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**APPENDICES**

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## APPENDIX A

### The Determination of Copolymer Density

The standard method for determination of density of polymer is based on ASTM D 792. Calculation of the density of polymer is as follows :

$$d_p = (a \times d_l) / (a + w - b) \quad \text{A-1}$$

where:

- a = apparent mass of specimen, without wire or sinker, in air (g),
- b = apparent mass of specimen (and of sinker, if used) completely immersed and of the wire partially immersed in liquid (g),
- w = apparent mass of totally immersed sinker (if used) and of partially immersed wire (g),
- $d_p$  = polymer density
- $d_l$  = liquid dispersion density

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## APPENDIX B

### The Determination of $\bar{M}_c$ and Crosslinking Density

The crosslinking densities of copolymer were determined using the Flory-Rehner theory (14), for a network as follows:-

$$\bar{M}_c = -V_1 d_p \frac{v_s^{1/3} - v_s/2}{\ln(1-v_s) + v_s + \chi v_s^2} \quad (\text{B-1})$$

where,

$\bar{M}_c$  is the number-average molar mass of the chain between crosslinks

$V_1$  is the molar volume ( $\text{cm}^3 \text{mole}^{-1}$ )

$d_p$  is the polymer density ( $\text{g cm}^{-3}$ )

$v_s$  is the volume fraction of the polymer in the swollen gel ( $\text{cm}^3$ )

$\chi$  is the Flory-Huggins interaction parameter between the solvent and the polymer.

The swelling ratio (S) is equal to  $1/v_s$ . The polymer-solvent interaction parameter was estimated using following formula (14):

$$\chi = 0.431 - 0.311d_p - 0.036d_p^2 \quad (\text{B-2})$$

Here, the crosslink density,  $q$ , is defined as the mole fraction of crosslink units.

$$q = \frac{M_o}{M_c} \quad (\text{B-3})$$



where  $M_o$  is the molecular weight of the polymer repeating unit, can be calculated with the following equation (19):

$$M_o = \frac{(m_{AAm} \times M_{AAm}) + (m_{CA} \times M_{CA}) + (m_{CL} \times M_{CL})}{m_{AAm} + m_{CA} + m_{CL}} \quad (B-4)$$

where  $m_{AAm}$ ,  $m_{CA}$  and  $m_{CL}$  are the mass in g of acrylamide, crotonic acid and the crosslinker, and  $M_{AAm}$ ,  $M_{CA}$  and  $M_{CL}$  are the molar mass in  $\text{g mol}^{-1}$  of acrylamide, crotonic acid and the crosslinker, respectively.

**Table B-1** Data for the determination of  $\bar{M}_c$  and crosslinking density

CA (%mol)	N-MBA (%wt)	$d_p$	$v_s$	$\chi$	$\bar{M}_c$	$M_o$	$q \times 10^{-2}$
2	0.5	1.35	0.00295	0.43	1158	71.85	6.21
	1	1.66	0.00575	0.43	913	72.26	7.91
	1.5	1.73	0.00745	0.43	800	72.67	9.09
	2	1.85	0.00875	0.43	764	73.06	9.56
10	0.5	1.48	0.00535	0.43	866	74.50	8.60
	1	1.69	0.0065	0.43	851	74.90	8.80
	1.5	1.73	0.0068	0.43	849	75.29	8.87
	2	1.82	0.0076	0.43	827	75.69	9.16

## APPENDIX C

**The wave number values of functional groups in FT-IR spectra (42).**

Wave number (cm <sup>-1</sup> )	Assignment
3300 – 2500	O-H stretching
3330 – 3060	N-H stretching
3000 – 2840	C-H stretching
1720 – 1706	C=O stretching –COOH
1680 – 1630	C=O stretching –CONH <sub>2</sub>
1650 – 1550	C=O asymmetric stretching for the carboxylate ion
1400	C=O symmetric stretching for the carboxylate ion

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