

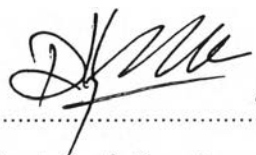
**EFFECT OF AMINES ON HIGH INTERNAL PHASE EMULSION
ADSORBENTS FOR CARBON DIOXIDE ADSORPTION**

Narit Athipongarporn

A Thesis Submitted in Partial Fulfilment of the Requirements
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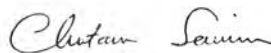
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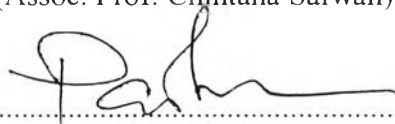
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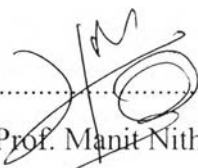
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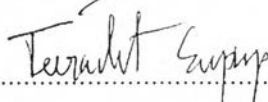
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ABSTRACT

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Keywords : PolyHIPE/ Oil in water emulsion/ Amine/ CO₂ adsorption

High internal phase emulsion polymers (PolyHIPE) with amines, i.e. hexylamine and 1,3-diaminopropane were prepared. The oil-in-water emulsion system was obtained by mixing divinylbenzene (DVB), vinylbenzylchloride (VBC) and surfactants (SpanR 80, oil soluble surfactant and Triton X-100, water soluble surfactant). The optimum condition of the emulsion system was obtained by varying the ratio of the surfactants. The ratio of SpanR80 to Triton X-100 of 1.18 was optimum for polyHIPE reference, while an addition of amines, hexylamine showed the optimum at 1.50 and 1,3-diaminopropane at 0.81. A Fourier transform infrared spectroscopy was used to confirm the presence of amine in polyHIPE by using the peak ratio change of C–vinyl at 900 cm⁻¹ to 920 cm⁻¹ to C–chloride at 729 cm⁻¹. Scanning electron micrograph showed that the morphology of polyHIPE was spherical. Voids and fractures on the surface morphology were formed by agglomeration of small spheres and the surface area was a consequence of the effect of the oil soluble surfactant (SpanR80) that was dissolved into oil droplets and formed water-in-oil emulsion system. CO₂ adsorption capacities in dried and moisturized condition were measured by feeding 4% CO₂ in N₂ balanced through the adsorbent which was packed in the column, then the quantity of CO₂ was detected by gas chromatography (GC) and taken the value to calculate the CO₂ adsorption capacity. In the dried condition and the surfactant ratio of 0.72, the polyHIPE-1,3-diaminopropane showed the highest CO₂ adsorption capacity (0.3770 mmol/g). In the moisturized condition, all values of CO₂ adsorption capacities were lower than those of the dried conditions because the adsorption of moisture reduced the adsorption sites of CO₂.

บทคัดย่อ

นาย นฤตย์ อธิพงษ์อาภรณ์ : ผลของเอมีนต่อตัวดูดซับที่ได้จากอิมัลชันชนิดเฟสภายในสูงสำหรับการดูดซับก๊าซคาร์บอนไดออกไซด์ (Effect of Amines on High Internal Phase Emulsion Adsorbents for Carbon Dioxide Adsorption) อ. ที่ปรึกษา : รศ.ดร. จินตนา สายวรรณ และ ศ.ดร. ไพฑูรย์ ดันติเวชวุฒิกุล 100 หน้า

