การออกซิไดซ์อะนิลีนด้วยไททาเนียมไดออกไซด์ที่ถูกกระตุ้นโดยแสงในช่วงคลื่นที่มองเห็นได้

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วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิทยาศาสตรมหาบัณฑิต สาขาวิชาการจัดการสิ่งแวดล้อม (สหสาขาวิชา) บัณฑิตวิทยาลัย จุฬาลงกรณ์มหาวิทยาลัย ปีการศึกษา 2551 ลิขสิทธิ์ของจุฬาลงกรณ์มหาวิทยาลัย

# ANILINE OXIDATION BY TITANIUM DIOXIDE ACTIVATED BY VISIBLE LIGHT

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A Thesis Submitted in Partial Fulfillment of the Requirements for the Degree of Master of Science Program in Environmental Managament (Interdisciplinary Program) Graduate School Chulalongkorn University Academic Year 2008 Copyright of Chulalongkorn University Thesis Title

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อมรรัตน์ เจวประเสริฐพันธุ์ : การออกซิไดซ์อะนิลีนด้วยไททาเนียมไดออกไซด์ที่ถูก กระต้นโดยแสงในช่วงคลื่นที่มองเห็นได้. (ANILINE OXIDATION BY TITANIUM DIOXIDE ACTIVATED BY VISIBLE LIGHT) อ.ที่ปรึกษาวิทยานิพนธ์หลัก : รศ. ดร. จินต์ อโณทัย, อ.ที่ปรึกษาวิทยานิพนธ์ร่วม : Prof. Ming-Chun Lu, Ph.D., 80 หน้า.

ใททาเนียมไดออกไซด์โฟโตกะตะลิสต์ถูกสังเคราะห์ขึ้นโดยกระบวนการโซล-เจลที่มีกรด เป็นสารกะตะลิสต์และไททาเนียมบิวทอกไซด์เป็นสารตั้งต้น ไททาเนียมไดออกไซด์ที่สังเคราะห์ ใด้นี้สามารถตอบสนองต่อแสงในช่วงที่มองเห็นได้และมีโครงสร้างส่วนใหญ่ในรูปของอนาเทส ปัจจัยต่างๆ รวมทั้งชนิดของแอลกอฮอล์ ชนิดของกรด อุณหภูมิที่ใช้ในการสังเคราะห์ ความยาว คลื่นแสง และพีเอชได้ถูกศึกษาถึงผลกระทบที่เกิดขึ้นต่อการสังเคราะห์ไททาเนียมไดออกไซด์โดย ใช้อะนิลีนเป็นสารเป้าหมายภายใต้สภาวะสารละลายแขวนลอย หลอดแอลอีดีถูกใช้เป็นต้นกำเนิด แสงในช่วงที่มองเห็น (ฟ้า, เขียว, เหลือง และแดง) ไททาเนียมไดออกไซด์ที่สังเคราะห์ขึ้นสามารถ ทำปฏิกิริยาโฟโตกะตะไลติกได้โดยการกระตุ้นด้วยแสงสีฟ้า ในขณะที่ไททาเนียมไดอกไซด์ที่ผลิต ขึ้นเพื่อการค้าไม่สามารถถูกกระตุ้นภายใต้เงื่อนใบคังกล่าว โดยแสงสีฟ้าสามารถกระตุ้นได้คีที่สุด ตามด้วยแสงสีเหลือง, สีเขียว และสีแดงตามลำดับ ซึ่งสอดกล้องกับสเปกตัมในการดูดกลืนแสงที่ วัดได้ เมื่อความเข้มข้นของอนิลีนเพิ่มขึ้นจาก 0.047 เป็น 0.80 มิลลิโมลาร์ ประสิทธิภาพในการ ย่อยสลายของอะนิลีนภายใต้การกระตุ้นด้วยแสงเป็นเวลา 4 ชั่วโมง กับ 1 กรัมต่อลิตรของไททา เนียมใดออกไซด์ลดลงจากร้อยละ 72 เป็น 18 อัตราการเกิดปฏิกิริยาสามารถอธิบายโดยสมการที่ ไม่ใช่เส้นตรงลำดับที่สองซึ่งสอดคล้องกับทฤษฎีของแลงเมียร์-ฮินเชลวูด โดยก่ากงที่สมดุลในการ ดูดซับเท่ากับ 15.89 ต่อมิลลิโมลาร์ และก่ากงที่ของปฏิกิริยาลำดับที่สองเท่ากับ 9.96 x 10<sup>-4</sup> ต่อ มิลลิโมลาร์ต่อนาที สำหรับการทดลองในช่วงพีเอชระหว่าง 4-10 พบว่าพีเอชที่เหมาะสมสำหรับ ปฏิกิริยาโฟโตคะตะไลซิสงองอะนิลีน คือที่พีเอช 7

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Photocatalytic titanium dioxide (TiO<sub>2</sub>) was synthesized by using an acidcatalyzed sol-gel process with titanium n-butoxide as the precursor. This synthetic TiO<sub>2</sub> responded to the visible light and its crystal structure was dominated by anatase. Several factors including the alcohol/acid type, calcinations temperature, light wavelength, and pH were examined for their impacts on the photocatalytic activity of the synthetic TiO<sub>2</sub> by using aniline as a target compound in aqueous suspension solution under visible light irradiation by using light-emitting diodes (blue, green, yellow, or red light). Photocatalytic activity of the synthetic TiO<sub>2</sub> under blue light illumination was detected whereas no photoreaction was observed for the commercial Degussa P-25 TiO<sub>2</sub> under the similar conditions. In addition, this photo-activity was more pronouncing under the blue than green, yellow, and red light, respectively, which was corresponding very well with its adsorption spectrum. As the initial concentration of aniline increased from 0.047 to 0.80 mM, the degradation efficiency of aniline for 4-hour irradiation with 1 g  $L^{-1}$  TiO<sub>2</sub> decreased from 72 to 18%. The reaction rate was sufficiently explained by a nonlinear second-order rate expression according to the Langmuir-Hinshelwood kinetic model. The value of the adsorption equilibrium constant was 15.89 mM<sup>-1</sup> and the second-order rate constant was 9.96 x 10<sup>-4</sup> mM<sup>-1</sup> min<sup>-1</sup>. Between pH 4 to 10, the optimum pH for the photocatalysis of aniline was 7.

Field of Study : <u>Environmental Management</u> Academic Year : <u>2008</u>	Student's Signature Mommat Jeyproseghan Advisor's Signature Muse Church
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# LIST OF ABBREVIATIONS

AOPs	=	advanced oxidation processes
OH●	=	hydroxyl radical
O <sub>3</sub>	=	ozone
$H_2O_2$	=	hydrogen peroxide
TiO <sub>2</sub>	=	titanium dioxide
UV	=	ultraviolet
LEDs	=	light emitting diodes
$CO_2$	=	carbon dioxide
$H_2O$	=	water
POPs	=	persistent organic pollutants
VB	=	valance band
CB	=	conduction band
$O_2^{-\bullet}$	=	superoxide radical
$h^+$	=	electron hole
ZnO	=	zinc oxide
Pzc	=	point of zero charge
$C_{6}H_{5}NH_{3}^{+}$	=	anilinenium
r	=	reaction rate
k <sub>r</sub>	=	reaction rate constant
K	=	Langmuir constant
$C_0$	=	initial concentration
°C	=	celsius degree
mol	=	mole
ml	=	milliliter
mg	=	milligram
ppm	=	part per million
mM	=	milli molar
MΩ	=	mega oam
mV	=	milli volt
nm	=	nanometer
L	=	liter
g	=	gram
uL	=	microliter
BET	=	Brunauer-Emmett-Teller
HPLC	=	High Performance Liquid Chromatography
IC	=	Ion Chromatography
XRD	=	X-ray Diffraction
2-CP	=	2-chlorophenol
APAP	=	acetaminophen
OH	=	hydroxide ion
TNT	=	2,4,6-trinitrotoluene
DDVP	=	organophosphorous pesticide dichlorvos
NO <sub>x</sub>	=	nitrogen oxides
2 <b>x</b>		

# **CHAPTER I**

# INTRODUCTION

At the moment, the problem arise from environmental contaminants discharged from factories is one of the major problems affecting the public health of people in the neighborhood. The factories generally release organic compounds into the environment which consists of aquatic, air, and soil systems.

Aniline is one of the organic compounds that are typically used in many factories as a precursor chemical in many processes such as rubber processing, pesticide, and dye manufacturing. Aniline with a benzene ring structure must be treated before being released into the environment because it has been classified in a hazardous group. Aniline could be treated by various techniques including advanced oxidation processes (AOPs) (Karunakaran, Senthilvelan, and Karuthapandian, 2004).

AOPs represent an alternative approach for treatment of hazardous organic compounds. The processes have shown great potential for treating pollutants because they produce the powerful hydroxyl radical (OH<sup>•</sup>). The OH<sup>•</sup> is almost the most powerful oxidative species. It is a non-selective oxidant which can oxidize many pollutants. AOPs are consisted of many processes such as Fenton processes, ozone with ultraviolet (O<sub>3</sub>/UV), hydrogen peroxide with ultraviolet (H<sub>2</sub>O<sub>2</sub>/UV), semiconductor photocatalysis, etc. This research focused on the semiconductor photocatalysis.

Titanium dioxide (TiO<sub>2</sub>) photocatalysis is one of the AOPs which can remove organic pollutants in both aqueous and gas phases. In recent years, semiconductor particulate systems have been employed to degrade several pollutants such as 2,4dichlorophenol (Chen et al., 2003), and nitrogen oxides (Lin et al., 2006). In most systems, the semiconductor particles are excited by Ultraviolet (UV) light to induce the charge separation. However, the catalysts which can be activated by visible light would be more attractive in terms of the effective utilization of ordinary light and safety concern. Several researches tries to improve the property of TiO<sub>2</sub> which is one of the most widely used photocatalyst in term of light activation within the visible range. This study intended to characterize the behavior of TiO<sub>2</sub> photocatalysis activated by visible light by using aniline as a target compound.

# **1.1 Objectives**

The main objectives of this study are:

-To determine the effect of synthetic conditions including acid and alcohol types and calcine temperature on the visible light absorption property of  $TiO_2$ .

-To characterize the degradation of aniline by  $\text{TiO}_2$  under visible light irradiation.

# **1.2** Scopes of the Study

This research consists of two parts. The first part was the synthesis of visiblelight-activated titanium dioxide and the second part was treatment of wastewater using synthetic titanium dioxide with visible light irradiation. The scopes of this research are as follows:

-Using aniline as a target compound.

-Using light emitting diodes (LEDs) as a light source.

-Working at room conditions

-Operating in a batch mode

-Using a lab scale reactor

# **1.3 Obtained Results**

This research provides valuable information on the synthesis of  $TiO_2$  which can be activated by visible light. This visible-light activated  $TiO_2$  is a very useful photocatalyst and can be applied in field practice with lower operative cost due to no UV light irradiation. In addition, the Langmuir-Hinshelwood kinetics for aniline oxidation by  $TiO_2$  with visible light process are also purposed which can be applied to treat aniline-contaminated wastewater in the future.

# **CHAPTER II**

# **THEORIES AND LITERATURE REVIEWS**

# 2.1 Theoretical Backgrounds

# 2.1.1 Advanced Oxidation Processes (AOPs)

AOPs represent an alternative approach which provides the destructible treatment of hazardous organic compounds. The AOP technologies can refer to two stages of sequential reaction. First is the formation of strong oxidants (i.e., OH<sup>•</sup>) and second is the reaction of these oxidants with organic compounds that contaminate in wastewater. However, the term of AOPs refers specifically to processes in which oxidation of organic contaminant occurs via OH<sup>•</sup>. The OH<sup>•</sup> is a powerful oxidant, short lived, highly reactive, and a non-selective oxidant which can oxidize many pollutants. These radicals react with pollutants and lead to degradation reaction. The ability of the AOPs technique to complete oxidation of organic contaminants leads to mineralization which consist of carbon dioxide  $(CO_2)$  and water  $(H_2O)$  and without generating any harmful byproducts. The application of AOPs can cover many fields such as oxidative degradation of organic compounds, bactericidal, and nonbiodegradable compounds, detoxification of persistent organic pollutants (POPs), disinfection and purification of contaminated air and wastewater streams. AOPs particularly based on photocatalytic degradation are currently interesting for the effective oxidation of a wide variety of organic and dyes (Jain and Shrivastava, 2008 and Son et al., 2004).

## 2.1.2 Photolysis

Photochemical technologies are simple, cost effective, and give the benefit for environmental pollutant treatment and disinfection. UV driven AOPs are primarily based on the generation of powerful  $OH^{\bullet}$ , through the direct photolysis of  $H_2O_2$ , or photocatalysis. In UV direct photolysis, the pollutant to be destroyed must absorb the irradiation and the degradation starting from its excited state.

