DEVELOPMENT OF TURMERIC OIL-LOADED FOLIC ACID-GRAFTED CHITOSAN/ALGINATE NANOCAPSULES FOR TARGETED DELIVERY TO BREAST CANCER



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การพัฒนาอนุภาคนาโนไคโตซาน/อัลจิเนตที่กราฟต์ด้วยกรดโฟลิกที่ บรรจุน้ำมันหอมระเหยขมิ้นชันเพื่อนำส่งสู่มะเร็งเต้านมอย่างจำเพาะ เจาะจง



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ตัวรับโฟเลตมีการแสดงออกในมะเร็งหลายชนิด รวมทั้งมะเร็งเต้านม ซึ่งเป็นแนวโน้มกลยุทธ์เป้าหมาย ของการนำส่งเคมีบำบัด ในการศึกษานี้ได้พัฒนานาโนแคปซูลไคโตซาน/อัลจิเนต คอนจูเกตกับกรดโฟลิกที่ บรรจุน้ำมันขมิ้นชัน (TO-FA-CS / Alg NC) โดยใช้เทคนิคไอออปิกเจเลชั่นเพื่อเข้าไปยังเป้าหมายตัวรับโฟเลต ในเซลล์มะเร็งชนิด MBA-MB-231 และ MCF-7 การคอนจูเกตของกรดโฟลิกกับไคโตซานผ่านยืนยันด้วย ¹H-NMR และ FT-IR การออกแบบบือกซ์-เบห์นเคนถูกนำมาใช้ในการปรับสูตรให้เหมาะสม โดย TO-FA-CS / Alg NC ที่ได้ปรับสูตรแล้วให้ขนาดอนุภาคที่เหมาะสมขนาด189 นาโนเมตร กระจายตัวเป็นเนื้อเดียวกัน ในขณะที่ อนุภาคดังกล่าวมีประสิทธิภาพการกักเก็บ เท่ากับ 35.9% และ ความสามารถในการบรรจุยาเท่ากับ 1.82% ผล การศึกษาการปลดปล่อยยาในหลอดทดลองแสดงให้เห็นว่า น้ำมันขมิ้นชันถูกปลดปล่อยแบบเนิ่น ซึ่งเหมาะ สำหรับนำไปใช้ในการบริหารยาทั้งโดยการรับประทานและการฉีด นอกจากนี้การทดสอบการอยู่รอดของเซลล์ แสดงให้เห็นว่า TO-FA-CS / Alg NC มีความเป็นพิษสูงกว่า TO-CS / Alg NC และ น้ำมันขมิ้นชันที่ไม่ได้บรรจุ ในแคปซูล เมื่อทดสอบกับเซลล์มะเร็ง MBA-MB-231 และ MCF-7 ที่มีการแสดงออกของตัวรับโฟเลต ผลการ ทดลองนี้บ่งชี้ว่า FA-CS / Alg NC มีศักยภาพสามารถนำมาพัฒนาเพื่อใช้นำส่งยาขนาดเล็กเข้าสู่เซลล์มะเร็ง เต้านมที่มีการแสดงออกของตัวรับโฟเลต



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Folate receptors that are overexpressed in various cancer cells including breast cancers have become a promising strategy in targeted delivery of chemotherapeutics. In this study, the folic acid (FA)-conjugated chitosan/alginate nanocapsules loaded with turmeric oil (TO-FA-CS/Alg NC) were developed by ionotropic gelation technique to target folate receptors in MBA-MB-231 and MCF-7 breast cancer cell lines. The successful conjugation of FA with CS was confirmed with ¹H-NMR and FT-IR, and Box-Behnken design was utilized in optimizing the formulation. The optimized TO-FA-CS/Alg NC rendered suitable particle size (189 nm) with homogenous distribution and high encapsulation efficiency (35.9%) and loading capacity (1.82%). The *in vitro* drug release profile of TO-FA-CS/Alg NCs also showed sustained TO release that is suitable for both oral and parenteral routes of administration. Furthermore, cell viability assay proved that TO-FA-CS/Alg NC had higher cytotoxic effects than TO-CS/Alg NC and unencapsulated TO against MBA-MB-231 and MCF-7 overexpressing folate receptors. These results suggest that the FA-CS/Alg NC can be promising targeted nanocarriers to folate-positive breast cancer cells.



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LIST OF ABBREVIATIONS

BC	Breast cancer			
TNBC	Triple-negative breast cancer			
FR	Folate receptor			
ТО	Turmeric oil			
Ar-turmerone	Aromatic turmerone			
FA	Folic acid			
CS	Chitosan			
Alg	Alginate			
FA-CS	Folic acid-grafted chitosan			
NCs	Nanocapsules			
NPs	Nanoparticles			
TO-FA-CS/Alg	Turmeric oil-loaded folic acid-grafted chitosan/alginate			
MW	Molecular weight			
UV-Vis	Ultraviolet-visible spectrophotometry			
UHPLC	Ultra-High Performance Liquid Chromatography			
FT-IR	Fourier-transform infrared spectroscopy			
¹ H-NMR	Proton nuclear magnetic resonance			
TEM	Transmission electron microscope			
DLS	Dynamic light scattering			
BBD	Box-Behnken design			
RSM	Response surface methodology			
DMSO	Dimethyl sulfoxide			

NHS	N-hydroxysuccinimide				
DCC	N,N'-dicyclohexyl carbodiimide				
TEA	Triethylamine				
NaOH	Sodium hydroxide				
PBS	Phosphate-buffered saline				
EDTA	Ethylenediaminetetraacetic acid				
DCU	Dicyclohexylurea				
DMEM	Dulbecco's modified Eagle's medium				
DS	Degree of substitution				
EE	Encapsulation efficiency				
LC	Loading capacity				
nm	Nanometer				
μg	Microgram				
mL	Milliliter				
μΜ	Micromolar				
IC ₅₀	Half-maximal inhibitory concentration				

CHAPTER 1: INTRODUCTION

1.1. Background of the study

Cancer is the second leading cause of mortality worldwide, with approximately 9.6 million deaths, or one in six deaths, in 2018. Locally, the new incidence rates reported in 2020, liver, lung, breast, colon, and rectal cancers are the most common types of cancer in Thailand (1). Worldwide, breast cancer is the primary lethal disease among women based on The Global Cancer Observatory 2020, with an estimated incidence and mortality rate of 37.8% and 12.7%, respectively (2).

Breast cancer originates from abnormal epithelial cell growth of ducts (85%) or lobules (15%) in the breast's glandular tissue. Breast cancer has two general types: noninvasive (ductal carcinoma in situ and lobular carcinoma in situ) and invasive (invasive ductal carcinoma, invasive lobular carcinoma, Paget's disease of the nipple, inflammatory breast cancer, phyllodes tumors of the breast, locally advanced breast cancer, and metastatic breast cancer). Treatment options include hormonal therapy, radiotherapy, chemotherapy, and surgery. Moreover, breast cancer has three major subtypes based on cellular protein expression: (i) hormone receptor-positive breast cancer, (ii) human epidermal growth factor receptor 2 (HER 2) positive breast cancer, and triple-negative breast cancer (TNBC). Estrogen receptor (ER) or progesterone receptor (PR), expressed on the hormone receptor-positive breast cancer, are treated by endocrine therapy. The treatment of HER2-positive breast cancer involves HER2 targeted therapy. Treatment with chemotherapeutic agents, usually coupled with surgery and radiation therapy, are the only options for TNBC (3, 4). High toxicity, poor specificity, and poor efficacy are the main issues with conventional chemotherapeutic drugs. Nowadays, the fabrication of drug delivery systems with tumor-targeting properties has become the gateway to overcome these issues. Many studies established that folate receptor alpha (FR α), a membrane-bound protein overexpressed on the apical surface of epithelial cells, is a promising biomarker and a therapeutic target for breast cancer (5).

Nanotechnology has revolutionized the platform in specific targeting delivery to breast cancer cells (6). Ligands that can be attached to the surface of the nanoparticles to increase the cellular uptake and improve the therapeutic efficacy include antibodies, transferrin, aptamers, glycyrrhetinic, sugars (galactose and mannose), folic acid, and peptides (Arg-Gly-Asp or RGD) (7).

Nano-based carriers such as lipid-based nanoparticles, polymeric nanoparticles, inorganic nanoparticles, bio-inspired nanoparticles, and hybrid nanoparticles have distinctive properties, such as specific targeting of cancerous cells, minimizing the adverse effects, and multi-drug resistance (8). Recently, polymeric nanoparticles have been the primary interest in nano-drug targeting systems. Naturally occurring polymers, such as chitosan and alginate, are attractive because of their biological properties such as non-immunogenicity, biocompatibility, biodegradability, sustained-release property into the bloodstream, or cancerous tissue, and enhanced drug encapsulating efficiency (9, 10).

Turmeric (*Curcuma longa* L.), which belongs to the family Zingiberaceae, has been used as a traditional home remedy, dye, and food additive in Southeast Asia. Curcuminoids, oleoresin, minerals, and vitamins are present in the rhizome of turmeric. *Ar*-turmerone, the primary component of turmeric, has been widely used in pharmaceutical applications due to its unique activities in addition to antibacterial, anticarcinogenic, antioxidant, antifungal, insect repellent, antimutagenic, and antiplatelet properties. Turmeric oil is unstable under specific environments, volatile, and highly lipophilic (11). Although several pieces of research explored the pharmacological activities of turmeric oil against many diseases, these limitations restrict the development of new therapeutic formulations of turmeric oil (12). Encapsulating turmeric oil within a network of biopolymers can overcome the limitations of hydrophobicity and instability. Lertsutthiwong P., et al. (13) reported overcoming these concerns by encapsulating turmeric oil in the alginate nanoparticles. Unfortunately, it showed low stability at room temperature and poor drug loading. Coating the alginate nanoparticles with cationic chitosan polymer improved the stability and loading of turmeric oil (11).

This study aimed to develop the chemical modification of the carboxyl group of the targeting ligand folic acid with the amino group of chitosan, leading to the encapsulation of turmeric oil in the folic acid-grafted chitosan/alginate nanocapsules (FA-CS/Alg NCs). Folic acid was grafted on the backbone of chitosan using the amination-acylation mechanism. UV-Vis, ¹H-NMR, and FT-IR characterized the resulting grafted polymer. The preparation of turmeric oil-loaded FA-CS/Alg NCs was employed o/w emulsification followed by ionotropic gelation. The optimization of the NCs formulation was performed using the response surface methodology with Box-Behnken design as the experimental design. The hydrodynamic diameter, encapsulation efficiency, and loading capacity be the responses with folic acidchitosan/alginate mass ratio, turmeric oil concentration, and poloxamer 407 concentration as the factors. In addition, the optimized formulation was investigated in MDA-MB-231 and MCF-7. The percentage of cell viability was the parameter for the cell assay.

1.2. Rationale and significance

TNBC has been known as the heterogeneous phenotype of breast cancer, which accounts for 10-20% of all invasive breast cancers and has many molecular subtypes. TNBC has neither estrogen nor progesterone nor human epidermal growth factor receptor 2 (HER 2) amplification, remarkably eliminating the response to receptorbased therapies and increasing the likelihood of metastasis (3, 4). Chemotherapy is the primary treatment that may be used either alone or combined with other types of therapies. Conventional chemotherapies suffer multidrug resistance and poor selectivity, which affect cancerous cells and normal cells (14). Nowadays, nanotherapeutic platforms are fabricated to overcome the limitations of chemotherapy. Nanotherapeutic drug delivery systems offer the advantages of providing prolonged shelf-life, multitargeting, incorporating hydrophilic and lipophilic active compounds, flexibility in administration via oral, parenteral, nasal, and transdermal routes, and enhancing the biodistribution of anticancer drugs (15). However, selecting the cancer surface molecular biomarkers is essential for targeted drug delivery. Folic acid has been recognized as a potential ligand for targeting cancerous cells. Folic acid is inexpensive, stable, non-immunogenic, and can couple to the backbone of a polymer. Folic acid grafted with polymeric nanocarriers can be a delivery approach targeting the folate receptors expressed on the surface of cancer cells (Table 1) (16). Chitosan and alginate, natural polysaccharides, have unique biological properties such as biodegradability, biocompatibility, low toxicity, good stability, and extended drug release property.

