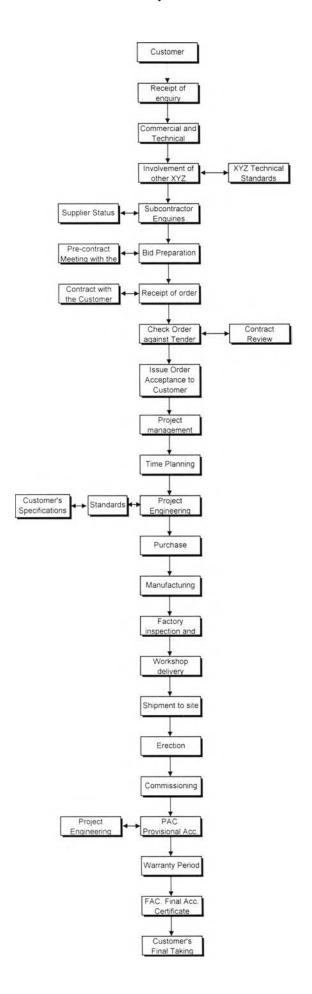
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APPENDIX I XYZ SUBSTATION ACTIVITIES CHART



APPENDIX II

DESIGN FLOW CHART BEFORE / AFTER IMPLEMENTATION OF QUALITY ASSURANCE

Design Flowchart before implementation of quality assurance

Item	S./NO,	Input	Work Process	Work Description	Work Instruction	Resp. Person	Output	Output Interface
1	1.1	-Job assignment -Award contract	Job request from project manager	-To inform the contract's award.	-	DM.	-	-
,	1.2	-Input of 1.1	Data Study	-To study the scope of work and customer specification of substation project.		DM.	-	
	1.3	-Input of 1.1 and -The experience and availability of the design engineer.	Selection of design engineer	-To select the suitable design engineer for the project.	-	DM.	DE.	PM
	1.4	-Request form for meeting -Input of 1.1 -Tender document -Proposal data -Quotation -Price schedule -Master project schedule -Deviation document	Internal KOM	-To attend the meeting and review related technical matter, scope of work transferred from project manager to design staff.	-	DM/DE	МОМ	
2	2.1	Input & Output of 1.4	Find out the scope of delivery and design requirement	-To study deeply as follow; Scope of work Technical matter Customer specification and drawings Abbreviation Our offer, fax and letters Our quotation Basic Data General requirement Standard Design Schedule Drawing list Supplier Selection and etc.		DM/DE		PM
	2.2	Input & Output of 2.1	Arrange Filing System	-To prepare a filing system for all document related in the project.		DE.	Design working file	-
	2.3	Input & Output of 2.1	List of DOC./DWG. for submission	To prepare a list of doc- document and drawing submitted to customer. To identify the document and drawing number.		DE.		Customer
3	3.1	Input & Output of 2.1	Design Input	-To get the design input to complete design work. System study report. Basic block dia- grams. Preliminary layout drawings. Basic system dia- grams.		DE.	Design input data	

Design Flowchart before implementation of quality assurance

Item	S./NO.	Input	Work Process	Work Description	Work	Resp.	Output	Output
4	4.1	Input & Output of 3.1	Design Process	-To complete design work as detail belows; Single line diagram. General layout plan. Conceptual design -System diagram -Block diagram -Function diagram -Panel front view -Panel location -List of lable -List of main equipment Detail design -Bus structure plan -Switchyard section -Steel structure -Foundation plan -Cable trench -Earthing plan -Plant circuit diagram -Equipment circuit diagram Calculation -Condutor sag& tension calSteel structure calEarthing calCT&VT cal. Bill of material & list of apparatus -Switchyard equipment & material -Earthing material -Cable ladder & steel structure -Relay equipment -Cable & access-ories -List of apparatus	Instruction	DE.	Design output	Interface -Customer -Project team -Supplier -Etc
5	5.1	Output of 3.1 & 4.1	Design Review			DM.		
6	6.1	Output of 4.1	Submission for customer approval	-To submit design document and drawing for customer approval.		ĎĒ		Customer
	6.2	Output of 6.1	Approval Is DOC /DWG. approved? Yes	-To return the approved document and drawing with comments (if any)To check for customer comments and discrepanciesTo submit for re-approve (if necessary).		DE/DM	Approved Doc./Dwg.	Customer

Design Flowchart before implementation of quality assurance

Item	S /NO.	Input	Work Process	Work Description	Work	Resp.	Output	Output
7	7.1	Output of 6.2	Distribution for End users	-To distribute the approved document and drawing for end users.	Instruction	Person DE	Output	Interface Commissioning Erection and etc
8	8.1	Input of 7.1	Project Execution	-Installation and commiss- ioning work.	-	Project team	Working progress	Customer
9	9.1	Output of 8.1	As built DOC./DWG. Preparation	-To prepare the as built drawing in accordance with contract requirement.		DE.	As built dwg.	Customer
	9.2	Output of 9.1	Submission of As built DOC./DWG.	-To submit the as built drawing to customer.	7	DE		Customer

Design Flowchart after implementation of quality assurance

Item	S./NO	Input	Work Process	Work Description	Work Instruction	Resp. Person	Output	Output Interface
1	1.1	-Job assignment -Award contract	Start Job request from project manager	-To inform the contract's award.	-	DM.	-	-
	1.2	-Input of 1.1	Data Study	-To study the scope of work and customer specification of substation project.		DM.	7	-
	1.3	-Input of 1.1 and -The experience and availability of the design engineer.	Selection of design engineer	-To select the suitable design engineer for the project.		DM	DE.	PM
	14	-Request form for meeting -Input of 1.1 -Tender document -Proposal data -Quotation -Price schedule -Master project schedule -Deviation document	Internal KOM review	-To attend the meeting and review related technical matter, scope of work transferred from project manager to design staff.	Internal KOM check list (D1)	DM/DE	D1 doc. & MOM	
2	2.1	Input & Output of 1.4	Find out the scape of delivery and design requirement	-To study deeply as follow; Scope of work Technical matter Customer specification and drawings Abbreviation Our offer.fax and letters Our quotation Basic Data General requirement Standard Design Schedule Drawing list Supplier Selection and etc.	Design planning check list (D2)	DM/DE	D2 doc.	PM
	2.2	Input & Output of 2.1	Arrange Filing System	-To prepare a filing system for all document related in the project.	Design Working Manual (WM01)	DE.	Design working file	21
	2.3	Input & Output of 2.1	List of DOC./DWG. for submission	-To prepare a list of doc-document and drawing submitted to customerTo identify the document and drawing number.	Design Working Manual (WM02&03) Design schedule (D3) Design Document Status (D4)	DE.	D3&D4 doc.	Customer
	2.4	Input & Output of 2.1	Prepare Design Quality Plan	-To prepare design quality plan to the project.	Design Quality Plan (D5)	DE.	D5 doc.	Customer (if required

Design Flowchart after implementation of quality assurance

Hom	S./NO.			entation of quality assura	Work	Resp.	T	Output
Item 3	3.1	Input & Output of 2.1	Work Process	Work Description -To get the design input	Instruction Desing in	Person DE.	Output Design	Interface
			Design Input	to complete design work. System study report. Basic block diagrams. Preliminary layout drawings. Basic system diagrams.	Progress Check list (D6)		input data & D6	
4	4.1	Input & Output of 3.1	Design Process	-To complete design work as detail belows; Single line diagram. General layout plan. Conceptual design -System diagram -Function diagram -Function diagram -Panel front view -Panel location -List of lable -List of main equipment Detail design -Bus structure plan -Switchyard section -Steel structure -Foundation plan -Cable trench -Earthing plan -Plant circuit diagram -Equipment circuit diagram -Calculation -Condutor sag& tension calSteel structure calEarthing calCT&VT cal. Bill of material & list of apparatus -Switchyard equipment & material -Earthing material -Cable ladder & steel structure -Relay equipment -Cable & access-ories -List of apparatus	Design Working Manual (WM01-20) Desing in Progress Check list (D6)	DE.	Design output & D6 doc.	-Customer -Project team -Supplier -Etc.
5	5 1	Output of 3.1 & 4.1	Design Review & Verification	-To ensure that the design output meet the design input.	Design Review and Verification check list (D7) Design Review report (D8)	DM.	D7&D8 doc.	
6	6.1	Input & Output of 3.1 Output of 4.1 Design change request doc. from customer	Design Change	-To ensure that the procedures of review & verify this change are carried out & documemted	Design Modification Proposal (D9) The summary of additional hours and costs (D10) Design change request form (D11)	DE & DN	D9,D10& D11 doc.	PM Customer

Design Flowchart after implementation of quality assurance

Item	S./NO	Input	Work Process	Work Description	Work Instruction	Resp. Person	Output	Output Interface
7	7.1	Output of 4.1	Submission for customer approval	-To submit design document and drawing for customer approval.	Letter of Transmittal form(D12) Doc./Dwg. for approval check list (D13)	DE.	D12&D13 doc.	Customer
	7.2	Output of 7.1	Approval No Is DOC./DWG. approved?	-To return the approved document and drawing with comments (if any)To check for customer comments and discrepanciesTo submit for re-approve (if necessary).		DE/DM	Approved Doc./Dwg.	Customer
8	8.1	Output of 7.2	Distribution for End users	-To distribute the approved document and drawing for end users.	Letter of Transmittal form (D12) Distribution Design Doc./ Dwg.check list (D14)	DE	D10	Commiss- ioning Erection and etc.
9	9.1	Input of 8.1	Project Execution	-Installation and commiss- ioning work.		Project team	Working progress	Customer
10	10.1	Input & Output of 9.1	1 Design Validation	-To ensure that the system conforms to customer requirement by testing or commissioning	• 10	Commiss- ioning	Test report	Customer
11	11.1	Output of 9.1	As built DOC./DWG. Preparation	·To prepare the as built drawing in accordance with contract requirement.	As built drawing check list (D15)	DE.	As built dwg.	Customer
	11.2	Output of 11.1	Submission of As built DOC./DWG.	·To submit the as built drawing to customer.	7 4 1	DE		Customer
12	12.1	Input & Output of 8.1	Feedback Design Result	-To prepare the feed back design result.	Feedback design result form (D16)	DE	D16 doc.	-

APPENDIX III

FAILURE MODE AND EFFECT ANALYSIS (FMEA)
FOR SUBSTATION PROJECT DESIGN

 Item
 PEA 5-11
 Process Respons.
 Design process

 Substation System
 22kV MV SWG
 Key Date
 5 January 2000

 Core Team
 1.Suchin 2.Rummiya 3.Chanwit

FMEA Document no.
Prepared By
FMEA Date (Orig.)
FMEA Date (Rev.)
FMEA Date (Rev.)
FMEA-ENG-001
Suchin Samatiwat
20 September 1999
14 February 2000

	Process	Potential	Potential	Ts	Potential	О	Current	D	R.	Recommended	Responsibility	Act	ion Re	sult		
S/	Function	Failure	Effect (s)	e	cause (s) /	С	Process	е	P.	Action (s)	. &		S	О	D	R.
No.	and	Mode	of	l v	Mechanism (s)	c	Controls	t	N.		Target	Actions	е	С	e	P.
	Requirements		Failure		of Failure	u		e			Completion	Taken	V	C	t	N.
						r		С			Date					
1.1	Job request from	Insufficient	Lack of data	2	Not enough	3	None	10	60	-	_	No action	-	-	-	-
	Project Manager	information	to study and		information from			<u>. </u>								
	h 2 2 0 0 0	transfered from	clarify		customer			<u> </u>								
		Project Manager											-			
													-	 	-	
													1			
1.2	Data Study	Insufficient	Fail to select	3	Not enough	3	None	10	90	_		No action	-	-	-	-
1.4	Data Stady	information	the Design	1	information from	Ĭ	1110110	'-	- 00				1			·
		to study	Engineer	1	customer			1	 					1	T	
		1.0 0.1-0	effectively		-Do not know										İ	
					system well											
				1	-Give information											
					lately		1									
			L	_		١.		١.	l						800-	
1.3	Selection of	The selected	Take longer	5	There is no	4	Check from	4	80	-	-	No action	-	-	-	ļ
	Design Engineer	Design engineer	time to do the		choich to select	-	experience									
		is not suitable	design work		because other										-	_
		for the project	and cannot		design engineers	-							-			
			do the design		are not available.				-	_		-			-	
			effectively								-					
1.4	Internal	Deviation	Lead to the	8	Project staff	6	None	10	480	Establish the formal	Suchin	Control Doc.	8	3	3	72
	Kick off	between the	customer		forgets to discuss					check list during	20 Jan 2000	D1 was		1	1	
	meeting	invitation to	dissatisfaction		this information				i –	attend the KOM		implemented				
		Bid and the			during the meeting							in PEA5-11				
		contract is not										Project				
		discussed														
				_,	D i t #	-		40	400	Catabliah tha famasi	Suchin	Control Doc.	7	4	2	84
		Verbal	Lead to the	'	Project staff	6	None	10	420	Establish the formal		D1 was		4	3	04
		Commitments	customer		forgets to discuss	-				check list during	20 Jan 2000					-
		are not fully	dissatisfaction		this information	-		-		attend the KOM		implemented in PEA5-11				
		discussed		-	during the meeting	-						Project	-		-	
												Trioject		-		

PEA 5-11

Process Respons. Design process

FMEA Document no. Prepared By

FMEA-ENG-001 Suchin Samatiwat

5 January 2000

FMEA Date (Orig.)

