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Appendix

Example database

Customer Master File

Customer ID: A1246

Prename: Mr.

Name: Wanchai

Surname: Weerawattana

Address: Central Trading CO., Ltd. Silom Road, Bangrak

Bangkok 10500 **Tel:** 02-2135689

Fax: 02-6145867

Email: Wanchai.W@hotmail.com

Class of customers: A Credit terms: 60 days Discount rate: 15%

Contact person
Prename: Miss
Name: Supaporn

Surname: Sangprasert

Personnel Master File

Personnel ID: 11524

Prename: Miss

Name: Lamduan

Surname: Nathongnoi

Address: 14 Ampher Muang Chiang Mai 50000

Tel: 056-456789

Birthday: 12/08/1975

Nationality: Thai

Education: Mathayom 6

Employment starting date: 2/1/1999

Salary: Integer, 10 characters

Location site: Kadsuankaew ChiangMai

Training record: personnel manner training

Product Master File

Product ID: BP112356

Type of product: Bra

Collection: Pretty Perfect

Color: off-white

Size: 32A

Cup: half cup

Hook: 3

Foam: without

Support: with

Type of support: plastic **Material ID:** NY14567

Texture: Nylon

Embroidery: flower line **Grade of product:** A

Cost: 120

Selling price: 200

Material Master File

Material ID: NY14567

Type of material: Nylon '

Texture color: gray

Texture description: shiny grayish with metallic dots

Material supplier: Pan Asia Address: Ram-intra Bangkok

Tel: 02-6471704

Purchasing price (price/yard): 100,000/5000

Contact person
Prename: Miss
Name: Jantima

Surname: Kongviboon

Capacity Master File

Machine ID: TA154

Factory site: Ta-Pra

Type of machine: single needle machine

Line Process: A

Machine condition: working steadily, able to reach the

target in each month

Machine Description: work in full capacity, short set up

time, no major problem or breakdown

Capacity (piece /month): 100,000/1

Starting date: 1/4/1995

Maintenance record:

1999 – 2 major repairs

1998 - 4 minor repairs

1997 – 1 major repair, 1 minor repair

1996 – 3 minor repair

Process Master File

Line process ID: AT12456

Factory site: Tra-Pra `

Line process detail (machine involved):

1. cutting needle machine

2. double needle machine

3. tacking machine

Product ID (using this line process):

BP112356, BP11425, BF234656, BD213654

Production period: 30 days

Controller

Personnel ID: 01234

Prename: Miss

Name: Duangsuda

Surname: Laoboonrit

Biography

Miss Michelle Rojawat was born on 12 September 1976 in Bangkok. She has obtained her Bachelor degree in Electrical Engineering, major Telecommunication from Chulalongkorn University in 1997. Afterwards, she continued her Master degree in Engineering Business Management at regional center for manufacturing system engineering, Chulalongkorn University and University of Warwick, England in 1997.