Major reaction pathway in the UV photolysis begins with the electronically excited state RX\* generated through the light absorption process which is highly energetic. It can deactivate to ground state of the molecule or transform to other intermediate products. The most common pathways are summarized in equations (2.1) to (2.6). In equation (2.2), the excited state of molecule is broken down into two radicals trapped in the solvent cage. Recombination of the primary radicals in equation (2.3) leading to the parent molecule occurs with high probability. In polar solvents, such as water, heterolytic bond have been observed in equation (2.4). The reactions with oxygen are also possible in equations (2.5) and (2.6) but require a relatively long-live excited-state species.

$$RX + hv \longrightarrow RX^*$$
 (2.1)

$$RX^* \longrightarrow (R^{\bullet} \cdots^{\bullet} X)_{cage} \longrightarrow R^{\bullet} + {}^{\bullet}X$$
 (2.2)

$$(\mathbf{R}^{\bullet} \cdots^{\bullet} \mathbf{X})_{cage} \longrightarrow \mathbf{R}\mathbf{X}$$
 (2.3)

$$RX^* \longrightarrow (R^+ \cdots X^-)_{cage} \longrightarrow R^+ + X^-$$
(2.4)

$$\mathbf{RX}^* + {}^{3}\mathbf{O}_2 \qquad \longrightarrow \qquad \mathbf{RX} + {}^{1}\mathbf{O}_2 \qquad (2.6)$$

#### 2.1.3. Photocatalysis

Photocatalysis consists of two words. The first word is "photo" which is light. And the second is "catalysis" which is the process by which the rate of a chemical reaction is increased by means of the addition of a species known as a catalyst to the reaction. Therefore, photocatalysis means the process which requires irradiation to initiate the catalysis reaction, without the radiation, the reaction cannot proceed.

Photocatalytic mechanism occurs when the semiconductor, such as  $TiO_2$ , is exposed to energetic light. The semiconductor is consisted of two band gap; the first is valance band (VB), the highest occupied band full of electron, and the second is conduction band (CB), the lowest unoccupied band. The bands are separated by different energy level which is called band gap energy (Parsons, 2004) as shown in Figure 2.1. As the  $TiO_2$  absorbs energy greater than the band gap energy, the electrons from the valence band are excited and will move to the conduction band causing an electron hole in the valence band leading to the oxidation process. These holes can react with water to produce the highly reactive OH<sup>•</sup> as shown in equation (2.9). At the same moment, the electrons that transferred to the conduction band will cause a reduction reaction to occur, these e can react with oxygen to produce superoxide  $(O_2^{\bullet})$ . This electron-hole pair can recombine as the electron returns to its original state. Therefore, it should have an electron acceptor, for example O<sub>2</sub>, to obstruct the recombination (Peterson et al., 1991; Turchi and Ollis, 1990). Several researches have found that  $O_2^{\bullet}$  is as important as the electron hole (h<sup>+</sup>) and OH<sup>•</sup> in breaking down organic compounds (Fujishima, Hashimoto, and Watanabe, 1999). The responsibility for the oxidation of organic molecules is believed to be due to the OH<sup>•</sup> being generated.

$$TiO_2 + hv \longrightarrow e^- + h^+$$
 (2.7)

$$h^+ + OH^-$$
 (surface)  $\longrightarrow OH^{\bullet}$  (2.8)

 $h^+ + H_2O \longrightarrow OH^{\bullet}$  (2.9)

 $O_2 + e^- \longrightarrow O_2^-$  (2.10)



Figure 2.1 The mechanism of heterogeneous photocatalysis.

Thus, the  $h^+$  and  $OH^{\bullet}$  are the primary oxidant species in photocatalysis, while molecular oxygen serves only to scavenge the photo-produced electrons in order to prevent electron-hole recombination. However,  $TiO_2$  has a relatively large band gap of 3.2 eV, relates to wavelengths of shorter than 388 nm. These short wavelengths are in the UV range which are accounted for only 3-4% of the solar energy reaching the earth (Anpo and Takeuchi, 2003; Yamashita and Anpo, 2004). In indoor environment, the amount of UV light in the light source is also low. Thus, it is quite costly to activate  $TiO_2$  with the UV radiation which, consequently, raises the overall treatment cost. In addition, UV radiation can also cause skin cancer in human; hence, caution has to be made when working with UV irradiation. Recently, there are several researches tried to synthesize the TiO<sub>2</sub> with a specific structure that can be activated by lower energy particularly those in the wavelength of 300 to 700 nm (Lin et al., 2006), which are accounted for 50% of the solar energy. One approach of such modifications is to create intra-band gap states that are close to the conduction or valence band edges with the sub-band gap energies of less than 3.2 eV.

In photocatalysis, several semiconductors such as  $TiO_2$ , ZnO, metal sulfide, iron oxide, etc., can be used; however, the most popular one that applied in environmental applications is  $TiO_2$  due to the following reasons (Fu et al., 1996):

-It has good adsorption for many pollutants.

-It has high absorption for UV radiation because its band gap energy is 3.2 eV.

-It shows high photocatalytic activity and highly resistant to photocorrosion.

-It is stable, non-hazardous, readily available, and an inexpensive semiconducting material.

-The oxidation and reduction reaction of its valence and conduction band edges are appropriate for oxidizing organic pollutants.

It is used extensively for air cleansing, water purification, odor control, etc.  $TiO_2$  can be applied in many different fields for example, self-sterilizing photocatalytic tiles, self-cleaning tunnel lighting fixture and photocatalytic air cleaners etc. (Fujishima et al., 1999).

The Degussa P-25 is one of the most used commercial types of photocatalytic titanium dioxide, which is produced under license to the Degussa Company. It was composed mostly of anatase (80% anatase and 20% rutile).

#### **2.1.4.** Property of TiO<sub>2</sub>

The structure of  $TiO_2$  is consisted of rutile, anatase, and brookite (Smyth, 1997) as shown in Figure 2.2. Rutile will be more stable at high temperatures, anatase will be more stable form at low temperatures, and brookite is usually found only in mineral ores. The structure of  $TiO_2$  will depend largely on the temperature of calcinations. Lin et al., (2006) found that anatase was the main structure at a calcination temperature below 500°C and when the calcination temperature increased more than 600°C, the dominant crystal structure was rutile.

The properties of rutile and anatase are the same or nearly the same such as crystalline form, hardness, gibbs free energy, and density. The anatase type of  $TiO_2$  generally shows a higher photoactivity than another type of  $TiO_2$  by comparison of physical properties as shown in Table 2.1. However, the structure between rutile and anatase are different thus makes them differ slightly in crystal habit. The difference of band gap energy between anatase and rutile is 0.2 eV. The VB energies for anatase and rutile are similar and both of them can generate VB hole and sequentially the hydroxyl radicals. On the other hand, the CB energy for rutile is closely than anatase to the potential required to reduce water to hydrogen gas, meaning that anatase has higher reducing power. Therefore, the photogenerated CB electrons and VB holes of rutile can easily recombine with each other before they can do anything useful unlike in the case of anatase.  $TiO_2$  can be used in two forms. The first form is suspended  $TiO_2$  and the second form is immobilized  $TiO_2$  as shown in Table 2.2.

The special property of  $TiO_2$  is the charge. The form of  $TiO_2$  charge depends on its environment. For example,  $TiO_2$  in the acid solution will have positive charge; in contrast,  $TiO_2$  in alkaline solution will be the negative charge.



Figure 2.2 Crystalline structures of TiO<sub>2</sub>.

Properties	Rutile	Anatase	
Crystalline form	Tetragonal system	Tetragonal system	
Band gap energy (eV)	3.0	3.2	
Gibbs free energy (kcal/mole)	-212.6	-211.4	
Melting point (°C)	1858	Change to rutile at high temperature (~800)	
Hardness (Mohs)	6.0-7.0	5.5-6.0	
Permittivity	114	31	
Density (g/cm <sup>3</sup> )	4.250	3.894	
Lattice constant a (Å)	4.58	3.78	
Lattice constant c (Å)	2.95	9.49	

 Table 2.1
 Comparison between rutile and anatase.

Table 2.2 Forms of TiO<sub>2</sub>.

Form of TiO <sub>2</sub>	Description	
	-High surface areas	
	-Turbidity effect	
Suspended TiO <sub>2</sub>	-Require the technique for separation of	
	TiO <sub>2</sub> particle from the suspension	
	-Available to buy	
	- Low surface areas	
Immobilized TiO <sub>2</sub>	-Require the preparation technique	
	-Require the practical for industrial use	

# 2.1.5. Sol-Gel Process

One method for preparing visible-light-activated titanium dioxide photocatalyst is an acid-catalyzed sol-gel process. The sol-gel process is a wetchemical technique (or chemical solution deposition). This process occurs in liquid solution of organometallic precursors (Titanium (IV) n-butoxide), which undergo hydrolysis and condensation reaction as shown in equations (2.11) to (2.13), lead to the formation of a new phase (sol & gel).

$$Ti-O-R + H_2O \longrightarrow Ti-OH + R-OH (hydrolysis)$$
(2.11)

Ti-OH + HO-Ti 
$$\longrightarrow$$
 Ti-O-Ti + H<sub>2</sub>O (water condensation) (2.12)

$$Ti-O-R + HO-Ti$$
  $\longrightarrow$   $Ti-O-Ti + R-OH$  (alcohol condensation) (2.13)

A sol is a dispersion of the solid particles of a diameter of few hundred of nanometer suspended in a liquid phase where only the Brownian motions suspend the particles. A gel is a state which a solid macromolecule is immersed in a liquid phase (solvent) causing to a solid network containing liquid components occurs. As shown in Figure 2.3, the sol-gel coating process usually consists of 4 steps as follows:

-Desired colloidal particles disperse in a liquid to form a sol.

-Deposition of sol solution produces the coatings on the substrates by spraying, dipping or spinning.

-Polymerize the particles in sol and produce a gel in a state of a interconnected network.

-Heat treatments of the particle so that the remaining organic or inorganic components form an amorphous or crystalline coating.



Figure 2.3 Sol-Gel technologies.

#### 2.1.6. Point of Zero Charge

Point of zero charge (pzc) is a surface charge when the electrical charge density on the solid surface is zero. The value of pH is used to describe pzc only for systems in which  $H^+/OH^-$  are the potential-determining ions. Generally, pzc is a value of the negative logarithm of the activity in the bulk of the charge-determining ions. For example, the charge on the surface of silver iodide crystals may be determined by the concentration of iodide ions in the solution above the crystals. When the pH is lower than the pzc value, it means that the acidic water donates more protons than hydroxide groups. Therefore, the adsorbent surface is positively charged. On the other hand, the pH is higher than the pzc value, so the surface of adsorbent is negatively charged. The position of the curve differs among the various minerals. Figure 2.4 is the diagram that shown the position of pzc of a mineral.

#### **2.1.7. Property of Aniline** (Wikipedia, 2008)

Aniline, phenylamine or aminobenzene is an organic compound which has the formula of  $C_6H_7N$ . The chemical structure consists of a benzene ring and an amino group as shown in the Figure 2.5. It's important physical and chemical properties are summarized in Table 2.3. Aniline is one of the most important aromatic compounds in industrial production process. It is widely used as a precursor for several more complex chemicals. Aniline is also used in many other processes such as rubber processing chemicals, pesticides, dyes, fibers, pharmaceuticals, petroleum refining etc. Aniline is colorless, oily liquid and a weak base, it is slowly oxidized in the air.

Two steps for producing aniline from benzene in industry is shown in the Figure 2.6. First step, benzene is nitrated using a concentrated mixture of nitric acid and sulfuric acid, which gives nitrobenzene. In the second step, nitrobenzene is hydrogenated to give aniline. Pathway for aniline mineralization by OH<sup>•</sup> is shown in Figure 2.7 (Brillas et al., 1998).



Figure 2.4 Characteristic of surface charge and the point of zero charge.

Human can exposure to aniline through many ways including inhalation (the vapour), ingestion (swallowing), and dermal (absorption through the skin). Most of the exposure ways affected to ability of blood to carry oxygen. Aniline is a blood toxin. It is causing hemoglobin convert to methemoglobin, resulting in cyanosis because it decreases the ability of blood to carry oxygen (Baker, 2008). Symptoms may include bluish discoloration of lips and tongue, severe headache, nausea, mental confusion, shock, respiratory paralysis, death. The effect for eye contact is an eye irritant which may cause tearing and blurred vision. The splashes may cause corneal damage. However, It does not remain in the body due to its breakdown and removal.

Aniline can be released to the environment because of their manufacture, processing, and use. Exposure to aniline can occur in the workplace or in the environment following releases to air, water, land or groundwater. Aniline can evaporate when exposed to air and dissolves when mixed with water. It can break down to other chemicals in water and soil. Aniline in solution adsorbs strongly to organic matter, which effectively increases its solubility and movement into groundwater.

The reaction of aniline with water is shown in equation (2.14). Aniline reacts reversibly with water to give anilinium ( $C_6H_5NH_3^+$ ) and hydroxide ions (Clark, 2004). Aniline is a weak base and its conjugate acid is anilinium ion and the pK<sub>a</sub> of anilinium is 9.37 at 25°C (Edwards and Ormsby, 2006).