20 September 1999

Item

Substation System 22kV MV SWG Key Date
Core Team 1. Suchin 2. Rummiya 3. Chanw 1.Suchin 2.Rummiya 3.Chanwit

FMEA Date (Rev.)

14 February 2000

	Process	Potential	Potential	Is	Potential	Το	Current	Б	R.	Recommended	Responsibility	Act	ion Re	sult		
S/	Function	Failure	Effect (s)	e	cause (s) /	C	Process	l e	P.	Action (s)	&		S	0	D	R.
No.	and	Mode	of	l v	Mechanism (s)	C	Controls	l t	N.		Target	Actions	e	С	e	P.
	Requirements		Failure		of Failure	l u		e			Completion	Taken	V	С	t	N.
						r		С			Date					
		Failure to	Lead to the	8	Project staff	6	None	10	480	Establish the formal	Suchin	Control Doc.	8	3	3	72
		check the	customer		forgets to discuss					check list during	20 Jan 2000	D1 was				
		customer	dissatisfaction		this information					attend the KOM		implemented				
		data/document		1	during the meeting							in PEA5-11				
	İ	(any discre-		1								Project				<u> </u>
		pancies)														
											-		ļ			<u> </u>
															١.	96
2.1	Find out	Failure to	Design	8	Do not study the	5	None	10	400	Establish the formal	Suchin	Control Doc.	8	4	3	96
	the scope	understand	mistake		requirement	ļ				check list	20 Jan 2000	D2 was		ـــــ	↓	<u> </u>
	of delivery	some items in			carefully and							implemented	<u> </u>		1	ļ
		the scope of		<u></u>	so many items						ļ	in PEA5-11	<u> </u>		ļ	ļ
		delivery			are discussed in							Project				L
					short time									-		
		-							<u> </u>				-		F	-
2.2	Arrange	Difficult to find	Take long time	5	There is no a good	6	None	10	300	Establish design	Suchin	Control Doc.	5	2	3	30
2.2	Filing system	out document	to use some	-	filing system to	\vdash	140116	''	300	working manual	20 Jan 2000	WM01 was	1-	-	۲	00
	Filling System	out document	information		keep the project's	-			-	to keep document	20 3411 2000	implemented	-	-		-
	-		Illioimation		document			-		with the same standard		in PEA5-11		-		
					document	-			 	With the same standard		Project				
-		-	-	-		-		<u> </u>				T TOJOCK	-	_	-	-
					-			-						-		
		Loss of some	Design	8	There is no a good	6	None	10	480	Establish design	Suchin	Control Doc.	8	3	2	48
		document used	mistake		filing system to					working manual	20 Jan 2000	WM01 was				
		in project			keep the project's			i		to keep document		implemented				
					document					with the same standard		in PEA5-11				
												Project				
								L_			<u> </u>	ļ	<u> </u>			
2.3	List of DOC./	List of doc./	Lead to	8	Lack of enough	6	Compare to	5	240	Establish the formal	Suchin	Control Doc.	8	2	2	32
	DWG. for	Dwg. is not	customer		information or		customer	L	<u> </u>	document such as	20 Jan 2000	D3 & 4,		-		
	submission	coverred all	dissatisfaction		experience		requirement			-form		WM2 &3 was			_	
		customer requirement							-	-check list		implemented in PEA5-11				
	1		Ar									Project				

 Item
 PEA 5-11
 Process Respons.
 Design process

 Substation System
 22kV MV SWG
 Key Date
 5 January 2000

 Core Team
 1. Suchin 2. Rummiya 3. Chanwit

FMEA Document no. Prepared By FMEA Date (Orig.) FMEA Date (Rev.)

FMEA-ENG-001 Suchin Samatiwat 20 September 1999 14 February 2000

	Process	Potential	Potential	TS	Potential	ТО	Current	D	R.	Recommended	Responsibility	Actio	on Re	sult		
S/	Function	Failure	Effect (s)	е	cause (s) /	c	Process	е	P.	Action (s)	&		S	0	D	R.
No.	and	Mode	of	V	Mechanism (s)	c	Controls	t	N.		Target	Actions	e	С	e	P.
	Requirements		Failure		of Failure	u r		e c			Completion Date	Taken	\ \ \	С	t	N.
													7			28
		Design schedule	Project	7	Design schedule	5		4	140	Establish the formal	Suchin	Control Doc. D3 & 4,	/	2	2	20
		is not related	Manager		is much longer		design staff	<u> </u>		document such as	20 Jan 2000	WM2 &3 was	-			
		to project	cannot keep		than PM.	-	directly		ļ	-form			-			
		schedule	the project		expectation.	_		-	-	-check list		implemented in PEA5-11		-		-
			schedule on			_		-								-
			time									Project		-		
2.4	Prepare	Quality plan	Poor design	_	There is no	6	None	10	300	Establish the formal	Suchin	Control Doc.	5	3	3	45
2.4	Design Quality	does not apply	work	"	design quality	 	None	1.0	1300	procedure	20 Jan 2000	D5 was	۱ŭ	-	<u> </u>	'
	Plan	to the actual	WOIK	-	plan	-				-Form	20 Jan 2000	implemented			-	
	Fiail	project			Pian				-	-Document required	-	in PEA5-11				
		project				10-01			-	-Bocament required		Project	-			
		-										1 10,000				
3	Design Input	Insufficient	Design	6	Lack of process	8	None	10	480	Establish the formal	Suchin	Control Doc.	6	2	3	36
	2 3 3	design	mistake	1	control		1			procedure and	20 Jan 2000	D6 was				
	1	information		1						check list		implemented				
	1			1								in PEA5-11				
						-						Project				
4	Design Output	(See Design		-		-			-							
,	Design Output	FMEA)														
5	Design review and	Failure to check	Lead to	7	There is no	8	Check	6	336	Establish the formal	Suchin	Control Doc.	7	2	2	28
	verification	the design output	customer		process to control		with			procedure	20 Jan 2000	D7 & D8 was				
		meet the design	dissatisfaction	1	-	l —	contract		1	-Form		implemented				
		input								-Document required		in PEA5-11				
												Project				
6	Design change	Design change	Rework and	8	Customer environ-	8	Check	- 8	512	Establish the formal	Suchin	Control Doc.	8	4	3	96
		from customer	delay of work		ment change such		with			change order	20 Jan 2000	D9,10,D11 was				
					as network change,		contract			procedure and form		implemented				
			1	1	regulation change					are required	1	in PEA5-11				

ItemPEA 5-11Process Respons.Design processSubstation System22kV MV SWGKey Date5 January 2000Core Team1. Suchin 2. Rummiya 3. Chanwit

FMEA Document no.
Prepared By
FMEA Date (Orig.)
FMEA Date (Rev.)
FMEA Date (Rev.)

FMEA-ENG-001 Suchin Samatiwat 20 September 1999 14 February 2000

	Process	Potential	Potential	S	Potential	0	Current	D		Recommended	Responsibility	Acti	on Re	sult		
S/ No.	Function and	Failure Mode	Effect (s)	e v	cause (s) / Mechanism (s)	C	Controls	e t	P. N.	Action (s)	& Target	Actions	S e	0	D e	R. P.
	Requirements		Failure		of Failure	u r		e			Completion Date	Taken	\ \ \	С	t	N.
					and etc.							Project				
						-										
7.1	Submission for customer	Number of document	Resend and	5	Do not check	3		4	60	-	-	None	-	-	-	
	approval	submitted for approval is not equal as the	may lead to customer dissatisfaction		with the contract		the contract									
		agreement														
7.2	Approval	Failure to check the revised	Lead to customer	6	There is no	5	Visual	5	150	Establish the formal	-	Control Doc.	6	2	2	24
		DOC./DWG.	dissatisfaction		process to control		check			form and check list		D12 & D13 was implemented				
			-									in PEA5-11 Project	-	-	_	
												1110,000				
8.1	Distribution for	Number of	Resend and	4	Do not check	4	Check with	5	80							
	end users	document submitted to	lead to waste the time	-	with the agreement	-	the agreement						-			
		end users are not equal as the														
		agreement		-		_										
		Wrong distri-	Resend and	3	Do not check	3	Check with	5	45							
		bution to end users	lead to waste the time	-	with the agreement		the agreement									
							0									
		Incorrect to	Resend and	5	Do not check	6	Check with	4	120	Establish the formal	Suchin	Control Doc.	5	3	2	30
		stamp the purpose of	lead to waste the time		with the agreement		the agreement			form and check list	20 Jan 2000	D12 & D14 was implemented				-
		Doc./Dwg.	une une		agreement		agreement					in PEA5-11				
												Project				

Item PEA 5-11
Substation System 22kV MV SWG

Process Respons. Design process

FMEA Document no. Prepared By FMEA Date (Orig.) FMEA-ENG-001 Suchin Samatiwat 20 September 1999

Core Team

22kV MV SWG Key Date 1 Suchin 2 Rummiya 3 Chanwit 5 January 2000

FMEA Date (Orig.) 20 September 1998 14 February 2000

	Process	Potential	Potential	S	Potential	Το	Current	D	R.	Recommended	Responsibility	Ac	tion Re	sult		
S/	Function	Failure	Effect (s)	l e	cause (s) /	С	Process	lе	P.	Action (s)	&		S	0	D	R.
No.	and	Mode	of `	l v	Mechanism (s)	l c	Controls	t	N.	l ''	Target	Actions	e	c	е	P.
	Requirements		Failure		of Failure	l u		l e			Completion	Taken	l v	C	l t	N.
						r		С			Date					
																O.
9	Project Execution	None	-	-	-	-	-			-	-	-	-	-	-	
10	Design validation	None				-		<u> </u>	_				-	-		₩
10	Design validation	None	-	-		-	-	-	_		-	-	-	-	-	-
											-					
11.1	As built	Failure to	Lead to rework	8	Human errors	6	Visual	6	288	Establish the formal	Suchin	Control Doc.	8	3	3	72
	DOC./DWG.	revise as the	and customer				check	1		form and check list	20 Jan 2000	D15 was				t =
	Preparation	red/green	dissatisfaction			1						implemented				
		marks										in PEA5-11				
												Project				
		Failure to meet submittal	Delay to	4	No planning	2	None	10	80			No action	-	-	-	
	-	schedule	project													
11.2	Submission of	None											+-			
11.4	As built	None	-	-		-		 -	 	-				 -	<u> </u>	
	DOC./DWG.															
12	Feedback Design	Cannot keep	Cannot get	4	Commissioning	5	None	10	200	Establish the formal	Suchin	Control Doc	4	2	2	16
	Result	this information	complete	<u> </u>	and site staff			'	_	procedure and	20 Jan 2000	D16 was	1	_	_	-
		to use in the	information		do think this is					form		implemented				
		future project			the important							in PEA5-11	1			
		' '	†		records							Project				

Item Substation System
Core Team

22kV MV SWG
1.Suchin 2.Rumn 1.Suchin 2.Rummiya 3.Chanwit

PEA 5-11

Process Respons. Design function process
Key Date Design function process
5 January 2000

FMEA Document no. Prepared By FMEA Date (Orig.) FMEA Date (Rev.)

FMEA-ENG-002 Suchin Samatiwat 20 September 1999 14 February 2000

	Design	Potential	Potential	S	Potential	ТО	Current	D	R.	Recommended	Responsibility	Acti	on Re	sult		
S/	Function	Failure	Effect (s)	е	cause (s) /	c	Process	е	P.	Action (s)	. &		S	0	D	R.
No.	and	Mode	of	v	Mechanism (s)	С	Controls	t	N.		Target	Actions	е	С	е	P.
	Requirements		Failure		of Failure	u r		e c			Completion Date	Taken	٧	C	t	N.
4	Perform the	Poor design	Difficult to	_	No experience	1	None	10	200	Standard or working	Suchin	Working	5	2	5	50
4	functions	Pool design	modify or	3	No experience	-	INOTIE	10	200	manual are required	20 Jan 2000	manual	-	-		1 30
-	according to		additional			-		-	-	for the same criteria	20 3411 2000	WM01-20 was		-		
	the customer's		work in the			-			 -	for the same criteria		implemented	-		 	-
	requirement		future	_		 		 	-			in PEA 5-11	 	 	 	 -
_	requirement		luture						 		-	Project	1	ļ		
				_ 0		1			-		-	rioject		-	-	-
	-	Not fulfil the	Rework	7	There is no	5	Check with	6	210	Review and	Suchin	Working	7	3	3	63
,		customer's			process to control		contract			Verification of design	20 Jan 2000	manual				
		requirement								work is added in the		WM01-20 was				
										procedure		implemented				
		Typing errors	Rework	5	Human errors	6	Visual	3	90	-	-	No action	-	 -	-	+-
		,, ,					check						ļ	ļ		
		Engineer design	Design mistake	5	Human errors	5	Visual	3	75	-	-	No action	-	-	-	-
		in hurry manner	and rework				check								ļ	
		Design work	Rework	6	Do not study the	5	Check with	5	150	Standard or working	Suchin	Working	6	4	4	96
		is based on			customer's		contract			manual are required	20 Jan 2000	manual				
		wrong standard			contract			i		for the same criteria		WM01-20 was				
				_		-						implemented				
	-					1						in PEA 5-11	1		1	
												Project			ļ	
	-	Design work	Customer	7	No experience	4	To ask	6	168	Standard or working	Suchin	Working	7	2	2	28
		is delay to submit	dissatisfaction		·		design staff			manual are required	20 Jan 2000	manual		ļ		
						1	directly	1		for the same criteria		WM01-20 was		1		
												implemented			1	

APPENDIX IV

THE STANDARDS CHECK LIST, FORM AND DOCUMENT CONTROL FOR SUBSTATION PROJECT DESIGN (DOCUMENT D1 TO D16)

XYZ COMPANY Substation Business

INTERNAL KICK OFF MEETING CHECK LIST (D1)

 Document no.
 Approved by
 Verified by
 Issue date
 Page
 Rev.

