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ลิขสิทธิ์ของจุฬาลงกรณ์มหาวิทยาลัย

**SYNTHESIS AND CHARACTERIZATION OF POLYUREA MICROCAPSULES
CONTAINING LEUCO DYE**

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**ศูนย์วิทยทรัพยากร
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งานวิจัยนี้ได้สังเคราะห์ไมโครแคปซูลพอลิยูเรียที่บรรจุสีลิวโค ด้วยเทคนิค interfacial polymerization โดยศึกษาผลของอัตราส่วนของวัสดุแกนต่อสารก่อผนัง ชนิดของไดไอโซไซยาเนต (HDI และ MDI) และเอทิลีน ไดเอมีน (EDA) ต่อสัณฐานวิทยาของพื้นผิว การกระจายของขนาดอนุภาค สมบัติเชิงความร้อนและประสิทธิภาพในการบรรจุสารสีลิวโคในไมโครแคปซูล รวมทั้งตรวจสอบลักษณะการใช้งานของกระดาษอัดสำเนาไร้การ์บอน โดยวัดระดับความเข้มข้นของสีลิวโค ที่เกิดจากทำปฏิกิริยานะร่องที่เคลือบสารรับสี การพิสูจน์ลักษณะสมบัติของไมโครแคปซูลพบว่า ปริมาณสารก่อผนังที่ไม่เพียงพอทำให้เกิดผนังแคปซูลที่ไม่สมบูรณ์ และชนิดของไดไอโซไซยาเนต เป็นปัจจัยหลักในการกำหนดลักษณะและสมบัติ พบว่าไมโครแคปซูลที่มีส่วนประกอบของ MDI มีพื้นผิวที่หยาบและมีการกระจายของขนาดอนุภาคที่กว้างกว่าไมโครแคปซูลที่ประกอบด้วย HDI ทั้งนี้ เนื่องจากความร่องไวในปฏิกิริยาของ MDI มากกว่า HDI การศึกษาสมบัติเชิงความร้อนพบว่าไมโครแคปซูลที่มี MDI เป็นองค์ประกอบให้สมบัติเชิงความร้อนที่ดีกว่า ซึ่งเกี่ยวเนื่องกับการที่ไมโครแคปซูลมีผนังที่หนากว่าและลักษณะของโซ่อพอลิยูเรียที่มีความแข็งมากกว่า EDA สามารถเพิ่มความแข็งของผนังแคปซูลและเพิ่มประสิทธิภาพในการบรรจุวัสดุแกน การเติม EDA ในปริมาณที่พอเหมาะนั้นให้ค่าความเข้มของภาพพิมพ์ที่ดีขึ้น งานวิจัยนี้ได้อธิบายเหตุและผลของการเกิดไมโครแคปซูลและความสัมพันธ์ต่อความเข้มของภาพพิมพ์ที่ได้

ศูนย์วิทยทรัพยากร จุฬาลงกรณ์มหาวิทยาลัย

หลักสูตรปิโตรเคมีและวิทยาศาสตร์พอลิเมอร์
สาขาวิชาปิโตรเคมีและวิทยาศาสตร์พอลิเมอร์
ปีการศึกษา 2544

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This thesis synthesized polyurea microcapsules containing leuco dye by interfacial polymerization. Wall materials and the ratios of core-to-wall were investigated to improve the characteristics of the microcapsules. The effect of core-to-wall ratio, wall material types (HDI, MDI and EDA) on the morphologies, particle size distribution of the resultant microcapsules, thermal properties and encapsulation efficiency were investigated. Image intensity on the dye acceptor coated paper was determined. Insufficient wall materials were found to yield an incomplete encapsulation. The factors affecting characteristics of the microcapsules depended on the structure of diisocyanate and amount of EDA. The MDI-based polyurea microcapsules had a wider particle size distribution, a much rougher surface than the HDI-based polyurea microcapsules because of the rapid wall forming of MDI. The higher decomposition temperature of MDI-based microcapsules seemed to be related to the wall thickness, strong urea linkage from the rapid reaction and stiff chains of polyurea. EDA was utilized as a hardening agent for the microcapsule wall and which enhanced the microencapsulation efficiency. The sufficient amount of EDA added provided the better image intensity. This research explained the possible causes of microencapsulation and their relationship to the intensity of the images.

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LIST OF SYMBOLS & ABBREVIATIONS

BLMB	Bensoyl leuco methylene blue
CB	Coated back
CF	Coated front
CVL	Crystal violet lactone
DAA	Diamino anthraquinone
DLS	Dynamic light scattering
DMAc	Dimethyl acetamine
EDA	Ethylene diamine
FTIR	Fourier transform infrared spectroscopy
HDA	Hexamethylene diamine
HDI	Hexamethylene diisocyanate
IPDI	Isocyanato isocyanatomethyl trimethyl cyclohexane
MDA	Diamino diphenyl methane
MDI	Methylphenyl diisocyanate
NCR	National Cash Register Corporation
ppm	Parts per million
PTMO	Phenyl tri-methoxysilane
PTMS	Poly(tetra methylene oxide)
PVA	Poly(vinyl alcohol)
SAXS	Synchrotron small angle X-ray scattering
SEM	Scanning electron microscopy
TDI	Toluene diisocyanate
TGA	Thermogravimetric analysis
UV	Ultraviolet visible