

ค่าสมปะสิทธิ์แยกหัวตีที่ได้จากข้อมูลของความร้อนของการผสานและข้อมูล  
สมดุลไอ-ของเหลว

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วิทยานิพนธ์เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรบริณญาณิศากรรมาศาสตร์มหาบัณฑิต  
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**ACTIVITY COEFFICIENTS BASED ON HEAT OF MIXING DATA  
AND VAPOR-LIQUID EQUILIBRIA DATA**

**Miss Khemmika Suwacheecharan**

A Thesis Submitted in Partial Fulfillment of the Requirements

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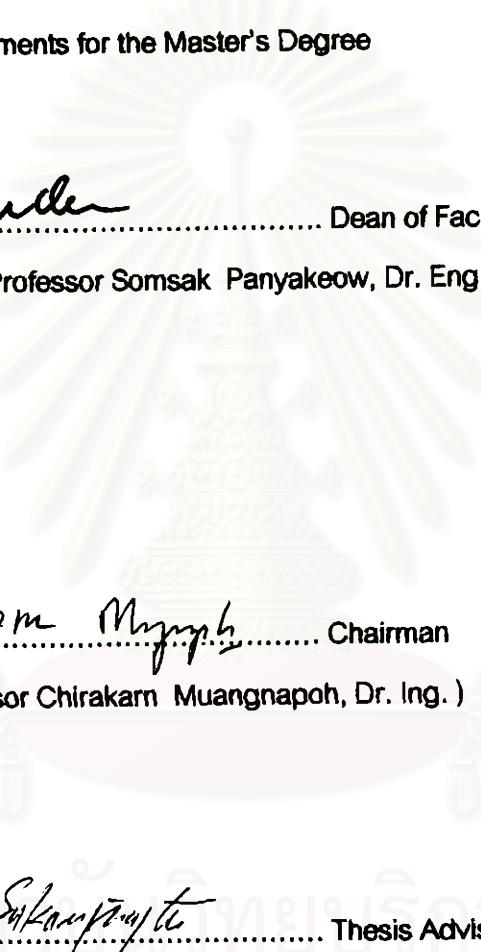
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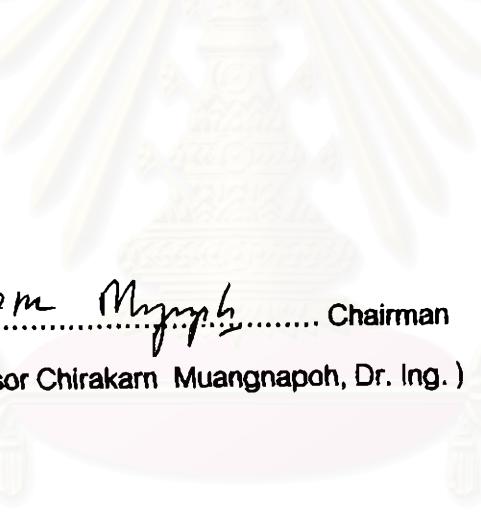
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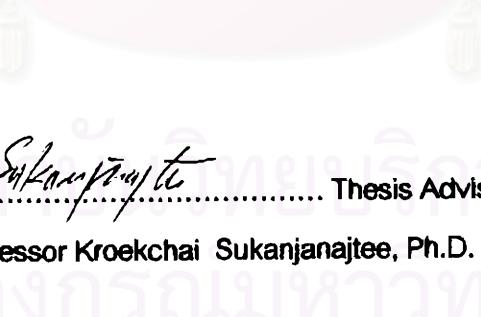
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เขมิกา สุวิจารณ์ : ค่าสมประสิทธิ์แยกทิวตีที่ได้จากข้อมูลของความร้อนของการผสมและข้อมูลสมดุลไอ-ของเหลว (Activity Coefficients Based on Heat of Mixing Data and Vapor-Liquid Equilibria Data) อ.พิริกษา : วศ. ดร. เกริกชัย สุกานญานนท์, 210 หน้า, ISBN 974-334-114-5

ศึกษาค่าสมประสิทธิ์แยกทิวตีที่ได้จากข้อมูลของความร้อนของการผสมและข้อมูลสมดุลไอ-ของเหลว เทียบเคียงข้อมูลที่ได้รับการติดปิมพ์ของระบบสองสารจำนวน 13 ระบบโดยใช้สมการวิลสันและยูนิคาวเพื่อคำนวณหาพารามิเตอร์ของแรงที่กระทำระหว่างโมเลกุลของทั้งสองสมการ

จากข้อมูลสมดุลไอ-ของเหลว ทั้งสองสมการให้ผลการทำนายความดันที่สำหรับทุกระบบที่ศึกษา เนื่องจากค่าเบี่ยงเบนเฉลี่ยสูงสุดคิดเป็นร้อยละ 2.26 ทั้งสองสมการให้ผลการทำนายค่าสมบัติส่วนเกินของเอนทัลปีโดยใช้พารามิเตอร์ที่ได้ไม่ดีในทุกรูปนี้ สมการวิลสันให้การทำนายที่ดีที่สุดที่ความเบี่ยงเบนเฉลี่ยร้อยละ 11.6 สำหรับระบบ 1,2-ไดคลอโรเอเทน กับ ไดบิวทิลออกซีเจอร์ ที่อุณหภูมิ 288.15 เคลวิน