 $C_{6}H_{5}NH_{2(aq)} + H_{2}O_{(l)} \leftrightarrow C_{6}H_{5}NH_{3}^{+}{}_{(aq)} + OH_{(aq)}^{-}$  (2.14)



Figure 2.5 Chemical structure of aniline.

Property	Information		
Synonyms	Phenylamine, Aminobenzene, Benzenamine, Aminophen, Blue Oil, Cyanol, Benzamine, etc.		
Molecular formula	C <sub>6</sub> H <sub>7</sub> N		
Molecular weight	93.12 g/mol		
CAS number	62-53-3		
Melting point	-6.3 °C		
Boiling point	184.13 °C		
Vapor density	3.22 at 185 °C		
Vapor pressure	0.7 mm Hg at 25 $^{\circ}$ C		
Specific gravity	1.08		
Flash point	70 °C		
Explosion limits	1.3-11%		
Appearance	Colourless to brown, oily liquid		
Density	1.0217 g/ml		
Water solubility	Moderately (3.6 g/100 ml at 20 $^{\circ}$ C )		
Vapor pressure	0.489 mm Hg at 25 °C		
Log Octanol/Water Partition Coefficient	0.90		
Henry's Law Constant	0.136 atm-m <sup>3</sup> /mole at pH 7.3		
Conversion Factor	$1 \text{ ppm} = 3.8 \text{ mg/m}^3$		



Figure 2.6 Synthesis of aniline.



Figure 2.7 Reaction pathways for mineralization of aniline by OH<sup>•</sup>.

#### **2.1.8. Light-Emitting Diodes** (Wikipedia, 2008)

A light-emitting diodes (LEDs) is a semiconductor diode that emits light when an electric current passes through its. LEDs must be connected correctly, the electrodes may be labeled "a" or "+" for anode and "k" or "-" for cathode (Hewes, 2008) as shown in Figures 2.8 and 2.9. The color of the emitted light depends on the composition and condition of the semiconducting material used, and can be infrared, visible, or ultraviolet. The colors of LEDs are available in red, orange, amber, yellow, green, blue, and white. Blue and white LEDs are much more expensive than the other colours. The colour of an LED is determined by the semiconductor material, not by the colouring of the 'package' (the plastic body).

The LED materials technology became more advanced i.e., the light output was increased, while maintaining the efficiency and the reliability to an acceptable level, causing LEDs to become bright enough to be used for illumination, in various applications such as lamps and other lighting fixtures.



Figure 2.8 Connecting of LEDs.



Figure 2.9 Appearance of LEDs.

# 2.1.9. Langmuir-Hinshelwood Expression

Langmuir-Hinshelwood expression is one of the kinetic models that used to analyze the heterogeneous photocatalytic oxidation (Oancea and Oncescu, 2008; Zhang et al., 2008; Son et al., 2004; Chen et al., 2003; Chan, Chen, and Lu, 2001; Lu et al., 1993). This model was developed base on the assumption of no competition with reaction byproducts. The photocatalytic oxidation of aniline over  $TiO_2$  should comply with the following equation (equation 2.15):

$$\mathbf{r} = -\frac{d[AN]}{dt} = \frac{k_r K[AN]_0}{1 + K[AN]_0}$$
(2.15)

Where "r" is the reaction rate for the oxidation of aniline (mM min<sup>-1</sup>), "k<sub>r</sub>" is an reaction rate constant which is related to the adsorption/desorption (mM min<sup>-1</sup>), "K" is the Langmuir constant reflecting the adsorption/desorption equilibrium between the reagent and the surface of the photocatalyst (mM<sup>-1</sup>), and "C<sub>0</sub>" is the initial concentration of aniline (mM). This equation can be linearized when plotted between inverse initial rate and initial concentration as shown in equation (2.16). Slope  $(1/k_r K)$  and interception  $(1/k_r)$  are positive.

$$\frac{1}{r} = \frac{1}{k_r} + \frac{1}{k_r K} \frac{1}{C_0}$$
(2.16)

The constants, " $k_r$ " and "K", can be obtained from the intercept and slope of the line formed when "1/rate" is plotted against "1/C". The integrated form of equation (2.15) is shown in equation (2.17).

$$t = \frac{1}{k_r K} \ln\left(\frac{C}{C_0}\right) + \frac{1}{k_r} (C_0 - C)$$
(2.17)

Plotting between " $t_{1/2}$ " and initial concentration of aniline should yield a linear line as shown in the following equation:

$$\mathbf{t}_{1/2}^{*} = \frac{0.5C_{0}}{k_{r}} + \frac{\ln 2}{k_{r}K}$$
(2.18)

Where " $t_{1/2}$ " is the half-life estimated based on the initial rate (no effect of intermediate). If the disappearance of aniline can be explained by a pseudo-second order kinetics (as will be discussed in chapter 4), the half-life for second-order reaction could also be calculated by following equation (2.19):

$$\mathbf{t}_{1/2} = \frac{1}{k[AN]_0} \tag{2.19}$$

where " $t_{1/2}$ " is the observed half-life and "k" is the apparent rate constant for the oxidation of aniline at different initial concentration (mM<sup>-1</sup> min<sup>-1</sup>).

# **2.1.10.** Application of TiO<sub>2</sub> in Fields Practices

#### **2.1.10.1** Self-Sterilizing Photocatalytic Tiles

The  $TiO_2$  can decompose viruses and bacteria on the tile surface due to the strong oxidizing properties. If the floor, ceiling and walls are covered with photocatalytic tile, viruses and bacteria that drifting in the air in an operating room will be inactivated as they come in contact with the surface.

## **2.1.10.2** Self-Cleaning Tunnel Lighting Fixtures

The glass that covers on the highway tunnel lighting fixtures is darken because of the automobile exhaust. Therefore,  $TiO_2$ -coated lamp covers are used for protectant. It can make the glass surface remains clean longer and the number of required cleanings is greatly reduced.

## 2.1.10.3 Anti-Fogging Glass

When small water droplets come to contract with glass, it becomes fogged. Therefore, on  $TiO_2$ -coated glass, the water forms a continuous flat sheet, so that there is no fogging effect which occurs on the glass. This property is called "Super-hydrophilicity".

# 2.2 Literature Reviews

### 2.2.1 Oxidative Degradation of Pollutant by AOPs

Sanchez, Peral, and Domenech (1998) degraded aniline in aqueous solution using the combination of ozonation and photocatalysis with  $TiO_2$ . The experimental results observed that using ozonation pretreatment followed by photocatalysis significantly increased the yield of TOC removal in comparison to either ozonation or photocatalysis acting separately. This enhanced efficiency was not observed for photocatalysis pretreatment followed by ozonation. It was proposed that ozone acted by accepting a photogenerated electron of  $TiO_2$  to from an ozonide anion radical, which was an intermediate species in the formation of OH radicals.

Anotai, Lu, and Chewpreecha (2006) studied the aniline degradation by Fenton and electro-Fenton processes. The presence of electric current (electro-Fenton) could improve both aniline removal efficiency and the rate of Fenton reactions due to the rapid electrochemical regeneration of  $Fe^{2+}$ . Higher current density significantly decreased the required treatment period. A decrease in the TOC removal efficiency rate was obtained as the solution pH decreased and the optimum pH was 3 for the electro-Fenton process.

Brillas et al. (1998) found that the electrochemical experiment performed in the presence of electro-Fenton and UV irradiation led to a quickly aniline mineralization. Almost complete mineralization of aniline was achieved using photoelectron-Fenton process because of an increase in  $Fe^{2+}$  concentration in solution due to UVA irradiation and direct photodecomposition of intermediates.

## 2.2.2 Oxidative Degradation of Pollutant by TiO<sub>2</sub>/UV

Jain and Shrivastava (2008) found that a small amount of dye could be adsorbed onto the TiO<sub>2</sub> surface. Photodegradation of cyanosine increased rapidly when increasing the amount of TiO<sub>2</sub> from 0.01 to 0.08 g/L because it increased the number of active sites on the TiO<sub>2</sub> surface which consequently increased the number of OH<sup>•</sup> and O<sub>2</sub><sup>••</sup>. As the concentration of contaminant increased, it was found that the photocatalytic degradation decreased because the active sites on TiO<sub>2</sub> remained the same but the number of substrate ions accommodated in the inter-layer space increased. The pH was also an important parameter for reaction on the particulate surface. The pH range between 3.7 and 10.2 was studied in this study. It was observed that the degradation rate increased with an increase in pH because of more efficient generation of  $OH^{\bullet}$  by  $TiO_2$  when increasing concentration of hydroxide ion (OH<sup>-</sup>).  $H_2O_2$  is a key factor that can significantly influence the degradation of cyanosine because it is directly related to  $OH^{\bullet}$  generation. The degradation rate increased as the  $H_2O_2$  increased until a critical  $H_2O_2$  concentration was achieved. It was observed that photocatalytic degradation by  $TiO_2$  was an effective, economic and faster method for removing cyanosine from aqueous solution.

Karunakaran et al. (2005) investigated the  $TiO_2$  photocatalyzed oxidation of aniline using a multilamp photoreactor with mercury UV lamps at wavelength of 365 nm. The function of light intensity was examined for photooxidation. The reaction did not happen in the dark so the experiments were carried out with eight, four, and two lamps. The results showed that high energy radiation was more effective than low energy radiation in the photocatalysis.

Chen et al. (2003) investigated photocatalytic degradation of 2,4dichlorophenol in aqueous  $TiO_2$  suspensions under UV light and found that the degradation rates of 2,4-dichlorophenol increased when  $TiO_2$  dosages increased up to 1 g/L and then decreased with increase of  $TiO_2$  dosages because of the obstruction of light source. Furthermore, higher 2,4-dichlorophenol degradation rates were obtained at lower 2,4-dichlorophenol concentrations and they followed the Langmuir-Hinshelwood equation. Increase of pH, also meaning increase of OH<sup>-</sup> concentration which leading to the increase of OH<sup>-</sup> formation, increased the removal of 2,4dichlorophenol

Son et al. (2004) investigated the photocatalytic degradation of TNT (2,4,6trinitrotoluene) using a UV lamp as a light source. The initial pH of the solution was adjusted to pH 7.0 ( $\pm 0.4$ ). TNT was more effectively degraded than with either UV The pollutant concentration was found to be a very important or  $TiO_2$  alone. parameter for treatment. It showed that the degradation rate decreased as the initial TNT concentration increased and TNT degradation kinetics was not a simple firstorder but pseudo first-order reaction. TNT degradation is least effective at acidic pH (3) but higher effective at neutral (7) and basic pH (11). Higher degradation rate at neutral pH could be explained by the point of zero charge (pzc) of the  $TiO_2$ . The pzc value was 6.25 (TiO<sub>2</sub> used as the photocatalyst was commercially available Degussa P-25) (Poulios and Tsachpinis, 1999). From the control experiment, they found that only 10% of the initial TNT was adsorbed onto the TiO<sub>2</sub> particles under the condition of darkness. Furthermore, the color did not change during the adsorption reaction but the solution turned pink when the UV irradiation was started. The effect of adsorption by  $NO_3$  which is a major nitrogen anionic by-product on the TiO<sub>2</sub> surface was also examined. The result indicated that the effect of  $NO_3^-$  adsorption on TiO<sub>2</sub> surface was minimal and did not affect on the TNT degradation in photocatalysis. Formate, acetate,  $NO_3^-$ ,  $NO_2^-$ , and  $NH_4^+$  were identified as the intermediates from TNT oxidation.

Zhang et al. (2008) investigated the degradation of acetaminophen (APAP) in  $TiO_2$  suspended solution by photocatalytic under a metal halide lamp.  $TiO_2$  dosage and initial APAP concentration had effects on the efficiency of APAP degradation which increased with increasing  $TiO_2$  dosage, and decreased with increasing initial APAP concentration. The effect of photocatalytic degradation at different initial pH was also studied. The result showed that the removal efficiency of APAP increased slightly as the pH changed from 3 (acidic) to 9 (weakly alkaline). However, when the solution became more alkaline (pH 11), the efficiency of APAP degradation was lower than in acidic solution. In this work, the photodegradation efficiency of APAP

increased when increased the  $TiO_2$  dosage up to 1 g/L. The data were fitted to the Langmuir-Hinshelwood kinetics model. It was concluded that this  $TiO_2/UV$  method was a highly effective way to remove APAP from wastewater and drinking water without any generation of more toxic product.

Tanaka et al. (1997) studied the photocatalytic degradation of three mononitrophenol compounds (2-, 3- and 4-nitrophenol), 2,4-dinitrophenol, and picric acid (2,4,6-trinitrophenol) in aqueous  $TiO_2$  suspension. It was found that photocatalytic degradation rate of aromatic compound was affected by functional groups attached to the aromatic ring, and particularly nitro-substituent suppressed the degradation. The difference in the rates between organic disappearance and TOC elimination indicated the formation of photocatalytically less degradable intermediate compounds than starting material. Intermediates of organic acid were identified besides aromatic compounds, formic and acetic acids were formed at the highest concentrations. Therefore, it could be expected that a large part of  $CO_2$  was formed via mineralization of both acids.