 XYZ-D1
 10/08/1999
 1 of 3
 0

	(D1)			
Internal KOM	Check list			
Substation		Date:		-
		Checked	by	
Project Name		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
1	Organization chart			
•	- Customer/Consultant requirement.			
	- Preliminary proposal chart.			
	- Job assignment of staff's.			
	- Resume of staff's			
2	Document Review			
	- Customer contract & specification.			
	- Customer or Consultant drawing.			
	- Preliminary proposal drawing.			
	- Scope of work.			
	- Proposal equipment & type.			
	- Propose deviation or condition.			
	Preliminary manufacturing drawing.			
	- Tendering BOQ/Estimation sheet.			
3	Master project schedule			
	- Contract master schedule			
	- Propose equipment order and delivery			
	schedule			
	- Preliminary design period			
	Construction, testing and commissioning			
	schedule.			
	- Agreed final completion date.			
4	Project Meeting			
	- Kick up minute of meeting.			
	- Hand over minute of meeting.			
	Internal meeting schedule & detail.			
	- Customer meeting requirement.			
	- Supplier meeting schedules & detail.			
	- Co-ordination meeting schedule & detail.			

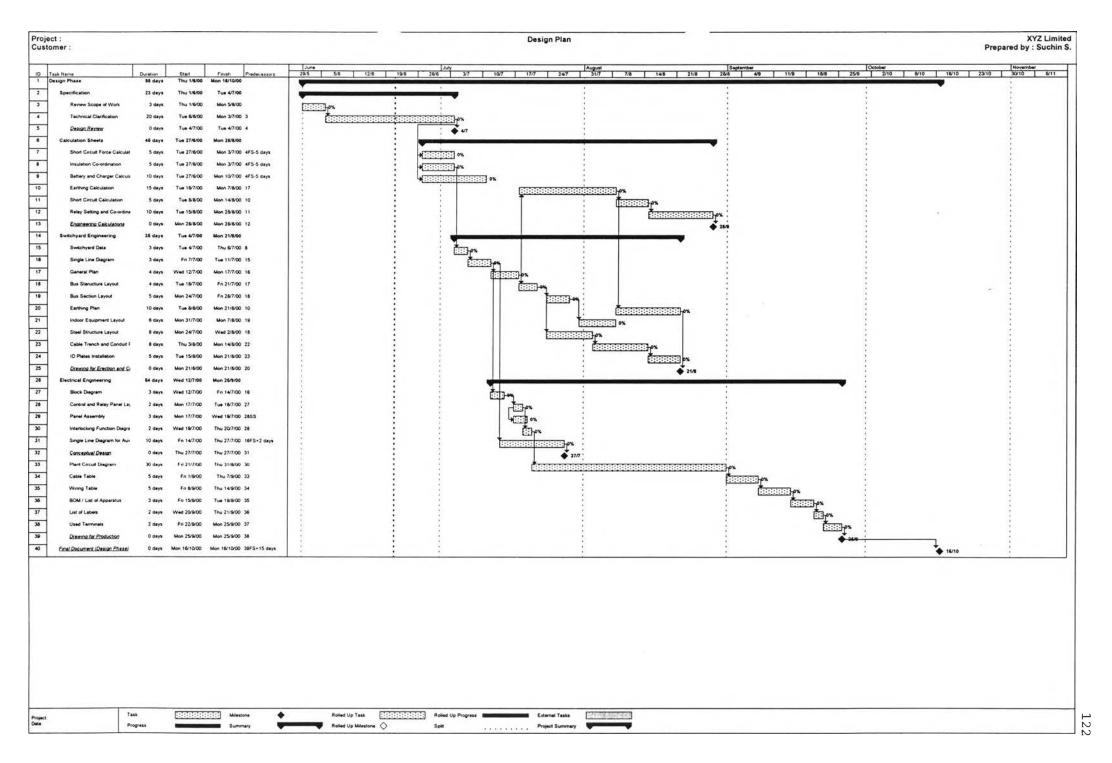
	(D1)			
Internal KOM	Check list			
Substation		Date:		
Desired None		Checked	by	
Project Name		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
6	ISO/Quality Plan - Is Quality plan required? - Quality inspection schedule & detail. - Quality document from supplier & other department. - Quality procedure necessary or not? - Quality inspector in organization chart. Safety & Security - Safety inspector in organization chart. - Is security system provided? - Security measures.			
7	Civil & Other information Preliminary civil design drawing. Equipment drawing & load detail. Layout plan detail of S/S. Boundary for scope of area. Preliminary civil design schedule. Construction schedule. Other services such as Air-conditioning, Lighting, exhaust drawing & schedule. Manhole, hand hole detail, schedule, scope of work.			

XYZ COMPANY **Substation Business DESIGN PLANNING CHECK LIST** (D2) Document no. Rev Approved by Verified by Issue date Page XYZ-D2 10/08/1999 1 of 3 0

	(D2)			
Design Planni	ng Check list			
Substation :		Date:		
		Checked	by	
Project Name :		Approved	l by	
ITEM	DESCRIPTION	YES	NO	REMARKS
1	Design Schedule - Specification time frame for design mentions in contract document.			
	 Contract design schedule. Preliminary/Propose schedule. Over all schedule of project. Is design schedule comply with customer requirement. 			
2	 Basic Data Customer specification. Correspondence and minutes of meetings. Applicable standard. XYZ Tender drawing, offer and deviation Pre-design calculation. 			
3	 Drawing List Is Minimum drawing requirement specified in specification? Switchyard, Electrical, Communication drawing list. Manufacturing drawing list. Equipment drawing list. Conceptual & detail design drawing list. 			
4	Supplier Selection, Drawing/ Documents Is equipment supplier finalizing? Is proposal data approved? Is equipment documents available? Equipment drawing. Drawing requirements. 1. Drawing size. 2. No-of copy. 3. Title block and drawing no.			

	(D2)			
Design Planning	g Check list			
Substation :		Date:		
Drainet Name :		Checked	by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
5	 Station name Customer name Clients requirements on drawing, rules, symbol, sign etc. Lettering, size of script, line thickness. Scale. ACAD reference, directory file. Tools. General requirement Correspondence and minutes of meeting. XYZ tender with drawing. XYZ offer and deviation. Drawing and specification provided by customer. General conditions. Scope of works. Proposal data. Standard drawings. Typical drawings. Design drawings. Scope of work. Specification Design criteria. 			
	 Substation equipment. Installation specification. Civil & Architectural work. Other. 			
6	Standard - Is standard specified? - Any require detail provided? - Other.			

XYZ COMPAN Substation Busir					
DESIGN SCHEDU	LE				
(D3)					
Document no. XYZ-D3	Approved by	Verified by	10/08/1999	Page 1 of 2	Rev.



XYZ COMPANY **Substation Business DESIGN DOCUMENT STATUS** (D4) Document no. Approved by Verified by Issue date Rev. Page XYZ-D4 1 of 2 0 10/08/1999

:				DOCUMENT SUBMISSION STATUS		**
Issue by	Date	Language	Register No.		Revision :	Page
Projec				Date :	<u> </u>	
Order no			_	Issued by :		

Remarks : AFC = Asking for construction, DFA = Document for approval, DFR = Document for re-approval, AP = Approved, AN = Approved except as noted. FC = For construction, NR = Not reviewed, RA = Received and acceptable, RC = Returned for correction

										ocuments	for Approv	al					Final Do	Documents		
							1	st	2	nd	3	rd	1 4	lth	Blue	Print	Repro	ducible	Micr	oFilm
Document No.	Description	Sh.	Rev.		Issued		Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return
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		1		Actual		Date														
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XYZ COMPANY **Substation Business DESIGN QUALITY PLAN** (D5) Document no. Approved by Verified by Issue date Rev. XYZ-D5 1 of 3 10/08/1999

Quality Plan

Contract no:	Customer:	Prepare by:	Date :
	Consultant:	Review by:	Date :
Subject: Design Quality Plan	Job no.:		Date :

No.	Description	Specifying document	Record form	Procedure required		Responsibility		Remarks	
					ABB	Consultant	Customer		
1	Design Schedule	Contract /	D3 & D4	As per XYZ	X/RP				
	-	Proposal Schedule		procedure					
2	Drawing List	Drawing /	D4	As per XYZ	X/RP				
		Specification		procedure					
3	Supplier's Drawing &	Proposal data /	D2	As request	R			- (
	Specification	Specification							
4	Standard	Specification / XYZ Standard	D2	As per agreement	Х	-			
5	Civil Drawing & Information	Drawing / Specification	D1	As request	R/X				
6	Design Output	Drawing /	D6	As per XYZ	X/RP				
		Calculation		procedure &					
				WM01-20					
7	BOM and List of Apparatus	Specification /	D6	As per XYZ	X/RP				
		XYZ proposal / Drawing		procedure &	70101				
				WM01-20					

Customer

R = Review

W = Witness

X = Implement

I = Inspection

A = Approval

RP = Report

Quality Plan

Contract no:	Customer:	Prepare by:	Date :
	Consultant:	Review by:	Date :
Subject: Design Quality Plan	Job no.:	Approve by:	Date :

No.	Description	Specifying document	Record form	Procedure required		Responsibility		Remarks
					ABB	Consultant	Customer	
1	Design Schedule	Contract /	D3 & D4	As per XYZ	X/RP			
		Proposal Schedule		procedure				
2	Drawing List	Drawing /	D4	As per XYZ	X/RP			
		Specification		procedure				
3	Supplier's Drawing &	Proposal data /	D2	As request	R			
	Specification	Specification						
4	Standard	Specification /	D2	As per agreement	X			
		XYZ Standard						
5	Civil Drawing & Information	Drawing /	D1	As request	R/X			
		Specification						
6	Design Output	Drawing /	D6	As per XYZ	X/RP			
		Calculation		procedure &				
				WM01-20				
7	BOM and List of Apparatus	Specification /	D6	As per XYZ	X/RP			
		XYZ proposal / Drawing		procedure &				
				WM01-20				
	-							

Customer

R = Review

W = Witness

X = Implement

I = Inspection

A = Approval

RP = Report

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XYZ COMPANY **Substation Business DESIGN IN PROCESS CHECK LIST** (D6) Document no. Approved by Verified by Issue date Page

XYZ-D6

(D6)							
Design in Process Check list							
Substation :		Date:					
Project Name :		Checked by					
		Approved by					
ITEM	DESCRIPTION	YES	NO	REMARKS			
1	Single line Diagram,						
	Relay and Metering Diagram						
	Input check						
	- Customer specifications.						
	- General conditions.						
	- Special conditions.						
	- Local conditions.						
	- Scope of work.						
	- Proposal.						
	Price schedule.			:			
	2. Proposal data.						
	- Ratings and features.						
	- Standard drawings.						
	- Design drawings.						
	Standard applicable.						
	- XYZ tender with drawing, offer and						
	deviation.						
	- Correspondence and meeting.						
	- Switchyard data basic.						
	Output Check						
	- Physical arrangement.						
	- Technical data apparatus and bus bars.						
	- BOQ, Item no., Contract no.						
	- CT Polarity.						
	- Maintenance earthing points.		:				
	- Scope of works.						
	- Future extension.						
	- Reference drawing.						
	- Purchase order for H.V. equipment.						
	- Dimension prints for H.V. equipment.						
	- Item no.						
	- Customer serial no.						

(D6)						
Design in Proce	ess Check list					
Substation :.		Date:				
Project Name :		Checked by				
		Approved by				
ITEM	DESCRIPTION	YES	NO	REMARKS		
2	General Arrangement plan,					
	Layout plan of substation					
	Input Check					
	- Single line diagram.					
	- Switchyard data.					
	- Customer specification with drawing.					
	- XYZ tender with drawing, offer and					
	deviation.					
	- Correspondence and minutes of meeting.		!			
	- Site area data.					
	- Dimension prints.					
	Output Check		!	ł		
	Over all site area and total dimensions.					
	- Phase conductors with string insulators			•		
	- Transmissions line routing with					
	designations.					
	- Take off structure, most, girders and					
	deadened structures.					
	- Building fences service roads.					
	- Bay width and distances to fences, building	:				
	and total Switchyard dimensions.					
	- Phase marking for busbars and feeders.					
	- Scale and if possible North direction arrow.					
	- Coordinate system x/y, Switchyard					
	references axis system.					
	- Bay and busbar designation.					
	- Lightning protection wire and steel	:				
	structures.					
	- Reference drawings.					
	- Legend					
	- Section views reference.					
	- Main technical data if necessary.					