In particular, chitosan can easily attach with folic acid via hydrogen bonding and van der Waals forces (7).

The formulation involves the formation of a micelle core with the hydrophobic tail of poloxamer oriented with the TO in the center and alginate attached to the surrounding hydrophilic head of poloxamer. The addition of CaCl₂ promotes the formation of an ionic cross-linking of Ca⁺² ions with the guluronic acid blocks of Alg forming an eggbox structure (17). The cross-linking process promotes gelation which could protect TO and maintain its biological activity (18, 19). The folic acid-grafted chitosan (FA-CS) was added last because the folate ligand should be on the surface of the NP for attachment to the folate receptors on the membrane of cancer cells. The FA-CS dry powder was first dissolved in 2% acetic acid and the pH adjusted to 6.0. At this pH, the primary amine groups of CS and the secondary amine groups of FA are both protonated while the carboxyl groups of FA stay protonated (20). These charge states promote the electrostatic interaction of CS with Alg (Fig. 1). Folic acid binds to the folate receptor and enters the cancerous cells via endocytosis for intracellular drug delivery. Covalently conjugating folic acid with chitosan does not interfere with the folate receptor binding and internalization process (5). Folate receptor has a high affinity for binding protein; thereupon, folic acid-grafted chitosan-based NCs can be taken at low concentration while folate receptor can be acceptable in the target area.



Figure 1. A scheme of the formation of the TO-FA-CS/Alg NC

Limited studies show the possibility of encapsulating turmeric oil using chitosan or alginate polymers or combining both polymers (Table 2). However, the use of folic acid as a ligand that can be grafted with chitosan to coat turmeric oil-loaded alginate NCs that intend to target the folate receptors in TNBC cells has not been investigated to date. Moreover, only a few studies have demonstrated the capacity of folic acidgrafted chitosan nanoparticles to increase drug loading capacity, prolong drug release, low cytotoxicity, and cellular uptake (5, 21).

Natural compound	FA- grafted polymer	Type of NP	<i>In-vitro</i> model	Results		
				Cytotoxic effect	Cellular uptake	References
Curcumin	Acrylic polymer	Hydrogel	HeLa (Cervical cancer)	In dose dependent manner (15µM, 25µM, 50µM)	Better cellular uptake than non-folate hydrogel	(22)
Curcumin	Gum acacia	Microsphere	4T1 & MDA- MB-468 (TNBC)	LD ₅₀ of (MDA- MB-468: 45µM, 4T1: 40µM)	More internalized than bare microspheres & curcumin alone	(23)
Helianthus tuberosus extracts	Starch	Copper oxide nanoparticle	MDA- MB-231 (Breast cancer)	IC ₅₀ of NPs (21.03 ± 1. 85 μg/mL)	Internalization via endocytosis	(24)
Doxorubicin	Polydopa mine	Mesoporous silica nanoparticle	HeLa (Cervical cancer)	Concentrati on- dependent & time- dependent	1.8-fold higher uptake than non-folate NP	(25)

 Table 1. Folic acid-grafted polymers for targeted cancer therapy

Polymer used	Type of NP	Method of preparation	Results	References
Sodium alginate (80-120 kDa)	Nanocapsule	Ionotropic gelation method	Particle size $(116 \pm 14 \text{ nm})$, zeta potential (-24.3 ± 2.7mV), %DL (5.47 ± 0.21%)	(13)
Sodium alginate (80-120 kDa) Low MW chitosan (41 kDa) (92±2% DD)	Nanocapsule	Ionotropic gelation method	Particle size (522 \pm 15 to 667 \pm 17nm), zeta potential (\geq 20 mV), stable at 4 °C and 25 °C	(11)
Sodium alginate and chitosan	Nanocapsule	Ionotropic gelation method	Particle size (below300 nm), %EE (71%), slow and sustained release atneutral pH for 48 hours, more antiproliferative properties than free oil in A549 cell lines, hemocompatible	(26)

 Table 2. Turmeric oil-loaded chitosan/alginate nanoparticles

1.3. Objectives of the study

This study aimed to:

- Synthesize and structurally elucidate folic acid-grafted chitosan.
- Optimize and characterize turmeric oil-loaded folic acid grafted chitosan/alginate nanocapsules.
- Evaluate the cytotoxicity of the turmeric oil-loaded folic acid-grafted

chitosan/alginate nanocapsules in MDA-MB-231 and MCF-7 breast cancer cell lines.

1.4. Hypothesis

This study hypothesized that folic acid-grafted chitosan/alginate nanocapsules as the carrier would enhance the cytotoxicity of turmeric oil against folate-receptor positive MDA-MB-231 and MCF-7 breast cancer cell lines.

CHAPTER 2: LITERATURE REVIEW

2.1. Breast cancer subtypes and treatment strategies

The classification of breast cancer is based on the two types of epithelial cellsin the mammary gland: luminal and basal, by immunohistochemically and complementary DNA (cDNA) microarrays. The five subtypes of breast cancer include (i) luminal A (HR +/ HER 2 -), (ii) luminal B (HR +/ HER 2 +), (iii) HER 2 positives, (iv) basal-like (HR/ HER 2 negative, epidermal growth factor receptor-positive and/or cytokeratin 5/6 positive), and (v) normal-like breast cancer (Fig. 2) (4). Basal-like carcinoma is defined as the subtype with neither HR nor HER 2 amplifications. However, expressing the gene on the neoplastic cells found on the basal/ myoepithelial cell of the breast was found to be possible (3). On clinical assay, triple-negative phenotypes enrich basal-like cancer even though 25% of TNBC cases are not basal-like on gene expression array (4).



Figure 2. Five main molecular subtypes of breast cancer

TNBC accounts for 10-20% of invasive breast cancer, which lacks the overexpression of estrogen/progesterone and HER 2 receptors. However, it expresses the gene proliferation and a unique gene cluster (basal cluster) that comprises epidermal

growth factor receptor (EGFR) and cytokeratins (3). Therefore, patients with TNBC can receive neither targeted therapy against ER/PR/HER2 receptors nor hormonal therapies. Current TNBC treatment modalities involve conventional therapy (neoadjuvant, adjuvant, surgery, radiotherapy), advanced therapy (miRNA, siRNA, aptamers, nanomedicines: quantum dots, fluorescent nano-diamonds, silver NPs, gold NPs, superparamagnetic iron oxide NPs, polymeric NPs) and immunotherapy. Drug delivery via uniquely expressed surface biomarkers on TNBC has been identified to augment the cytotoxicity of the therapeutic payload. Target receptors such as Notch, CD 44, Frizzled (FZD), transferrin, integrin, folate and epidermal growth factor receptor (EGFR) and their signaling pathways can be exploited to induce cell death either by inhibiting cellular proliferation or via cellular apoptosis. Combining chemotherapeutic drugs are the standard and most effective strategy to combat TNBC. FDA has already approved some molecules (Table 3), and some are under investigation in clinical trials (Table 4) (clinicaltrials.gov).

Among these, the folate ligand has been revolutionized due to its participation in the natural progression of cancer cells and its high affinity towards FR. Moreover, there is a higher expression of FRs (especially the α -isoform) in breast cancer cells compared to normal cells. Therefore, these receptors can be utilized to develop FR-mediated targeted therapy for breast cancer. Investigations in clinical trials have also shown the interest in using this target in chemotherapy (Table 5) (clinicaltrials.gov).

Chemo-active substances may be natural, semi-synthetic, or synthetic. Limited solubility, toxicity toward normal cells, and multi-drug resistance are among the issues

with conventional small-molecule chemotherapeutic agents. These issues lead to low biodistribution and require a high drug concentration to reach the desired site (14, 15).

Over the few decades, NCs platforms have been invented to overcome the challenges with conventional chemotherapeutic agents (15). Nanocarriers of chemotherapeutic drugs are advantageous due to their capacity to load both hydrophilic and hydrophobic drugs, improve pharmacokinetic and pharmacodynamic profiles, exhibit sustained release, increase circulation time and drug concentration, and enhance internalization by the enhanced permeation and retention effect (EPR) or via endocytosis mechanism (27). Among the remarkable properties of nanotherapeutics include their small size and surface, which allow functionalization. Additionally, nanocarriers with an average range of 10-100 nm effectively transport the drug and accomplish the EPR effect (6). In literature revealed that when the polymer was functionalized with folic acid used as a targeting ligand, not only increased the encapsulation efficiency (EE) and loading capacity (LC) of hydrophobic compounds loaded in the NPs but also definitely enhanced the cellular uptake folate receptormediated pathway through folic acid targeting. Bolla PK., et al. (134) showed that lutein content was significantly higher when FA conjugated with polymeric nanoparticle. Moreover, cellular uptake was 1.6 and 2-fold enhanced than unconjugated NPs and unencapsulated compound. Furthermore, doxorubicin, hydrophobic drug, was loaded with a high loading capacity into FA conjugated CS (FA-CS) NPs by a combination ionic bonding and hydrophobic effect with Pluronic F127. EE was increased from 35.2% to 58.1% occurring in the FA-conjugated NPs and more cel uptake by folate-receptor mediated endocytosis (124).

Drug Route of administrati				
Sacituzumah Gowitecan-	Mechanism	Trade Name	Year of First Approval	References
	The antibody component binds to a specific			
hziy	protein on the surface of cancer cells (Trop-	Trodelyn	A rar 2020	
(Antibody-drug IV infusion conjugate)	2). The chemotherapy drug called SN-38 is released and kills the cancer cell.	1100011	0707 1144	(07)
Olaparib	D PARP inhibitors (nolv ADP rihose			
(Small molecule) Oral	polymerase, an enzyme involved in DNA	Lynparza	Jan 2018	(29)
Talazonarib	repair) work by blocking a protein used to repair damage to DNA that occurs during cell	i fi a		
(Small molecule)	division.	Talzenna	Oct 2018	(30)
	Blocks the interaction of PD-L1			
Atezolizumab IV infusion	(programmed death-ligand 1) with its	Tecentria	Mar 2019	(31)
(Monoclonal antibody)	(DD 1) and CD80 recentors (R7 1Bc)			
	(PD-1) and CD80 receptors (B7-1Rs)			

	Parameters of interest in the study	Efficacy and safety of combination therapy in advanced breast carcinoma.	Efficacy of combination therapy in metastatic breast cancer.	Targeted combination therapy of antibody-drug conjugate to $FR\alpha$.	Efficacy of combination therapy in TNBC with BRCA1/2 mutations by the inhibition PARP.	Safety and tolerability of gedatolisib in patients with advanced solid tumors in combination with other antitumor agents.	Efficacy of combination therapy for advanced TNBC.
	Identifier	NCT01111825	NCT03544125	NCT03106077	NCT01074970	NCT01920061	NCT03394287
NBC	Condition or Disease	Metastatic HER2- Amplified disease or TNBC	Metastasis TNBC	Metastatic FRα (+) TNBC	TNBC	Neoplasm	Advanced TNBC
py for T	Phase	II/I	п	=	П		П
udies involving combination thera	Pharmacologic class	Temsirolimus (mTOR inhibitors) Neratinib (tyrosine kinase inhibitor)	Olaparib (PARP inhibitor), Durvalumab (immune therapy)	Antibody-drug conjugate	A small-molecule inhibitor of poly (ADP-ribose) polymerase (PARP) 1,2 and 3	Dimension Dimens	SHR-1210 (Anti-PD-1 Antibody) Apatinib (VEGFR2 inhibitor)
Table 4. Clinical st	Intervention/ treatments	Drug: Temsirolimus Drug: Neratinib	Biological: Durvalumab Drug: Olaparib	Biological: Mirvetuximab Soravtansine	Drug: Rucaparib Drug: Cisplatin	Drug: PF-05212384 (gedatolisib) Drug: Docetaxel Drug: Cisplatin Drug: Dacomitinib	Drug: SHR-1210 Drug: Apatinib