Chan et al. (2001) used Langmuir-Hinshelwood kinetic expression to develop a basic mathematical model, which could describe the inhibition of intermediates on the photocatalysis of 2-chlorophenol (2-CP) in aqueous TiO<sub>2</sub> suspension. This model could be used successfully to explain the observed reaction rate at different initial concentrations. The modification model was developed based on the combination of pseudo-first-order and Langmuir-Hinshelwood model.

#### 2.2.3 Oxidative Degradation of Pollutant by TiO<sub>2</sub>/Solar Light

Karunakaran et al. (2005) studied on the influence of different aniline concentrations on the solar photocatalysis and found that the reaction rate increased depending on the concentration of aniline and could be explained by the Langmuir-Hinshelwood model. The  $TiO_2$  could be reused again because the photocatalytic activity did not lose. Increasing of the surface area of catalyst enriched the solar photocatalysis and made it comparable with using UV light that carried out in a continuously stirred reactor.

Oancea and Oncescu (2008) investigated the photocatalytic degradation of the organophoshorous pesticide dichlorvos (DDVP) in suspended TiO<sub>2</sub> under solar irradiation. The degradation followed pseudo first order kinetic. In this work, the Langmuir-Hinshelwood equation was tested at different initial concentrations of DDVP. The values of the initial rate of DDVP degradation were independently obtained by linear fit that using only the experimental data during the first period of illumination and the half-life  $(t_{1/2}^*)$  was calculated. The linearity obtained proved that the reaction occurred at the TiO<sub>2</sub> surface. Then, they compared the  $t_{1/2}$  (half-life of pseudo first-order kinetics) to  $t_{1/2}^*$  and found that  $t_{1/2}^*$  is higher than  $t_{1/2}$  which suggests that the oxidation of DDVP occurred faster than predicted by Langmuir-Hinshelwood theory. In contrast, when  $t_{1/2}^*$  was less than  $t_{1/2}$ , it means the competition prevailed and the inhibitor effect occurred. The half-life profiles of observed and predicted versus the initial concentration of DDVP showed that increasing in DDVP concentration lessen the difference between  $t_{1/2}^{*}$  and  $t_{1/2}$  because the same amount of OH<sup>•</sup> was used to oxidize higher quantities of the pollutant and its by-products. The presence of  $H_2O_2$  at low concentration enhanced the degradation of DDVP because  $H_2O_2$  is a good electron acceptor which generating OH<sup> $\bullet$ </sup>. However, at

higher  $H_2O_2$  concentration, the degradation rate of DDVP decreases because  $H_2O_2$  acted as a scavenger of  $OH^{\bullet}$ .

#### 2.2.4 Oxidative Degradation of Pollutant by TiO<sub>2</sub>/Visible Light

Lin et al. (2006) investigated the photocatalytic degradation of nitrogen oxides  $(NO_x)$  with titania-based photocatalysts radiated by ultraviolet and visible lights. The TiO<sub>2</sub> was synthesized in a sol-gel process using titanium butoxide as the precursor. After calcination between 150 and 300°C, the synthesized TiO<sub>2</sub> replied strongly to visible light and could photocatalytically degrade NO<sub>x</sub>. This is probably because of the existence of carbonaceous species that act as sensitizers. At higher calcination temperature, carbonaceous species were burnt out so the ability to absorb visible light was eliminated. In contrary, as the calcination temperature was below 200°C, the carbonaceous species did not act as sensitizers which induced the visible light absorption. Therefore, an optimum calcinations temperature of 200°C was applied in the preparation of a TiO<sub>2</sub>. If the calcination temperature was above 300 °C, the visible light absorbance disappeared and absorbance profile was similar to that of conventional TiO<sub>2</sub>. The removal rates of  $NO_x$  were measured under blue, green, and red light from LED sources. The efficiency of commercial photocatalysts in the visible light ( $\lambda = 435-546$ ) were much lower than the synthesized photocatalysts. Moreover, degradation of NO<sub>x</sub> was not occurred by commercial catalysts when irradiated at wavelength of 500 and 546 nm. The TiO<sub>2</sub> which prepared by sol-gel process exhibited stronger activity than conventional  $TiO_2$  when radiated under fluorescent lamp (simulate indoor radiation condition). The photocatalyst that responds to visible light, which provides almost the same reactivity under indoor and outdoor conditions, may extend the application for removal of  $NO_x$  from outdoor condition to indoor condition.

#### 2.2.5 Adsorption of Pollutant onto TiO<sub>2</sub> Surface

Lu et al. (1996) studied on the adsorption of dichlorvos onto hydrous TiO<sub>2</sub>. Decreased adsorption of dichlorvos was observed at an initial pH of 4. The inhibitory adsorption was attributed to the blockade of surface site by electrolytes. At pH less than  $pH_{pzc}$ , the adsorption of dichlorvos was inhibited because electrolytes competed with dichlorvos for surface site. At pH higher than  $pH_{pzc}$ , the adsorption density of dichlorvos decreased with increasing solution pH because of decrease of surface group (TiOH) on the surface of TiO<sub>2</sub>. It was found that the dichlorvos adsorption increased with increasing temperature because the adsorption is mostly controlled by enthalpy.

Lu, Chen, and Chang (1998) studied the treatment technology using  $TiO_2$  coated on the support for the degradation of propoxur (an insecticide). The supports that used in this study consisted of activated carbon, zeolite, brick, quartz and glass beads. The results showed that GAC/TiO<sub>2</sub> was the best complexing agent for oxidizing propozur because of its adsorption properties. For other support agents, the efficiency were as follows: plain  $TiO_2 > glass$  beads > zeolite > brick > quartz sequentially.

# **CHAPTER III**

# **METHODOLOGY**

# **3.1 Materials and Chemicals**

# 3.1.1 Chemicals

-Titanium (IV) n-butoxide (98+%) was purchased from Alfa Aesar.

-Anhydrous ethanol (99.5+%, MERCK) was used as a co-solvent to dissolve titanium (IV) n-butoxide.

-Nitric acid (65%, MERCK) was used to catalyze the hydrolysis and condensation reactions.

-Aniline (99.5+%, MERCK) was used for preparing the synthesis wastewater.

-Commercial TiO<sub>2</sub> (Degussa P-25) was used to compare with synthetic TiO<sub>2</sub>. P-25 was composed mostly of anatase and had a BET surface area of 59.1  $m^2/g$  and an average particle diameter of 27 nm.

-HClO<sub>4</sub> and NaOH aqueous solutions were used to adjust pH.

-All other chemicals were reagent grade.

-Deionized water from a Millipore system (18.2 M $\Omega$ .cm) was used for all reagent preparation.

## 3.1.2 Reactor

-250 ml beaker was used as a reactor in this research (Figures 3.1 and 3.2).

-The light-emitting diodes (LEDs) at various wavelength were installed above and/or beside the reactor as the radiation source.

#### **3.2 Experimental Procedures**

### **3.2.1** Photocatalyst Synthesis

The visible-light-activated titanium dioxide photocatalyst was prepared following the procedures of Lin, Tseng, and chen, (2006). The TiO<sub>2</sub> powders were synthesized by titanium (IV) n-butoxide (Ti(OC<sub>4</sub>H<sub>9</sub>)<sub>4</sub>) using an acid-catalyzed sol-gel process. TiO<sub>2</sub> synthesis and analytical steps for point of zero charge are described in Figures 3.3 and 3.4, respectively. Figure 3.5 shows the visible-light-activated titanium dioxide. Identification of crystalline structure, BET surface area, average particle size, point of zero charge (pzc), and spectrum analysis were also determined.

# 3.2.2 Photoreactivity Investigation

All photocatalytic degradation experiments were performed in a batch photoreactor system and the  $TiO_2$  reactivity was evaluated by observing the decomposition of aniline under visible light irradiation. The reactor was set up and operated in a closed box to prevent sunlight interference. A 250 ml beaker was used to conduct the degradation of aniline, a mini fan was attached inside the box to control the temperature, if necessary, the light-emitting diodes (LEDs) of 3 watt was used as the light source. The wavelength of light was between 400–700 nm; i.e., 475 (blue), 510 (green), 570 (yellow), and 650 nm (red).



Figure 3.1 Schematic batch reactor for photocatalytic study.



Figure 3.2 Reactor setup.



Figure 3.3 TiO<sub>2</sub> synthetic scheme.



Figure 3.4 Analytical scheme for point of zero charge.



Figure 3.5 Visible-light-activated titanium dioxide photocatalyst.

The solutions were mixed by a magnetic stirrer to homogenize the solution. The reaction solutions were prepared using reagent-grade aniline diluted with deionized water to the desire concentration of 1 mM and 1 g/L of the catalyst. The pH of reaction solution was adjusted to pH  $7.0\pm0.1$  with HClO<sub>4</sub> and NaOH. Sampling time was 0, 5, 35, 65, 95, 125, 155, 185 minutes. All the experiments were carried out at room temperature ( $30\pm0.5^{\circ}$ C). The steps of photoreactivity investigation are described in Figure 3.6.



Figure 3.6 Experiment scheme for photoreactivity investigation.

# **3.3** Experimental Scenarios

# 3.3.1 Scenarios for Preliminary Study

Several screening tests were performed to obtain basic information as shown in the following tables.

Table 3.1	Scenario	for the	effect of	light	wavelength.

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Light wavelength (nm)
					Blue light (475)
-	1	7.0±0.1	30.0±0.5	1	Green light (510)
1					Yellow light (570)
					Red light (650)

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Type of TiO <sub>2</sub>	
1	1	7.0±0.1	30.0±0.5	1	Synthetic TiO <sub>2</sub>	
					Commercial P-25	

Table 3.2 Scenario for the comparison of commercial TiO<sub>2</sub> and synthetic TiO<sub>2</sub>.

 Table 3.3
 Scenario for aniline adsorption characterization.

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Control parameter	
1	1	7.0±0.1	30.0±0.5	1	Aniline + light	
					Aniline $+ TiO_2$	
					Aniline + light + $TiO_2$	

# 3.3.2 Scenarios for Modification of TiO<sub>2</sub> Synthesis

To Investigate the effects of alcohol type, acid type, and calcination temperature on the  $TiO_2$  property regarding on visible light absorption, various scenarios were established as shown in Tables 3.4 and 3.5. Optimum conditions for visible-light activated  $TiO_2$  were obtained by comparing the reactivity under visible light using aniline as a target compound.

# 3.3.3 Photo-Reactivity Investigation

Photoreactivity of synthetic  $TiO_2$  was investigated under several conditions including light wavelength, light power, light distance, and light position. The experimental scenarios were shown in Tables 3.6 to 3.8.

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Acid type	Alcohol type
1	1	7.0±0.1	30.0±0.5	1	Nitric	Ethanol
					Acetic	Methanol
Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Acid type & Alcohol type	Calcine temp. (°C)
-----------------	---------------------------	---------	---------------	--------------------------	-----------------------------------	-----------------------
1		7.0±0.1	30.0±0.5	1	Nitric & Ethanol	150
	1					200
						300

 Table 3.5
 Scenario for the effect of calcinations temperature.

### Table 3.6 Scenario for the effect of light distance.

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Light distance (cm)
1	1 1 70.01 200.05		1	5	
1	1	/.0±0.1	30.0±0.5	1	10

#### Table 3.7Scenario for the effect of light power.

Aniline (mM)	$TiO_2(g/L)$	pН	Temp. (°C)	Light power (lamp)
1	1	7.0±0.1		1
			30.0±0.5	2
				3
				4

 Table 3.8
 Scenario for the effect of light position.

Aniline (mM)	TiO <sub>2</sub> (g/L)	рН	Temp. (°C)	Light power (lamp)	Light position
1	1	7.0+0.1	20.0+0.5	4	above the reactor
I	1	7.0±0.1	50.0±0.5	4	Around the reactor

#### 3.3.4 Photo-Catalytic Study

The effect of pH and kinetics determination were studied in order to characterize the photoreactivity of synthetic  $TiO_2$ . The experimental scenarios were shown in Tables 3.9 to 3.10.

Table 3.9	Scenario	for the	effect	of	pН.
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Aniline (mM)	<b>TiO</b> <sub>2</sub> (g/L)	Temp. (°C)	Light power (lamp)	рН
				4
0.05	1	30.0±0.5	1	7
				10

 Table 3.10
 Scenario for the effect of aniline concentration.