(D6)						
Design in Pro	cess Check list					
Substation	1	Date:	Date:			
Project Name :		Checked	by			
		Approved by				
ITEM	DESCRIPTION	YES	NO	REMARKS		
3	Conceptual Design 1. System Diagram Input Data - Client specifications and contract. - Technical part of the tender. - Legend of symbols. Output Data - Symbols with item designation for all HV-apparatus. - Item designation/ name for all swg-bays and busbars. - General electrical data of all HV-apparatus and busbars. - Information of differences between phases, e.g. phase of line trap etc. - Main transformer data as ratio, vector group, type of cooling, tap changer data, etc. - CT and VT-data such as ratio, location of P1/P2, class, burden and number of cores. - Border of delivery. - Shows the principles for protection and supervision of the HV-equipment in order to have it fixed for further engineering. - Show the connections of VT's and CT's. - Shows general electrical data of above mentioned equipment. - Guide for further design work (circuit diagram etc.)					

(D6)				
Design in Proces	ss Check list			
Substation :		Date:		
		Checked	by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
	2. Block Diagram Input Data System diagram, client specification and technical part of the tender General data of: HV apparatus incl. CT's and VT's Protective relays Measuring and metering equipment Power flow in the switchgear Output Data Single line representation of typical feeders with data of protective relay and metering equipment, including; Single line representation of HV-apparatus. Single line representation of measuring circuits incl. protective relays. Single line represents. Or schedule of trip circuits and protective signals. General data of metering and protective relay equipment (Survey) Data of CT – and VT-cores. Mode of operation for HV-Switches e.g. motor/hand, one phase/three phase. 3. Function Diagram Input Data System diagram Clients specification. Description of standard function or praxis. Output Data Block diagram of functions common for the substation e.g.:			

(D6)				
Design in Process	Check list			
Substation		Date:		
Desir et Nove	Davids		by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
gi or et	Synchronizing system. Interlocking system. Station alarm and registration system. Tap change control system. AC/DC- distribution. Circuit breaker control. ystem data related to the project should be even (e.g. setting of synchro check relay, size of fuses used in AC – and DC – distributions, etc.) General data of the system will be shown a pamphlets etc. Panel Front View Input Data Customer specification with drawings. Tender and contract with drawings. System diagram. Dimensions of cubicles and apparatus. Output Data Position of apparatus in fronts (with legend if necessary) Item designation of cubicles and bays. Feeder names (if used) Panel board size. Front view and top view of the complete panel board. Mimic diagram (control panels). Color and protection class (IP) of cubicles. Cut out dimension in floor (on request). Direction of door opening. Transportation units.			

(D6)				
Design in Process	Check list			
Substation		Date:		
		Checked	by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES NO		REMARKS
5	. Panel Location			
	Input Data			
	All panel front views (also other suppliers)			
	Building lay-outs			
7 - 7	Building installation plans (electrical,			
	plumbing, etc.)			
	Output Data			
	Room lay-out drawings with:			
3	Position of panels.			
7	Item designation or names of panels.			
-	Top view of all panel boards and boxes.			
	Door opening and front of panels should			
	be shown.			
÷	Door, windows and other equipment		-	
	which influence the location of panels.			
0 2	Cable ducts and floor cut-outs may also			
	be shown.			
6	. <u>List of Typical Labels/</u>			
	List of Labels and Engraving		:	
	Input Data			
2	System diagram.			
	Panel assembly drawings.			
5	Data of standardized labels.			
-	Client specification or instruction of praxis.			
	Output Data			
9	Type of labels (material).			
4	Size of labels.			
-	Type and size of text.			
-	Text (deviled in rows).			
=	Position for mounting of label.			
	Manufacturing (engraving) instruction.			
-	Number of labels with similar text.			

(D6)						
Design in Process	Design in Process Check list					
Substation :		Date:				
		Checked I	by			
Project Name :		Approved	by			
ITEM	DESCRIPTION	YES	NO	REMARKS		
7	Block- and Function diagrams. Output Data List of equipment intended to be used in the project. References to basic requirements and standards.					
i	Detail Design Bus Structure Plan Input Data Single line diagram. Switchyard data basis. Switchyard layout. Customer specification with drawing. XYZ tender with drawing, offer and deviation.					

	(DC)						
	(D6)						
Design in P	Design in Process Check list						
Substation	1	Date:					
		Checked b	ру				
Project Name :		Approved	by				
ITEM	DESCRIPTION	YES	NO	REMARKS			
	 Bay width and depth, distances to fences, buildings and total dimensions. Phase distances busbars and feeders. Phase marking for busbas and feeders. Scale and if possible North direction arrow. Coordinate system X/Y, switchyard references axis system. Bay and busbar designation. Lightning protection wire and steel structures. Item no. for apparatus, conductors, insulators, connection clamps etc. Reference drawings. Legend. Section views reference. Main technical data if necessary. 2. Switchyard Section Drawing Input Data Single line diagram. Switchyard data basis. Customer specification with drawing. XYZ tender with drawing, offer and deviation. Correspondence and minutes of meetings. Site area data. Dimension prints. Output Data Switchyard H.V. equipment and material. Dimensions for location of apparatus, transformers, mast etc. Height of foundation (to steel structure base plate) 						
1		1	1				

				13	}
	(D6)				
Design in Process	s Check list				
Substation :		Date:	•		
Duning at Name .		Checked	by		-
Project Name:		Approved	by		
ITEM	DESCRIPTION	YES	NO	REMARKS	
	Marking of spans with span identification. Working zone clearance. Reference drawings. Legend. Steel Structure Design Input Data Customer specification with drawing. Switchyard layout and section drawing. Switchyard data. Output Data Steel structure design drawing. Top and base plate detail. Anchor bolt sizing Assembly detail. Foundation Plan				
1	<u>Input Data</u>	1			

Customer specification with drawing.

Correspondence and minutes of meeting.

(D6)				
Design in Process	Check list			
Substation :		Date:		
		Checked	by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
3	Layout.			
7	Section drawings.		-	
-	Dimension prints.			
7	Switchyard data.			
-	Calculations of rigid and flexible conductors.			
	Necessary size of cable trenches.	{		
- 15	Quantity size and location of marshalling			
	boxes.			
1	Location and connection of power cables.			
	Output Data			
	Location of foundations.			
-	Quantity and location of foundation bolts.			
	Marshalling boxes.			
-	Location and size of cable trenches.			
-	Location and fastening of marshalling			
	boxes.			
-	Special arrangements e.g. cables under			
	roads etc.			
1	To be sent to customer/consultance for			
	approval.			
-	Form basis for civil design.			
-	Basis for calculation of cable lengths.			
5	. Cable Trench			
	Input Data			
-	Foundation plan.			
1 12	Necessary size of cable trenches.			
-	Customer specification with drawing.			
=	Correspondence and minutes of meetings.			
-	Quantity size and location of marshalling			
	boxes.			
-	Location and connection of power cables.			

(D6)					
Design in Proce	ss (Check list			
Substation :			Date:		
			Checked	bv	
Project Name :			Approved		
ITEM		DESCRIPTION	YES	NO	REMARKS
	Ī				TTE MITATO
		Output Data			
	-	Location and size of cable trenches.			
		Location and fastening of marshalling			÷
		boxes.			
	-	Special arrangements e.g. cables under			
		roads etc.			
	6.	Earthing plan and Earthing drawing			
		Input Data			
	-	Customer specification with drawing.			
	-	XYZ tender with drawing, offer and			
		devitation.			
	-	Correspondence and minutes of meetings.			
	-	Dimension prints for H.V. equipment.			
	1	Switchyard data.			
	-	Layout and section drawings.			
	-	Steel assembly drawings.			
	ż	Foundation plan.			
	-	Result of calculation of earthing grid.			
1		Output Data			
	-	Drawing of earthing grid.			
	2	Detailed drawings showing earthing of each			
		type of apparatus and other equipment.			
	-	Item no. referring to list of material.			
	7	Information for civil works.			
	7.	Plant circuit Diagram			
		Input Data			
	2	Client specification.			
	-	Tender drawings.			
	-	System diagram.			
	-	Block and function diagrams.			
	5.	Equipment circuit diagram of all used			
		equipment.			

	(D6)			
Design in Pro	cess Check list			
Substation		Date:		
Project Name		Checked	by	-
Project Name		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
	 Descriptions and instructions of all used equipment. Output Data All functions of the delivered equipment and its relation to other equipment, shown with: Symbols according to standards. Item designations indicating function and/or location. Interconnections between equipment. Clear identification of circuits. References of circuits between sheets. References to other circuit diagrams. Explanation of circuits/ functions (if necessary). 			
	8. equipment circuit Diagram Input Data Descriptions and instructions of all internal apparatus. Function specification (standard or customer requirement)			

Output Data

- All circuits and sparatus in the unit, shown with:
- Symbols according to standards.
- Item designation.
- Connections between spparatus.
- Clear identification/ description of interface points.
- Explanation of circuits/ functions.
- Designation of location (if used)

			141
	(D6)		
Design in Pro	ocess Check list		
Substation	·	Date:	
		Checked by	
Project Name	:	Approved by	
ITEM	DESCRIPTION	YES NO	REMARKS
5	Calculation		
	1. Conductor pulls, sag and tension		
	calculation		
	Input data		
	- Customer specification with drawing.		
	 XYZ tender with drawing. 		
1	 Switchyard layout and section drawing. 		
	- Dimension prints for string insulator.		
	- Max. conductor pulls.		
	Output data		
	- Mast and girders.		
	- Conductors.		
	- Bay width & total dimensions.		
	- Height of mast and girders.		
	- Identification of conductors.		
	- Phase distance busbars and feeder.		
	Scale and if possible North direction show.		
	- Loads pulls and direction of pulls.		
	 Detail connections and typical ladder and screens. 		
	- Reference drawings.		,
	- Legend.		
	- Show sag and pulls of spans as function of		
	temp.		
	- Show max. design forces due to static or		
	dynamic loading on span.		
	2. Steel structure calculation		
	Input data		
	- Customer specification with drawing.		
	- Switchyard layout and section drawing.		
	- Switchyard data.		

(D6)						
Design in P	rocess Check list					
Substation :		Date:	Date:			
Davis at Name	. 8	Checked	by			
Project Nam	e :	Approved	by			
ITEM	DESCRIPTION	YES	NO	REMARKS		
	- Calculation of rigid and flexible conductors Dimension prints of equipment. - Dutput data - Complete assembly drawings and calculation Base plate & top plate details Quantity and location of foundation bolts Working load on foundations. 3. Earthing calculation Input data - Customer specification with drawing XYZ tender with drawing, offer and deviation Correspondence minutes of meetings Soil resistively result Foundation plan. - Output data - Grid dimension Conductor sizing Step and touch voltages Ground resistivity Riser conductor size Reference drawing. 4. CT, CVT Sizing and Relay setting calculation Input data - Customer specification with drawing Relay and metering diagram Equipment specification and details.					
			1			

(D6)				
Design in Proce	ss Check list			
Substation :		Date:		
		Checked	by -	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
	 XYZ tender with drawing, offer and deviation. Polarity Manufacturers catalogue and criteria of relay setting. Short circuit calculation. Power consumption requirement of relay & accessories equipment. Output data Dimensioning of CT & CVT. Burden & Ratio. Setting value of protective relay. Reference drawing. Protective coordination curve. 			
6	Bill of Material, List of apparatus. 1. Dimension prints, Switchyard equipment & material Input data - Customer specification with drawing. - Switchyard data. - Layout. - Section drawing. - Summary of equipment. - Results of calculations. Output data - Drawing dimension prints of connection, clamps, fittings, insulators, conductors, lighting, and cable ladder. - Quality type of the equipment & accessories. - Reference drawings.			

	(D6)			
Design in Process	Check list	1		<u>-</u>
Substation		Date:		, — ; — ; — ; — ; — ; — ;
Project Name		Checked	by	
Project Name :		Approved	by	
ITEM	DESCRIPTION	YES	NO	REMARKS
2.	List of Earthing material			
	<u>Input data</u>			
-	Earthing plan and Earthing drawing.			
-	Dimension prints H.V. equipment.			
-	Switchyard data.			
18	Detail of steel structure.			
	Output data			
2	List of all earthing material.			
 Item no. for identification from earthing drawings. 				
	urawings.			
3.	. List of switchyard material, ladder &			
	steel structure			
	Input data			
-	Layout and section drawings.			
4 =	Switchyard data.			
-	Detail of steel structure & cable ladder.			
-	Dimension prints for H.V. equipments,			
	Switchyard hardware, cables etc.			
	Output data			
	List of material.			
1,2	Item for identification of drawing.		!	
4.	. List of relay & protection material			
	Input data			
-	Layout and section drawing.			
-	Equipment data & its detail.			
-	Customer specification with drawing.			
-	Section drawing.			
-	Function diagram			
1-3	Panel view drawing.			
	5			

(D6)				
Design in Proces	s Check list			-
Substation :		Date:	-	
		Checked	by	
Project Name :		Approved		
ITEM	DESCRIPTION	YES	NO	REMARKS
	Output data			
	- List of material.			
	 Item for identification of drawing. 			-
	5. <u>List of cable & it's accessories</u>			
	Input data			
	Layout and section drawing.			
	- Equipment data & its detail.			
	- Customer specification with drawing			
	Foundation & structure plan & section.			
- Functional diagram.				
- Interfacing drawing.				
Output data				
0	- Breakdown of cable & accessories.			
7	Type and identification no. of the material.			
	6. <u>List of Apparatus</u>			
	Input data			
	- Client specification and contract.			
	- Technical part of the tender.			
	- Circuit diagrams.			
	Description and technical data of all used	}		
	equipment.			
	ечиртет.			
	Output data			
	- Item designation of apparatus.			
	 Location and reference to circuit diagram. 			
	- Type of apparatus.			
4	- Technical data.			
	Manufacture and type detail.			
	- Identification/ drawing number.			
	- Graphical symbols.			
	- Quantity of items.			