พอลิเมอร์จากอิมัลชันชนิดเฟสภายในสูง (พอลิอิล) ที่มีเอมีนด้วย เช่น เอ็กซิลเอมีน และ 1,3-ไดอะมิโนโพรเพน ถูกเตรียมขึ้นโดยใช้อิมัลชันชนิดน้ำมันในน้ำโดยการผสมไดไวนิลเบนซีน (ดีวีบี), ไวนิลเบนซิลคลอไรด์ (วีบีซี) และสารลดแรงตึงผิว (สเปนอาร์แปดสิบ ละลายในน้ำมัน และไตรตันเอ็กหนึ่งร้อย ละลายในน้ำ) ภาวะที่เหมาะสมของระบบอิมัลชันได้จากการแปรผันอัตราส่วนของสารลดแรงตึงผิว อัตราส่วนของสเปนอาร์แปดสิบต่อไตรตันเอ็กหนึ่งร้อย ของพอลิอิลอ้างอิง เท่ากับ 1.18 ขณะที่ เมื่อเติมเอมีนลงไปพอลิอิลเป็นเอ็กซิลเอมีนมีอัตราส่วนที่เหมาะสม เท่ากับ 1.50 และพอลิอิลที่เติม 1.3-ไดอะมิโนโพรเพน เท่ากับ 0.81 ฟลูเรียทรานส์ฟอร์ม สเป็คโตรสโคป (เอ็ฟทีไออาร์) ยืนยันการเกิดปฏิกิริยาระหว่างไดไวนิลเบนซิลคลอไรด์และ เอมีน โดยการเปลี่ยนแปลงค่าอัตราส่วนของพีคของหมู่คาร์บอน-ไวนิล ที่ช่วงของ เลขคลื่น 900 ต่อเซ็นติเมตร ถึง 920 ต่อเซ็นติเมตร ต่อพีคของหมู่คาร์บอน-คลอไรด์ ที่เลขคลื่น 729 ต่อเซ็นติเมตร สแกนนิ่ง อิเล็กตรอน ไมโครกราฟแสดงลักษณะของพอลิอิล เป็นทรงกลม และมี ช่องว่างหรือรอยแตกบนพื้นผิว เป็นผลจากการรวมตัวกันของพอลิอิลทรงกลมเล็กๆ และจากการที่สารลดแรงตึงผิวที่ละลายในน้ำมัน (สเปนอาร์แปดสิบ) เกิดเป็นอิมัลชันแบบน้ำในน้ำมัน การทดสอบหาการดูดซับก๊าซคาร์บอนไดออกไซด์ในพอลิอิลทั้งในสภาวะที่แห้งและที่มีความชื้น โดยการผ่านก๊าซคาร์บอนไดออกไซด์ความเข้มข้น 4 เปอร์เซ็นต์ ที่ผสมในก๊าซไนโตรเจนไปในคอลัมน์ที่บรรจุตัวดูดซับพอลิอิล และวัดหาปริมาณก๊าซคาร์บอนไดออกไซด์ที่ผ่านพื้นคอลัมน์ด้วยเครื่องก๊าซโครมาโตกราฟฟี (จีซี)และนำค่าที่ได้ไปคำนวณหาปริมาณก๊าซคาร์บอนไดออกไซด์ที่ถูกดูดซับ พบว่า ในสภาวะที่แห้งและที่อัตราส่วนของสารลดแรงตึงผิวเท่ากับ 0.72 พอลิอิลที่มี 1.3-ไดอะมิโนโพรเพน ให้ค่าการดูดซับก๊าซคาร์บอนไดออกไซด์สูงที่สุด (0.3770 มิลลิโมลต่อกรัม) ในสภาวะที่มีความชื้น ทุกค่าของการดูดซับก๊าซคาร์บอนไดออกไซด์ ให้ค่าต่ำกว่าเมื่อเทียบกับสภาวะแห้ง เนื่องจากความชื้นดูดซับที่ผิวหน้าของตัวดูดซับทำให้การดูดซับก๊าซคาร์บอน ไดออกไซด์ได้น้อยลง

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TABLE OF CONTENTS

	PAGE
Title page	i
Abstract (in English)	iii
Abstract (in Thai)	iv
Acknowledgements	v
Table of Contents	vi
List of Tables	ix
List of Figures	xi
CHAPTER	
I INTRODUCTION	1
II THEORETICAL BACKGROUND AND LITERATURE REVIEW	2
2.1 CO ₂ Separation Techniques	2
2.2 Absorption	2
2.3 Adsorption	3
2.4 Properties of Adsorbent	4
2.5 High Internal Phase Emulsion Polymerization (PolyHIPE)	4
2.6 Emulsion Polymerization	7
2.7 Preparation of PolyHIPE	9
2.7.1 Preparation	9
2.7.2 Effect of Surfactant	13
2.7.3 Effect of Electrolyte Concentration	13
2.7.4 Effect of Stirring Time	14
2.7.5 Effect of Initiator	14