<b>TiO</b> <sub>2</sub> (g/L)	Temp. (°C)	рН	Light power (lamp)	Aniline (mM)
1	30.0±0.5	7.0±0.1		0.047
			1	0.067
				0.32
				0.54
				0.80

#### **3.4 Analytical Methods**

#### **3.4.1** Measurement of Aniline

The aniline decomposition was determined by measuring aniline concentration remaining in the sample. The liquid samples were filtered through mixed cellulose ester membrane with 0.2  $\mu$ m pore size to remove the TiO<sub>2</sub> particles before analysis. The residual aniline concentrations were measured by high performance liquid chromatography (HPLC) using 60% acetonitrile and 40% distilled water as a mobile phase. The column was operated between 18 and 22°C. The pump was a SpectraSYSTEM model SN4000 with the operating flow rate of 1.0 ml/min through Asahi pak ODP-50 6D column (150mm×6mm×5 $\mu$ m). The 254 nm outputs from UV1000 detector were measured. The injection volume was 20  $\mu$ L.

#### 3.4.2 Identification Crystalline Structure

The powder  $TiO_2$  samples were determined by the X-ray diffraction (XRD) (D8 Discovered, Bruker AXS). The patterns were recorded over the angular range 20-80° (2 $\theta$ ).

#### 3.4.3 Point of Zero Charge (pzc) Analysis

Point of zero charge of  $TiO_2$  samples were analyzed in two ways. The first way followed mass titration method (Reymond and Kolenda, 1999) as shown in Figure 3.5 and the second way was determined by zeta potential method using dynamic light seattering (Malvern ZS90).

#### **3.4.4 Spectrum Analysis**

The powder  $TiO_2$  samples were determined by using a diffuse-reflectance scanning spectrophotometer (Perkin Elmer, Lambda 35 UV-vis Spectrometer) to obtain the UV-visible absorption spectra of the powders.

#### **3.4.5** Surface Area Analysis

The surface area of  $TiO_2$  powder was obtained from nitrogen adsorption isotherm by the Brunauer-Emmett-Teller (BET) method (Autosorb-1, Quantachrome) following the ASTM standard.

#### **3.4.6 Particle Size Analysis**

The powder TiO<sub>2</sub> samples were determined for their size distribution by using laser particle size analyzer (Mastersizer-2000, Malvern).

#### **3.4.7** Soluble Ion Analysis

Most of intermediate product anions from photocatalytic degradation of aniline were analyzed by Ion Chromatography (IC). The samples were filtered through mixed cellulose ester membrane with 0.2  $\mu$ m pore size to remove the TiO<sub>2</sub> particles before analysis. The IC consisted of Dionex DX-120 Ion Chromatograph with the operating flow rate of 1.0 ml/min, Reagent-Free<sup>TM</sup> Controller with RFIC<sup>TM</sup> EGC II KOH, Autosampler Thermo Finnigan SpectraSYSTEM model AS1000 with 20  $\mu$ l injection volume, Guard column IonPac® AG-11 (4Í50 mm), column IonPac® AS-11 (4Í250 mm), column temperature stabilizer model CTS-10 control at 30 °C, suppressor ASRS®-ULTRA II 4-mm with conductivity detector with gradient 0.1 mM KOH 0-4 min, 0.1 – 18 mM KOH time 4-22 min, 18 mM KOH 22-26 min, 0.1 mM KOH 26-30 min.

## **CHAPTER IV**

## **RESULTS AND DISCUSSION**

The experimental works, under the visible-light irradiation by using aniline as a target compound, consisted of four parts: preliminary study, modification of  $TiO_2$  synthesis, photo-reactivity investigation, and photo-catalytic Study. The results are summarized below:

#### 4.1 Preliminary Study

# 4.1.1 Comparison between Commercial P-25 and Synthetic TiO<sub>2</sub>

This experimental part aimed to confirm the reactivity under visible light of the synthetic  $TiO_2$  prepared following the procedures of Lin (Lin et al., 2006) and compared with the P-25 which is one of the most widely used commercial  $TiO_2$ . The results are shown in Figures 4.1 and 4.2 for the synthetic  $TiO_2$  and P-25, respectively. It can be seen that aniline was not transformed under direct photolysis and its volatilization could be neglected within the experimental period (less than 5% reduction in 3 hours). Aniline seemed to adsorb onto the P-25 better than the synthetic TiO<sub>2</sub>, i.e., approximately 17 and 12%, respectively, and the equilibrium was obtained in less than 30 minutes for both cases. Their properties are shown in Tables 4.1. and 4.2. It can be inferred that the surface area of synthetic  $TiO_2$  is higher than commercial P-25 but the particle size of synthetic TiO<sub>2</sub> is larger than commercial P-25 because of non-porous property of the commercial P-25 (Lettmann et.al, 2001). However, under the illumination of the blue light, aniline was degraded in the presence of synthetic TiO<sub>2</sub>, i.e., 20% more reduction as compared to adsorption alone, whereas no reaction other than adsorption occurred in the case of P-25. Figure 4.3 compares the reactivity of the synthetic TiO<sub>2</sub> with the P-25 which significantly demonstrated that the synthetic TiO<sub>2</sub> was able to be activated by the blue light to generate the OH<sup>•</sup> which further reacted with aniline. On the other hand, the P-25 could not; hence, no OH<sup>•</sup> was generated. This is not surprising because it is well known that typical P-25 will be activated only by the UV light with the wavelength shorter than 400 nm.

The optical absorption spectra of the synthetic  $TiO_2$  and the P-25 were examined to verify this hypothesis and the outcomes are shown in Figure 4.4. It can be seen that the P-25 almost did not absorb any light at the wavelength longer than 400 nm whereas the synthetic  $TiO_2$  was able to absorb some lights within the visible range. However, in the UV range (wavelength lower than 400 nm), the absorption spectra of the synthetic  $TiO_2$  and the P-25 were almost the same. This can be implied that the efficiency for aniline degradation under the UV irradiation between these two  $TiO_2$  should not have any significant difference. Different physical appearance between these two  $TiO_2$  also supported the spectral scan. The synthetic  $TiO_2$  was yellowish red (absorbed most blue and some green light) whereas the P-25 was white (reflected all blue, green, yellow and red light; hence, no absorption) as shown in the Appendix A.4. These spectral analyses supported the observation of aniline oxidation by the synthetic  $TiO_2$  under the blue light.



Figure 4.1 Effect of light and synthetic  $TiO_2$  on the removal of aniline (initial conditions were as follows: 1 mM aniline, 1g/l  $TiO_2$ , 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).



Figure 4.2 Effect of light and commercial P-25 on the removal of aniline (initial conditions were as follows: 1 mM aniline,  $1g/1 \text{ TiO}_2$ , 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).

Properties	Synthetic TiO <sub>2</sub>	<b>Commercial P-25</b>	
Crystalline Structure	Anatase	Anatase and Rutile	
Absorption spectra	Visible light	UV light	
Surface area $(m^2/g)$	139.60	43.00	

Table 4.1 Comparison between synthetic TiO<sub>2</sub> and commercial TiO<sub>2</sub>.

Table 4.2 Comparison the particle size distribution between synthetic  $TiO_2$  and commercial  $TiO_2$  in differential phase.

Dortiolo sizo	Synthet	tic TiO <sub>2</sub>	Commercial P-25		
distribution	Wet Dry		Wet	Dry	
	measurement	measurement	measurement	measurement	
d(0.1) (µm)	19.95	9.00	0.16	0.88	
d(0.5) (µm)	52.08	36.99	0.25	3.46	
d(0.9) (µm)	121.16	114.23	2.38	8.52	



Figure 4.3 Comparison between synthetic  $TiO_2$  and Commercial P-25 on the photocatalysis of aniline (initial conditions were as follows: 1 mM aniline, 1g/l  $TiO_2$ , 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).



Figure 4.4 UV-vis absorption spectra of synthetic TiO<sub>2</sub> and Commercial P-25.

Further examination on the crystalline structure was conducted and the results are shown in Figure 4.5. The P-25 showed two main peaks for the anatase and rutile crystalline structure. This confirmed with the specification of the P-25 which consisted of 80% anatase and 20% rutile. The synthetic TiO<sub>2</sub>; however, had only one peak of anatase implying that the synthetic procedure of Lin et al. (2006) produced mostly anatase structure. It is well known that anatase has relatively large band gap of 3.2 eV which relates to the wavelengths of shorter than 388 nm as already shown in Figure 2.1. Therefore, it implies that this synthetic TiO<sub>2</sub>, which could respond to the light at the wavelength longer than 388 nm, consists of some intra-band gap states that are close to the conduction or valence band edges with the sub-band gap energies of less than 3.2 eV.

#### 4.1.2 Effect of Light Wavelength on TiO<sub>2</sub> Photo-Activity

It is interesting to determine the photo-response of the synthetic  $TiO_2$  to the light at other wavelength rather than blue light since its adsorption spectra also showed a superior trend to the P-25. In this part, the green, yellow, and red lights were used and their abilities to degrade aniline were summarized in Figure 4.6. The removal efficiency of the blue light was better than green, yellow, and red lights, sequentially, which was corresponding very well with the adsorption spectra.



Figure 4.5 XRD patterns of synthetic TiO<sub>2</sub> and Commercial P-25.



Figure 4.6 Effect of light wavelength on the photocatalysis of aniline (initial conditions were as follows: 1 mM aniline, 1g/l TiO<sub>2</sub>, 3 W of light, pH at 7.0 $\pm$ 0.1, and temperature at 30.0 $\pm$ 0.5 °C).

#### **4.1.3** Aniline Adsorption Equilibrium

For more precise study on the kinetics of the photo-catalysis, adsorption equilibrium time was examined in order to make sure that aniline adsorption reached equilibrium prior to light illumination. It was found that the adsorption of aniline reached equilibrium very rapidly in less than one minute under the study condition as shown in Figure 4.7. Therefore, all the later experiments were conducted by allowing 5 minutes adsorption to ensure the equilibrium and then followed by the light illumination. However, the data during the first 5-minute adsorption were omitted from the figures in order to demonstrate only the aniline reduction due to photocatalysis process.

## 4.2 Modification of TiO<sub>2</sub> Synthesis

### 4.2.1 Effect of Alcohol and Acid Types

In the procedures of Lin et al. (2006), nitric acid and ethanol were used in the synthetic process. However, from literature surveys, there were some other researchers used different acids and alcohols. Therefore, this experimental part aimed to investigate the possibility to improve the TiO<sub>2</sub> property of Lin et al., (2006). Acetic acid and methanol were used together with nitric acid and ethanol to generate 4 combinations and their abilities in aniline degradation were shown in Figure 4.8. It was found that TiO<sub>2</sub> synthesized by using nitric acid/ethanol performed slightly better acetic acid/ethanol. nitric acid/methanol. and acetic acid/methanol. than chronologically. These performances agreed very well with the visible adsorption spectra as shown in Figure 4.9 in which the TiO<sub>2</sub> from nitric acid/ethanol absorbed better than from acetic acid/ethanol and acetic acid/methanol, respectively. As a result, the TiO<sub>2</sub> synthesized by using nitric acid/ethanol as suggested by Lin et al., (2006) was used for further investigation through out this study. Although its performance regarding on aniline oxidation was not really superior to other combination, its visible absorption spectra seems to be more promising than the others.

#### **4.2.2** Effect of Calcinations Temperature

According to Lin et al. (2006), the calcinations temperature was maintained at 200°C. This study tried to improve the  $TiO_2$  property by varying the calcinations temperature to 150 and 300°C and the results on aniline photo-oxidation were shown in Figure 4.10. From the figure, no precise conclusion could be drawn since the reductions of aniline were quite similar for all temperature, though the 200°C seemed to be just a little better. Nonetheless, the spectra of the  $TiO_2$  calcined at 200°C clearly showed the strongest absorption among the three temperatures as shown in Figure 4.11. This was corresponding very well with the visible appearance in which the  $TiO_2$  calcined at 200°C had the darkest color (see Appendix A.3). It also implied that the temperature suggested by Lin et al. (2006) was already the optimum value for this synthetic procedure.

The results from XRD analysis of  $TiO_2$  showed that the  $TiO_2$  calcined at 150 and 200°C contained only anatase crystalline structure whereas rutile peak was also observed together with anatase peak when the calcinations temperature increased to 300°C as illustrated in Figure 4.12.



Figure 4.7 Aniline adsorption onto synthetic  $TiO_2$  (initial conditions were as follows: 1 mM aniline, 1g/l TiO<sub>2</sub>, 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).



Figure 4.8 Effect of alcohol and acid types on the phtocatalytic property of  $TiO_2$  (initial conditions were as follows: 1 mM aniline, 1 g/l  $TiO_2$ , 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).



Figure 4.9 UV-vis absorption spectra of the TiO<sub>2</sub> synthesized by using different alcohol and acid types.



Figure 4.10 Effect of calcinations temperature on the photocatalytic property of  $TiO_2$  (initial conditions were as follows: 1 mM aniline, 1g/l TiO<sub>2</sub>, 3 W of light, pH at 7.0±0.1, and temperature at 30.0±0.5 °C).



Figure 4.11 UV-vis absorption spectra of the  $TiO_2$  synthesized at different calcinations temperature.



Figure 4.12 XRD patterns of the  $TiO_2$  synthesized at different calcinations temperature.