	Identifier, Phase, and Status	 FRα peptide • NCT02593227 phosphamide. • Phase 2 Completed (19 July 2021) 	 Ice reponse in NCT03106077 Phase 2 Phase 2 Completed (2 Dec 2020) ver, the study the course of 	 sargramostim • NCT03012100 1 to GM-CSF • Phase 2 Recruiting (30 June 2021) 	 D) and the • NCT02996825 bination with • Phase 1 • Recruiting (26 Jan 2021) 	 on in patients NCT05001282 Phase 1,2 Recruiting (3 Dec 2021)
argeting the FR in TNBC	Details of the study	Objective: Safety evaluation and immunogenicity of two doses of th vaccine with GM-CSF as a vaccine adjuvant, with or without cyclo. Outcome: No results posted as of December 2021.	Objective: To determine if mirvetuximab as a single agent can induat least 20% of patients with metastatic FR α (+) TNBC. Outcome: The study did not achieve the required number of p determine if 20% of patients had a response to mirvetuximab. Howe reveal that the drug had no serious adverse events occurred during the study.	Objective: To prove that the multi-epitope FRa peptide vaccine with as adjuvant will prolong the disease-free survival (DFS) compared treated TNBC patients.	Objective: To determine the maximum tolerated dose (MT recommended phase 2 dose (RP2D) of gemcitabine in combinitive tuximab in FR α (+) cancers.	Objective: To determine the MTD and RP2D of ELU001 IV infusi with FR α (+) tumors.
Table 5. Clinical studies to	Intervention/ Treatment	Drug: Cyclophosphamide Biological: Low/ high dose FRα vaccine	Biological: Mirvetuximab Soravtansine	Drug: Cyclophosphamide Biological: Multi-epitope FRα Peptide Vaccine with Sargramostim	Drug: Gemcitabine Hydrochloride Biological: Mirvetuximab Soravtansine	Drug: ELU001 Folic acid-functionalized C'Dot -Drug-Conjugate

2.2. Folic acid as a ligand in targeted delivery of bioactive compounds

2.2.1. Folic acid

Folate has three structural components: a pteridine (2-amino-4hydroxypteridine) moiety that can be oxidized or reduced, a para-aminobenzoic acid (PABA), and a variable polyglutamic chain (Fig. 3). Folate in nature can either be reduced or oxidized (32).



Figure 3. Chemical structure of folate

The commonly reduced moiety of natural folate is dihydrofolate (DHF) and tetrahydrofolate (THF) that can be one-carbon substituted in the position of N5 of pteridine ring and N10 of PABA to form 5,10-methyl THF, 5-methyl THF, 5-formyl THF, and 5,10-formyl THF (Table 6). The unsubstituted reduced forms are chemically unstable due to the rapid cleavage of the methylene linker between the pteridine ring and PABA, leading to the inactivation of its biological activities (33). The synthetic folate compound is more stable than naturally occurring folate in food sources that are susceptible to losing their biochemical activities by heat, oxidation, and light during the harvesting, storage, processing, and preparation (34).

Folate derivative	N5	N10
tetrahydrofolate (THF)	-Н	-H
5-methyl THF	-CH3	-H
5,10-methylene THF	-CH2-	-CH2-
5-10-methenyl THF	-CH=N-	-CH=N-
5-formyl THF	-CHO	-H
10-formyl THF	-H	-CHO
10-formimino THF	-H	-HCNH

Table 6. Various chemical substitutions of folate

Folic acid exhibits unique properties as low immunogenicity, stable storage condition, and a targeted ligand by conjugation with macromolecules that internalize into the FR + cells not only cancers but also inflammatory diseases (35).

2.2.2. Folate receptors

Folate receptors belong to the family of high-affinity glycosyl phosphatidyl inositol (GPI) proteins that folate receptor α , β , γ , and δ (16). Folate receptor- α is overexpressed on the epithelial layer of solid tumors such as TNBC. However, folate receptor- β overexpress in non-epithelial tumors, e.g., acute myeloid leukemia. Folate receptor γ is restricted to malignancies of hematopoietic origin involving lymphoid cells. However, folate receptor β has an absence of affinity to bind with folic acid or folate derivatives (5).

Recent studies on molecular simulation and docking explained how the folate binds to folate-receptor alpha (FR α) (Fig. 4) (36). FR α is composed of 4 long α -helices (α 1, α 2, α 3, α 6), 2 short α -helices (α 4 and α 5) and 4 short β strands (β 1-4). According to the simulation study, the folate binds onto the folate receptor that is perpendicular to the plane of α -helices: $\alpha 1$, $\alpha 2$, $\alpha 3$. Strong hydrogen bonds and hydrophobic interaction occurred in the pterin ring N and O (N1, N2, N3, N5, and O4) and the carboxyl, hydroxyl, and guanidinium groups of the binding pockets of the FR α . Furthermore, the interaction between the aspartate carboxyl oxygens of FR α and the pterin N1 and N2 nitrogen of folate is associated with its high binding affinity. The simulation study also showed that the glutamate functionalities extend outwards of the binding site, making the carboxylate groups exposed and available for conjugation without affecting its binding affinity to FR α (36).



Figure 4. Summary of FR- α gene expression levels in various types of cancers

2.2.3. Targeted delivery via the folate receptor

Folate receptors are often exploited as targets in cancer therapy for several reasons: (1) they are highly expressed on cancer cells such as ovarian, colon, cervical, breast, lung, kidney, placenta, choroid plexus, and myelogenous leukemias (37); (2) they have a negligible expression in most normal and healthy tissues and organ (38); (3) they have a nanomolar affinity with folate-conjugated drug/ nanoparticles (39); and (4) they induce cellular internalization via receptor-mediated endocytosis and releases the payload into the cell. The delivery of drugs, especially chemotherapeutics via folate-

modified nanoparticles, can be of great advantage compared to the drug itself. This would allow (1) high drug binding and internalization via multivalent folate-conjugate on nanoparticles surface, (2) encapsulation of the drug in a nanocarrier can prevent direct modification of drug, especially when the drug has no modifiable functionalities, (3) delivery of combination drug is possible when encapsulated in a nanocarrier, (4) it can increase the retention in the tumor via EPR effect and facilitate folate receptor-mediated endocytosis, and (5) drug can be protected from biological factors and delay the release until the nanoparticles have been internalized by the cells, hence preventing immediate efflux via multi-drug resistance pumps (16, 40-42).

Receptor-mediate endocytosis happens when a specific ligand binds to its receptor located on the cell surface or the luminal membrane of the blood, brain barrier (BBB) (35). Folate receptor is one of the most common sites for endocytosis, especially cancer-targeting (43). FR-mediated endocytosis takes place in a series of distinct steps (44): (1) first is the interaction and the binding of the folate-conjugate to the FR on the cell surface, (2) then invagination and internalization of the folate-conjugate forming endocytic vesicle occur, and lastly (3) the acidification of the endosomalcompartment of pH 5.0 that triggered the gradual release of the folate-conjugate and its payload. The membrane-bound FR are recycled back to the cell surface and allow more folate-conjugates inside the cell. *In vivo* studies revealed that the recycling rate of membrane-bound FR varies from 4 to 12 hours per once cycle (39). It was also found that an insignificant quantity of folate-conjugate enters the lysosome for digestion, thus allowing the delivery of hydrolytically sensitive materials like genes and ribozymes into the cells (45).

2.2.4. Folic acid-grafted chitosan (FA-CS)

Folic acid has low solubility in cold water. Its solubility is improved by increasing the water temperature and changing the solvent pH conditions (acidic or basic). However, they can damage the stability of folic acid (46). Therefore, dimethyl sulfoxide (DMSO) was usually chosen as a solvent for dissolving the folic acid and as the medium for conjugation reactions (47). The carboxy group of folic acid covalently grafted onto the amino group of the chitosan and chitosan derivatives; trimethylated chitosan (TMC) (48), carboxymethylated chitosan (CMC) (49), hydroxypropylated chitosan (HPC) (5, 50), n-octyl-N-phthalyl-3,6-O-(2-hydroxypropyl) chitosan (OPHPC) (51), stearic acid grafted chitosan (52), N-succinyl N'-octyl chitosan (SOCS) (5), octadecyl- quaternized lysine modified chitosan (OQLCS) (42) and, deoxycholic acid-O-carboxymethylated chitosan (DOMC) (53, 54).

The carbodiimide crosslinking reaction is a common reaction for the conjugation of the carboxyl group and primary amino group of polymers via stable amide bond obtaining semi-synthetic polymer (5). FA has been conjugated to the chitosan by "oneplot manner" and "two-step conjugation". The carboxy functional group of folic acid was activated by coupling reagents either 1-ethyl-3-(3- dimethylaminopropyl) carbodiimide (EDC, EDAC, or EDCI) or N, N'- dicyclohexylcarbodiimide (DCC) whether with N-hydroxysuccinimide (NHS) or not. Firstly, the γ -carboxyl group of folic acid reacted with DCC or EDC forming the intermediate O-acylisourea, which is readily hydrolyzed and form N-acyl urea. The addition of NHS can enhance the efficiency of the reaction. The intermediate O- acylisourea reacted with NHS and created the stable NHS ester. After that, the obtained ester reacted with the primary amine of chitosan in aqueous buffers under the reaction condition of pH lower than 6 and formed the stable amide bond. The conjugation of FA on the chitosan-based nanoparticles to incorporate anticancer drug is exemplified by several studies using carbodiimide reaction and targeting folate-receptor overexpressed breast cancer cell (Table 7).



References	(55)	(56)	(57)	(58)	(59)
In-vitro or In-vivo cytotoxicity study	KMBC-10 (Kerman male breast cancer) cells	MDA-MB-231	A549 and MCF7, A549 tumor-bearing mice	MCF-7 and H22 (mouse hepatocellular carcinoma cells), H22 xenograft mouse model	MCF-7
Outcome of study	Particle size (155 nm)	Particle size (48–100 nm), zeta potential (from –9.56 mV to +5.31 mV), PDI (0.2)	Particle size $(674.9 \pm 155.8 \text{ nm})$	Particle size (126 nm), PDI (0.256), zeta potential (19.37 ± 2.8 mV)	Particle size (298 \pm 4 nm), zeta potential (-25.4 \pm 2.4 mV), % EE (74.12 \pm 2.72)
Method of preparation	Ionotropic gelification		Dialysis method	Ultrasonication using a probe-type sonicator	Ethanol injection method and trapping method
Types of NP	Nanosphere	Magnetic bio-metal- organic framework nanocomposite	Hypoxia-responsive nanoparticle	Micelle	Nano cochleate
Chemicals/ Polymers used	Folic acid, sodium alginate, chitosan (low MW), β-cyclodextrin, polyethylene glycol (PEG)	Folic acid, chitosan, ferric trichloride hexahydrate, zinc acetate dihydrate (Zn (OAc) ₂ . 2H ₂ O)	Folic acid, glycol chitosan (82.7% deacetylated, 250 kDa MW.)	Folic acid, chitosan (590% deacetylated, 30 kDa MW), deoxycholic acid, EDC, NHS	Folic acid, chitosan (75- 85% deacetylated, ~50 kDa MW), DCC,
Natural compounds	Curcumin	Curcumin (CUR), 5- fluorouracil (5-FU)	Doxorubicin (DOX)	Paclitaxel (PTX)	Doxorubicin (DOX)

(60)	(33)	(61)	(62)	(63)
MCF-7 and A549	MDA-MB-231, Rabbit	MCF-7 and T-47D, MSC (human mesenchymal stem cell line)	MCF-7 and L929 (non-cancerous cells)	MCF-7, female albino Wistar rats
Particle size (182.7 ± 0.56 nm), % EE (59.6±0.23), %LC (15.3 ± 0.16)	Particle size (158.50 \pm 0.36 nm), PDI (0.36 \pm 0.0), zeta potential (+ 18.30 \pm 2.52 mV), %EE (71.47 \pm 5.62)	Particle size (402.65 \pm 17.2 nm), zeta potential (-2.58 \pm 0.32 mV)	Particle size (100–250 nm), zeta potential (-6.55 mV), %EE. (92.06 \pm 2.17)	Smoothen and layered surface with proper drug loading
Ionotropic gelation method	Ionic gelation method		Probe ultrasonication method	Sonication method
Nanoparticle	Nanoparticle	Micelle	Nanoparticle	Graphene oxide nano biocomposite
Folate, chitosan, EDC	Folic acid, chitosan (low MW), thioglycolic acid (TGA), EDAC, tween 80 MOTATA	Folic acid, chitosan, polycaprolactam, MANNA	Folic acid, chitosan (89% deacetylated, 400 kDa MW), DCC, NHS, EDC	Folic acid, chitosan, graphite powder, EDC, NHS
Ligustrazine (LZ.)	Docetaxel (DTX)	Quercetin (QU)	Curcumin (CUR)	Camptothecin (CPT) 3,3'-Diindolylmetha ne (DIM)

2.3. Polymeric nanoparticles

Nanoparticles have 5 major classifications based on the type of fabrication methods, including lipid-based nanoparticles (liposome, lipoplex, solid lipid nanoparticles), polymeric nanoparticles (micelle, polymersome, nanocapsule, nanosphere, dendrimer, nanogel, nano complex), inorganic nanoparticles (gold nanoparticles, magnetic nanoparticles, silica nanoparticles, quantum dots, carbon nanomaterial), bio-inspired nanoparticles (exosome, protein nanoparticles, DNA nanostructure) and hybrid nanoparticles (cell membrane-coated nanoparticles, lipid-polymer nanoparticles, organic-inorganic nanocomposite) (64).