(D6)				
Design in Proce	ess Check list			i
Substation :		Date:	-	
		Checked by		
Project Name :.		Approved	by	
ITEM DESCRIPTION		YES	NO	REMARKS
7	Review, coordinate with Civil / Material Drawing Input data Customer specification. Correspondence and minutes of meetings. Applicable standard. XYZ's tender Switchyard layout. Complete list of material indoor/outdoor. Buildings drawing and site plan. Foundation plan. Definite dimension drawing of switchyard and indoor building. Requirement from manufacturer. Output data Location of cable trench. Main cable route. Layout of control, relay and battery room. Openings in floors, wall, and sizes of doors. Static and dynamic loads on building lifting and crane capacity. Switchyard layout & foundation plan detail. Cable basement, or trenches. Manhole, stairs, transport opening to basement. Fire sealing. Floor tolerances. Dynamic & static loads. Holes for power and control cables. Ventilation. Sound proofing.			

	(D6)			
Substation :	ss Check list	Date:		
Project Name :		Checked by Approved by		
ITEM	DESCRIPTION	YES	NO	REMARKS
8	Input data			

XYZ COMPANY Substation Business

DESIGN REVIEW AND VERIFICATION CHECK LIST (D7)

 Document no.
 Approved by
 Verified by
 Issue date
 Page
 Rev

 XYZ-D7
 10/08/1999
 1 of 5
 0

(D7)			1
	Date:		
	Checked b	ру	
	Approved	by	
PTION	YES	NO	REMARKS
dification,			
n & drawing. sument. pe.			

ITEM **DESCRI** Review, Verification, Mo Design in final stage. 1. Design review Customer specification XYZ's proposal & doc Equipment detail & typ Design criteria. Functional & logical di Calculation (if used). Co-ordination with other services. Record of all the person included in the review process. Standard. Review all the design step. (planning, input, output design stage etc.) Note: Above recheck shall be carried out by other person than the designer. 2. **Design verification** Through design review. Repeat calculation in different way (if require). Evaluation to verify the performance requirement. Through review of drawing and design outputs. Laboratory test (if require/possible). Product or Equipment verification from supplier. Comparing the similar design or reference if necessary. Review of design stage document as per the Flow-Chart (if necessary).

Design Review and Verification Check

Project Name:.....

Substation

1	D	7	١
1			,

Design Review and Verification Check list				
Substation : Project Name : ITEM DESCRIPTION		Date:		
		Checked	by	
		Approved	-	
		YES	NO	REMARKS
3.	Design validation - Check design validation of product or			
	 material such as test specification. Test plan, test procedure, measuring equipment, test activities, configuration of the product. Evaluate the design process. Check & verify software, tool use for design. Standard. Compatibility with the customer specification & drawing requirement. Process of installation & testing to verify the design. 			
4.	 Design changes or modification Identify the document or new requirement. Collect data & instruction for changes. Review and approval document for changes. Procedure verification for changes. Identify the principal requirements, specification drawings or other design documents that are affected by change. State the reason for change. Result of the evaluation, review and decision. 			
5.	Material review, evaluation of supplier specification - Customer specification & drawing. - XYZ tender & correspondence detail. - List of material for the project. - Technical detail of the material. - Standard. - Material drawing and requirement.			

(D7)

Design Revie	w and Verification Check list		
Substation	:-	Date:	
		Checked by	
Project Name	:		
ITEM	DESCRIPTION	Approved by	DEM A DICO
I I CIAI	DESCRIPTION	YES NO	REMARKS
	- Data and document of material.		
	- ISO certificate of material production.		
	- Evaluation of supplier form		
	- Price/bid proposal.		
	- Delivery time		
	- Deviation/ non-compliance report of		
	material (if any).		
	- Production process of material.		
	Treatener presses of materials		
6.	Co-ordination with material supplier		
	- Customer specification & drawing.		
	- Technical detail & requirement.		
	- Detail drawing & installation detail.		
	- Civil requirement.		
	- Layout & detail section drawing.		
	- Scope of supply and parts.		
	- Quantity.		
	- Dimension drawing & detail.		
	- Erection & testing requirement.		
	List of materials drawing/ documents.		
7.	Prepare cable list, external wiring diagram.		
	<u>Input</u>		
	Applicable standards.		
	- Customer specification/ drawing.		
	- List of drawing/ document.		
	- Scope of supply.		
	- Design drawing.		
	List of material.		
	- Manufacturer drawing/ document.		
	Single line, block diagram, and functional		
	diagram.		

(D7) Design Review and Verification Check list					
Substation	•	Date:			
Project Name	·	Checked &			
ITEM	DESCRIPTION	YES	NO	REMARKS	
	Output Design drawing with correction detail. Cable size & quantity. Type of cable. Interfacing cable diagram.				
8.	 Quality check Specification & Drawing. XYZ proposal/ correspondence during tendering. Quality plan. Standard applicable for project. Process & procedure of design to meet the specification & customer requirement. XYZ standard. 				

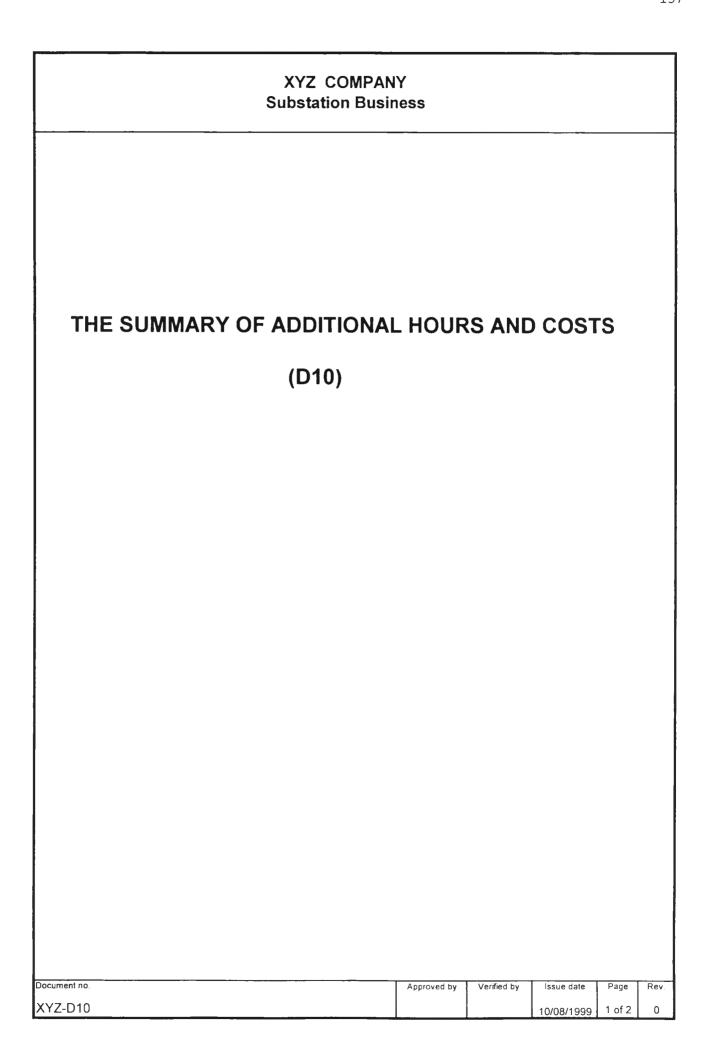
XYZ COMPANY **Substation Business DESIGN REVIEW REPORT** (D8) Page Document no Approved by Verified by Rev. Issue date XYZ-D8 1 of 2 0 10/08/1999

XYZ Limited **MINUTES OF MEETING** Engineering Division Register No.: Page : Issued by Date : Language Revision

p,	oject / Order No. :		Date:	11
		Approved by:		
		Appro	oved by:	
	Participants:			
	Absentees :			
			DATE	DATE
ITEMS	ACTIVITIES	ACTION BY	REQUIRED	COMPLETED
1.	Approval of last minutes of meeting			
2.	Details			
3.	Problems and remedy			
<u> </u>	Troblems and remedy	-		
		+		
4.	Miscellenous			
5.	Next meeting			ļ
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XYZ COMPANY **Substation Business DESIGN MODIFICATION PROPOSAL** (D9) Document no Approved by Verified by Issue date Page Rev. XYZ-D9 1 of 2 0 10/08/1999

XYZ COMPANY		MODIF	SIGN CATION POSAL	Project name:
PART 1				
Source of modification p	proposal			
() Client () XYZ Company () Others				
PART 2				
This modification propo	sal is rejec	ted / accepted for f	urther processing re	eason / affected discipline
				Project Manager
PART 3				
Please estimate the effe	ect of the a	bove proposed mo	dification	
Document affected Primary Design -Single Line Diagram -Switchyard layout -Steel Structure design -Foundation Plan -Earthing Plan & Design	-Cable La	ayout ying power cable adder Design arthing Desing	Secondary Designary -System Diagram -Block diagram -Function diagram -Panel Front view -Panel Layout	-List of main equipmer -Plant circuit diagram -Panel circuit diagram
PART 4				
Summary of modificatio	n impact			
				Design Manager
PART 5				
This modification propo	sal is acce	pted / rejected		
				Project Manager



XYZ COMPANY	SUMMARY OF ADDITIONAL HOURS AND COSTS	Project name: Date:
Man hours Costs for Engineering		
1.Design manager 2.Desing supervisor 3.Senior design engineer 4.Design engineeer 5.Draft man / Adminstrator		
Traveling Cost		
1.Air ticket 2.Train ticket 3.Own car 4.Rental car -Rental -Fuel		
Document Cost		
1.Letter (size A4) 2.Drawing (size A0, A1, A3) 3.Operation and maintenance mar 4. Others	nual	
Additional Material and Tools Co	ost	
List of material		
Others		
SUMMARY OF MODIFICATION O	COSTS	
MAN HOURS COST TRAVELING COST DOCUMENT COST ADDITIONAL MATERIAL AND TO OTHERS	OLS COST	
TOTAL COSTS		

XYZ COMPANY **Substation Business DESIGN CHANGE REQUEST FORM** (D11) Document no. Approved by Verified by Issue date Rev XYZ-D11 0 10/08/1999

XYZ COMPANY	DESIGN MODIFICATI REQUEST		Project name:		
то	DATE		INITIATOR CLIENT CONTRACTOR		
TITLE		REI	NT MP SUM MBURSABLE IT RATE		
CONTRACTOR IS HEREBY INST WORK DESCRIBED HERE UNDI		WITH THE			
APPLICABLE CORRESPONDEN	CE				
ADJUSTMENT TO CONTRACT : TOTAL ESTIMATED HOURS		TAL ESTIMA	TED COST		
DOCUMENTS AFFECTED					
ESTIMATED IMPACT ON PROGI	RAMME				
WORK TO COMMENCE BY :		EFFECT ON CONTRACT SCHEDULE:			
PLANNED COMPLETION DATE :	EFFEC	T ON MANNI	NG		
ACCEPTED BY CONTRACTOR		OVED BY CLI	ENT		
NAME :		NAME :			
SIGNATURE:		SIGNATURE:			
DATE :	DATE	DATE:			

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10/08/1999

XYZ COMPANY **Substation Business** LETTER OF TRANSMITTAL FORM (D12) Document no. Approved by Verified by Issue date Page

XYZ-D12

LETTER OF TRANSMITTAL

Our	ref. :	-			Date :			
Fror	m :				To:			
Sub	ject :		-		Attn :			
We a	re sendin	g you the following items	-					
	Letter			Drawing			Varia	ation Request
	Memora	andum		Sample			Varia	ation Order
	Specific	cation		Photogra	aphs		Cert	ficate of Payment
	Inspect	ion Report/Records		Progress	Report/Record			
	Other	.Calculation						
Deta	aile d as fo	llows :						
Iten	n No.	D	escriptio	on		1	o. of opies	Remarks
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						-		
Tran	nsmitted to	you!						
	As Che	cked		For Appr	oval		For Re	eview & Comments
	As App	roved		For Using	g		For In	formation & Records
	As Req	uested		For Actio	n		Others	6
Tran	nsmitted b	y :			Recieved by	 y :		
Date					Date			
Date					Dale .			

XYZ COMPANY Substation Business

DESIGN DOCUMENT AND DRAWING FOR APPROVAL CHECK LIST (D13)

	(D13)					
Design Docume	ent and Drawing For Approval Check list					
Substation :		Date:				
		Checked by				
Project Name :		Approved	bv			
ITEM	DESCRIPTION	YES	NO	REMARKS		
	Drawing/Document Approval					
	And Distribution Review of Material					
1.	Issue drawing and document for approval					
	- General customer requirement such as					
	specification, drawing, and any deviation.					
(- General technical requirement such as test					
	protocols, inspection requirement, standard,					
ı	data and schematic of material					
	components.					
	- General drawing requirements such as					
	drawing sizes station name, customer					
	name, title block, drawing number, symbols					
	etc.					
	- Project schedule.					
	- Drawing and document list.					
	- General criteria for design such as					
	standard, assumption block diagram,					
	functional requirement etc.	,				
	- General check for design review, design	,				
	verification, etc.					
	- Distribution list & requirement according to					
	contract & specification.					
2.	Re-design or modification, data change for Re-					
	Approval					
	- Customer comment & requirement.					
	- Non compliance report (if any)	:				
	- Revise specification or drawing (if any)					
	- Any deviation data/document from XYZ					
	proposal.					
	- Re-design criteria.					
۹.	- Standard and scope of requirement.					
	- Recheck other requirement as mention in					

item 1.

