## การพัฒนาและการประเมินผลทางอินวิโทรของ ไดโคลฟิแนคโซเดียมพ่นแห้งร่วมกับพอลิอะคริเลต และโซเดียมคาร์บอกซีเมทิลเซลลูโลส

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# DEVELOPMENT AND IN-VITRO EVALUATION OF DICLOFENAC SODIUM SPRAY-DRIED WITH POLYACRYLATE AND SODIUM CARBOXYMETHYLCELLULOSE

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กุลวีร์ กมรานนท์: การพัฒนาและการประเมินผลทางอินวิโทรของไคโคลฟีแนคโซเดียม พ่นแห้งร่วมกับพอลิอะคริเลตและโซเดียมคาร์บอกซีเมทิลเซลลูโลส. (DEVELOPMENT AND IN – VITRO EVALUATION OF DICLOFENAC SODIUM SPRAY-DRIED WITH POLYACRYLATE AND SODIUM CARBOXYMETHYLCELLULOSE) อ.ที่ปรึกษา: รศ.คร. กาญจน์พิมล ฤทธิเคช, 190 หน้า. ISBN 974-17-0392-9.

การเตรียมใดโคลฟีแนคโซเดียมไมโครสเฟียร์โดยวิธีเทคนิคการพ่นแห้งโดยใช้ส่วนผสมสอง ชนิดพอลิอะคริเลตและ โซเคียมการ์บอกซีเมทิลเซลลูโลส ( ยูคราจิค อาร์คี 100, ยูคราจิค อาร์แอล 30 ดี ร่วมกับ โซเดียมคาร์บอกซีเมทิลเซลลูโลส ) เป็นพอลิเมอร์เมทริกซ์และใช้คอลลอยคอลซิลิกา (แอโรซิล) ในปริมาณ 15 และ 30 เปอร์เซ็นต์ของน้ำหนักยาและพอลิเมอร์ เป็นสารลดแรงยึดเกาะ การประเมินคุณ สมบัติทางเคมีฟิสิกส์ของผงพ่นแห้งที่ได้และการปลดปล่อยตัวยาจากไมโครสเฟียร์ ได้ทำการศึกษาผล ของตัวแปรในกระบวนการคืออุณหภูมิของถมเข้าและอัตราเร็วในการพ่นแห้งซึ่งพบว่ามีผลต่อคุณ สมบัติทางเคมีและพีสิกส์และรูปแบบการปลดปล่อยตัวยาของผลิตภัณฑ์ที่ได้ในกระบวนการผลิตนี้ ภาพถ่ายจากกล้องจุลทรรศน์อิเล็คตรอนแสดงว่าขนาดและรูปร่างของผงพ่นแห้งแตกต่างกันเมื่อเตรียม รวมถึงปริมาณของสารลดแรงยึดเกาะและอุณหภูมิ จากชนิดและปริมาณของพอลิเมอร์ที่แตกต่างกัน ของลมเข้ารวมทั้งอัตราเร็วในการพ่นแห้งด้วยพบว่ารูปร่างของผงพ่นแห้งมีแนวโน้มที่จะกลมและเรียบ ้ขึ้นเมื่อมีปริมาณแอโรซิลที่มากขึ้นและอุณหภูมิที่ใช้ในการพ่นแห้งสูงขึ้น ในขณะที่อัตราเร็วในการพ่น แห้งลดลงจะทำให้ขนาดของอนุภาคลดลงเล็กน้อย อัตราการใหลของผงพ่นแห้งชนิดต่างกันให้ผลคล้าย กันและมีคุณสมบัติการใหลที่ดีขึ้นเมื่อเติมแอโรซิลลงไปในสูตรตำรับ อินฟราเรคสเปกตรัมแสดงให้ เห็นว่าไม่เกิดปฏิกริยาระหว่างตัวยาและพอลิเมอร์ ่เส้นฐานที่สูงขึ้นของเอ็กซเรย์ดิฟแฟรคโตแกรมและ การเปลี่ยนแปลงตำแหน่งของเอนโคเทอร์มิคพีคและเอกโซเทอร์มิคพีคของคีเอสซีเทอร์โมแกรมของ ไมโครสเฟียร์ที่เตรียมได้แสคงผลให้ทราบว่ามีตัวยาในรูปแบบอสัณฐานเกิดขึ้น ได โคลฟีแนก โซเดียมในระบบที่มีการเปลี่ยนแปลงพีเอชจะเพิ่มขึ้นเมื่อปริมาณของพอลิเมอร์ลคลงและ ปริมาณของแอโรซิลเพิ่มขึ้น รูปแบบการปลดปล่อยตัวยาเมื่อเตรียมโดยใช้พอลิเมอร์ชนิดต่างกันให้ผลที่ กล้ายกัน ไมโกรสเฟียร์ที่เตรียมโดยใช้ยูคราจิด อาร์ดี 100 อัตราส่วนระหว่างพอลิเมอร์และตัวยา 1:1.5 ทำการพ่นแห้งที่อุณหภูมิลมเข้า 130 องศาเซลเซียส, อัตราเร็วในการพ่นแห้ง 20 มิลลิลิตรต่อนาทีโดยใส่ แอโรซิล 30 เปอร์เซ็นต์ของน้ำหนักยาและพอลิเมอร์พบว่าการปลดปล่อยตัวยากล้ายกับผลิตภัณฑ์ที่มี จำหน่ายตามท้องตลาด