จากข้อมูลของความร้อนของการผสม การทำนายค่าสมบัติส่วนเกินของเอนทัลปีสำหรับระบบสองสารด้วยสมการยูนิคาวให้ผลดีกว่าสมการวิลสันยกเว้นระบบ 1,2-ไดคลอโรเอเทน + ไดบิวทิลออกซีเจอร์, 1,1,1-ไดคลอโรเอเทน + ไดบิวทิล- อีเออร์ และ เอทิลฟอร์เมต + บีนชีน การทำนายความดันจากพารามิเตอร์ที่ได้จากสมการยูนิคาว หมายความมากกว่าสมการวิลสัน ยกเว้นระบบ 1,2-อีพอกซีบีเทน - แอลกอฮอล์, เอทิลฟอร์เมต + บีนชีน, เอทิลฟอร์เมต + ไซโคลเอกเซน, และ บีวเทนไนติล + 2-บีวทานอล สมการยูนิคาวให้ผลการทำนายที่ดีที่สุดสำหรับ 1-คลอโรเพนเทน และ ไดเอทิลออกซีเจอร์ ที่อุณหภูมิ 323.15 เคลวิน

พารามิเตอร์เหล่านี้ไว้ต่อข้อมูลของความร้อนและไม่ค่อยไวต่อข้อมูลสมดุลไอ-ของเหลว

## จุฬาลงกรณ์มหาวิทยาลัย

ภาควิชา	วิศวกรรมเคมี
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ACTIVITY COEFFICIENTS / HEAT OF MIXING / VAPOR-LIQUID EQUILIBRIA  
KHEMMIKA SUWACHEECHARAN: ACTIVITY COEFFICIENTS BASED ON HEAT OF MIXING  
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Activity coefficients based on heat of mixing data and vapor-liquid equilibrium (VLE) data were studied. Published data of thirteen binary systems were correlated using the Wilson and UNIQUAC equations in order to investigate interaction parameters of these models.

Based on VLE data, both models gave a good prediction of pressures for the thirteen binary systems since the maximum percent absolute average deviation between the predicted and experimental pressures is 2.26%. With these parameters both equations gave poor prediction of  $H^E$  in all cases. The Wilson gave the best prediction of 11.01 %AAD for the 1,2-dichloroethane with di-n-butyl ether system at 288.15 K.

Based on  $H^E$  data, prediction of  $H^E$  for the binary systems with the UNIQUAC equation is better than the Wilson model except for the 1,2-dichloroethane + di-n-butyl ether, 1,1,1-trichloroethane + di-n-ethyl ether, and ethyl formate + benzene systems. Prediction of pressure based on these parameters obtained by the UNIQUAC is more suitable than the Wilson except for the 1,2-epoxybutane + alkanols, ethyl formate + benzene, ethyl formate + cyclohexane, and butanenitrile + 2-butanol systems. The UNIQUAC gave the best prediction for the 1-chloropentane and di-n-butyl ether system at 323.15 K.

Finally, these parameters are sensitive on  $H^E$  data and rarely sensitive on VLE data.

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Finally, she wishes to convey her deep appreciation to her family members who always mean so much to her mind.

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จุฬาลงกรณ์มหาวิทยาลัย

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## NOMENCLATURES

A	Helmholtz free energy
A,B	initial parameters
$\hat{a}$	activity
$a_{ij}$	adjustable binary energy parameter in UNIQUAC model
$\partial, d$	partial, total derivative symbols
G	Gibbs free energy
H	enthalpy
M	molar property
MW	molecular weight, [g/g-mole]
$\overline{M}_i$	partial molar property
n	number of experimental data points
P	pressure [Pa]
q <sub>i</sub>	surface area parameter for species i.
R	gas constant [Joule /mole ]
r <sub>i</sub>	volume parameter for species i.
S	entropy
T	temperature [K]
U	internal energy
V	molar volume [ $\text{cm}^3/\text{mole}$ ]
x <sub>i</sub>	liquid mole fraction of species i
x <sub>ij</sub>	local composition in Eq. 2.8
y <sub>i</sub>	vapor-phase mole fraction of species i
z	co-ordination number in UNIQUAC model
z <sub>i</sub>	local volume fraction of species i in Eq. 2.9, 2.11
<b>Subscripts</b>	
cal	calculated value
con	configurational term in UNIQUAC model
exp	experimental value
i	i th component

j	j th component
mix	mixing or mixture
res	residual term in UNIQUAC model
t	total

#### **Superscripts**

E	excess property on mixing
id	ideal property
L	liquid phase
V	vapor phase

#### **Greek letter**

$\Delta$	finite change
$\gamma$	activity coefficient
$\mu$	chemical potential
$\lambda$	energy of interaction of the Wilson model
$\Lambda$	the Wilson parameter in Eq. 2.10, 2.12
$\phi$	pure substance parameter of UNIQUAC model in Eq. 2.22
$\theta$	pure substance parameter of UNIQUAC model in Eq. 2.22
$\tau$	parameter of UNIQUAC model in Eq. 2.23