#### 4.3 Photo-Reactivity Investigation

#### 4.3.1 Determination of Optimum Light Configuration

This experimental part aimed to determine the optimum configuration of the light source which mainly used LEDs at the wavelength of 475 nm. Light intensity is one of the important factors affecting the performance of the photo-catalysis process. The photo-degradation of aniline was examined under different lighting conditions including distance, position, and power of the light source.

#### **4.3.1.1** Effect of Light Position

To determine the best position for installing the light source regarding on lighting efficiency and experimental convenience, four LED lamps were placed around the photo-reactor in two manners, i.e., positioned above the reactor and around the reactor (one on the top and three along the side) (see Appendice A.1 and A.2). These two different placements caused two different effects. The light from the lamps which placed above the reactor only passed through the air before reaching the solution whereas those placing along the side of the reactor would have to pass the air and the pyrex glass before reaching the solution. As a result, the latter case would lead to some losses due to adsorption by the pyrex glass. However, the latter setup would provide more illumination area which could lead to better photo-catalytic activity. The results are shown in Figure 4.13 indicating that placing the light around the reactor provided only slightly better performance on aniline degradation than placing on the top of the reactor. Therefore, this study mainly placed the LED lamp on the top of the reactor due to its more convenience in the experimental operation.



Figure 4.13 Effect of light position on the photo-catalysis of aniline (initial conditions were: 1 mM aniline, 1g/L TiO<sub>2</sub>, pH at 7.0±0.1, and temperature at  $30\pm0.5$  °C).

#### **4.3.1.2 Effect of Light Power**

The LED lamps used in this study had the output power of 3 watt each. More light power would have a potential to accelerate the photo-activity as well as to increase the temperature. Figure 4.14 shows the degradation of aniline under one, two, three, and four LED lamps placing above the reactor. It was found that one lamp provided a little slower degradation rate than the others which had comparable performance. This implies that the cloudy manner of TiO<sub>2</sub> suspension prevented the light to penetrate deeper into the solution; hence, did not provide any significant improvement on the photo-catalytic reaction. In addition, it was difficult to control the temperature at the set point of  $30\pm0.5^{\circ}$ C as the number of LED lamps greater than one. Therefore, one LED lamp was used through out the photo-catalytic experiments.

#### **4.3.1.3 Effect of Light Distance**

As the light travels through a medium, certain energy will be lost. Hence, placing the light source near the reactor as much as possible should provide the most efficient configuration for a photo-reactor. However, this might cause some difficulties in the operation. To determine the effect of light distance on the aniline degradation, the LED lamp was placed either 5 or 10 cm above the reactor and the results are demonstrated in Figure 4.15. There was no significance in aniline degradation between these two placements; however, placing the light source too close to the solution caused some difficulties in temperature control. Therefore, the LED will be placed 10 cm above the surface of the solution through out this work.



Figure 4.14 Effect of light power on the photo-catalysis of aniline (initial conditions were: 1 mM aniline, 1 g/L TiO<sub>2</sub>, pH at 7.0 $\pm$ 0.1, and temperature at 30 $\pm$ 0.5 °C).



Figure 4.15 Effect of light distance on the photo-catalysis of aniline (initial conditions were: 1 mM aniline, 1 g/L TiO<sub>2</sub>, pH at 7.0±0.1, and temperature at  $30\pm0.5$  °C).

## 4.4 Photo-Catalytic Study

#### 4.4.1 Effect of pH

pH is the master variable controlling behavior of  $TiO_2$  and reaction in aqueous solution. The point of zero charge (pzc) of the synthetic  $TiO_2$  was 3.5 and 3.2 according to the mass titration method and zeta potential method as shown in Figures 4.16 and 4.17, respectively. According to pzc definition, the  $TiO_2$  surface will exhibit a positive charge when pH is lower than 3.5 or 3.2 and becomes negative as the pH is higher than these values. Aniline is a weak base and its conjugate acid is anilinium ion ( $C_6H_5NH_3^+$ ) as shown previously in equation (4.1).

$$C_6H_5NH_3^+_{(aq)} \leftrightarrow C_6H_5NH_{2(aq)} + H^+; \quad pK_a = 9.37 \quad (4.1)$$

At pH of 4, 7, and 10 used in this study, the anilinium ion was accounted for approximately 1.0, 0.994, and 0.2007 of total aniline species in the solution, respectively. This suggests that the adsorption of aniline species should occur the most at pH 7 which corresponded very well with the adsorption data as shown in Figure 4.18. Aniline adsorption at pH 10 was almost similar to pH 7 even though the anilinium ion at pH 10 was accounted for only 20.07% compared to 100% at pH 7 indicating that higher negative potential on the TiO<sub>2</sub> surface (-35 mV at pH 10 versus -25 mV at pH 7) might be able to compensate for lower concentration of positive anilinium ion. The photo-catalytic oxidation of aniline; nonetheless, did not followed the trend of aniline adsorption, i.e., pH 7 > pH 4 > pH 10, as shown in Figure 4.19.



Figure 4.16 Point of zero charge determination using the mass titration method.



Figure 4.17 Point of zero charge determination using the zeta potential method.



Figure 4.18 Adsorption of aniline onto  $TiO_2$  at different pH (initial conditions were: 0.05 mM aniline, 1 g/L  $TiO_2$ , 3 W of light, and temperature at  $30.0\pm0.5$  °C).



Figure 4.19 Effect of pH on the photo-catalysis of aniline (initial conditions were: 0.05 mM aniline, 1 g/L TiO<sub>2</sub>, 3 W of light, and temperature  $30.0\pm0.5$  °C).

According to Thounaojam et al. (2001) and Solar et al. (1986), the second-order rate constants with OH<sup>•</sup> for anilinium ion and aniline were  $5.0 \times 10^9$  and  $1.5 \times 10^{10}$  M<sup>-1</sup>sec<sup>-1</sup>, respectively, implying that aniline (predominant species at pH > 9.37) will react with OH<sup>•</sup> approximately 3 times faster than anilinium ion (predominant at pH < 9.37). There is no clear explanation for these observations at this point. It might involve the scavenging effect of carbonate ion which was predominant at high pH and direct oxidation of anilinium ion at the electron hole (h<sup>+</sup>). Nevertheless, these data suggested that the adsorption was not the rate-limiting step in aniline oxidation by photo-catalytic process. In order to obtain significant reduction of aniline, the pH will be controlled at 7 for the kinetics study.

#### **4.4.2** Kinetics Determination

The kinetics of aniline oxidation by the photo-catalytic reaction by  $TiO_2$  under visible light was determined by using the Langmuir-Hinshelwood kinetic expression as mentioned earlier in Section 2.1.9. The linearized form of the Langmuir-Hinshelwood expression is illustrated in equation (4.2).

$$\frac{1}{\left(\frac{d[AN]}{dt}\right)_{0}} = \frac{1}{r_{0}} = \frac{1}{k_{r}} + \frac{1}{k_{r}} \frac{1}{K} \frac{1}{[AN]_{0}}$$
(4.2)

The plot between inverse initial rate and inverse initial aniline concentration will show a linear line with the y-intercept equals to "1/kr" and the slope equals to "1/(kr K)". The initial disappearance rate was determined by fitting the observed data with either zero-, first-, or second-order kinetics of which provided the best fit. Two methods were employed to correlate the data to the kinetics equation, i.e.,  $R^2$  and non-linear least squares methods. According to the observed data, it was found that the non-linear least squares method provided a better fit than the  $R^2$  method as shown in Figure 4.20. Hence, the non-linear least square method was used intensively in the kinetics determination. Figure 4.21 shows the results from data fitting by using zero-, first-, and second-order kinetics. It shows that the second-order kinetics was able to explain the obtained data better than the other two models; hence, second-order kinetics was used to determine the initial degradation rate of aniline.

To estimate the " $k_r$ " and "K" of the Langmuir-Hinshelwood kinetics, several experiments were conducted using different aniline concentrations. The aniline timeprofiles and rates were summarized in Figure 4.22 and Table 4.3, respectively. The removal efficiency decreased as the initial aniline concentration increased from 0.047 mM to 0.067, 0.32, 0.54, and 0.80 mM, respectively. This is understandable since the amount of OH<sup>•</sup> generation in each system was the same; therefore, the portion of aniline being removed was the highest at the lowest concentration and lessened as the concentration increased. However, the initial degradation rate of aniline was in the opposite direction, i.e., increased from 0.00043 to 0.0011 mM min<sup>-1</sup> as the initial aniline increased from 0.047 to 0.80 mM. The plot between "1/r" and "1/[AN]" yielded a linear line with the R<sup>2</sup> of 0.96 as shown in Figure 4.23.



Figure 4.20 Fitting comparison between the linearization and non-linear least squares methods.



Figure 4.21 Data fitting by various kinetic equations.



Figure 4.22 Aniline degradation profiles (initial conditions were: 1 g/L TiO<sub>2</sub>, 3 W of light, pH at 7.0 $\pm$ 0.1, and temperature at 30.0 $\pm$ 0.5 °C).

Table 4.3	Apparent	second-ord	er rate co	onstants (k <sub>aj</sub>	<sub>pp</sub> ) of the	e photode	egradation
of aniline a	at different	initial conc	entration	•			

Initial concentration (mM)	k <sub>app</sub> (mM <sup>-1</sup> min <sup>-1</sup> )	Rate (mM min <sup>-1</sup> )	t <sub>1/2</sub> (min)	t <sub>1/2</sub> * (min)
0.047	0.195	0.000425	109.7	67.24
0.067	0.114	0.000519	129.8	77.61
0.32	0.00725	0.000720	437.9	202.0
0.54	0.00309	0.000909	597.1	316.1
0.80	0.00167	0.00106	749.8	444.2



Figure 4.23 Linearized reciprocal kinetic plot for the photocatalytic degradation of aniline (Initial conditions were follows: TiO<sub>2</sub> 1 g/L, control pH 7±0.1, and control temperature  $30\pm0.5$  °C).

The "k<sub>r</sub>" and "K" were estimated to be  $9.96 \times 10^{-4}$  mM min<sup>-1</sup> and 15.89 mM<sup>-1</sup>, respectively as shown previously in Equation (2.15).

$$-\frac{d[AN]}{dt} = \frac{k_r K[AN]_0}{1+K[AN]_0} = \frac{(9.96 \times 10^{-4})(15.89) [AN]_0}{1+15.89 [AN]_0}$$
(2.15)

The true half-life  $(t_{1/2}^*)$  was estimated following Equation (2.18). The plot of  $t_{1/2}^*$  versus the initial concentration of aniline would be linear because of no competition of with reaction by-products. On the other hand, the observed half-life for second-order reaction could be calculated by Equation (2.19).

$$\mathbf{t}_{1/2}^{*} = \frac{0.5[AN]_{0}}{k_{r}} + \frac{\ln 2}{k_{r}K}$$
(2.18)

$$\mathbf{t}_{1/2} = \frac{1}{k[AN]_0} \tag{2.19}$$

Figure 4.24 shows the dependence of  $t_{1/2}^{*}$  and  $t_{1/2}$  on the initial concentration of aniline. It can be seen that  $t_{1/2}^{*}$  and  $t_{1/2}$  are almost the same at low initial concentrations but the  $t_{1/2}^{*}$  became longer than  $t_{1/2}$  as of the initial aniline increased. It is expected that the reaction by-products (such as acetic acid, formic acid, oxalic acid, and butyric acid) might compete with aniline for OH<sup>•</sup>; hence, inducing the delay in aniline degradation. Table 4.3 also summarizes the apparent rate constant and half-lives of the photodegradation of aniline as a function of initial concentration.

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Figure 4.24 Half-life profile of observed and estimated on the different initial concentration of aniline.

### 4.5 Application of TiO<sub>2</sub>/Visible Light in Water Treatment

This research could successfully remove aniline in aqueous phase by using the photocatalytic technology with TiO<sub>2</sub> radiated with visible light. This result also implies that this technique should be able to apply to treat other organic pollutants as The use of visible light could significantly reduce the treatment cost as well. compared to UV irradiation. However, it was found that the decomposition rate under the visible light irradiation was much lower than those of UV light. As a result, longer retention period is needed for visible light irradiation to achieve a comparable treatment level as in the case of UV irradiation. Economic consideration and comparison between these two light sources should be included in the decision step when applying in practice. One very promising application is to coat the visible light activated TiO<sub>2</sub> onto the surface of the open channel carrying raw water from natural water resource to the water treatment plant. By doing this, the micropollutants contaminated in the raw water such as humic acids and other trace organics will be removed when the sun light reaches the TiO<sub>2</sub>-coated open channel walls serving as a pretreatment unit for the water treatment plant.

## **CHAPTER V**

## CONCLUSIONS

## 5.1 Conclusions

The present thesis brings new details regarding the aniline degradation in aqueous suspended  $TiO_2$  under visible light irradiation and the following conclusions could be drawn from the results of this study:

- Synthetic  $TiO_2$  crystal structure was dominated by anatase. The point of zero charge (pzc) of the synthetic  $TiO_2$  was 3.5 and 3.2 according to the mass titration method and zeta potential method, respectively.