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KULAVI PAMARANON: DEVELOPMENT AND IN – VITRO EVALUATION

OF DICLOFENAC SODIUM SPRAY - DRIED WITH POLYACRYLATE AND

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Diclofenac sodium microspheres were prepared by spray drying technique. Two combinations of a polyacrylate and sodium carboxymethylcellulose (Eudragit® RD 100, Eudragit® RL30D with sodium carboxymethylcellulose) were used as polymeric matrices. Collodal silica (Aerosil<sup>®</sup>200) of 15 and 30 percent weight by weight of drug and polymer content was added as an antiadherent. The physicochemical properties of spray dried powders and the release of drug from microspheres were evaluated. The influence of processing variables such as inlet temperature and feed rate on the physicochemical properties and release patterns of spray dried powders were also studied. The scanning electron photomicrographs showed different shape and size of powders when prepared with different types and amount of polymer including amount of Aerosil®200 and different inlet temperature and feed rate. The powders tended to be smoother and more spherical when increasing the inlet temperature and amount of Aerosil®200 whereas the size seemed to be smaller when decreasing the feed rate. The flow rate from various spray dried powders showed similar results but improved when adding Aerosil<sup>®</sup>200 in the formulation. The IR spectra revealed no interaction between drug and polymers. The higher baseline of X-ray diffractograms and the shift of exothermic and endothermic peaks in DSC thermograms of the microspheres seemingly showed an appearance of amorphous form. The release of drug in pH change system increased with the decrease in the amount of polymer and the increase in the amount of Aerosil<sup>®</sup>200. The release patterns from various polymers seemed to be similar. Microspheres which prepared by Eudragit®RD 100 at the polymer to drug ratio of 1:1.5 and sprayed at 130°C, feed rate of 20 ml/min with Aerosil 30 percent weight by weight of drug and polymer content showed the release of drug similar to the commercial products.

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Academic year 2001	Co-advisor's signature -



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#### LIST OF ABBREVIATIONS

RT

A Aerosil200 bar kg/cm<sup>2</sup> °C degree celcius (centrigrade) centimeter(s) cm DS diclofenac sodium **DSC** differential scanning calorimetry exempli gratia, for example e.g. et alli, and others et al gram(s) g **HC1** hydrochloric acid hr hours that is i.e. infrared IR kilogram(s) kg potassium dihydrogen phosphate KH<sub>2</sub>PO<sub>4</sub> minute(s) min miligram(s) mg mililitre(s) ml N normality sodium hydroxide NaOH NF The National Formulary nanometer(s) nm No. number the negative logarithm of the hydrogen pН ion concentration the negative logarithm of the acid pKa dissociation constant make to volume q.s.  $r^2$ coefficient of determination percentage of relative humidity % RH

room temperature

RT

rpm

SD

**SEM** 

**USP** 

UV

w/w

w/v

μg

%

room temperature

revolution per minute

standard deviation

scanning electron photomicrograph

The United States Pharmacopeia

ultraviolet

weight by weight

weight by volume

microgram(s)

percentage