppm) | C_0-C (M) | As | Az |
|----------|------------------|----------------------|-------------|-----------|---------|--------|---------------|-------------|--------|--------|
| 1 | 2 | 50 | 1600 | 0.0025 | 0 | 0 | 1600 | 0.0025 | 0 | 0.0573 |
| 2 | 2 | 50 | 3200 | 0.0503 | 2 | 0.0504 | 3197 | 0.0503 | 0.0054 | 0.1711 |
| 3 | 2 | 50 | 4000 | 0.0629 | 5 | 0.0629 | 3996 | 0.0629 | 0.0285 | 0.1950 |
| 4 | 2 | 50 | 4800 | 0.0755 | 83 | 0.0755 | 4771 | 0.0751 | 0.0513 | 0.2449 |
| 5 | 2 | 50 | 5599 | 0.0881 | 394 | 0.0881 | 5437 | 0.0856 | 0.0968 | 0.2072 |
| 6 | 2 | 50 | 6399 | 0.1007 | 1961 | 0.1007 | 5777 | 0.0909 | 0.1137 | 0.2542 |
| 7 | 2 | 50 | 7199 | 0.1133 | 1184 | 0.1133 | 6826 | 0.1074 | 0.1527 | 0.2916 |
| 8 | 2 | 50 | 7999 | 0.1258 | 2903 | 0.1259 | 7086 | 0.1115 | 0.2 | 0.3442 |
| 9 | 2 | 50 | 11999 | 0.1888 | 8076 | 0.1888 | 9595 | 0.1510 | 0.2555 | 0.3843 |
| 10 | 2 | 50 | 13999 | 0.2203 | 12403 | 0.2203 | 10294 | 0.1620 | 0.2642 | 0.3693 |
| 11 | 2 | 50 | 15998 | 0.2517 | 14902 | 0.2518 | 11543 | 0.1817 | 0.2781 | 0.4141 |
| 12 | 2 | 50 | 19998 | 0.3147 | 22354 | 0.3147 | 9794 | 0.1542 | 0.51 | 0.3514 |
| 13 | 0.5 | 50 | 7200 | 0.1133 | 4300 | 0.0067 | 4307 | 0.0676 | 0.5972 | 0.4159 |
| 14 | 0.5 | 50 | 14000 | 0.2203 | 9840 | 0.1548 | 4167 | 0.0654 | 0.7028 | 0.5966 |

Table A2 Experimental data of ion exchange of Ag^+ and Na^+ for ion exchange equilibrium study

| Sample # | Zeolite mass (g) | Solition volume (ml) | C_0 (ppm) | C_0 (M) | C (ppm) | C (mM) | C_0-C (ppm) | C_0-C (M) | As | Az |
|----------|------------------|----------------------|-------------|-----------|---------|--------|---------------|-------------|--------|--------|
| 1 | 2 | 50 | 800 | 0.0074 | 1 | 0.0093 | 799 | 0.0074 | 0.0009 | 0.0338 |
| 2 | 2 | 50 | 1600 | 0.0148 | 1 | 0.0093 | 1599 | 0.0148 | 0.0009 | 0.0676 |
| 3 | 2 | 50 | 2400 | 0.0222 | 4 | 0.0371 | 2396 | 0.0222 | 0.0025 | 0.1012 |
| 4 | 2 | 50 | 3200 | 0.0297 | 2 | 0.0185 | 3198 | 0.0296 | 0.0010 | 0.1351 |
| 5 | 2 | 50 | 4000 | 0.0371 | 1 | 0.0093 | 3999 | 0.0371 | 0.0005 | 0.1690 |
| 6 | 2 | 50 | 4800 | 0.0445 | 1 | 0.0093 | 4799 | 0.0445 | 0.0004 | 0.2028 |
| 7 | 2 | 50 | 5600 | 0.0519 | 1 | 0.0093 | 5599 | 0.0519 | 0.0003 | 0.2365 |
| 8 | 2 | 50 | 6400 | 0.0593 | 3 | 0.0278 | 6397 | 0.0593 | 0.0009 | 0.2703 |
| 9 | 2 | 50 | 7200 | 0.0667 | 3 | 0.0278 | 7197 | 0.0667 | 0.0007 | 0.3041 |
| 10 | 2 | 50 | 8000 | 0.0742 | 1 | 0.0093 | 7999 | 0.0742 | 0.0002 | 0.3379 |
| 11 | 2 | 50 | 12000 | 0.1112 | 11 | 0.1020 | 11989 | 0.1111 | 0.0015 | 0.5065 |
| 12 | 2 | 50 | 14000 | 0.1298 | 24 | 0.2225 | 13976 | 0.1296 | 0.0028 | 0.5905 |
| 13 | 2 | 50 | 16000 | 0.1483 | 30 | 0.2781 | 15970 | 0.1481 | 0.0032 | 0.6747 |
| 14 | 2 | 50 | 20000 | 0.1854 | 97 | 0.8992 | 19903 | 0.1845 | 0.0073 | 0.8409 |
| 15 | 1 | 50 | 12000 | 0.1112 | 464 | 4.3015 | 11536 | 0.1069 | 0.0387 | 0.9748 |
| 16 | 1 | 50 | 14000 | 0.1298 | 2400 | 22.249 | 11600 | 0.1075 | 0.1714 | 0.9802 |
| 17 | 1 | 50 | 16000 | 0.1483 | 4240 | 39.307 | 11760 | 0.1090 | 0.2650 | 0.9937 |
| 18 | 1 | 50 | 20000 | 0.1854 | 9120 | 84.547 | 10880 | 0.1009 | 0.4560 | 0.9193 |
| 19 | 0.5 | 50 | 12000 | 0.1112 | 6400 | 59.331 | 5600 | 0.0519 | 0.5333 | 0.9464 |
| 20 | 0.5 | 50 | 14000 | 0.1298 | 8640 | 80.097 | 5360 | 0.0497 | 0.6171 | 0.9058 |
| 21 | 0.5 | 50 | 16000 | 0.1483 | 11040 | 102.34 | 4960 | 0.0460 | 0.6900 | 0.8382 |
| 22 | 0.5 | 50 | 20000 | 0.1854 | 14400 | 133.49 | 5600 | 0.0519 | 0.7200 | 0.9464 |