Polymeric nanoparticles may constitute the most effective nano vehicles for prolonging anticancer drug delivery in circulation. Nowadays, polymeric nanoparticles have been tested in several preclinical and clinical trials stages. These polymeric nanoparticles can easily be fabricated using biodegradable or non-biodegradable polymers (65). Polymers can be grouped as natural polymers (starch, cellulose, peptide, glycan, protein, alginate, chitosan), synthetic polymers (polylactic acid (PLA), polyethylene glycol (PEG), polycaprolactone (PCL), polyvinyl alcohol (PVA), poly (lactic-co-glycolic acid) (PLGA)) as well as microbial fermentation polymers (poly hydroxybutyrate) (66). Among these natural polymers, cationic chitosan and anionic alginate are remarkable materials in constructing nanoparticles-based vehicles. They have excellent biological properties such as non-toxicity, non-immunogenic, biocompatible, biodegradable, mucoadhesion, adsorption enhancer, hydrophilic, and protective properties (67-70).
2.3.1. Alginate

Alginate (Alg) is a water-soluble linear anionic polysaccharide primarily isolated from several brown algae worldwide, such as *Ascophyllum nodosum*, *Laminaria hyperborean*, and *Macrocystis pyrifera* (71). Alg is extracted from algae by mixing with the mineral acid to remove the counterions, such as calcium, magnesium, and sodium, naturally integrated with Alg in seawater. Alginic acid is neutralized by alkalis such as sodium carbonate or sodium hydroxide to produce Sodium Alg (72, 73). Although Alg can be extracted from the bacteria, such as *Pseudomonas* and *Azotobacter* species, these sources are still unavailable for commercial applications (74). Most Alg is commercially above 30,000 metric tons synthesized from farmed brown seaweeds annually (75).

The chemical structure of Alg is composed of β -D-mannuronic acid (M) and α -L-glucuronic acid (G) residues which are covalently linked by 1,4- glycosidic linkage in different sequences or blocks (76). The block patterns can be composed of consecutive G blocks (G residue) which exhibit rigid and folded structural conformation, consecutive M blocks (M residue) providing flexible and linear conformation, or an alternating G and M block (GM block) (Fig. 5) (76, 77). Compositions and block sequences may vary depending on the isolation of different algae sources (78). Alg has several remarkable polymer properties *in vivo*: good biocompatibility, biodegradability, mucoadhesiveness, pH sensitivity, low toxicity, prolonged circulation time, and gelling properties (79, 80)and can be modified chemically to alter these properties. Alg has been explored as an ideal biomaterial, especially in delivering chemotherapeutic agents (79). The ionic crosslinking of the carboxylate components of the guluronate moieties on the backbone of Alg with different divalent cations (e.g., Ba^{2+} , Mg^{2+} , Ca^{2+}) leads to the formation of nanoparticles (81). However, the nanocarriers made from Alg are not stable at room temperature (13). They can easily cause leakage of the active moieties loaded in the core of the nanoparticles (82). Lertsutthiwong P., et al. (11) reported that these limitations could be overcome by coating the Alg nanoparticles with cationic CS biopolymer.



2.3.2. Chitosan

Chitosan (CS) is a linear cationic natural polysaccharide, consisting of β -(1 \rightarrow 4) glycosidic linked D-glucosamine and N-acetyl-D-glucosamine (9, 12), is commercially obtained from deacetylation or degradation of chitin which is commonly derived from cell walls of fungi, exoskeletons of insects, and crustacean shells (Fig. 6) (83). Both molecular weight and degree of deacetylation of CS are essential parameters for its physical properties such as degradation, crystallinity, hydrophobicity, and cellular response (84). The human internal enzyme, particularly lysozyme, can degrade the CS into monosaccharides and oligosaccharides absorbed in the body (85). As mentioned above, Chitosan has unique biological and physicochemical properties: biodegradability, biocompatibility, nontoxicity, mucoadhesiveness, gelling property, membrane permeability, and controlled drug release, which can be fabricated into different forms like beads, films, micro-and nanoparticles. Thus, CS has been utilized in numerous pharmaceutical and medicinal fields, including wound healing, cosmetic production, tissue engineering, drug, vaccine, and gene delivery system (86-88). The free amino (-NH₂) and hydroxyl (-OH) groups in the CS backbone can be modified to enhance stability and solubility (89).

N-acetyl-D-glucosamine (m)

D-glucosamine (n)



Figure 6. Chemical structure of chitosan

The encapsulation of the hydrophobic molecules in the core of the nanoparticles can be done by the interaction of amino groups of polycation CS with the carboxylate groups of polyanion Alg forming a polyelectrolyte complex (PEC) to obtain hydrogel by ionotropic pre-gelation method (12, 90, 91). CS-Alg nanoparticles protect the loaded drug from degradation, sustain the release of the drug, and deliver the drug to the target cell (91). Many researchers have emphasized the fabrication of CS-Alg nanoparticles encapsulating the anticancer compounds and targeting various cancers (90, 92).

2.4. Anticancer potential of turmeric oil

A nutraceutical is a naturally nutrient-rich or medicinally active food or a specific food component that provides medicinal or health benefits, involving the prevention and treatment of several diseases. Among the natural products, turmeric (*Curcuma longa* L.), a rhizomatous herbaceous perennial plant that belongs to theginger family (Zingiberaceae), has been used as a food additive, nutraceutical, and medicinal products. It is distributed through tropical and subtropical of the world, being widely cultivated in southeast Asiatic countries, mainly in China and India (93).

Turmeric has been widely used as a dye for cloth, cosmetics, and food additives. Turmeric has been well reported for its therapeutic activities to treat several diseases in India and the Chinese system of medicine. Traditional uses of Turmeric include for soothing action in cough and asthma, as a blood purifier, to warm and improve proper metabolism correcting both excesses and deficiencies, to improve digestion, to improve intestinal flora, to relieve gas, to cleanse and strengthen the liver and gallbladder, to normalize menstruation, to eliminate worms, for relief of arthritis and swelling, for localusage on bruises, cuts, burns, insect bites and itches, as antibacterial and antifungus (94, 95).

The extract from turmeric powder is about 1-6% curcuminoids, 2-7% dietary fiber, 3-7% dietary minerals, 3-7% essential oils, 5-7% fat, 6-8% proteins, 6-13% water,60-70% carbohydrates. Phytochemically, at least 235 compounds have been isolated or detected from rhizomes, roots, leaves, and flowers of *Curcuma longa L.*, involving 22 diarylheptanoids (commonly known as curcuminoids) and diaryl pentanoids, 8 phenylpropene, vanillic acid, vanillin, 68 monoterpenes, 109 sesquiterpenes, 5

diterpenes, 3 triterpenes, 4 sterols, 2 alkaloids, and 14 other compounds (96, 97).

Essential oils and curcuminoids are principle bioactive components possessing diverse bioactivities *in vitro* and *in vivo* biological assays. Curcuminoids (diarylheptanoids) are mainly accumulated in rhizomes. The essential oils obtained by steam distillation from the rhizomes and roots primarily include sesquiterpenes such as *ar*-turmerone, α -turmerone, curlone, α -sesquiphellandrene, zingiberene. The flowers and leaves usually contain monoterpenes such as p-cymene, p-cymen-8-ol, terpinolene (terpinoline), β -phellandrene, myrcene, and cineole. The phytochemical composition of turmeric oils varies in contents with varieties, geographical locations, cultivation conditions, and extraction methods (97).

He XG., et al. (98) identified the major constituents of turmeric oil as *ar*turmerone, α -turmerone, and β -turmerone by using GC-MS (Fig. 7). *Ar*-turmerone has been used in pharmaceutical applications because of its biological activities. The chemical structure of *ar*-turmerone is 2-methyl-6-(4-methylphenyl)-2-hepten-4-one), which possess antidepressant (99), antiepileptic (100), antidermatophytic (101), antidiabetic (102), antiplatelet (103), antifungal (104), antibacterial (105), insect repellent (106), antioxidant, antimutagenic (107), anticarcinogenic (108) and immunostimulant (109) activity. However, turmeric oil is a volatile liquid, unstable, and poorly water-soluble, leading to limited progress in its pharmaceutical applications. There are many potential advantages when encapsulating the anticancer drugs in nanoparticles and conjugating with targeted ligands on the surface of nanoparticles, which lead to the targeted delivery and sustained release at the desired sites (26).



Ar-turmerone α -turmerone β -turmeroneFigure 7. Main components of turmeric oil β -turmerone

2.5. Conceptual framework

The Box-Behnken design (BBD) of RSM was favorably chosen to establish the design space for developing the optimized formulation. The conditions for the optimum nanoformulation of Turmeric oil were developed by assessing the impact and interaction of the different factors (i.e., FA-CS/Alg mass ratio, turmeric oil concentration, and poloxamer 407 concentration) to the attributes of the nanoformulation (particle size, encapsulation efficiency, and loading capacity). The response surface methodology established the empirical polynomial equations $(Y_{pred} = aX_1 + bX_2 + cX_3 + ...)$, which would statistically predict the particle size and

loading capacity based on the interplay of the factors (FA-CS/Alg mass ratio, Turmeric oil concentration, and poloxamer 407 concentration). Several parameters have characterized the optimized formulation to ensure applicability as a targeted delivery system.



Figure 8. A framework for the creation of the design space for the nanocapsule formulation of turmeric oil and the assessment of the optimized formulation



CHAPTER 3: MATERIALS AND METHODS

3.1. Chemicals and Instruments

3.1.1. Chemicals

TO was purchased from TCFF Industry Co., Ltd., Thailand. *Ar*-turmerone was provided by the Department of Chemistry and Center of Excellence for Innovation in Chemistry, Faculty of Science, Ramkhamhaeng University (Bangkok, Thailand). CS (MW = 63 kDa, 91.74% DD) was supplied by Marine Bio-Resources Co., Ltd., (Samut Sakorn, Thailand). Sodium Alg (MW = 120,000 – 190,000 g/mol) and poloxamer 407 were purchased from Sigma-Chemicals (St. Louis, MO). The ratio of mannuronic acid to guluronic acid (M/G ratio) of sodium alginate is 1.56. Folic acid and N, N'dicyclohexyl carbodiimide (DCC) were purchased from TCI Co., Ltd. (Tokyo, Japan). N-hydroxysuccinimide was supplied from AK Scientific (California, USA). DMSO, acetone, and diethyl ether were purchased from Burdick & Jackson Inc (Michigan, USA). Acetonitrile was purchased from RCI Labscan (Bangkok, Thailand). TEA was purchased from Merck KGaA (Darmstadt, Germany). Absolute ethanol, glacial acetic acid, calcium chloride, and other chemicals were purchased from Carlo Erba reagents (Val de Reuil, France).