(D13)

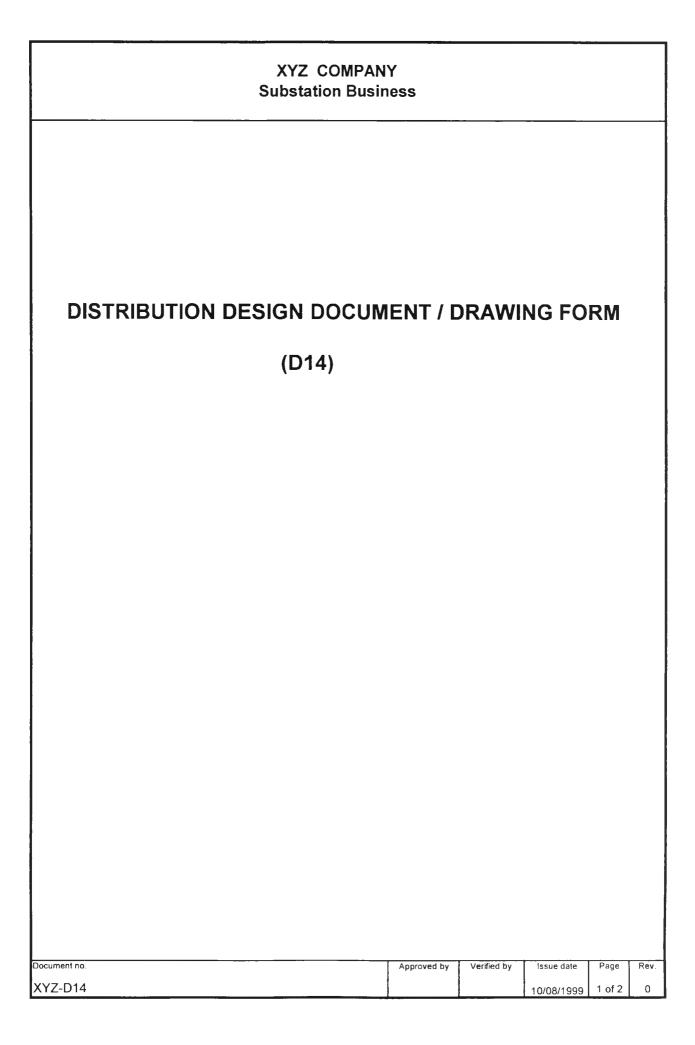
Design Docur	ment and Drawing For Approval Check list					
Substation :		Date:				
Project Name	·	Checked by				
r roject Hame		Approved	by			
ITEM	DESCRIPTION	YES	NO	REMARKS		
3.	Verification of purchased product - Customer specification and drawing. - XYZ proposal, deviation sheet (if any) - Price proposal, deviation sheet (if any) - Equipment out times/ drawing. - Catalogues. - Delivery schedule. - BOQ. - Technical specification of each equipment. - Quality & ITP plan. - Test report, witness report. - Civil requirement, coordination requirement.					
4.	Erection. Testing and Commissioning Drawing/ Document Control. Customer specification, drawing. XYZ proposal List of drawing and documents. Project schedule, BOQ. Approval drawing and documents. Material standards detail & catalogues. Installation details drawing. Civil requirement & coordination plan. Erection & testing equipment & details. Customer inspection requirement. Data & schematic of purchased equipment.					
5.	Review of quality plan and safety measure - Customer specification and requirement. - XYZ quality plan & proposal. - Quality and ITP plan of purchased equipment. - Quality plan for material purchase.					

(D13)

Design Document and Drawing For Approval Check list

Substation	Date:	11
Project Name :	Checked by	
Project Name:	Approved by	
	Approved by	

Substation : Project Name :		Date:				
		Checked b				
roject Name .		Approved	by			
ITEM	- Quality requirement (if any) - Safety requirement (if any) - Safety practice & consideration in design General practice for safety requirement, code & standard Organization chart.	YES	NO	REMARKS		



Distribution Design Document / Drawing For Substation Control

Title of Drawing	Ref.	Ref. Distribution					
	Арх	Ext	Int	Wks	Ere	Com	Арр
List of Drawings / Index		Х	Х	Х	Х	Х	R
Drawings for system design							
System Diagram (Overview Diagram)	2-1	X	X		Х	Х	Х
List of Special Symbols		x	X			Х	
System of Designation, Expl.		X				X	
Block Diagram	2-2	×	X			Х	Х
Function Diagram	2-3	×	×			X	Х
Panel Front View	2-4	×	X	X	X	X	Х
Panel Location	2-5	l x	X		Х	x	R
List of Typical Labels	2-6	X					Х
Example of Circuit Diagram		l x	×				R
List of Main Equipment (for appr)	2-7	×	X		Х	×	Х
List of Gen. Proj. Requirement	2-8	R	×	x	X	Х	
Inspection and Test Plan		X				X	Х
Calculations		R				X	R
Circuit diagrams and apparatus lists							• • •
Plant Circuit Diagram	2-9	X	Х	X	R	X	R
Panel Circuit Diagram	2-10	X	X	X	R	X	R
Equipment Circuit Diagram	2-11	X	X	X	R	X	R
List of Apparatus	2-12	l x	X	X	R	x	1
Cable drawings	2-12	^	^	^	'`	^	
Cabling Concept	2 -13		X		Х	X	
List of Cables	2-14	X	x		X	x	
Cable Connection Schedule	2-15	X	x		X	x	
Workshop documents	2-15	^	^		^	^	
Arrangement of terminals	2-16		X	Х	R	R	
Connection Table	2-16	ĺ	x	x	R	R	
Assembly Drawing	2-16		x	X	K	R	
Panel Cut Out Plan	2-16	·	X	X		R	
List of Labels and Engraving	2-16		x	1			
Test Specification	2-0 2-16		l :	X		R	
Signal lists	2-10		X	Х		R	
List of Signals (Signal point list)	2-17	_					
		X	X			X	R
List of Alarms, Events List of Interface Points (SCADA)	2-17	X	X			X	R
	2-17	X	Х			X	R
Erection, commissioning and maintenance	0.40						
Erection Instructions	2-18		R		R	R	
Operat. & Maintenance Manual	2-19	X				X	
List of Erection Spare Parts	2-20		R		X	R	_
List of Spare Parts, Recomm.	2-20	R	R			_	R
Training Documentation		R				R	
Software documents	_						
List of Pictures	2-21	X	X				R
Logic Function Diagram	2-22	Х	Х			R	R
Software Output Documents	2-23		X			R	

EXT = External use ERE = for Erection R = on request

INT = Internal use WKS = for workshop COM = for Commisionin APP = for approval REF = Reference APX = Appendix

XYZ COMPANY Substation Business

AS BUILT DRAWING CHECK LIST (D15)

				17
	(D15)			
As Built Draw	ring Check List			
Substation		Date:		
Davis at Name		Checked	by	
Project Name	·	Approved by		
ITEM	DESCRIPTION	YES	NO	REMARKS
	AS-built drawing, operation and			
	maintenance manual, training.			
1.	Review of as-built drawing			
	- General customer and technical			
	requirement such as drawing, standard,			
	specification, material, test protocol etc.			
	- Drawing and document list.			
	- Any revise and modification document			
	requested by customer?			
	- Marked up drawing for modification made			
	during testing and commissioning.			
	- Installation, testing and commissioning			
	document and record form.			
	- Distribution list and requirement for final			
	drawing/ document.			
	- Review contract requirement.			
2.	Correction of drawing			
	- Collect markup as-built drawing.			
	- Verify the collected documents and as-built			,
	drawing.			
	- Drafting drawing for correction.			
	- Review and verify the as-built			
	drawing/documents.			
	- Issue and distribute as-built drawing/			
	document.			
	÷			
3.	Collection of final material detail			
	- Collect markup drawing and document from			
	erection & testing team.			
	- Collect final material and accessories			
	details verify from the erection team.			
	- Collect actual BOQ from erection team.			
	- Verify the catalogue and material use			
	according to erection team.		1	

(D15)

As Built Drawing Check List

Substation Substation	Date:
Droject Name	Checked by
Project Name :	Approved by

ect Name :		Checked I	by		
,		Approved	by		
ITEM	DESCRIPTION	YES	NO	REMARKS	
	- Modify as-built BOQ and material				
	catalogue.				
	*				
4.	Preparation of operation and Maintenance				
	<u>Manual</u>				
	- Review customer specification, drawing and				
	requirement.				
	 Review XYZ proposal and commitment. 				
	- Scope of supply.	•			
	- List of as-built of drawing.				
	- List of material and it's catalogue.				
	- Manufacturer's instruction and manual for	}			
	each main equipment.				
	- List of equipment supplier and it's contact				
	address.				
	- Project schedule.				
5.	Customer training as per project				
	- Review of customer specification.				
	- Scope of supply.				
	- XYZ proposal & tender document.				
	- Project schedule.				
	- Identify or prepare the training course detail.				
	Prepare the documents for training.				
6.	Analysis and close the project				
	Review of customer specification & drawing.				
	- Review of contract.				
	- Project schedule.				
	- XYZ proposal & price schedule.				
	- Status of the project.				
	- Quality plan.				
	- Customer satisfaction & survey of customer comment.				
	- List of problem & modification occurred				
	during project execution.				

(D15)

As Built Drawing Check List

Substation	Date:	
Drainet Name .	Checked by	
Project Name:	Approved by	

Project Name :		Checked by			
		Approved by			
ITEM	DESCRIPTION	YES	NO	REMARKS	
7.	Review of contract & XYZ proposal. Review status of project. Check quality plan/ customer satisfaction. Prepare closing report identify problem & solution. Suggestion for future project.				

XYZ COMPANY Substation Business

FEEDBACK DESIGN RESULT FORM (D16)

 Document no.
 Approved by
 Verified by
 Issue date
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XYZ COMPANY

то	From	Date	Reg	Page	
			DEV-001	1 OF	
	Dealt with by, Telephone		-		
Project:	FEEDBACK DESIGN RESULT FORM				

Subject: Electrical and Switchyard Design Deviation

Deviation or problem	Action/Solution	Remark Equipment/Subject

APPENDIX V

THE STANDARDS WORKING MANUAL FOR SUBSTATION PROJECT DESIGN (DOCUMENT WM1 TO WM20)

Working Manual Manual No. WM01

Verified by	Approved by	Revision:
		Issued Date: 99/08/20
		Page: 1 of 3

Subject: Design Filing System

1.0 Purpose

This instruction help engineer to easier keep a standardized format of all **Design files** within design / engineering department.

- 2.0 Scope
- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions
- 7.0 Records

Working Manual

Manual No. WM02

Verified by	Approved by	Revision:
		Issued Date: 99/08/20
		Page: 1 of 2

Subject: Identification Drawing Numbers

1.0 Purpose

This instruction is made for determining a format of identity number for drawings and calculation sheets used in a tender/project.

2.0 Scope

This instruction applies for all projects that there is no any specific requirement.

3.0 References

4.0 Definition

5.0 Associated documents

1.List of Technical Documents, WM03

6.0 Detailed instructions

- 6.1 General
- 6.2 Format Industrial Projects
- 6.3 Format Utility Project

Working Manual

Manual No. WM03

Verified by	Approved by	Revision:
		Issued Date: 99/08/20
		Page: 1 of 3

Subject: List of Technical Documents

1.0 Purpose

This instruction guides to some of Technical documents that should be produced, where appropriate, for a project. Other Documents not shown herein may also be made, depending on customer's requirement.

2.0 Scope

This instruction applies for all projects that there is no any specific requirement.

3.0 References

4.0 Definition

5.0 Associated documents

1. Identification Drawing Numbers, WM02

6.0 Detailed instructions

Documents

Switchyard (Outdoor):

Switchyard (Indoor):

Electrical:

Communication:

Calculation:

BOM:

Working Manual Manual No. WM04

Verified by	Approved by	Revision:
-		Issued Date: 99/08/20
		Page: 1 of 4

Subject: Drawing Dimensioning

1.0 Purpose

This instruction specifies sizes and layout of forms for technical drawings used in a project produced by CAD application.

2.0 Scope

This instruction applies for all projects that there is no customer's specific requirement.

- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions
 - 6.1 Selection and designation of sizes
 - 6.2 Forms
 - 6.3 Title Block
 - 6.4 Entry fields, description
 - 6.5 Additional document identity
- 7.0 Records

Working Manual Manual No. WM05

Verified by	Approved by	Revision:	
		Issued Date: 99/08/20	
		Page: 1 of 2	

Subject: Material lists for Purchasing

- 1.0 Purpose This instruction is made to give guideline for preparing Part Lists for Purchasing.
- 2.0 Scope
- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

Working Manual

Manual No. WM06

Verified by	Approved by	Revision:	Revision:	
		Issued Date: 99/08/20		
		Page: 1 of 3		

Subject: Short Circuit Calculations

1.0 Purpose

This instruction is made to give guideline for Short-Circuit Calculation.

- 2.0 Scope
- 3.0 References

LEC Handbook

- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

This document is prepared to give an idea about short circuit calculation.

6.1 General

This section will deals with elements of fault calculations. The circuit breakers, disconnectors should be capable of breaking and making the currents as per their ratings and should have rated short-time capacity. The design of equipment is based on considerations of normal and short circuit currents.