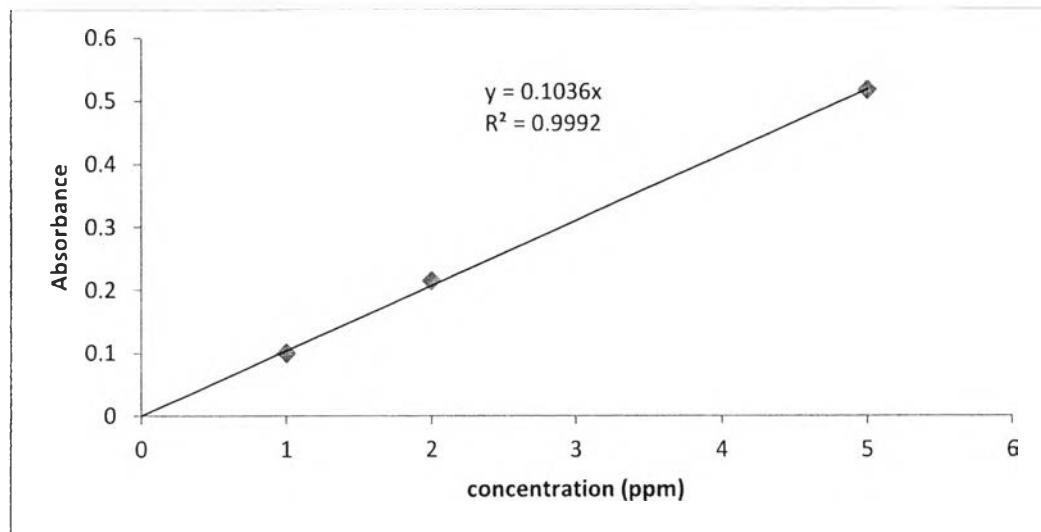


Figure A1 Calibration curve of Cu²⁺ solution for AA analysis.

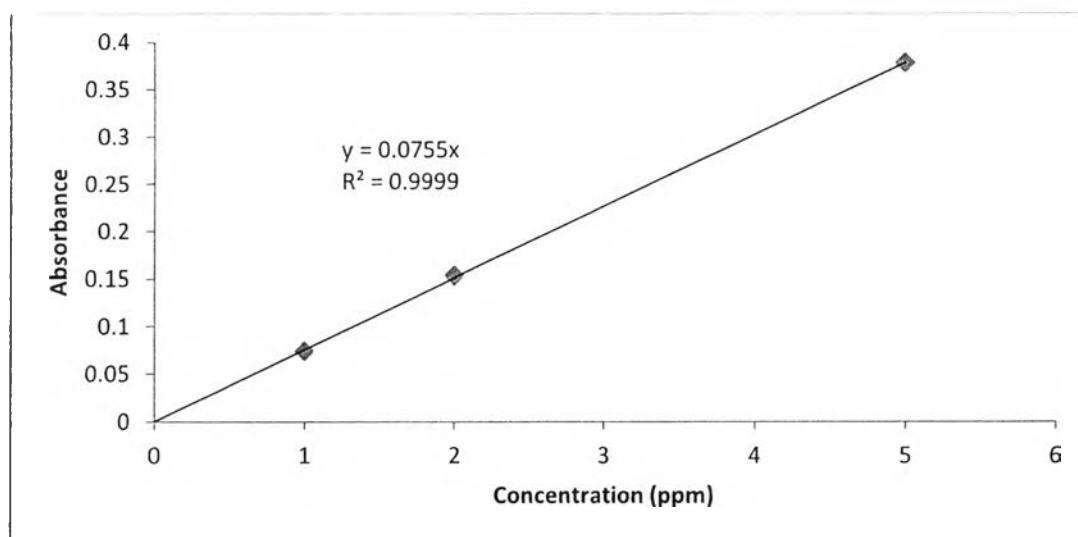


Figure A2 Calibration curve of Ag⁺ solution for AA analysis.