3.1.2. Instruments

The following instruments, with their respective models and brands, were provided by the Pharmaceutical Research Instrument Center of the Faculty of Pharmaceutical Sciences: Ultra-High Performance Liquid Chromatography (UHPLC) (Agilent 1290 Infinity II), Intersil[®] ODS- 3 (4.6 x150 mm, 5µ) column, UV-Vis spectrophotometer (Agilent Carry 60), Zetasizer (Malvern Nano ZS, Malvern Instruments Ltd, UK), ultracentrifuge (Hitachi CP 100NX), incubator shaker (MaxQ6000 shaker), magnetic stirrer with hotplate (Thermolyne, USA), Vortex mixer (Scientific Industries, USA), dialysis regenerated cellulose membrane (MW cut-off 8-14 kDa) (Sigma-Aldrich, USA), analytical balance (Sartorius BA 210S, Germany), lyophilizer (Martin Christ, Germany), microplate reader (Infinite 200 PRO, Tecan Switzerland), confocal fluorescence microscope (Zeiss Apotome). Fourier-transform infrared analysis (PerkinElmer, Spectrum One[®], CT, USA) was performed at The Scientific and Technological Research Equipment Center, Chulalongkorn University. ¹H-NMR analysis (400 MHz, Bruker Avance DPX-300, CA, USA) was performed at the Faculty of Pharmaceutical Sciences, Chulalongkorn University.

3.2. Methodology

3.2.1. Synthesis of FA-CS

3.2.1.1. Synthesis of FA NHS-ester

The synthesis of FA ester was based on the procedure described byAlupei L, et al. (114) with slight modification. FA (100 mg) was dissolved in 3 mL of DMSO. After that, 63 μ L of triethylamine as a catalyst was added to the folic acid solution. Subsequently, DCC and NHS were separately dissolved in DMSO and added a 1:2:2 molar ratio to the carboxyl groups of folic acid. The reaction was performed under a nitrogen atmosphere and stirred overnight in the dark due to the photosensitivity of folic acid.

The initial step for the reaction produced a white precipitate by-product of dicyclohexylurea (DCU). Even though DCU is insoluble in many organic solvents, it can easily be removed by filtration using the 0.2 μ m syringe filter. Eventually, the

obtained transparent yellow solution was added drop by drop into the cold diethyl ether containing 30 % acetone to initiate the precipitation of the yellow folic acid NHS-ester (FA NHS-ester) product. The precipitate was collected, washed with acetone, and dried under a vacuum desiccator. The final product was stored in the refrigerator for further use.

3.2.1.2. Conjugation of the FA NHS-ester with CS

FA-NHS ester solution in DMSO in a 1:3 molar ratio of FA-NHS: CS was slowly added into the CS solution dissolved in acetate buffer (pH was adjusted to 4.5 - 4.7 with 1M NaOH) under continuous stirring in the dark at ambient room temperature. Following 24 h of stirring, the conjugation reaction was stopped by adjusting the pH to 9.0 with 1.0 M NaOH. The solution was purified using a dialysis membrane tube with 8-14 kDa molecular cut-off against PBS (pH 7.4) for 3 days and against deionized waterfor the next 3 days to remove the unreacted reagents thoroughly. The purified product was lyophilized for 24 h. UV-Vis, ¹H-NMR, and FT-IR have characterized the dried yellow product (110).

3.2.2. Characterization of the FA-CS

The folic acid in FA-CS was quantitatively analyzed using a UV-Vis spectrophotometer. Firstly, the calibration curve of standard folic acid in 0.1 M NaOH was prepared with a 2–18 ug/mL concentration range (Appendix 1). Then, 1 mg of FA-CS was dissolved in 10 mL of 2% acetic acid and measured spectrophotometrically at 363 nm (47). The degree of substitution (DS) of FA to CS was computed using the following equations:

$$DS = \frac{Mole \text{ of Folic acid}}{Mole \text{ of Chitosan}} \qquad (1)$$

$$DS = \frac{C/M_{FA}}{(m-c)/M_{Chitosan unit}}$$
(2)

where c = amount of FA calculated from the calibration curve

m = amount of CS used in this experiment $M_{FA} =$ molecular weight of FA $M_{chitosan unit} =$ molecular weight of CS unit

The chemical composition of CS, FA, and FA-CS was characterized with ¹H-NMR and FT-IR. The characteristics of FA-CS were analyzed using ATR mode by FT-IR spectrometry in spectral transmittance mode at 4000-400 cm⁻¹ with a speed of 4 mm/s and a resolution of 2 cm⁻¹. The ¹H-NMR spectrum of FA-CS was run using the deuterated DMSO as a solvent (47).

3.2.3. Preparation of TO-FA-CS/Alg NCs

TO-FA-CS/Alg NCs were prepared by emulsifying turmeric oil (oil-in-water emulsion) in sodium Alg aqueous solution followed by ionotropic solution gelation with folic acid-grafted CS using the method described by Lertsutthiwong P., et al. (11) with slight modifications. Briefly, various concentrations (1-2% w/v) of ethanolic turmeric oil solution were added drop by drop into the aqueous Alg solution (20 mL, 0.6 mg/mL) containing varying concentrations (0.5-3% w/v) of poloxamer 407 under continuous stirring (1000 rpm). The o/w emulsion was sonicated for 15 minutes, followed by the addition of calcium chloride solution (4 mL, 0.67 mg/mL). After that, FA-CS solution was added dropwise into the mixture at various concentrations, followed by additional 30 mins stirring (1000 rpm). The turmeric oil-loaded FA-CS/Alg NC suspension was equilibrated overnight in the dark before characterization.

3.2.4. Optimization of the NC formulation using BBD

The BBD of RSM was employed to optimize the TO-FA-CS/Alg NCs. In this study, three factors, FA-CS/Alg mass ratio (X_1) , concentration of TO (X_2) , and concentration of poloxamer 407 (X_3) , were investigated in various combinations. These factors and their three levels and the critical attributes of the NCs, namely minimum particle size (Y_1) and maximum values for encapsulation efficiency (EE, Y_2) and loading capacity (LC, Y_3), are summarized in Table 8. The main, interaction, and quadratic effects were expressed in the polynomial equations. Based on the design, 15 experimental runs were required and randomized to exclude any bias.

V		Level	
variable	Low	Medium	High
Factors			
$X_1 = FA:CS/Alg$ mass ratio	0.03:1	0.05:1	0.07:1
$X_2 =$ Turmeric oil concentration [%w/v]	10	1.5	2
$X_3 = Poloxamer 407 concentration [% w/v]$	หาวิ0.5มาลั	2 1.75	3.0
Responses GHULALONGKORN	UNIVERS	SITY	Constraints
Y ₁ = Particle size [nm]			Minimum
$Y_2 = Encapsulation efficiency [\%]$			Maximum
Y ₃ = Loading capacity [%]			Maximum

Table 6. Factors and responses in the DDL	Table 8	8.	Factors	and	responses	in	the	BBD
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3.2.5. Characterization of the TO-FA-CS/Alg NCs

After being equilibrated one night, the nanosuspension was lyophilized and kept in a dry place. However, nanosuspension was used to analyze the zeta sizer, encapsulation efficiency and biological assay. The optimized TO-FA-CS/Alg NCs were characterized in terms of the hydrodynamic diameter, polydispersity index, size distribution, zeta potential, and morphology. The dynamic light scattering technique measured the hydrodynamic size and PDI with an angle detection of 90° and the controlled temperature at 25 °C using a Zetasizer. The laser doppler electrophoresis technique determined the zeta potential. Transmission electron microscopy evaluated the size distribution and morphology of the TO-FA-CS/Alg NCs. The encapsulation efficiency and loading capacity of TO-loaded NCs were evaluated using ultrahighperformance liquid chromatography (UHPLC) with an indirect method according to the study of Lertsutthiwong P, et al. (11) with minor modifications. The TO-loaded NCs were detached from the aqueous suspension by ultracentrifugation at 45,000 rpm at 4 °C for 1 hour and lyophilized at -85 °C for 24 hours. The mass of dried NCs was recorded, while the amount of TO in the supernatant was quantified using UHPLC. Briefly, the sample was diluted with ethanol and filtered by a 0.45 µm syringe filter before injection into the column at 33 °C. The mobile phase used was a mixture of water and acetonitrile (25:75) with isocratic elution. The injection volume was 20 µL with a 0.5 mL/min flow rate. A diode array detector was used to detect the sample at a wavelength of 254 nm. The chromatographic analysis datarunning time was 30 min per sample with standard ar-turmerone eluted at a retention time of 12.8 min. The quantity of turmeric oil in the NCs was computed as the difference between the total amount of turmeric oil initially added into the formulation (Turmeric oilformulation) and the amount of turmeric oil present in the supernatant (Turmeric oilsupernatant). The percentage of encapsulation efficiency (% EE) and loading capacity (% LC) were evaluated using Eq. 3 and 4, respectively:

$$EE = \frac{(TO_{formulation} - TO_{supernatant})}{TO_{formulation}} \times 100$$
(3)

$$LC = \frac{(TO_{formulation} - TO_{supernatant})}{Dry mass of NCs} \times 100$$
(4)

In-vitro release study of TO from FA-CS/Alg NCs and TO-CS/Alg NCs was performed using a dialysis membrane diffusion method based on the procedure reported by Rajkumar V., et al. (111) with slight modifications. The dialysis bag was first soaked in the medium for 24 h before the start of the experiment (112). Phosphatebuffered saline (PBS) solution (1 mg/mL potassium dihydrogen phosphate, 2 mg/mL dipotassium hydrogen phosphate, 8.5 mg/mL sodium chloride in deionized water, pH 7.4) and acetate-buffered solution (50 mg/mL sodium acetate in 1% acetic acid, adjust the pH with 4.2 g/L sodium hydroxide to pH 5.5) were prepared to mimic the blood and tumor microenvironment, respectively. To maintain sink conditions, 40% (v/v) ethanol was added to the medium. TO-FA-CS/Alg and TO-CS/Alg suspensions (20 mL) were added into the dialysis bag and sealed with clips on both ends. The dialysis bag was immersed in the releasing medium (500 mL) and maintained at 37 °C under continuous gentle agitation. Sampling times were set within 0 to 24 h, wherein 5 mL of medium were withdrawn at specific time points. The withdrawn samples were replaced with an equal volume of fresh medium to maintain sink condition (113). The concentration of TO in the medium was quantified using UHPLC and calculated against the calibration curve. The cumulative percentage of released TO was calculated using Eq. (5):

Cumulative release [%] =
$$\frac{\text{Turmeric oil release}}{\text{Turmeric oil formulation}} \times 100$$
 (5)

The data were fitted into various release kinetic models, i.e., zero-order, first-

order, Korsmeyer-Peppas and Hixson-Crowell, using the DDsolver software, Microsoft Excel plugin program (Version 2010, Microsoft Corporation, Redmond, WA). The best-fit model was chosen based on the highest R^2 adjusted and MSC values and the lowest AIC (114).

3.2.6. Cell culture

Human breast cancer cells (MCF-7 and MDA-MB-231) were cultured in Dulbecco's modified Eagle's medium (DMEM) supplemented with 10% fetal bovine serum and 100 units/mL penicillin/streptomycin in a humidified atmosphere of 5% CO_2 at 37 °C.