The protective relaying schemes can be selected only after ascertaining the fault levels and normal currents at various locations.

Fault studies are also necessary for system design, stability considerations, selection of Layout, etc.

The faults are classified as

- Three phase faults
- Single line to earth fault
- Line to line fault
- Minimum faults
- Maximum faults
- Double line to ground faults.
- 6.2 Procedure of short circuit fault calculations
- 6.3 Input parameters for Fault Calculations
- 6.4 Calculations
- 6.5 EDSA, EDSA Micro corporation USA

Working Manual

Manual No. WM07

Verified by	Approved by	Revision:	
		Issued Date: 99/08/20	
		Page: 1 of 4	

Subject: Wire Terminal

1.0 Purpose

This manual is a technical and selection guide for Control cables and Terminal blocks. Concerning in Phase markings and Signs are also investigated.

2.0 Scope

This instruction applies for all projects that there is no customer's specific requirement.

- 3.0 References
- 4.0 Definition
- 5.0 Associated documents

6.0 Detailed instructions

- 6.1 Signal and Control Cable
- 6.1.1 Wiring cables
- 6.1.2 Pair and multi-core cables
- Power control cables
- Electronics cables
- Computer cables / Telecommunication cables
- 6.1.3 Coaxial cables
- 6.1.4 Optical fibers cables
- 6.2 Terminal blocks
- 6.3 Markings and Signs
- 6.3.1 Phase markings
- 6.3.2 Signs
- 7.0 Records

Working Manual

Manual No. WM08

Verified by	Approved by	Revision:	
,		Issued Date: 99/08/20	
		Page: 1 of 7	

Subject: Protection System and Redundancy

1.0 Purpose

This instruction guides to general knowledge in substation's Protection system and Protection redundancy.

2.0 Scope

This instruction applies for all projects that there is no customer's specific requirement.

3.0 References

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

6.1 General

Protection system will be presented in a drawing called "Block diagram" and/or "Relay and metering diagram" to show how the protection system will look like. Designing of the system will base on customer's requirement, as well as utility's demand if it relates to. The customer's approval is always required for the system and equipment.

- 6.2 The task of the protection system
- 6.3 Choice of protection equipment
- 6.4 Sub-divided systems
- 6.5 Guide for Protection General
- 6.6 Design of Control and Relay panel

Working Manual

Manual No. WM09

Verified by	Approved by	Revision:	
		Issued Date: 99/08/20	
		Page: 1 of 7	

Subject: Control and Supervision

1.0 Purpose

This manual is a guideline for considering of Synchronizing, Tap changer control, Supervision equipment, as well as energy meter used in substation.

2.0 Scope

This instruction applies for all projects that there is no customer's specific requirement.

- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions
 - 6.1 Synchronizing
 - 6.1.1 Synchronizing instruments
 - 6.1.2 Synchro-check relay
 - 6.2 Tap changer control
 - 6.2.1 Manual Control
 - 6.2.2 Automatic control of a Transformer
 - Compensation
 - Blocking
 - 6.2.3 Parallel Control
 - Simultaneous method
 - Master / follower method
 - Negative reactance method
 - Circulating current method
 - 6.3 Supervision Equipment
 - 6.3.1 Instrument
 - 6.3.2 Recorder
 - 6.3.3 Event / Disturbance recorder
 - 6.3.4 Remote signaling
 - 6.4 Energy meter
- 7.0 Records

Working Manual Manual No. WM10

Verified by	Approved by	Revision:	
		Issued Date: 99/08/20	
		Page: 1 of 2	

Subject: Digital SCS and MicroSCADA

- 1.0 Purpose
 - This instruction is made to give guide line for Digital SCS and Micro SCADA Design.
- 2.0 Scope
- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

This document is based on general practice use to design Digital SCS and MicroSCADA for substation.

- 6.1Computerized control equipment and system structure
- 6.2 Functional Design
- 6.3 Station Picture
- 6.4 Event Lists
- 6.5 5Alarm Lists
- 6.6 Communication

7.0 Record.

Working Manual Manual No. WM11

Verified by	Approved by	Revision:	Revision:	
		Issued Date:	99/08/20	
		Page:	1 of 4	

Subject: AC auxiliary supply

1.0 Purpose

This instruction is made to give guideline for AC auxiliary supply calculation.

- 2.0 Scope
- 3.0 References

LEC Handbook

- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

6.1 GENERAL

The auxiliary power required by the substation for, among other things, lighting, motors, battery chargers etc, is provided by an AC-system supplied from local power transformers.

6.2 SYSTEM DESIGN

- Non-favourized system
- Favourized system
- Breakers and protection
- Distribution and sub-distribution
- 6.3 AUTOMATIC FEATURES AND INTERLOCKING
- 6.4 UNITERRUPTABLE AUXILIARY POWER
- 7.0 Records.

Working Manual

Manual No.	WM12
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Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 7

Subject: Battery and Battery Charger Calculation

1.0 Purpose

This instruction is made to give guide line for Battery and Battery Charger calculation for substation equipment.

2.0 Scope

3.0 References

LEC Handbook

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

This paper is intended to be used to calculate the require sizing of battery and battery charger.

6.1D.C. SYSTEMS FOR AUXILIARY POWER SUPPLY

6.2LOAD FEATURES

- -Calculation factors
- -Checklist
- -Long time load current
- -Load peaks
- -Load diagram

6.3 BATTERY CALCULATION

6.4 Charger Calculation

- Single battery system
- Dual battery system
- Ambient temperature

Working Manual Manual No. WM13

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 3

Subject: Switchyard Data

1.0 Purpose

This instruction is made to give guideline for preparing Switchyard Data.

2.0 Scope

This instruction shall be applied for all projects

3.0 References

LEC Handbook

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

6.1 General

Switchyard data is an applicable electrical and mechanical data and standards for switchyard.

6.2 Basic Data

- Customer's specification
- Correspondence and minutes of meetings
- Applicable standards
- XYZ's tender
- Pre-design calculation
- Civil information

6.3 Purpose

The purpose of switchyard data are as follow;

- Send to customer and/or consultant for approval
- Basis for switchyard design
- Basis for design calculations
- Basis for ordering of switchyard material
- Send to project and erection departments

Working Manual

Manual No. WM14

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 9

Subject: Principle of Switchyard Design

1.0 Purpose

This instruction is made to give guideline for Principle of Switchyard Design.

2.0 Scope

3.0 References

LEC Handbook

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

This document is prepared to review the engineering practices for the design of switchyard.

- 6.1 General
- 6.2 The single line diagram
- 6.3 Switchyard documentation
- 6.4 Design
- 6.5 Insulation and safety clearances
- 6.6 Pollution
- 6.7 Station Earthing
- 6.8 Power Transformers & Circuit Breakers
- 6.9 Disconnectors
- 6.10 Instrument Transformers
- 6.11 Lightning Protection
- 6.12 Conclusion

Working Manual

Manual No.

WM15

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 4

Subject: Insulation Co-ordination Calculations

1.0 Purpose

This instruction is made to give guideline for insulation co-ordination calculations for switchyard equipment.

2.0 Scope

3.0 References

LEC Handbook

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

This documents is based upon the IEC C4-650 and ANSI Standard C92.1.

6.1 General

The insulation co-ordination as the process of bringing the insulation strengths of electrical equipment into the proper relationship with expected over voltages and with the characteristics of surge protective devices.

6.2 Input Parameter

- 6.2.1 Customer specifications value.
- 6.2.2 Parameters to decide during design.
- 6.3 Procedure of insulation co-ordination calculation.
 - 6.3.1 Selection of surge arrester.
 - 6.3.2 Calculation

Working Manual Manual No. WM16

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 4

Subject: Earthing Grid Calculation

1.0 Purpose

This instruction is made to give guideline for Earthing Grid Calculation

2.0 Scope

3.0 References

LEC Handbook

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

This document is based upon the calculation principles stated in ANSI/IEEE Std 80-1986. Several other national standards deal with this matter to, but IEEE 80 are most commonly used. In IEEE the word Earthing is often replaced with Grounding. This is common in the United States and in countries influenced by USA.

- 6.1 General
- 6.2 Input parameter for Earthing grid calculations.
- 6.2.1 Customer Specification Values.
- 6.2.2 Parameters to decide during design.
- 6.3 Procedure of Earthing Grid Calculation.
- 6.3.1 Preliminary design
- 6.3.2 Final design
- 6.3.3 Special consideration during design.
- 6.4 Method for Earthing Grid Calculations
- 6.4.1 Normal Calculation.
- 6.4.2 EDSA, EDSA Micro Corporation USA

Working Manual

Manual No.

WM17

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 5

Subject: Power Cable Dimensioning

1.0 Purpose

This instruction is made to give guideline for Power Cable Dimensioning

- 2.0 Scope
- 3.0 References

LEC Handbook

- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions
 - 6.1GENERAL
 - 6.1.1 Cable Types
 - 6.1.2 Accessories

6.2 CALCULATION OF CABLES

- 6.2.1 Design Standard
- 6.2.2 Installation Requirements
 - Methods of installation
 - Selecting cable types
 - A. Maximum rated current
 - B. Short-circuit current
 - C. Short-circuit forces
 - Co-ordination cable equipment
- 6.2.3 Dimensioning of XLPE Cables
 - -Short-circuit currents
 - -Continuous current ratings
 - -Voltage drops
 - -Short-circuit forces
 - -Other considerations
- 7.0 Records.

XYZ Limited Working Manual Substation Business Manual No. WM18

Verified by	Approved by	Revision:	
		Issued Date:	99/08/20
		Page:	1 of 12

Subject: INDOOR EQUIPMENT AND INFORMATION FOR CIVIL DESIGN

1.0 Purpose

This instruction is made to give guideline for indoor equipment and information for civil design

- 2.0 Scope
- 3.0 References

LEC Handbook

- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

CONTENTS

- 6.1 Introduction
- 6.2 General information concerning indoor equipment
- 6.3 General information concerning "Information for civil design" drawings
- 6.4 GIS rooms/building
- 6.5 MV switchgear rooms
- 6.6 Auxiliary power (AC/DC) rooms
- 6.7 Battery rooms
- 6.8 Control, PLC room
- 6.9 Office, stores, kitchen, toilet, etc
- 6.10 Diesel-generator room
- 7.0 Records.

Working Manual Manual No. WM19

Verified by	Approved by	Revision:
		Issued Date: 99/08/20
		Page: 1 of 7

Subject: Steel Structures Design

1.0 Purpose

This instruction is made to give guideline for Steel Structures Design for Substation.

2.0 Scope

- ξ Apparatus steel structure design.
- ξ Take off steel structure design...

3.0 References

LEC Handbook, Technical Instruction, HV Switchgear, Electrical Substation Engineering and practice.

4.0 Definition

5.0 Associated documents

6.0 Detailed instructions

This document is based on the general principle stated in ANSI and the other standard, which are normally used.

- 6.1 General
- 6.2 Simple single based structures
- 6.3 Structures with Span of 3-phases
- 6.4 Mechanical design principles for Outdoor Switchyards.
- 6.5 Definitions and Seismic or Earthquake load
- 6.6 Design Analysis

Working Manual

Manual No. WM20

Verified by	Approved by	Revision:
	.4	Issued Date: 99/08/20
		Page: 1 of 14

Subject: Utility Mechanical and electrical Facilities

1.0 Purpose

This instruction is made to give guide line for Utility Mechanical and Electrical Facilities design.