CHAPTER		PAGE
	2.8 Applications	15
III	EXPERIMENTAL	16
	3.1 Equipment and Chemicals	16
	3.2 Experimental Procedures	16
	3.2.1 PolyHIPE	16
	3.2.2 PolyHIPE Preparation with Amine Compounds	17
	3.2.3 Effect of Surfactants on PolyHIPE	18
	3.3 Characterization of polyHIPE	19
	3.3.1 Scanning Electron Microscopy (SEM)	19
	3.3.2 Fourier Transform Infrared Spectroscopy (FTIR)	19
	3.3.3 Surface Area of PolyHIPE	19
	3.3.4 Amine Loading of PolyHIPE	20
	3.4 Carbon Dioxide Adsorption	20
IV	RESULTS AND DISCUSSION	22
	4.1 Poly HIPE Preparations	22
	4.1.1 PolyHIPE Reference	22
	4.1.2 PolyHIPE with Amines	25
	4.2 Characterization of PolyHIPE	31
	4.2.1 Surface area of PolyHIPE	31
	4.2.2 Amine Loading in PolyHIPE	32
	4.3 Carbon Dioxide Adsorption	33

CHAPTER	PAGE
V CONCLUSIONS AND RECOMMENDATIONS	36
5.1 Conclusions	36
5.2 Recommendations	36
REFERENCES	38
APPENDICES	40
Appendix A Preparation of PolyHIPE	40
Appendix B Calculation of Quantity of Amines	67
Appendix C Calculation of %Conversion of Reaction between Amines and VBC by FTIR Spectra	69
Appendix D CO ₂ Adsorption	71
Appendix E Amine Loading of PolyHIPE	97
CURRICULUM VITAE	100

LIST OF TABLES

TABLE		PAGE
3.1	PolyHIPE preparation at various conditions	19
4.1	Peak ratio calculation	27
4.2	Peak ratio calculation	29
4.3	Surface area of polyHIPE	31
4.4	Amine loading measurement	32
4.5	CO ₂ adsorption capacity	33
4.6	Effect of moisture on CO ₂ adsorption capacity of polyHIPE-hexylamine	35
A1	Preparation of PolyHIPE reference	40
A2	Preparation of PolyHIPE with amines	40
B1	Properties of VBC, hexylamine, 1,3-diaminopropane	67
D1	CO ₂ adsorption data of polyHIPEs reference (recipe 2)	71
D2	CO ₂ adsorption data of polyHIPE with hexylamine (recipe 7)	73
D3	CO ₂ adsorption data of polyHIPE with hexylamine (recipe 8)	74
D4	CO ₂ adsorption data of polyHIPE with hexylamine (recipe 9)	75
D5	CO ₂ adsorption data of polyHIPE with hexylamine (recipe 10)	77
D6	CO ₂ adsorption data of polyHIPE with 1,3-diaminopropane (recipe 11)	79
D7	CO ₂ adsorption data of polyHIPE with 1,3-diaminopropane (recipe 12)	81
D8	CO ₂ adsorption data of polyHIPE with 1,3-diaminopropane (recipe 13)	83
D9	CO ₂ adsorption data of polyHIPE with 1,3-diaminopropane (recipe 13)	85

TABLE	PAGE
D10 CO ₂ adsorption data of polyHIPE with 1,3-diaminopropane (recipe 15)	87
D11 CO ₂ adsorption data of moisturized polyHIPE with hexylamine (recipe 7)	89
D12 CO ₂ adsorption data of moisturized polyHIPE with hexylamine (recipe 8)	91
D13 CO ₂ adsorption data of moisturized polyHIPE with hexylamine (recipe 9)	93
D14 CO ₂ adsorption data of moisturized polyHIPE with hexylamine (recipe 10)	95
E1 CHN result of polyHIPE reference (recipe 2)	97
E2 CHN result of polyHIPE with hexylamine (recipe 7)	97
E3 CHN result of polyHIPE with hexylamine (recipe 8)	97
E4 CHN result of polyHIPE with hexylamine (recipe 8)	98
E5 CHN result of polyHIPE with hexylamine (recipe 10)	98
E6 CHN result of polyHIPE with 1,3-diaminopropane (recipe 11)	98
F7 CHN result of polyHIPE with 1,3-diaminopropane (recipe 12)	99
E8 CHN result of polyHIPE with 1,3-diaminopropane (recipe 13)	99