-Aniline was not transformed under direct photolysis and its volatilization could be neglected within the experimental period.

-The synthetic  $TiO_2$  was able to be activated by the visible light (blue light was better than green, yellow, and red lights, sequentially) to generate the OH<sup>•</sup> which further reacted with aniline whereas the commercial P-25 could not.

-The kinetics of aniline oxidation by the photo-catalytic reaction by  $TiO_2$  under the blue light could be sufficiently explained by the Langmuir-Hinshelwood kinetic expression as follows:

$$-\frac{d[AN]}{dt} = \frac{k_r K[AN]_0}{1+K[AN]_0} = \frac{(9.96 \times 10^{-4})(15.89) [AN]_0}{1+15.89 [AN]_0}$$

## 5.2 **Recommendations for Further Studies**

-Investigation of photodegradation process behavior under a continuous operation. -Identification of oxidation intermediates from aniline degradation by photodegradation process.

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## APPENDICES

## APPENDIX A

Experimental Setup



Figure A.1 Reactor Setup (one lamp).



Figure A.2 Reactor Setup (four lamps).



Figure A.3 The color of synthetic  $TiO_2$  at different temperature.



Figure A.4 Color comparison between synthetic  $TiO_2$  and Commercial P-25.

## APPENDIX B

Experimental Data

	Aniline Remaining					
Time (min)	Synthetic	: TiO <sub>2</sub>	Commercial P-25			
	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>		
0	1.257	1.000	1.090	1.000		
30	0.9927	0.7900	0.9290	0.8520		
60	0.9529	0.7583	0.9368	0.8591		
90	0.9318	0.7415	0.9022	0.8274		
120	0.8838	0.7033	0.8992	0.8246		
150	0.8796	0.7000	0.8911	0.8172		
180	0.8613	0.6855	0.9283	0.8514		

Table B.1 Aniline photocatalysis by the synthetic and commercial TiO<sub>2</sub>.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Time (min)	Aniline Remaining (photolysis)									
	Blue Light		Green Light		Yellow Light		Red Light			
	mM	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>		
0	0.8885	1.000	1.077	1.000	1.219	1.000	1.084	1.000		
30	0.8568	0.9644	1.073	0.8362	1.217	0.8837	1.077	0.8668		
60	0.8694	0.9785	1.045	0.8292	1.177	0.8353	1.093	0.8636		
90	0.8740	0.9837	1.055	0.7999	1.231	0.8404	1.067	0.8552		
120	0.8514	0.9582	1.062	0.8103	1.233	0.8235	1.036	0.8490		
150	0.8761	0.9860	1.066	0.7874	1.205	0.8282	1.061	0.8176		
180	0.8641	0.9725	1.055	0.7449	1.183	0.8099	1.088	0.8168		

 Table B.2
 Direct photolysis of aniline under various light wavelength.

**Note:** 1 mM of aniline, pH 7±0.1, temperature at 30±0.5 °C, no TiO<sub>2</sub>.

Table B.3	Photocatalysis	of	aniline	with	synthetic	TiO <sub>2</sub>	under	various	light
wavelengths.									

Time (min)	Aniline Remaining									
	Blue Light		Green Light		Yellow Light		Red Light			
	mM	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>		
0	1.257	1.000	0.8034	1.000	1.228	1.000	0.9269	1.000		
30	0.9927	0.7900	0.6718	0.8362	1.085	0.8837	0.8035	0.8668		
60	0.9529	0.7583	0.6662	0.8292	1.025	0.8353	0.8005	0.8636		
90	0.9318	0.7415	0.6426	0.7999	1.032	0.8404	0.7927	0.8552		
120	0.8838	0.7033	0.6509	0.8103	1.011	0.8235	0.7870	0.8490		
150	0.8796	0.7000	0.6325	0.7874	1.017	0.8282	0.7578	0.8176		
180	0.8613	0.6855	0.5984	0.7449	0.9941	0.8099	0.7571	0.8168		

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Time (min)	Aniline Remaining					
	mM	C/C <sub>0</sub>				
0	0.9593	1.000				
1	0.8070	0.8413				
2	0.8238	0.8587				
3	0.8286	0.8637				
4	0.8067	0.8409				
5	0.8157	0.8503				
6	0.8070	0.8412				
7	0.8087	0.8430				
8	0.8007	0.8346				
9	0.7638	0.7962				
10	0.8345	0.8699				
15	0.7845	0.8148				
30	0.8216	0.8565				
60	0.8469	0.8828				
90	0.8642	0.9009				
120	0.8423	0.8780				
150	0.8523	0.8884				
180	0.8477	0.8837				

Table B.4Aniline adsorption onto the synthetic TiO2.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, no light, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

	Aniline Remaining									
Time	TimeAcetic acid &(min)Methanol		Acetic acid & Ethanol		Nitric acid & Methanol		Nitric acid &			
(min)							Ethanol			
	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>		
0	0.7580	1.000	0.7514	1.000	0.6880	1.000	0.7956	1.000		
30	0.7414	0.9781	0.6954	0.9255	fail	fail	0.7558	0.9500		
60	0.7523	0.9925	0.7024	0.9347	0.6707	0.9749	0.7507	0.9435		
90	0.7364	0.9714	0.7122	0.9479	fail	fail	0.7396	0.9296		
120	0.7324	0.9662	0.6990	0.9303	0.6653	0.9670	0.7236	0.9095		
150	0.7198	0.9496	0.6783	0.9027	0.6644	0.9657	0.7114	0.8941		
180	0.7047	0.9297	0.6686	0.8898	0.6399	0.9301	0.7011	0.8812		

Table B.5 Effect of alcohol and acid types on aniline oxidation by  $TiO_2$  photocatalysis.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt.

Timo	Aniline Remaining									
(min)	<b>150</b> °	С	200	°C	300°C					
(IIIII)	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>				
0	0.6955	1.000	0.7956	1.000	0.7130	1.000				
30	0.7037	1.0118	0.7558	0.9499	0.7330	1.0281				
60	0.6985	1.0042	0.7507	0.9435	0.7036	0.9868				
90	0.6623	0.9522	0.7396	0.9296	0.6771	0.9497				
120	0.6544	0.9408	0.7236	0.9095	0.6927	0.9716				

Table B.6 Effect of calcinations temperature on aniline oxidation by  $TiO_2$  photocatalysis.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

	Aniline Remaining							
Time (min)	Light around	the reactor	Light on tl	ne reactor				
	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>				
0	0.8270	1.000	0.7956	1.000				
30	0.7468	0.9031	0.7558	0.9499				
60	0.7355	0.8893	0.7507	0.9435				
90	0.7145	0.8640	0.7396	0.9296				
120	0.7133	0.8625	0.7236	0.9095				
150	0.7034	0.8505	0.7114	0.8941				
180	0.6508	0.7869	0.7011	0.8812				

 Table B.7
 Effect of light position on aniline oxidation by TiO<sub>2</sub> photocatalysis.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.
Time	Aniline Remaining										
(min)	1 lamp		2 lamps		3 lamps		4 lamps				
(IIIII)	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mM	C/C <sub>0</sub>			
0	0.7956	1.000	0.7612	1.000	0.7851	1.000	0.8270	1.000			
30	0.7558	0.9499	0.7333	0.9634	0.7315	0.9318	0.7468	0.9031			
60	0.7507	0.9435	0.6866	0.9020	0.7100	0.9044	0.7355	0.8893			
90	0.7396	0.9296	0.6654	0.8741	0.6808	0.8671	0.7145	0.8640			
120	0.7236	0.9095	0.6605	0.8677	0.6509	0.8290	0.7133	0.8625			
150	0.7114	0.8941	0.6406	0.8415	0.6245	0.7954	fail	fail			
180	0.7011	0.8812	0.6285	0.8256	0.5928	0.7551	0.6508	0.7869			

 Table B.8
 Effect of light power on aniline oxidation by TiO<sub>2</sub> photocatalysis.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

	Aniline Remaining								
Time (min)	5 cm	1	10 cm						
	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>					
0	0.8093	1.000	0.7956	1.000					
30	0.7490	0.9254	0.7558	0.9499					
60	fail	fail	0.7507	0.9435					
90	0.7295	0.9013	0.7396	0.9296					
120	0.7019	0.8672	0.7236	0.9095					
150	0.6880	0.8501	0.7114	0.8941					
180	0.6868	0.8486	0.7011	0.8812					

Table B.9 Effect of light distance on aniline oxidation by TiO<sub>2</sub> photocatalysis.

**Note:** 1 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Mass Titration Method						
<b>TiO</b> <sub>2</sub> (%)	pH					
0.01	4.885					
0.1	4.225					
1	3.715					
5	3.515					
10	3.485					
20	3.490					
30	3.515					
40	3.545					

 Table B.10
 Point of zero charge determination using the mass titration method.

Note: Temperature at 30 $\pm$ 0.5 °C, 100 rpm, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Table B.11	Point of zero charge	determination using	the zeta potential method.
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Zeta Potential Method							
рН	pzc						
12	-32.9667						
11	-33.6667						
10	-34.5333						
9	-27.8667						
8	-33.6333						
7	-25.1667						
6	-24.6667						
5	-23.5667						
4	-9.67667						
3	2.96333						
2	15.7667						

**Note:** Using nitric acid and ethanol for  $TiO_2$  synthesis.

Time	Aniline Remaining (adsorption Aniline & TiO <sub>2</sub> )									
	pH	4	pН	[ 7	рН 10					
(IIIII)	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>				
0	0.05391	1.000	0.04606	1.000	0.04579	1.000				
5	0.05185	0.9619	0.03928	0.8528	0.03992	0.8719				
10	0.05172	0.9594	0.03926	0.8523	0.03913	0.8547				
15	0.05245	0.9729	0.03917	0.8503	0.03866	0.8442				
30	0.05332	0.9891	0.03861	0.8382	0.03896	0.8508				
60	0.05110	0.9479	0.03831	0.8318	0.03929	0.8581				

Table B.12Effect of pH on aniline adsorption by TiO2.

**Note:** 0.05 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, temperature at 30±0.5 °C, no light, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Table B.13	Effect of pH on	aniline of	xidation by	TiO <sub>2</sub> phot	tocatalysis.
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Timo	Aniline Remaining									
(min)	pH	4	pН	[ 7	pH 10					
(mm)	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>				
0	0.04772	1.000	0.04668	1.000	0.04270	1.000				
30	0.03590	0.7523	0.03879	0.8309	0.03760	0.8807				
60	0.03105	0.6507	0.02803	0.6005	0.03370	0.7893				
120	0.02329	0.4880	0.02315	0.4960	0.03011	0.7052				
180	0.01735	0.3635	0.01757	0.3764	0.02716	0.6362				
240	0.01387	0.2907	0.01439	0.3082	0.02484	0.5819				

**Note:** 0.05 mM of aniline, TiO<sub>2</sub> 1 g L<sup>-1</sup>, temperature at  $30\pm0.5$  °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Table B.14Effect of aniline initial concentration on aniline oxidation by TiO2photocatalysis.

Time	Aniline Remaining											
(min)	0.047	mМ	0.067 mM		0.32 mM		0.54 mM		0.80 mM			
(IIIII)	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mM	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>	mМ	C/C <sub>0</sub>		
0	0.04668	1.000	0.06733	1.000	0.3152	1.000	0.5425	1.000	0.7976	1.000		
30	0.03879	0.8309	0.05098	0.7572	0.2871	0.9109	0.5032	0.9276	0.7705	0.9660		
60	0.02803	0.6005	0.04205	0.6245	0.2648	0.8402	0.4835	0.8912	0.7445	0.9334		
120	0.02315	0.4960	0.03411	0.5066	0.2264	0.7184	0.4290	0.7908	0.6373	0.7990		
180	0.01757	0.3764	0.03087	0.4585	0.2360	0.7487	0.4293	0.7913	0.6705	0.8406		
240	0.01439	0.3082	0.02802	0.4162	0.2155	0.6837	0.3985	0.7345	0.6107	0.7656		

**Note:** TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Table B.15  $R^2$  values for kinetic determination using various reaction orders.