3.2.7. Determination of cell surface folate receptor expression

To determine the expression of folate receptor on the cell surface, each cell line was seeded at a density of 10 x10⁴ cells per 500 µL into each well of 24-well culture plates. Cells were incubated 24 h in a humidified atmosphere of 5% CO₂ at 37°C. Cells were washed with PBS and detached from the plate by adding 2.9 mM EDTA in PBS and incubated at room temperature for 8 min. EDTA solution was removed by centrifugation of cell suspension at 1,800 rpm for 5 min at 4°C. Cells were washed twice with PBS and blocked with 0.5% BSA in PBS. Cells were stained with Rphycoerythrin-conjugated anti-human Folate Receptors by incubating at 4°C in the dark for 30 min. Mouse IgG control antibody was used as an isotype control. Cells were washed twice with PBS. Stained cells were acquired on a BD Accuri C6 (BD Biosciences, USA) flow cytometer, and data were analyzed using FlowJoTM v10.8 Software (BD Life Sciences).

3.2.8. Cytotoxicity assay

To determine the cytotoxicity against MCF-7 and MDA-MB-231 cell lines, the cells were seeded and incubated for 24 h at a density of 3×10^4 cells per 100 µL into each well of 96-well culture plates. After that, the cells were treated with 5 serial concentrations of pure TO, TO-CS/Alg NC, and TO-FA-CS/Alg NC in a serum-free media and incubatedat 37 °C for 24 h. The controls included NCs without TO. After 24-h treatment, the culture media was removed. Then, 100 µL of an MTT reagent (0.5 mg/mL in serum-free media) was added to each well and further incubated at 37°C. After 4 h, the MTT media was removed, and the insoluble formazan crystals were dissolved by adding dimethyl sulfoxide (DMSO). After completely dissolved, the absorbance was measured at 570 nm using a microplate reader (Anthros, Durham, NC). The percentage of cell viability was calculated using Eq. (6):

Cell viability [%] =
$$\frac{\text{OD Sample}}{\text{OD control}} \times 100$$
 (6)

3.2.9. Statistical analysis

Three independent replicates were utilized in all experiments and the collected data were expressed as mean \pm standard deviation. The polynomial equations were generated using multiple linear regression followed by model-fitting with one-way ANOVA using the Design-Expert[®] software 13.0.5.0 (Stat-Ease, Inc., Minneapolis, MN, USA). The cell viability results were analyzed using two-way ANOVA with Tukey HSD as the post hoc test. The IC₅₀ values for the unencapsulated TO and TO-FA-CS/Alg NCs were determined through a non-linear regression curve fit analysis. All statistical parameters of the cellular assays were generated using GraphPad[®] Prism software 9.3.0 (San Diego, CA, USA). P-values <0.05 were considered statistically significant.

CHAPTER 4: RESULTS AND DISCUSSION

4.1. Synthesis and characterization of FA-CS

The conjugation of FA and CS involved the DCC/NHS reaction (Fig. 9). Even though FA has two carboxyl groups (α and γ), γ -COOH of FA is more prone to this reaction due to its stronger electrophilic and less steric properties (120). The carboxylic group was activated with DCC and NHS to form the folic acid NHS ester and its byproduct DCU. The final product, FA-CS conjugate, was obtained by forming an amide bond between the activated carbon of FA-NHS ester and the primary amino group of CS. The yield of the FA-CS was 12%.

The degree of grafting of FA into amino groups in final hydrophobic modified CS was determined by UV-Vis spectrophotometer at 363 nm. Previous studies suggested the use of FA powder diluted in alkaline media to a series of gradient FA standard solutions to calculate the amount of FA in FA-CS (47, 115). The FA-CS samples were dissolved in acidic pH considering the solubility of CS in an acidic environment (47, 115). This can be explained by the incorporation of targeting ligand with CS, hence the change in the physicochemical properties of the polymer. It can be noted that the attempt of dissolving FA-CS in an acidic medium can cause the hydrolysis of FA. However, several studies have shown no hydrolysis that had occurred in the pH used that may interfere with the analysis (47, 115).



Figure 9. Scheme for the synthesis of (A) FA NHS-ester using DCC and NHS in DMSO, 24 h, room temperature; (B) FA-CS using the FA-NHS ester and chitosan solution, 24 h, room temperature

The conjugation between CS and FA to yield FA-CS was confirmed by FT-IR (Fig. 10). The spectra in FA exhibited the bond vibration of C=O and the C=C (aromatic) stretching at 1688 cm⁻¹ and 1603 cm⁻¹, respectively. The band at 1482 cm⁻¹ represented the stretching C=C and at 838 cm⁻¹ is a characteristic band of the para-substituted benzene ring (47, 116). Moreover, CS spectrum ascribed the O-H and N-H stretching vibration of -OH and -NH₂ functional group at 3356 cm⁻¹ while at 1639 cm⁻¹ and 1587 cm⁻¹ represented to C=O stretching and N-H bending mode amide (N-acetylated CS) and 1° amine, C-O stretching at 1078 cm⁻¹ and peak at 659 cm⁻¹ for the reflecting the pyranoside ring stretching vibration (47, 117). After FA was conjugated with CS, priority bands related to the functional groups of FA and CS suggested the successful conjugation between folic acid and chitosan. Comparing the CS spectrum, the bands at 1587 cm⁻¹ and 1639 cm⁻¹ shift to 1601 cm⁻¹ and 1650 cm⁻¹, which was assigned to aromatic C=C from the conjugated FA and -C=O of the amide bond and N-H bending of the 2° amine in each in FA-CS spectra.

The 1650 cm⁻¹ peak had a higher transmission than the 1601 cm⁻¹ peak in the FA-CS. These results correspond to a less amide formation, which was consistent with the percentage grafting of FA-CS (12%). The FT-IR results indicate that folic acid's – COOH group was successfully conjugated with the –NH₂ group of chitosan. Furthermore, a band at 3292 cm⁻¹ became broader due to an enhanced hydrogen bonding between FA and CS (116, 117).



The conjugation of FA and CS was structurally confirmed using ¹H-NMR (Fig. 11 and Table 9). The signals at 2.50 and 3.30 ppm belong to the DMSO-d6 and water, respectively. Based on the FA spectrum, the characteristic peak at 12.5 and 11.6 ppm was attributed to the –COOH proton in the carboxylic group of FA.

However, in the spectrum of FA-CS spectrum, the signal between 3.2-3.9 ppm belongs to the carbon protons of the glucosamine ring of the chitosan. Some of the signals were overlaid by the influence of the solvents and the interactions between the two reactants. Moreover, the FA was successfully conjugated with CS by inspecting

the signal of the FA spectrum at 11.5 ppm shifted to 10.5 ppm in the FA-CS spectrum. The peak at 7.25 ppm (-NH of amide bond) was newly formed.

Position	Chemical shift (ppm)
-COOH	10.5
-NH- (c)	8.6
$-NH_2(e)$	6.6
Glucosamine ring of the chit	tosan 3.2-3.9
$\int_{1}^{1} \int_{1}^{1} \int_{1$	5 6 7 4 3 7 4 3 120 125 120 115 110 105 100 9.5 9.0 8.5 8.0 75, 7.0 6.5 6.0 5.5 5.0 4.5 4.0 3.5 3.0 2.5 2.0 1.5 1.0 7 4 5 110 125 120 115 11.0 105 100 9.5 9.0 8.5 8.0 75, 7.0 6.5 6.0 5.5 5.0 4.5 4.0 3.5 3.0 2.5 2.0 1.5 1.0 110 125 120 11.5 11.0 10.5 10.0 9.5 9.0 8.8 8.0 7.5 7.0 6.5 6.0 5.5 5.0 4.5 4.0 3.5 3.0 2.5 2.0 1.5 1.0 110 125 120 11.5 11.0 10.5 10.0 9.5 9.0 10.5 9.0 10.5 10.5
HM N N	130 125 120 115 110 105 100 95 90 85 80 73 10 65 60 55 50 45 40 35 30 25 20 15 1.0

 Table 9. Assignment of ¹H-NMR spectral data of FA-CS conjugate in d6-DMSO

 Position
 Chemical shift (nnm)

Figure 11. ¹H-NMR spectra of FA-CS, CS, and FA in d6-DMSO

4.2. Assay of *ar*-turmerone content

The main constituents of turmeric oil are bisabolene sesquiterpenes consisting of aromatic turmerone, curlone, α -turmerone, β -turmerone and bisacumol. Mehrotra N., et al. (118) revealed that *ar*-turmerone (AT) and α / β -turmerone (TU) were analyzed in LC-UV at 240 nm wavelength. The results showed that AT and TU eluted at 9 and

11.5 min, respectively. The calibration curve of *ar*-turmerone was performed by analyzing the standard *ar*-turmerone serial diluted in absolute ethanol concentration in the range of (1-25 μ g/mL) at the wavelength of 254 nm with linear equation (y=86.082x+10.617, R²=0.9999) (See Appendix 2). Furthermore, commercial turmeric oil was quantified by using this equation. Commercial turmeric oil contains 12.32 % of *ar*-turmerone. TheEE of the nanoformulation was also computed based on that equation.

4.3. Model development for particle size, EE, and LC

The 3 factors (FA-CS/Alg mass ratio, TO concentration, and poloxamer concentration) were chosen because they primarily affect particle size, EE, and LC based on the literature and preliminary experiments.

Various ratios of the FA-CS and Alg were investigated during the preliminary experiments to determine the maximum working formulation ratio. It was found that the mass ratio 0.07:1 resulted in a dispersion that appeared translucent and no precipitation after 24 h of standing, indicating its stability. Increasing the amount of FA-CS resulted in a gel that was visible in the suspension. Previously, it was demonstrated that increasing the quantities of CS or Alg increased the particle size and the polydispersity index of the NPs and decreased the stability due to the increased viscosity of the dispersion and the presence of an excess amount of polymer by forming clusters of particles (119). Loquercio A., et al. (119) has shown that increasing the polymer ratio could render a more permeable and porous coating, resulting in a reduced entrapment of the hydrophobic compound and subsequent lowering of EE. Decorating the polymeric NP's surface with folate and encapsulating a hydrophobic compound has also shown a higher EE than the plain polymeric NP (120). Based on the preliminary experiments, increasing the FA-CS/Alg mass ratio resulted in an increase in the yield of the freeze-dried NCs and a consequent decrease in the LC.

It was shown in the literature that increasing the concentration of cinnamaldehyde, a hydrophobic compound, into a polymeric material such as Alg could gradually increase the particle size but an excessive amount of which resulted in a saturation of the wall material, thus causing a decline in the EE and LC. Finding the optimum condition for the TO concentration was therefore important. Based on the preliminary experiments, TO concentration greater than 2 % resulted in a turbid dispersion.

The concentration of poloxamer was also considered in the design of the experiment. The preliminary investigations have shown that the maximum working concentration of poloxamer was 3%. Based on similar studies, an increase in the surfactant concentration led to an increase in the entrapment of the hydrophobic compound, thus increasing the core volume and the particle size. However, a further increase in its concentration resulted in viscous dispersion and partitioning effects causing a decrease in EE and LC (114).

Particle size was a critical response in determining the applicability of the optimized NCs for IV administration. Nanoformulations with sizes below 200 nm would have an efficient passive tumor targeting through the enhanced permeation and retention effect and serve as the first of a series of steps in the cellular uptake of the NPs (121). EE and LC would determine the level of TO in the nanoformulation. The BBD would determine the optimum TO concentration to ensure a successful biological activity.

The advantage of using BBD-RSM is its ability to perform multifactorial analysis on each response with fewer experimental conditions (122). The experimental ranges of the factors were determined through literature review and preliminary experiments. The observed responses for the optimization of the TO-FA-CS/Alg NCs are shown in Table 10. Based on the observed responses, the size of the TO-FA-CS/Alg NCs ranged from 175 to 365 nm, EE between 16.9 to 38.3 %, and an LC ranging from 0.81 to 5.53 %.