LIST OF FIGURES

FIGURE	PAGE
2.1 Functionalization of polyHIPE Materials.	5
2.2 Modification of fly ash carbon adsorbent surface.	6
2.3 Step of emulsion polymerization: interval I-III and rate of Polymerization.	8
2.4 Preparation of porous beads by polymerization of W/O/W emulsion.	10
2.5 Functionalization of VBC/DVB porous particles.	11
2.6 Optical image of emulsion-templated beads.	12
2.7 Electron micrographs of individual emulsion-templated beads.	12
3.1 Methodology flow diagram	17
3.2 Schematic flow diagram for CO ₂ adsorption	20
4.1 SEM micrographs of polyHIPE reference with magnification of x20K, surfactant ratio of (a) 1.0, (b) 1.18, (c) 1.33, (d) 1.54	22
4.2 Void and fracture formation from the effect of oil soluble surfactant	23
4.3 SEM micrographs of polyHIPE with magnifications of (a) x3K (b) x10K (c) x50K (d) x100K, with SpanR80:Triton X-100 = 2	24
4.4 SEM micrographs of polyHIPE with magnifications of (a) x10K (b) x50K (c) 50K (d) 100K of polyHIPE with SpanR80:Triton X-100 = 4	25
4.5 FTIR spectra of hexylamine, VBC, and VBC-hexylamine product	26
4.6 SEM micrographs of polyHIPE with hexylamine with magnification x20K, surfactant ratio of (a) 1.2, (b) 1.33, (c) 1.50, (d) 1.71	28
4.7 FTIR spectra of 1,3-diaminopropane, VBC and VBC-1,3-diaminopropane product	29

FIGURE	PAGE
4.8 SEM micrographs of polyHIPE with hexylamine with magnification x20K, surfactant ratio of (a) 0.72, (b) 0.76, (c) 0.87, (d) 0.94	30
4.9 SEM micrographs of polyHIPE with 1,3-diaminopropane with surfactant ratio of 0.81, magnification (a) x5K, (b) x10K, (c) x20K, (d) x50K	30
4.10 SEM micrographs of polyHIPE reference with magnification x10K and x50K surfactant ratio of 1.18	32
A1 SEM of polyHIPE with SpanR80:Triton X-100 = 1.00 at magnifications of x10K	41
A2 SEM of polyHIPE with SpanR80:Triton X-100 = 1.00 at magnifications of x20K.	42
A3 SEM of polyHIPE with SpanR80:Triton X-100 = 1.00 at magnifications of x50K.	42
A4 SEM of polyHIPE with SpanR80:Triton X-100 = 1.00 at magnifications of x100K.	43
A5 SEM of polyHIPE with SpanR80:Triton X-100 = 1.18 at magnifications of x10K.	43
A6 SEM of polyHIPE with SpanR80:Triton X-100 = 1.18 at magnifications of x20K.	44
A7 SEM of polyHIPE with SpanR80:Triton X-100 = 1.18 at magnifications of x50K.	44
A8 SEM of polyHIPE with SpanR80:Triton X-100 = 1.18 at magnifications of x100K.	45
A9 SEM of polyHIPE with SpanR80:Triton X-100 = 1.33 at magnifications of x10K.	45
A10 SEM of polyHIPE with SpanR80:Triton X-100 = 1.33 at magnifications of x20K.	46

FIGURE	PAGE
A11 SEM of polyHIPE with SpanR80:Triton X-100 = 1.33 at magnifications of x50K.	46
A12 SEM of cracked surface of polyHIPE with SpanR80:Triton X-100 = 1.33 at magnifications of x10K.	47
A13 SEM of cracked surface of polyHIPE with SpanR80:Triton X-100 = 1.33 at magnifications of x20K.	47
A14 SEM of polyHIPE with SpanR80:Triton X-100 = 1.54 at magnifications of x10K.	48
A15 SEM of polyHIPE with SpanR80:Triton X-100 = 1.54 at magnifications of x20K.	48
A16 SEM of polyHIPE with SpanR80:Triton X-100 = 1.54 at magnifications of x50K.	49
A17 SEM of polyHIPE with SpanR80:Triton X-100 = 1.54 at magnifications of x100K.	49
A18 SEM of polyHIPE with SpanR80:Triton X-100 = 2 at magnifications of x10K.	50
A19 SEM of polyHIPE with SpanR80:Triton X-100 = 2 at magnifications of x20K.	50
A20 SEM of polyHIPE with SpanR80:Triton X-100 = 2 at magnifications of x50K.	51
A21 SEM of polyHIPE with SpanR80:Triton X-100 = 4 at magnifications of x10K.	51
A22 SEM of polyHIPE with SpanR80:Triton X-100 = 4 at magnifications of x20K.	52
A23 SEM of polyHIPE with SpanR80:Triton X-100 = 4 at magnifications of x50K.	52