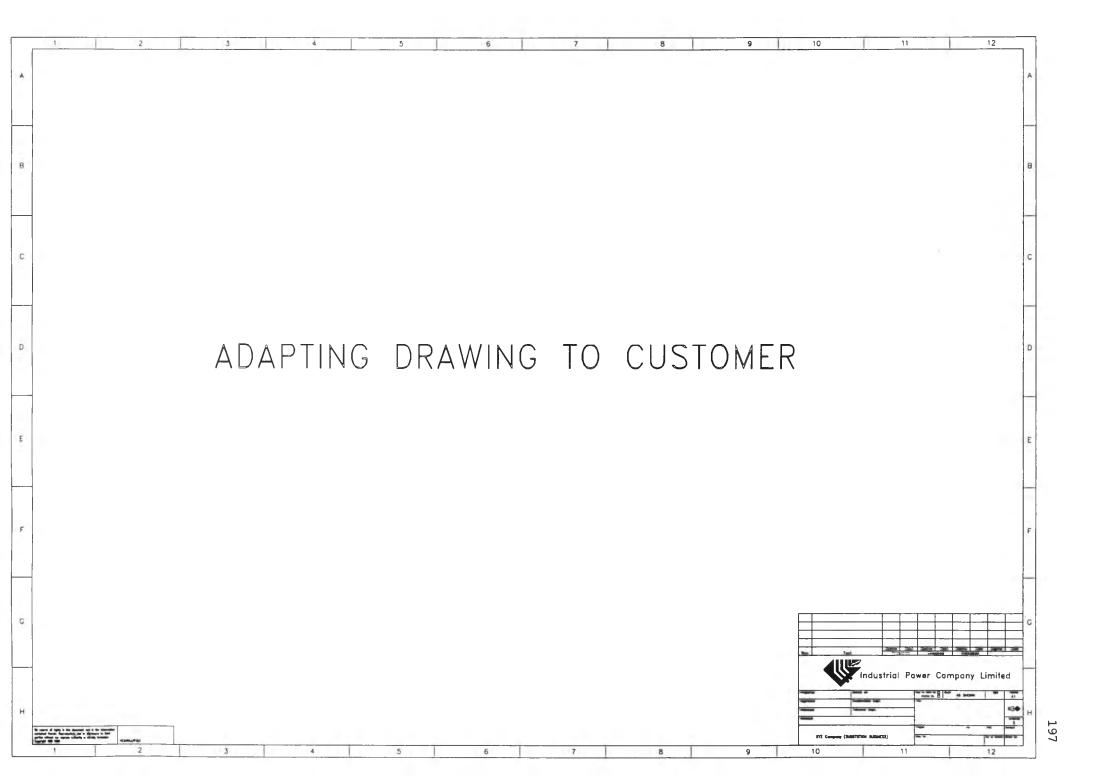
- 2.0 Scope
- 3.0 References
- 4.0 Definition
- 5.0 Associated documents
- 6.0 Detailed instructions

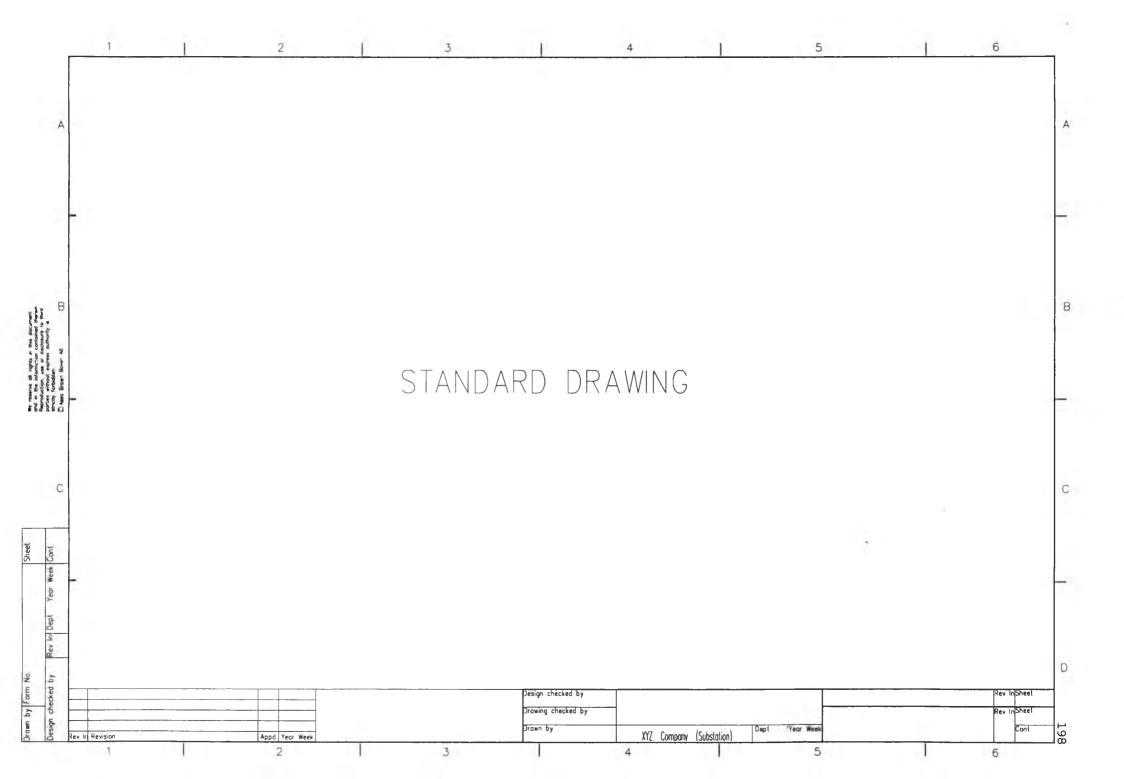
Contents

- 6.1 Air conditioning system
- 6.2 Receptacles
- 6.3 Fire Allarm
- 6.4 Lighting
- 6.5 Emergency Lighting

APPENDIX VI

STANDARD DRAWING AND ADAPTING DRAWING TO CUSTOMER





APPENDIX VII

EXAMPLES OF THE CONTROL DOCUMENT IMPLEMENTED IN PROJECT

ABB

LETTER OF TRANSMITTAL

OUR REP				DATE:	99/8/30				
FROM:	PRASAN R.			TO:	TAWEESAI	ζТ.			
SUBJECT	PEA 5-11(SOA)			ATTN:	GUMPON J	l.			
We are ser	nding you the following ite	ms :-							
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□ Mem	norandum		Sample		□ Var	iation Order			
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Date: 20	18/99			Date	30/08/1	ä			

ABB

LETTER OF TRANSMITTAL

OUR REF	:		DATE :	99/8/20					
FROM:	PRASAN R.		ТО:	TAWEESAK	(Т.				
SUBJECT	: PEA 5-11(SOA)		ATTN:	GUMPON J.	,				
We are sen	ding you the following iter	ns :-							
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□ Mem	orandum	☐ Sample	?	□ Vari	ation Order				
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□ Inspe	ection Report/Records	□ Progres	ss Report/Re	ecord					
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Date: 20	10/99		Date:	20/08/44					



LETTER OF TRANSMITTAL

Our	ref. :	SOA/MEMO_32			Date:	No	vember 12, 1999
Fro	m :	Chanwit S.		•,	То:	Pro	oject Engineer
Sub	ject :	Drawimg for Approva	al		Attn :	Mr.	. Gumpol J.
Ve a	ire send	ling you the following item	ıs :-				
	Lette	r	Х	Drawing			Variation Request
	Mem	orandum		Sample			Variation Order
	Spec	ification		Photographs	;		Certificate of Payment
	Inspe	ection Report/Records		Progress Re	port/Record		
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Deta	ailed as	follows :					
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	1.	Equipment Installation : 2	22 KV SW	itchnear	2	ΔRR/9	SOA-S-06 Sh.01 Rev.01
	2.	Equipment Installation : (2		SOA-S-06 Sh.02 Rev.02
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ABB

MINUTES OF MEETING

ABB Limited
Engineering Division

Issued by: Date Language: Register No Revision: Page

Chanwit S. 99-10-08 ENG 1

Participants:

Sanphet A. / Suchin S.

Prasan R. / Chanwit S.

Absentees:

ITEMS	ACTIVITIES		ACTION BY	DATE REQUIRED	DATE COMPLETED
1.	Approval of last minutes of meeting	l			
	First * Engineering Meeting * of projec	PEA 5-11			
2.	Work progress				
	Switchyard Design				
	- Single line Diagram	: 100 % Completed	cs	0	
	- General Plan	: 100 % Progressed	CS		
	- Equipment Layuot and Block out	: 100 % Completed	CS		
	- Cable Routing and Ladder	: 100 % Completed	CS		
	- Earthing System	: 100 % Completed	CS		
	- Equipment Installation	: 100 % Completed	CS		
	- BOM : Power Cable	: 100 % Completed	SS	-	
	- BOM : Cable Ladder and accessorie	s: 100 % Completed	SS		
	- BOM : Earthing Equipment	: 100 % Completed	SS		
	Electrical Design				
	- 22 kv SWG. CSCS I/O Scheme	100 % Completed	PR	,	
	- Cap. Bank Control C-Bank Scheme	: 100 % Completed	PR		
	- AC & DC Aux.Supply Scheme	: 100 % Progressed	PR		
	- External Wiring Diagram	25 % Progressed	PR		
	- Relay Setting	0 % Progressed	PR		
	- BOM : LV and Control Cable	0 % Progressed	PR		
	Calculation				
	- Earthing Grid Calculation	100 % Completed	CS		_
	- Battery & Charger Calculation	: 100 % Completed	SS		
	- Voltage Drop Calculation	90 % Progressed	SS		

ABB

MINUTES OF MEETING

ABB Limited
Engineering Division

Chanwit S.

Date

Language

Register No.

Revision :

Page :

2

Project / Order No. :

99-10-08

ENG

Date :

99-10-05

TSS990TR001

Issued by: Chanwit S

ITEMS	ACTIVITIES	ACTION BY	DATE REQUIRED	DATE COMPLETED
3.	Problems and remedy			
	- Voltage drop calculation must be submitted together with			
	Max. Fault Current of AC & DC board which is just request			
	by PEA. So the extended time is needed.			
-				
4.	Miscellenous			
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5.	Next meeting			
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Save by: Date : Language: Register No.		•				
•			Register No.	Revision : 0	Page :	÷
Project	: PEA-PMD-ISD	-PSR-5-12 (PRA)	ELECTRICAL DESIGN DRAWING	Date: MARCH 28	/2000	
Order no	DDS990SMI03			Issued by : CHANWIT	S.	

Remarks: AFC = Asking for construction, DFA = Document for approval, DFR = Document for re-approval, AP = Approved. AN = Approved except as noted. FC = For construction, NR = Not reviewed, RA = Received and acceptable, RC = Returned for correction

							Documents for Approval					1	Final Documents							
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11 ABB/PRA-S-04	Cable Routing And Cable Ladder	4	1	Plan		Ref.	L-058	0362					 							
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				ri dinini	Militaria.	Status	DFA	AN	FFA				- 2	7.5						
12 ABB/PRA-S-04	Cable Routing And Cable Ladder	5	1	Plan		Ref.	L-058	0362				 		-	 					
	Installation	-		Actual		Date	14/10/99	5/1/00								 				-
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13 ABB/PRA-S-04	Cable Routing And Cable Ladder	6	1	Plan	201000000000000000000000000000000000000	Ref.	L-058	0362								-	 			
13 ABB// 1(A-3-04	Installation	"	<u>'</u>	Actual	-	Date	14/10/99	5/1/00									 			
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4 ABB/PRA-S-04	Cable Routing And Cable Ladder	7	-	Plan	ON THE PARTY	Ref.	L-058	0362	FFA								-			-
4 ABBIPRA-3-04	Installation	'	1	_										_						1
	mistalianUff			Actual	annia ann	Date	14/10/99	5/1/00						1						1
- 1.00.001.001				2424045545		Status	DFA	AN	FFA											
15 ABB/PRA-S-04	Cable Routing And Cable Ladder	8	0	Plan		Ref.			-										10000	=
1	Installation			Actual		Date		-												
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Pr	oject : PEA-PMD-ISC)-PSR-5-12 (PRA)	ELECTRICAL DESIGN DRAWING	Date : MARCH 28/2000									
Ord	er no.: DDS990SMI0:	3		Issued by : CHANWIT S.									

Remarks: AFC = Asking for construction, DFA = Document for approval, DFR = Document for re-approval, AP = Approved, AN = Approved except as noted, FC = For construction, NR = Not reviewed, RA = Received and acceptable, RC = Returned for correction

							Documents for Approval								Final Documents						
								1 st	2nd		3rd		4th		Blue	Print	Repro	oducible	Micro	oFilm	
Document No.	Description	Sh.	Rev.		Issued		Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return	Submit	Return	
6 ABB/PRA-S-04	Cable Routing And Cable Ladder	9	0	Plan		Ref.															
	Installation	i		Actual		Date															
						Status	DFA														
17 ABB/PRA-S-04	Cable Routing And Cable Ladder	10	0	Plan		Ref.		[
	Installation			Actual		Date															
	_					Status	DFA														
18 ABB/PRA-S-05	Substation Earthing System	1	1	Plan		Ref.	L-038	1572													
		ł		Actual		Date	26/8/99	28/9/99													
						Status	DFA	AN	FFA												
19 ABB/PRA-S-05	Substation Earthing System	2	1	Plan		Ref.	L-038	1572													
				Actual		Date	26/8/99	28/9/99													
	_					Status	DFA	AN	FFA												
20 ABB/PRA-S-05	Substation Earthing System	3	1	Plan		Ref.	L-038	1572													
		- 1		Actual		Date	26/8/99	28/9/99													
		i				Status	DFA	AN	FFA					35-16							
21 ABB/PRA-S-05	Substation Earthing System	4	1	Plan		Ref.	L-038	1572													
	1			Actual		Date	26/8/99	28/9/99													
						Status	DFA	AN	FFA										_		
22 ABB/PRA-S-05	Substation Earthing System	5	1	Plan		Ref.	L-038	1572													
		- 1		Actual		Date	26/8/99	28/9/99													
						Status	DFA	AN	FFA												
23 ABB/PRA-S-05	Substation Earthing System	6	0	Plan		Ref.													-		
			ĺ	Actual		Date															
						Status	DFA						11-1-1-2								
24 ABB/PRA-S-05	Substation Earthing System	7	0	Plan		Ref.															
	1			Actual		Date															
						Status	DFA														
25 ABB/PRA-S-06	Equipment Installation	1	1	Plan		Ref.	L-063	0410													
	22 kV Switchgear			Actual		Date	2/11/99	20/1/00													
						Status	DFA	AN	FFA												
26 ABB/PRA-S-06	Equipment Installation :	2	1	Plan		Ref.	L-063	0410													
	Automatic Capacitor Bank			Actual		Date	2/11/99	20/1/00							İ						
				1966466		Status	DFA	AN	FFA												
27 ABB/PRA-S-06	Equipment Installation :	3	1	Plan		Ref.	L-063	0410									İ			l	
	Cable Riser			Actual	representative rese.	Date	2/11/99	20/1/00						_			ii			-	
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28 ABB/PRA-S-06	Equipment Installation :	4	1	Plan		Ref.	L-063	0410													
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