	<u></u>	Factor	rs		es	
Run –	X ₁	X ₂	X_3	Y ₁	Y ₂	Y ₃
1	0.03	1.0	1.75	175 ± 21	33.1 ± 1.2	0.88 ± 0.01
2	0.05	1.5	1.75	248 ± 16	28.8 ± 1.4	1.4 ± 0.32
3	0.05	1.0	3.00	250 ± 14	28.0 ± 0.7	0.69 ± 0.12
4	0.05	2.0	3.00	310 ± 18	16.9 ± 1.4	1.11 ± 0.51
5	0.05	1.5	1.75	244 ± 19	28.2 ± 1.8	1.53 ± 0.39
6	0.05	2.0	0.50	365 ± 19	38.3 ± 7.0	5.53 ± 0.20
7	0.07	1.0	1.75	188 ± 8	28.6 ± 1.0	1.04 ± 0.05
8	0.03	2.0	1.75	279 ± 12	29.2 ± 3.0	2.96 ± 0.36
9	0.05	1.0	0.50	230 ± 11	33.2 ± 2.2	2.18 ± 0.08
10	0.03	1.5	3.00	297 ± 9	23.3 ± 0.8	0.81 ± 0.14
11	0.03	1.5	0.50	310 ± 12	37.1 ± 4.2	4.17 ± 0.50
12	0.07	2.0	1.75	279 ± 16	25.6 ± 1.7	2.06 ± 0.31
13	0.05	1.5	1.75	258 ± 19	28.0 ± 1.4	1.47 ± 0.11
14	0.07	1.5	0.50	345 ± 8	33.3 ± 3.4	3.36 ± 0.37
15	0.07	1.5	3.00	278 ± 9	23.0 ± 1.1	0.95 ± 0.18

Table 10. BBD to optimize the TO-FA-CS/Alg NC formulation.

 X_1 : FA-CS/Alg mass ratio; X_2 : TO (% w/v); X_3 : poloxamer 407 (% w/v); Y_1 : particle size (nm); Y_2 : EE (%); Y_3 : LC (%).

The polynomial equations were generated using multiple linear regression to determine the relationship among the factors and the responses. Various statistical parameters were utilized to determine the equations that fit the data well, such as the overall model's significance, lack-of-fit, the significance of each regression coefficient; adjusted R²; and adequate precision based on the ANOVA. Based on the p-value of each regression coefficient, the model reduction was performed by retaining only the significant terms, thus refining and increasing the precision of the models. The results of the regression analyses are presented in Table 11. The overall models show that the coefficients were statistically significant jointly (p < 0.0001), indicating that the factors in each model improved its fit. The lack-of-fit test for each model suggests an insignificant lack-of-fit of the regression model (p > 0.05), showing that a linear relationship exists between the factor and response. There was also a reasonable agreement between the adjusted R^2 and predicted R^2 , having a difference of less than 2. The adequate precision of the models, measuring the signal-to-noise ratio, were all greater than 4, indicating that the design space can be navigated with precision.

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Response	Suggested model	p-value, overall model	p-value, lack-of- fit	Adj R ²	Pred R ²	Adeq precision	
Particle size	Quadratic	< 0.0001	0.5347	0.9787	0.9220	34.6723	
EE	2FI	< 0.0001	0.2620	0.9820	0.9635	44.0165	
LC	Quadratic	< 0.0001	0.1039	0.9859	0.9641	38.5856	

Table 11. Summary of the regression analyses of the responses

The well-fitted particle size and LC was EE, and LC models were quadratic, 2factor interaction, and linear models, respectively (Equations 7–9). The 3D surface plots for Y_1 to Y_3 show the interactive effects of two factors while the other factor can be navigated within the design space (Fig. 12).

$$\begin{aligned} Y_1 &= 249.79 + 3.60X_1 + 48.68X_2 - 14.38X_3 - 13.65X_1X_3 - 18.62X_2X_3 - 19.32X_2^2 + 57.99X_3^2 \quad (7) \\ Y_2 &= 28.96 - 1.56X_1 - 1.62X_2 - 6.32X_3 + 0.9025X_1X_3 - 4.05X_2X_3 \quad (8) \\ Y_3 &= 1.62 - 0.1762X_1 + 0.8587X_2 - 1.46X_3 - 0.2650X_1X_2 + 0.2375X_1X_3 - 0.7325X_2X_3 + 0.7300X_3^2 \quad (9) \end{aligned}$$

The positive regression coefficients in the RSM models indicate a direct relationship between a factor and a response. In contrast, negative values indicate an inverse relationship between a factor and the observed response.

Equation (7) shows that as X_1 and X_2 increased, the size of the TO-FA-CS/Alg NCs also increased, with X_2 having the most significant effect, as shown in Fig 12 (b) and (c). These observed effects were due to an increase in the viscosity of the dispersion and the additional surface coating layers of the grafted chitosan as its concentration was increased in the dispersion (123). Another study showed that the grafting of folate with chitosan resulted in slightly larger nanocapsules than the chitosan-coated nanoparticles alone (124). Further increasing the concentration of X_2 would remarkably increase the size of the nanoparticles. The size of the TO-FA-CS/Alg NCs increases by a factor of 48.7 nm with every 1% increase in X_2 . This effect could be due to the amphiphilic nature of poloxamer 407 and the consequent increase in the size of the micelle core of the NCs with additional quantities of TO being added into the formulation. Fig 12 (a) and (b) show that an increase of X_3 from a low to intermediate concentration decreased the size of the nanoparticles. A lower concentration of the surfactant was not sufficient encapsulate the hydrophobic TO. Increasing X_3 could have caused the formation of a stronger barrier of the micelle core by achieving the minimum size near the minimum level of X_3 but within the experimental range. Further, an increase of X_3 resulted in a remarkable increase in the size, probably due to the increased viscosity and near saturation of the aqueous phase with the micelle cores, consequently resulting in aggregation (125). The excess amount of poloxamer 407 in the dispersion could have interacted with the outer grafted chitosan layer resulting in a bigger nanocapsule size.

The EE of TO-FA-CS/Alg NCs was most significantly affected by X_3 and almost similar X_1 and X_2 as shown in Equation (5) and Fig 12 (d-f). The reduced capacity of the NCs to encapsulate TO was mainly due to the effect of X_3 (poloxamer concentration). In the formulation of the NCs, TO was added into a mixture of poloxamer 407 and alginate matrix. The miscibility of TO with the aqueous phases increased with the addition of poloxamer 407. Further increasing X_3 resulted in a saturation of the aqueous dispersion with micelles until the critical micelle concentration was achieved (126). At this point, increasing X_3 would have a negligible impact on the encapsulation of TO. In another study, further increasing the concentration of Pluronic F-127 resulted in an insignificant increase in EE (124). Due to the dispersion viscosity, these effects can be attributed to the hindered encapsulation of TO within the hydrophobic micelle core. The main effects of X_1 and X_2 were then considered second only to the impact of X_3 , where the grafted chitosan served to decrease the permeability and consequently the leakage of TO from the core of the NCs by electrostatically interacting with the alginate matrix (11).

The LC of TO-FA-CS/Alg NCs was directly affected by X_2 , indicating that LC increased with X_2 (Fig 12 h and i). The negative regression coefficients of X_1 and X_3

show their inverse effects on LC, with the most significant impact on LC demonstrated by X_3 (Fig 12 g and h). The increasing levels of X_1 and X_3 resulted in a lower LC because of the additional mass of the nanoparticles conferred upon by the grafted polymer and surfactant, respectively. The latter figures also show the curvilinear effects of X_3 , with the maximum LC being achieved within minimum levels of X_3 based on the design space. The LC was observed to increase with an increase in X_2 due to the higher capacity of the surfactant-polymer system to accommodate additional amounts of TO but only until a certain point, as shown in Fig 12 (g).



Figure 12. Response surface plots showing the effects of FA-CS/Alg mass ratio (X_1) , turmeric oil concentration (X_2) , and poloxamer 407 concentration (X_3) on (a-c) particle size (Y_1) , (d-f) EE (Y_2) , and (g-i) LC (Y_3) .

4.4. Validation of the response surface model

To validate the generated RSM models, the TO-FA-CS/Alg NCs were formulated based on the optimum conditions of the FA-CS/Alg mass ratio (0.03), TO concentration (1.0 %), and poloxamer 407 concentration (0.65 %) at desirability (D) of 0.961, which was closer to 1.0. Of particular interest is the optimum concentration for poloxamer, which was found to be 0.65%. This concentration was at the lower end of the 0.5 to 3.0 % working range in the optimization experiments. Using this concentration, the particle size was between 175 and 365 nm, which would be acceptable for IV administration. The EE and LC were between 16.9-38.3% and 0.81-5.53%, respectively. Considering the biological applications of the optimized nanocapsules, an increase in the concentration of Poloxamer would increase its toxicity in normal cells both *in vitro* and *in vivo* (19). Therefore, a minimum poloxamer concentration (0.65 %) provided acceptable outcomes for this study. TO-CS/Alg NCs were fabricated under the same conditions CS/Alg mass ratio (0.03), TO concentration (1.0 %), and poloxamer 407 concentration (0.65 %) by ionotropic gelation method to determine the biological assay.

The values of the observed responses were compared with the predicted responses for particle size, EE, and LC. A good agreement between the observed and predicted responses was found with all % error values below 10%, indicating the high predictive ability of the developed RSM models (Table 12).

Optimized condition	Response	Predicted response	Observed response	%Error
X ₁ : 0.03 FA-CS/Alg mass ratio	Y ₁ (nm)	207	189 <u>+</u> 4	8.6
X ₂ : 1.0% TO	Y ₂ (%)	34.9	35.9 <u>+</u> 13.5	2.7
X ₃ : 0.65% Poloxamer 407	Y ₃ (%)	2.08	1.82 <u>+</u> 0.39	0.12

Table 12. Validation of the prediction capability of the RSM models

The observed size of the optimized TO-FA-CS/Alg NCs was about 189 nm. The combined effects of the particle size and folate grafting of the outer chitosan chain facilitate a more accessible diffusion of the NCs into the tumor cells and significantly increase cellular internalization. This approximate size could also mean that the formulation can be administered intravascularly without concerns of embolization (127). The observed results for EE and LC were expected as TO is a hydrophobic compound, and this study utilized hydrophilic polymers. Some studies using a polyelectrolyte complex of chitosan and alginate showed similar results for the encapsulation of hydrophobic compounds (128, 129). The results showed an average size of 189+4 nm and PDI of 0.192 ± 0.1 , which is close to 0, indicating the highly homogenous distribution among the particles (Fig. 13A) (130). Zeta potential was also determined to predict the stability of NCs in the aqueous system based on its surface charge. The NCs render a negative zeta potential value of about -12.61 ± 2.3 (Fig. 13B). The zeta potential was significantly decreased after the modification of CS with FA. This might be a partial substitution of $-NH_2$ of CS with FA (47). The morphology of TO-FA-CS/Alg NCs was visualized by TEM after diluting the nanosuspension 50x in ultrapure water. The NCs were spherical and had smooth surfaces with a particle size of approximately 200 nm (Fig.13C-D). It was evident in the image that a thin layer of FA-

CS was coated onto TO-Alg NCs as indicated by the arrow shown in Fig. 13D.

The physical stability of the TO-CS/Alg NCs was previously demonstrated at 4 °C and 25 °C for 120 days in suspension form (11). However, for the current study, the physical and chemical stabilities of the TO-FA-CS/Alg NCs at 4 °C and 25 °C for 3 months are currently being investigated. The NCs are evaluated in terms of particle size, zeta potential, and encapsulation efficiency.



Figure 13. Physical characteristics of TO-CS/Alg NCs: (A) Size distribution by intensity, (B) Zeta potential distribution, (C and D) TEM images at 50,000 and 100,000x magnification, respectively.