FIGURE	PAGE
A24 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 0.73 at magnifications of x10K.	53
A25 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 0.73 at magnifications of x20K.	53
A26 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 0.73 at magnifications of x50K.	54
A27 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.33 at magnifications of x10K.	54
A28 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.33 at magnifications of x20K.	55
A29 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.33 at magnifications of x50K.	55
A30 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.50 at magnifications of x10K.	56
A31 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.50 at magnifications of x20K.	56
A32 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.50 at magnifications of x50K.	57
A33 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.71 at magnifications of x10K.	57
A34 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.71 at magnifications of x20K.	58
A35 SEM of polyHIPE with hexylamine SpanR80:Triton X-100 = 1.71 at magnifications of x50K.	58
A36 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.72 at magnifications of x10K.	59

FIGURE	PAGE
A37 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.72 at magnifications of x20K.	59
A38 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.72 at magnifications of x50K.	60
A39 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.76 at magnifications of x10K.	60
A40 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.76 at magnifications of x20K.	61
A41 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.76 at magnifications of x50K.	61
A42 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.81 at magnifications of x10K.	62
A43 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.81 at magnifications of x20K.	62
A44 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.81 at magnifications of x50K.	63
A45 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.87 at magnifications of x10K.	63
A46 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.87 at magnifications of x20K.	64
A47 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.87 at magnifications of x50K.	64
A48 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.93 at magnifications of x10K.	65
A49 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.93 at magnifications of x20K.	65

FIGURE	PAGE
A50 SEM of polyHIPE with 1,3-diaminopropane SpanR80:Triton X-100 = 0.93 at magnifications of x50K.	66
C1 FTIR spectra of hexylamine, VBC and VBC reacted with hexylamine.	69
C2 FTIR spectra of 1,3-diaminopropane, VBC and VBC reacted with 1,3-diaminopropane.	70
D1 Break through curve of polyHIPE reference surfactant ratio 1.18 (recipe 2).	72
D2 Break through curve of polyHIPE with hexylamine, surfactant ratio 1.20 (recipe 7).	73
D3 Break through curve of polyHIPE with hexylamine, surfactant ratio 1.33 (recipe 8).	74
D4 Break through curve of polyHIPE with hexylamine, surfactant ratio 1.50 (recipe 9).	76
D5 Break through curve of polyHIPE with hexylamine, surfactant ratio 1.71 (recipe 10).	78
D6 Break through curve of polyHIPE with hexylamine, surfactant ratio 0.72 (recipe 11).	80
D7 Break through curve of polyHIPE with hexylamine, surfactant ratio 0.76 (recipe 12).	82
D8 Break through curve of polyHIPE with hexylamine. surfactant ratio 0.81 (recipe 13).	84
D9 Break through curve of polyHIPE with hexylamine, surfactant ratio 0.87 (recipe 14).	86
D10 Break through curve of polyHIPE with hexylamine, surfactant ratio 0.93 (recipe 15).	88

FIGURE	PAGE
D11 Break through curve of moisturized polyHIPE with hexylamine, surfactant ratio 1.20 (recipe 7).	90
D12 Break through curve of moisturized polyHIPE with hexylamine, surfactant ratio 1.33 (recipe 8).	92
D13 Break through curve of moisturized polyHIPE with hexylamine, surfactant ratio 1.50 (recipe 9).	94
D14 Break through curve of moisturized polyHIPE with hexylamine, surfactant ratio 1.71 (recipe 10).	96