Appendix B XRF Analysis

Table B1 XRF analysis of zeolite at all ratio of Ag and Cu

| Ratio of Ag:Cu | Concentration (%wt) | | | | |
|-------------------|---------------------|--------------------------------|------------------|-------------------|--------------|
| | Na ₂ O | Al ₂ O ₃ | SiO ₂ | Ag ₂ O | CuO |
| Zeolite | 15.365 | 47.579 | 16.247 | - | - |
| 0.1:1 | 5.567±0.099 | 40.603±0.929 | 16.489±0.499 | 1.690±0.153 | 18.424±1.197 |
| 0.5:1 | 4.075±0.358 | 40.575±1.252 | 17.529±0.491 | 4.278±0.724 | 17.611±1.366 |
| 1:1 | 1.515±0.064 | 38.989±4.767 | 17.799±4.459 | 10.350±0.980 | 16.827±0.211 |
| 1.5:1 | 0.779±0.119 | 39.773±0.963 | 16.743±0.525 | 13.413±1.370 | 13.918±0.161 |
| 2:1 | 0.492±0.014 | 38.828±1.747 | 17.201±1.066 | 17.254±2.366 | 11.670±0.459 |

Appendix C Master Batches Appearances

The master batches were compressed at pressure 150 kg/cm² in the 10X5X0.5 cm mold.

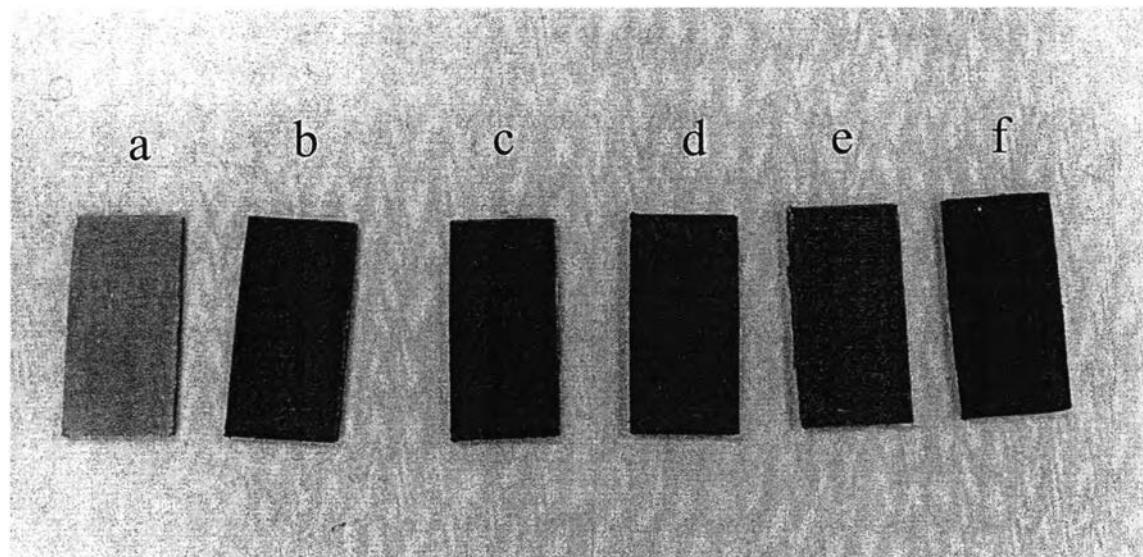


Figure C1 The compressed master batches a) LDPE+zeolite master batch b) LDPE+Ag:Cu = 2:1 master batch c) LDPE+Cu/zeolite-A master batch d) LDPE+ Ag:Cu = 0.5:1 master batch e) LDPE+Ag:Cu = 1:1 master batch and f) LDPE+ Ag/zeolite-A master batch

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Presentations:

1. Limpakdee, S.; Supaphol, P.; (2012, April 24) Production of Low Density Polyethylene (LDPE) Antibacterial Master Batch using $\text{Ag}^+/\text{Cu}^{2+}$ Loaded Zeolite. Poster presentation at the 18th PPC Symposium on Petroleum, Petrochemicals, and Polymer 2012, Bangkok, Thailand.