Anilino	$\mathbf{R}^2$						
Amme	Zero order	First order	Second order				
0.047	0.8923	0.9670	0.9928				
0.067	0.8084	0.8917	0.8602				
0.32	0.8399	0.8572	0.8704				
0.54	0.9129	0.9278	0.9397				
0.80	0.8625	0.8620	0.8602				

Size	Volume	Size	Volume	Size	Volume	Size	Volume
(µm)	(%)	(µm)	(%)	(µm)	(%)	(µm)	(%)
0.010	0.00	0.316	0.01	10.000	0.29	316.228	0.14
0.011	0.00	0.363	0.08	11.482	0.49	363.078	0.02
0.013	0.00	0.417	0.16	13.183	0.79	416.869	0.00
0.015	0.00	0.479	0.22	15.136	1.23	478.630	0.00
0.017	0.00	0.550	0.26	17.378	1.78	549.541	0.00
0.020	0.00	0.631	0.28	19.953	2.48	630.957	0.00
0.023	0.00	0.724	0.27	22.909	3.29	724.436	0.00
0.026	0.00	0.832	0.25	26.303	4.18	831.764	0.00
0.030	0.00	0.955	0.21	30.200	5.09	954.993	0.00
0.035	0.00	1.096	0.16	34.674	5.98	1096.478	0.00
0.040	0.00	1.259	0.11	39.811	6.77	1258.925	0.00
0.046	0.00	1.445	0.08	45.709	7.38	1445.440	0.00
0.052	0.00	1.660	0.05	52.481	7.35	1659.587	0.00
0.060	0.00	1.905	0.00	60.256	7.85	1905.461	0.00
0.069	0.00	2.188	0.00	69.183	7.66	2187.762	0.00
0.079	0.00	2.512	0.06	79.433	7.19	2511.886	0.00
0.091	0.00	2.884	0.07	91.201	6.47	2884.032	0.00
0.105	0.00	3.311	0.07	104.713	5.58	3311.311	0.00
0.120	0.00	3.802	0.07	120.226	4.58	3801.894	0.00
0.138	0.00	4.365	0.07	138.038	3.75	4365.158	0.00
0.158	0.00	5.012	0.07	158.489	2.62	5011.872	0.00
0.182	0.00	5.754	0.07	181.970	1.79	5754.399	0.00
0.209	0.00	6.607	0.08	208.930	1.13	6606.934	0.00
0.240	0.00	7.586	0.10	239.883	0.64	7585.776	0.00
0.275	0.00	8.710	0.17	275.423	0.32	8709.636	0.00
						10000.00	0.00

 Table B.16
 Particle size distribution of synthetic TiO<sub>2</sub> (wet measurement).

**Note:** Dispersion medium: water, Stirrer 2975 rpm, using nitric acid and ethanol for  $TiO_2$  synthesis.

Size	Volume	Size	Volume	Size	Volume	Size	Volume
(µm)	(%)	(µm)	(%)	(µm)	(%)	(µm)	(%)
0.010	0.00	0.316	7.78	10.000	0.55	316.228	0.00
0.011	0.00	0.363	5.49	11.482	0.44	363.078	0.00
0.013	0.00	0.417	3.50	13.183	0.32	416.869	0.00
0.015	0.00	0.479	1.84	15.136	0.22	478.630	0.00
0.017	0.00	0.550	0.60	17.378	0.13	549.541	0.00
0.020	0.00	0.631	0.03	19.953	0.08	630.957	0.00
0.023	0.00	0.724	0.00	22.909	0.02	724.436	0.00
0.026	0.00	0.832	0.21	26.303	0.00	831.764	0.00
0.030	0.00	0.955	0.86	30.200	0.00	954.993	0.00
0.035	0.00	1.096	1.53	34.674	0.00	1096.478	0.00
0.040	0.00	1.259	2.08	39.811	0.00	1258.925	0.00
0.046	0.00	1.445	2.40	45.709	0.00	1445.440	0.00
0.052	0.00	1.660	2.46	52.481	0.00	1659.587	0.00
0.060	0.00	1.905	2.33	60.256	0.00	1905.461	0.00
0.069	0.00	2.188	2.08	69.183	0.00	2187.762	0.00
0.079	0.00	2.512	1.76	79.433	0.00	2511.886	0.00
0.091	0.00	2.884	1.43	91.201	0.00	2884.032	0.00
0.105	0.00	3.311	1.13	104.713	0.00	3311.311	0.00
0.120	0.00	3.802	0.90	120.226	0.00	3801.894	0.00
0.138	2.55	4.365	0.76	138.038	0.00	4365.158	0.00
0.158	7.85	5.012	0.69	158.489	0.00	5011.872	0.00
0.182	11.00	5.754	0.68	181.970	0.00	5754.399	0.00
0.209	12.37	6.607	0.69	208.930	0.00	6606.934	0.00
0.240	11.84	7.586	0.68	239.883	0.00	7585.776	0.00
0.275	10.08	8.710	0.64	275.423	0.00	8709.636	0.00
						10000.00	0.00

 Table B.17
 Particle size distribution of Commercial P-25 (wet measurement).

Note: Dispersion medium: water, Stirrer 2975 rpm.

Size	Volume	Size	Volume	Size	Volume	Size	Volume
(µm)	(%)	(µm)	(%)	(µm)	(%)	(µm)	(%)
0.010	0.00	0.316	0.00	10.000	1.61	316.228	0.00
0.011	0.00	0.363	0.00	11.482	1.94	363.078	0.00
0.013	0.00	0.417	0.00	13.183	2.23	416.869	0.00
0.015	0.00	0.479	0.00	15.136	2.80	478.630	0.00
0.017	0.00	0.550	0.00	17.378	3.33	549.541	0.02
0.020	0.00	0.631	0.00	19.953	3.92	630.957	0.10
0.023	0.00	0.724	0.07	22.909	4.53	724.436	0.31
0.026	0.00	0.832	0.16	26.303	5.13	831.764	0.66
0.030	0.00	0.955	0.24	30.200	5.67	954.993	1.03
0.035	0.00	1.096	0.29	34.674	6.12	1096.478	1.25
0.040	0.00	1.259	0.32	39.811	6.40	1258.925	1.17
0.046	0.00	1.445	0.33	45.709	6.49	1445.440	0.83
0.052	0.00	1.660	0.34	52.481	6.34	1659.587	0.44
0.060	0.00	1.905	0.34	60.256	5.95	1905.461	0.10
0.069	0.00	2.188	0.34	69.183	5.33	2187.762	0.02
0.079	0.00	2.512	0.35	79.433	4.55	2511.886	0.00
0.091	0.00	2.884	0.38	91.201	3.69	2884.032	0.00
0.105	0.00	3.311	0.43	104.713	2.84	3311.311	0.00
0.120	0.00	3.802	0.50	120.226	2.08	3801.894	0.00
0.138	0.00	4.365	0.58	138.038	1.44	4365.158	0.00
0.158	0.00	5.012	0.69	158.489	0.95	5011.872	0.00
0.182	0.00	5.754	0.82	181.970	0.58	5754.399	0.00
0.209	0.00	6.607	0.97	208.930	0.31	6606.934	0.00
0.240	0.00	7.586	1.14	239.883	0.11	7585.776	0.00
0.275	0.00	8.710	1.36	275.423	0.00	8709.636	0.00
						10000.00	0.00

Table B.18Particle size distribution of synthetic  $TiO_2$  (dry measurement).

**Note:** Dispersive air pressure 4 bar, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

Size	Volume	Size	Volume	Size	Volume	Size	Volume
(µm)	(%)	(µm)	(%)	(µm)	(%)	(µm)	(%)
0.010	0.00	0.316	0.29	10.000	4.00	316.228	0.00
0.011	0.00	0.363	0.42	11.482	2.85	363.078	0.00
0.013	0.00	0.417	0.62	13.183	1.76	416.869	0.00
0.015	0.00	0.479	0.86	15.136	0.64	478.630	0.00
0.017	0.00	0.550	1.13	17.378	0.03	549.541	0.00
0.020	0.00	0.631	1.45	19.953	0.00	630.957	0.00
0.023	0.00	0.724	1.78	22.909	0.00	724.436	0.00
0.026	0.00	0.832	2.14	26.303	0.00	831.764	0.00
0.030	0.00	0.955	2.49	30.200	0.00	954.993	0.00
0.035	0.00	1.096	2.83	34.674	0.00	1096.478	0.00
0.040	0.00	1.259	3.15	39.811	0.00	1258.925	0.00
0.046	0.00	1.445	3.45	45.709	0.00	1445.440	0.00
0.052	0.00	1.660	3.74	52.481	0.00	1659.587	0.00
0.060	0.00	1.905	4.02	60.256	0.00	1905.461	0.00
0.069	0.00	2.188	4.33	69.183	0.00	2187.762	0.00
0.079	0.00	2.512	4.66	79.433	0.00	2511.886	0.00
0.091	0.00	2.884	5.04	91.201	0.00	2884.032	0.00
0.105	0.00	3.311	5.46	104.713	0.00	3311.311	0.00
0.120	0.00	3.802	5.90	120.226	0.00	3801.894	0.00
0.138	0.00	4.365	6.28	138.038	0.00	4365.158	0.00
0.158	0.00	5.012	6.55	158.489	0.00	5011.872	0.00
0.182	0.00	5.754	6.61	181.970	0.00	5754.399	0.00
0.209	0.00	6.607	6.39	208.930	0.00	6606.934	0.00
0.240	0.07	7.586	5.86	239.883	0.00	7585.776	0.00
0.275	0.19	8.710	5.03	275.423	0.00	8709.636	0.00
						10000.00	0.00

 Table B.19
 Particle size distribution of Commercial P-25 (dry measurement).

**Note:** Dispersive air pressure 4 bar.

## APPENDIX C

Experimental Figures



C.1 Aniline removal by adsorption, direct photolysis, and photocatalysis.



(b) Yellow light.



(c) Red light.

**Note:** 1 mM of aniline TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis.

C.2 Kinetics Determination of effect of aniline concentration.



Figure C.4 Data fitting using non-linear least squares and linearized methods for the experiment with initial aniline of 0.047 mM (experimental condition: TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis).



Figure C.5 Data fitting using zero, first, and second order for the experiment with initial aniline of 0.047 mM (experimental condition:  $TiO_2 \ 1 \ g \ L^{-1}$ , pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for  $TiO_2$  synthesis).



Figure C.6 Data fitting using non-linear least squares and linearized methods for the experiment with initial aniline of 0.067 mM (experimental condition: TiO<sub>2</sub> 1 g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis).



Figure C.7 Data fitting using zero, first, and second order for the experiment with initial aniline of 0.067 mM (experimental condition:  $TiO_2 \ 1 \ g \ L^{-1}$ , pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for  $TiO_2$  synthesis).



Figure C.8 Data fitting using non-linear least squares and linearized methods for the experiment with initial aniline of 0.32 mM (experimental condition:  $TiO_2 1$  g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis).



Figure C.9 Data fitting using zero, first, and second order for the experiment with initial aniline of 0.32 mM (experimental condition:  $TiO_2 \ 1 \ g \ L^{-1}$ , pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for  $TiO_2$  synthesis).



Figure C.10 Data fitting using non-linear least squares and linearized methods for the experiment with initial aniline of 0.54 mM (experimental condition:  $TiO_2 1$  g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis).



Figure C.11 Data fitting using zero, first, and second order for the experiment with initial aniline of 0.54 mM (experimental condition:  $TiO_2 \ 1 \ g \ L^{-1}$ , pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for  $TiO_2$  synthesis).



Figure C.12 Data fitting using non-linear least squares and linearized methods for the experiment with initial aniline of 0.80 mM (experimental condition:  $TiO_2 1$  g L<sup>-1</sup>, pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for TiO<sub>2</sub> synthesis).



Figure C.13 Data fitting using zero, first, and second order for the experiment with initial aniline of 0.80 mM (experimental condition:  $TiO_2 \ 1 \ g \ L^{-1}$ , pH 7±0.1, temperature at 30±0.5 °C, blue light 3 watt, using nitric acid and ethanol for  $TiO_2$  synthesis).



Figure C.14 Particle size distribution of the synthetic  $TiO_2$  (wet measurement) (experimental condition: dispersion medium: water, Stirrer 2975 rpm, using nitric acid and ethanol for  $TiO_2$  synthesis).



**Figure C.15 Particle size distribution of the commercial P-25 (wet measurement)** (experimental condition: dispersion medium: water, Stirrer 2975 rpm).



Figure C.16 Particle size distribution of the synthetic  $TiO_2$  (dry measurement) (experimental condition: dispersive air pressure 4 bar, using nitric acid and ethanol for  $TiO_2$  synthesis).



**Figure C.17 Particle size distribution of the commercial P-25 (dry measurement)** (experimental condition: dispersive air pressure 4 bar).



Figure C.18 Standard Curve for Aniline Determination Measurement by HPLC.

## BIOGRAPHY

Miss Amornrat Jevprasesphant was born on December 12<sup>th</sup>, 1984 in Bangkok, Thailand. She received her Bachelor's degree in Environmental Science from Faculty of Science, Silpakorn University, Nakhon Pathom, Thailand in 2007. She pursued her Master's degree study in the National Center of Excellence for Environmental and Hazardous Waste Management, Inter-Department of Environmental Management, Graduate School, Chulalongkorn University, Bangkok, Thailand on May, 2007. She finished her Master's degree on March, 2009. she has published part of her works entitled "Photocatalytic Oxidation of Aniline Using Visible-Light-Activated Titanium Dioxide" in the 2008 International Conference on Environmental Quality Concern, Control and Conservation, May 23, Chia Nan University of Pharmacy and Science, Taiwan, pp. IIIA3\_119-124.