4.5. In vitro release kinetics study

A sustained-release profile, minimal release in the blood circulation, and maximal release in the tumor tissues are the necessary attributes of this nanoformulation. The release of TO from the TO-FA-CS/Alg NCs and TO-CS/Alg NCs in both pH 7.4 and pH 5.5 were studied. As shown in Fig. 14, the unencapsulated TO was spontaneously

released at the first 2 h, and almost 60% of the initially added TO were released after 7 h in both media. Meanwhile, the release of TO from both NCs was slower than the unencapsulated TO in both media. After 12 h, the release of TO from both NCs was estimated to be at 50% and exhibited a sustained release. Furthermore, TO release in low pH media was higher than in neutral or alkaline media. This phenomenon can be explained by the increased solubilization of CS in acidic media, causing the leakage of the encapsulated TO through the porous CS/Alg NCs into the releasing media (123). However, the TO from TO-FA-CS/Alg NCs was a bit more released than from TO-CS/Alg NCs after 3 hours in alkaline media. This was due to the different chemical structures on the backbone of chitosan and the solubility in the different media in terms of the effect of diffusion rate via the inner structure of the system. In contrast, TO from the NCs was slowly released in alkaline media because of CS shrinkage, which prevented the release of encapsulated TO from CS/Alg NCs (123). These results demonstrate that FA-CS/Alg NCs can serve as a sustained and controlled release carrier for oral and intravenous administration of TO (131).

It can also be hypothesized that the FA-CS/Alg could be a potential carrier of TO for oral administration in future studies. For instance, FA-grafted CS has successfully loaded insulin for its oral administration and treatment of diabetes mellitus (132). In this study, the release profiles have shown that the FA-grafted CS released insulin in a sustained manner in simulated gastric fluid (SGF, pH 1.2), simulated intestinal fluid (SIF, pH 6.8) and PBS (pH 7.4). The uptake studies in Caco-2 cell lines showed that the FA-grafted CS demonstrated a higher internalization of insulin than the plain CS-coated NP.

The DDSolver was used to evaluate the release profile of TO from the nanoparticles and determine the model that best describes this release profile. In two media, the in vitro release data of TO from the TO-CTS/Alg NCs and TO-FA-CS/Alg NCs formulations were fitted to Korsmeyer-Peppas. This model showed the highest coefficient of determination (\mathbb{R}^2), lowest AIC, and maximal MSC values. Additionally, the Korsmeyer-Peppas model showed that the release exponent (n) of TO from the TO-FA-CS/Alg NCs in the two media was in the range of 0.345–0.387 (Table 13) and that from the TO-CS/Alg NCs in the two media was in the range of 0.356-0.455 (Table 14). These data indicate that the drug release followed the Fickian diffusion-controlled release pattern (n < 0.5), which could be inferred as the controlling factor for the diffusion of TO through the pore of FA-CS/Alg NCs based on the TO concentration gradient, that can be used for a controlled and sustained drug release dosage form. Accordingly, these results can be used to further design and develop TO-FA-CS/Alg NCs for the required administration route (133).

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Figure 14. Percent cumulative release of TO from the unencapsulated TO, TO-FA-CS/Alg NCs, and TO-CS/Alg NCs in (A) pH 7.4 and (B) pH 5.5.

Table 13. Release	kinetics of	TO from	TO-FA-	·CS/Alg NCs
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Model	Media	Parameter	R ² adjusted	AIC	MSC
Zero order	pH 5.5	$k_0 = 2.976$	-0.7961	90.1318	-0.9216
$(F = k_0.t)$	pH 7.4	$k_0 = 3.633$	-0.3075	93.3060	-0.4488
First order	pH 5.5	$k_1 = 0.053$	0.0774	82.8555	-0.2601
$(F = k_{KP}.t^n)$	pH 7.4	$k_1 = 0.075$	0.5321	81.9675	0.5820
Higuchi	pH 5.5	$k_{\rm H} = 12.116$	0.6697	71.6241	0.7609
$(F = k_H \cdot t^{0.5})$	рН 7.4	$k_{\rm H} = 14.603$	0.7513	75.0397	1.2118
^a Korsmeyer-	pH 5.5	$k_{KP} = 17.166,$ n = 0.345	0.7879	67.3280	1.1515
Peppas $(F = k_H \cdot t^n)$	pH 7.4	$k_{KP} = 18.819,$ n = 0.387	0.7863	74.2195	1.2863
Hixson-Crowell $(F = 100 \cdot [1 - (1 - $	pH 5.5	$k_{\rm HC} = 0.015$	-0.1687	85.4417	-0.4952
$kHC \cdot t)^{3}])$	pH 7.4	$k_{\rm HC} = 0.021$	0.34170	85.7354	0.2394

^aBest-fit release kinetics model for TO-FA-CS/Alg NCs. F is the fraction (%) of drug released in time, t; k_0 is the zero-order release constant; k_1 is the first-order release constant; k_{KP} is the release constant incorporating structural and geometric characteristics of the drug-dosage form; n is the diffusional exponent indicating the drug-release mechanism; k_{HC} is the Hixon-Crowell release constant.

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Model	Media	Parameter	R ² adjusted	AIC	MSC
	рН 5.5	$k_0 = 3.705$	-0.5653	92.8533	-0.6268
Zero order $(F = k_0.t)$	pH 7.4	$k_0 = 2.813$	0.1404	85.73.10	-0.3866
	pH 5.5	$k_1 = 0.078$	0.4225	81.9190	0.3672
First order ($F = k_{KP}.t^n$)	pH 7.4	$k_1 = 0.0654$	0.6207	76.7129	0.4332
^a Korsmeyer-	pH 5.5	$k_{KP} = 20.650,$ n = 0.356	0.8352	68.9600	1.5453
Peppas $(F = k_H . t^n)$	рН 7.4	$k_{KP} = 11.442,$ n = 0.455	0.8390	68.2227	1.2050
Hixson-Crowell $(F = 100 \cdot [1 - (1 - 100)])$	pH 5.5	k _{HC} = 0.018	0.1962	85.5535	0.0368
$(\mathbf{kHC} \cdot \mathbf{t})^3])$	pH 7.4	$k_{\rm HC} = 0.013$	0.4935	79.9011	0.1433

 Table 14. Release kinetics of TO from TO-CS/Alg NCs

^aBest-fit release kinetics model for TO-FA-CS/Alg NCs. F is the fraction (%) of drug released in time, t; k_0 is the zero-order release constant; k_1 is the first-order release constant; k_{KP} is the release constant incorporating structural and geometric characteristics of the drug-dosage form; n is the diffusional exponent indicating the drug-release mechanism; k_{HC} is the Hixon-Crowell release constant.



4.6. Folate receptor expression level

MBA-MD-231 and MCF-7 are breast cancer cell lines. MBA-MB-231 cell is a kind of TNBC cell that lacks either the expression of estrogen/progesterone or HER 2 receptors. MCF-7 is derived from the epithelium layer of breast cancer cells. Both cell lines express folate receptors on their surfaces. The folate receptor expression levels of MDA-MB-231 was 1.6-fold than that of MCF-7 (Fig. 15).



Figure 15. Folate expression levels in MDA-MB-231 and MCF-7 cell lines

4.7. Cytotoxicity assay

The toxicities of the unencapsulated TO (positive control), CS/Alg NC and FA-CS/Alg NC (negative controls), TO-CS/Alg NC, and TO-FA-CS/Alg NC (turmeric oilloaded nanocapsules) were evaluated with TO concentrations ranging from 20 to 100 μ g/mL for 24 h using the MTT assay against MDA-MB-231 and MCF-7 breast cancer cells (Fig. 16).

Using Tukey HSD to compare the treatments, there was a significant difference in the viability of MDA-MB-231 between the control and both TO-CS/Alg NC and TO-FA-CS/Alg NC starting at 80 μ g/mL. However, the significant difference in the viability of MCF-7 between the control and both TO-CS/Alg NC and TO-FA-CS/Alg NC occurred at 80 μ g/mL and 40 μ g/mL, respectively. The viabilities of MDA-MB-
231 and MCF-7 with the treatments for each concentration were also compared. TO-CS/Alg NCs and TO-FA-CS/Alg NCs were more potent than the unencapsulated TO from 80 to 100 μ g/mL against both breast cancer cell lines. TO-FA-CS/Alg NC was more toxic than TO-CS/Alg NC toward MDA-MB-231 at 80 μ g/mL. However, TO-FA-CS/Alg NC was more toxic than TO-CS/Alg NC toward MCF-7 from 40 to 80 μ g/mL. CS/Alg NC and FA-CS/Alg NC (negative control) had a dose-dependent cytotoxic effect. This effect would be due to the poloxamer concentration (135). Free TO in nanosuspension can kill the cells. Even though, in this study, TO-FA-CS/Alg NC decreased the viability of breast cancer cells due to the internalization via the folate receptors expressing on the cell surface.

The IC₅₀ values of the unencapsulated TO, TO-CS/Alg NCs, and TO-FA- CS/Alg NCs against MDA-MB-231 and MCF-7 are presented in Table 15. The results show that the IC₅₀ values of TO-CS/Alg NCs and TO-FA-CS/Alg against both cell lines differed significantly from the unencapsulated TO. Further, the IC₅₀ values of TO-FA-CS/Alg NC on both cell lines were significantly different from TO-CS/Alg NC.



Figure 16. The viability of (A) MDA-MB-213 and (B) MCF-7 treated with TO (positive control), CS/Alg NC and FA-CS/Alg NC (negative controls), and TO-CS/Alg NC and TO-FA- CS/Alg NC (turmeric oil-loaded nanocapsules) containing different TO concentrations.

The (*) represents pairwise comparisons that show statistically significant differences among the treatments within each concentration of TO (p < 0.05).

Treatment	IC ₅₀ (μg/mL)		
	MDA-MB-231	MCF-7	
Unencapsulated TO	122.8 <u>+</u> 2.8	139.7 <u>+</u> 4.0	
TO-CS/Alg NC	95.1 <u>+</u> 6.0*	85.2 <u>+</u> 1.1*	
TO-FA-CS/Alg NC	85.3 <u>+</u> 2.8*^	$71.1 \pm 1.1^{*\#}$	

Table 15. Mean IC₅₀ values of the unencapsulated TO, TO-CS/Alg NCs, and TO-FA-CS/Alg NCs against MDA-MB-231 and MCF-7 cell lines

*p<0.0001 (compared to unencapsulated TO), ^p=0.0125 (compared to TO-CS/Alg NC), #p=0.0009 (compared to TO-CS/Alg NC)

Overall, TO-FA-CS/Alg NC exhibited a significantly higher toxicity level than TO-CS/Alg NC and unencapsulated TO against both breast cancer cells, signifying that FA-CS/Alg NC can enhance the toxicity effects of TO against both invasive MDA-MB-231 and MCF-7 breast cancer cells. The higher cytotoxicity of TO-FA-CS/Alg NCs can be attributed to the interaction of the folic acid-grafted chitosan with the folate receptors that are overexpressed on the membrane of MDA-MB-231 and MCF-7 (56,

92).

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CHAPTER 5: CONCLUSION

The conjugation of FA with CS involved an amide reaction using NHS/DCC. γ -carboxyl group of folic acid was activated by DCC/NHS to form the FA NHS-ester and by-product DCU which can easily remove by filtration. The activated FA NHS-ester was grafted with a primary amino group of CS to form the amide bond. ¹H-NMR and FT-IR confirmed the synthesized FA-CS with a degree of substitution of 12% by UV-Vis. TO-FA-CS/Alg NCs were prepared via ionotropic gelation by the electrostatic interaction between the -COOH groups of alginates and -NH2 of chitosan. The fabrication of TO-FA-CS/Alg NCs was successfully optimized using the BBD rendering good particle size (189 nm) with modest aggregation and high EE (35.9%) and LC (1.82%). Cell viability assay revealed that the TO-FA-CS/Alg NC was more toxic than TO-CS/Alg NC and unencapsulated TO against folate-receptor positive MDA-MB-231 and MCF-7 breast cancer cell lines. In prospect, the TO-FA-CS/Alg NCs can be further evaluated in a preclinical study for breast cancer therapy.

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Appendix 1. Calibration curve of FA by measuring the absorbance at 363 nm



Appendix 2. (A) Calibration curve of *ar*-turmerone, UHPLC condition of (B) *ar*-turmerone and (C) turmeric oil







Appendix 6. ¹H-NMR spectrum of FA



Appendix 7. ¹H-NMR spectrum of CS





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